

# MOTORCYCLE PARTS NEWS

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YAMAHA INTERNATIONAL CORPORATION  
MONTEBELLO, CALIFORNIA

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ALL KEYSTONE RINGS (See Motorcycle Service News Bulletin #215, 3/28/69)

Keystone rings are a completely different design than has been used previously. These rings, and their matching pistons, are now being installed in all 1969 production machines and, eventually, will be standard issue as replacement parts for all models.

## TECHNICAL INFORMATION:

For further information regarding design and maintenance refer to MOTORCYCLE SERVICE NEWS BULLETIN #215.

## ORDERING:

The Parts Department will eventually discontinue their stock of standard type pistons in favor of the Keystone variety. This will not include piston rings. Both standard and Keystone type piston rings for all models will be kept in stock.

MODEL	PISTON	TYPE	RING	STARTING ENG. NO.
L2C	166-11631-00	Standard	166-11601-00	
L5T	166-11631-01	Keystone	166-11601-01	001711
G5T	180-11631-00	Standard	180-11601-00	
G5S	180-11631-01	Keystone	180-11601-01	300801
DT1B	214-11631-00	Standard	214-11601-02	
DT1B*	214-11631-01	Keystone	214-11601-03	22740
R3	211-11631-01	Standard	168-11601-00	
R3	235-11631-00	Keystone	235-11601-00	03298
DS6C	248-11631-00	Keystone	248-11601-00	1st Production
AT1	248-11631-00	Keystone	248-11601-00	1st Production
CT1	251-11631-00	Keystone	251-11601-00	1st Production
AS2C	183-11631-02	Standard	183-11601-00	
AS2C*	183-11631-03	Keystone	183-11601-01	001771

\*Replacement parts not yet available

NOTE: All parts numbers listed above are for standard bores. First or higher over sizes are ordered in the conventional manner with appropriate 9th digit modifiers (i.e., 1, 2, 3, or 4).