



YAMAHA

PARTS LIST

MODEL **TY80A**

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NOTICE

ALL PART NUMBERS CONTAINED IN THIS CATALOGUE ARE COMPRISED OF TEN DIGITS. WHEN ORDERING, PLEASE ADD TWO ZEROS TO THE END OF EACH PART NUMBER REQUIRED TO CONVERT THE TEN DIGITS INTO THE NEW TWELVE DIGIT NUMBERS.

YAMAHA MOTOR CO., LTD.

YAMAHA

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MODEL TY80A

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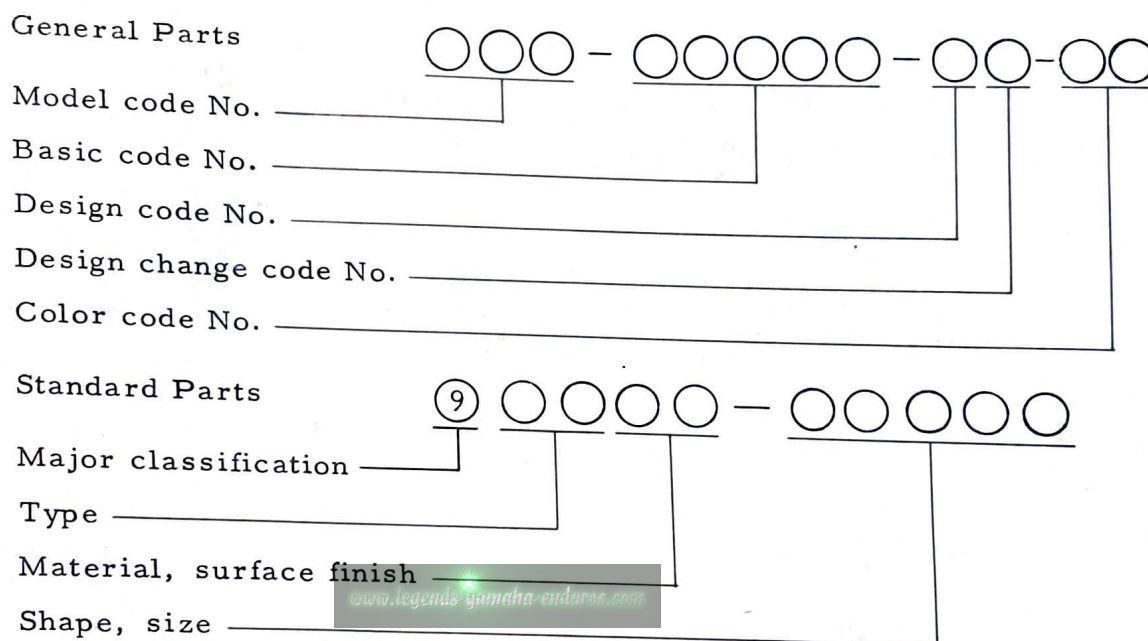


FOREWORD

This Parts List relates to the parts in use for the Yamaha TY80A. When you are ordering replacement parts for the TY80A, refer to this Parts List and quote both part numbers and part names correctly.

1. Structure of Part No.

Yamaha parts are divided largely into two categories; general parts and standard parts, and each part No. has the following structure:



Note: Every standard No. begins with 9.

2. How to Use this Parts List

- (1) Except for steel balls (whose size is indicated in inches), the size of all parts is indicated in millimeters in the following manner.

Pipe (rubber or vinyl) Inside diameter - length

O-ring Section area - inside diameter

Washer, shim, collar Inside diameter - outside diameter - thickness (length)

- (2) Parts, which are to be supplied in the form of assemblies, are listed with an indentation of one letter's space, and a dot (.) is put

against the name of each part. If any two different assemblies (e.g., right and left side components) consist of almost the same type components, these two assemblies are listed in two lines, and then the names of component parts are listed in the subsequent lines with an indention as mentioned earlier. The quantity of parts is given in the following manner; that is, in the case of parts being the same in type between the right and left, a total quantity of parts is given. On the other hand, if the right and left side parts are different in type, the quantity of part(s) on each side is given.

Example

Description	Q'ty
CARBURETOR ASS'Y, left	1
CARBURETOR ASS'Y, right	1
. JET, pilot	2
. NOZZLE, main	2
. . . .	
. LEVER, starter, left	1
. LEVER, starter, right	1

(3) Key to Symbols

U.R.	Use size (thickness) and/or number as required
T	Number of teeth in a gear
V	Voltage for light bulbs
S	"S" type oil seal or "S" type circlip
SD	"SD" type oil seal
SO	"SO" type oil seal
SW	"SW" type oil seal
E	"E" type circlip
R	"R" type circlip
F/No.	Frame No. (Applicable machine No.)

- (4) The right and left in relation to parts are determined on the basis of the rider facing toward the front.
- (5) This Parts List is based on the model in the production line on Jul., 10, 1973. Accordingly, if any modifications which have been made to parts will be announced in the Yamaha Parts News. It is advisable that according to the Yamaha Parts News, You will make necessary corrections to the Parts List on hand to keep it up-to dated.

CONTENTS

ENGINE

Fig. 1	Crankcase . Cylinder	1
Fig. 2	Crankcase Cover	3
Fig. 3	Crank . Piston	5
Fig. 4	Clutch	9
Fig. 5	Transmission	11
Fig. 6	Shifter 1	15
Fig. 7	Shifter 2	17
Fig. 8	Kick Starter	19
Fig. 9	Intake	21
Fig. 10	Carburetor	23
Fig. 11	Exhaust	27
Fig. 12	Oil Pump	29
Fig. 13	Flywheel Mangeto	31

CHASSIS

Fig. 14	Frame . Side Cover	35
Fig. 15	Rear Arm . Rear Cushion . Chain Case	37
Fig. 16	Stand . Footrest . Brake Pedal	39
Fig. 17	Front Fender . Rear Fender	41
Fig. 18	Front Fork	43
Fig. 19	Steering	45
Fig. 20	Handle . Wire	47
Fig. 21	Fuel Tank	51
Fig. 22	Oil Tank	53
Fig. 23	Seat	55
Fig. 24	Front Wheel	57
Fig. 25	Rear Wheel	59
Fig. 26	Electrical	63

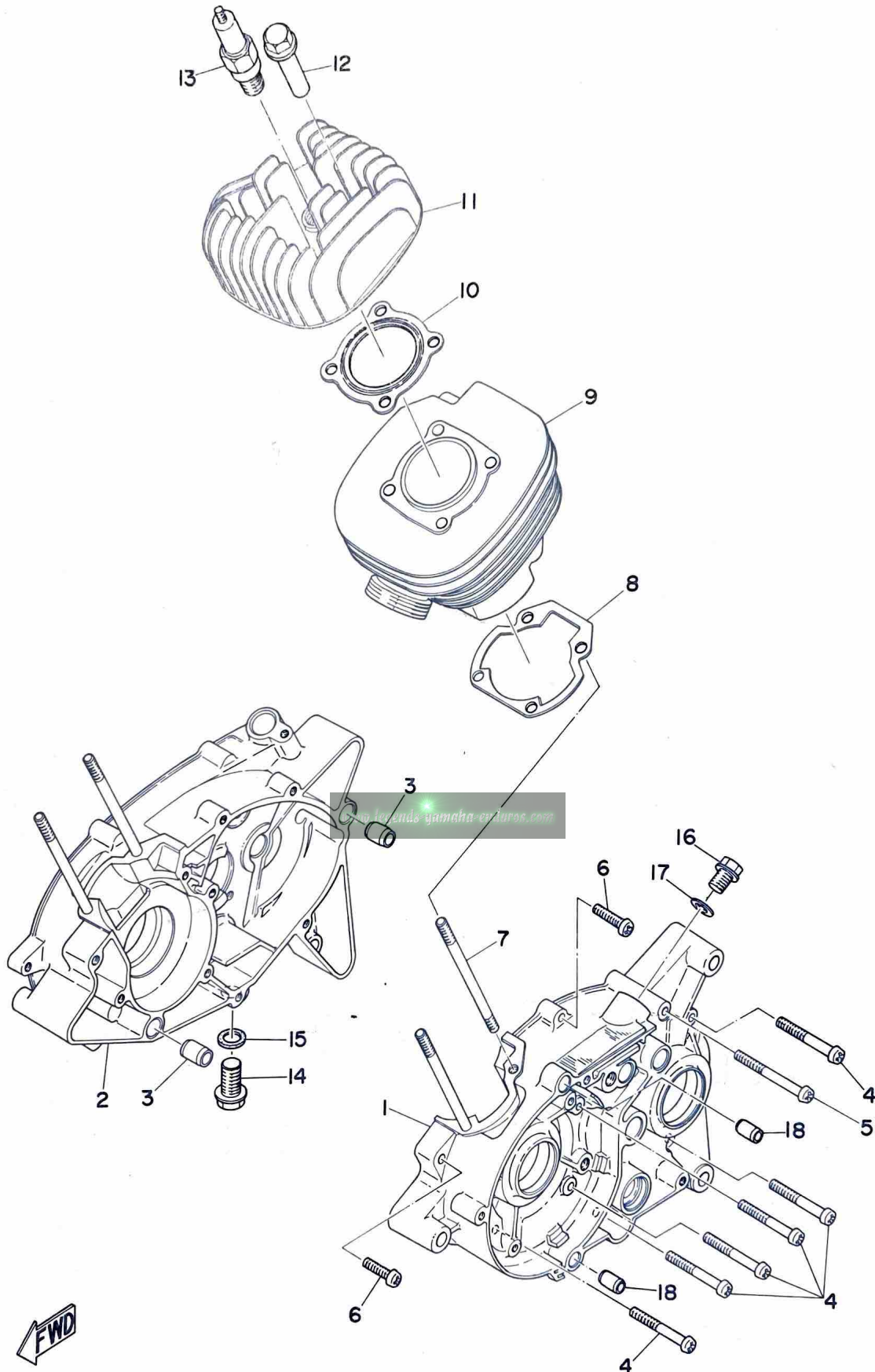
NUMERICAL INDEX

ENGINE

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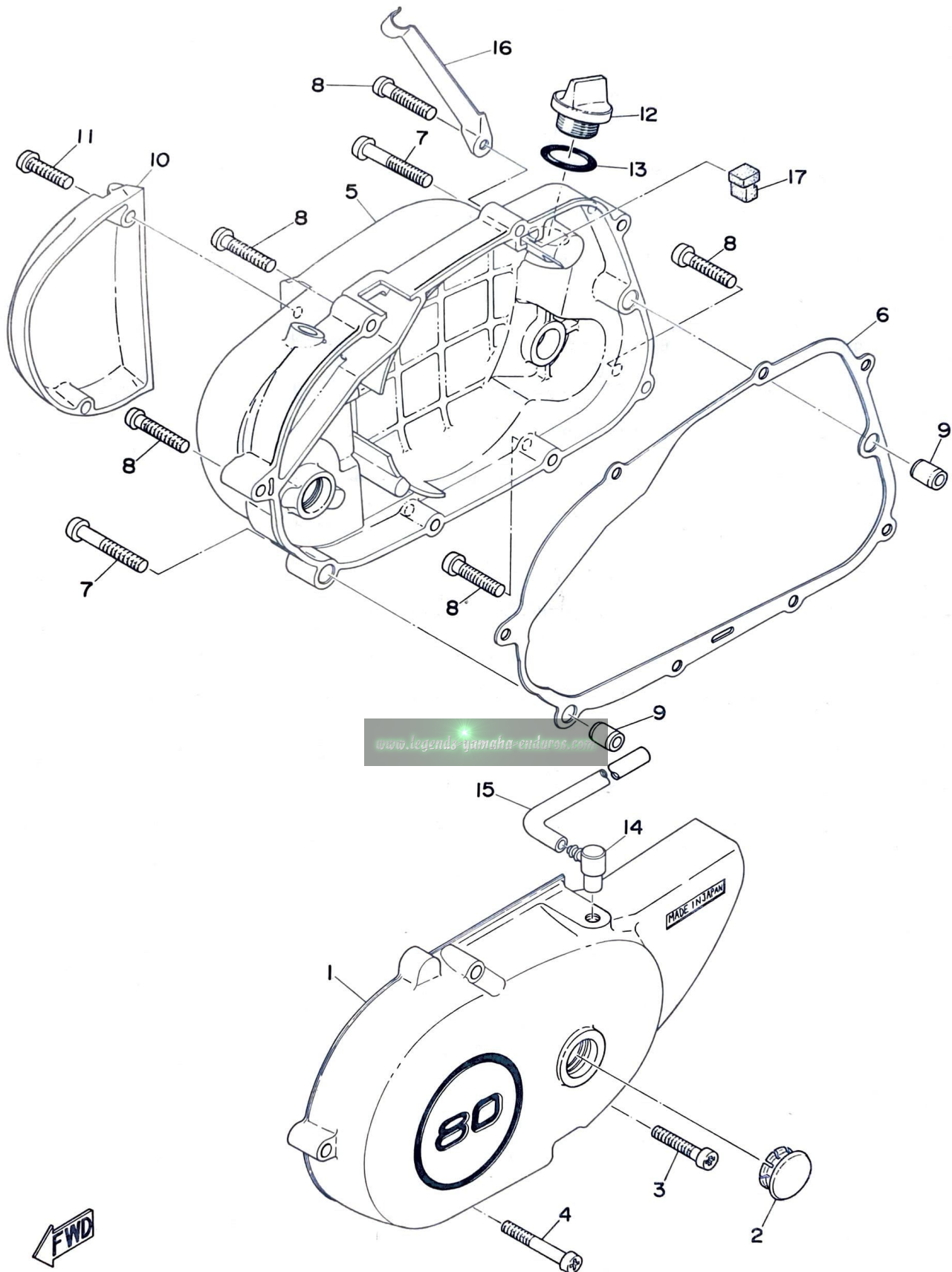
Fig. 1 CRANKCASE · CYLINDER



CRANKCASE · CYLINDER

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
1- 1	367-15111-01	CASE, crank left	1		
1- 2	367-15121-02	CASE, crank right	1		
1- 3	91810-05016	PIN, dowel (8.4 - 12-16)	2		
1- 4	92501-06050	SCREW, panhead	8		
1- 5	95201-06055	SCREW, panhead	1		
1- 6	92501-06025	SCREW, panhead	2		
1- 7	90116-06139	BOLT, stud	4		
1- 8	367-11351-00	GASKET, cylinder	1		
1- 9	451-11311-00	CYLINDER	1		
1-10	451-11181-00	GASKET, cylinder head	1		
1-11	451-11111-00	HEAD, cylinder	1		
1-12	90179-06005	NUT	4		
1-13	94701-00040	PLUG, spark (B-7HS)	1		
1-14	132-15351-00	PLUG, drain	1		
1-15	132-15353-00	GASKET, drain plug	1		
1-16	367-18588-00	PLUG, blindado.yamaha-enduras.com	1		
1-17	367-18568-00	GASKET	1		
1-18	91810-02014	PIN, dowel (6.4-10-14)	2		

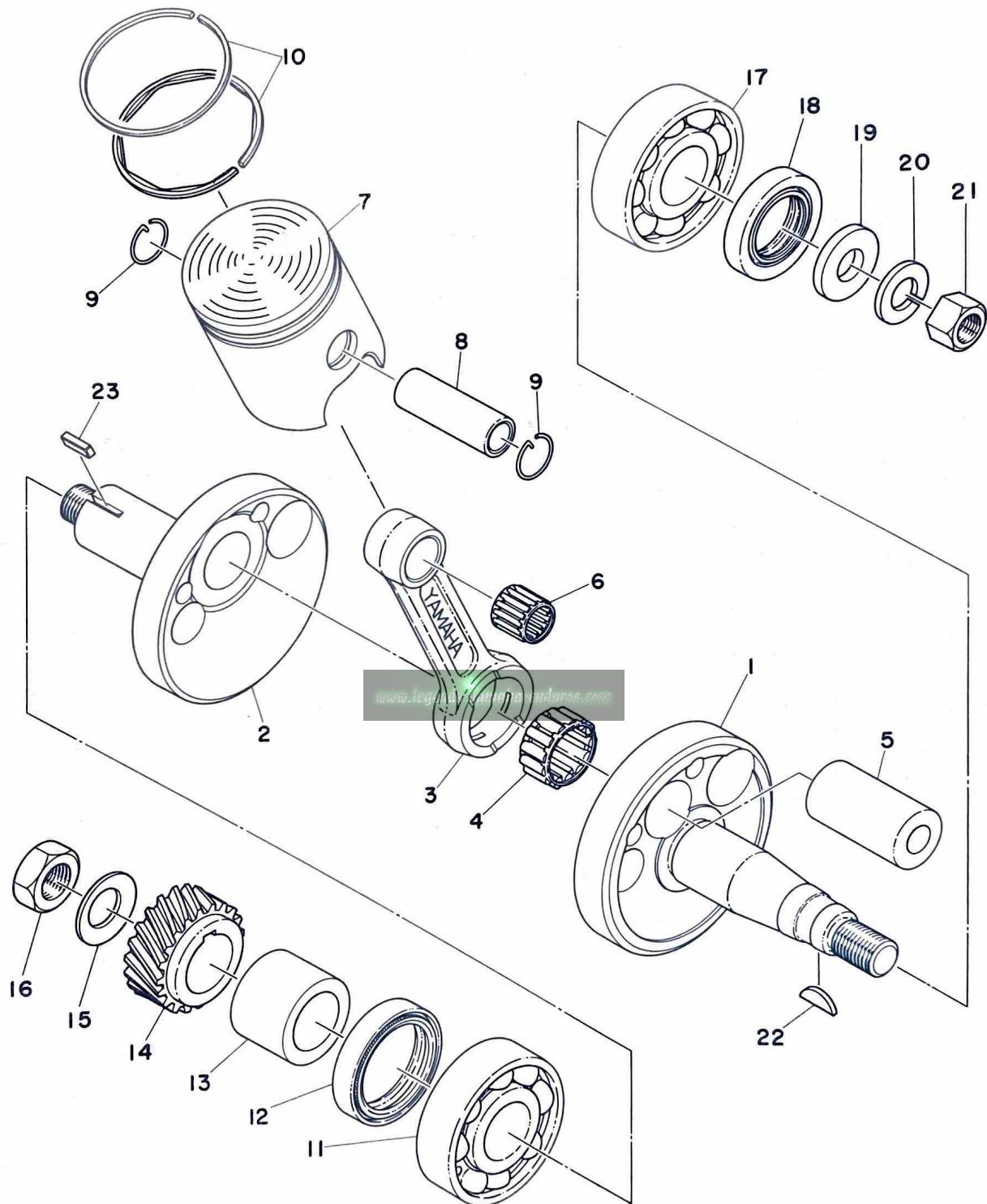
Fig. 2 CRANKCASE COVER



CRANKCASE COVER

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
2- 1	451-15411-00	COVER, crankcase left	1		
2- 2	441-15417-00	COVER, cap	1		
2- 3	92501-06030	SCREW, panhead	3		
2- 4	92501-06045	SCREW, panhead	1		
2- 5	353-15421-00-Y4	COVER, crankcase right	1		Metallic Silver
2- 6	353-15451-00	GASKET, crankcase cover	1		
2- 7	92501-06040	SCREW, panhead	2		
2- 8	92501-06030	SCREW, panhead	7		
2- 9	91810-02014	PIN, dowel (6.4-10-14)	2		
2-10	353-15416-00-Y4	COVER, oil pump	1		Metallic Silver
2-11	92501-06025	SCREW, panhead	2		
2-12	353-15362-00	PLUG, oil level	1		
2-13	93210-21190	O-RING (2.6-20.6)	1		
2-14	120-15371-00	BREATHER	1		
2-15	304-15373-00	PIPE, breather	1		
2-16	451-13174-00	HOLDER, oil pipe	1		
2-17	353-15437-02	SCRAPER, oil	1		

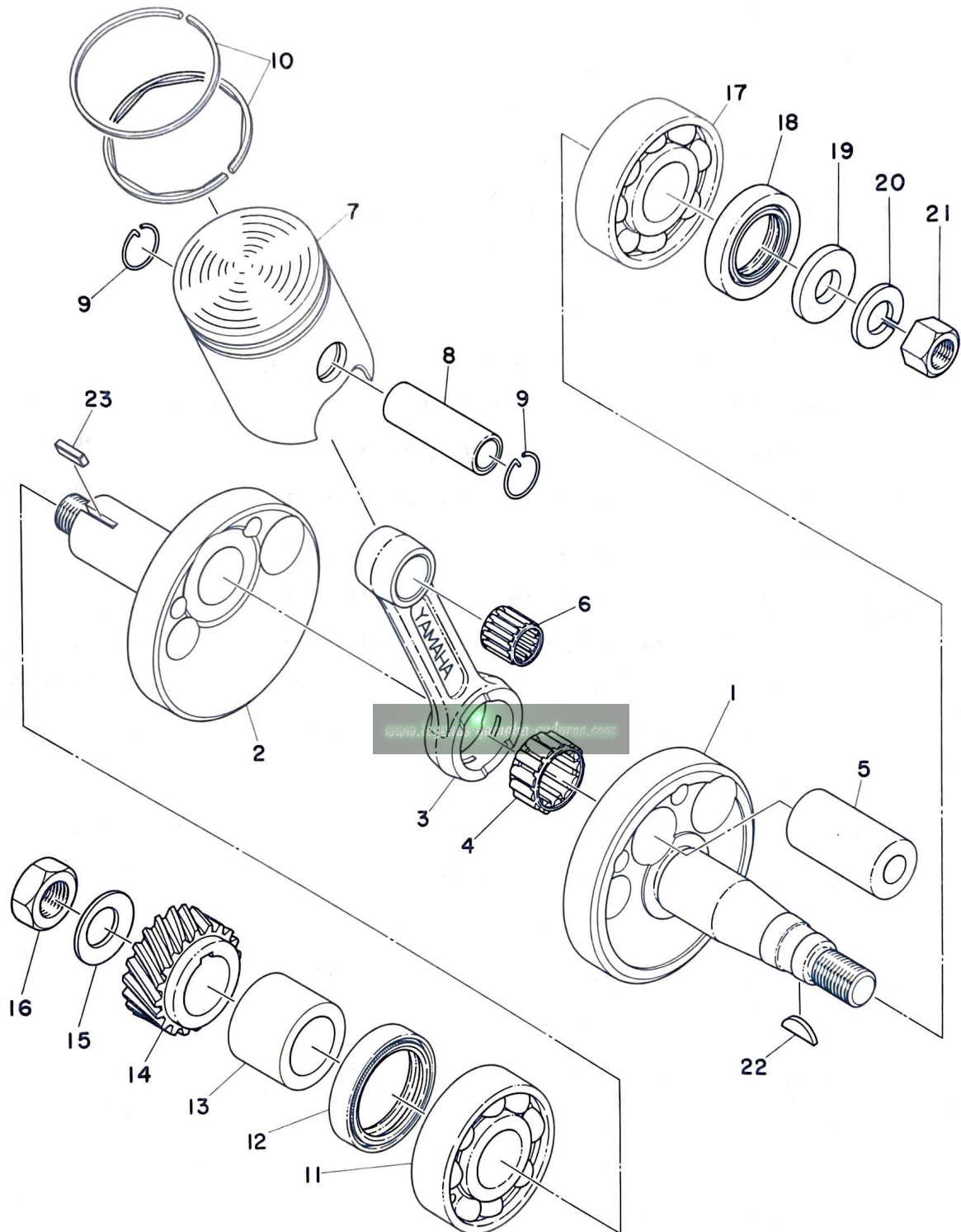
Fig. 3 CRANK · PISTON



CRANK · PISTON

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
3-0-1	367-11400-00	CRANK ASS'Y	1		
3- 1	367-11412-00	. CRANK, left	1		
3- 2	367-11422-00	. CRANK, right	1		
3- 3	126-11651-00	. ROD, connecting	1		
3- 4	93310-41810	. BEARING, con-rod big end	1		
3- 5	257-11681-00	. PIN, crank	1		
3- 6	93310-11268	BEARING, con-rod small end	1		
3- 7	367-11631-00-96	PISTON (46.96mm STD)	} U.R 1		
	367-11631-00-98	PISTON (46.98mm STD)			
	367-11635-00	PISTON (47.25mm 1st O.S)	1		Alternate Parts
	367-11636-00	PISTON (47.50mm 2nd O.S)	1		Alternate Parts
3- 8	122-11633-00	PIN, piston	1		
3- 9	132-11634-00	CLIP, piston pin	2		
3-10	367-11610-00	PISTON RING SET (STD)	1s		
	367-11610-10	PISTON RING SET (1st O.S)	1s		Alternate Parts
	367-11610-20	PISTON RING SET (2nd O.S)	1s		Alternate Parts
3-11	93306-20414	BEARING (6204C3)	1		
3-12	93103-28011	OIL SEAL (SE-28-40-8)	1		
3-13	248-16136-00	COLLAR, distance	1		
3-14	353-16111-01	GEAR, primary drive (19T)	1		
3-15	164-16119-00	SPRING, bellevile	1		
3-16	353-16144-00	NUT, lock	1		
3-17	93306-20414	BEARING (6204C3)	1		
3-18	93102-20009	OIL SEAL (SD-20-35-7)	1		
3-19	214-11557-01	WASHER (12.2-22-3,2)	1		
3-20	92901-12100	WASHER, spring	1		
3-21	98801-12200	NUT	1		

Fig. 3 CRANK · PISTON



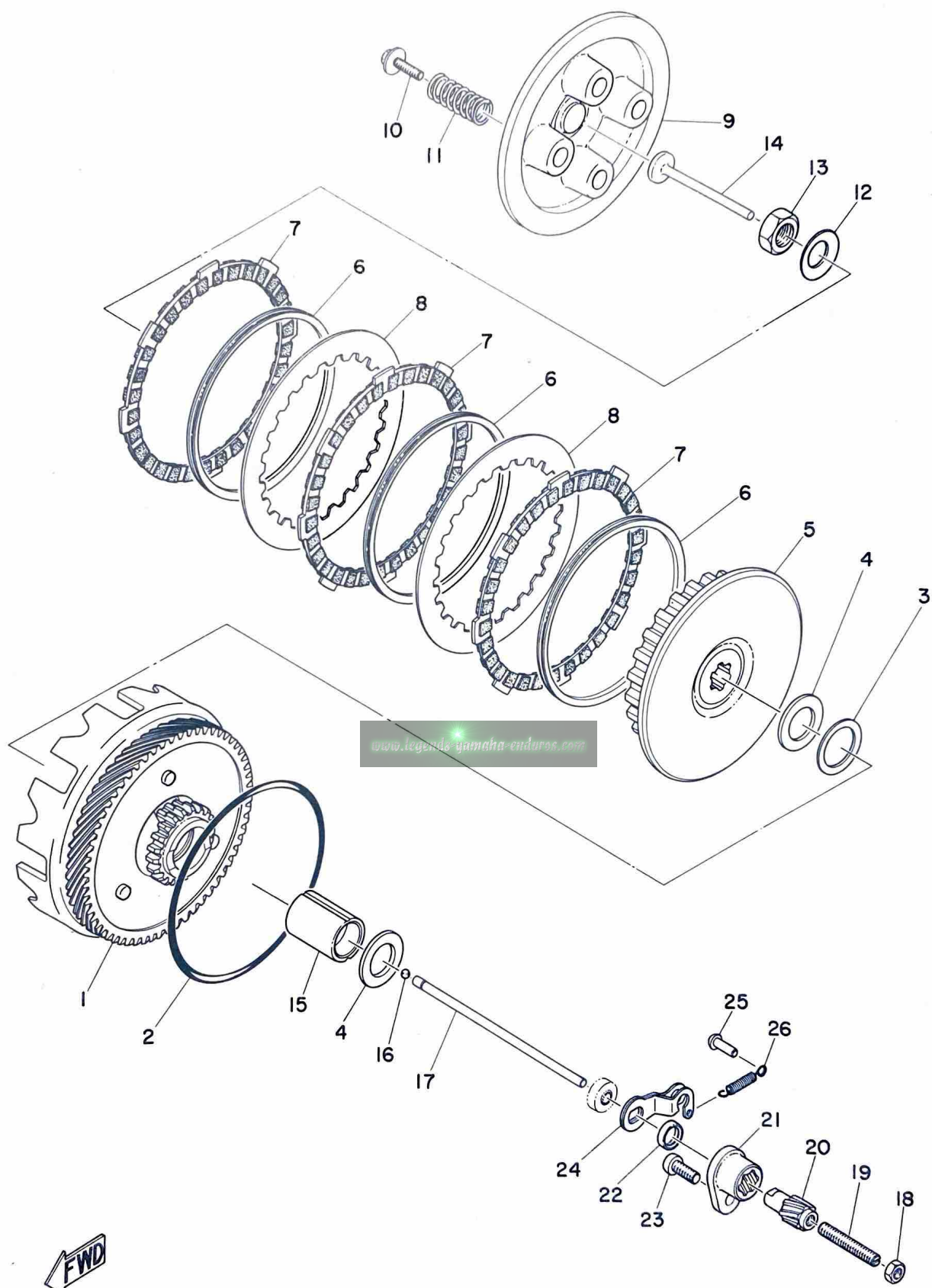
FWD

CRANK · PISTON

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
3-22	146-11545-00	KEY, woodruff	1		
3-23	353-11546-00	KEY, woodruff	1		
ALTERNATE PARTS					
3- 0-1	367-11630-00	PISTON ASS'Y (STD)	1		
	367-11630-10	PISTON ASS'Y (1st O.S)	1		
	367-11630-20	PISTON ASS'Y (2nd O.S)	1		

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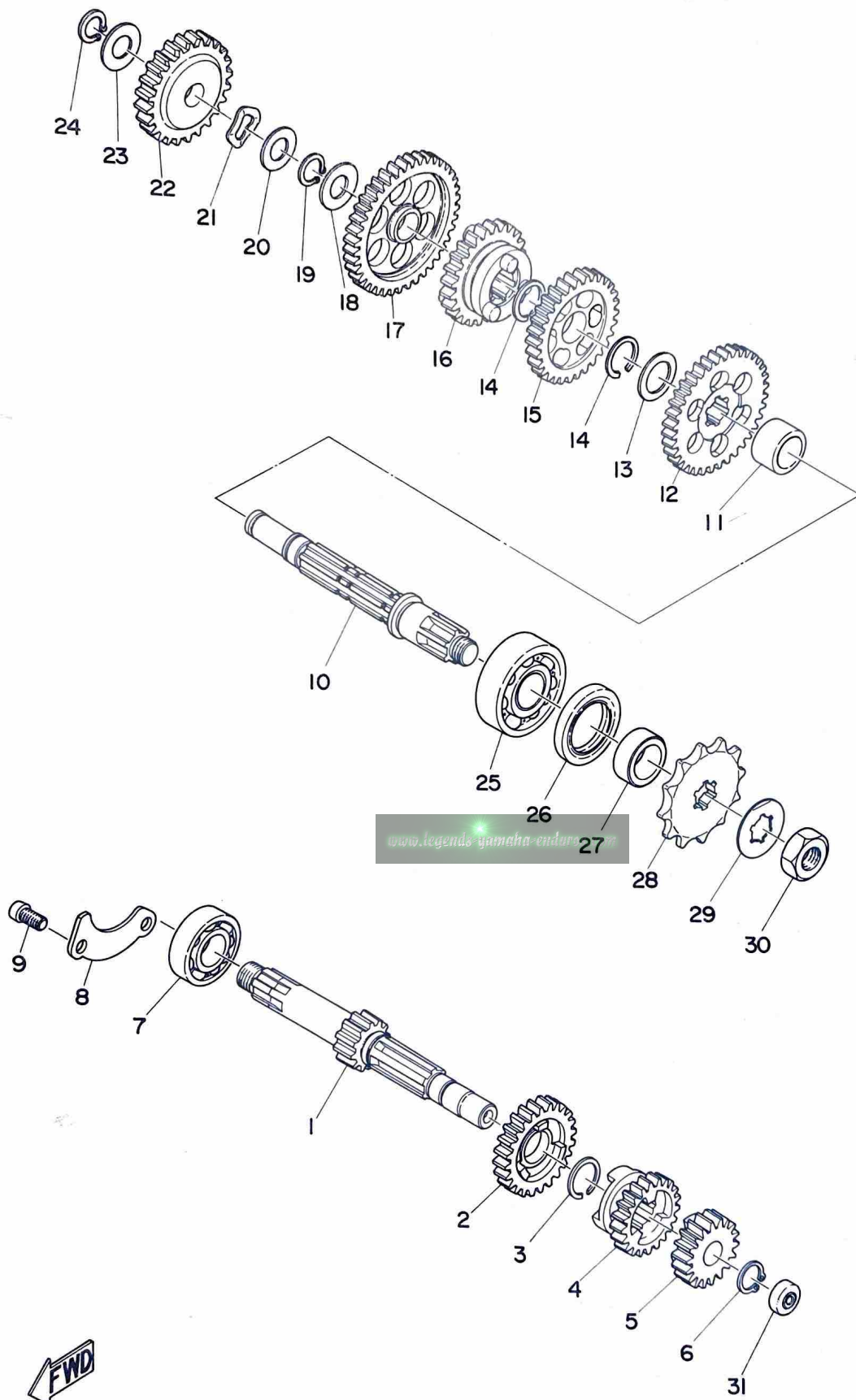
Fig. 4 CLUTCH



CLUTCH

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
4-0-1	353-16301-00	CLUTCH ASS'Y	1		
4- 1	353-16150-01	. PRIMARY DRIVEN GEAR COMP. 1			
4- 2	93210-98202	. . O-RING	1		
4- 3	116-16153-00	. PLATE, thrust (23-30-1.5)	1		
4- 4	122-16164-00	. PLATE, thrust (17.2-30-2)	2		
4- 5	353-16371-00	. BOSS, clutch	1		
4- 6	131-16367-00	. RING, cushion	3		
4- 7	131-16321-00	. PLATE, friction	3		
4- 8	257-16324-00	. PLATE, clutch	2		
4- 9	353-16351-00	. PLATE, pressure	1		
4-10	90119-05001	. BOLT	4		
4-11	132-16333-00	. SPRING, clutch	4		
4-12	164-16119-00	SPRING, bellevile	1		
4-13	137-16377-00	NUT, clutch boss	1		
4-14	137-16356-00	ROD, push 1	1		
4-15	131-16181-01	SPACER	1		
4-16	93503-16003	BALL (3/16 inch)	1		
4-17	353-16357-00	ROD, push 2	1		
4-18	98801-06300	NUT	1		
4-19	241-16341-00	SCREW, adjusting	1		
4-20	241-61341-01	SCREW, push	1		
4-21	353-16396-00	HOUSING, push screw	1		
4-22	93104-11028	OIL SEAL (SO-10.5-15-3)	1		
4-23	92501-06015	SCREW, panhead	1		
4-24	451-16342-00	LEVER, push	1		
4-25	132-16346-00	HOOK, spring	1		
4-26	257-16345-00	SPRING, lever return	1		

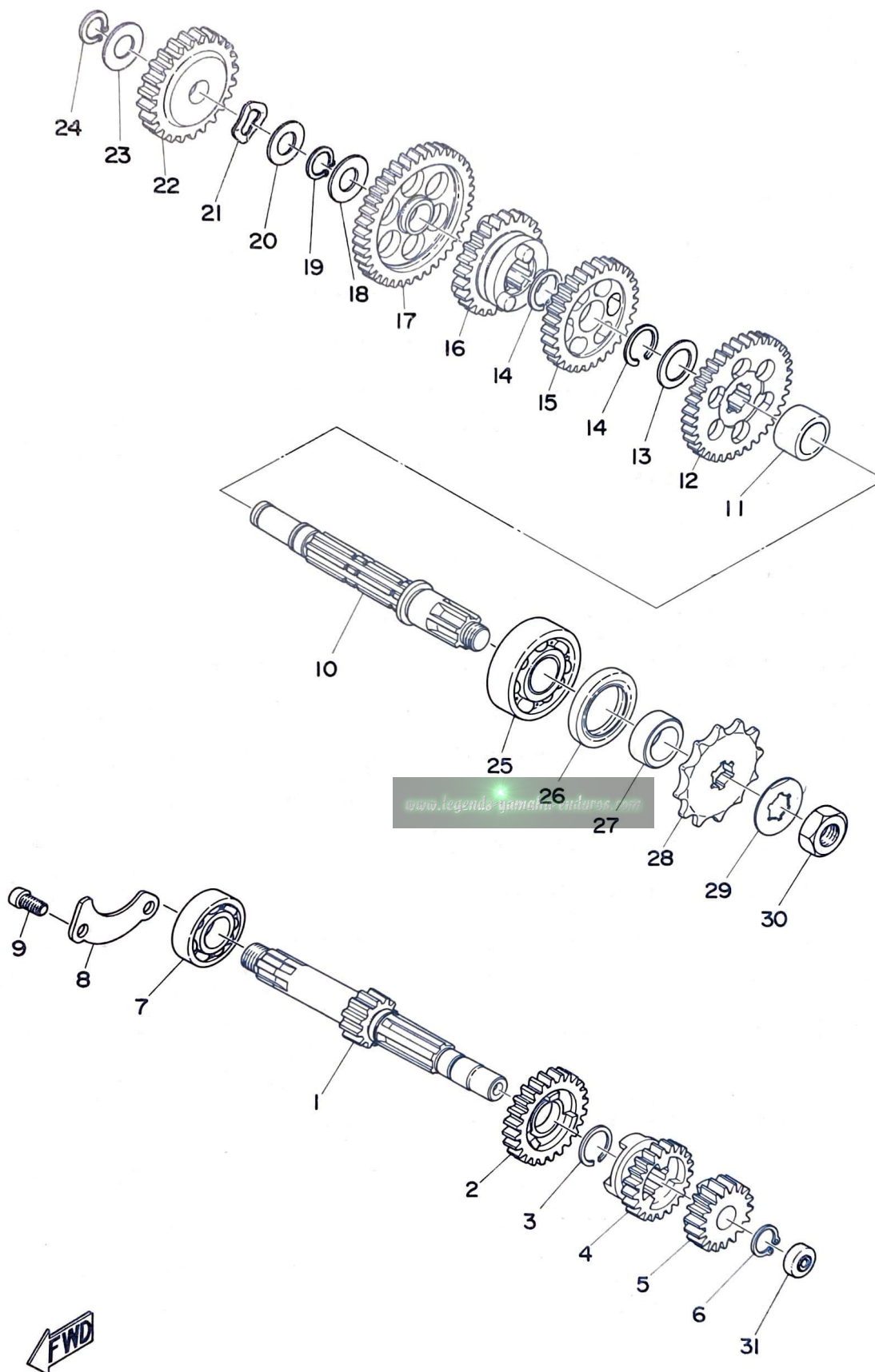
Fig. 5 TRANSMISSION



TRANSMISSION

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
5- 1	353-17411-01	AXLE, main (12T)	1		
5- 2	353-17141-01	GEAR, 4th pinion (24T)	1		
5- 3	257-17414-00	CLIP	1		
5- 4	353-17131-00	GEAR, 3rd pinion (21T)	1		
5- 5	353-17121-00	GEAR, 2nd pinion (17T)	1		
5- 6	93410-13004	CIRCLIP (S-13)	1		
5- 7	93306-20303	BEARING (6203Z)	1		
5- 8	353-17471-00	PLATE, bearing cover	1		
5- 9	92501-06012	SCREW, panhead	2		
5-10	353-17421-01	AXLE, drive	1		
5-11	367-17419-00	COLLAR	1		
5-12	353-17221-00	GEAR, 2nd wheel (34T)	1		
5-13	214-17428-00-09	SHIM, drive axle (0.9)	1		
5-14	257-17414-00	CLIP	2		
5-15	353-17231-00	GEAR, 3rd wheel (30T)	1		
5-16	353-17241-00	GEAR, 4th wheel (27T)	1		
5-17	353-17211-00	GEAR, 1st wheel (39T)	1		
5-18	257-17219-00-06	SHIM (13.2-24-0.6)	1		
5-19	93410-12003	CIRCLIP (S-12)	1		
5-20	201-15653-00	WASHER, thrust (13.2-23-1)	1		
5-21	137-15643-00	WASHER, wave	1		
5-22	353-15651-00	GEAR, kick idle (25T)	1		
5-23	102-18137-00-10	WASHER, change shaft	1		
5-24	93410-13004	CIRCLIP (S-13)	1		
5-25	93306-30305	BEARING (6303)	1		
5-26	93102-25017	OIL SEAL (SD-25-40-5)	1		
5-27	257-17462-00	COLLAR, distance	1		

Fig. 5 TRANSMISSION

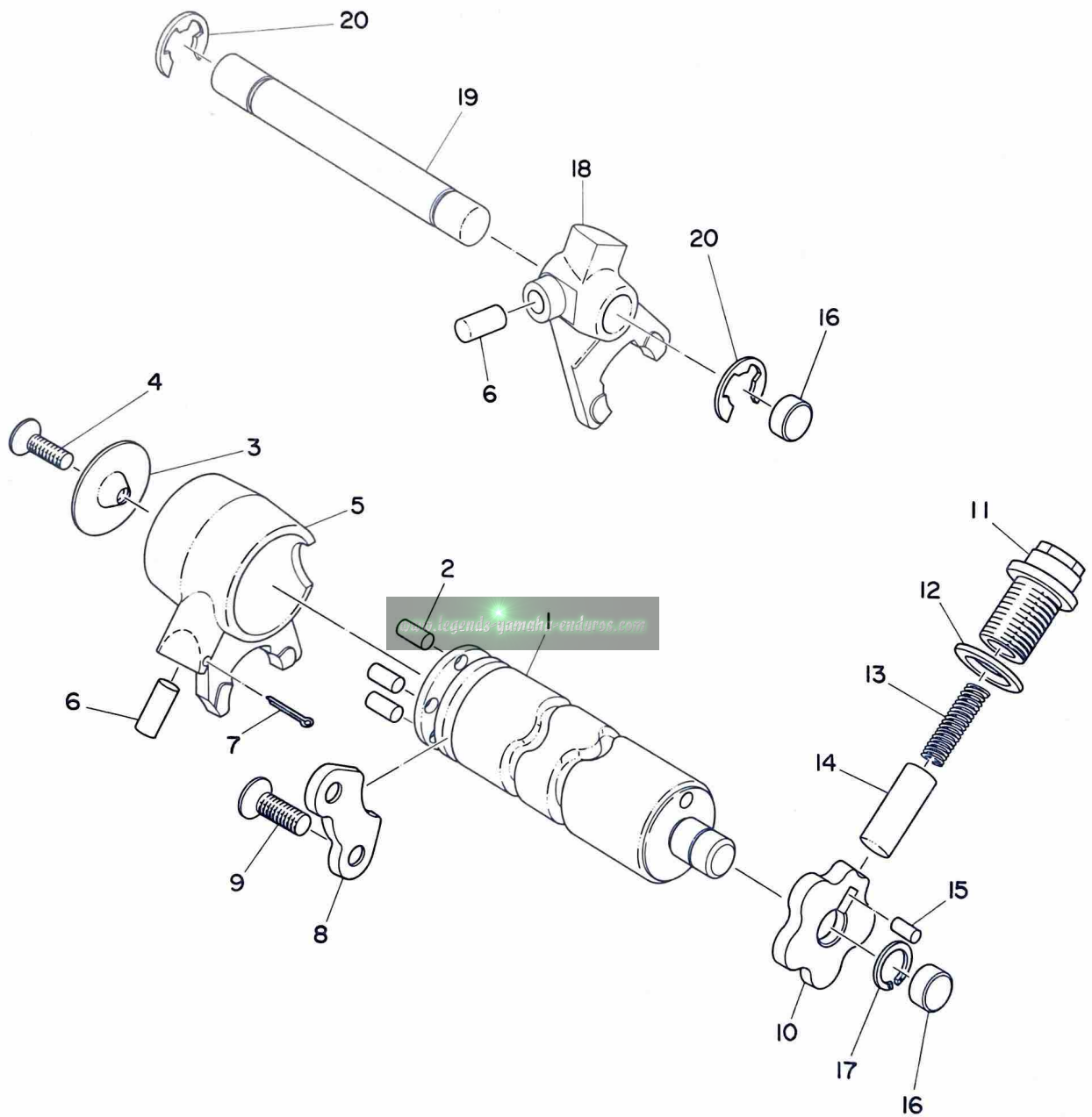


TRANSMISSION

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
5-28	257-17461-10	SPROCKET, drive (11T)	U.R 1		STD
	257-17461-20	SPROCKET, drive (12T)			
	257-17461-30	SPROCKET, drive (13T)			
	257-17461-40	SPROCKET, drive (14T)			
5-29	257-17464-00	WASHER, lock	1		
5-30	257-17463-00	NUT, lock	1		
5-31	257-15389-00	SEAL, push lod	1		

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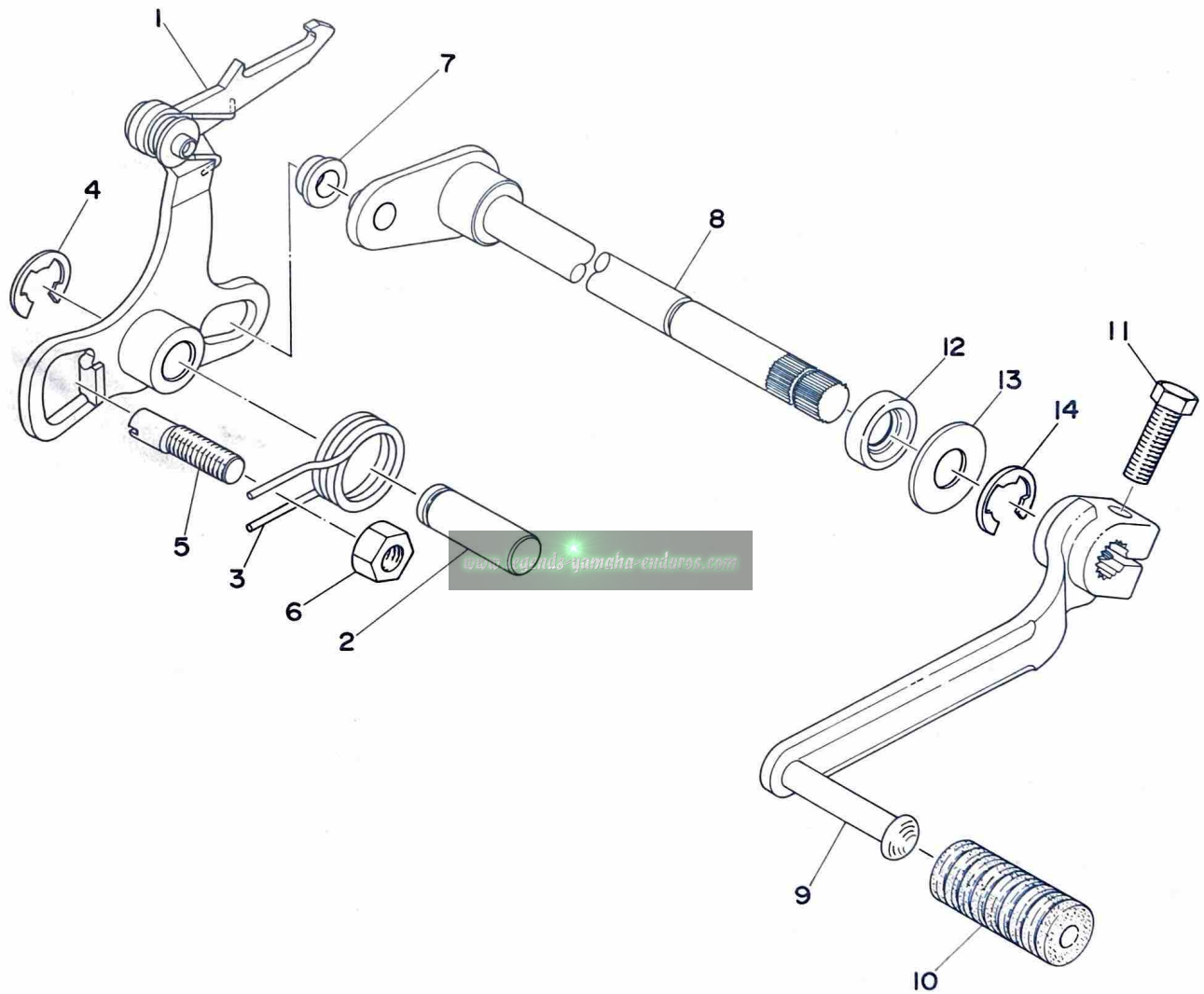
Fig. 6 SHIFTER 1



SHIFTER 1

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
6- 1	367-18541-01	CAM, shift	1		
6- 2	93604-10011	PIN, dowel (4-10)	4		
6- 3	214-18561-00	PLATE, side	1		
6- 4	98701-05012	SCREW, flathead	1		
6- 5	353-18511-01	FORK, shift 1	1		
6- 6	93606-14081	PIN, dowel (6-14.2)	2		
6- 7	91401-25017	PIN, cotter	1		
6- 8	353-18562-00	PLATE, stopper 2	1		
6- 9	92701-06012	SCREW, flathead	2		
6-10	374-18141-00	PLATE, stopper 1	1		
6-11	90109-14223	BOLT	1		
6-12	137-15353-00	GASKET, drain plug	1		
6-13	353-18557-00	SPRING, cam stopper	1		
6-14	278-18547-02	STOPPER, cam	1		
6-15	93604-08071	PIN, dowel	1		
6-16	296-15385-00	PLUG, blind	2		
6-17	93440-12026	CIRCLIP	1		
6-18	353-18512-01	FORK, shift 2	1		
6-19	214-18531-00	BAR, shift fork guide	1		
6-20	93430-10016	CIRCLIP (E-10)	2		

Fig. 7 SHIFTER 2

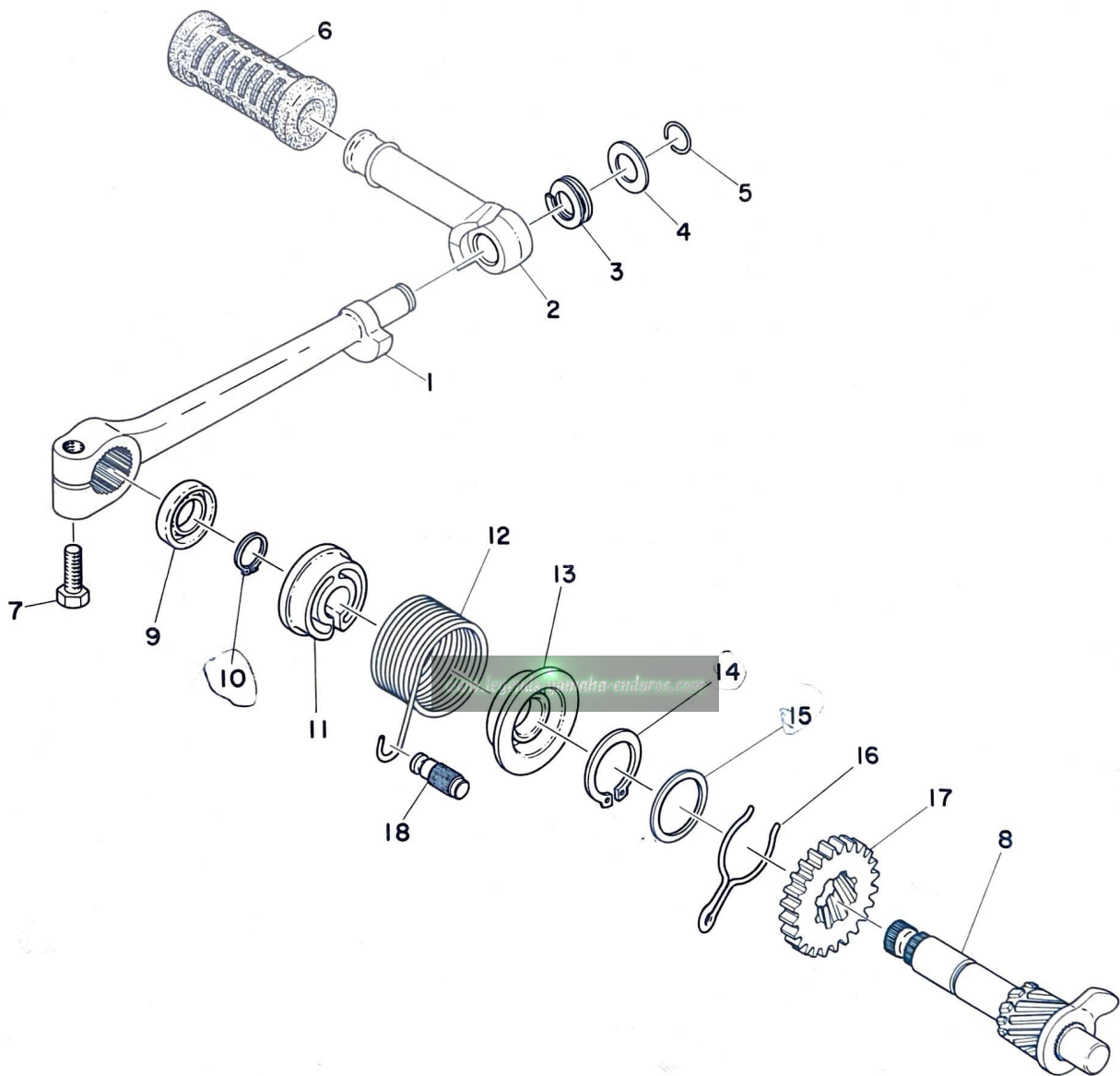


SHIFTER 2

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
7- 1	353-18120-00	CHANGE LEVER ASS'Y	1		
7- 2	353-18197-00	SHAFT	1		
7- 3	353-18124-00	SPRING, shaft return	1		
7- 4	93430-10016	CIRCLIP (E-10)	1		
7- 5	132-18133-00	SCREW, adjusting	1		
7- 6	98800-08100	NUT	1		
7- 7	214-18178-00	ROLLER, change lever	1		
7- 8	451-18101-00	CHANGE SHAFT ASS'Y	1		
7- 9	451-18111-00-93	PEDAL, change	1		
7-10	132-18113-01	COVER, change pedal	1		
7-11	91101-06020	BOLT	1		
7-12	93101-12004	OIL SEAL (S-12-22-5)	1		
7-13	132-18137-00	WASHER, change axle	1		
7-14	93430-10016	CIRCLIP (E-10)	1		

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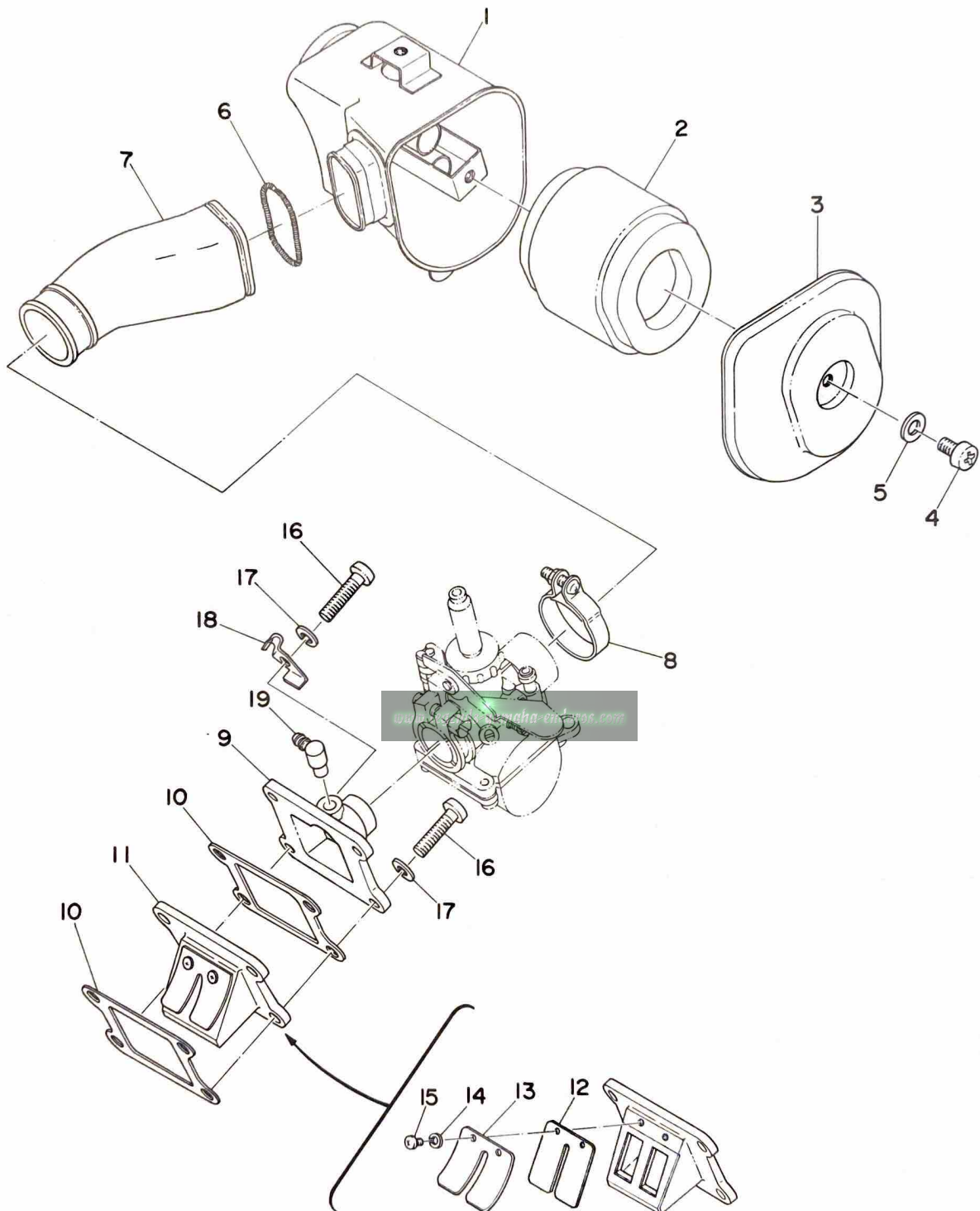
Fig. 8 KICK STARTER



KICK STARTER

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
8-0-1	276-15610-00-93	KICK CRANK ASS'Y	1		
8- 1	276-15611-00-93	. CRANK, kick	1		Not for sale
8- 2	122-15612-02	, LEVER, kick	1		
8- 3	132-15625-01	. SPRING, kick crank	1		
8- 4	132-15616-01	. WASHER, kick lever	1		
8- 5	132-15617-00	. CLIP, kick lever	1		
8- 6	156-15618-01	COVER, kick lever	1		
8- 7	91101-06020	BOLT	1		
8- 8	353-15660-01	KICK AXLE ASS'Y	1		
8- 9	93109-15001	OIL SEAL (SDO-15-26-6)	1		
8-10	93410-15005	CIRCRIP (S-15)	1		
8-11	132-15676-00	COVER, kick spring	1		
8-12	304-15665-00	SPRING, kick	1		
8-13	132-15664-00	GUIDE, kick spring	1		
8-14	93410-25017	CIRCLIP (S-25)	1		
8-15	117-15644-00	SHIM (25.1-32-1)	1		
8-16	353-15687-00	CLIP, kick	1		
8-17	353-15641-00	GEAR, kick (26T)	1		
8-18	248-15668-00	STOPPER, kick spring	1		

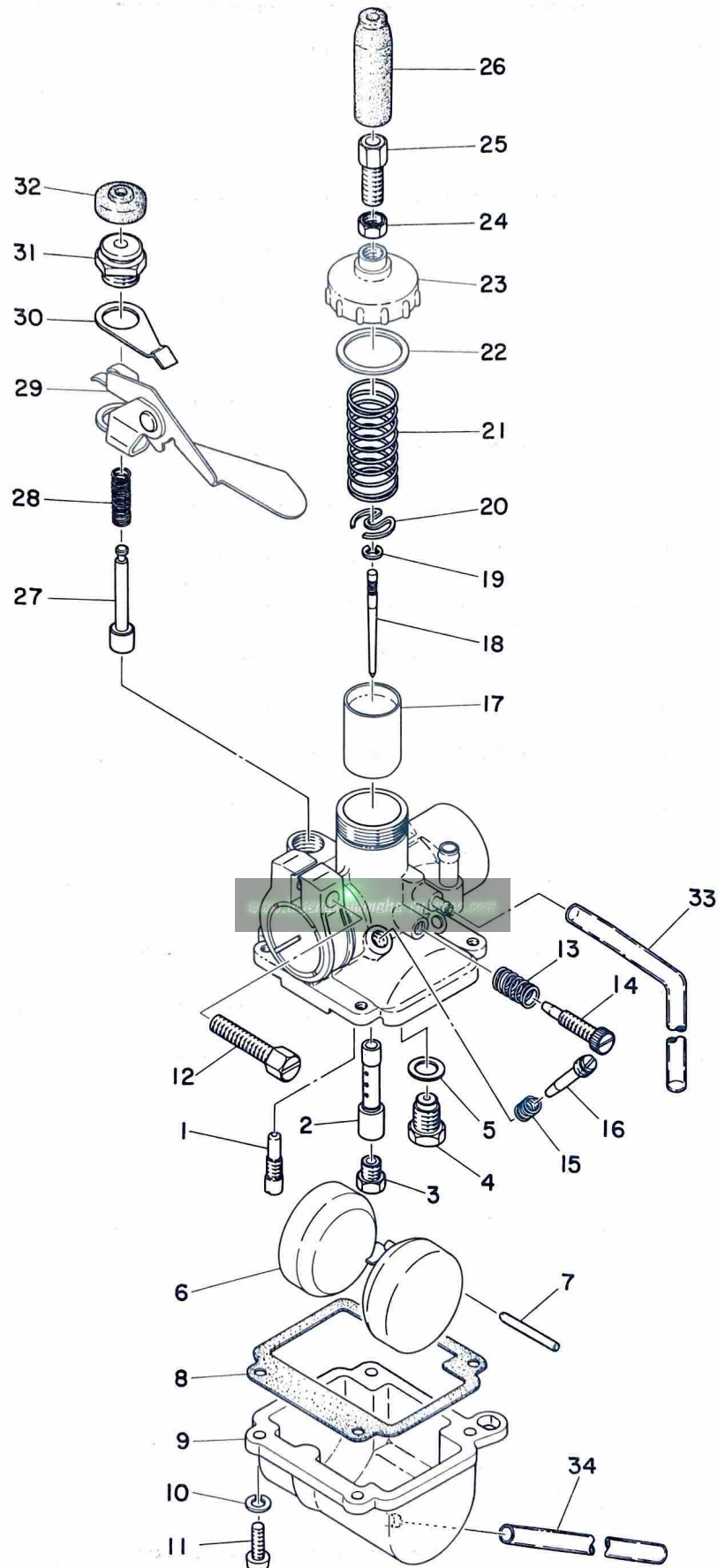
Fig. 9 INTAKE



INTAKE

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
9- 1	451-14411-00	CASE, air cleaner	1		
9- 2	451-14451-00	ELEMENT, air cleaner	1		
9- 3	451-14412-00	CAP, cleaner case	1		
9- 4	92501-06010	SCREW, panhead	1		
9- 5	92901-06200	WASHER, plain	1		
9- 6	439-14455-00	BAND	1		
9- 7	451-14453-01	JOINT, air cleaner	1		
9- 8	353-14455-00	BAND	1		
9- 9	451-13565-00	JOINT	1		
9-10	353-13621-00	PACKING, valve seat	2		
9-11	353-13610-00	REED VALVE ASS'Y	1		
9-12	314-13613-00	. VALVE, reed	1		
9-13	314-13616-01	. STOPPER, reed valve	1		
9-14	92901-03100	. WASHER, spring	2		
9-15	98512-03007	. SCREW, panhead	2		
9-16	92501-06025	SCREW, panhead	4		
9-17	92901-06100	WASHER, spring	4		
9-18	367-15378-00	HOLDER	1		
9-19	278-13552-01	NOZZLE	1		

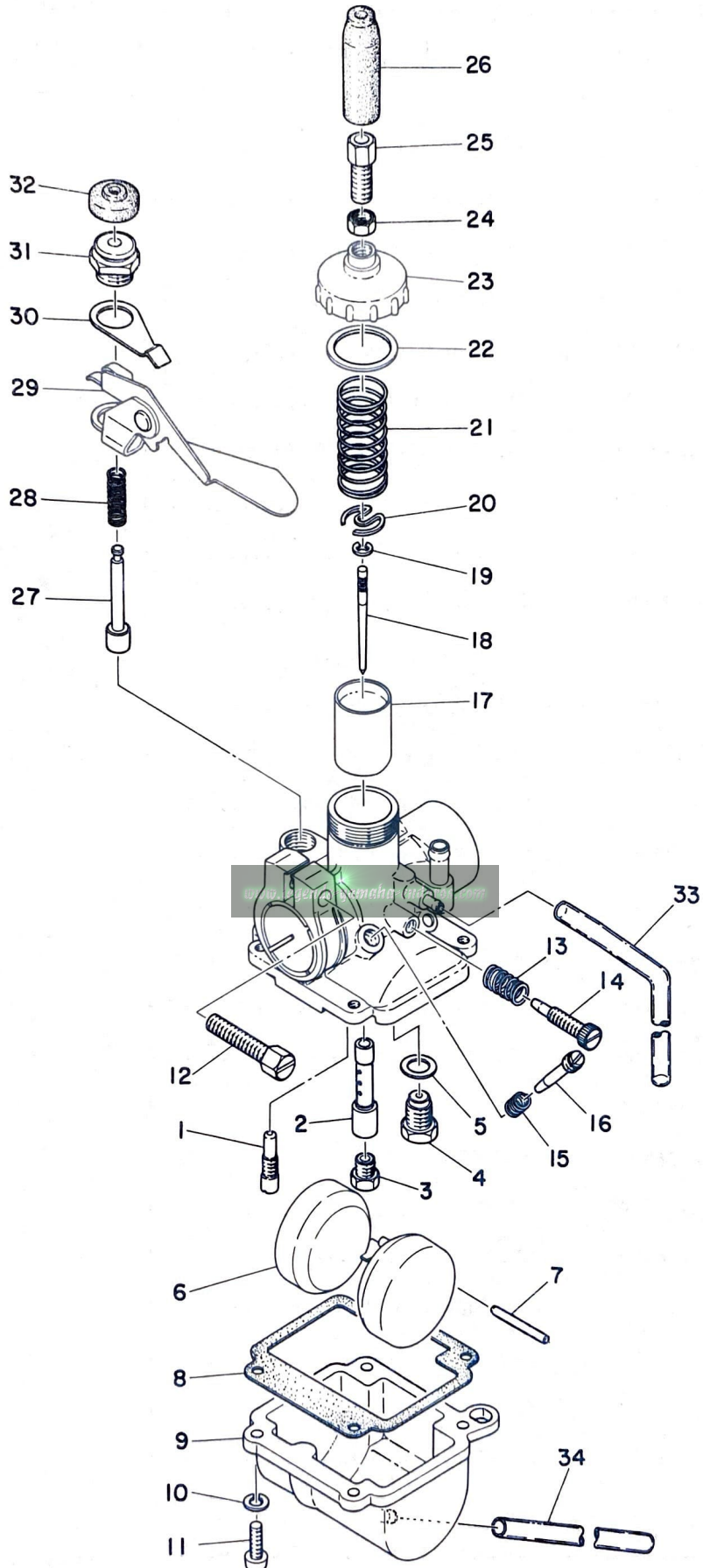
Fig. 10 CARBURETOR



CARBURETOR

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
10-0-1	451-14301-60	CARBURETOR ASS'Y	1		
10- 1	367-14342-17	. JET, pilot (#34)	1		
10- 2	288-14341-03	. NOZZLE, main	1		
10- 3	288-14343-42	. JET, main (#84)	} U. R 1		STD
	288-14343-43	. JET, main (#86)			
	288-14343-44	. JET, main (#88)			
10- 4	367-14390-14	. VALVE SEAT ASS'Y (#1.4)	1		
10- 5	367-14395-00	. PACKING	1		
10- 6	367-14385-00	. FLOAT	1		
10- 7	367-14386-00	. PIN, float	1		
10- 8	367-14384-00	. GASKET	1		
10- 9	367-14381-00	. BODY, float chamber	1		
10-10	92901-04100	. WASHER, spring	4		
10-11	98501-04010	. SCREW, panhead	4		
10-12	367-14125-00	. SCREW, body fitting	1		
10-13	646-14212-00	. SPRING, pilot adjusting	1		
10-14	367-14211-00	. SCREW, pilot adjusting	1		
10-15	367-14337-00	. SPRING, air adjusting	1		
10-16	367-14323-00	. SCREW, air adjusting	1		
10-17	367-14312-10	. VALVE, THROTTLE (#1.0)	1		
10-18	288-14336-03	. NEEDLE (049-2)	1		
10-19	288-14137-00	. CLIP	1		
10-20	367-14136-00	. SEAT, spring	1		
10-21	367-14331-00	. SPRING, throttle valve	1		
10-22	367-14126-00	. PACKING	1		
10-23	367-14168-00	. CAP, mixing chamber	1		
10-24	288-14161-00	. NUT, wire adjusting	1		

Fig. 10 CARBURETOR

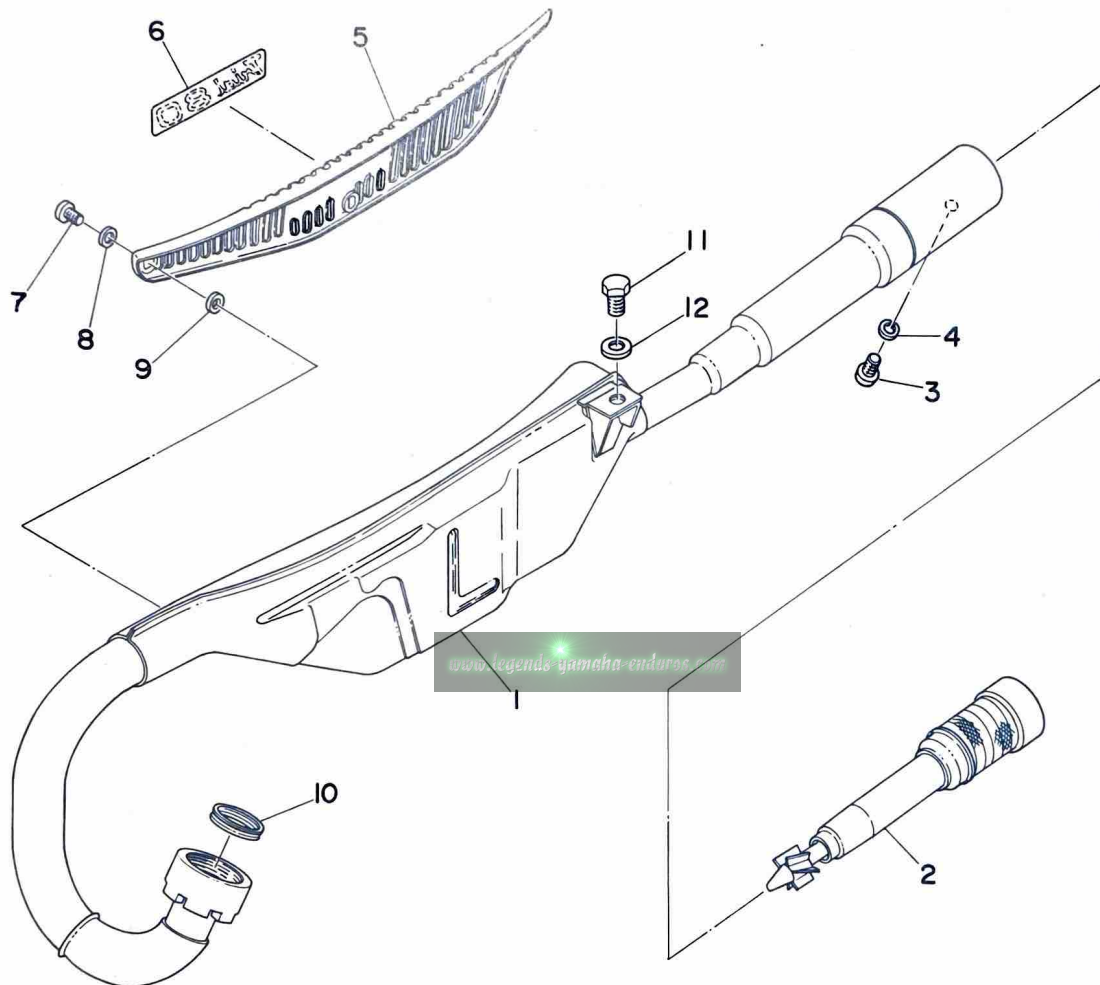


CARBURETOR

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
10-25	288-14124-00	. SCREW, wire adjusting	1		
10-26	367-14169-00	. CAP	1		
10-27	367-14371-00	. PLUNGER, starter	1		
10-28	367-14335-00	. SPRING, plunger	1		
10-29	367-14375-00	. LEVER, starter	1		
10-30	367-14377-00	. STOPPER	1		
10-31	367-14374-00	. CAP, plunger	1		
10-32	367-14373-00	. COVER, plunger cap	1		
10-33	367-14348-00	. PIPE (3 ϕ -190)	1		
10-34	367-14396-00	. PIPE, over flow (3 ϕ -100)	1		

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Fig. 11 EXHAUST

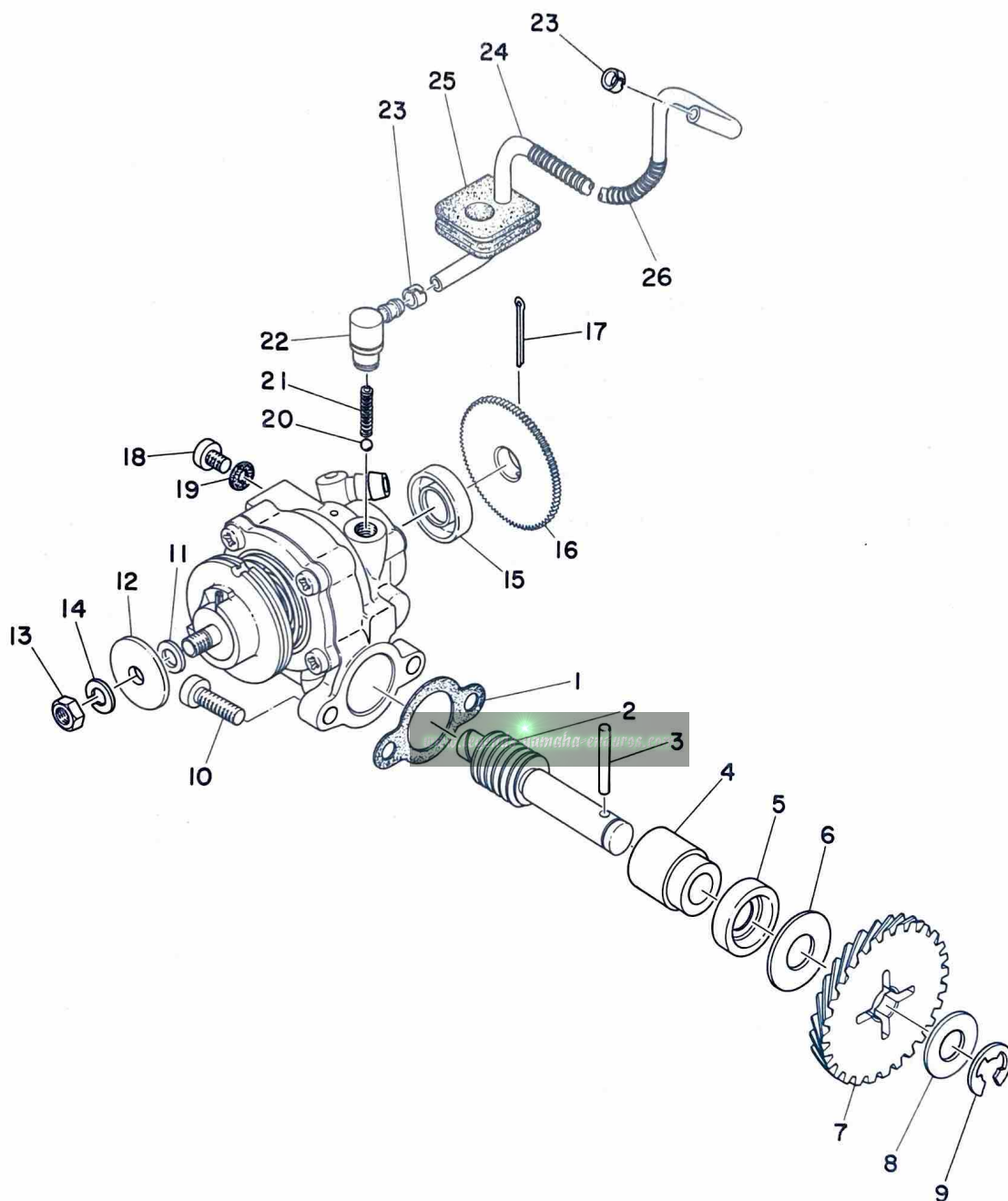


EXHAUST

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
11- 1	451-14610-30	EXHAUST PIPE ASS'Y	1		
11- 2	451-14752-30	. PIPE, outlet	1		
11- 3	92501-06010	. SCREW, panhead	1		
11- 4	92901-06100	. WASHER, spring	1		
11- 5	451-14718-30-26	PROTECTOR, muffler	1		Competition Yellow
11- 6	451-14729-30	. EMBLEM, protector	1		
11- 7	91903-06010	SCREW, bind	3		
11- 8	178-14766-00	WASHER, protector (6.2-12-1.5)..	3		
11- 9	214-14766-00	WASHER, protector (6.2-12-3.0)..	3		
11-10	132-14613-00	GASKET, exhaust pipe	1		
11-11	97201-08015	BOLT	1		
11-12	92901-08200	WASHER, plain	1		

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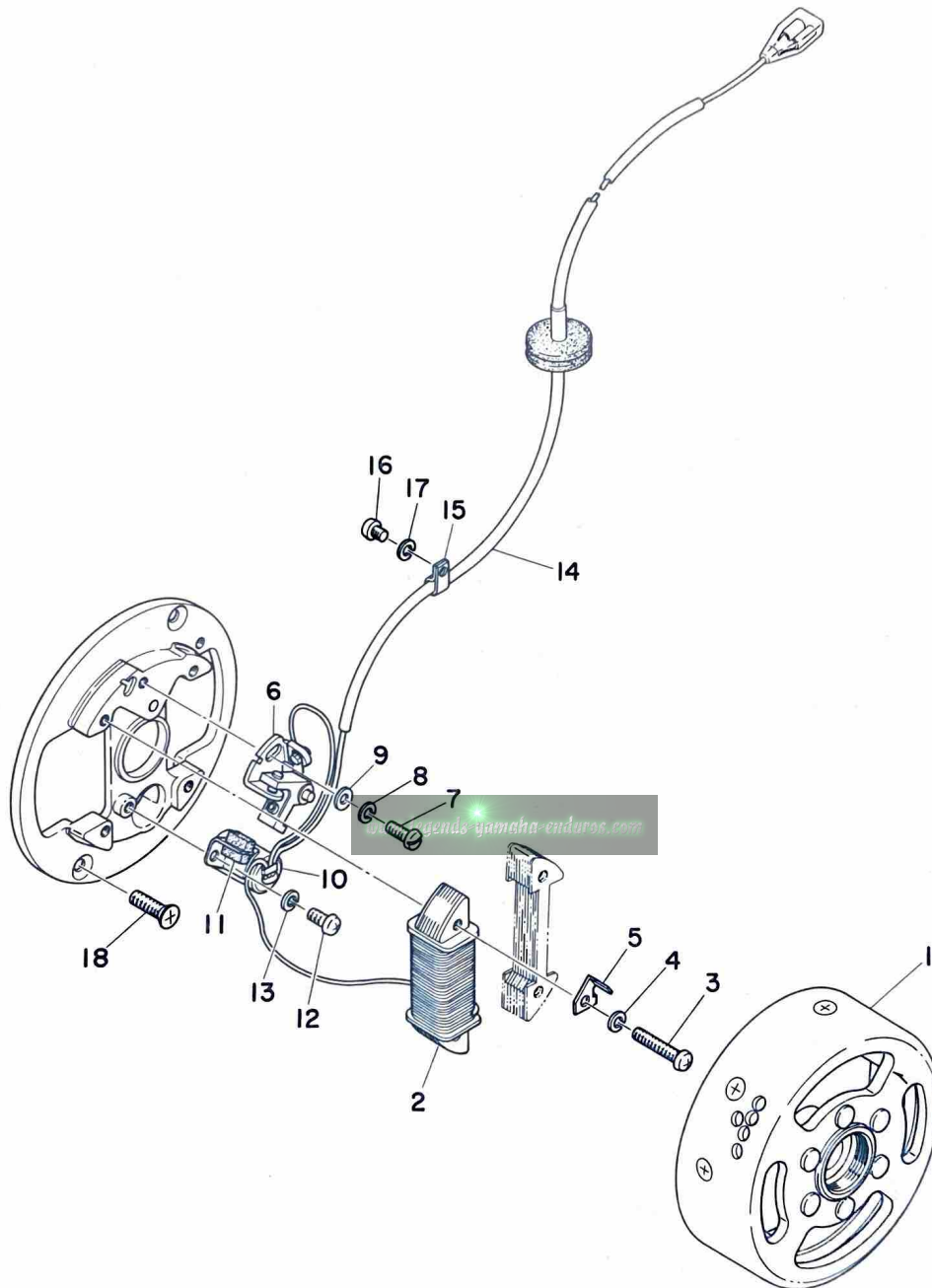
Fig. 12 OIL PUMP



OIL PUMP

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
12- 1	126-13116-00	GASKET, pump case	1		
12- 2	257-13175-00	SHAFT, worm	1		
12- 3	93603-22028	PIN, dowel	1		
12- 4	137-13176-00	METAL, worm shaft outer	1		
12- 5	93101-10001	OIL SEAL (S-10-21-5)	1		
12- 6	257-13177-00	WASHER (10.5-25-1.0)	1		
12- 7	353-13178-00	GEAR, drive (28T)	1		
12- 8	101-18137-00	WASHER (10.5-20-1.0)	1		
12- 9	93440-08001	CIRCLIP	1		
12-10	98501-05015	SCREW, panhead	2		
12-0-1	353-13101-01	OIL PUMP ASS'Y	1		
12-11	137-13137-00-10	. SHIM, plunger (5.8-10-0.1)	1		
12-12	137-13138-01	. PLATE, adjusting	1		
12-13	98801-05200	. NUT	1		
12-14	92901-05100	. WASHER, spring	1		
12-15	93101-10001	. OIL SEAL (S-10-21-5)	1		
12-16	353-13128-00	. PLATE, starter	1		
12-17	91401-12018	. PIN, cotter	1		
12-18	98901-04008	. SCREW, bind	1		
12-19	137-13187-00	. GASKET, breather	1		
12-20	93505-32002	. BALL (5/32 inch)	1		
12-21	90501-02217	. SPRING, check ball	1		
12-22	353-13552-00	. NOZZLE	1		
12-23	214-13164-00	. CLIP, delivery pipe	2		
12-24	353-13161-00	. PIPE, delivery	1		
12-25	248-13174-00	HOLDER, oil pipe	1		
12-26	367-13187-00	SPRING, oil pipe	1		

Fig. 13 FLYWHEEL MAGNETO



FLYWHEEL MAGNETO

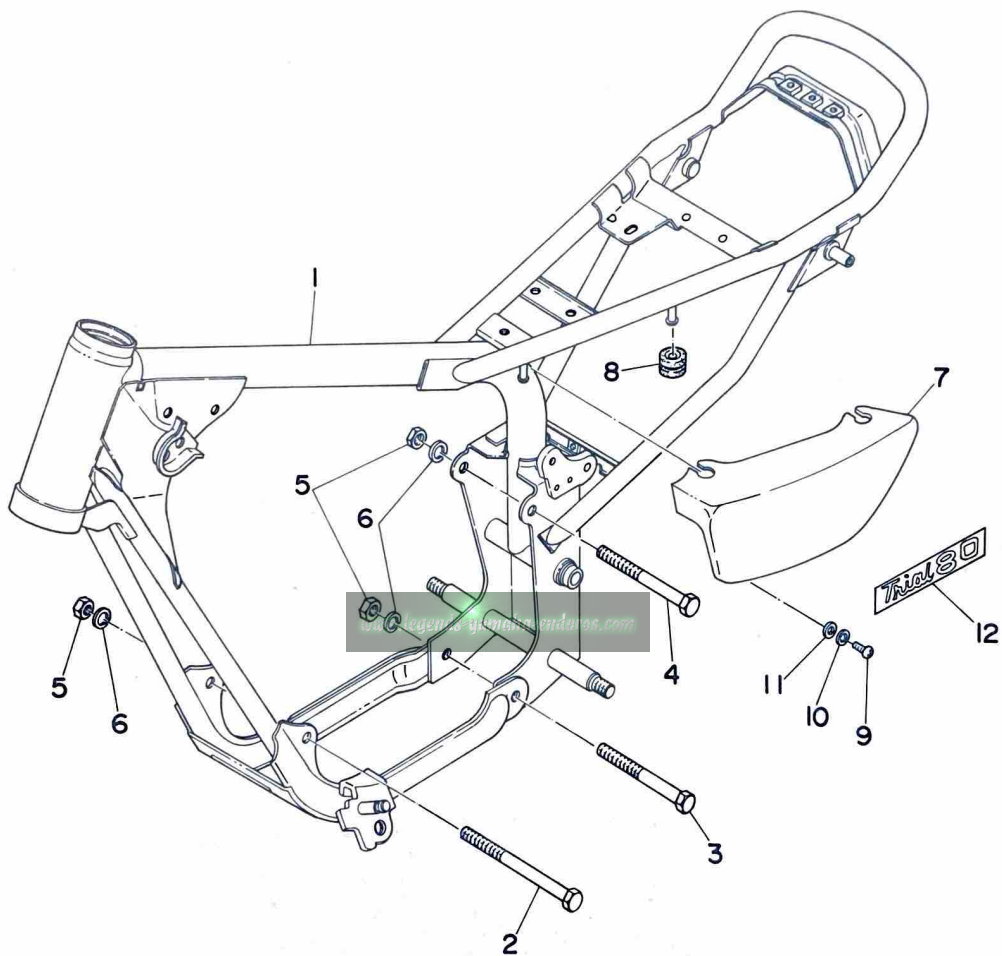
Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
13-0-1	451-81300-20	FLYWHEEL MAGNETO ASS'Y	1		
13- 1	451-81350-20	. ROTOR ASS'Y	1		
13- 2	451-81312-20	. COIL, source	1		
13- 3	110-81348-20	. SCREW, panhead	2		
13- 4	92901-04100	. WASHER, spring	2		
13- 5	296-81332-20	. PLATE, timing	1		
13- 6	451-81321-20	. CONTACT BREAKER ASS'Y	1		
13- 7	110-81347-20	. SCREW, panhead	1		
13- 8	92901-04100	. WASHER, spring	1		
13- 9	92901-04200	. WASHER, plain	1		
13-10	296-81325-20	. CONDENSER	1		
13-11	116-81331-20	. LUBRICATOR	1		
13-12	110-81346-20	. SCREW, panhead	1		
13-13	92901-04100	. WASHER, spring	1		
13-14	367-81315-20	. LEAD WIRE	1		
13-15	367-81328-20	. CLAMP, lead	1		
13-16	165-81145-21	. SCREW, panhead	1		
13-17	92901-04100	. WASHER, spring	1		
13-18	98701-05015	SCREW, flathead	2		

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Fig. 14 FRAME · SIDE COVER

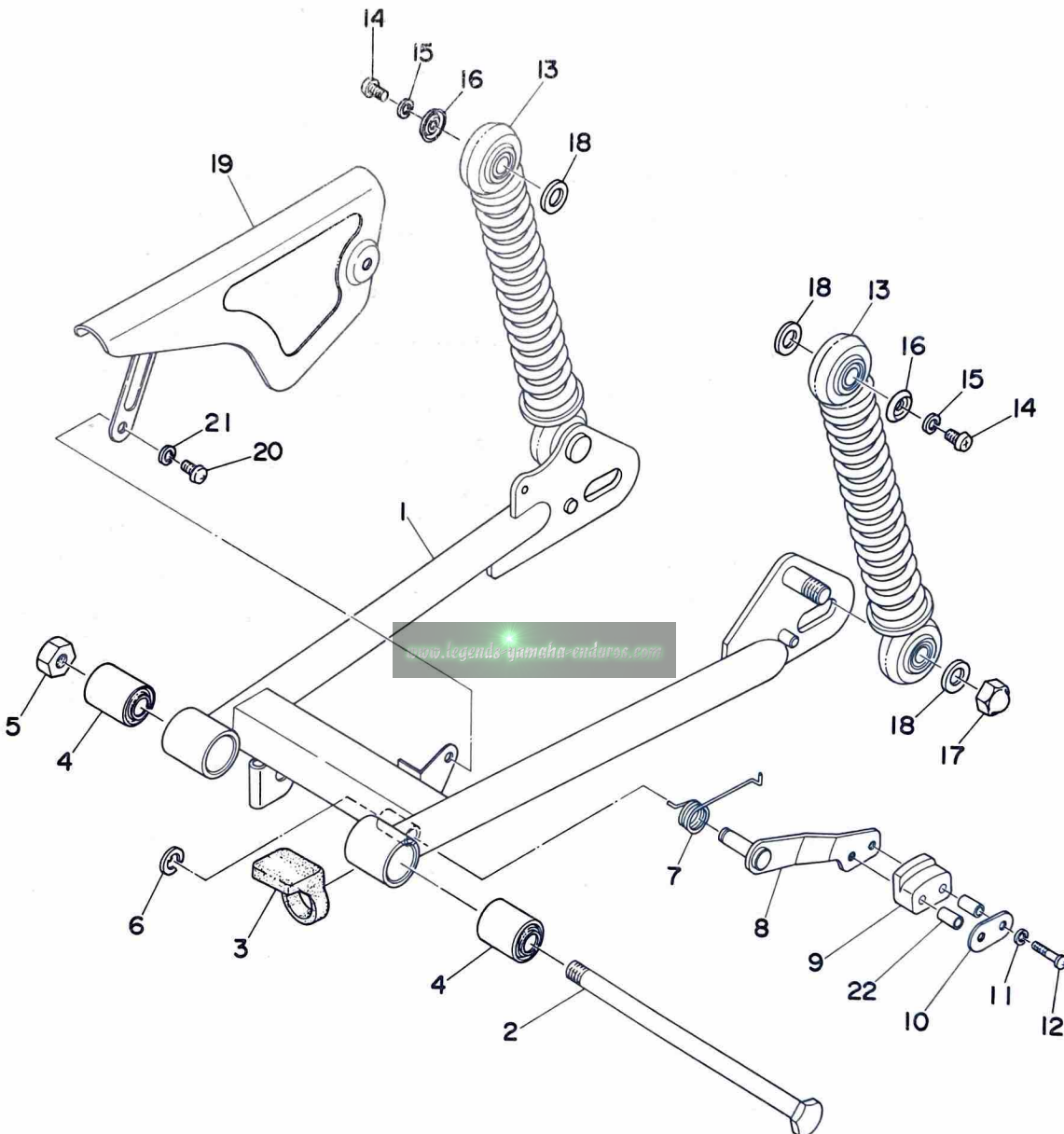


FRAME · SIDE COVER

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
14- 1	451-21110-00-35	FRAM COMP.	1		Silver
14- 2	97101-08120	BOLT	1		
14- 3	97101-08090	BOLT	1		
14- 4	97101-08095	BOLT	1		
14- 5	98801-08100	NUT	3		
14- 6	92901-08100	WASHER, spring	3		
14- 7	451-21711-00	COVER, side	1		
14- 8	90480-12053	DAMPER, side cover	1		
14- 9	92501-06013	SCREW, panhead	2		
14-10	92901-06100	WASHER, spring	1		
14-11	92901-06200	WASHER, plain	1		
14-12	451-21787-00	EMBLEM, Yamaha trial	1		

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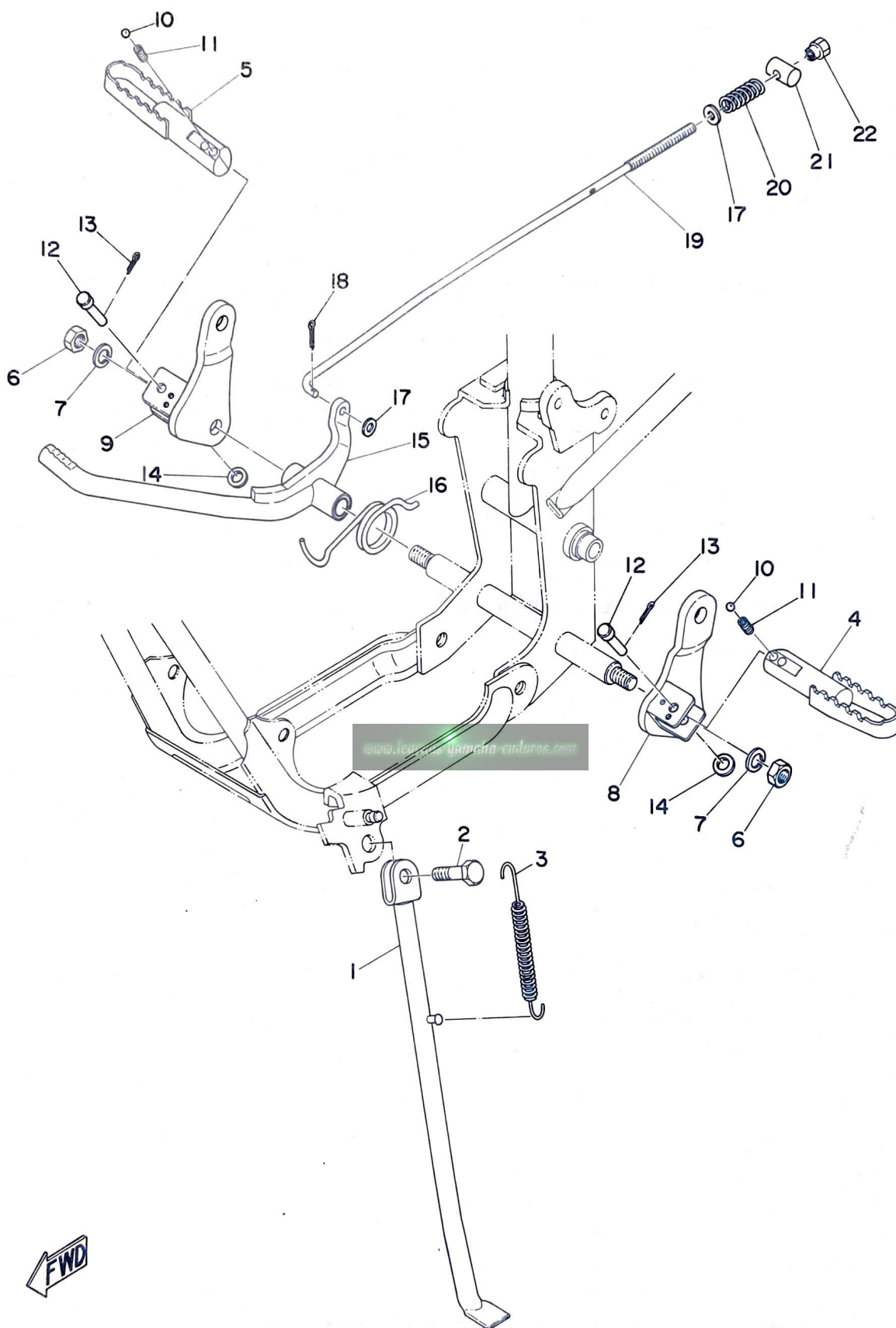
Fig. 15 REAR ARM · REAR CUSHION · CHAIN CASE



REAR ARM · REAR CUSHION · CHAIN CASE

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
15- 1	451-22110-01-35	REAR ARM COMP.	1		Silver
15- 2	353-22141-01	SHAFT, pivot	1		
15- 3	183-22151-00	SEAL, guard	1		
15- 4	102-22123-00	BUSHING, rear arm	2		
15- 5	92801-10100	NUT	1		
15- 6	93430-07012	CIRCLIP	1		
15- 7	451-22169-01	SPRING, tensioner	1		
15- 8	451-22179-00	ARM, tensioner	1		
15- 9	451-22178-00	TENSIONER	1		
15-10	451-22153-00	GUARD, chain	1		
15-11	92901-05100	WASHER, spring	2		
15-12	98501-05020	SCREW, panhead	2		
15-13	451-22210-20-93	REAR CUSHION ASS'Y	2		
15-14	92501-06012	SCREW, panhead	2		
15-15	92901-06100	WASHER, spring	2		
15-16	90207-06009	WASHER, rear cushion	2		
15-17	92804-10700	NUT, crown	2		
15-18	102-22243-00	WASHER, rear cushion	4		
15-19	451-22311-00-35	CASE, chain	1		Silver
15-20	98501-05010	SCREW, panhead	2		
15-21	92901-05100	WASHER, spring	2		
15-22	451-22126-00	COLLAR, distance	2		

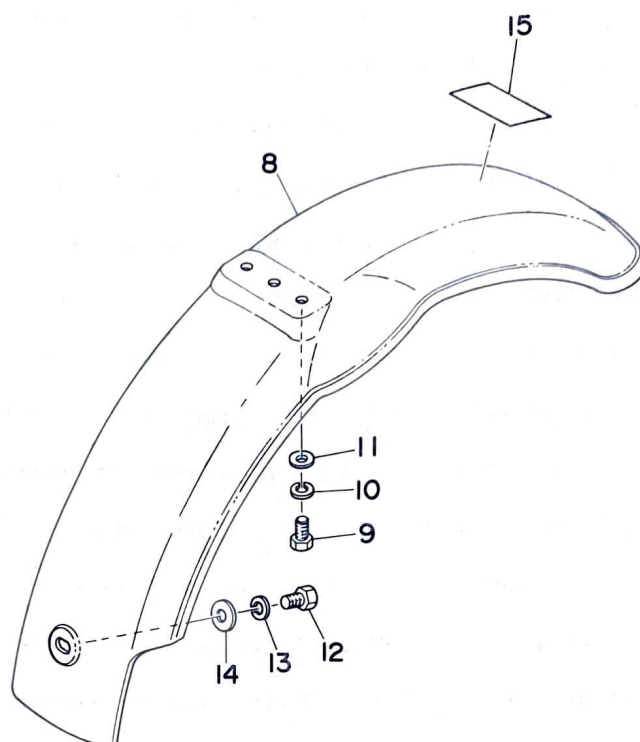
Fig.16 STAND · FOOTREST · BRAKE PEDAL



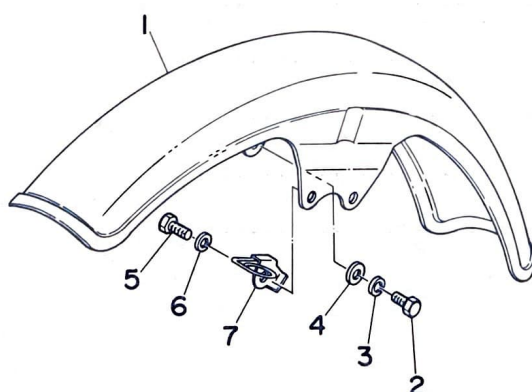
STAND · FOOTREST · BRAKE PEDAL

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
16- 1	451-27311-01-35	STAND, side	1		Silver
16- 2	90109-06227	BOLT, side stand	1		
16- 3	150-27316-00	SPRING, side stand	1		
16- 4	451-27411-01-35	FOOTREST 1	1		Silver
16- 5	451-27421-01-35	FOOTREST 2	1		Silver
16- 6	92801-10100	NUT	2		
16- 7	92901-10100	WASHER, spring	2		
16- 8	451-27412-00-35	BRACKET, footrest left	1		Silver
16- 9	451-27422-01-35	BRACKET, footrest right	1		Silver
16-10	93507-32009	BALL	2		
16-11	278-15622-00	SPRING, borse stopper	2		
16-12	91501-06028	PIN, clevis	2		
16-13	91401-16012	PIN, cotter	2		
16-14	92901-06200	WASHER, plain	2		
16-15	451-27211-01-35	PEDAL, brake	1		
16-16	183-27216-00	SPRING, return	1		
16-17	92901-06200	WASHER, plain	2		
16-18	91401-20012	PIN, cotter	1		
16-19	451-27231-00	ROD, brake	1		
16-20	180-27236-00	SPRING, rod	1		
16-21	156-27237-00	PIN, clevis	1		
16-22	206-27238-00	NUT, adjusting	1		

Fig. 17 FRONT FENDER · REAR FENDER



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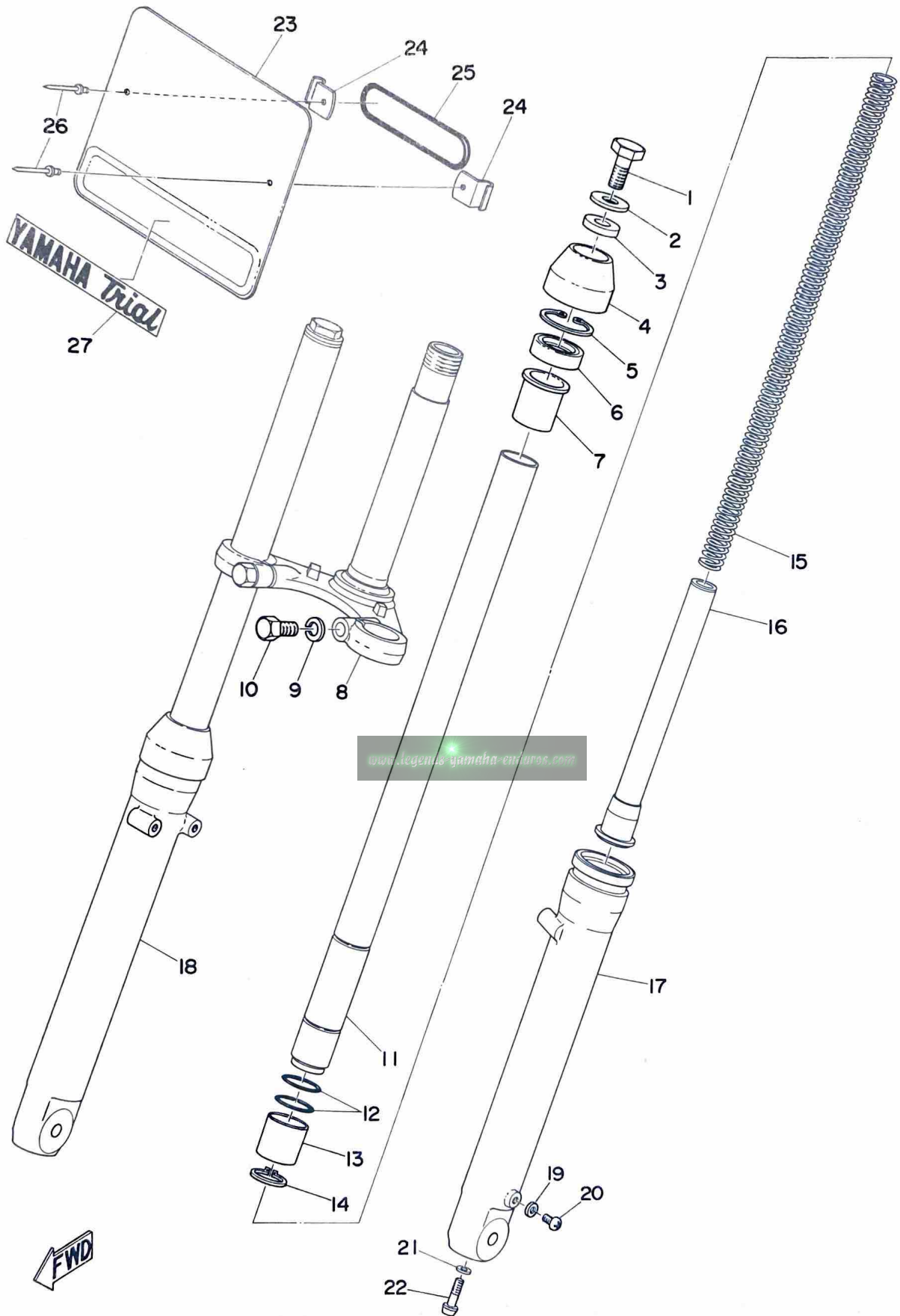


FRONT FENDER · REAR FENDER

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
17- 1	451-21511-01	FENDER, front	1		
17- 2	91201-06015	BOLT	3		
17- 3	92901-06100	WASHER, spring	3		
17- 4	92901-06200	WASHER, plain	3		
17- 5	91201-06015	BOLT	1		
17- 6	92901-06100	WASHER, spring	1		
17- 7	451-23318-00	HOLDER, wire	1		
17- 8	451-21611-00	FENDER, rear	1		
17- 9	91201-06012	BOLT	2		
17-10	92901-06100	WASHER, spring	2		
17-11	92901-06200	WASHER, plain	2		
17-12	91201-06012	BOLT	1		
17-13	92901-06100	WASHER, spring	1		
17-14	116-28324-00	WASHER, leg shield 2	1		
17-15	367-21659-00	LABEL, warning	1		

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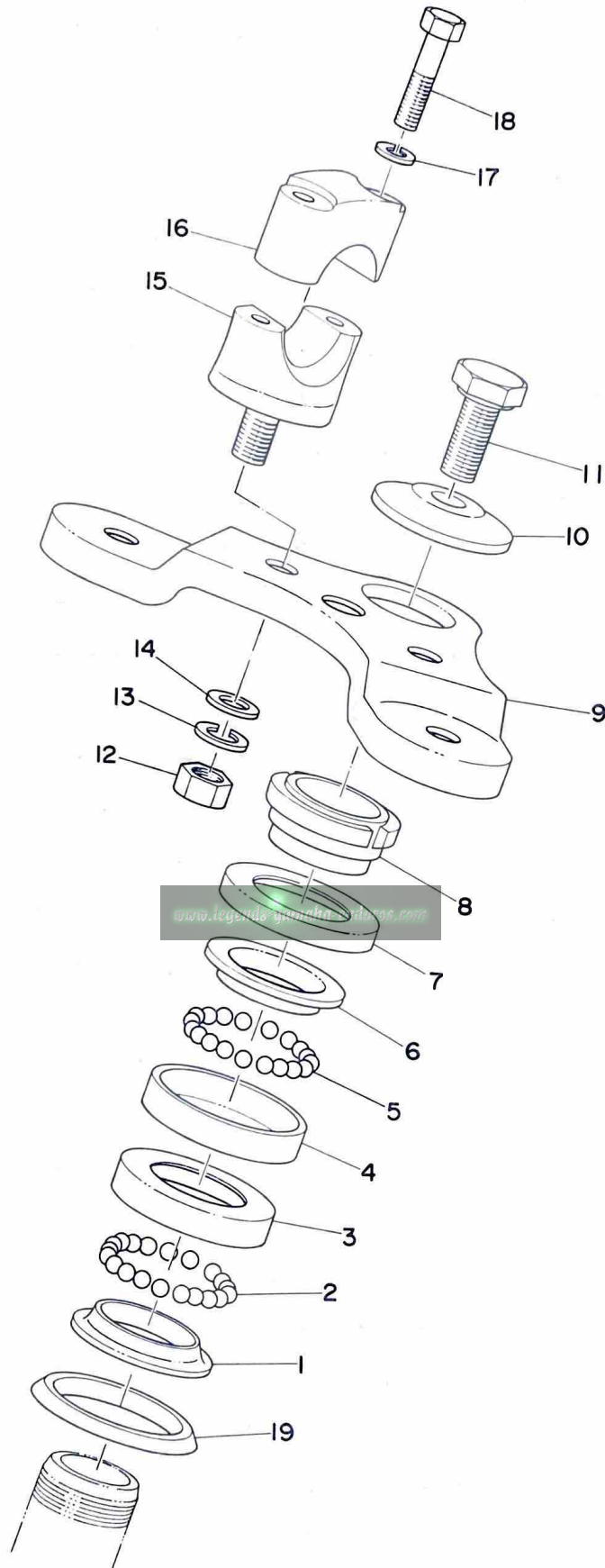
Fig. 18 FRONT FORK



FRONT FORK

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
18-0-1	451-23101-01-35	FRONT FORK ASS'Y	1		Silver
18- 1	451-23111-01	. BOLT, cap	2		
18- 2	451-23112-01	. WASHER, cap	2		
18- 3	451-23114-01	. PACKING	2		
18- 4	451-23144-01	. SEAL, dust	2		
18- 5	451-23156-01	. CLIP, oil seal	2		
18- 6	451-23145-01	. OIL SEAL	2		
18- 7	451-23125-01	. METAL, slide	2		
18- 8	451-23340-01-35	. UNDER BRACKET COMP.	1		Silver
18- 9	92901-10100	. WASHER, spring	2		
18-10	451-23346-01	. BOLT	2		
18-11	451-23124-01	. TUBE, inner	2		
18-12	451-23157-01	. RING	4		
18-13	451-23171-01	. PISTON	2		
18-14	451-23183-01	. CIRCLIP	2		
18-15	451-23141-01	. SPRING, fork	2		
18-16	451-23170-01	. CYLINDER COMP.	2		
18-17	451-23126-01-35	. TUBE, outer left	1		Silver
18-18	451-23136-01-35	. TUBE, outer right	1		Silver
18-19	451-23129-01	. PACKING	2		
18-20	92501-06008	. SCREW, panhead	2		
18-21	451-23129-01	. PACKING	2		
18-22	451-23181-01	. SCREW, panhead	2		
18-23	451-23485-00	PLATE, number	1		
18-24	451-23487-00	STAY, plate	2		
18-25	93210-99184	O-ring	1		
18-26	821-24789-00	RIVET	2		
18-27	451-21787-00	EMBLEM, trial	1		

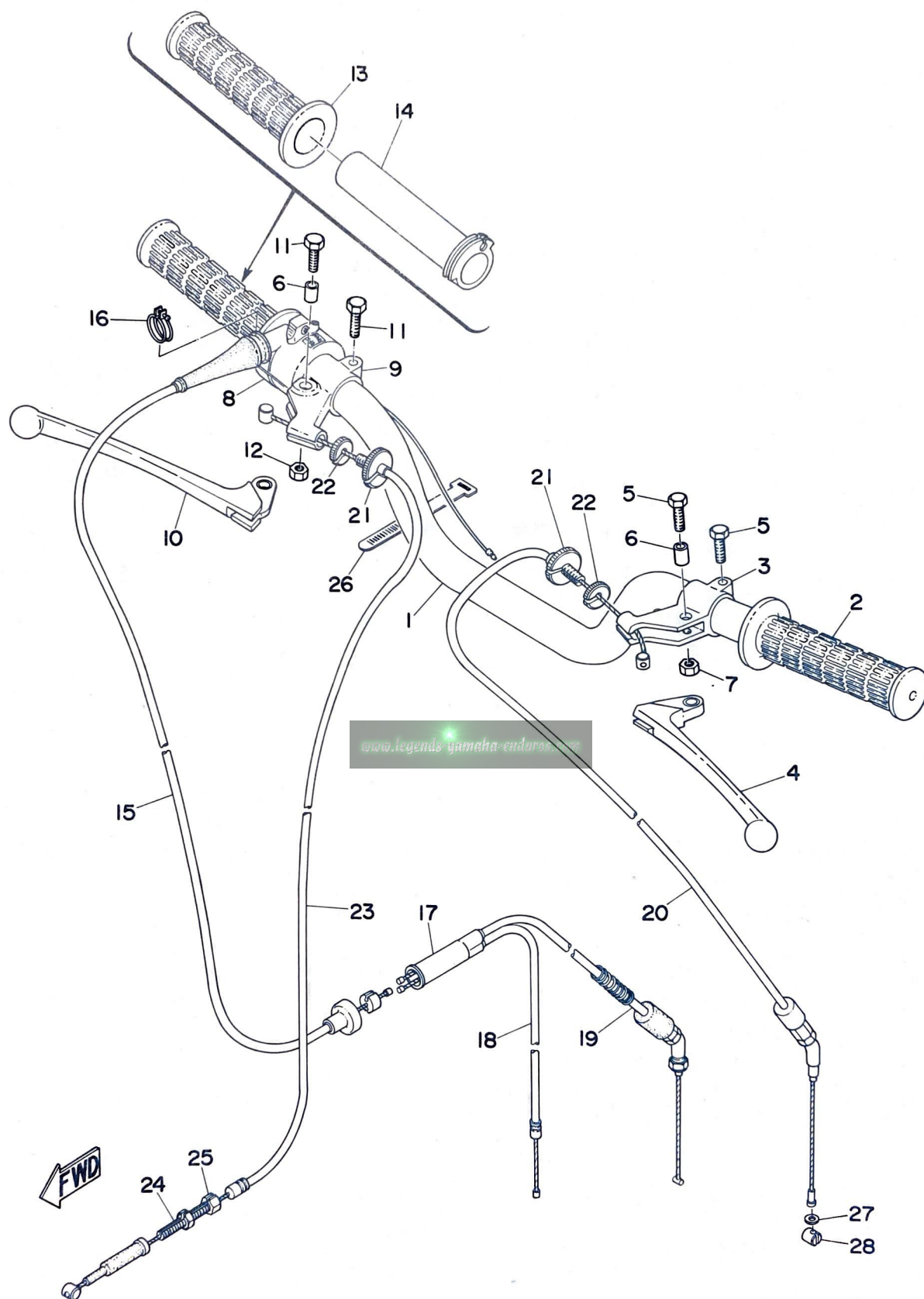
Fig. 19 STEERING



STEERING

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
19- 1	156-23411-00	RACE, ball 1	1		
19- 2	93501-04011	BALL (1/4 inch)	19		
19- 3	156-23412-00	RACE, ball 2	1		
19- 4	122-23412-00	RACE, ball 2	1		
19- 5	93503-16010	BALL (3/16 inch)	22		
19- 6	122-23411-00	RACE, ball 1	1		
19- 7	122-23416-00	COVER, ball race	1		
19- 8	122-23453-00	NUT, fitting	1		
19- 9	451-23435-01-35	CROWN, handle	1		Silver
19-10	122-23443-00	WASHER, crown	1		
19-11	122-23451-00	BOLT, fitting	1		
19-12	92801-10200	NUT	2		
19-13	92901-10100	WASHER, spring	2		
19-14	92901-10200	WASHER, plain	2		
19-15	122-23442-02	HOLDER, handle under	2		
19-16	122-23441-00	HOLDER, handle upper	2		
19-17	92901-06100	WASHER, spring	4		
19-18	91214-06035	BOLT	4		
19-19	164-23462-00	SEAL, dust 1	1		

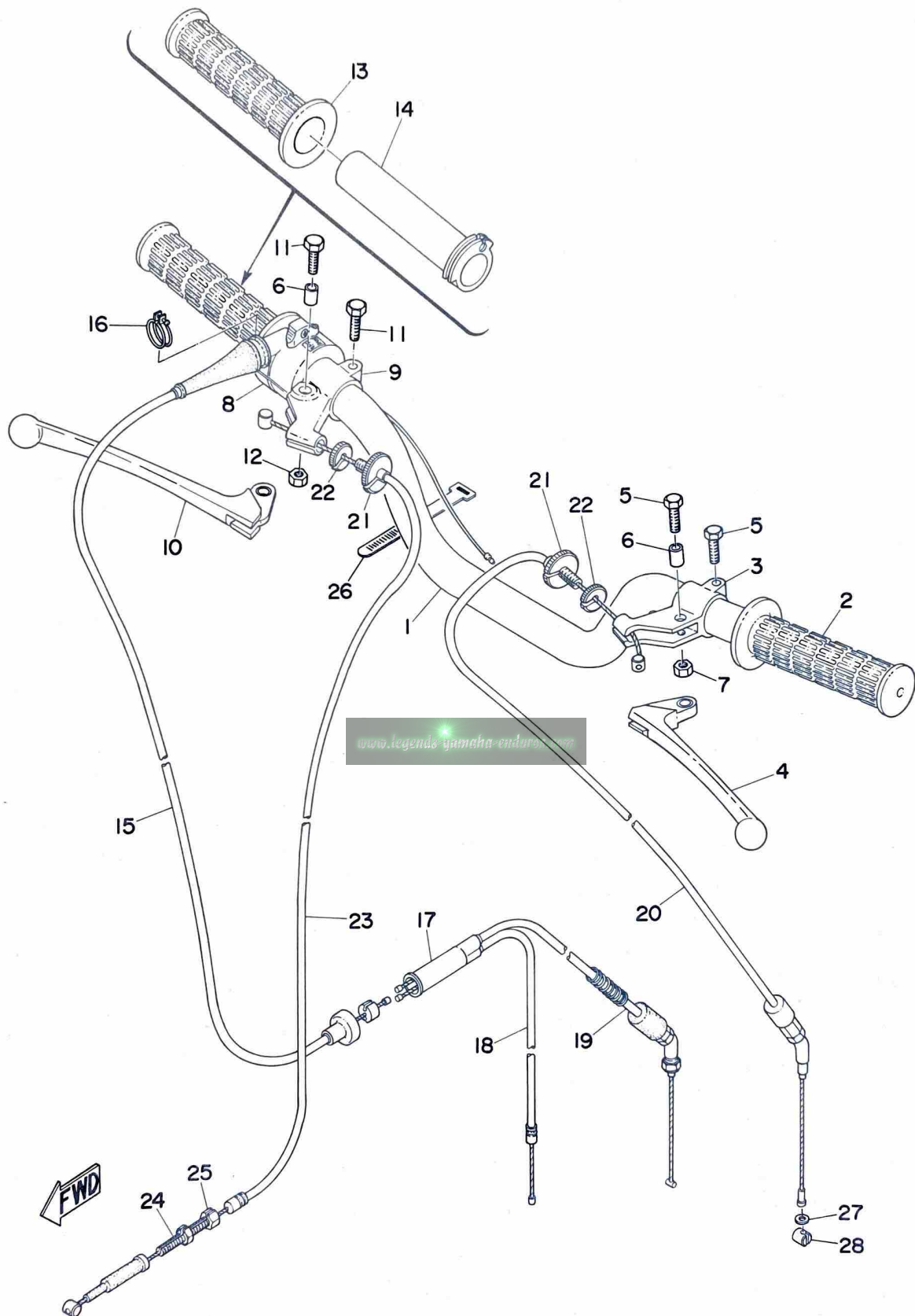
Fig. 20 HANDLE · WIRE



HANDLE · WIRE

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
20- 1	451-26111-00	HANDLE	1		
20- 2	341-26241-00	GRIP, left	1		
20-0-1	214-82910-02	LEVER HOLDER ASS'Y left	1		
20- 3	214-82911-01	. HOLDER, lever left	1		
20- 4	214-83912-00	. LEVER, left	1		
20- 5	91203-06020	. BOLT	2		
20- 6	214-83913-00	. COLLAR, lever	2		
20- 7	92801-06100	. NUT	1		
20- 8	451-83976-00	SWITCH, handle 1	1		
20-0-2	233-82920-02	LEVER HOLDER ASS'Y right ...	1		
20- 9	233-82921-31	. HOLDER, lever right	1		
20-10	233-83922-30	. LEVER, right	1		
20-11	91203-06020	. BOLT	2		
20-12	92801-06100	. NUT	1		
20-13	341-26242-01	GRIP, right	1		
20-14	434-26243-10	TUBE, guide	1		
20-15	451-26311-00	WIRE, throttle 1	1		
20-16	322-26393-00	HOLDER, wire guide	1		
20-17	266-26261-00	CYLINDER	1		
20-18	451-26312-00	WIRE, throttle 2	1		
20-19	451-26321-00	WIRE, pump	1		
20-20	451-26335-01	WIRE, clutch	1		
20-21	156-26346-00	BOLT, adjusting	2		
20-22	168-26344-00	NUT, adjusting	2		
20-23	451-26341-00	WIRE, brake	1		
20-24	109-26344-00	NUT, wire adjusting	1		
20-25	109-26345-00	BOLT, wire adjusting	1		
20-26	168-83936-01	BAND, switch card	1		

Fig. 20 HANDLE · WIRE



HANDLE · WIRE

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
20-27	92901-06200	WASHER, plain	1		
20-28	164-26363-00	END, wire	1		

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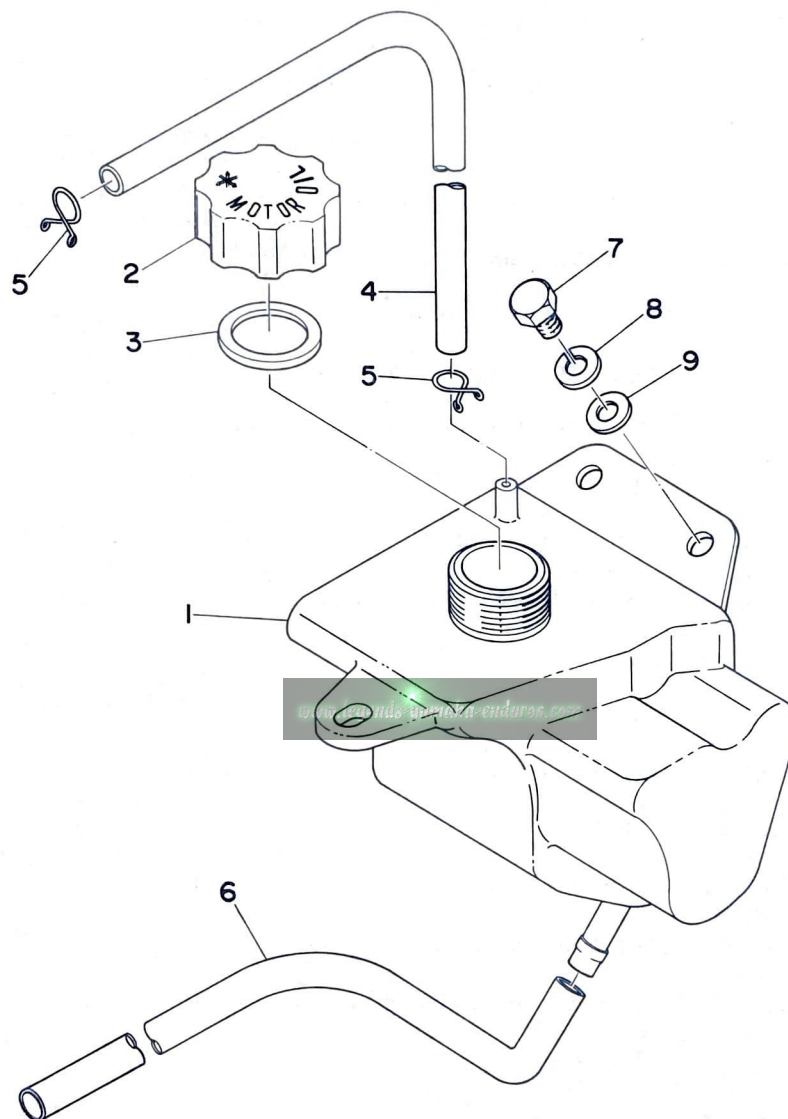
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FUEL TANK

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
21- 1	451-24110-00-01	FUEL TANK COMP.	1		White/Competition Yellow
21- 2	451-24244-00	. GRAPHIC, fuel tank left	2		
21- 3	451-24161-00	. ENBLEM, fuel tank	2		
21- 4	322-24611-00	BODY, cap	1		
21- 5	322-24612-00	PACKING, cap	1		
21- 6	174-21766-00	PIPE, oil	1		
21- 7	122-24181-00	DAMPER, locating 1	2		
21- 8	451-24182-00	DAMPER, locating	1		
21- 9	214-21717-00	DAMPER, battery box 1	1		
21-10	214-21633-00	COLLER, fender mount 1	1		
21-11	116-28324-00	WASHER, leg shield 2	1		
21-12	91201-06025	BOLT	1		
21-13	451-24500-00	FUEL COCK ASS'Y	1		
21-14	451-24515-00	. NET, filter	1		
21-15	102-24522-00	. GASKET, filter	1		
21-16	451-24521-00	. CUP, filter	1		
21-17	451-24523-00	. GUSKET, nut	1		
21-18	127-24531-00	. NUT	1		
21-19	102-24529-00	. SPRING	1		
21-20	127-24524-00	. LEVER, cock	1		
21-21	127-24535-00	. SCREW, lever fitting	1		
21-22	451-24311-00	PIPE, fuel	1		
21-23	101-24356-00	CLIP, pipe	2		

Fig. 22 OIL TANK

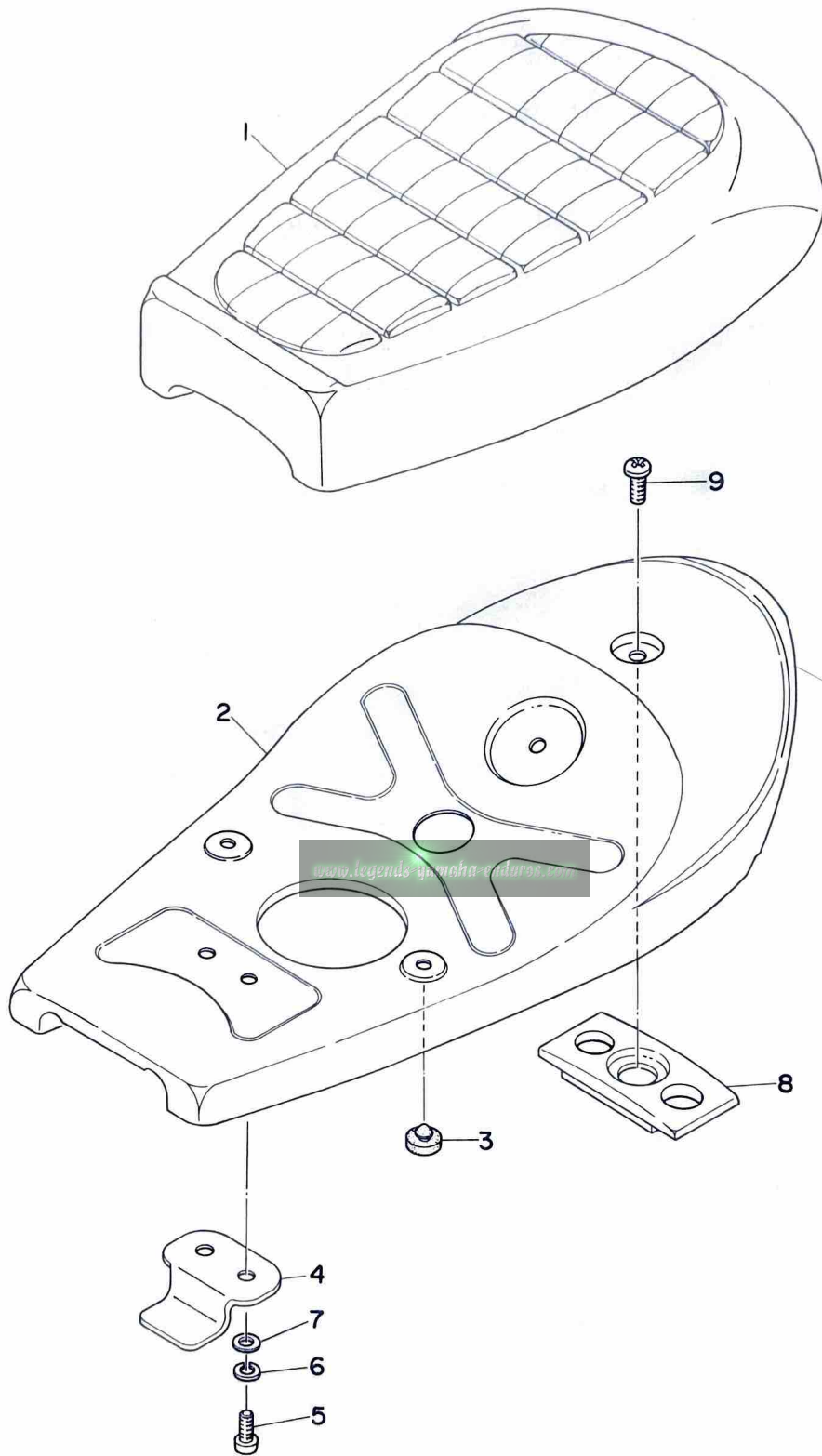


OIL TANK

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
22- 1	451-21751-00	TANK, oil	1		
22- 2	434-21771-00	BODY, cap	1		
22- 3	90430-19067	GASKET, cap	1		
22- 4	367-21766-00	PIPE, oil	1		
22- 5	101-24356-00	CLIP, pipe	2		
22- 6	164-24319-00	PIPE, oil	1		
22- 7	91201-06015	BOLT	3		
22- 8	92901-06100	WASHER, spring	3		
22- 9	92901-06200	WASHER, plain	3		

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Fig. 23 SEAT

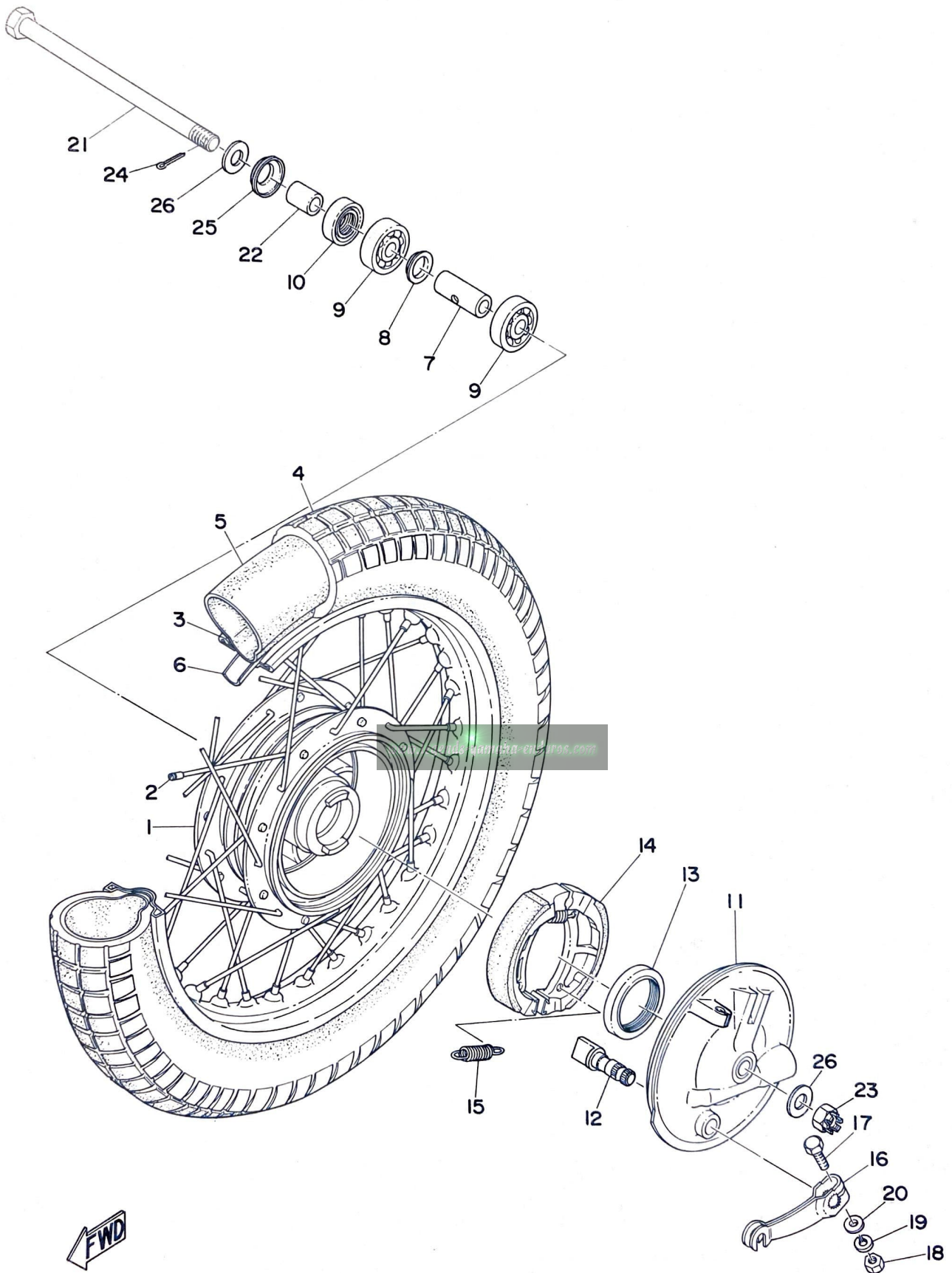


SEAT

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
23- 1	451-24771-00	SEAT COMP.	1		
23- 2	451-24764-00-26	PLATE, bottom	1		Competition Yellow
23- 3	451-24724-00	DAMPER, plate bottom	2		
23- 4	322-24748-00	BRACKET, front	1		
23- 5	92501-06012	SCREW, panhead	3		
23- 6	92901-06100	WASHER, spring	3		
23- 7	92901-06200	WASHER, plain	3		
23- 8	451-24741-00	PAD, seat	1		
23- 9	322-23396-00	SCREW, special	1		

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Fig. 24 FRONT WHEEL



FRONT WHEEL

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
24- 1	451-25111-00	HUB, front	1		
24- 2	451-25104-01	SPOKE SET	1s		
24- 3	94414-16117	RIM (1.40-16)	1		
24- 4	94125-16142	TIRE (2.50-16-4PR)	1		
24- 5	94225-16048	TUBE (2.50-16)	1		
24- 6	94325-16036	BAND, rim (2.50-16)	1		
24- 7	451-25117-00	SPACER, bearing	1		
24- 8	451-25115-00	FRANGE, spacer	1		
24- 9	93306-20003	BEARING (6200Z)	2		
24-10	93106-17006	OIL SEAL (DD17-30-8,5)	1		
24-11	451-25121-01	PLATE, brake shoe	1		
24-12	451-25151-00	CAM, shaft	1		
24-13	93106-40012	OIL SEAL (DD40-50-6)	1		
24-14	451-25130-00	BRAKE SHOE COMP.	2		
24-15	451-25133-00	SPRING, return	2		
24-16	451-25155-00	LEVER, cam shaft	1		
24-17	91201-06025	BOLT	1		
24-18	98801-06100	NUT	1		
24-19	92901-06100	WASHER, spring	1		
24-20	92901-06200	WASHER, plain	1		
24-21	451-25181-01	SHAFT, wheel	1		
24-22	451-25183-01	COLLAR, wheel shaft	1		
24-23	353-25182-00	NUT, shaft	1		
24-24	91401-20020	PIN, cotter	1		
24-25	451-25118-00	COVER, hub dust	1		
24-26	102-22243-00	WASHER, rear cushion	2		

Fig. 25 REAR WHEEL

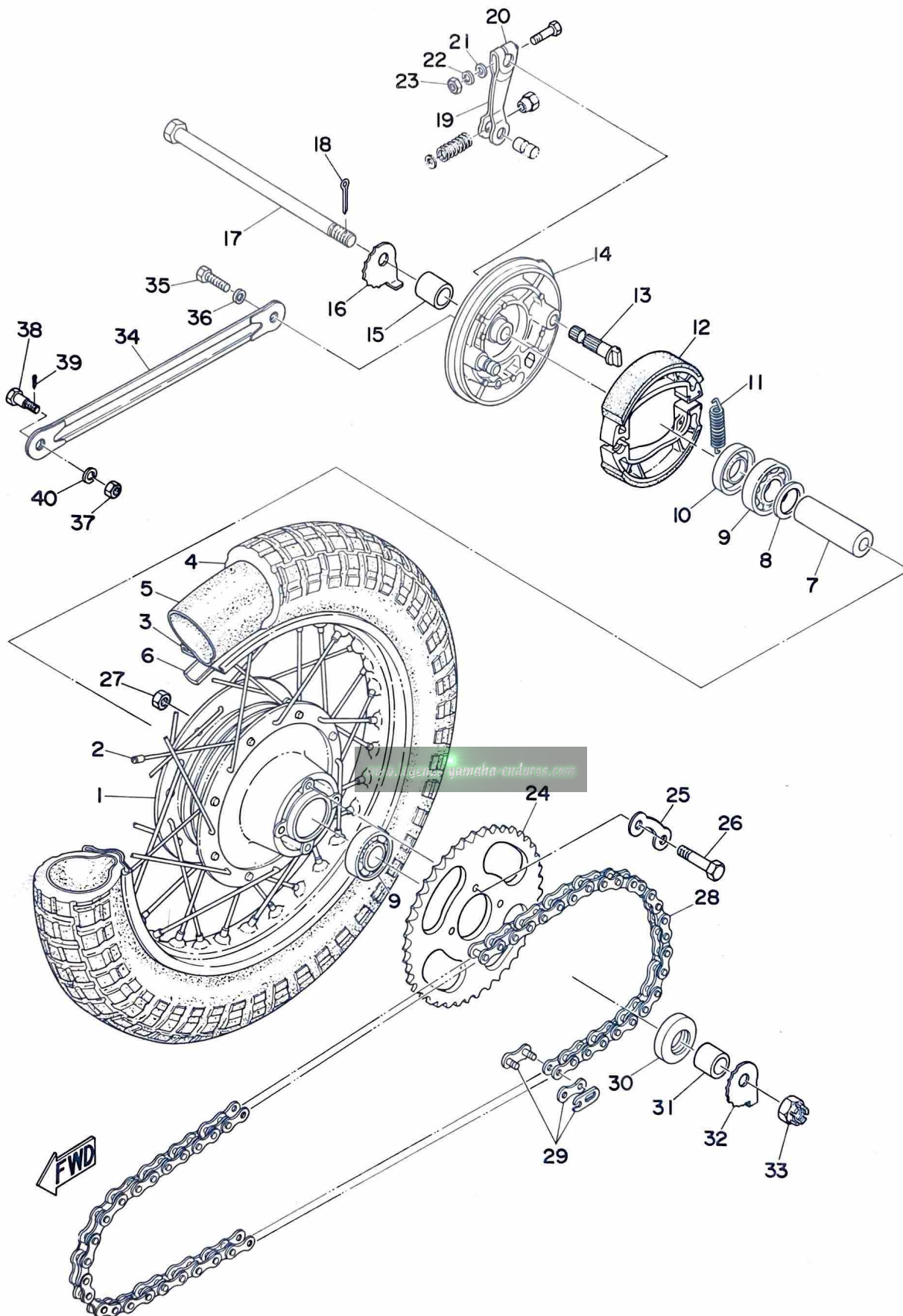
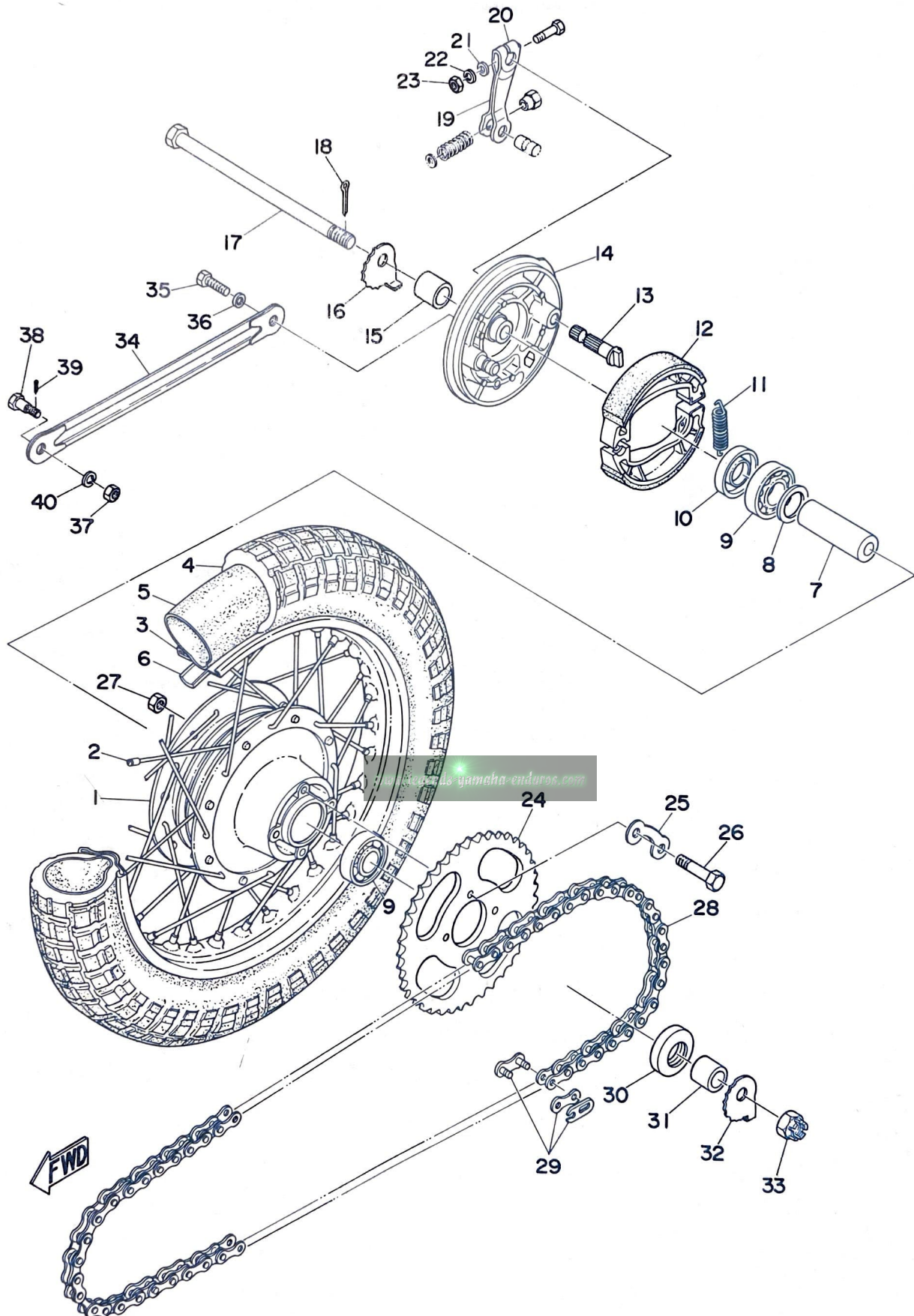


Fig. 25 REAR WHEEL

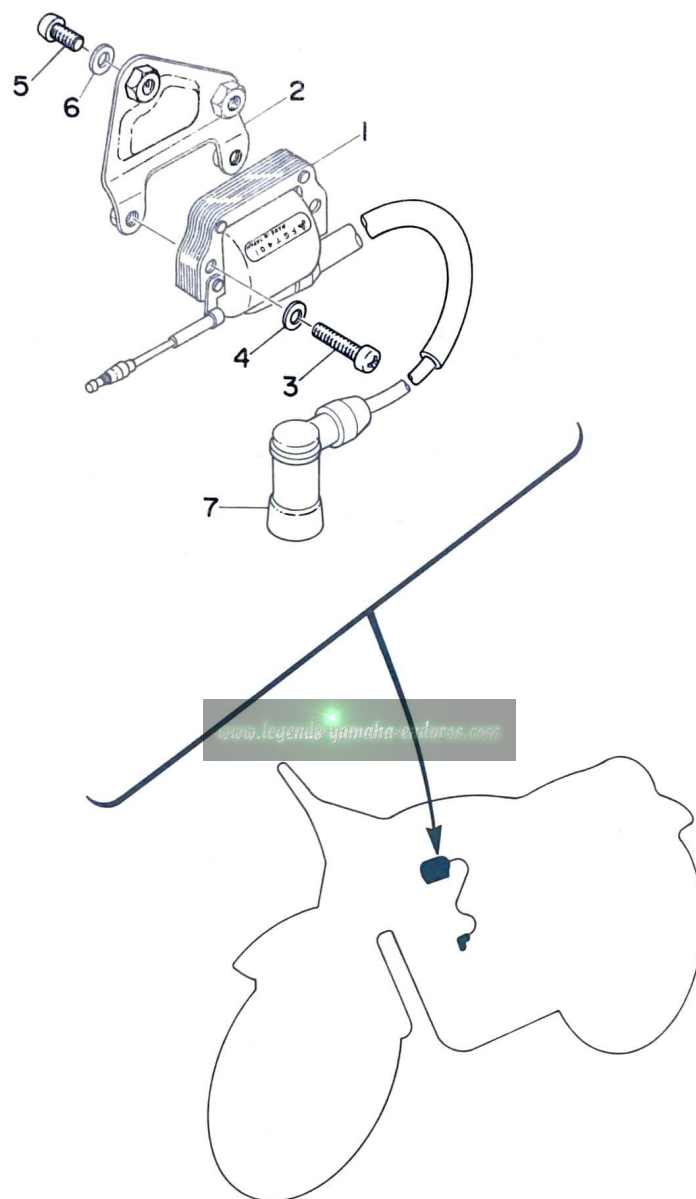


REAR WHEEL

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
25-28	94504-20106	CHAIN (DK420-106L)	1		
25-29	94604-20001	. JOINT, chain	1		
25-30	93104-18006	OIL SEAL (SO-18-37-5)	1		
25-31	109-25377-01	COLLAR, shaft	1		
25-32	451-25388-01	PULLER, chain left	1		
25-33	367-25382-00	NUT, shaft	1		
25-34	451-25371-00	BAR, tension	1		
25-35	91101-10025	BOLT, tension bar	1		
25-36	92901-10100	WASHER, spring	1		
25-37	98801-08300	NUT	1		
25-38	183-25378-00	BOLT, tension bar	1		
25-39	91401-20012	PIN, cotter	1		
25-40	92901-08100	WASHER, spring	1		

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Fig. 26 ELECTRICAL



ELECTRICAL

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
26- 1	367-82310-40	IGNITION COIL ASS'Y	1		
26- 2	336-82316-01	BRAKET, ignition coil	1		
26- 3	9250 -06025	SCREW, panhead	2		
26- 4	92901-06200	WASHER, plain	2		
26- 5	92501-06012	SCREW, panhead	2		
26- 6	92901-06200	WASHER, plain	2		
26- 7	304-82370-20	PLUG CAP ASS'Y	1		

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NUMERICAL INDEX

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NUMERICAL INDEX

Ref No.	Parts No.	Ref No.	Parts No.	Ref No.	Parts No.
12- 8	101-18137-00	21- 7	122-24181-00	16-21	156-27237-00
21-23	101-24356-00	25-13	122-25351-00	3-15	164-16119-00
22- 5	101-24356-00	3- 3	126-11651-00	4-12	164-16119-00
25-25	101-25412-00	12- 1	126-13116-00	19-19	164-23462-00
5-23	102-18137-00-10	21-20	127-24524-00	22- 6	164-24319-00
15- 4	102-22123-00	21-18	127-24531-00	20-28	164-26363-00
15-18	102-22243-00	21-21	127-24535-00	13-16	165-81145-21
24-26	102-22243-00	4-15	131-16181-01	20-22	168-26344-00
21-15	102-24522-00	4- 7	131-16321-00	20-26	168-83936-01
21-19	102-24529-00	4- 6	131-16367-00	21- 6	174-21766-00
25- 8	102-25315-00	3- 9	132-11634-00	11- 8	178-14766-00
25-11	102-25333-00	11-10	132-14613-00	16-20	180-27236-00
25-15	102-25383-00	1-14	132-15351-00	15- 3	183-22151-00
25- 7	109-25317-00	1-15	132-15353-00	25-38	183-25378-00
25-31	109-25377-01	8- 4	132-15616-01	16-16	183-27216-00
25-26	109-25411-00	8- 5	132-15617-00	5-20	201-15653-00
20-24	109-26344-00	8- 3	132-15625-01	16-22	206-27238-00
20-25	109-26345-00	8-13	132-15664-00	3-19	214-11557-01
13-12	110-81346-20	8-11	132-15676-00	12-23	214-13164-00
13- 7	110-81347-20	4-11	132-16333-00	11- 9	214-14766-00
13- 3	110-81348-20	4-25	132-16346-00	5-13	214-17428-00-09
4- 3	116-16153-00	7-10	132-18113-01	7- 7	214-18178-00
17-14	116-28324-00	7- 5	132-18133-00	6-19	214-18531-00
21-11	116-28324-00	7-13	132-18137-00	6- 3	214-18561-00
13-11	116-81331-20	12-11	137-13137-00-10	21-10	214-21633-00
8-15	117-15644-00	12-12	137-13138-01	21- 9	214-21717-00
2-14	120-15371-00	12- 4	137-13176-00	20- 0-1	214-82910-02
3- 8	122-11633-00	12-19	137-13187-00	20- 3	214-82911-01
8- 2	122-15612-02	6-12	137-15353-00	20- 4	214-83912-00
4- 4	122-16164-00	5-21	137-15643-00	20- 6	214-83913-00
19- 6	122-23411-00	4-14	137-16356-00	20- 0-2	233-82920-02
19- 4	122-23412-00	4-13	137-16377-00	20- 9	233-82921-31
19- 7	122-23416-00	3-22	146-11545-00	20-10	233-83922-30
19-16	122-23441-00	16- 3	150-27316-00	4-20	241-16341-01
19-15	122-23442-02	8- 6	156-15618-01	4-19	241-16343-00
19-10	122-23443-00	19- 1	156-23411-00	12-25	248-13174-00
19-11	122-23451-00	19- 3	156-23412-00	8-18	248-15668-00
19- 8	122-23453-00	20-21	156-26346-00	3-13	248-16136-00

NUMERICAL INDEX

Ref No.	Parts No.	Ref No.	Parts No.	Ref No.	Parts No.
3- 5	257-11681-00	8-12	304-15665-00	5- 5	353-17121-00
12- 2	257-13175-00	26- 7	304-82370-20	5- 4	353-17131-00
12- 6	257-13177-00	9-12	314-13613-00	5- 2	353-17141-01
5-31	257-15389-00	9-13	314-13616-01	5-17	353-17211-00
4- 8	257-16324-00	23- 9	322-23396-00	5-12	353-17221-00
4-26	257-16345-00	21- 4	322-24611-00	5-15	353-17231-00
5-18	257-17219-00-06	21- 5	322-24612-00	5-16	353-17241-00
5- 3	257-17414-00	23- 4	322-24748-00	5- 1	353-17411-01
5-14	257-17414-00	20-16	322-26393-00	5-10	353-17421-01
5-28	257-17461-10	26- 2	366-82316-01	5- 8	353-17471-00
5-28	257-17461-20	20- 2	341-26241-00	7- 1	353-18120-00
5-28	257-17461-30	20-13	341-26242-01	7- 3	353-18124-00
5-28	257-17461-40	3-23	353-11546-00	7- 2	353-18197-00
5-27	257-17462-00	12- 0-1	353-13101-01	6- 5	353-18511-01
5-30	257-17463-00	12-16	353-13128-00	6-18	353-18512-01
5-29	257-17464-00	12-24	353-13161-00	6-13	353-18557-00
20-17	266-26261-00	12- 7	353-13178-00	6- 8	353-18562-00
8- 0-1	276-15610-00-93	12-22	353-13552-00	15- 2	353-22141-01
8- 1	276-15611-00-93	9-11	353-13610-00	24-23	353-25182-00
9-19	278-13552-01	9-10	353-13621-00	1- 8	367-11351-00
16-11	278-15622-00	9- 8	353-14455-00	3- 0-1	367-11400-00
6-14	278-18547-02	2-12	353-15362-00	3- 1	367-11412-00
10-25	288-14124-00	2-10	353-15416-00-Y4	3- 2	367-11422-00
10-19	288-14137-00	2- 5	353-15421-00-Y4	3-10	367-11610-00
10-24	288-14161-00	2-17	353-15437-02	3-10	367-11610-10
10-18	288-14336-03	2- 6	353-15451-00	3-10	367-11610-20
10- 2	288-14341-03	8-17	353-15641-00	3- 0-1	367-11630-00
10- 3	288-14343-42	5-22	353-15651-00	3- 0-1	367-11630-10
10- 3	288-14343-43	8- 8	353-15660-01	3- 0-1	367-11630-20
10- 3	288-14343-44	8-16	353-15687-00	3- 7	367-11631-00-96
25- 1	288-25311-00	3-14	353-16111-01	3- 7	367-11631-00-98
25-23	288-25439-10	3-16	353-16144-00	3- 7	367-11635-00
25-24	288-25441-10	4- 1	353-16150-01	3- 7	367-11636-00
6-16	296-15385-00	4- 0-1	353-16301-00	12-26	367-13187-00
25-12	296-25330-00	4- 9	353-16351-00	10-12	367-14125-00
13-10	296-81325-20	4-17	353-16357-00	10-22	368-14126-00
13- 5	296-81332-20	4- 5	353-16371-00	10-20	367-14136-00
2-15	304-15373-00	4-21	353-16396-00	10-23	367-14168-00

NUMERICAL INDEX

Ref No.	Parts No.	Ref No.	Parts No.	Ref No.	Parts No.
10-26	367-14169-00	20-14	434-26243-10	18- 2	451-23112-01
10-14	367-14211-00	9- 6	439-14455-00	18- 3	451-23114-01
10-17	367-14312-10	2- 2	441-15417-00	18-11	451-23124-01
10-16	367-14323-00	1-11	451-11111-00	18- 7	451-23125-01
10-21	367-14331-00	1-10	451-11181-00	18-17	451-23126-01-35
10-28	367-14335-00	1- 9	451-11311-00	18-19	451-23129-01
10-15	367-14337-00	2-16	451-13174-00	18-21	451-23129-01
10- 1	367-14342-17	9- 9	451-13565-00	18-18	451-23136-01-35
10-33	367-14348-00	10- 0-1	451-14301-60	18-15	451-23141-01
10-27	367-14371-00	9- 1	451-14411-00	18- 4	451-23144-01
10-32	367-14373-00	9- 3	451-14412-00	18- 6	451-23145-01
10-31	367-14374-00	9- 2	451-14451-00	18- 5	451-23156-01
10-29	367-14375-00	9- 7	451-14453-01	18-12	451-23157-01
10-30	367-14377-00	11- 1	451-14610-30	18-16	451-23170-01
10- 9	367-14381-00	11- 5	451-14718-30-26	18-13	451-23171-01
10- 8	367-14384-00	11- 6	451-14729-30	18-22	451-23181-01
10- 6	367-14385-00	14-12	451-14729-30	18-14	451-23183-01
10- 7	367-14386-00	11- 2	451-14752-30	17- 7	451-23318-00
10- 4	367-14390-14	2- 1	451-15411-00	18- 8	451-23340-01-35
10- 5	367-14395-00	4-24	451-16342-00	18-10	451-23346-01
10-34	367-14396-00	7- 8	451-18101-00	19- 9	451-23435-01-35
1- 1	367-15111-01	7- 9	451-18111-00-93	18-23	451-23485-00
1- 2	367-15121-02	14- 1	451-21110-00-35	18-24	451-23487-00
9-18	367-15378-00	17- 1	451-21511-01	21- 1	451-24110-00-01
5-11	367-17419-00	17- 8	451-21611-00	21- 3	451-24161-00
6- 1	367-18541-01	14- 7	451-21711-00	21- 8	451-24182-00
1-17	367-18568-00	22- 1	451-21751-00	21- 2	451-24244-00
1-16	367-18588-00	18-27	451-21787-00	21-22	451-24311-00
17-15	367-21659-00	15- 1	451-22110-01-35	21-13	451-24500-00
22- 4	367-21766-00	15-22	451-22126-00	21-14	451-24515-00
25- 2	367-25304-00	15-10	451-22153-00	21-16	451-24521-00
25-17	367-25381-00	15- 7	451-22169-01	21-17	451-24532-00
25-33	367-25382-00	15- 9	451-22178-00	23- 3	451-24724-00
13-14	367-81315-20	15- 8	451-22179-00	23- 8	451-24741-00
13-15	367-81328-20	15-13	451-22210-20	23- 2	451-24764-00-26
26- 1	367-82310-40	15-19	451-22311-00-35	23- 1	451-24771-00
6-10	374-18141-00	18- 0-1	451-23101-01-35	24- 2	451-25104-01
22- 2	434-21771-00	18- 1	451-23111-01	24- 1	451-25111-00

NUMERICAL INDEX

Ref No.	Parts No.	Ref No.	Parts No.	Ref No.	Parts No.
24- 8	451-25115-00	4-10	90119-05001	26- 5	92501-06012
24- 7	451-25117-00	1-12	90179-06005	14- 9	92501-06013
24-25	451-25118-00	15-16	90207-06009	4-23	92501-06015
24-11	451-25121-01	22- 3	90430-19067	1- 6	92501-06025
24-14	451-25130-00	14- 8	90480-12053	2-11	92501-06025
24-15	451-25133-00	12-21	90501-02217	9-16	92501-06025
24-12	451-25151-00	7-11	91101-06020	26- 3	92501-06025
24-16	451-25155-00	8- 7	91101-06020	2- 3	92501-06030
24-21	451-25181-01	25-35	91101-10025	2- 8	92501-06030
24-22	451-25183-01	17- 9	91201-06012	2- 7	92501-06040
25-14	451-25321-00	17-12	91201-06012	2- 4	92501-06045
25-19	451-25355-00	17- 2	91201-06015	1- 4	92501-06050
25-34	451-25371-00	17- 5	91201-06015	6- 9	92701-06012
25-32	451-25388-01	22- 7	91201-06015	20- 7	92801-06100
25-16	451-25389-01	21-12	91201-06025	20-12	92801-06100
20- 1	451-26111-00	24-17	91201-06025	15- 5	92801-10100
20-15	451-26311-00	25-20	91201-06025	16- 6	92801-10100
20-18	451-26312-00	20- 5	91203-06020	19-12	92801-10200
20-19	451-26321-00	20-11	91203-06020	15-17	92804-10700
20-20	451-26335-01	19-18	91214-06035	9-14	92901-03100
20-23	451-26341-00	12-17	91401-12018	10-10	92901-04100
16-15	451-27211-01-35	16-13	91401-16012	13- 4	92901-04100
16-19	451-27231-00	16-18	91401-20012	13- 8	92901-04100
16- 1	451-27311-01-35	25-39	91401-20012	13-13	92901-04100
16- 4	451-27411-01-35	24-24	91401-20020	13-17	92901-04100
16- 8	451-27412-00-35	6- 7	91401-25017	13- 9	92901-04200
16- 5	451-27421-01-35	25-18	91401-30022	12-14	92901-05100
16- 9	451-27422-01-35	16-12	91501-06028	15-11	92901-05100
13- 0-1	451-81300-20	1-18	91810-02014	15-21	92901-05100
13- 2	451-81312-20	2- 9	91810-02014	9-17	92901-06100
13- 6	451-81321-20	1- 3	91810-05016	11- 4	92901-06100
13- 1	451-81350-20	11- 7	91903-06010	14-10	92901-06100
20- 8	451-83976-00	18-20	92501-06008	15-15	92901-06100
10-13	646-14212-00	9- 4	92501-06010	17- 3	92901-06100
18-26	821-24789-00	11- 3	92501-06010	17- 6	92901-06100
16- 2	90109-06227	5- 9	92501-06012	17-10	92901-06100
6-11	90109-14223	15-14	92501-06012	17-13	92901-06100
1- 7	90116-06139	23- 5	92501-06012	19-17	92901-06100

NUMERICAL INDEX

Ref No.	Parts No.	Ref No.	Parts No.	Ref No.	Parts No.
22- 8	92901-06100	2-13	93210-21190	24- 3	94414-16117
23- 6	92901-06100	4- 2	93210-98202	25-28	94504-20106
24-19	92901-06100	18-25	93210-99184	1-13	94701-00040
25-22	92901-06100	24- 9	93306-20003	25-29	94604-20001
9- 5	92901-06200	5- 7	93306-20303	1- 5	95201-06055
14-11	92901-06200	3-11	93306-20414	14- 3	97101-08090
16-14	92901-06200	3-17	93306-20414	14- 4	97101-08095
16-17	92901-06200	25- 9	93306-30101	14- 2	97101-08120
17-11	92901-06200	5-25	93306-30305	11-11	97201-08015
17- 4	92901-06200	3- 6	93310-11268	10-11	98501-04010
20-27	92901-06200	3- 4	93310-41810	15-20	98501-05010
22- 9	92901-06200	5-19	93410-12003	12-10	98501-05015
23- 7	92901-06200	5- 6	93410-13004	15-12	98501-05020
24-20	92901-06200	5-24	93410-13004	9-15	98512-03007
25-21	92901-06200	8-10	93410-15005	6- 4	98701-05012
26- 4	92901-06200	8-14	93410-25017	13-18	98701-05015
26- 6	92901-06200	15- 6	93430-07012	12-13	98801-05200
14- 6	92901-08100	6-20	93430-10016	24-18	98801-06100
25-40	92901-08100	7- 4	93430-10016	25-23	98801-06100
11-12	92901-08200	7-14	93430-10016	4-18	98801-06300
16- 7	92901-10100	12- 9	93440-08001	7- 6	98800-08100
18- 9	92901-10100	6-17	93440-12026	14- 5	98801-08100
19-13	92901-10100	19- 2	93501-04011	25-27	98801-08300
25-36	92901-10100	4-16	93503-16003	25-37	98801-08300
19-14	92901-10200	19- 5	93503-16010	3-21	98801-12200
3-20	92901-12100	12-20	93505-32002	12-18	98901-04008
12- 5	93101-10001	16-10	93507-32009		
12-15	93101-10001	12- 3	93603-22028		
7-12	93101-12004	6-15	93604-08071		
3-18	93102-20009	6- 2	93604-10011		
5-26	93102-25017	6- 6	93606-14081		
3-12	93103-28011	24- 4	94125-16142		
4-22	93104-11028	25- 4	94130-14143		
25-30	93104-18006	24- 5	94225-16048		
24-10	93106-17006	25- 5	94230-14049		
25-10	93106-20002	24- 6	94325-16036		
24-13	93106-40012	25- 6	94330-14037		
8- 9	93109-15001	25- 3	94414-14077		

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