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YAMAHA

PARTS LIST

MODEL **DT250B**

MODEL **DT400B**

NOTICE

ALL PART NUMBERS CONTAINED IN THIS CATALOGUE ARE COMPRISED OF TEN DIGITS. WHEN ORDERING, PLEASE ADD TWO ZEROS TO THE END OF EACH PART NUMBER REQUIRED TO CONVERT THE TEN DIGITS INTO THE NEW TWELVE DIGIT NUMBERS.

YAMAHA MOTOR CO., LTD.

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PARTS LIST

MODEL DT250B

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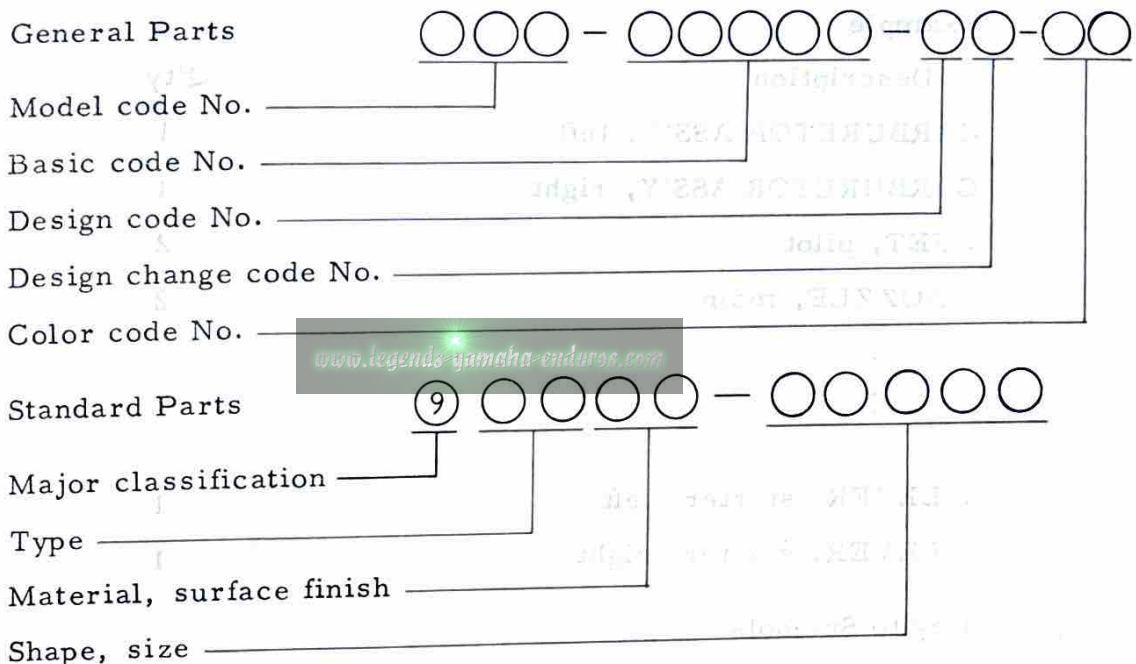
MODEL DT400B

FOREWORD

This Parts List relates to the parts in use for the Yamaha DT250B, DT400B. When you are ordering replacement parts for the DT250B, DT400B refer to this Parts List and quote both part numbers and part names correctly.

1. Structure of Part No.

Yamaha parts are divided largely into two categories; general parts and standard parts, and each part No. has the following structure:



Note: Every standard No. begins with 9.

2. How to Use this Parts List

- (1) Except for steel balls (whose size is indicated in inches), the size of all parts is indicated in millimeters in the following manner.

Pipe (rubber or vinyl) Inside diameter - length

O-ring Section area - inside diameter

Washer, shim, collar Inside diameter - outside diameter - thickness (length)

- (2) Parts, which are to be supplied in the form of assemblies, are listed with an indentation of one letter's space, and a dot (.) is put

against the name of each part. If any two different assemblies (e.g., right and left side components) consist of almost the same type components, these two assemblies are listed in two lines, and then the names of component parts are listed in the subsequent lines with an indentation as mentioned earlier. The quantity of parts is given in the following manner; that is, in the case of parts being the same in type between the right and left, a total quantity of parts is given. On the other hand, if the right and left side parts are different in type, the quantity of part(s) on each side is given.

Example

Description	Q'ty
CARBURETOR ASS'Y, left	1
CARBURETOR ASS'Y, right	1
. JET, pilot	2
. NOZZLE, main	2
. . . .	
. LEVER, starter, left	1
. LEVER, starter, right	1

(3) Key to Symbols

U.R.	Use size (thickness) and/or number as required
U.N.	Use as many as you need
T	Number of teeth in a gear
V	Voltage for light bulbs
S	"S" type oil seal or "S" type circlip
SD	"SD" type oil seal
SO	"SO" type oil seal
SW	"SW" type oil seal
E	"E" type circlip
R	"R" type circlip
F/No.	Frame No. (Applicable machine No.)

- (4) The right and left in relation to parts are determined on the basis of the rider facing toward the front.
- (5) This Parts List is based on the model in the production line on Apr., 30, 1974. Accordingly, if any modifications which have been made to parts will be announced in the Yamaha Parts News. It is advisable that according to the Yamaha Parts News, You will make necessary corrections to the Parts List on hand to keep it up-to dated.

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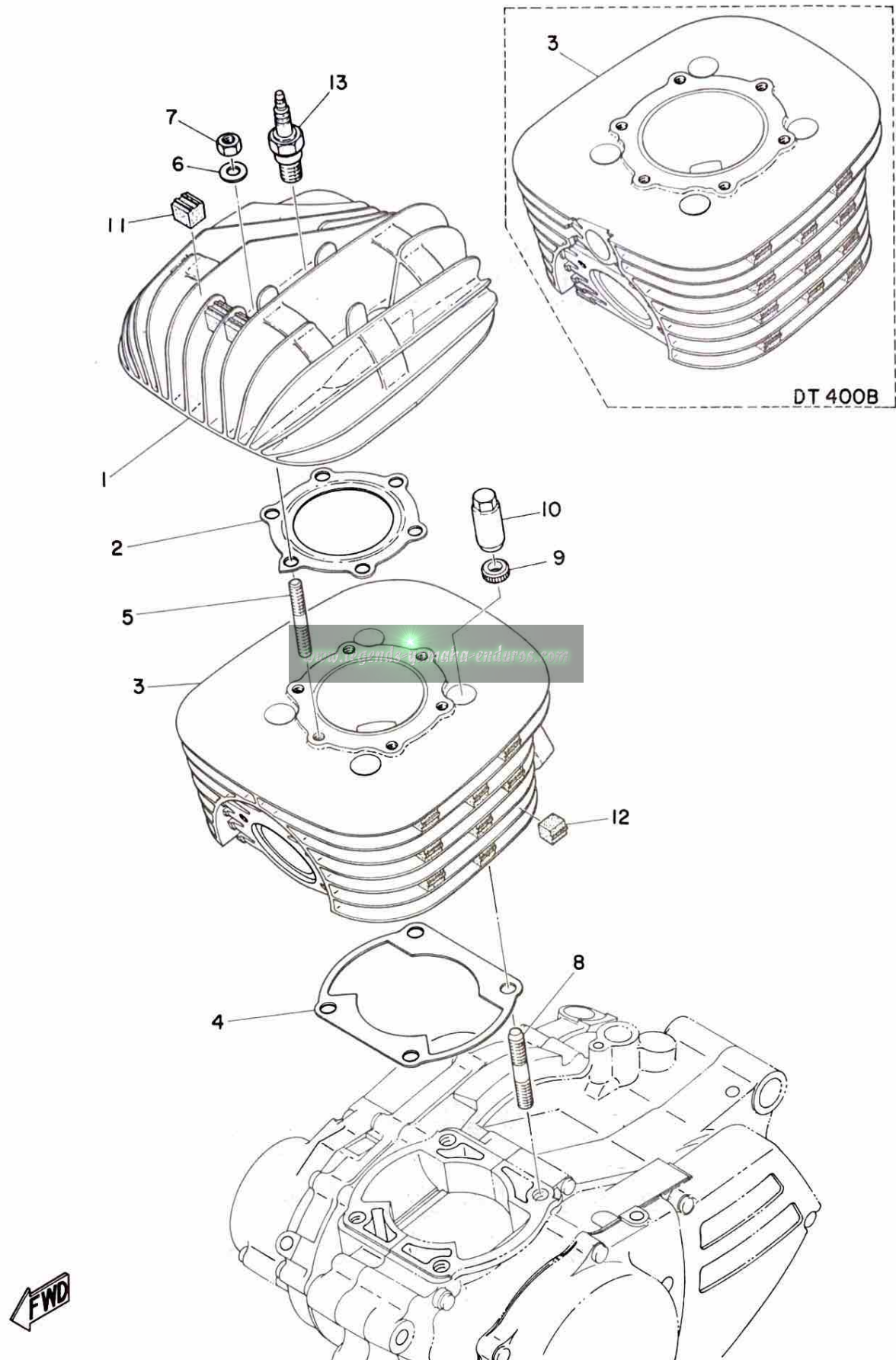
NUMERICAL INDEX

ENGINE

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PARTS

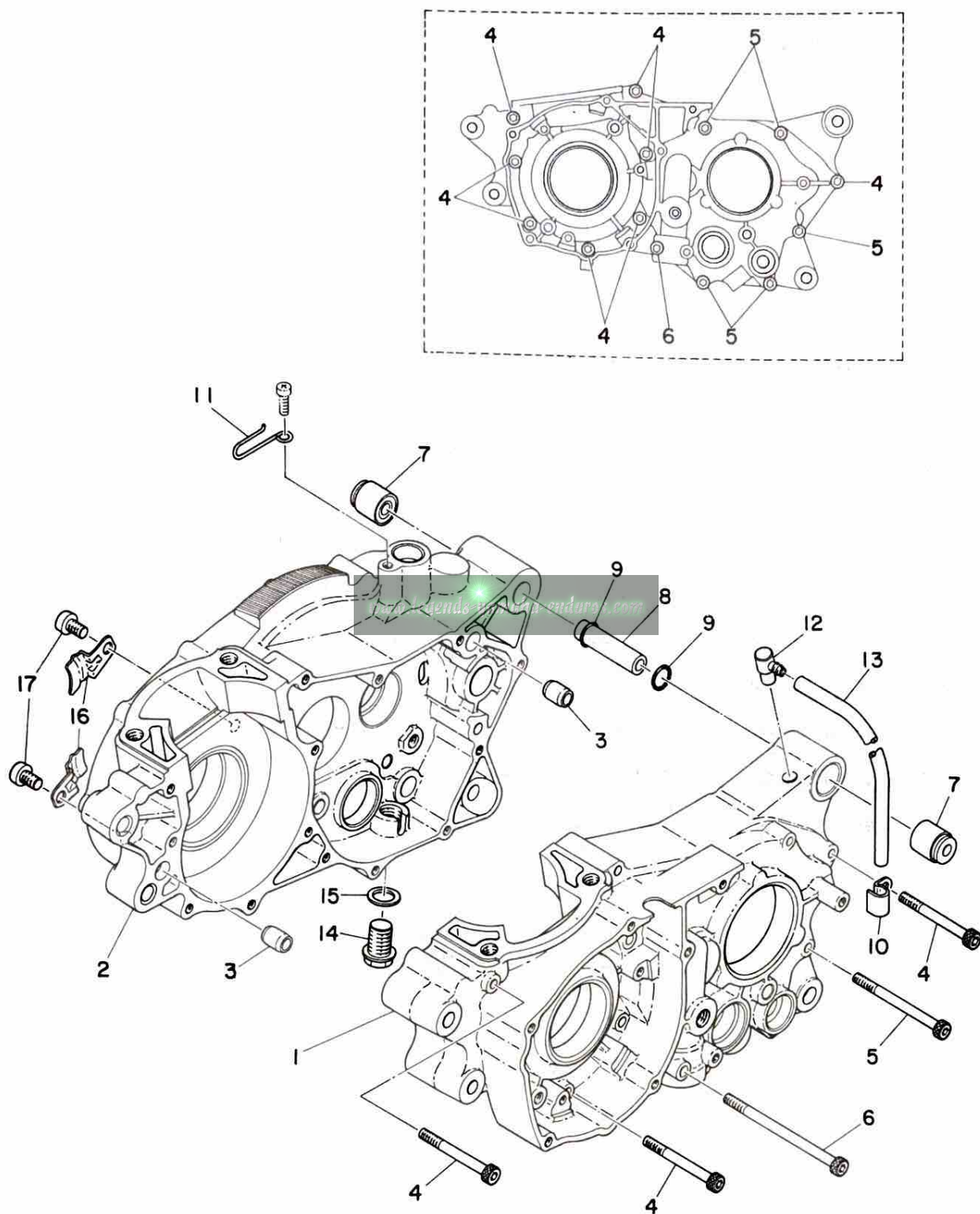
Fig. 1 CYLINDER HEAD · CYLINDER



CYLINDER HEAD · CYLINDER

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250B	400B		
1- 1	498-11111-01	HEAD, cylinder	1			
	500-11111-00	HEAD, cylinder		1		
1- 2	434-11181-00	GASKET, cylinder head	1			
	500-11181-00	GASKET, cylinder head		1		
1- 3	498-11311-00	CYLINDER	1			
	500-11311-00	CYLINDER		1		
1- 4	364-11351-00	GASKET, cylinder	1			
	500-11351-00	GASKET, cylinder		1		
1- 5	90116-08104	BOLT, stud	6	6		
1- 6	90201-08100	WASHER, holding (8.5-19-2.6)	6	6		
1- 7	98801-08200	NUT	6	6		
1- 8	90116-10087	BOLT, cylinder holding 1	4	4		
1- 9	90201-11155	WASHER, holding	4	4		
1-10	90179-10072	NUT, holding	4	4		
1-11	363-11128-00	ABSORBER	3	3		
1-12	427-11161-00	ABSORBER	20	24		
1-13	94701-00045	PLUG, spark (B-8ES)	1			
	94701-00046	PLUG, spark (B-9ES)		1		

Fig. 2 CRANKCASE

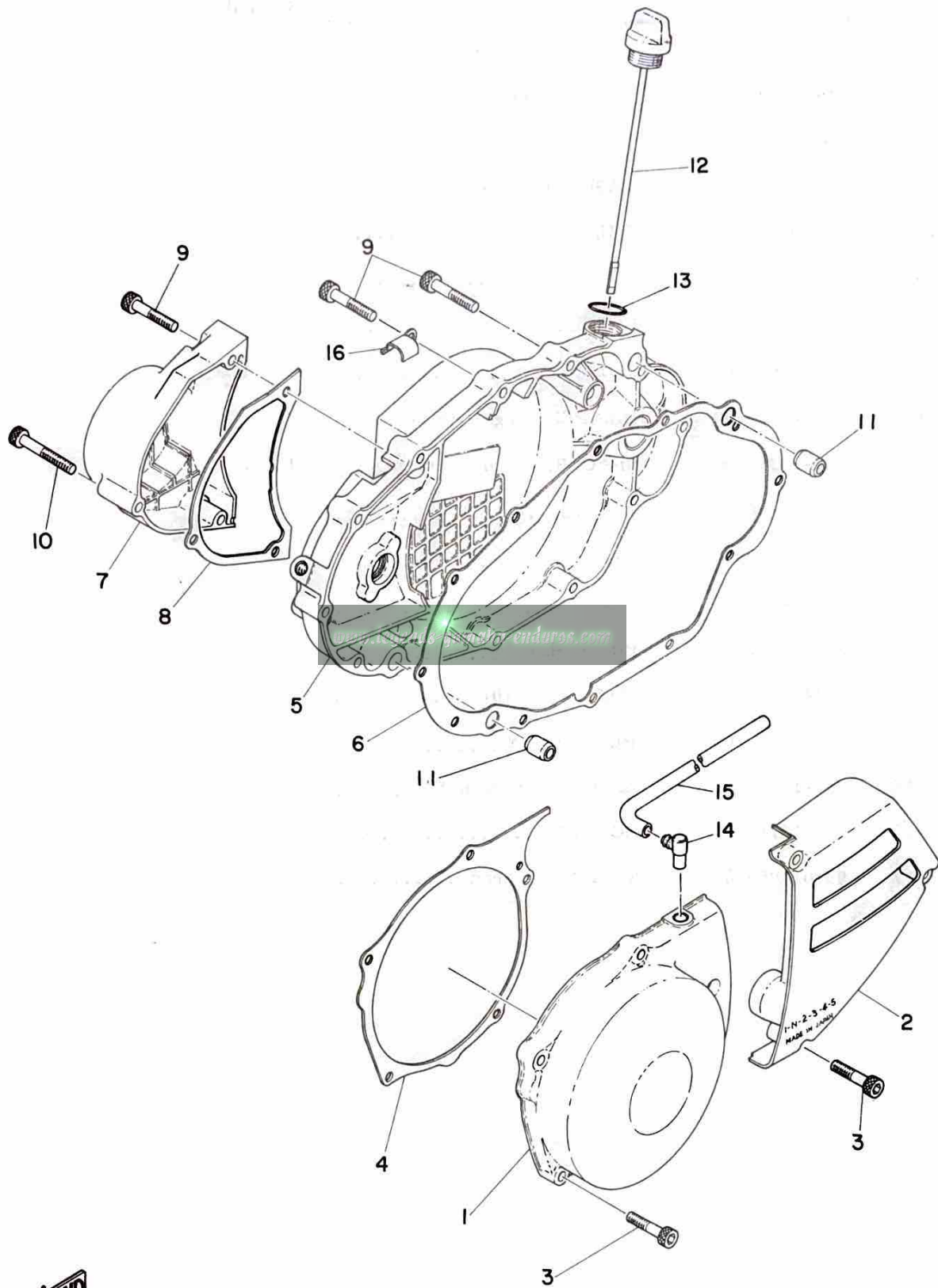


CRANKCASE

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250B	400B		
2- 1	498-15111-00	CASE, crank left	1			
	500-15111-00	CASE, crank left		1		
2- 2	498-15121-00	CASE, crank right	1			
	500-15121-00	CASE, crank right		1		
2- 3	91810-05016	PIN, dowel (8.4-12-16)	2	2		
2- 4	91316-06060	BOLT	8	8		
2- 5	91316-06075	BOLT	5	5		
2- 6	91316-06100	BOLT	1	1		
2- 7	328-15316-00	DAMPER, engine mounting ...	2	2		
2- 8	438-15317-00	SPACER, engine mounting ...	1	1		
2- 9	93210-11073	O-RING (2.4-10.8)	2	2		
2-10	90462-05005	CLAMP	2	2		
2-11	90465-20035	CLAMP	1	1		
2-12	498-15371-00	BREATHER	1	1		
2-13	90445-07040	HOSE (4.2-510)	1	1		
2-14	90340-14010	PLUG, drain	1	1		
2-15	137-15353-00	GASKET, drain plug	1	1		
2-16	434-15118-00	HOLDER	2	2		
2-17	92501-08012	SCREW, panhead	2	2		



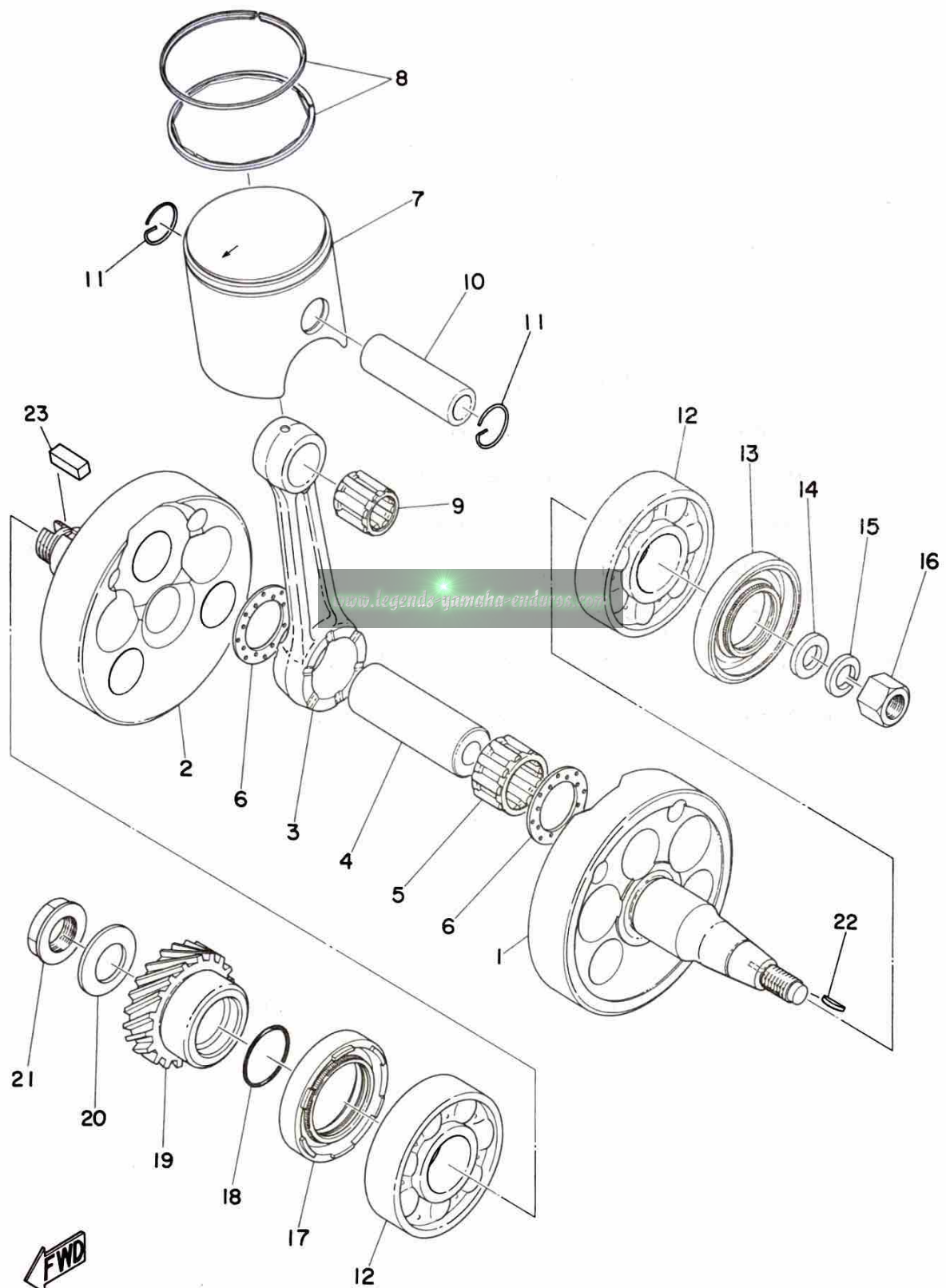
Fig. 3 CRANKCASE COVER



CRANKCASE COVER

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250B	400B		
3- 1	498-15411-00	COVER, crankcase left 1	1	1		
3- 2	498-15421-00	COVER, crankcase left 2	1	1		
3- 3	91316-06030	BOLT	8	8		
3- 4	363-15451-00	GASKET, crankcase cover left 1	1	1		
3- 5	498-15431-00	COVER, crankcase right	1	1		
3- 6	364-15461-01	GASKET, crankcase cover right	1	1		
3- 7	498-15416-00	COVER, oil pump	1	1		
3- 8	498-15456-00	GASKET, oil pump cover	1	1		
3- 9	91316-06035	BOLT	14	14		
3-10	91316-06045	BOLT	1	1		
3-11	91810-05016	PIN, dowel (8.4-12-16)	2	2		
3-12	498-15363-00	PLUG, oil	1	1		
3-13	93210-19123	O-RING (2.4-19.0)	1	1		
3-14	498-15371-00	BREATHER	1	1		
3-15	90445-07177	HOSE (4.2-310)	1	1		
3-16	90465-08069	CLAMP	1	1		

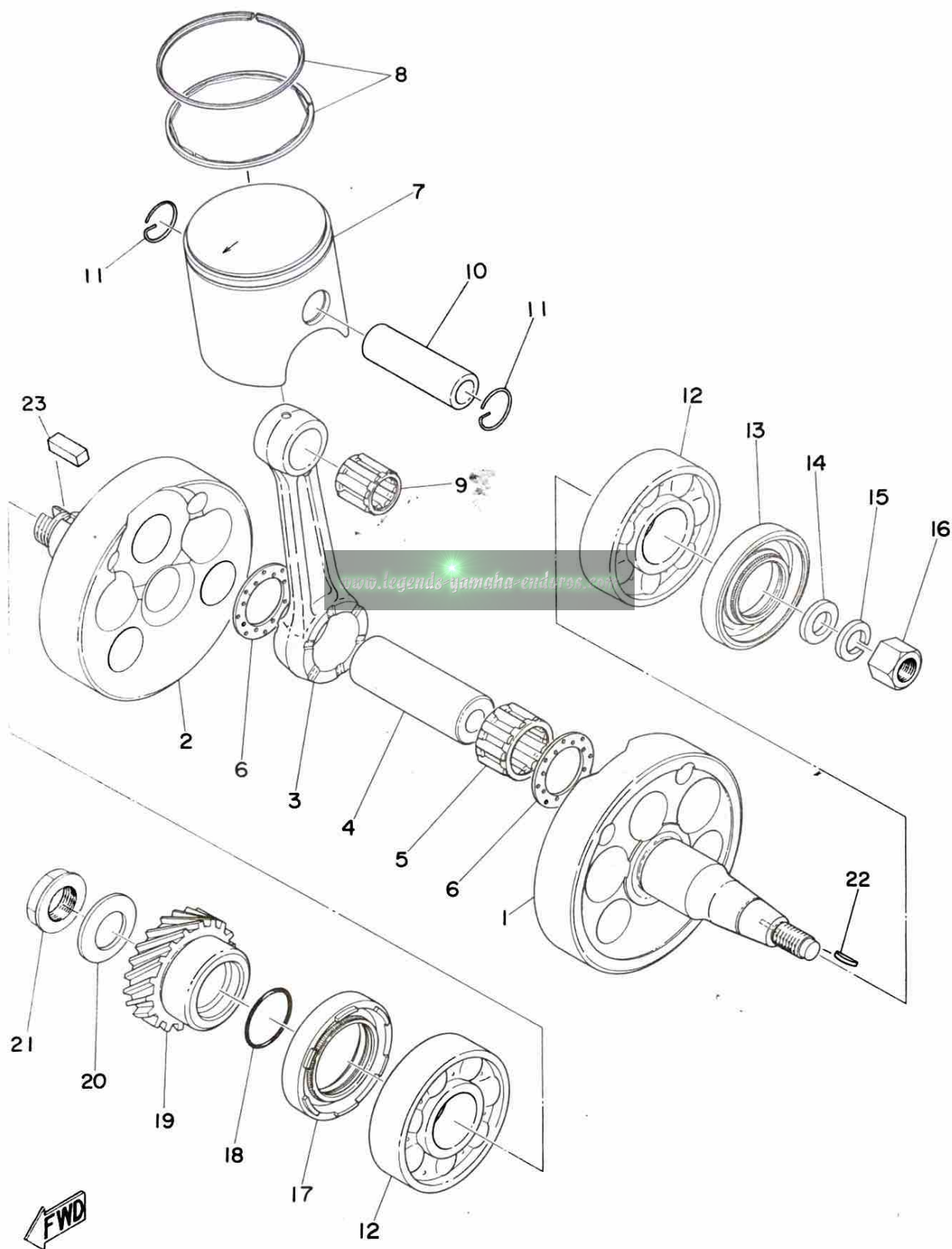
Fig.4 CRANK · PISTON



CRANK · PISTON

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250B	400B		
4-0-1	498-11400-00	CRANK ASS'Y	1			
	500-11400-00	CRANK ASS'Y		1		
4- 1	498-11412-00	. CRANK, left	1			
	500-11412-00	. CRANK, left		1		
4- 2	498-11422-00	. CRANK, right	1			
	500-11422-00	. CRANK, right		1		
4- 3	498-11651-00	. ROD, connecting	1	1		
4- 4	275-11681-00	. PIN, crank	1	1		
4- 5	93310-42541	. BEARING, con-rod big end	1	1		
4- 6	90209-25085	. WASHER, crank pin	2	2		
4- 7	438-11631-01-96	PISTON (69.96mm STD)	1	U.R		
	438-11631-01-98	PISTON (69.98mm STD)				
	438-11635-01	PISTON (70.25mm 1st O.S) ..	1			Alternate Parts
	438-11636-01	PISTON (70.50mm 2nd O.S) ..	1			Alternate Parts
	438-11637-01	PISTON (70.75mm 3rd O.S) ..	1			Alternate Parts
	438-11638-01	PISTON (71.00mm 4th O.S) ..	1			Alternate Parts
	500-11631-01-96	PISTON (85.96mm STD)	1	U.R		
	500-11631-01-98	PISTON (85.98mm STD)				
	500-11635-01	PISTON (86.25mm 1st O.S) ..	1			Alternate Parts
	500-11636-01	PISTON (86.50mm 2nd O.S) ..	1			Alternate Parts
	500-11637-01	PISTON (86.75mm 3rd O.S) ..	1			Alternate Parts
	500-11638-01	PISTON (87.00mm 4th O.S) ..	1			Alternate Parts

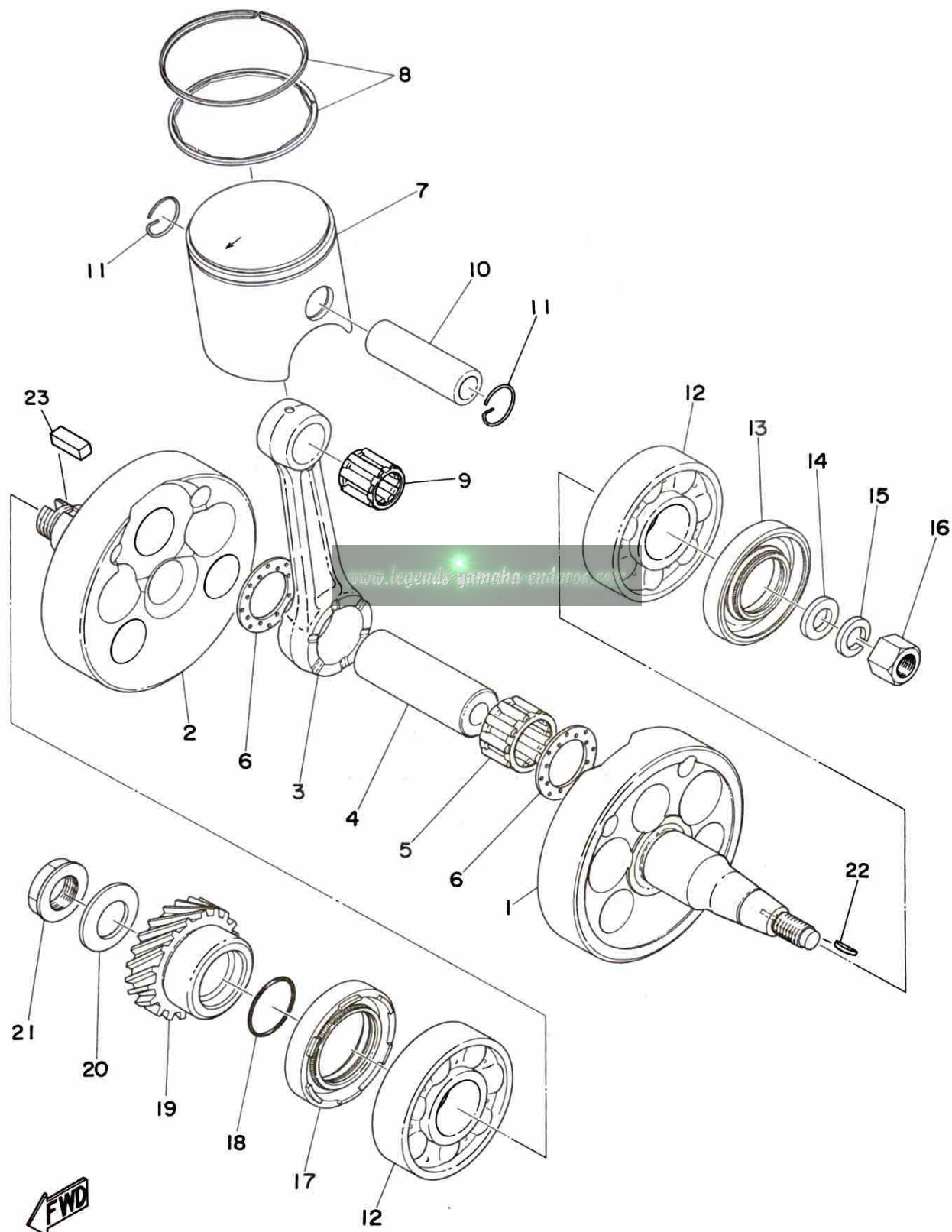
Fig. 4 CRANK · PISTON



CRANK · PISTON

Ref.No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250B	400B		
4- 8	438-11610-00	PISTON RING SET (STD)	1s			
	438-11610-10	PISTON RING SET (1st O.S) ..	1s			Alternate Parts
	438-11610-20	PISTON RING SET (2nd O.S) ..	1s			Alternate Parts
	438-11610-30	PISTON RING SET (3rd O.S) ..	1s			Alternate Parts
	438-11610-40	PISTON RING SET (4th O.S) ..	1s			Alternate Parts
	500-11610-00	PISTON RING SET (STD)		1s		
	500-11610-10	PISTON RING SET (1st O.S) ...		1s		Alternate Parts
	500-11610-20	PISTON RING SET (2nd O.S) ...		1s		Alternate Parts
	500-11610-30	PISTON RING SET (3rd O.S) ...		1s		Alternate Parts
	500-11610-40	PISTON RING SET (4th O.S) ...		1s		Alternate Parts
4- 9	93310-21854	BEARING, con-rod small end ..	1	1		
4-10	214-11633-00	PIN, piston	1	1		
4-11	93450-20026	CLIP, piston pin	2	2		
4-12	93306-20601	BEARING (B6206)	2			
	93306-30610	BEARING (B6306)		2		
4-13	93103-30092	OIL SEAL (SW-30-55-10)	1	1		
4-14	90201-12178	WASHER 1 (12.2-22-3.2)	1	1		
4-15	92901-12100	WASHER, spring	1	1		
4-16	90170-12067	NUT, crank shaft	1	1		
4-17	93103-40091	OIL SEAL (SW-40-55-10)	1	1		
4-18	93210-29282	O-RING	1	1		
4-19	498-16111-00	GEAR, primary drive (23T) ..	1			
	500-16111-00	GEAR, primary drive (24T) ..		1		
4-20	214-16119-00	SPRING, belleville	1	1		
4-21	90179-18172	NUT	1	1		
4-22	90280-05013	KEY, woodruff	1	1		
4-23	90282-07019	KEY, straight	1	1		

Fig.4 CRANK · PISTON

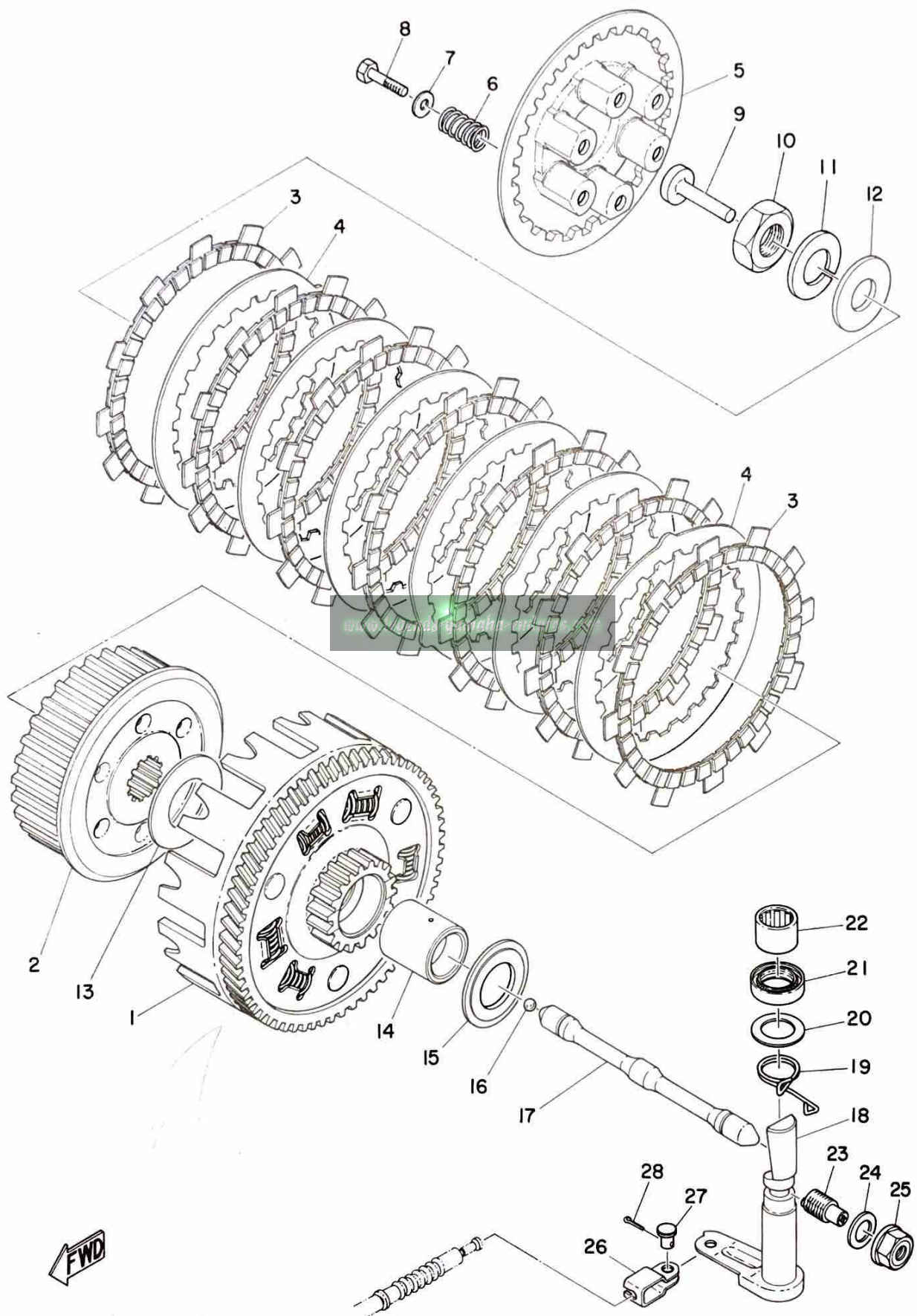


CRANK · PISTON

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250B	400B		
ALTERNATE PARTS						
4-0-2	438-11630-00	PISTON ASS'Y (STD)	1			
	438-11630-10	PISTON ASS'Y (1st O.S)	1			
	438-11630-20	PISTON ASS'Y (2nd O.S)	1			
	438-11630-30	PISTON ASS'Y (3rd O.S)	1			
	438-11630-40	PISTON ASS'Y (4th O.S)	1			
	500-11630-00	PISTON ASS'Y (STD)		1		
	500-11630-10	PISTON ASS'Y (1st O.S)		1		
	500-11630-20	PISTON ASS'Y (2nd O.S)		1		
	500-11630-30	PISTON ASS'Y (3rd O.S)		1		
	500-11630-40	PISTON ASS'Y (4th O.S)		1		

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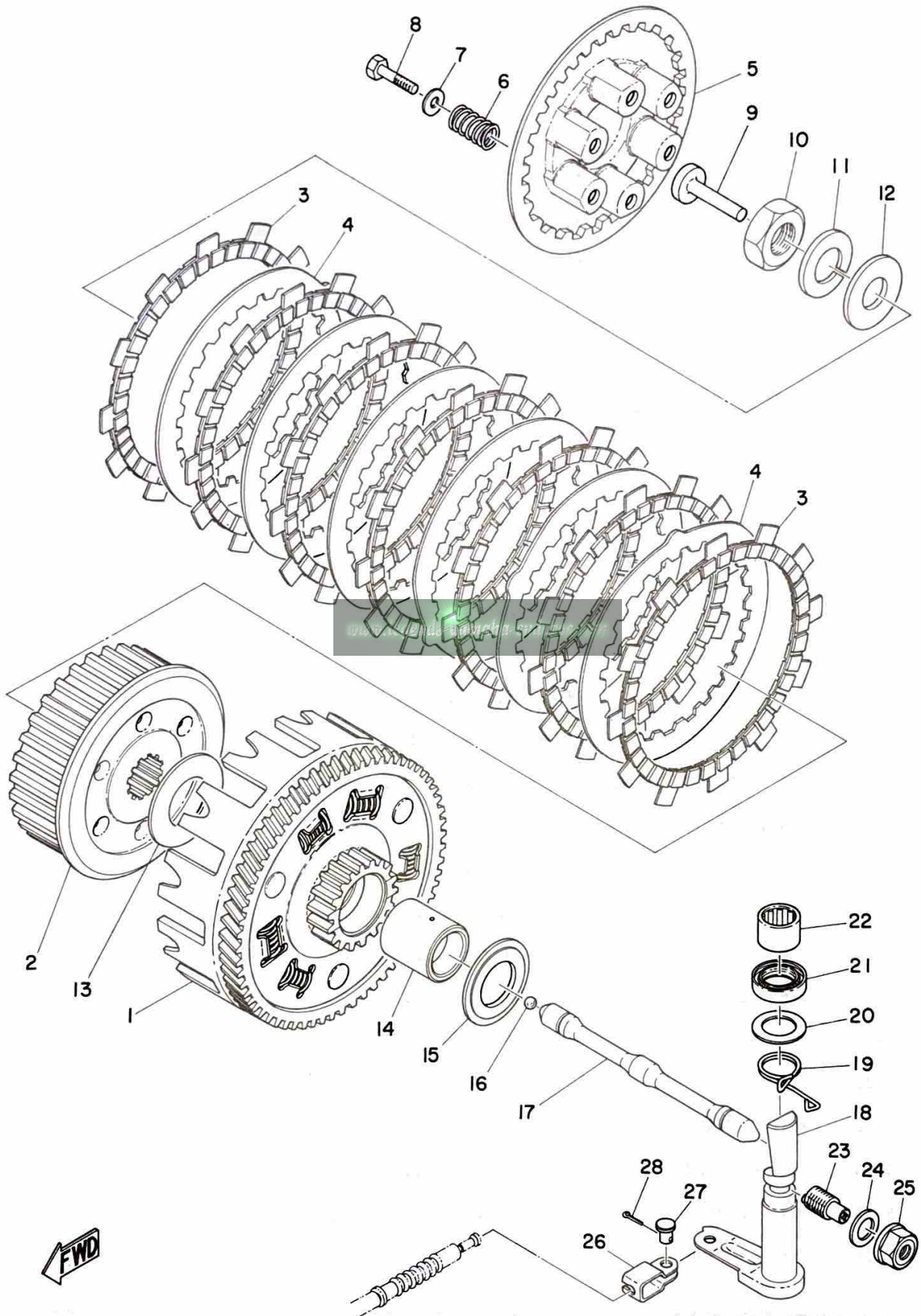
Fig. 5 CLUTCH



CLUTCH

Ref.No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250B	400B		
5-0-1	498-16301-00	CLUTCH ASS'Y	1			
	500-16301-00	CLUTCH ASS'Y		1		
5- 1	498-16150-00	. PRIMARY DRIVEN GEAR COMP.1				
	500-16150-00	. PRIMARY DRIVEN GEAR COMP.		1		
5- 2	498-16371-00	. BOSS, clutch	1	1		
5- 3	168-16321-10	. PLATE, friction	7	7		
5- 4	498-16325-00	. PLATE, clutch	6	6		
5- 5	498-16351-00	. PLATE, pressure	1	1		
5- 6	90501-23138	. SPRING, clutch	6	6		
5- 7	90201-06058	. WASHER, plate	6	6		
5- 8	90153-06010	. SCREW, crossrecess hexagon	6	6		
5- 9	174-16356-00	ROD, push	1	1		
5-10	90170-18089	NUT, lock	1	1		
5-11	92901-18100	WASHER, spring	1	1		
5-12	92901-18200	WASHER, plain	1	1		
5-13	170-16164-00	PLATE, thrust 2 (25-50-2)	1	1		
5-14	498-16181-00	SPACER	1	1		
5-15	360-16154-00	PLATE, thrust 1	1	1		
5-16	93511-32027	BALL (11/32 inch)	1	1		
5-17	498-16356-00	ROD, push	1	1		
5-18	434-16382-01	AXLE, push lever	1	1		
5-19	90508-12131	SPRING, return	1	1		
5-20	90201-17327	WASHER, plate (17.5-28-0.6) ..	1	1		
5-21	93102-17004	OIL SEAL (SD-17-28-6)	1	1		
5-22	93315-11720	BEARING (B15000)	1	1		
5-23	364-16343-00	SCREW, adjusting	1	1		
5-24	90430-12036	GASKET	1	1		
5-25	363-16344-00	NUT, adjusting	1	1		

Fig. 5 CLUTCH

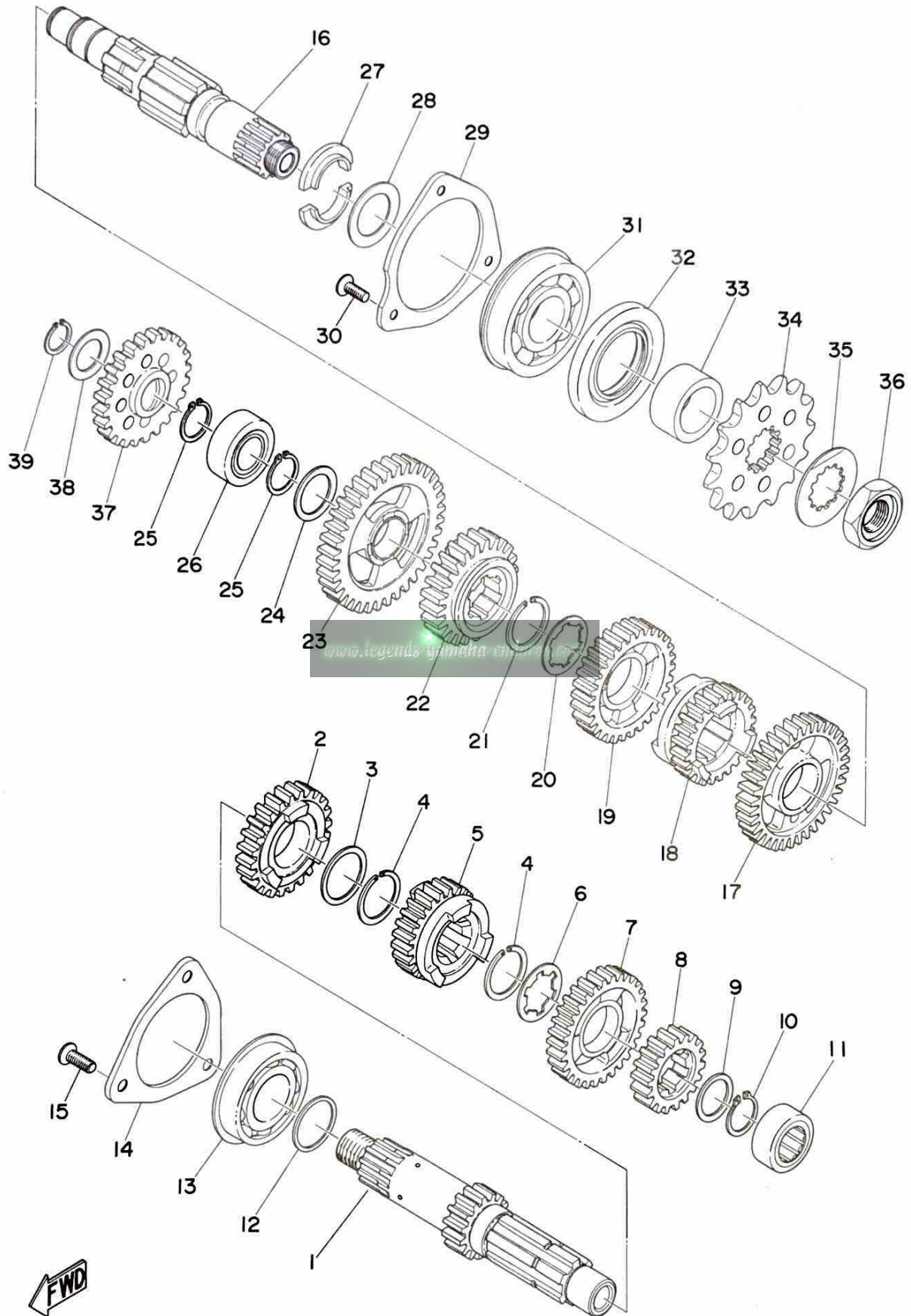


CLUTCH

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250B	400B		
5-26	214-16389-00	JOINT	1	1		
5-27	90240-06005	PIN	1	1		
5-28	91401-10010	PIN, cotter	1	1		

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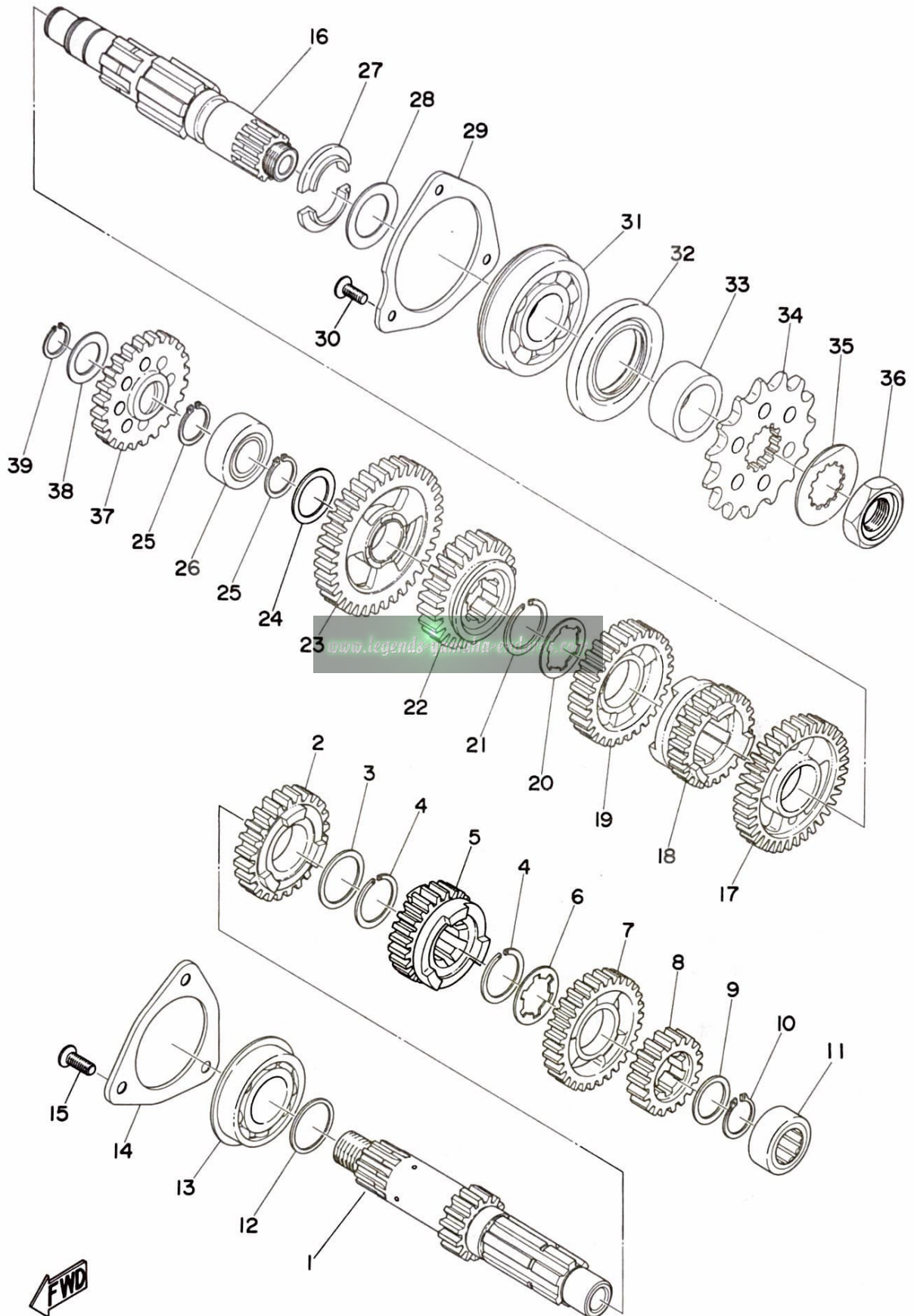
Fig. 6 TRANSMISSION



TRANSMISSION

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250B	400B		
6- 1	498-17411-00	AXLE, main (15T)	1	1		
6- 2	438-17141-00	GEAR, 4th pinion (26T)	1	1		
6- 3	90201-25490	WASHER, gear hold	1	1		
6- 4	93440-25019	CIRCLIP (25 ϕ special)	2	2		
6- 5	438-17131-00	GEAR, 3rd pinion (23T)	1	1		
6- 6	90209-22082	WASHER, gear hold	1	1		
6- 7	438-17151-00	GEAR, 5th pinion (30T)	1	1		
6- 8	438-17121-00	GEAR, 2nd pinion (19T)	1	1		
6- 9	90201-20266	WASHER, gear hold (20-25-1.0)	1	1		
6-10	93410-19015	CIRCLIP (S-19)	1	1		
6-11	93311-42012	BEARING (B11000)	1	1		
6-12	168-17428-01-03	SHIM, drive axle (25-30-0.3) ...	} U.R.U.R			
	168-17428-01-05	SHIM, drive axle (25-30-0.5) ...				
6-13	93306-20515	BEARING (B6205)	1	1		
6-14	363-15383-00	PLATE, bearing cover	1	1		
6-15	92701-06015	SCREW, flathead	1	1		
6-16	498-17421-01	AXLE, drive	1	1		
6-17	214-17221-10	GEAR, 2nd wheel (34T)	1	1		
6-18	438-17251-00	GEAR, 5th wheel (23T)	1	1		
6-19	438-17231-00	GEAR, 3rd wheel (30T)	1	1		
6-20	90209-22082	WASHER, gear hold	1	1		
6-21	93440-25019	CIRCLIP (25 ϕ special)	1	1		
6-22	438-17241-00	GEAR, 4th wheel (26T)	1	1		
6-23	214-17211-10	GEAR, 1st wheel (38T)	1	1		
6-24	90201-20278	WASHER, gear hold (20.2-30-1.5)	1	1		
6-25	93410-19015	CIRCLIP (S-19)	2	2		
6-26	93313-32008	BEARING (B13000)	1	1		
6-27	156-17429-00	SPACER, drive axle	2	2		

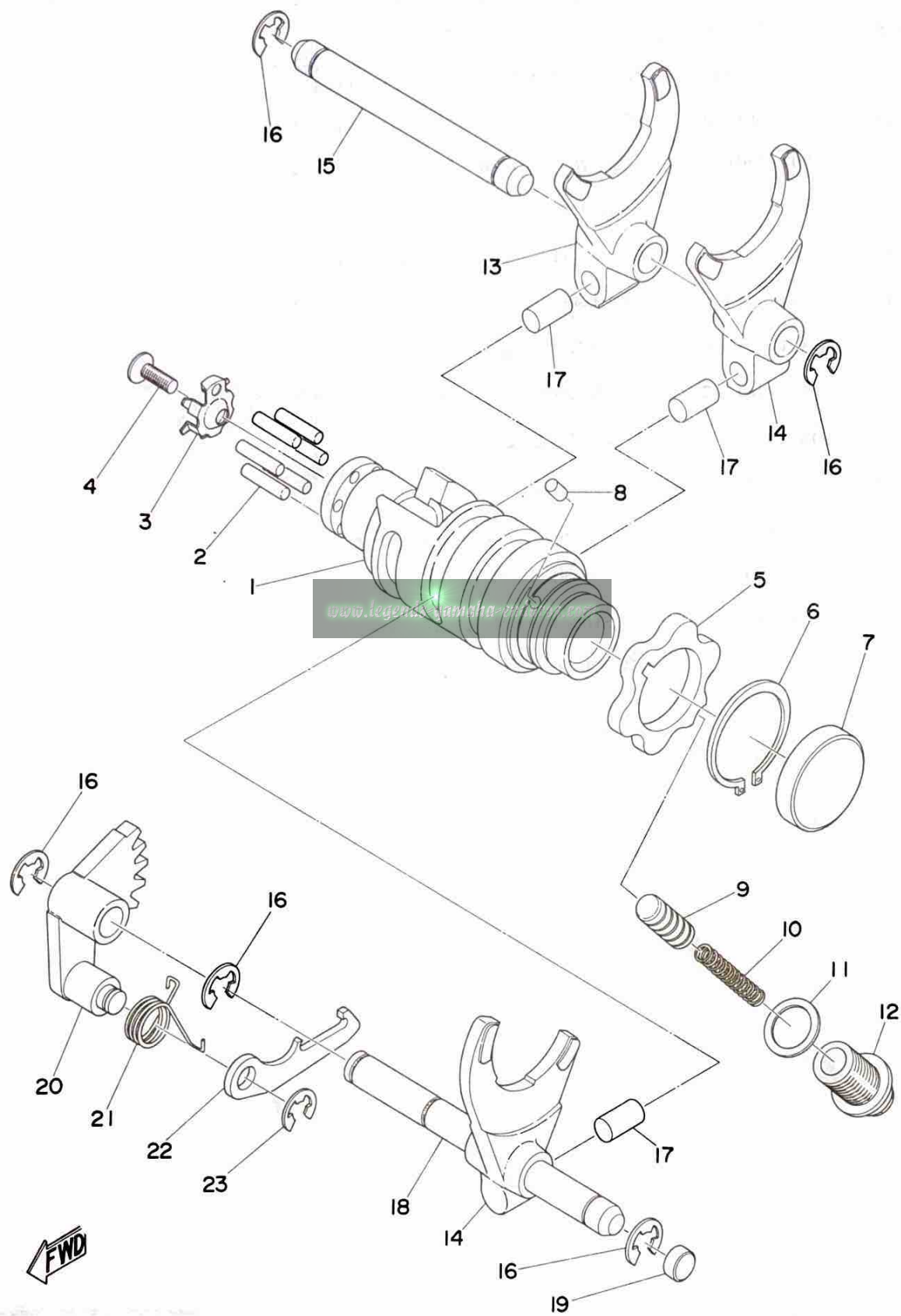
Fig. 6 TRANSMISSION



TRANSMISSION

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250B	400B		
6-28	168-17428-01-03	SHIM, drive axle (25-34-0.3) ...	}	}	U.R U.R	
	168-17428-01-05	SHIM, drive axle (25-34-0.5) ...				
6-29	363-15381-00	PLATE, bearing cover	1	1		
6-30	92901-05012	SCREW, flathead	3	3		
6-31	93306-30512	BEARING (B6305 special)	1	1		
6-32	93102-35054	OIL SEAL (SD-35-62-6)	1	1		
6-33	90387-25193	COLLAR, distance	1	1		
6-34	214-17461-30	SPROCKET, drive (13T)	}	}	U.R U.R 1 1	STD
	214-17461-40	SPROCKET, drive (14T)				
	214-17461-50	SPROCKET, drive (15T)				
6-35	90215-21022	WASHER, lock	1	1		
6-36	90179-18020	NUT, lock	1	1		
6-37	498-15651-01	GEAR, kick idle (23T)	1	1		
6-38	90201-17255	WASHER, plate	1	1		
6-39	93410-17008	CIRCLIP (S-17)	1	1		

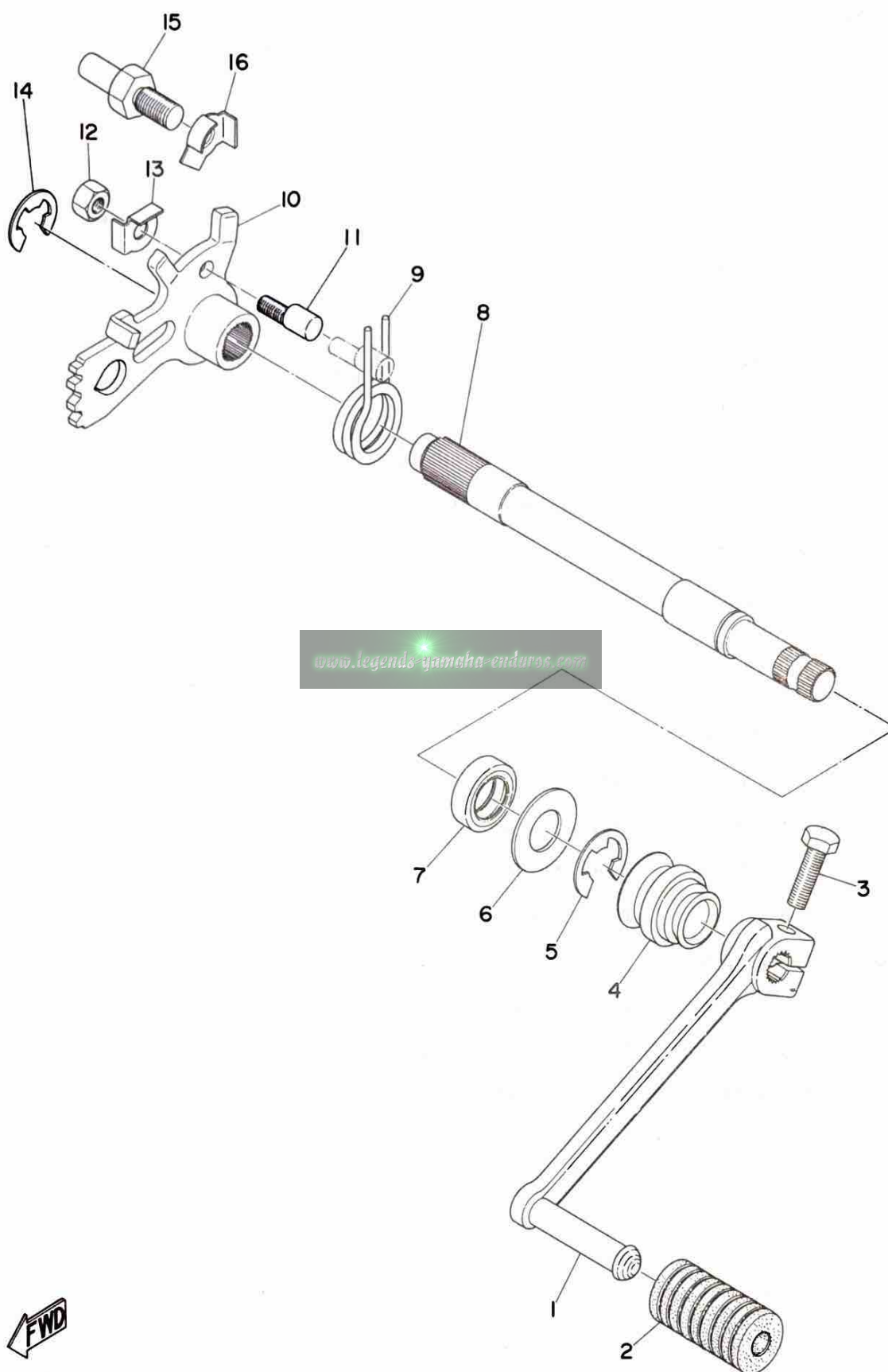
Fig. 7 SHIFTER 1



SHIFTER 1

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250B	400B		
7- 1	434-18541-02	CAM, shift	1	1		
7- 2	93604-18100	PIN, dowel (4-18)	6	6		
7- 3	434-18561-00	PLATE, side	1	1		
7- 4	98701-05012	SCREW, flathead	1	1		
7- 5	360-18141-01	PLATE, stopper	1	1		
7- 6	93410-30012	CIRCLIP (S-30)	1	1		
7- 7	90338-32031	PLUG, blind	1	1		
7- 8	93604-08071	PIN, dowel (4-8)	1	1		
7- 9	278-18547-02	STOPPER, cam	1	1		
7-10	90501-10062	SPRING, cam stopper	1	1		
7-11	137-15353-00	GASKET, drain plug	1	1		
7-12	90149-14031	SCREW, spring	1	1		
7-13	363-18511-00	FORK, shift 1	1	1		
7-14	364-18511-00	FORK, shift	2	2		
7-15	363-18535-00	BAR, shift fork guide 2	1	1		
7-16	93430-08006	CIRCLIP (E-8)	5	5		
7-17	90250-08017	PIN, cam follower	3	3		
7-18	363-18531-00	BAR, shift fork guide 1	1	1		
7-19	90334-10006	PLUG, blind	1	1		
7-20	434-18122-00	LEVER, change 2	1	1		
7-21	90508-08008	SPRING, torsion	1	1		
7-22	498-18151-00	LEVER, change 3	1	1		
7-23	93430-07012	CIRCLIP (E-7)	1	1		

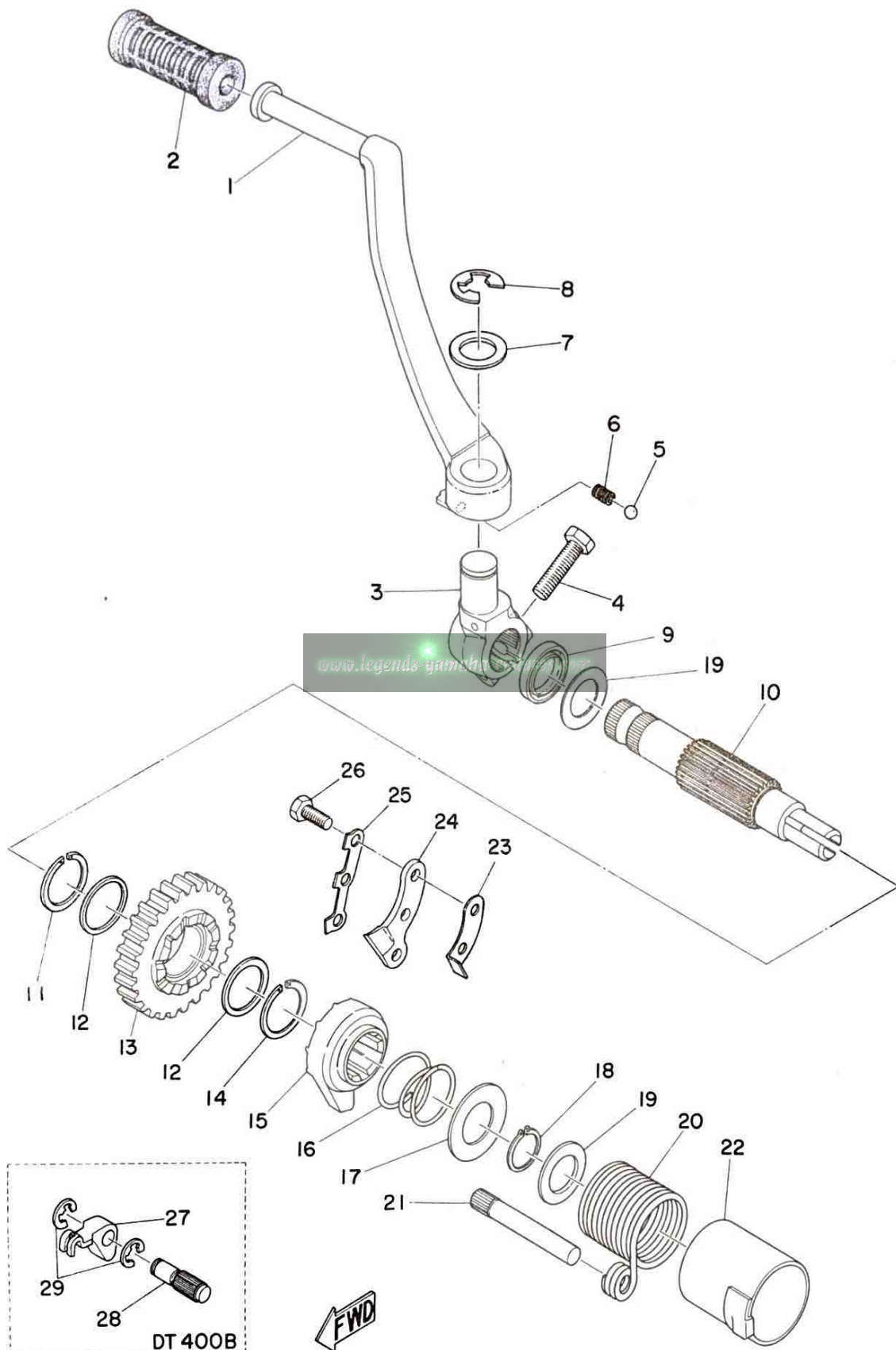
Fig. 8 SHIFTER 2



SHIFTER 2

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250B	400B		
8- 1	438-18111-00-93	PEDAL, change	1	1		
8- 2	132-18113-01	COVER, change pedal	1	1		
8- 3	91101-06020	BOLT	1	1		
8- 4	214-18131-00	BOOT, sealing	1	1		
8- 5	93430-12009	CIRCLIP (E-12)	1	1		
8- 6	90201-14220	WASHER, change axle	1	1		
8- 7	93109-14005	OIL SEAL (SDO-12-24-6)	1	1		
8- 8	363-18125-00	SHAFT, change	1	1		
8- 9	90508-32052	SPRING, shaft return	1	1		
8-10	434-18121-00	LEVER, change 1	1	1		
8-11	90149-06017	SCREW, adjusting	1	1		
8-12	98801-06200	NUT	1	1		
8-13	90215-06016	WASHER, lock	1	1		
8-14	93430-10016	CIRCLIP (E-10)	1	1		
8-15	278-18127-00	SCREW, stopper	1	1		
8-16	90215-08015	WASHER, lock	1	1		

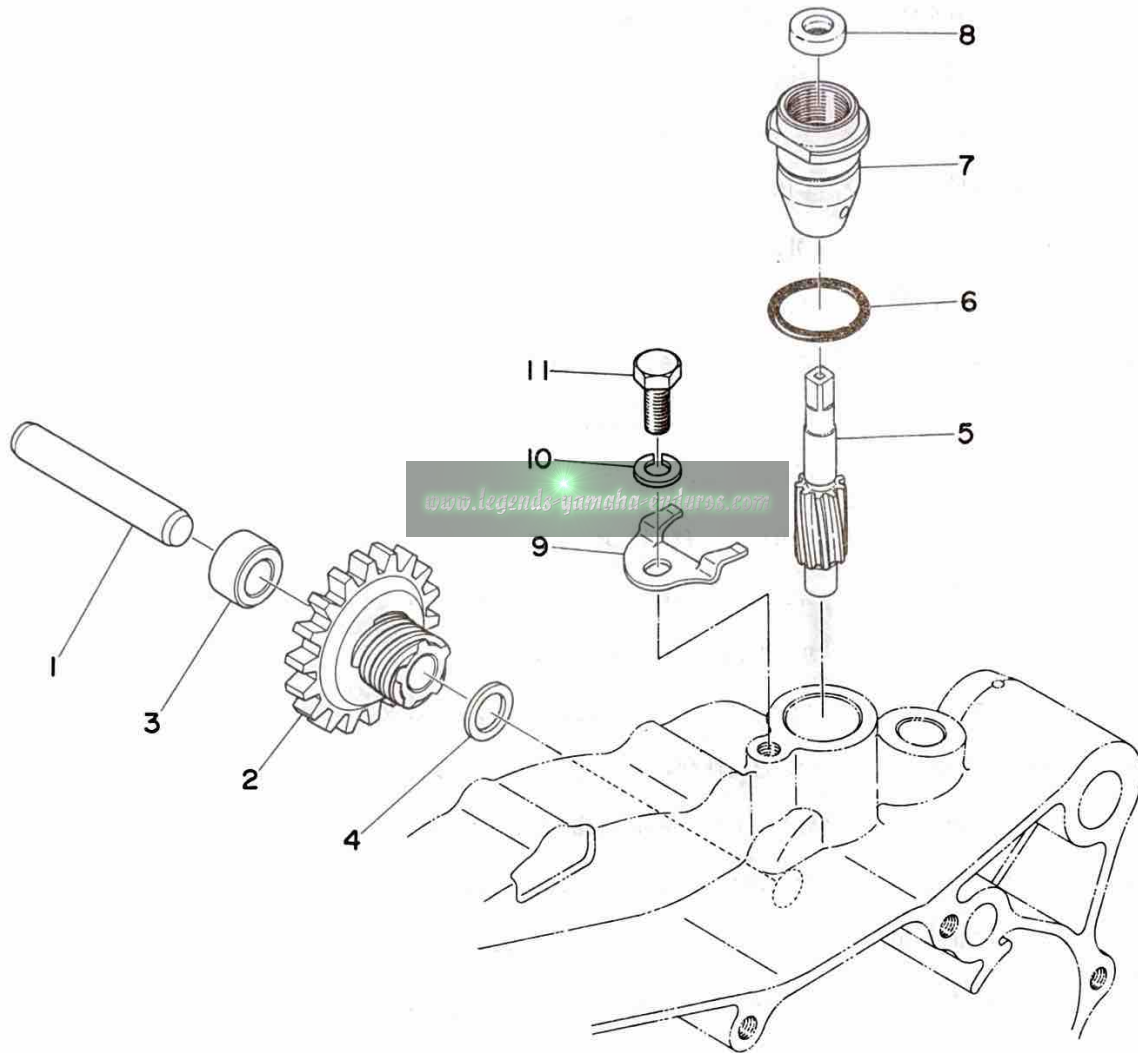
Fig. 9 KICK STARTER



KICK STARTER

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250B	400B		
9- 1	498-15611-00-93	CRANK, kick	1	1		
9- 2	156-15618-01	COVER, kick lever	1	1		
9- 3	498-15621-00-91	BOSS, kick crank	1	1		
9- 4	97211-08030	BOLT	1	1		
9- 5	93507-32009	BALL (7/32 inch)	1	1		
9- 6	90501-12081	SPRING, boss stopper	1	1		
9- 7	90201-17256	WASHER, plate (17.5-28-1.6)...	1	1		
9- 8	93430-12022	CIRCLIP (E-12)	1	1		
9- 9	93109-20014	OIL SEAL (SDO-20-30-4.5)	1	1		
9-10	498-15661-00	AXLE, kick	1	1		
9-11	93440-25027	CIRCLIP (25 ϕ special)	1	1		
9-12	90201-25287	WASHER, gear hold	2	2		
9-13	363-15641-00	GEAR, kick (26T)	1	1		
9-14	93440-25019	CIRCLIP (25 ϕ special)	1	1		
9-15	363-15671-01	WHEEL, ratchet	1	1		
9-16	90501-23143	SPRING, ratchet wheel	1	1		
9-17	363-15676-00	COVER, spring	1	1		
9-18	93410-19015	CIRCLIP (S-19)	1	1		
9-19	90201-20278	WASHER, gear hold (20.2-30-1.5)	2	2		
9-20	90508-32060	SPRING, kick	1	1		
9-21	364-15668-00	STOPPER, kick spring	1	1		
9-22	363-15664-01	GUIDE, spring	1	1		
9-23	434-15668-00	STOPPER	1	1		
9-24	363-15674-00	GUIDE, spring	1	1		
9-25	363-15686-00	WASHER, lock	1	1		
9-26	91101-06015	BOLT	3	3		
9-27	363-15656-00	LINK		1		
9-28	363-15659-00	AXLE		1		
9-29	93430-07020	CIRCLIP (E-7)		2		

Fig. 10 TACHOMETER GEAR

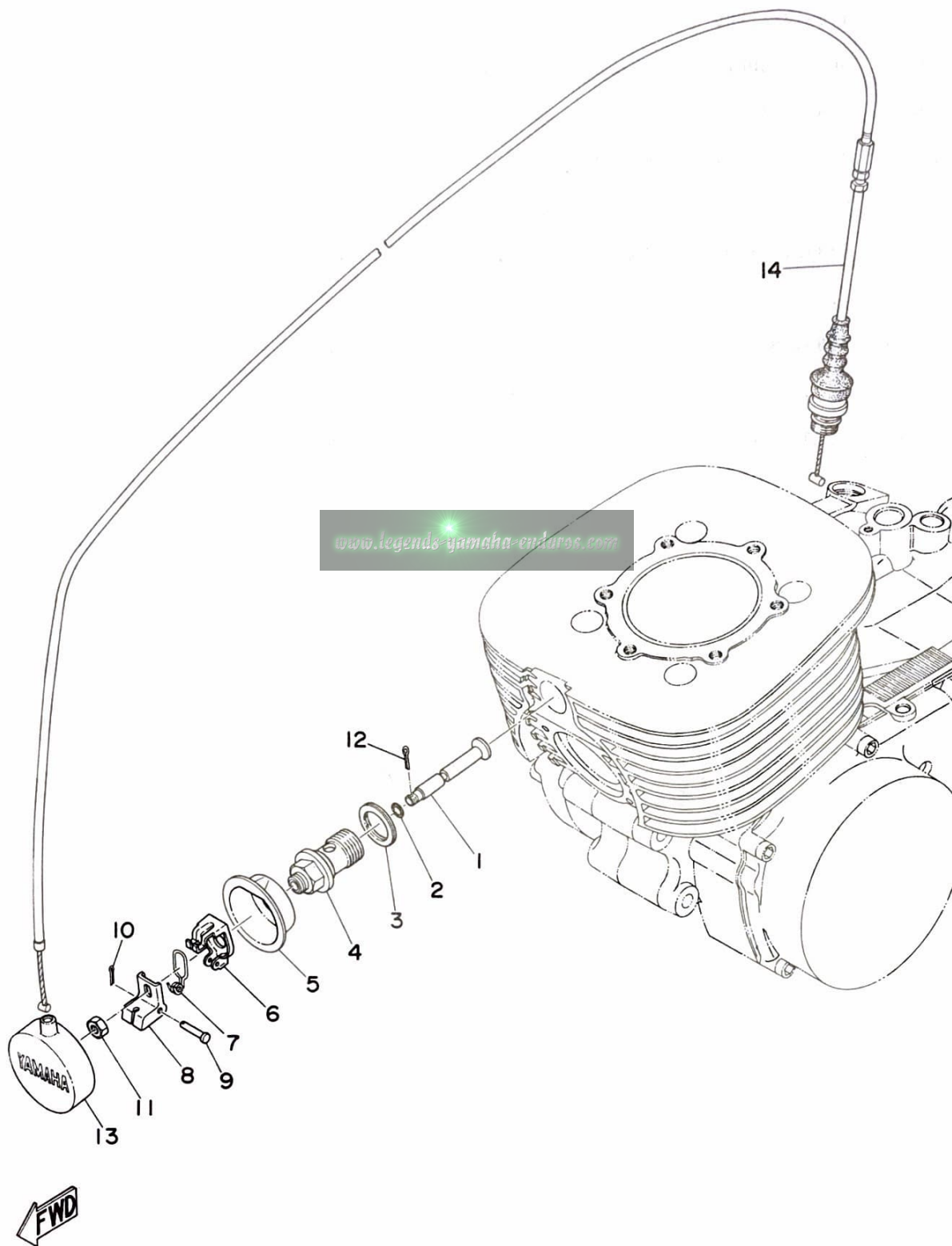


TACHOMETER GEAR

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250B	400B		
10- 1	438-17861-00	AXLE, drive gear	1	1		
10- 2	438-17831-00	GEAR, drive	1	1		
10- 3	90387-10087	COLLAR, distance (10.1-16-9.3)	1	1		
10- 4	248-17837-00	SHIM (10.2-16-1.0)	1	1		
10- 5	214-17841-01	GEAR, driven	1	1		
10- 6	93210-17239	O-RING (2.0-16.8)	1	1		
10- 7	438-17811-00	HOUSING	1	1		
10- 8	93104-07036	. OIL SEAL (SO-7-13-4)	1	1		
10- 9	438-17812-00	STOPPER	1	1		
10-10	92901-06100	WASHER, spring	1	1		
10-11	91101-06015	BOLT	1	1		

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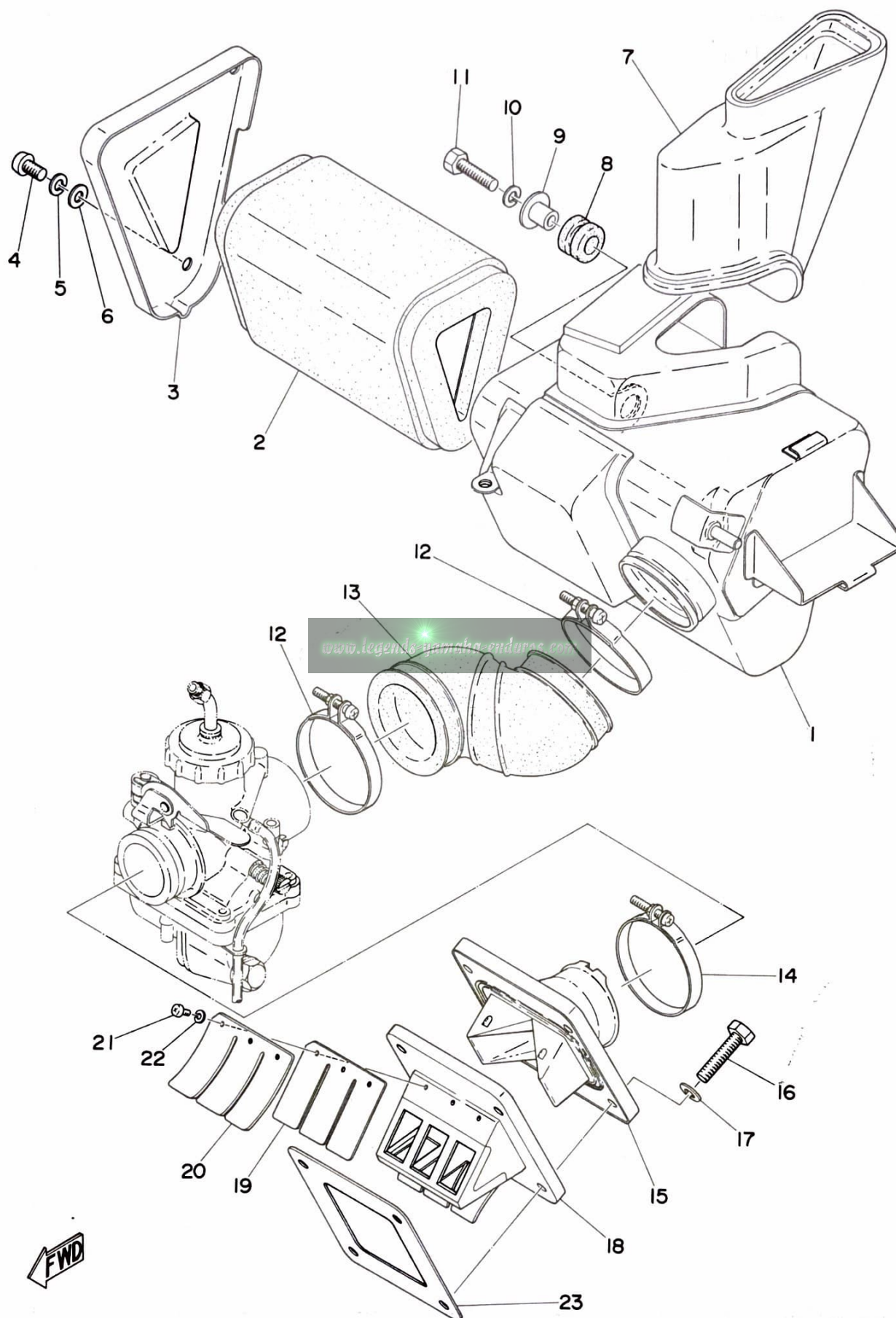
Fig. 11 DECOMPRESSION VALVE (DT400B)



DECOMPRESSION VALVE (DT400B)

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250B	400B		
11- 1	363-12281-01	VALVE, decompression	1			
11- 2	93210-05215	O-RING (3.5-5.2)	1			
11- 3	363-11198-00	GASKET	1			
11- 4	363-12283-01	BRACKET, decompression	1			
11- 5	363-12279-01	PLATE	1			
11- 6	363-12273-00	HOLDER, wire	1			
11- 7	363-12287-00	SPRING, decompression	1			
11- 8	363-12282-00	LEVER, decompression	1			
11- 9	90240-03003	PIN, decompression lever	1			
11-10	91401-16010	PIN, cotter	1			
11-11	98801-05300	NUT	1			
11-12	91401-16010	PIN, cotter	1			
11-13	275-12278-00	COVER, decompression	1			
11-14	363-12292-01	WIRE, decompression	1			

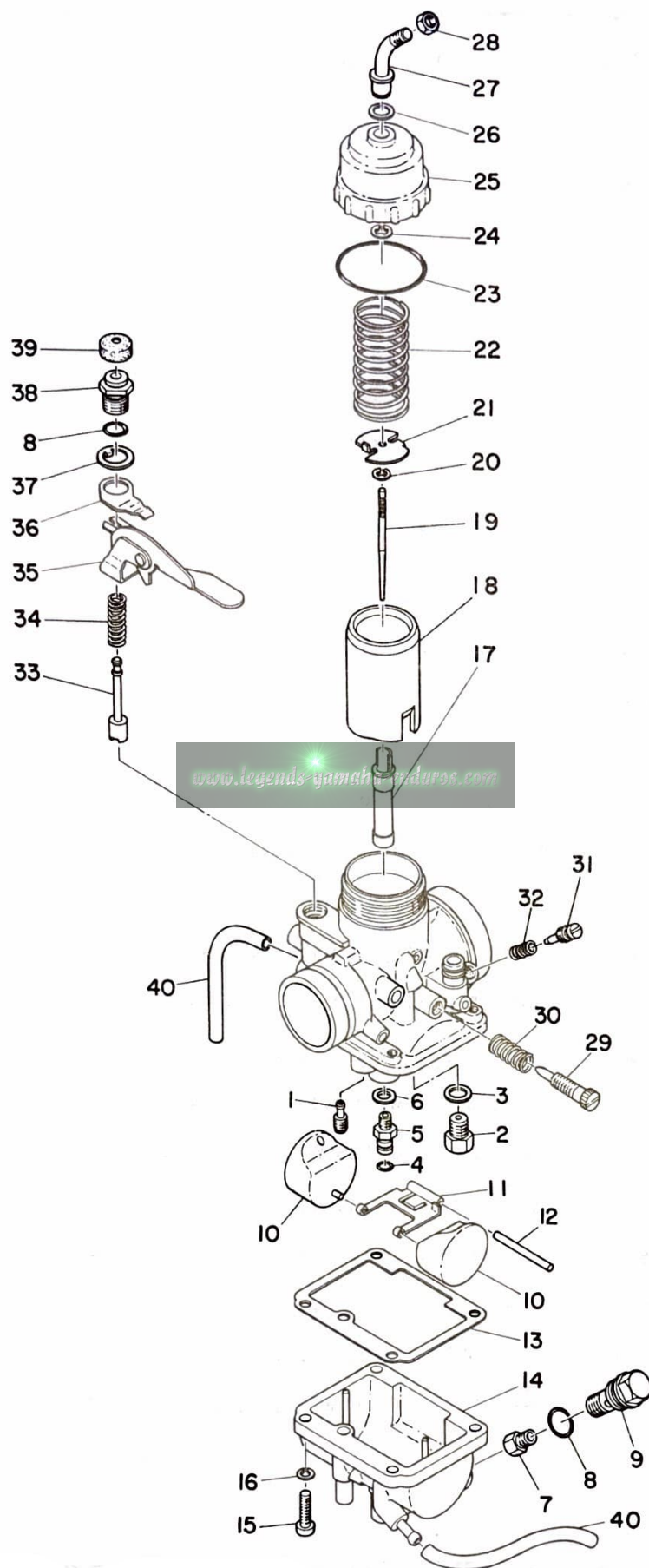
Fig. 12 INTAKE



INTAKE

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250B	400B		
12- 1	438-14411-00	CASE, air cleaner	1	1		
12- 2	438-14451-00	ELEMENT, air cleaner	1	1		
12- 3	438-14412-00	CAP, case	1	1		
12- 4	92501-06012	SCREW, panhead	3	3		
12- 5	92901-06100	WASHER, spring	3	3		
12- 6	92901-06200	WASHER, plain	3	3		
12- 7	438-14437-00	DUCT	1	1		
12- 8	214-21717-00	DAMPER, battery box 1	1	1		
12- 9	90387-07391	COLLAR, fender	1	1		
12-10	92901-06100	WASHER, spring	1	1		
12-11	91201-06025	BOLT	1	1		
12-12	90460-54062	BAND	2	2		
12-13	498-14453-01	JOINT, air cleaner	1			
	500-14453-01	JOINT, air cleaner		1		
12-14	90460-43053	BAND	1			
	90460-51059	BAND		1		
12-15	498-13565-01	JOINT, carburetor	1			
	500-13565-00	JOINT, carburetor		1		
12-16	91101-06030	BOLT	4	4		
12-17	92901-06100	WASHER, spring	4	4		
12-18	363-13610-00	REED VALVE ASS'Y	1	1		
12-19	363-13613-00	. REED, valve	2	2		
12-20	363-13616-00	. STOPPER, reed valve	2	2		
12-21	98512-03008	. SCREW, panhead	6	6		
12-22	92901-03100	. WASHER, spring	6	6		
12-23	363-13621-00	PACKING, valve seat	1	1		

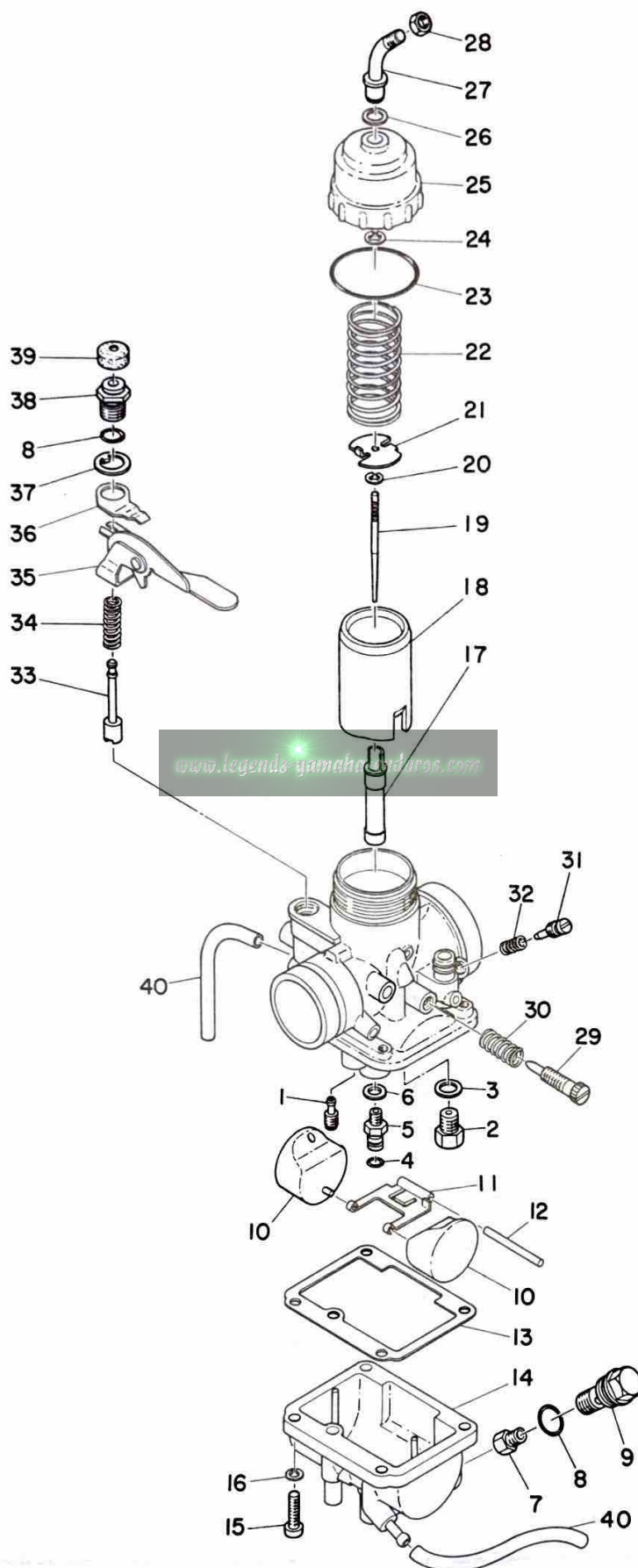
Fig. 13 CARBURETOR (DT250B)



CARBURETOR (DT250B)

Ref. No.	Part No.	Description	Q'ty 250B 400B	Applicable Machine No.	Remarks
13- 0-1	498-14101-61	CARBURETOR ASS'Y	1		
13- 1	193-14142-50	. JET, pilot (#50)	1		
13- 2	168-14190-25	. VALVE SEAT ASS'Y (#2.5)	1		
13- 3	214-14195-00	. WASHER, valve seat	2		
13- 4	214-14147-00	. O-RING	1		
13- 5	276-14145-00	. SETTER, needle jet	1		
13- 6	137-14153-00	. WASHER, main jet	1		
13- 7	137-14143-30	. JET, main (#150)	} U. R 1		STD
	137-14143-32	. JET, main (#160)			
	137-14143-34	. JET, main (#170)			
13- 8	93220-09001	. O-RING	2		
13- 9	493-14166-00	. BOLT, banjo	1		
13-10	278-14185-00	. FLOAT	2		
13-11	280-14187-00	. ARM, float	1		
13-12	137-14186-00	. PIN, float	1		
13-13	360-14184-00	. GASKET, float chamber	1		
13-14	498-14181-00-33	. BODY, float chamber	1		
13-15	98501-04016	. SCREW, panhead	4		
13-16	92901-04100	. WASHER, spring	4		
13-17	280-14141-34	. NOZZLE, main (0-4)	1		
13-18	498-14112-30	. VALVE, throttle (3.0)	1		
13-19	644-14116-03	. NEEDLE (5F3-4)	1		
13-20	164-14137-00	. CLIP	1		
13-21	401-14136-00	. SEAT, spring	1		
13-22	248-14131-00	. SPRING, throttle valve	1		
13-23	361-14147-00	. O-RING	1		
13-24	363-14137-00	. CLIP	1		
13-25	498-14158-00-33	. TOP, mixing chamber	1		

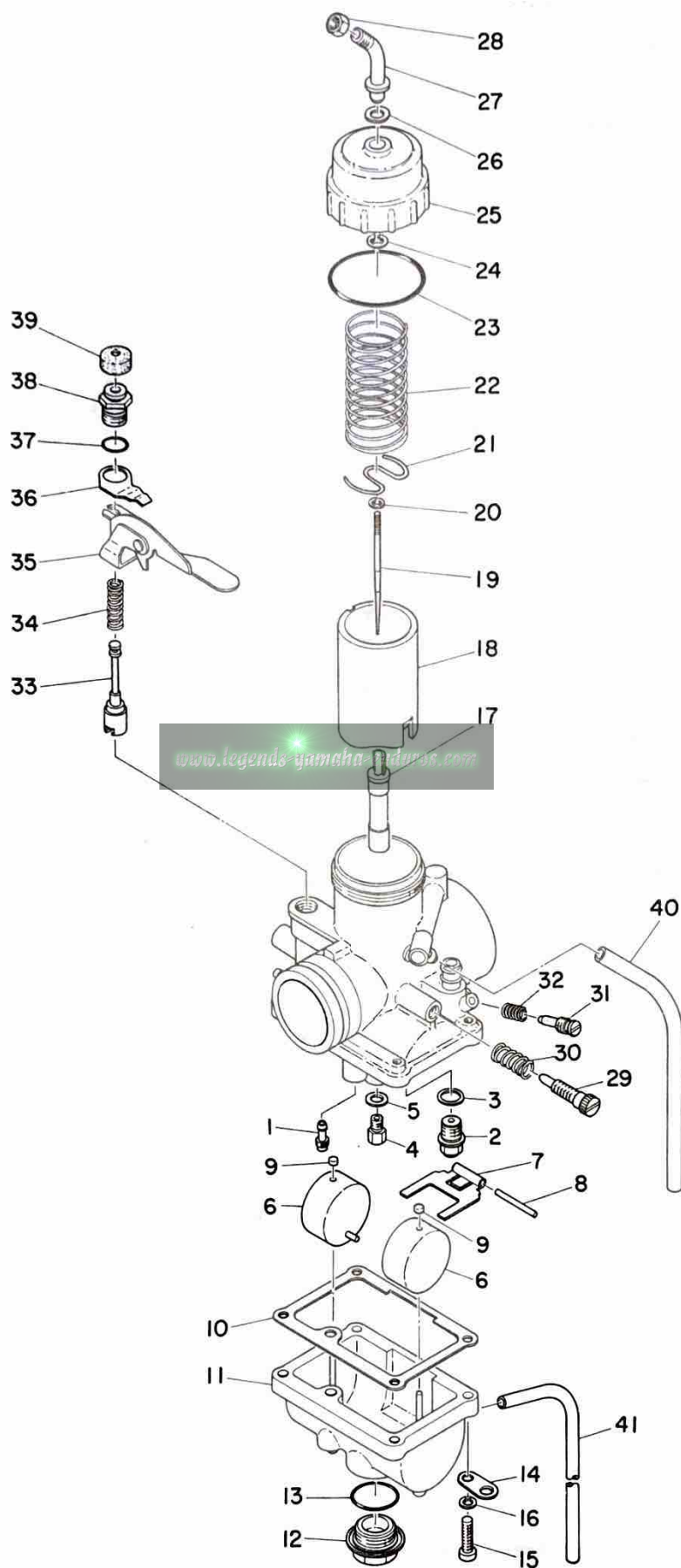
Fig. 13 CARBURETOR (DT250B)



CARBURETOR (DT250B)

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
			250B 400B		
13-26	363-14198-00	. PACKING	1		
13-27	363-14155-00	. TUBE, guide wire	1		
13-28	127-14161-00	. NUT, wire adjusting	1		
13-29	275-14122-00	. SCREW, throttle stop	1		
13-30	137-14133-00	. SPRING, throttle stop	1		
13-31	152-14123-00	. SCREW, air adjusting	1		
13-32	127-14134-00	. SPRING, air adjusting	1		
13-33	278-14171-00	. PLUNGER, starter	1		
13-34	256-14135-00	. SPRING, plunger	1		
13-35	360-14175-00	. LEVER, starter left	1		
13-36	170-14178-00	. PLATE, starter lever	1		
13-37	132-14179-00	. WASHER, starter lever	1		
13-38	278-14174-00	. CAP, plunger	1		
13-39	802-14173-00	. COVER, plunger cap	1		
13-40	439-14197-00	. PIPE	2		

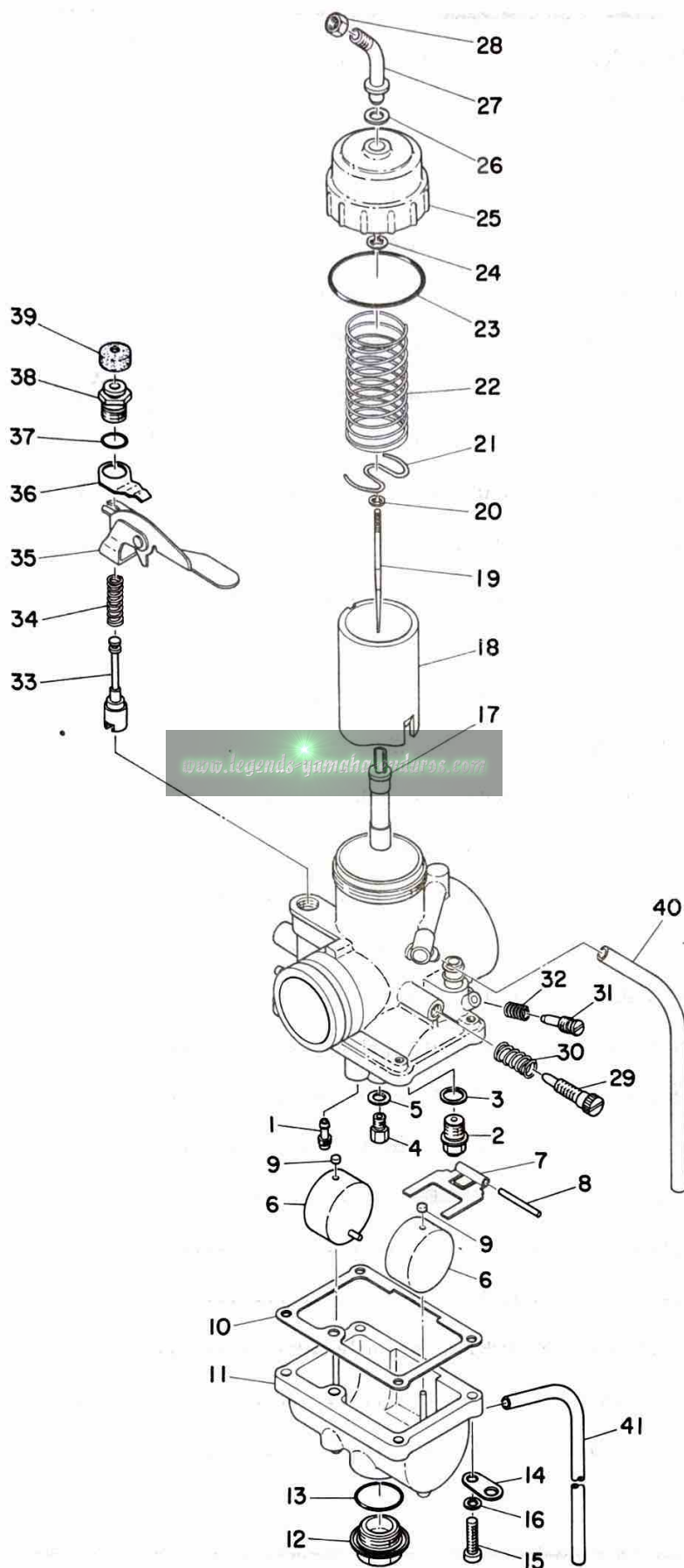
Fig. 14 CARBURETOR (DT400B)



CARBURETOR (DT400B)

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250B	400B		
14- 0-1	500-14101-60	CARBURETOR	1			
14- 1	193-14142-50	. JET, pilot (#50)	1			
14- 2	500-14190-25	. VALVE SEAT ASS'Y (#2.5)	1			
14- 3	136-14195-00	. WASHER, valve seat	1			
14- 4	137-14143-30	. JET, main (#150)	U.R 1		STD	
	137-14143-32	. JET, main (#160)				
	137-14143-34	. JET, main (#170)				
14- 5	137-14153-00	. WASHER, main jet	1			
14- 6	275-14185-00	. FLOAT	2			
14- 7	214-14187-00	. ARM, float	1			
14- 8	127-14186-00	. PIN, float	1			
14- 9	214-14118-00	. CAP	2			
14-10	500-14184-00	. GASKET, float chamber	1			
14-11	500-14181-00-33	. BODY, float chamber	1			
14-12	500-14115-00	. PLUG, screw	1			
14-13	93210-18283	. O-RING	1			
14-14	500-14146-00	. PLATE	1			
14-15	98501-04016	. SCREW, panhead	4			
14-16	92901-04100	. WASHER, spring	4			
14-17	239-14141-40	. NOZZLE, main	1			
14-18	500-14112-20	. VALVE, throttle	1			
14-19	275-14116-02	. NEEDLE	1			
14-20	164-14137-00	. CLIP	1			
14-21	239-14136-00	. SEAT, spring	1			
14-22	363-14131-00	. SPRING, throttle valve	1			
14-23	93210-40284	. O-RING	1			
14-24	363-14137-00	. CLIP	1			
14-25	500-14158-00	. TOP, mxing chamber	1			

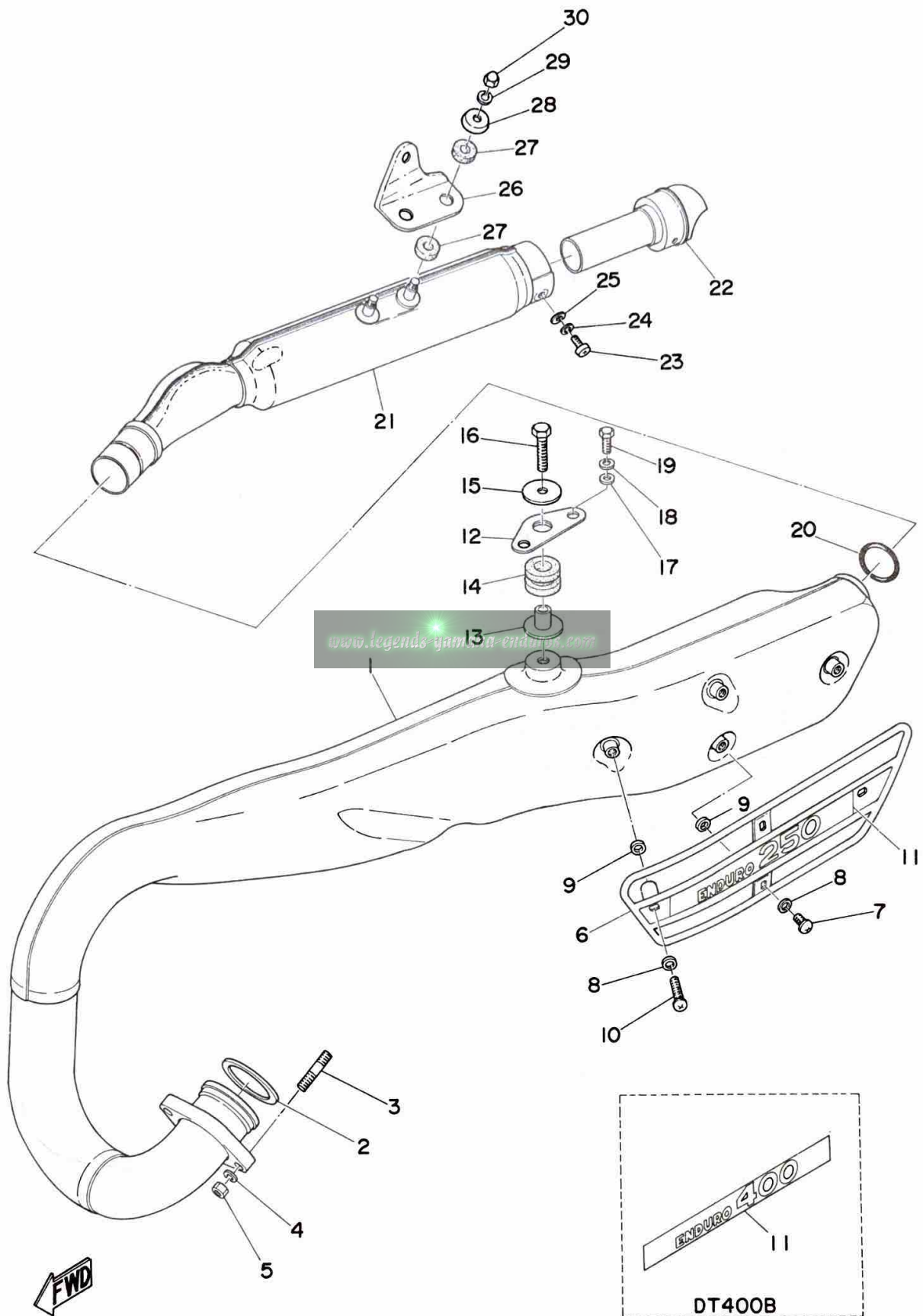
Fig. 14 CARBURETOR (DT400B)



CARBURETOR (DT400B)

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
			250B 400B		
14-26	363-14198-00	. PACKING	1		
14-27	493-14155-00	. TUBE, guide cable	1		
14-28	127-14161-00	. NUT, wire adjusting	1		
14-29	204-14122-00	. SCREW, throttle stop	1		
14-30	137-14133-00	. SPRING, throttle stop	1		
14-31	152-14123-00	. SCREW, air adjusting	1		
14-32	127-14134-00	. SPRING, air adjusting	1		
14-33	174-14171-00	. PLUNGER, starter	1		
14-34	500-14135-00	. SPRING, plunger	1		
14-35	275-14175-00	. LEVER, starter left	1		
14-36	275-14178-00	. PLATE, starter lever	1		
14-37	93210-09285	. O-RING	1		
14-38	500-14174-00	. CAP, plunger	1		
14-39	802-14173-00	. COVER, plunger cap	1		
14-40	313-14197-00	. PIPE, air vent (3.5-175)	1		
14-41	214-14197-00	. PIPE, over flow (3-140)	1		

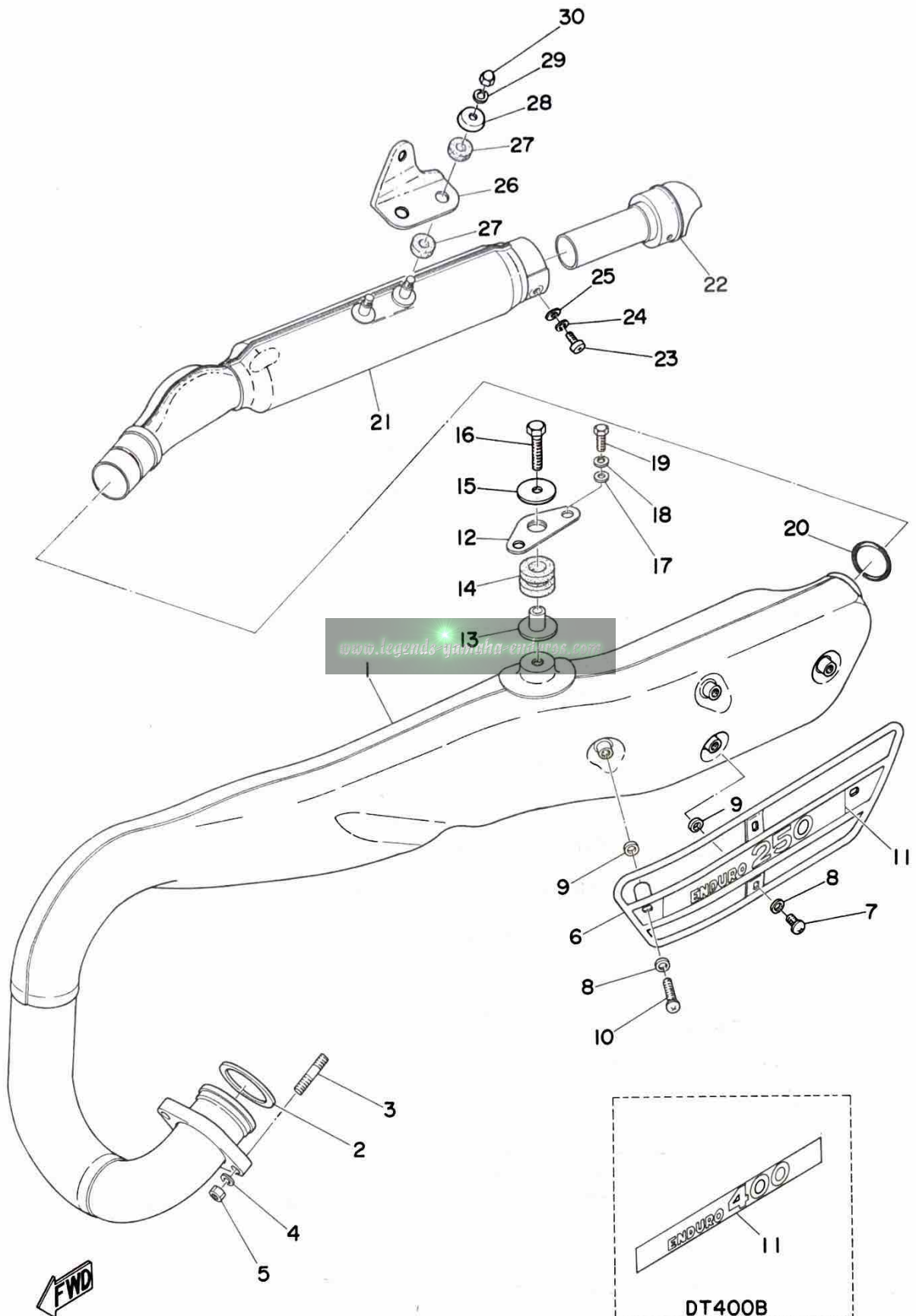
Fig. 15 EXHAUST



EXHAUST

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250B	400B		
15- 1	498-14610-00	EXHAUST PIPE ASS'Y	1			
	500-14610-00	EXHAUST PIPE ASS'Y		1		
15- 2	214-14613-00	GASKET, exhaust pipe	1	1		
15- 3	90116-06016	STUD	2	2		
15- 4	92901-06100	WASHER, spring	2	2		
15- 5	92801-06100	NUT	2	2		
15- 6	498-14718-00-93	PROTECTOR, muffler	1	1		
15- 7	91903-06012	SCREW, bind	3	3		
15- 8	90202-06010	WASHER, protector (6.2-12-1.5)	4	4		
15- 9	90202-05005	WASHER, protector (7.0-12-3.0)	4	4		
15-10	91903-06035	SCREW, bind	1	1		
15-11	498-14729-00	EMBLEM, protector	1			
	500-14729-00	EMBLEM, protector		1		
15-12	437-14771-00	STAY, muffler	1	1		
15-13	90387-08242	COLLAR, muffler	1	1		
15-14	437-14747-00	DAMPER, muffler	1	1		
15-15	90201-08310	WASHER, plate (8.2-32-16)	1	1		
15-16	97201-08035	BOLT	1	1		
15-17	90201-06067	WASHER, leg shield (6.5-20-1.6)	2	2		
15-18	92901-06100	WASHER, spring	2	2		
15-19	91101-06015	BOLT	2	2		
15-20	93210-27250	O-RING (3.1-27.4)	1	1		
15-21	498-14753-00	SILENCER	1	1		
15-22	438-14752-00	PIPE, outlet	1	1		
15-23	92501-06012	SCREW, panhead	1	1		
15-24	92901-06100	WASHER, spring	1	1		
15-25	92901-06200	WASHER, plain	1	1		
15-26	498-14781-00	STAY, silencer	1	1		

Fig. 15 EXHAUST

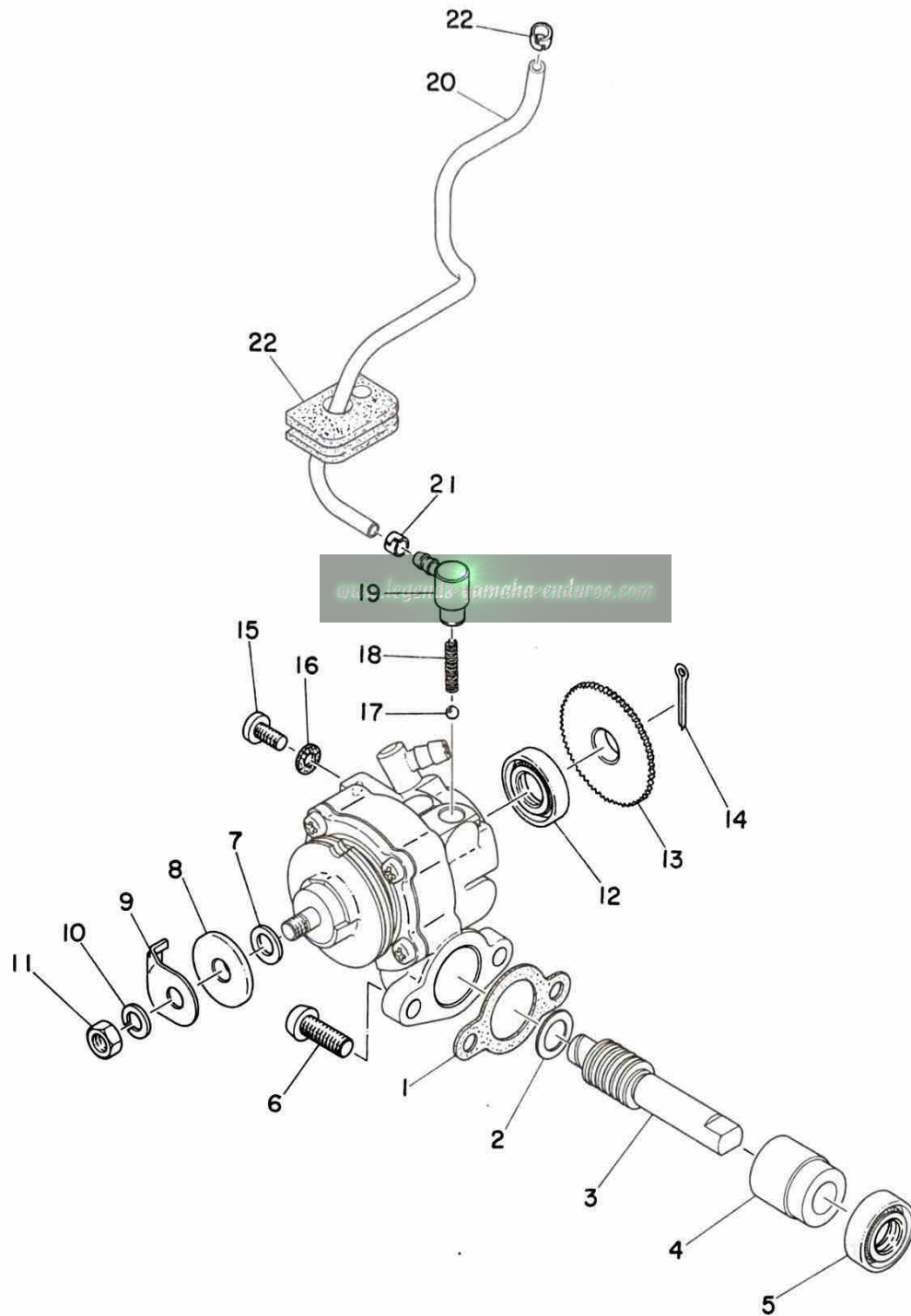


EXHAUST

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250B	400B		
15-27	438-14757-00	DAMPER, muffler	4	4		
15-28	90209-06061	WASHER	2	2		
15-29	92901-06100	WASHER, spring	2	2		
15-30	98803-06700	NUT, crown	2	2		

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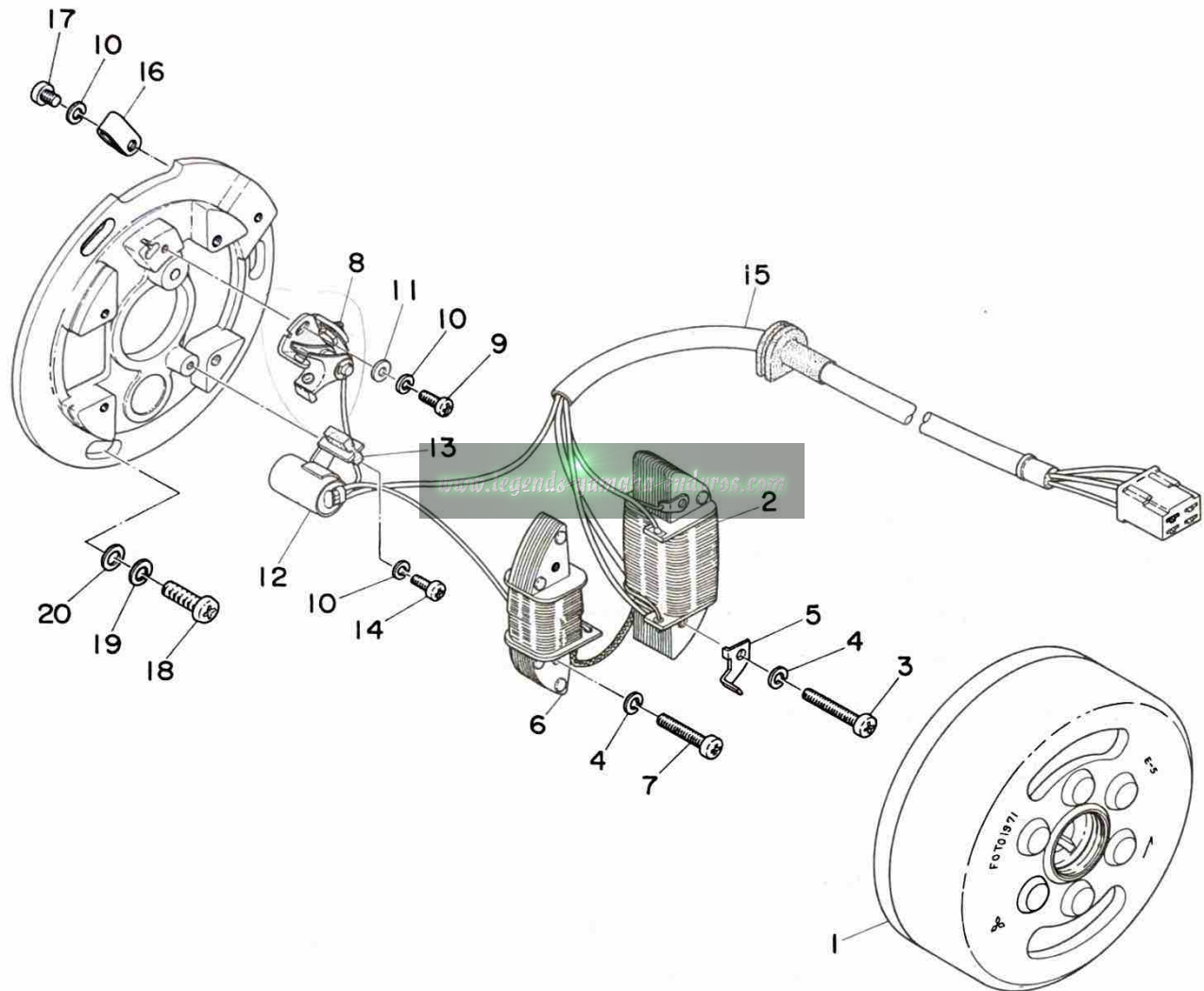
Fig. 16 OIL PUMP



OIL PUMP

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250B	400B		
16- 1	126-13116-00	GASKET, pump case	1	1		
16- 2	256-17837-00	SHIM	1	1		
16- 3	364-13175-00	SHAFT, worm	1			
	500-13175-00	SHAFT, worm		1		
16- 4	137-13176-00	METAL, worm shaft outer	1	1		
16- 5	93101-10002	OIL SEAL (S-10-22-7)	1	1		
16- 6	98501-05015	SCREW, panhead	2	2		
16-0-1	498-13101-00	OIL PUMP ASS'Y	1			
	500-13101-00	OIL PUMP ASS'Y		1		
16- 7	137-13137-00-03	. SHIM, plunger (5.8-10-0.3)..	}	U.R.U.R		
	137-13137-00-05	. SHIM, plunger (5.8-10-0.5)..				
	137-13137-00-10	. SHIM, plunger (5.8-10-1.0)..				
16- 8	137-13138-01	. PLATE, adjusting	1	1		
16- 9	402-13146-00	. COVER	1	1		
16-10	92901-05100	. WASHER, spring	1	1		
16-11	98801-05200	. NUT	1	1		
16-12	93101-10001	. OIL SEAL (S-10-21-5)	1	1		
16-13	137-13128-00	. PLATE, starter	1	1		
16-14	91401-12018	. PIN, cotter	1	1		
16-15	98901-04008	. SCREW, bind	1	1		
16-16	90430-04004	. GASKET, breather	1	1		
16-17	93505-32002	. BALL (5/32 inch)	1	1		
16-18	90501-02018	. SPRING, check ball	1	1		
16-19	353-13552-00	. NOZZLE	1	1		
16-20	498-13161-00	. PIPE, delivery	1	1		
16-21	90468-02033	. CLIP, delivery pipe	1	1		
16-22	90468-02033	CLIP, delivery pipe	1	1		
16-23	498-13174-00	HOLDER, oil pipe	1	1		

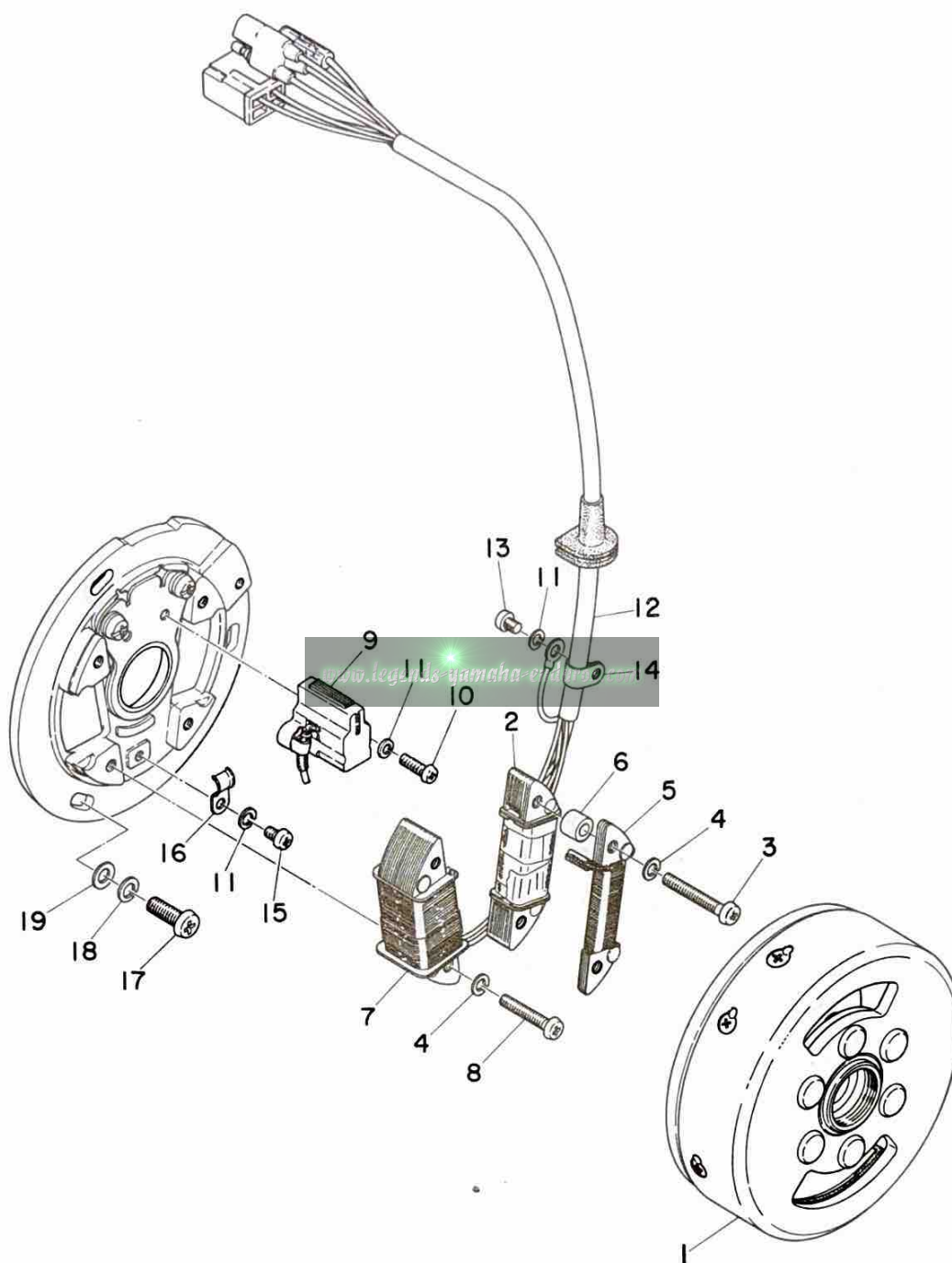
Fig. 17 FLYWHEEL MAGNETO (DT250B)



FLYWHEEL MAGNETO (DT250B)

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250B	400B		
17-0-1	438-81300-20	FLYWHEEL MAGNETO ASS'Y ..	1			
17- 1	438-81350-20	. ROTOR ASS'Y	1			
17- 2	438-81313-20	. COIL, lighting	1			
17- 3	98501-05035	. SCREW, panhead	2			
17- 4	92901-05100	. WASHER, spring	4			
17- 5	438-81332-20	. PLATE, timing	1			
17- 6	438-81312-20	. COIL, source	1			
17- 7	98501-05025	. SCREW, panhead	1			
17- 8	438-81321-20	. CONTACT BREAKER ASS'Y ..	1			
17- 9	98501-04010	. SCREW, panhead	1			
17-10	92901-04100	. WASHER, spring	3			
17-11	92901-04200	. WASHER, plain	1			
17-12	654-81325-20	. CONDENSER	1			
17-13	116-81331-20	. LUBRICATOR	1			
17-14	110-81347-20	. SCREW, panhead	1			
17-15	438-81315-20	. LEAD WIRE ASS'Y	1			
17-16	109-81328-10	. CLAMP, lead	1			
17-17	110-81345-20	. SCREW, panhead	1			
17-18	92501-06020	SCREW, panhead	3			
17-19	92901-06100	WASHER, spring	3			
17-20	92901-06200	WASHER, plain	3			

Fig. 18 C.D.I . MAGNETO (DT400B)



C.D.I. MAGNETO (DT400B)

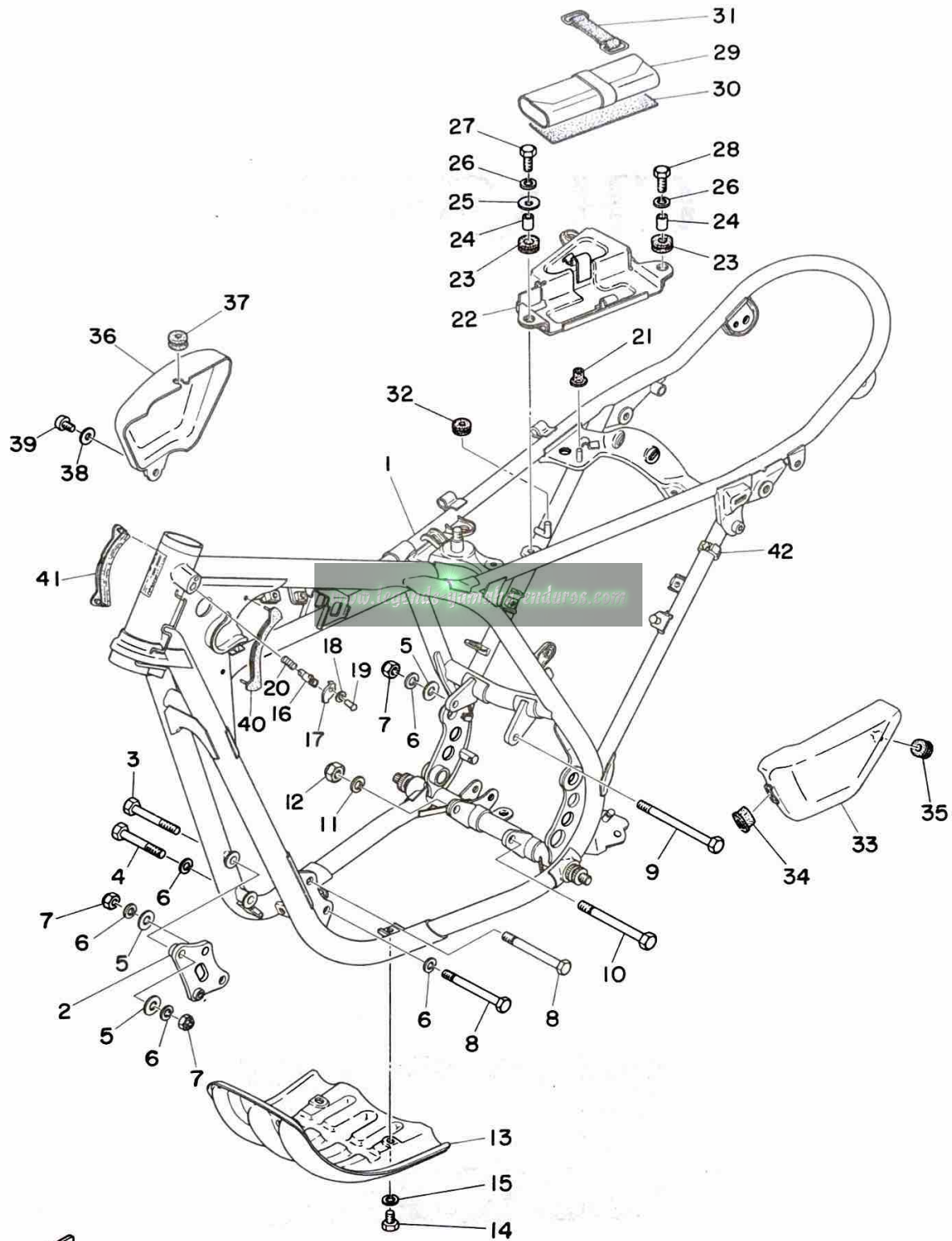
Ref.No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
			250B 400B		
18-0-1	500-85500-20	C.D.I. MAGNETO ASS'Y	1		
18- 1	500-85550-20	. ROTOR ASS'Y	1		
18- 2	445-85512-20	. COIL, source	1		
18- 3	98501-05035	. SCREW, panhead	2		
18- 4	92901-05100	. WASHER, spring	4		
18- 5	445-85514-20	. COIL, lighting 2	1		
18- 6	445-81318-20	. SPACER	2		
18- 7	445-85513-20	. COIL, lighting 1	1		
18- 8	98501-05035	. SCREW, panhead	2		
18- 9	445-85543-21	. COIL, pulser	1		
18-10	98501-04015	. SCREW, panhead	2		
18-11	92901-04100	. WASHER, spring	4		
18-12	445-85515-20	. LEAD WIRE ASS'Y	1		
18-13	98501-04008	. SCREW, panhead	1		
18-14	445-81328-20	. CLAMP, lead	1		
18-15	98501-04006	. SCREW, panhead	1		
18-16	445-85528-20	. CLAMP	1		
18-17	92501-06020	SCREW, panhead	3		
18-18	92901-06100	WASHER, spring	3		
18-19	92901-06200	WASHER, plain	3		

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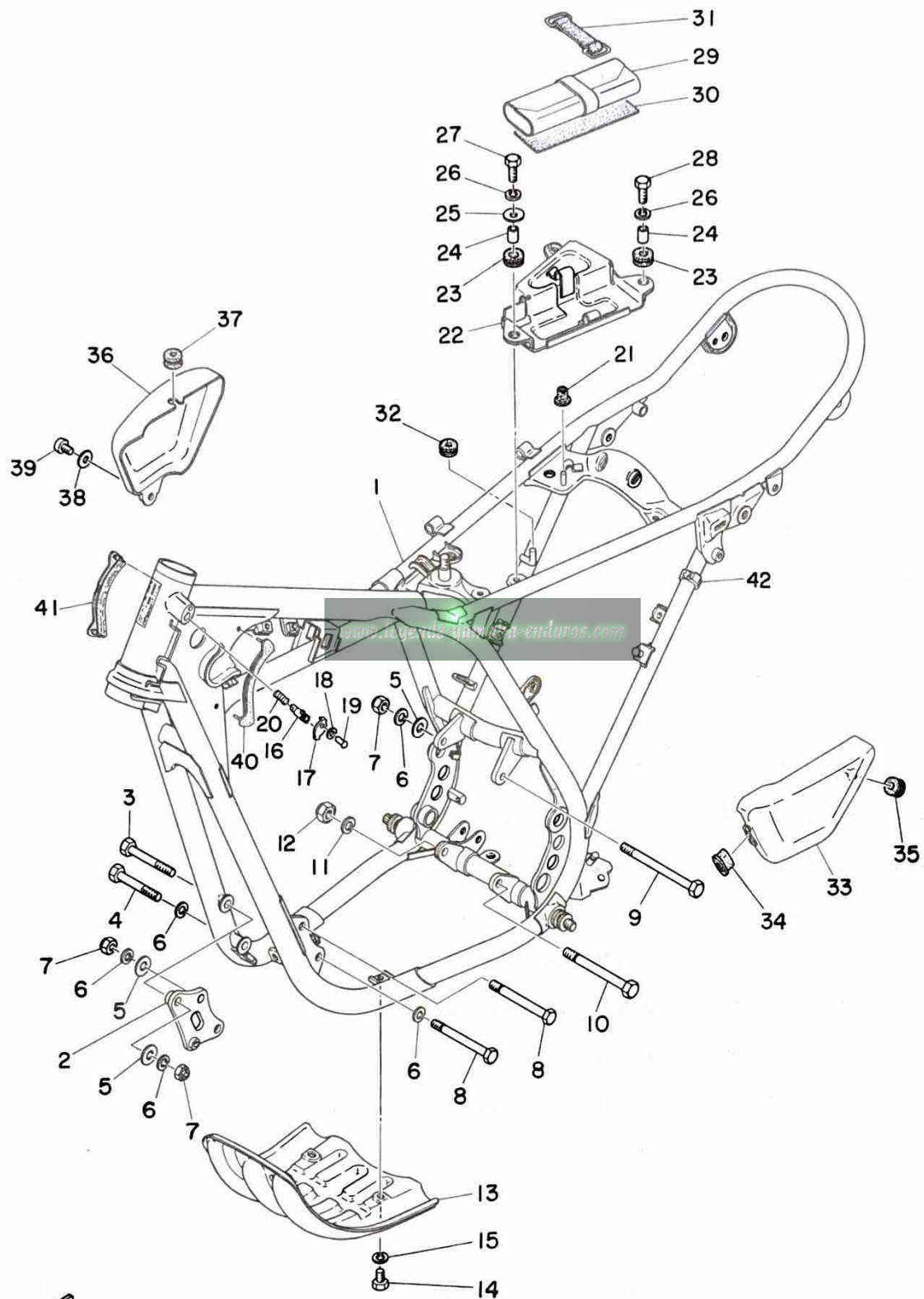
Fig. 19 FRAME · SIDE COVER



FRAME · SIDE COVER

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250B	400B		
19- 1	498-21110-00-33	FRAME COMP.	1	1		Yamaha Black
19- 2	438-21416-01-33	BRACKET, engine front upper .. right	1	1		Yamaha Black
19- 3	97201-08070	BOLT	1	1		
19- 4	97201-08065	BOLT	1	1		
19- 5	90209-08050	WASHER	5	5		
19- 6	92901-08100	WASHER, spring	5	5		
19- 7	90185-08039	NUT, self locking	3	3		
19- 8	90109-08038	BOLT	2	2		
19- 9	90101-08102	BOLT	1	1		
19-10	90109-10043	BOLT	1	1		
19-11	92901-10100	WASHER, spring	1	1		
19-12	90185-10035	NUT, self locking	1	1		
19-13	363-21471-00-33	PROTECTOR, engine	1	1		Yamaha Black
19-14	91201-06012	BOLT	4	4		
19-15	92901-06100	WASHER, spring	4	4		
19-16	341-23408-01	STEERING LOCK ASS'Y	1	1		
19-17	134-23484-10	CAP, handle lock	1	1		
19-18	90206-04003	WASHER, wave	1	1		
19-19	90269-04003	RIVET	1	1		
19-20	90502-08005	SPRING, conical	1	1		
19-21	395-21638-00	BUSHING, rubber	1	1		
19-22	438-21170-00-33	TOOL BOX COMP.	1	1		Yamaha Black
19-23	90480-14102	GROMMET	2	2		
19-24	90387-07391	COLLAR	2	2		
19-25	90201-06067	WASHER, plate (6.5-20-1.6) ...	1	1		
19-26	92901-06100	WASHER, spring	2	2		
19-27	91201-06030	BOLT	1	1		
19-28	91201-06025	BOLT	1	1		

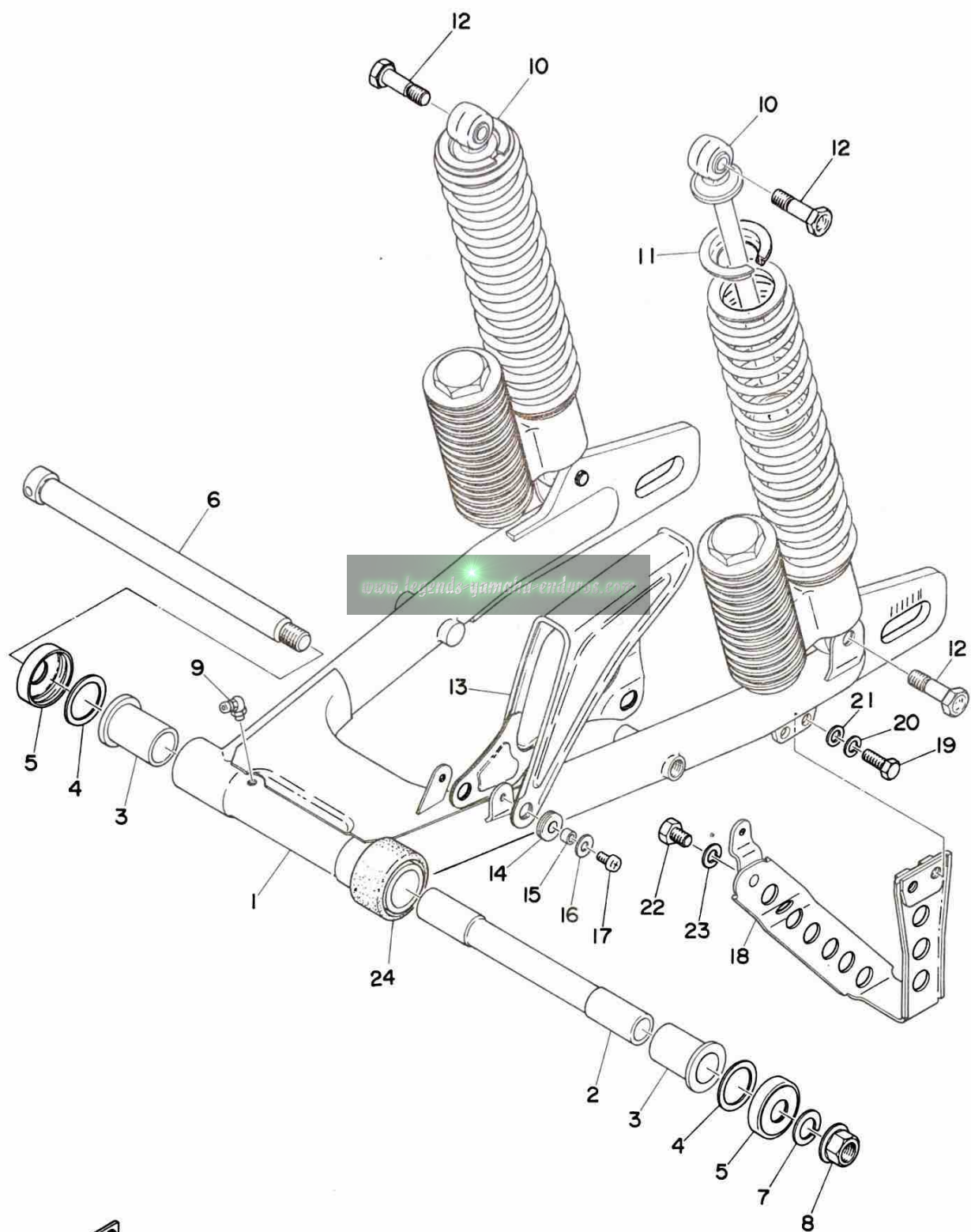
Fig. 19 FRAME · SIDE COVER



FRAME · SIDE COVER

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250B	400B		
19-29	308-28100-10	TOOL ASS'Y	1	1		
19-30	438-21755-00	DAMPER, tool	1	1		
19-31	288-21376-00	BAND, tool	1	1		
19-32	90480-10091	GROMMET	1	1		
19-33	438-21711-00	COVER, side left	1	1		
19-34	437-21717-10	DAMPER, side cover	1	1		
19-35	90480-12053	GROMMET	1	1		
19-36	438-21721-00	COVER, side right	1	1		
19-37	90480-12053	GROMMET	1	1		
19-38	90201-05031	WASHER, plate (5.5-15-1.0) ...	1	1		
19-39	98501-05012	SCREW, panhead	1	1		
19-40	498-21485-00	DAMPER, left	1	1		
19-41	498-21486-00	DAMPER, right	1	1		
19-42	276-14747-00	DAMPER, muffler	1	1		

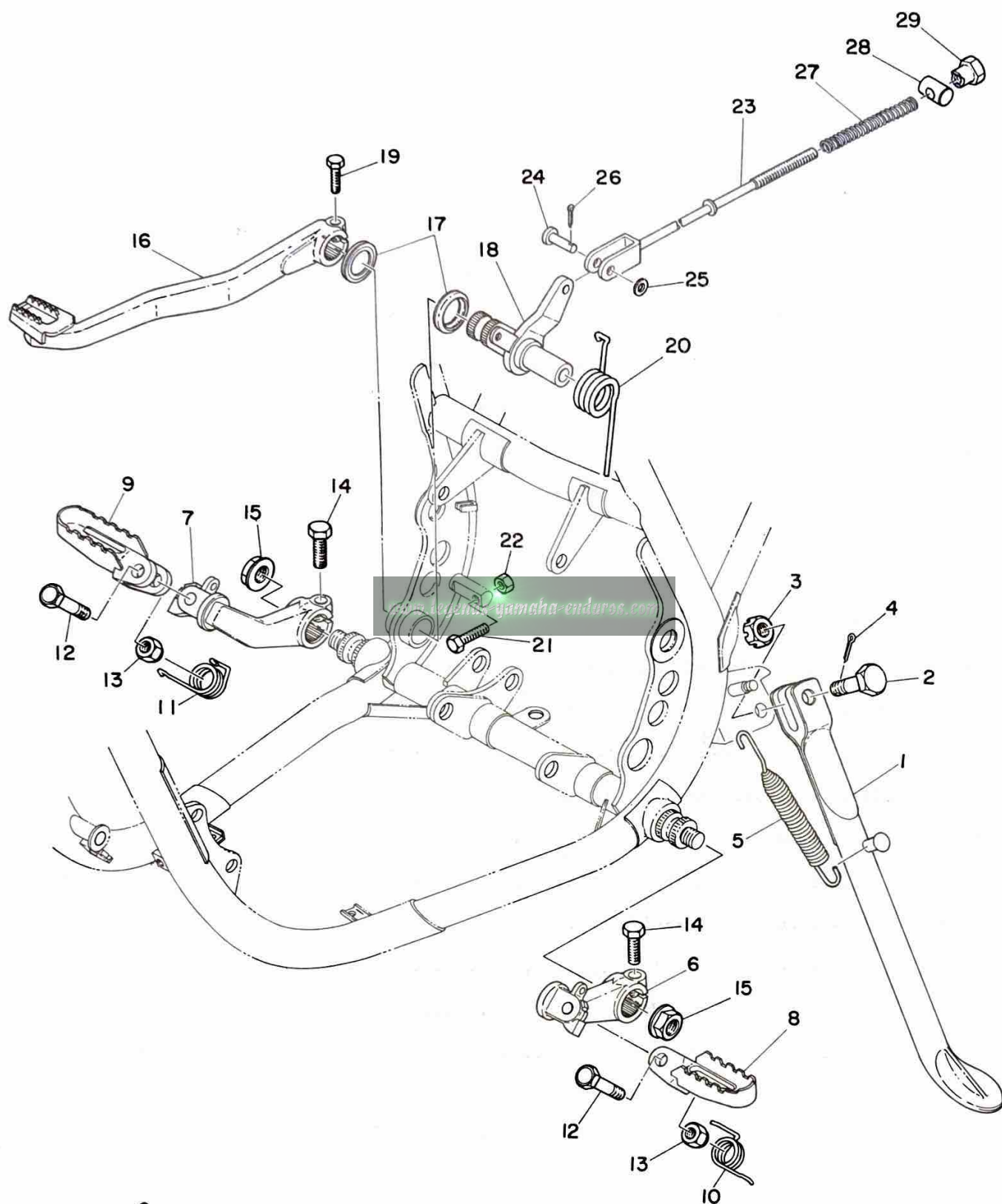
Fig. 20 REAR ARM · REAR CUSHION · CHAIN CASE



REAR ARM · REAR CUSHION · CHAIN CASE

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250B	400B		
20- 1	438-22110-01-33	REAR ARM COMP.	1	1		Yamaha Black
20- 2	90387-16398	BUSHING	1	1		
20- 3	90386-22077	BUSHING	2	2		
20- 4	156-22127-00	SHIM, rear arm	U.N	U.N		
20- 5	322-22128-00	COVER, thrust	2	2		
20- 6	275-22141-00	SHAFT, pivot	1	1		
20- 7	92901-14100	WASHER, spring	1	1		
20- 8	90179-14163	NUT	1	1		
20- 9	93700-06005	NIPPLE, grease	1	1		
20-10	438-22210-01	REAR CUSHION ASS'Y	2	2		
20-11	322-22213-20	. SEAT, spring upper	2	2		
20-12	90109-10195	BOLT	4	4		
20-13	438-22311-02-33	CASE, chain	1	1		Yamaha Black
20-14	90480-12096	GROMMET	3	3		
20-15	90560-05001	SPACER (5-8-4,5).....	3	3		
20-16	90201-06052	WASHER, plate (6.5-15-1,2)	3	3		
20-17	98501-05010	SCREW, panhead	3	3		
20-18	438-22318-00-33	GUARD, chain	1	1		Yamaha Black
20-19	91201-06018	BOLT	2	2		
20-20	92901-06100	WASHER, spring	2	2		
20-21	92901-06200	WASHER, plain	2	2		
20-22	97101-08100	BOLT	1	1		
20-23	92901-08100	WASHER, spring	1	1		
20-24	438-22151-00	SEAL, guard	1	1		

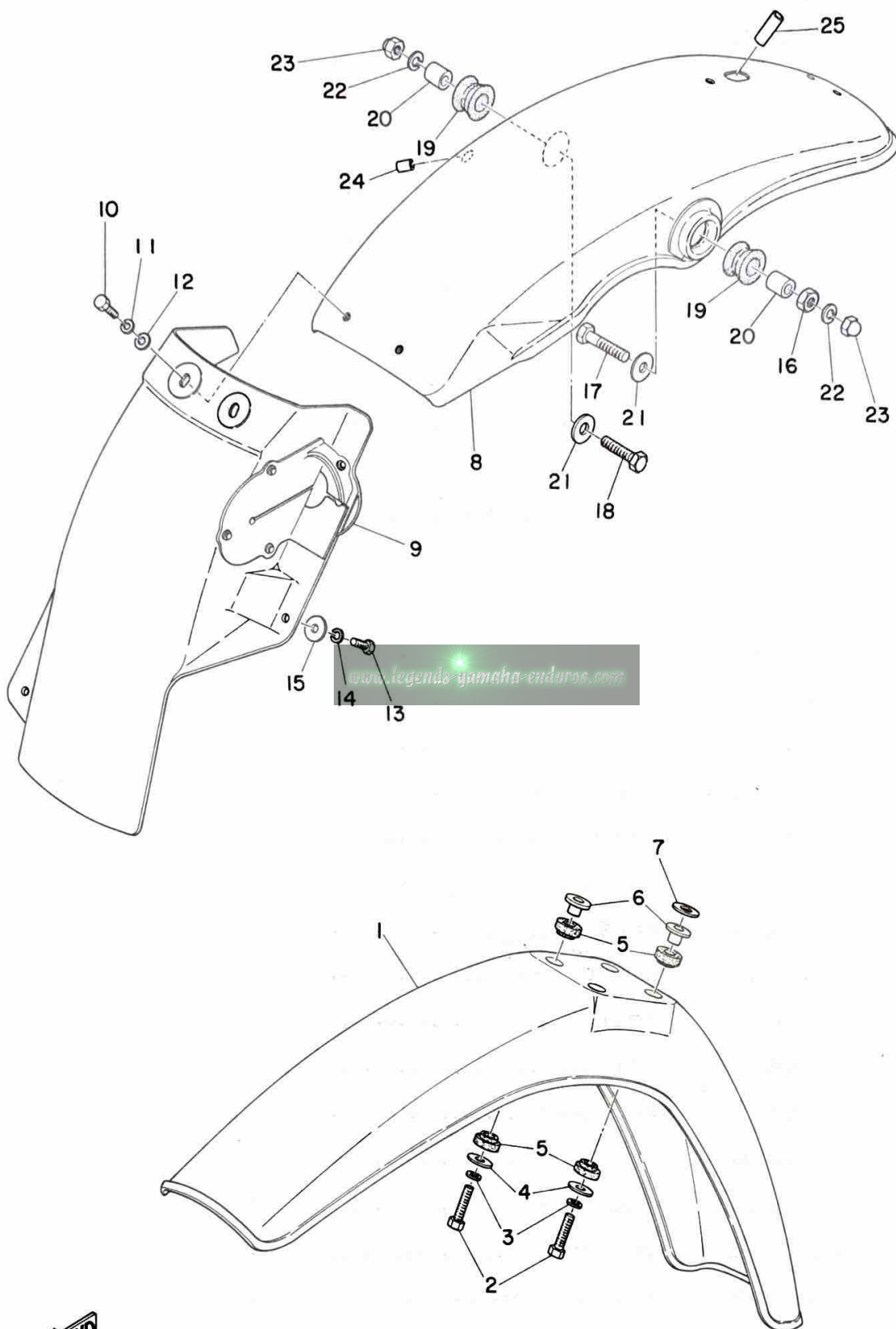
Fig. 21 STAND · FOOTREST · BRAKE PEDAL



STAND · FOOTREST · BRAKE PEDAL

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250B	400B		
21- 1	214-27311-01	STAND, side	1	1		
21- 2	90102-10006	BOLT, pin hole hexagon	1	1		
21- 3	98801-10500	NUT, slotted	1	1		
21- 4	91401-20025	PIN, cotter	1	1		
21- 5	90507-29004	SPRING, tension	1	1		
21- 6	498-27412-00	BRACKET, footrest left	1	1		
21- 7	498-27422-00	BRACKET, footrest right	1	1		
21- 8	434-27411-00	FOOTREST, left	1	1		
21- 9	434-27412-00	FOOTREST, right	1	1		
21-10	90508-26138	SPRING, return left	1	1		
21-11	90508-26139	SPRING, return right	1	1		
21-12	90101-08206	BOLT	2	2		
21-13	90185-08012	NUT, self locking	2	2		
21-14	97101-08025	BOLT	2	2		
21-15	90179-12062	NUT	2	2		
21-16	498-27211-00-33	PEDAL, brake	1	1		Yamaha Black
21-17	498-27235-00	COVER, dust	2	2		
21-18	498-27212-00	SHAFT, brake	1	1		
21-19	91201-06020	BOLT	1	1		
21-20	90508-45167	SPRING, torsion	1	1		
21-21	90109-06339	BOLT	1	1		
21-22	98801-06300	NUT	1	1		
21-23	363-27231-00	ROD, brake	1	1		
21-24	90240-06006	PIN	1	1		
21-25	92901-06200	WASHER, plain	1	1		
21-26	91401-25012	PIN, cotter	1	1		
21-27	90501-10245	SPRING, compression	1	1		
21-28	90249-12008	PIN	1	1		
21-29	90179-06153	NUT	1	1		

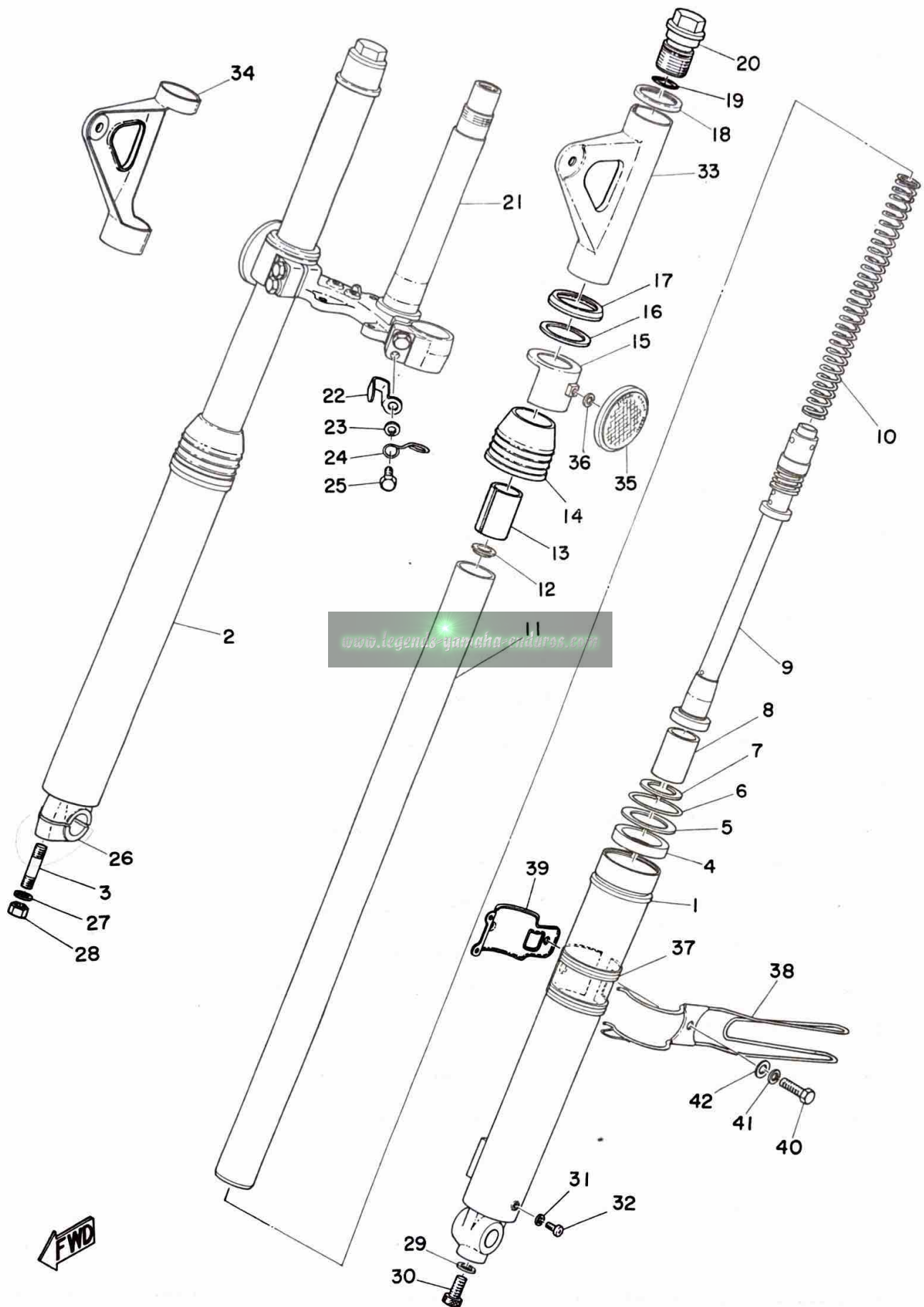
Fig. 22 FRONT FENDER · REAR FENDER



FRONT FENDER · REAR FENDER

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250B	400B		
22- 1	401-21511-00-20	FENDER, front	1	1		Crystal Silver
22- 2	91201-06025	BOLT	4	4		
22- 3	92901-06100	WASHER, spring	4	4		
22- 4	90201-06067	WASHER, plate (6.5-20-1.6) ..	4	4		
22- 5	322-21541-00	DAMPER, fender	8	8		
22- 6	90387-06388	COLLAR	4	4		
22- 7	363-21515-00	WASHER, special	2	2		
22- 8	438-21610-00-20	REAR FENDER COMP.	1	1		Crystal Silver
22- 9	438-21629-00	GUARD, mud	1	1		
22-10	91201-06018	BOLT	2	2		
22-11	92901-06100	WASHER, spring	2	2		
22-12	92901-06200	WASHER, plain	2	2		
22-13	91101-06015	BOLT	2	2		
22-14	92901-06100	WASHER, spring	2	2		
22-15	90201-06067	WASHER, plate (6.5-20-1.6) ..	2	2		
22-16	98801-08100	NUT	1	1		
22-17	97201-08045	BOLT	1	1		
22-18	97201-08035	BOLT	1	1		
22-19	168-21639-00	DAMPER, rear fender	2	2		
22-20	90387-08258	COLLAR (8.3-15-15)	2	2		
22-21	90201-08113	WASHER, plate	2	2		
22-22	92901-08100	WASHER, spring	2	2		
22-23	98801-08700	NUT, crown	2	2		
22-24	90446-07093	TUBE 1	1	1		
22-25	90446-09077	TUBE 2	1	1		

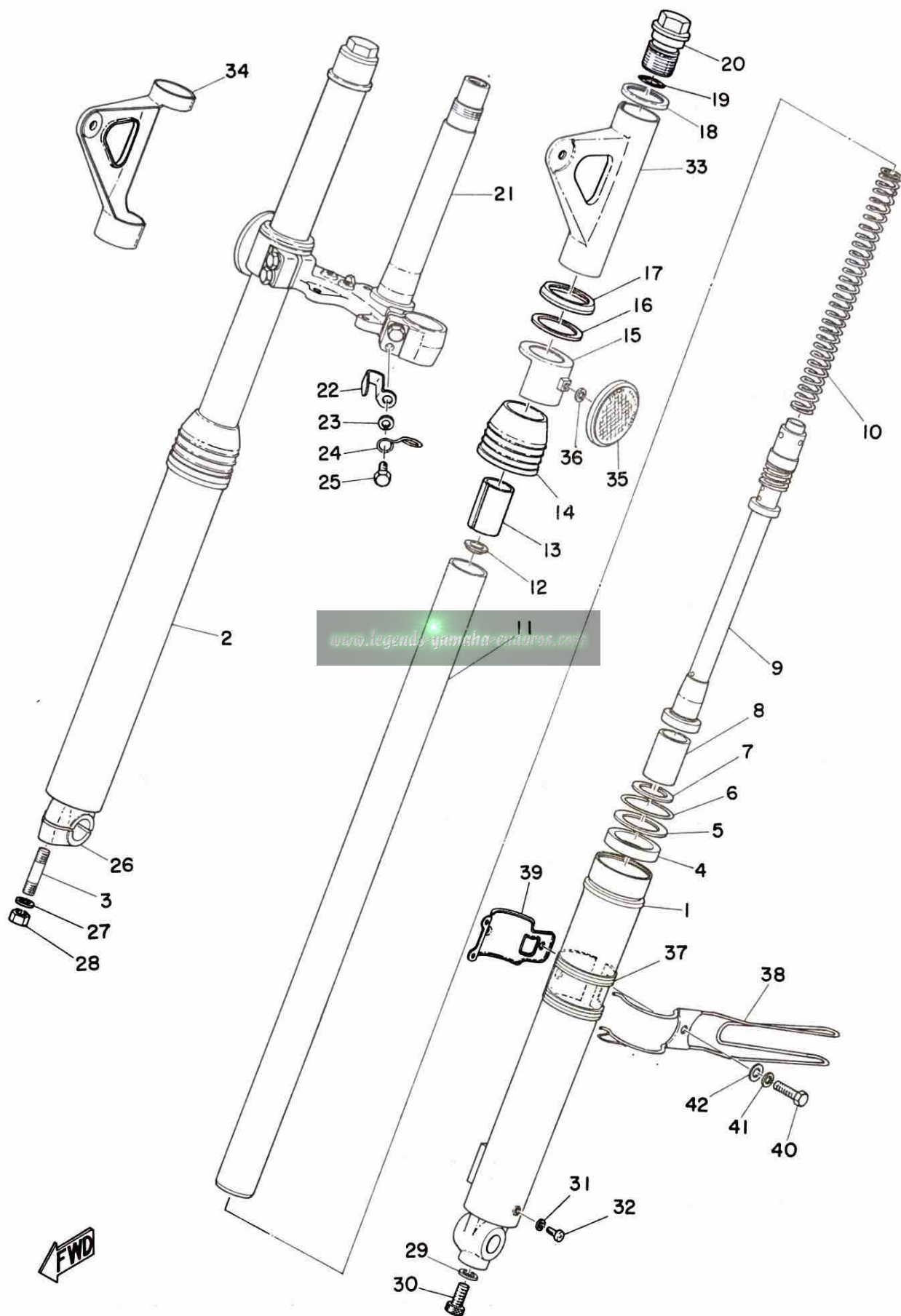
Fig. 23 FRONT FORK



FRONT FORK

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250B	400B		
23-0-1	498-23101-00	FRONT FORK ASS'Y	1	1		
23- 1	498-23126-00	. TUBE, outer left	1	1		
23- 2	498-23136-00	. TUBE, outer right	1	1		
23- 3	278-23128-50	. . BOLT, axle holder	2	2		
23- 4	278-23145-50	. . OIL SEAL	2	2		
23- 5	214-23146-00	. . WASHER, oil seal	2	2		
23- 6	214-23156-00	. . CLIP, oil seal	2	2		
23- 7	93450-30033	. CIRCLIP	2	2		
23- 8	434-23171-00	. PISTON	2	2		
23- 9	498-23170-00	. CYLINDER COMP.	2	2		
23-10	214-23141-00	. SPRING, fork	2	2		
23-11	291-23124-60	. TUBE, inner	2	2		
23-12	278-23142-50	. SEAT, spring upper	2	2		
23-13	498-23118-00	. SPACER	2	2		
23-14	278-23144-50	. SEAL, dust	2	2		
23-15	275-23122-60	. COVER, outer	2	2		
23-16	291-23163-61	. PACKING	2	2		
23-17	278-23116-50	. GUIDE, cover under	2	2		
23-18	278-23115-50	. GUIDE, cover upper	2	2		
23-19	214-23114-00	. PACKING	2	2		
23-20	291-23111-60	. BOLT, cap	2	2		
23-21	438-23340-00-33	. UNDER BRACKET COMP. ...	1	1		Yamaha Black
23-22	214-23318-00	. HOLDER, wire	1	1		
23-23	92901-08100	. WASHER, spring	4	4		
23-24	90468-20055	. CLIP	1	1		
23-25	275-23346-61	. BOLT, under bracket	4	4		
23-26	291-23167-60	. HOLDER, axle	1	1		
23-27	92901-08100	. WASHER, spring	2	2		

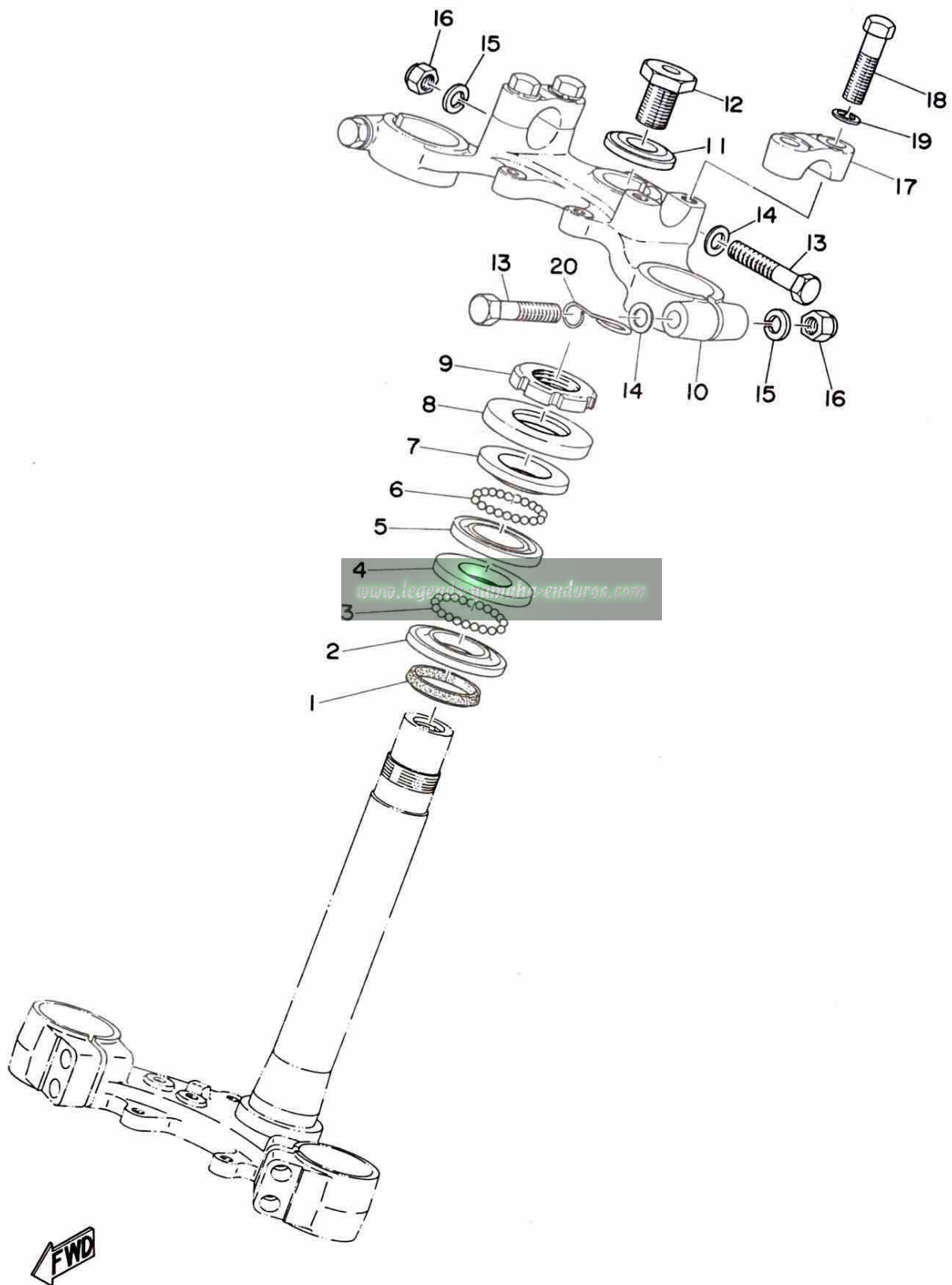
Fig. 23 FRONT FORK



FRONT FORK

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250B	400B		
23-28	98801-08100	. NUT	2	2		
23-29	278-23158-50	. PACKING	2	2		
23-30	278-23181-50	. BOLT	2	2		
23-31	122-23129-00	. GASKET, drain plug	2	2		
23-32	122-23119-01	. PLUG, drain	2	2		
23-33	438-23121-00-20	COVER, upper left	1	1		Crystal Silver
23-34	438-23131-00-20	COVER, upper right	1	1		Crystal Silver
23-35	371-85111-00	REFLECTOR	2	2		
23-36	92901-05100	WASHER, spring	2	2		
23-37	498-21541-01	DAMPER	1	1		
23-38	498-23318-01	HOLDER, wire 1	1	1		
23-39	498-23319-01	HOLDER, wire 2	1	1		
23-40	91201-06025	BOLT	1	1		
23-41	92901-06100	WASHER, spring	1	1		
23-42	92901-06200	WASHER, plain	1	1		

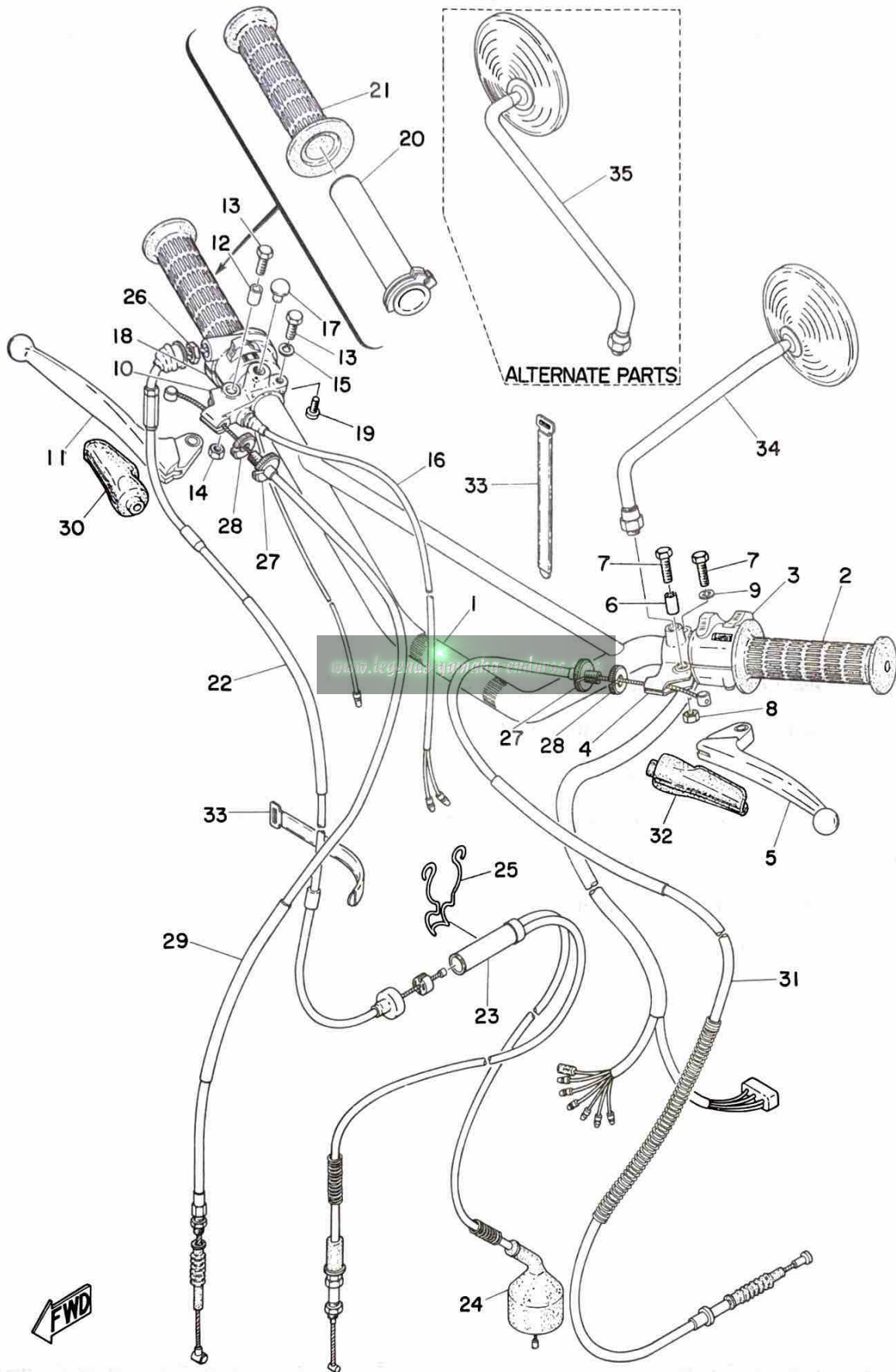
Fig. 24 STEERING



STEERING

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250B	400B		
24- 1	164-23462-00	SEAL, dust	1	1		
24- 2	156-23411-00	RACE, ball 1	1	1		
24- 3	93501-04011	BALL (1/4 inch)	19	19		
24- 4	156-23412-00	RACE, ball 2	1	1		
24- 5	122-23412-00	RACE, ball 2	1	1		
24- 6	93503-16010	BALL (3/16 inch)	22	22		
24- 7	122-23411-00	RACE, ball 1	1	1		
24- 8	122-23416-00	COVER, ball race	1	1		
24- 9	90179-25033	NUT	1	1		
24-10	321-23435-00-98	CROWN, handle	1	1		Frosting Black
24-11	90209-14022	WASHER	1	1		
24-12	90109-14235	BOLT, steering fitting	1	1		
24-13	97103-08055	BOLT	3	3		
24-14	90201-08083	WASHER, plate (8.2-13-0.6) ...	3	3		
24-15	92901-08100	WASHER, spring	3	3		
24-16	98803-08700	NUT, crown	3	3		
24-17	315-23441-00-98	HOLDER, handle upper	2	2		Frosting Black
24-18	90101-08131	BOLT	4	4		
24-19	92901-08100	WASHER, spring	4	4		
24-20	90468-20055	CLIP	1	1		

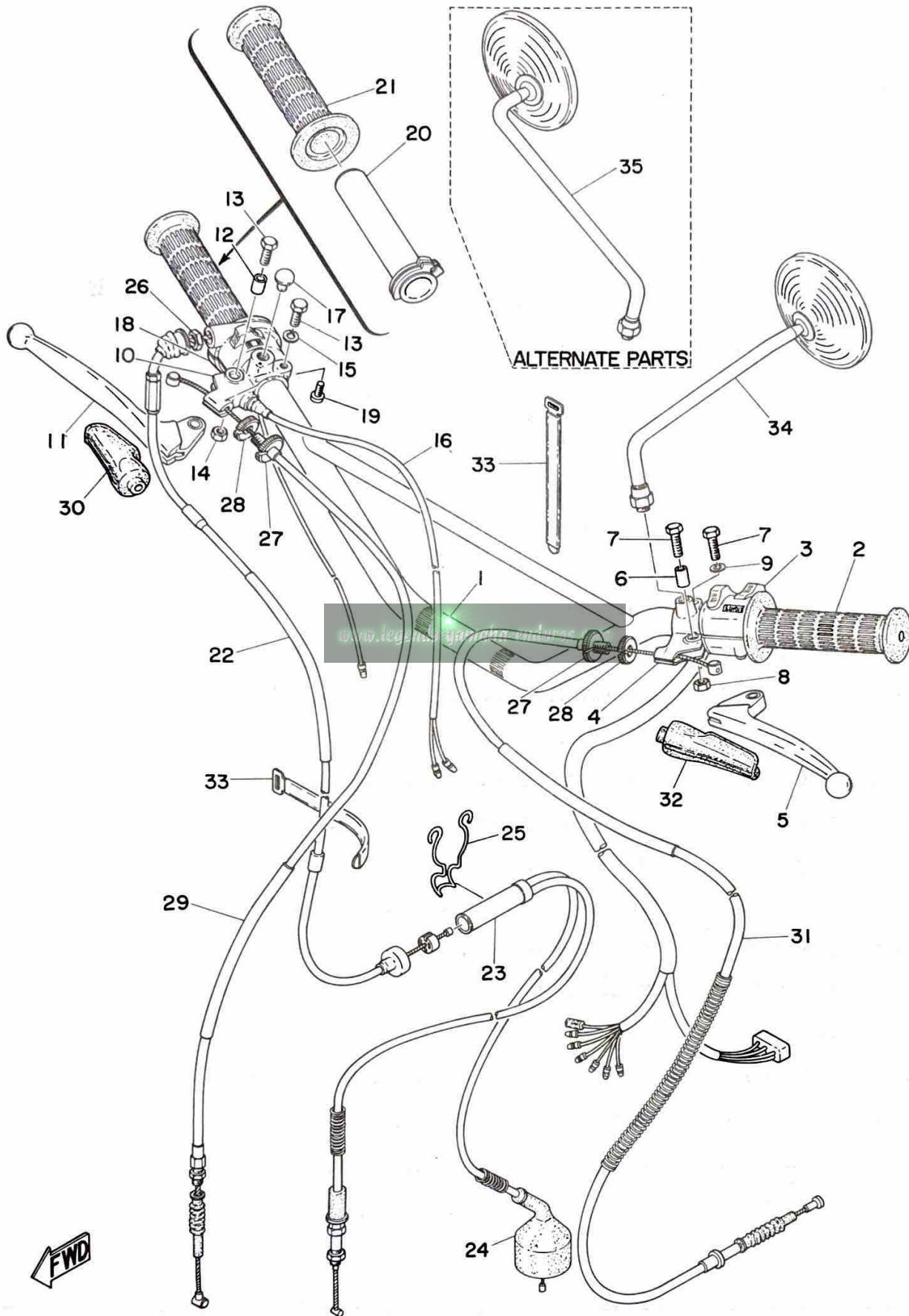
Fig. 25 HANDLE · WIRE



HANDLE · WIRE

Ref.No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250B	400B		
25- 1	438-26111-00	HANDLE	1	1		
25- 2	214-26241-00	GRIP, left	1	1		
25- 3	498-83972-60	SWITCH, handle 4	1	1		
25-0-1	498-82910-00	LEVER HOLDER ASS'Y, left ...	1	1		
25- 4	498-82911-00	. HOLDER, lever left	1	1		
25- 5	214-83912-01	. LEVER, left	1	1		
25- 6	214-83913-00	. COLLAR, lever	1	1		
25- 7	91201-06022	. BOLT	2	2		
25- 8	92801-06300	. NUT	1	1		
25- 9	92901-06100	. WASHER, spring	1	1		
25-0-2	361-82920-92	LEVER HOLDER ASS'Y, right ..	1	1		
25-10	361-82921-31	. HOLDER, lever right	1	1		
25-11	233-83922-31	. LEVER, right	1	1		
25-12	214-83913-00	. COLLAR, lever	1	1		
25-13	91201-06022	. BOLT	2	2		
25-14	92801-06300	. NUT	1	1		
25-15	92901-06100	. WASHER, spring	1	1		
25-16	361-83980-30	FRONT STOP SWITCH ASS'Y ..	1	1		
25-17	90338-09012	PLUG	1	1		
25-18	437-83976-01	SWITCH, handle 1	1	1		
25-19	98503-05020	SCREW, panhead	2	2		
25-20	434-26243-10	TUBE, guide	1	1		
25-21	214-26242-00	GRIP, right	1	1		
25-22	437-26311-02	WIRE, throttle 1	1	1		
25-23	498-26312-00	WIRE, throttle 2	1			
	500-26312-01	WIRE, throttle 2		1		
25-24	360-26329-01	. CAP, rubber	1	1		

Fig. 25 HANDLE · WIRE



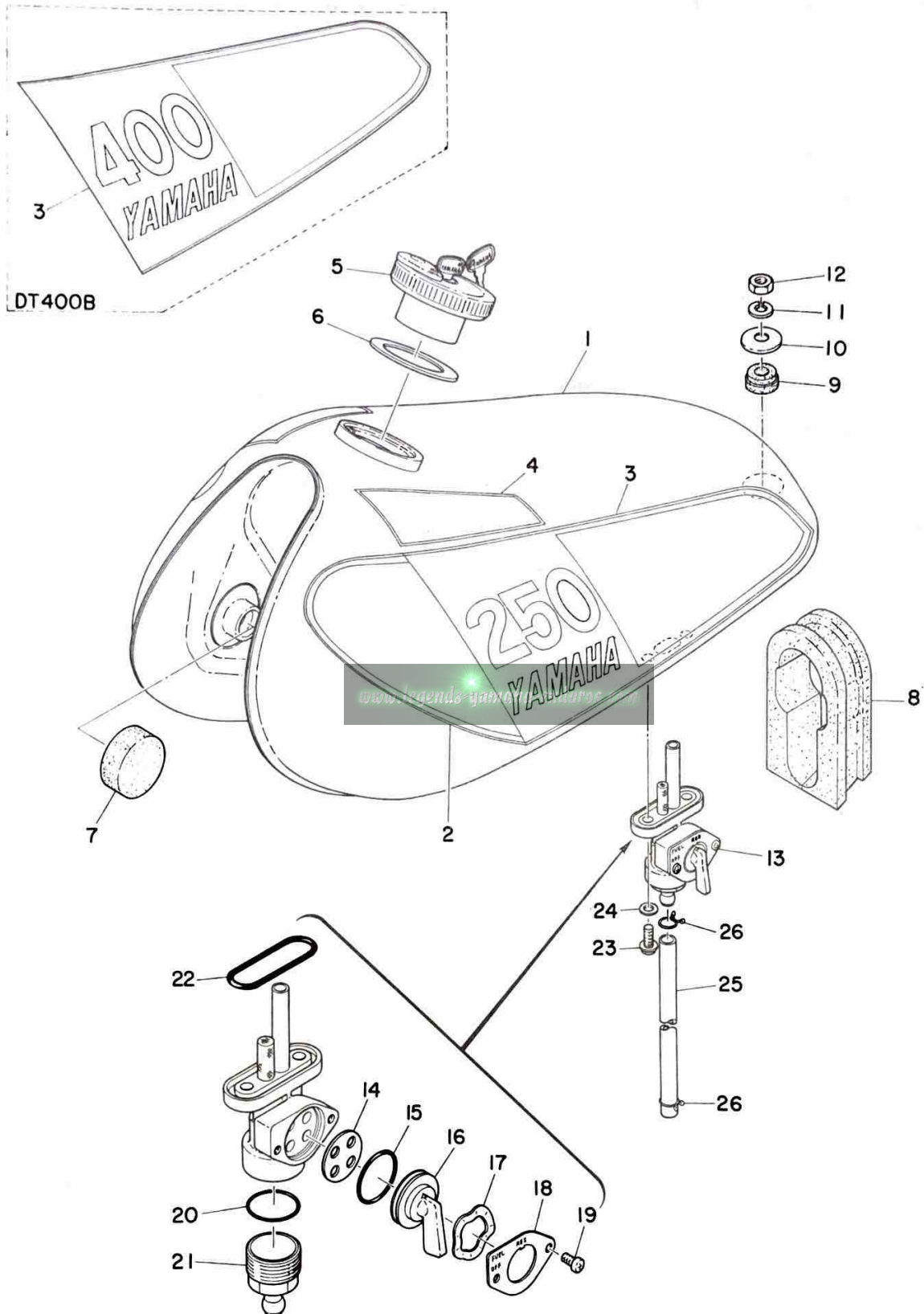
FWD

HANDLE · WIRE

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250B	400B		
25-25	438-26393-00	HOLDER	1	1		
25-26	90170-10039	NUT, hexagon	1	1		
25-27	90123-08046	BOLT, wire adjusting	2	2		
25-28	90179-08148	NUT	2	2		
25-29	498-26341-01	WIRE, brake front	1	1		
25-30	498-26372-00	. COVER, lever	1	1		
25-31	498-26335-00	WIRE, clutch	1	1		
25-32	382-26372-01	. COVER, lever	1	1		
25-33	341-26397-01	BAND	8	8		
25-34	341-26290-10	BACK MIRROR ASS'Y, left ...	1	1		
25-35	341-26290-01	BACK MIRROR ASS'Y, right ...	1	1		Alternate Parts

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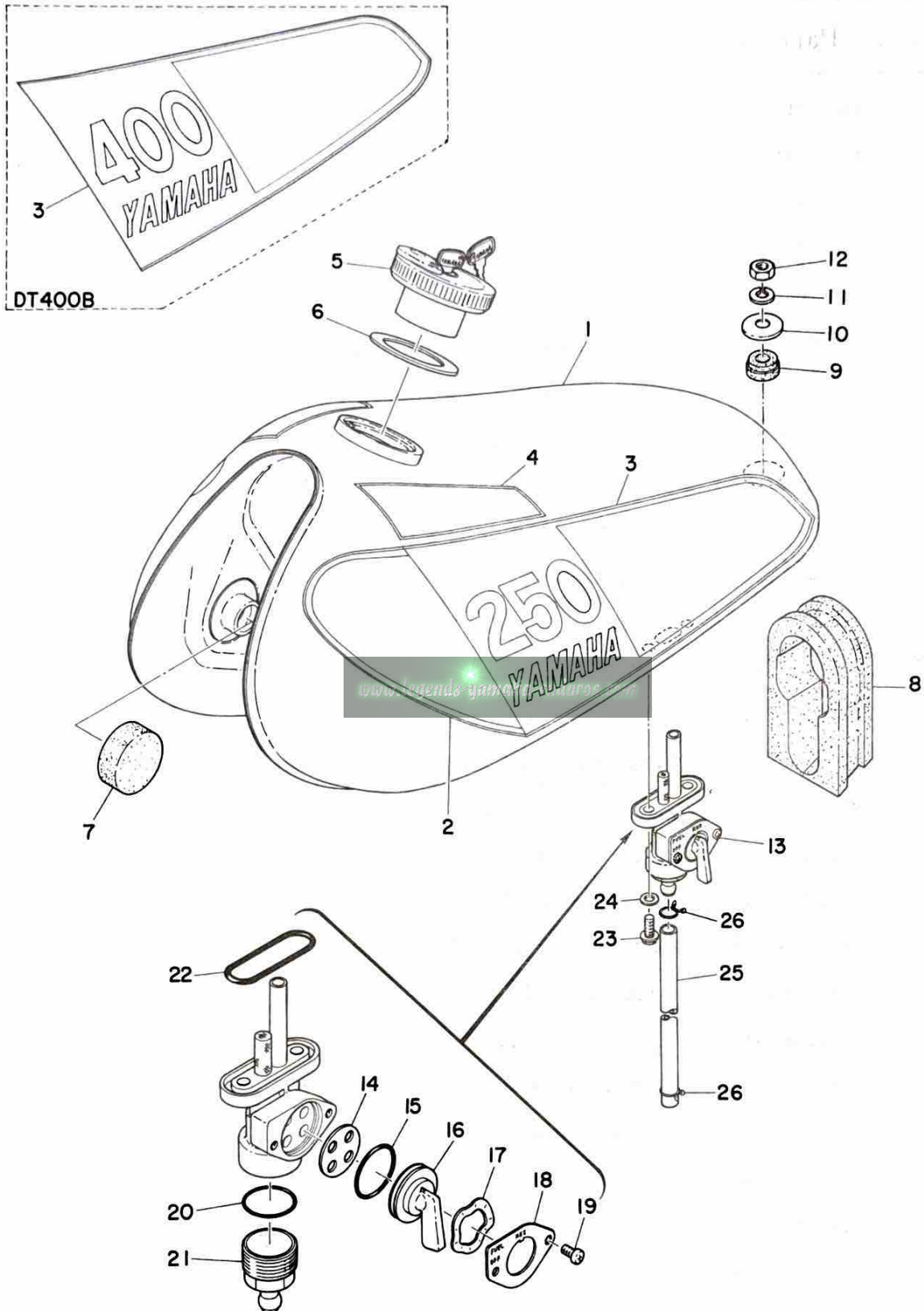
Fig. 26 FUEL TANK



FUEL TANK

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250B	400B		
26- 1	498-24110-00-01	FUEL TANK COMP.	1			Portuguese Orange
	498-24110-00-04	FUEL TANK COMP.		1		Competition Yellow
26- 2	498-24244-00	. GRAPHIC, fuel tank left 1	1	1		
	498-24247-00	. GRAPHIC, fuel tank right 1 ...	1	1		
26- 3	498-24245-00	. GRAPHIC, fuel tank left 2	1			
	500-24245-00	. GRAPHIC, fuel tank left 2		1		
	498-24248-00	. GRAPHIC, fuel tank right 2 ...	1			
	500-24248-00	. GRAPHIC, fuel tank right 2 ...		1		
26- 4	498-24246-00	. GRAPHIC, fuel tank left 3	1	1		
	498-24249-00	. GRAPHIC, fuel tank right 3 ...	1	1		
26- 5	498-24602-00	CAP ASS'Y	1	1		
26- 6	498-24612-00	. PACKING, cap	1	1		
26- 7	156-24181-00	DAMPER, locating 1	2	2		
26- 8	363-24183-00	DAMPER, locating	1	1		
26- 9	90480-25135	GROMMET	1	1		
26-10	90209-10101	WASHER	1	1		
26-11	92901-10100	WASHER, spring	1	1		
26-12	92801-10300	NUT	1	1		
26-13	498-24500-00	FUEL COCK ASS'Y	1	1		
26-14	498-24523-00	. PACKING, cock	1	1		
26-15	214-24513-00	. O-RING	1	1		
26-16	498-24524-00	. LEVER, cock	1	1		
26-17	137-24518-00	. WASHER, wave	1	1		
26-18	498-24525-00	. PLATE, lever fitting	1	1		
26-19	214-24535-00	. SCREW, panhead	2	2		
26-20	498-24522-00	. O-RING	1	1		
26-21	498-24521-00	. CUP, filter	1	1		
26-22	214-24512-00	. O-RING	1	1		

Fig. 26 FUEL TANK

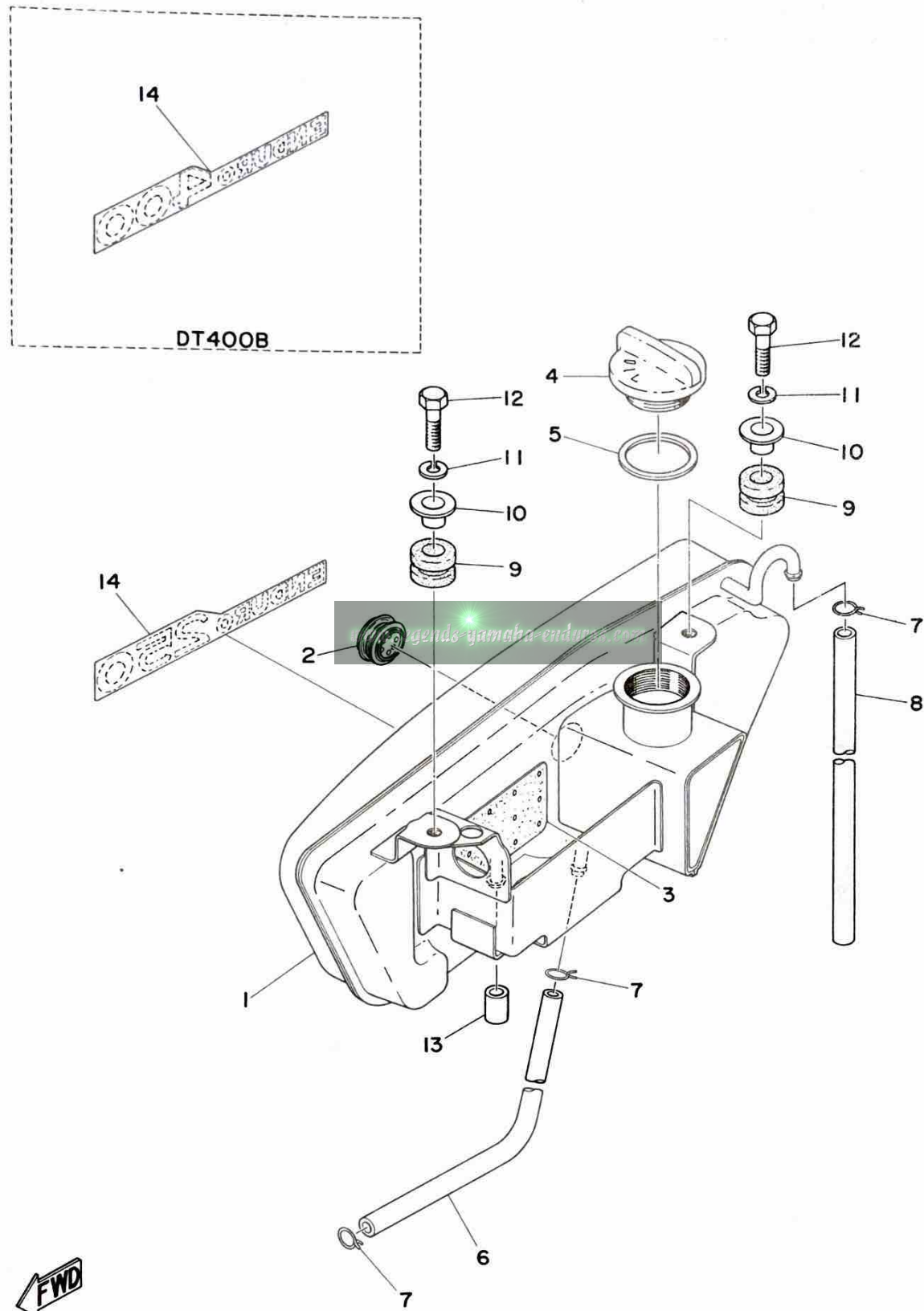


FUEL TANK

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250B	400B		
26-23	90149-06011	SCREW	2	2		
26-24	90202-06010	WASHER, plate	2	2		
26-25	90445-11149	HOSE (7-200)	1	1		
26-26	90467-10008	CLIP	2	2		

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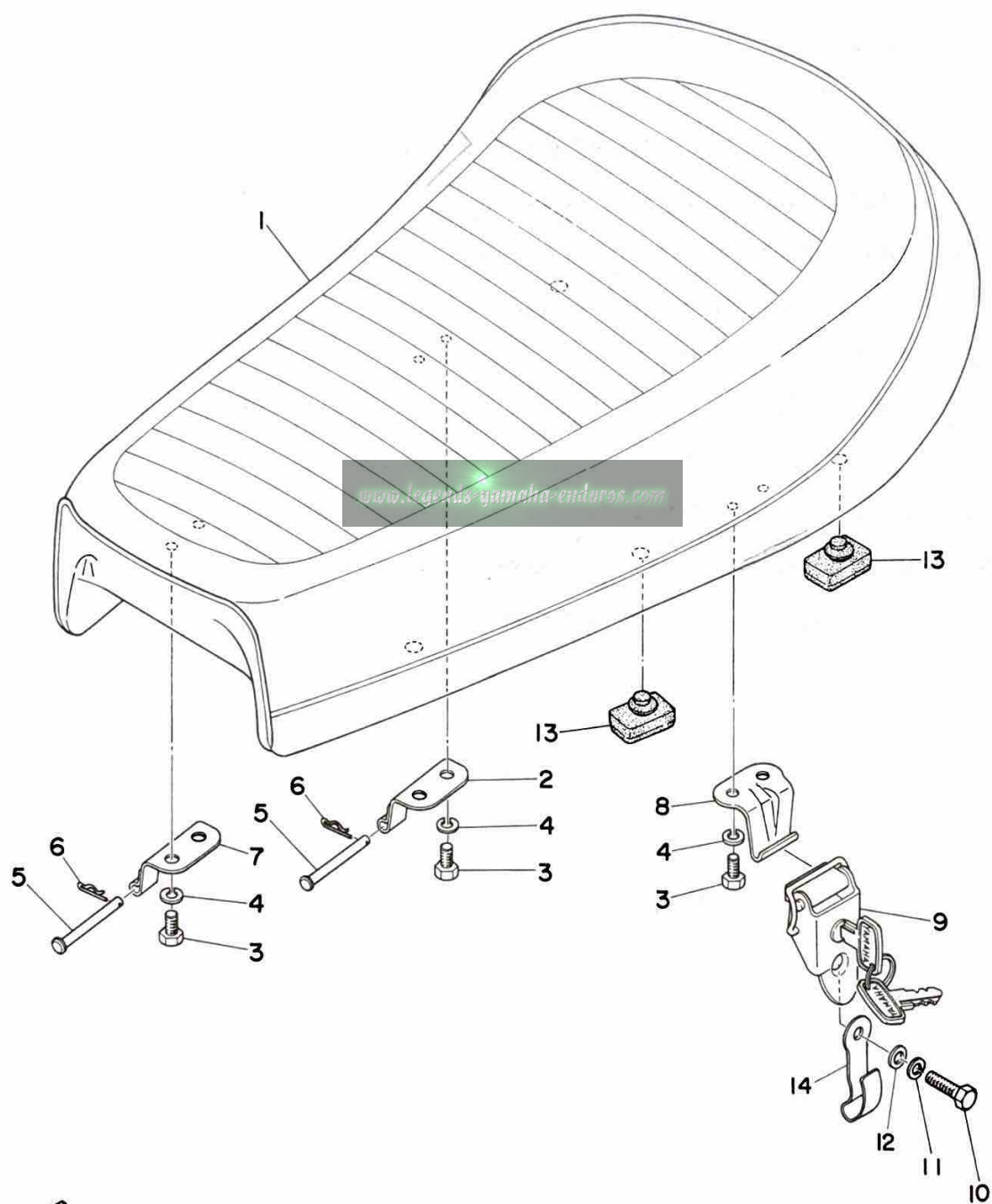
Fig. 27 OIL TANK



OIL TANK

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250B	400B		
27- 1	438-21705-01-N7	OIL TANK ASS'Y	1			Portuguese Orange
	438-21705-01-26	OIL TANK ASS'Y		1		Competition Yellow
27- 2	360-21761-00	. GAUGE, level	1	1		
27- 3	438-21754-00	. SEAT	2	2		
27- 4	214-21771-00	CAP, oil tank	1	1		
27- 5	90430-29114	GASKET	1	1		
27- 6	90445-09124	HOSE (5-675)	1	1		
27- 7	90467-08003	CLIP	3	3		
27- 8	90446-09099	HOSE (5-460)	1	1		
27- 9	90480-14102	GROMMET	2	2		
27-10	90387-07391	COLLAR	2	2		
27-11	92901-06100	WASHER, spring	2	2		
27-12	91201-06025	BOLT	2	2		
27-13	437-21779-00	DAMPER, oil tank	1	1		
27-14	498-21787-00	EMBLEM, enduro	1			
	500-21787-00	EMBLEM, enduro		1		

Fig. 28 SEAT



SEAT

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250B	400B		
28- 1	438-24710-01	SINGLE SEAT ASS'Y	1	1		
28-1-1	438-24711-00	. COVER, single seat	1	1		
28- 2	437-24726-00	HINGE, seat	1	1		
28- 3	91201-06012	BOLT	6	6		
28- 4	92901-06100	WASHER, spring	6	6		
28- 5	90240-05001	PIN, clevis	2	2		
28- 6	90468-10050	CLIP	2	2		
28- 7	248-24726-00	HINGE, seat	1	1		
28- 8	214-24728-00-33	BRACKET, seat	1	1		Yamaha Black
28- 9	438-24705-00	SEAT BRACKET UNDER COMP.	1	1		
28-10	91201-06025	BOLT	1	1		
28-11	92901-06100	WASHER, spring	1	1		
28-12	92901-06200	WASHER, plain	1	1		
28-13	214-24724-00	DAMPER, seat	4	4		
28-14	341-24818-01	HOOK, helmet	1	1		

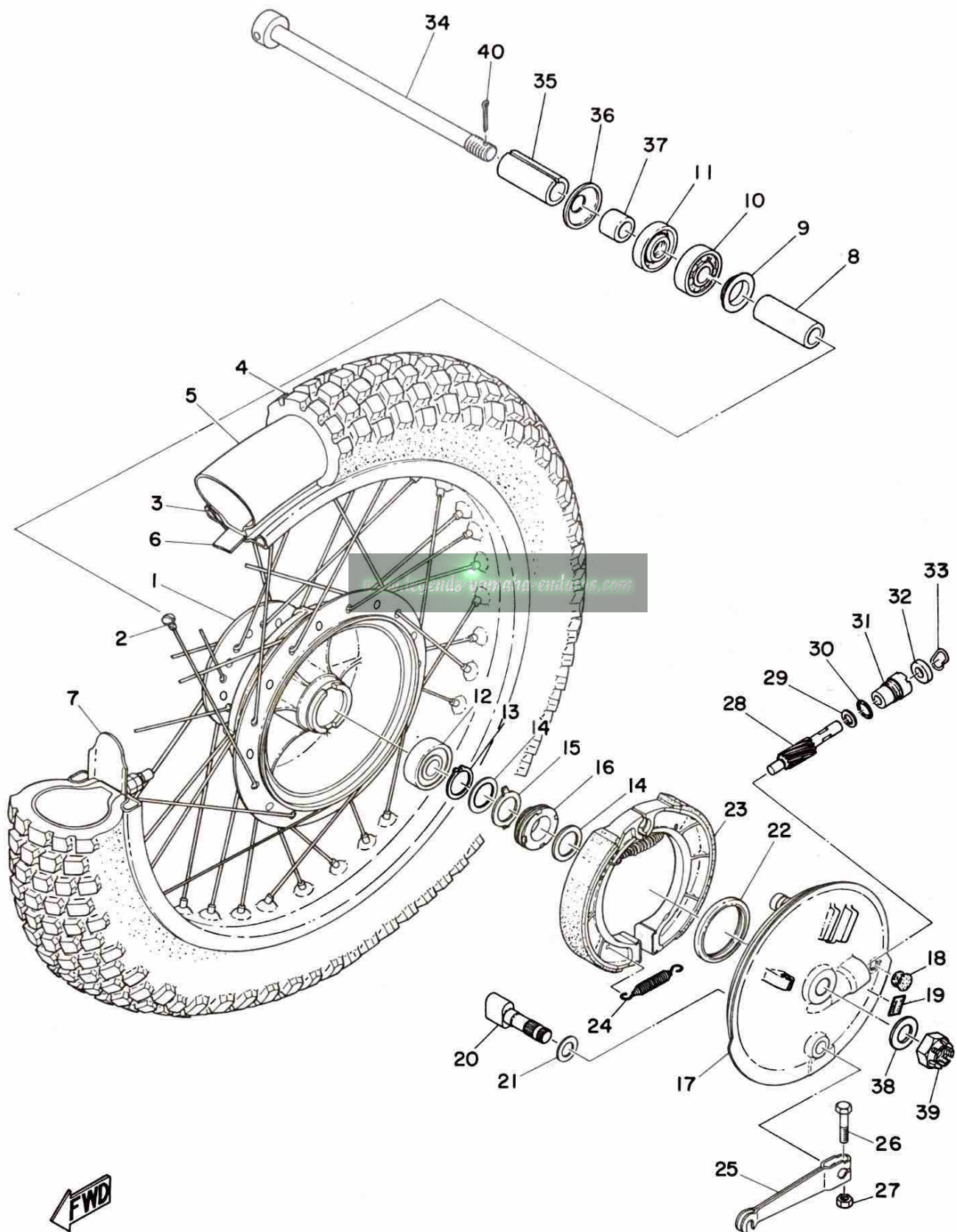
Fig. 29 FRONT WHEEL



FRONT WHEEL

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250B	400B		
29- 1	498-25111-00-38	HUB, front	1	1		
29- 2	498-25104-00	SPOKE SET	1s	1s		
29- 3	94416-21133	RIM, front (1.60A-21)	1	1		
29- 4	94130-21103	TIRE, front (3.00-21-4PR)	1	1		
29- 5	94230-21038	TUBE, front (3.00-21)	1	1		
29- 6	94327-21024	BAND, rim (3.00-21)	1	1		
29- 7	214-25194-00	SPACER, beed	1	1		
29- 8	214-25117-00	SPACER, bearing	1	1		
29- 9	136-25115-00	FLANGE, spacer	1	1		
29-10	93306-20201	BEARING (B6202)	1	1		
29-11	93102-20009	OIL SEAL (SD-20-35-7)	1	1		
29-12	93306-20203	BEARING (B6202RS)	1	1		
29-13	93410-22014	CIRCLIP (S-22)	1	1		
29-14	90201-22283	WASHER, plate (22.5-19-1)	2	2		
29-15	214-25149-01	CLUTCH, meter	1	1		
29-16	308-25135-00	GEAR, drive	1	1		
29-17	498-25120-10-38	BRAKE SHOE PLATE ASS'Y ...	1	1		
29-18	90480-10068	. GROMMET	1	1		
29-19	437-25134-00	. LABEL, indicator	1	1		
29-20	214-25151-00	CAMSHAFT	1	1		
29-21	137-25153-00	SHIM, camshaft (12.2-22-0.5) ..	1	1		
29-22	93105-50010	OIL SEAL (SDD-50-62-7)	1	1		
29-23	431-25330-01	BRAKE SHOE COMP.	2	2		
29-24	90507-20002	SPRING, tension	2	2		
29-25	498-25155-00	LEVER, camshaft	1	1		
29-26	91201-06025	BOLT	1	1		
29-27	98801-06100	NUT	1	1		
29-28	308-25138-00	GEAR, meter	1	1		

Fig. 29 FRONT WHEEL

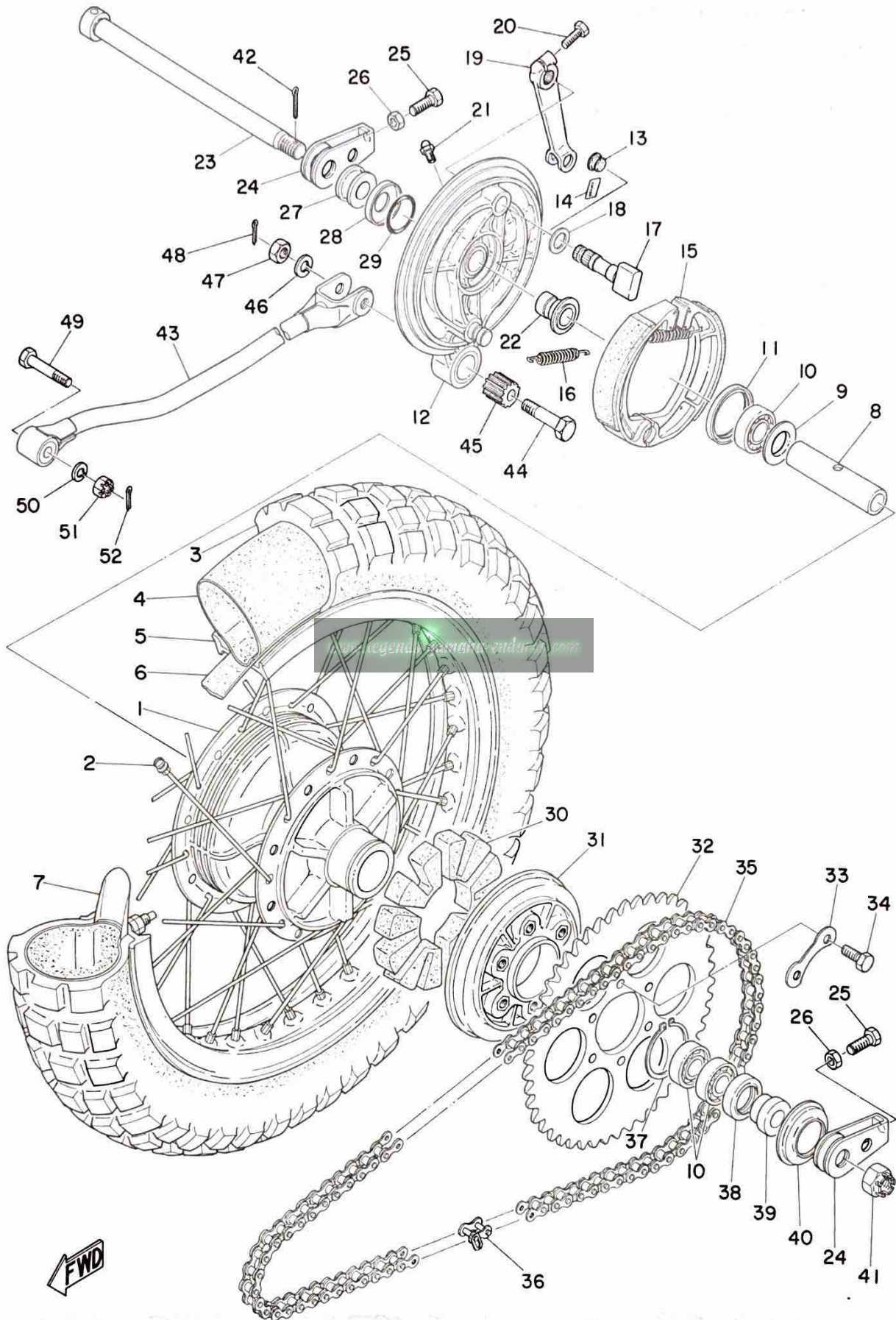


FRONT WHEEL

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250B	400B		
29-29	90201-07076	WASHER, plate (7-12-0,8)	1	1		
29-30	93210-14104	O-RING (2.4-13,8)	1	1		
29-31	109-25136-00	BUSHING	1	1		
29-32	93104-07003	OIL SEAL (SO-7-14-4)	1	1		
29-33	102-25137-00	RING, stop	1	1		
29-34	275-25181-00	SHAFT, wheel	1	1		
29-35	90387-15117	COLLAR	1	1		
29-36	214-25118-00	COVER, hub dust	1	1		
29-37	90387-15111	COLLAR (15-20-12.4)	1	1		
29-38	92901-14200	WASHER, plain	1	1		
29-39	90171-14006	NUT, castle	1	1		
29-40	91401-30030	PIN, cotter	1	1		

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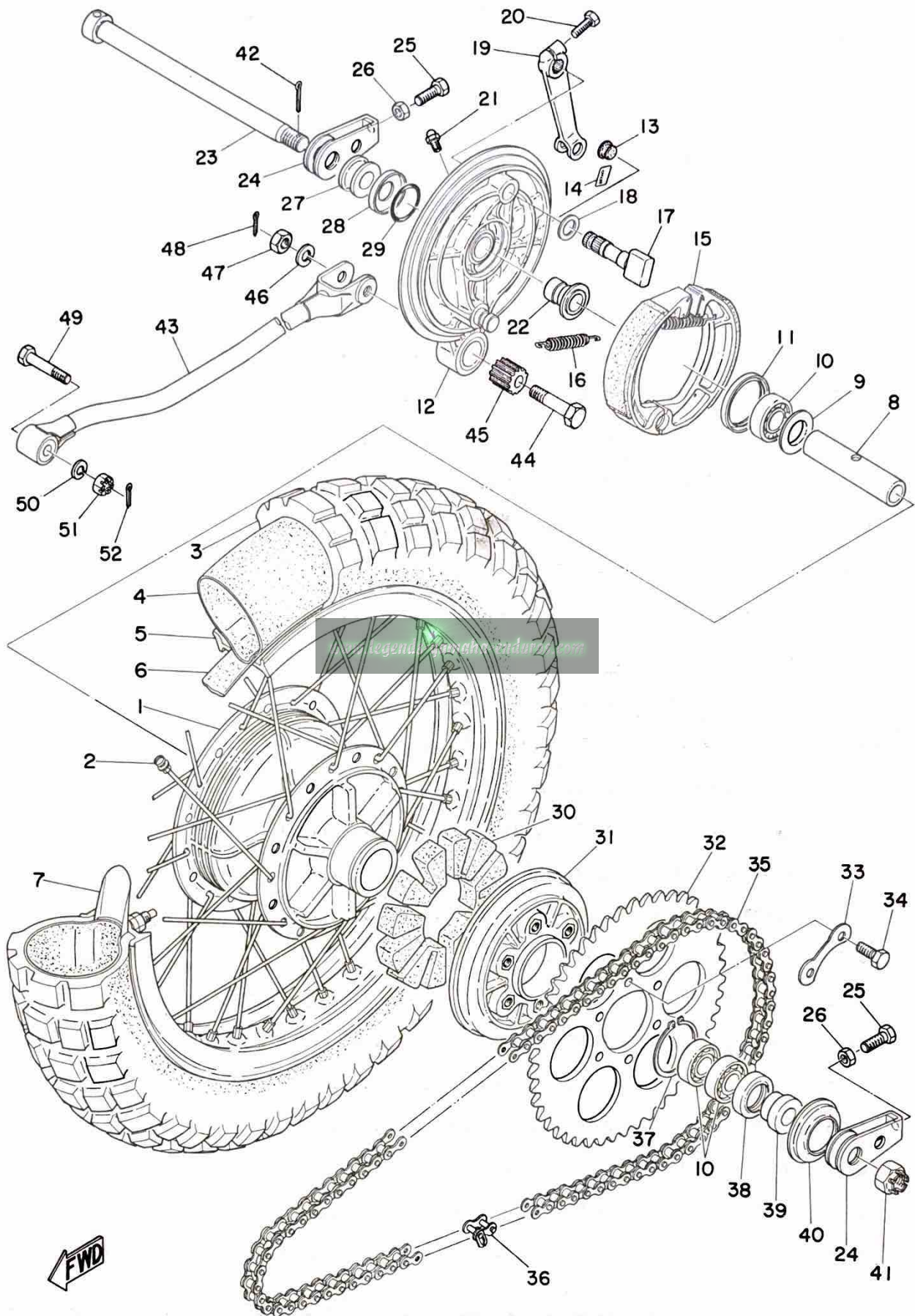
Fig. 30 REAR WHEEL



REAR WHEEL

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250B	400B		
30- 1	438-25311-00	HUB, rear.....	1	1		
30- 2	438-25304-00	SPOKE SET	1s	1s		
30- 3	94140-18062	TIRE, rear (4.00-18-4PR)	1	1		
30- 4	94240-18024	TUBE, rear (4.00-18)	1	1		
30- 5	94418-18051	RIM, rear (1.85B-18)	1	1		
30- 6	94340-18022	BAND, rim (4.00-18)	1	1		
30- 7	214-25394-00	SPACER, beed	2	2		
30- 8	275-25317-00	SPACER, bearing	1	1		
30- 9	146-25315-00	FLANGE, spacer	1	1		
30-10	93306-20301	BEARING (B6203)	3	3		
30-11	93104-46029	OIL SEAL (SO-46-56-4)	1	1		
30-12	438-25320-10	BRAKE SHOE PLATE ASS'Y ...	1	1		
39-13	90480-10068	. GROMMET	1	1		
30-14	437-25134-00	. LABEL, indicator	1	1		
30-15	214-25130-00	BRAKE SHOE COMP.	2	2		
30-16	90507-20002	SPRING, tension	2	2		
30-17	214-25351-00	CAMSHAFT	1	1		
30-18	148-25353-00	SHIM	1	1		
30-19	168-25355-00	LEVER, camshaft	1	1		
30-20	91203-06020	BOLT	1	1		
30-21	93700-06001	NIPPLE, grease	1	1		
30-22	90387-17450	BUSHING	1	1		
30-23	150-25381-00	SHAFT, wheel	1	1		
30-24	168-25389-00	PULLER, chain	2	2		
30-25	90101-08034	BOLT, chain puller	2	2		
30-26	98803-08300	NUT	2	2		
30-27	90387-17141	COLLAR	1	1		
30-28	275-25327-00	COVER, plate dust	1	1		
30-29	93210-31114	O-RING (2.4-31)	1	1		

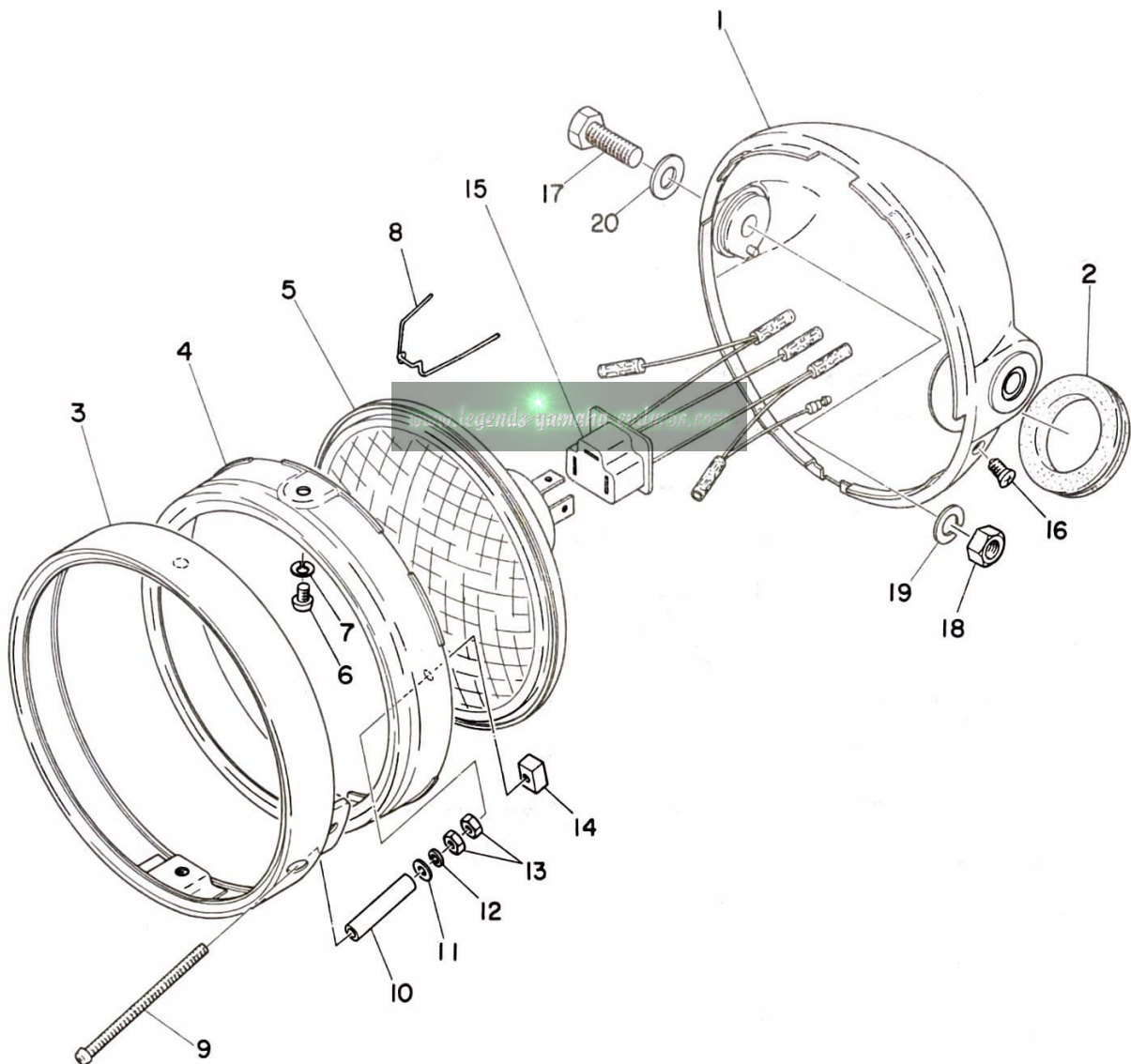
Fig. 30 REAR WHEEL



REAR WHEEL

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250B	400B		
30-30	275-25364-00	DAMPER, clutch	6	6		
30-31	275-25366-00	CLUTCH, hub	1	1		
30-32	214-25446-10	GEAR, sprocket wheel (46T) ..	1	U.R		STD-250B
	214-25447-10	GEAR, sprocket wheel (47T) ..				
	214-25448-10	GEAR, sprocket wheel (48T) ..				
	214-25439-10	GEAR, sprocket wheel (39T) ..	1	U.R		STD-400B
	214-25440-10	GEAR, sprocket wheel (40T) ..				
	214-25441-10	GEAR, sprocket wheel (41T) ..				
30-33	214-25412-00	WASHER, lock	3	3		
30-34	90109-08027	BOLT, fitting	6	6		
30-35	94585-20102	CHAIN (DID520DS-102L)	1			
	94585-20097	CHAIN (DID520DS-97L)		1		
30-36	94685-20001	. JOINT, chain	1	1		
30-37	93410-52034	CIRCLIP (S-52)	1	1		
30-38	93106-25003	OIL SEAL (DD-25-40-9)	1	1		
30-39	90387-17140	COLLAR	1	1		
30-40	275-25367-00	COVER, dust	1	1		
30-41	90171-16007	NUT, castle	1	1		
30-42	91401-30030	PIN, cotter	1	1		
30-43	363-25371-00	BAR, tension	1	1		
30-44	90102-10007	BOLT, pin hole hexagon	1	1		
30-45	275-22123-00	BUSHING	1	1		
30-46	92901-10100	WASHER, spring	1	1		
30-47	98801-10300	NUT	1	1		
30-48	91401-25018	PIN, cotter	1	1		
30-49	90102-08002	BOLT, pin hole hexagon	1	1		
30-50	92901-08100	WASHER, spring	1	1		
30-51	98801-08500	NUT, slotted	1	1		
30-52	91401-20018	PIN, cotter	1	1		

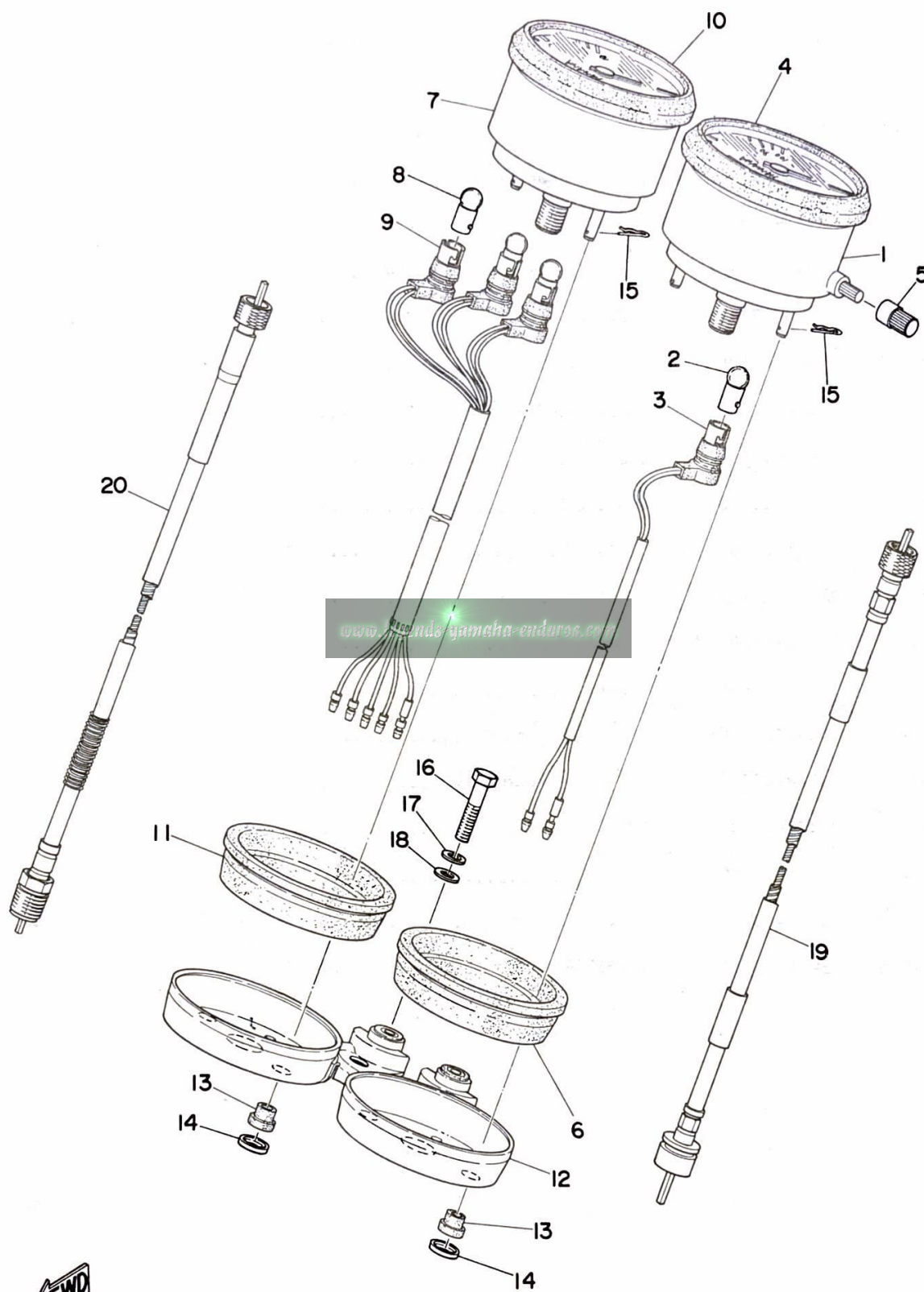
Fig. 31 HEAD LAMP



HEAD LAMP

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250B	400B		
31- 1	438-84130-61-20	HEAD LAMP BODY ASS'Y	1	1		Crystal Silver
31- 2	214-84153-60	. GROMMET	1	1		
31-0-1	498-84110-60	HEAD LAMP UNIT ASS'Y	1	1		
31- 3	498-84115-60	. RIM, head lamp	1	1		
31- 4	498-84195-60	. RING, retaining	1	1		
31- 5	438-84120-61	. LENS ASS'Y (6V-35/35W)	1	1		
31- 6	438-84194-60	. SCREW	2	2		
31- 7	92901-05100	. WASHER, spring	2	2		
31- 8	148-84324-00	. SPRING, reflector set	3	3		
31- 9	214-84131-61	. SCREW, adjusting	1	1		
31-10	341-84333-60	. SPACER	1	1		
31-11	92901-04200	. WASHER, plain	1	1		
31-12	92901-04100	. WASHER, spring	1	1		
31-13	98801-04200	. NUT	2	2		
31-14	198-84334-60	. NUT	1	1		
31-15	261-84312-61	. SOCKET, cord	1	1		
31-16	195-84325-00	. SCREW, rim fitting	1	1		
31-17	97203-08025	BOLT	2	2		
31-18	98801-08100	NUT	2	2		
31-19	92901-08100	WASHER, spring	2	2		
31-20	92901-08200	WASHER, plain	2	2		

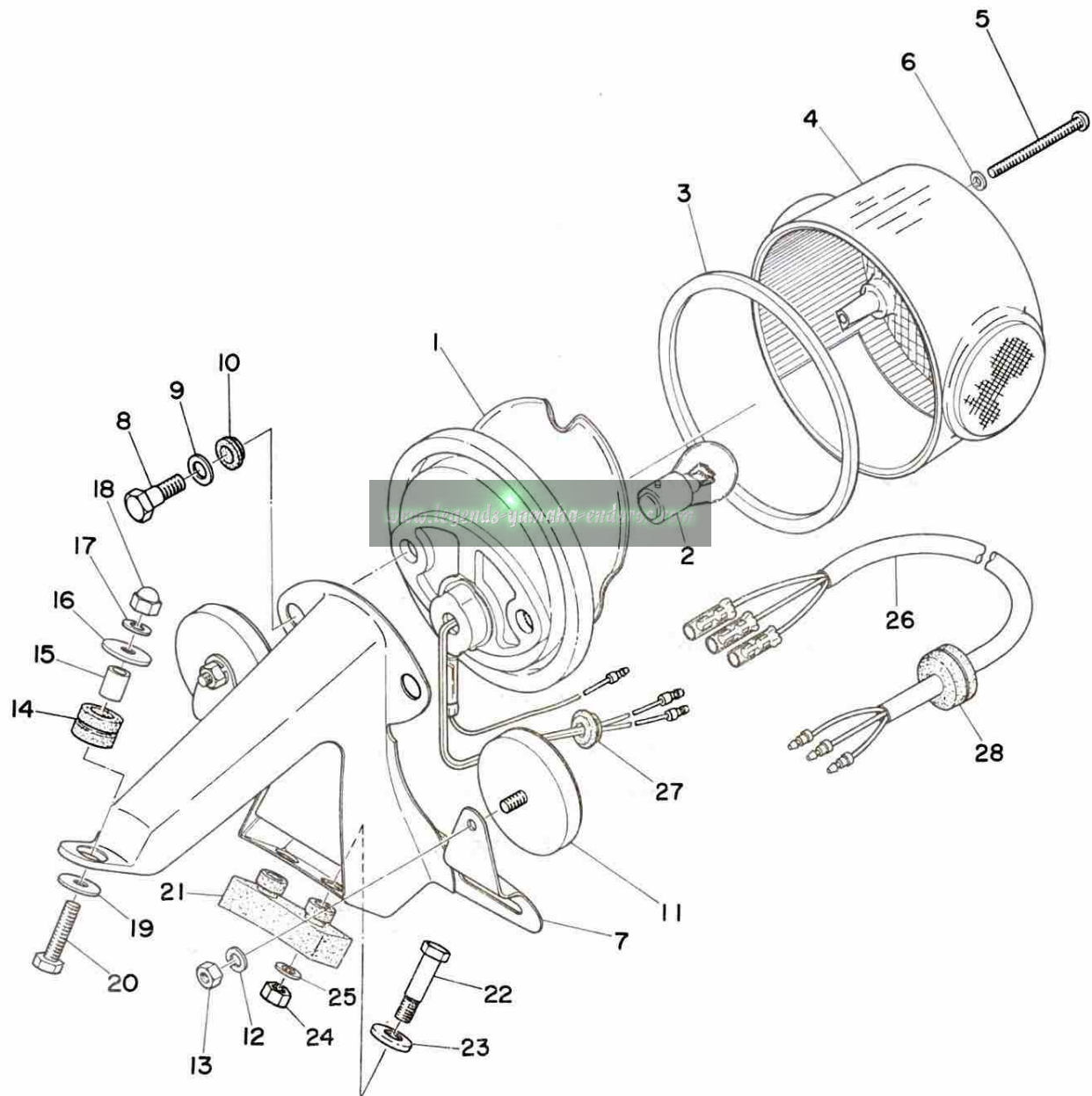
Fig. 32 SPEEDOMETER · TACHOMETER



SPEEDOMETER · TACHOMETER

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250B	400B		
32- 1	438-83570-30	SPEEDOMETER ASS'Y	1	1		Mile/h
32- 2	122-83516-10	. BULB (6V-3W)	1	1		
32- 3	438-83536-30	. SOCKET, meter	1	1		
32- 4	437-83513-00	. DAMPER, meter	1	1		
32- 5	308-83578-30	. KNOB	1	1		
32- 6	438-83526-00	DAMPER, meter	1	1		
32- 7	438-83540-00	TACHOMETER ASS'Y	1	1		
32- 8	122-83516-10	. BULB (6V-3W)	3	3		
32- 9	437-83520-00	. SOCKET, meter	1	1		
32-10	437-83513-00	. DAMPER, meter	1	1		
32-11	438-83592-00	DAMPER, tachometer	1	1		
32-12	438-83519-00-98	BRACKET, meter	1	1		Frosting Black
32-13	437-83523-00	DAMPER	4	4		
32-14	437-83524-00	WASHER, special	4	4		
32-15	437-83525-00	CLIP	4	4		
32-16	91201-06030	BOLT	2	2		
32-17	92901-06100	WASHER, spring	2	2		
32-18	92901-06200	WASHER, plain	2	2		
32-19	438-83550-00	SPEEDOMETER CABLE ASS'Y	1	1		
32-20	438-83560-00	TACHOMETER CABLE ASS'Y	1	1		

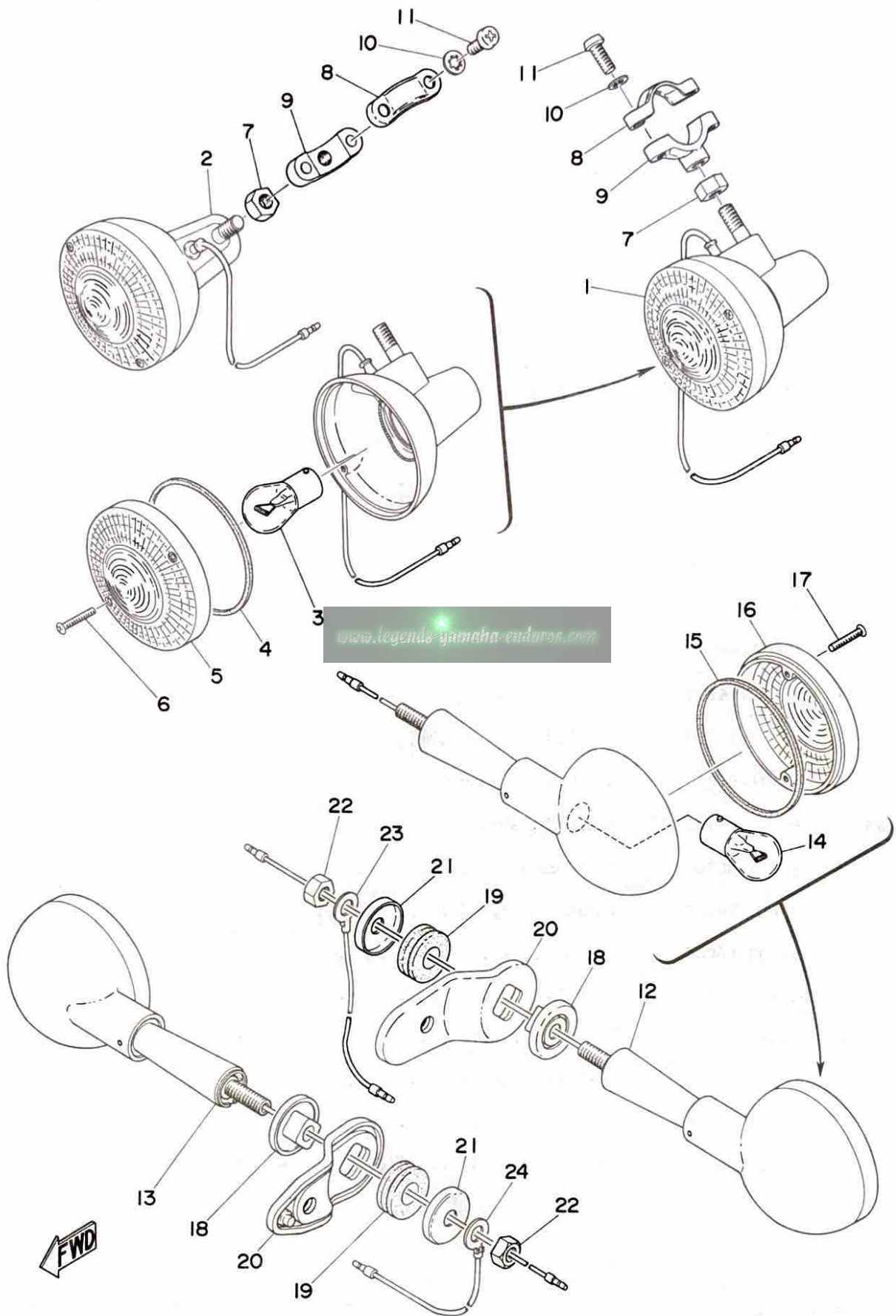
Fig. 33 TAIL LAMP



TAIL LAMP

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250B	400B		
33-0-1	437-84510-60	TAIL LAMP UNIT ASS'Y	1	1		
33- 1	437-84511-60	. BASE, tail lamp	1	1		
33- 2	388-84514-60	. BULB, tail lamp (6V-32/3 CP)	1	1		
33- 3	275-84523-60	. GASKET, tail lamp	1	1		
33- 4	341-84721-60	. LENS, tail lamp	1	1		
33- 5	341-84724-60	. SCREW, lens fitting	3	3		
33- 6	341-84722-60	. WASHER	3	3		
33- 7	437-84551-61-20	BRACKET, license	1	1		Crystal Silver
33- 8	275-84526-60	SCREW	2	2		
33- 9	437-84525-60	WASHER, special	2	2		
33-10	275-84527-60	DAMPER	2	2		
33-11	341-85111-60	REFLECTOR	2	2		
33-12	92903-05100	WASHER, spring	2	2		
33-13	98803-05100	NUT	2	2		
33-14	90480-14102	DAMPER, battery box	1	1		
33-15	90387-07390	COLLAR	1	1		
33-16	90204-06095	WASHER, leg shield	1	1		
33-17	92901-06100	WASHER, spring	1	1		
33-18	92801-06700	NUT, crown	1	1		
33-19	90201-06067	WASHER, leg shield	1	1		
33-20	91203-06025	BOLT	1	1		
33-21	308-84553-00	DAMPER	1	1		
33-22	90109-06022	BOLT	2	2		
33-23	90209-08125	WASHER, special	2	2		
33-24	98801-06100	NUT	2	2		
33-25	92901-06100	WASHER, spring	2	2		
33-26	438-84517-00	CORD, tail lamp	1	1		
33-27	90480-12013	GROMMET, tail lamp	1	1		
33-28	90480-15061	GROMMET	1	1		

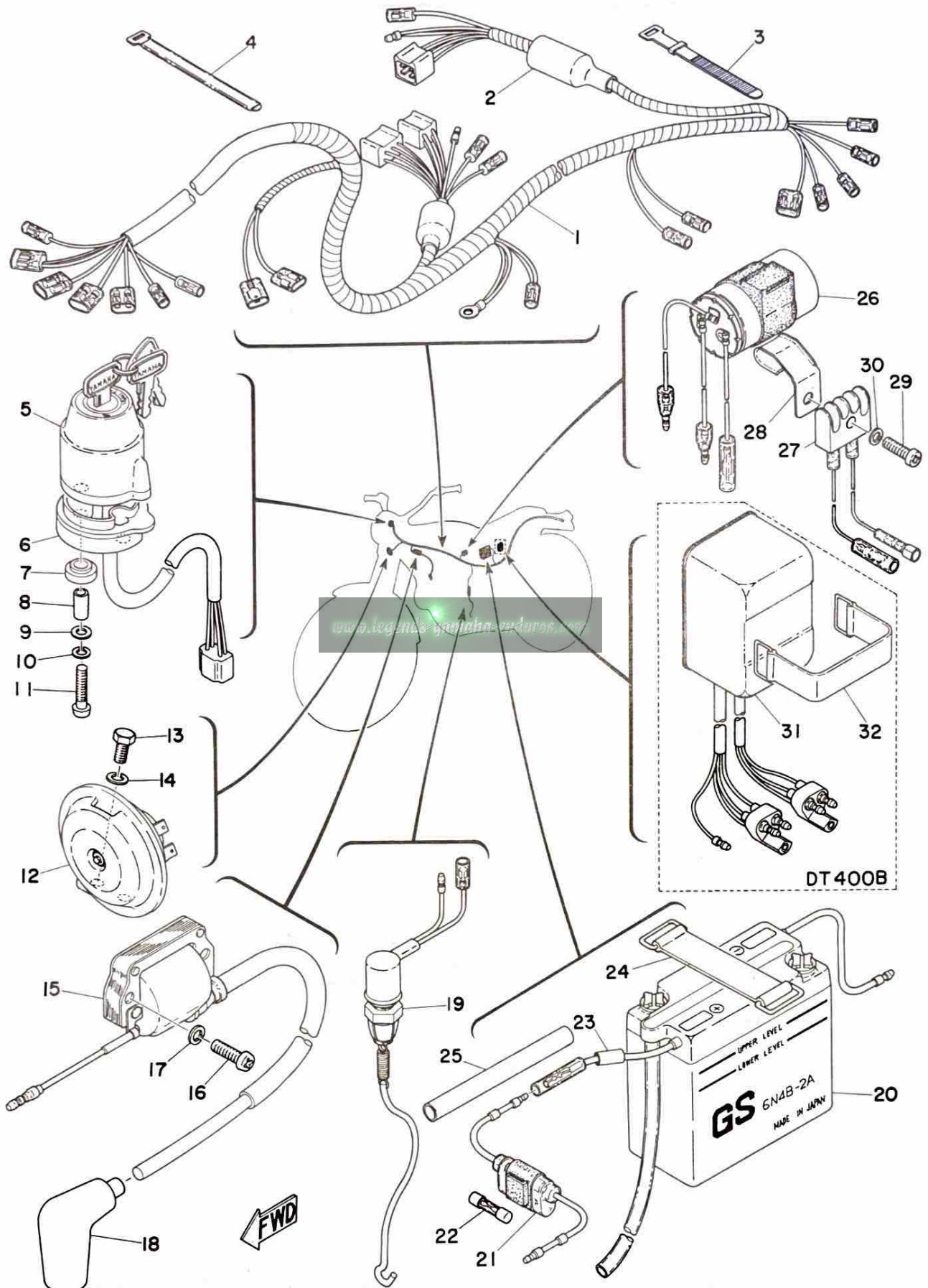
Fig. 34 FLASHER LAMP



FLASHER LAMP

Ref.No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250B	400B		
34- 1	438-83310-62-93	FRONT FLASHER LAMP ASS'Y, left	1	1		
34- 2	438-83320-62-93	FRONT FLASHER LAMP ASS'Y, right	1	1		
34- 3	115-83311-60	. BULB (6V-17W)	2	2		
34- 4	341-83313-70	. GASKET, flasher lens	2	2		
34- 5	341-83312-70	. LENS, flasher	2	2		Amber
34- 6	341-83333-70	. SCREW, lens fitting	4	4		
34- 7	98803-08200	NUT	2	2		
34- 8	275-83318-00	STAY, flasher 1	2	2		
34- 9	437-83328-00	STAY, flasher 2	2	2		
34-10	92901-06300	WASHER, tooth	4	4		
34-11	92503-06015	SCREW, panhead	4	4		
34-12	438-83330-60-93	REAR FLASHER LAMP ASS'Y, www.legends-yamaha-enduro.com left	1	1		
34-13	438-83340-60-93	REAR FLASHER LAMP ASS'Y, right	1	1		
34-14	115-83311-60	. BULB (6V-17W)	2	2		
34-15	341-83313-70	. GASKET, flasher lens	2	2		
34-16	341-83332-70	. LENS, flasher	2	2		
34-17	341-83333-70	. SCREW, panhead	4	4		
34-18	341-83316-01	COLLAR, flasher	2	2		
34-19	341-83321-01	DAMPER, flasher	2	2		
34-20	438-83368-01-93	STAY, flasher 3	2	2		
34-21	90209-08098	WASHER, special	2	2		
34-22	98803-08200	NUT	2	2		
34-23	438-83336-00	CORD	1	1		
34-24	438-83346-00	CORD	1	1		

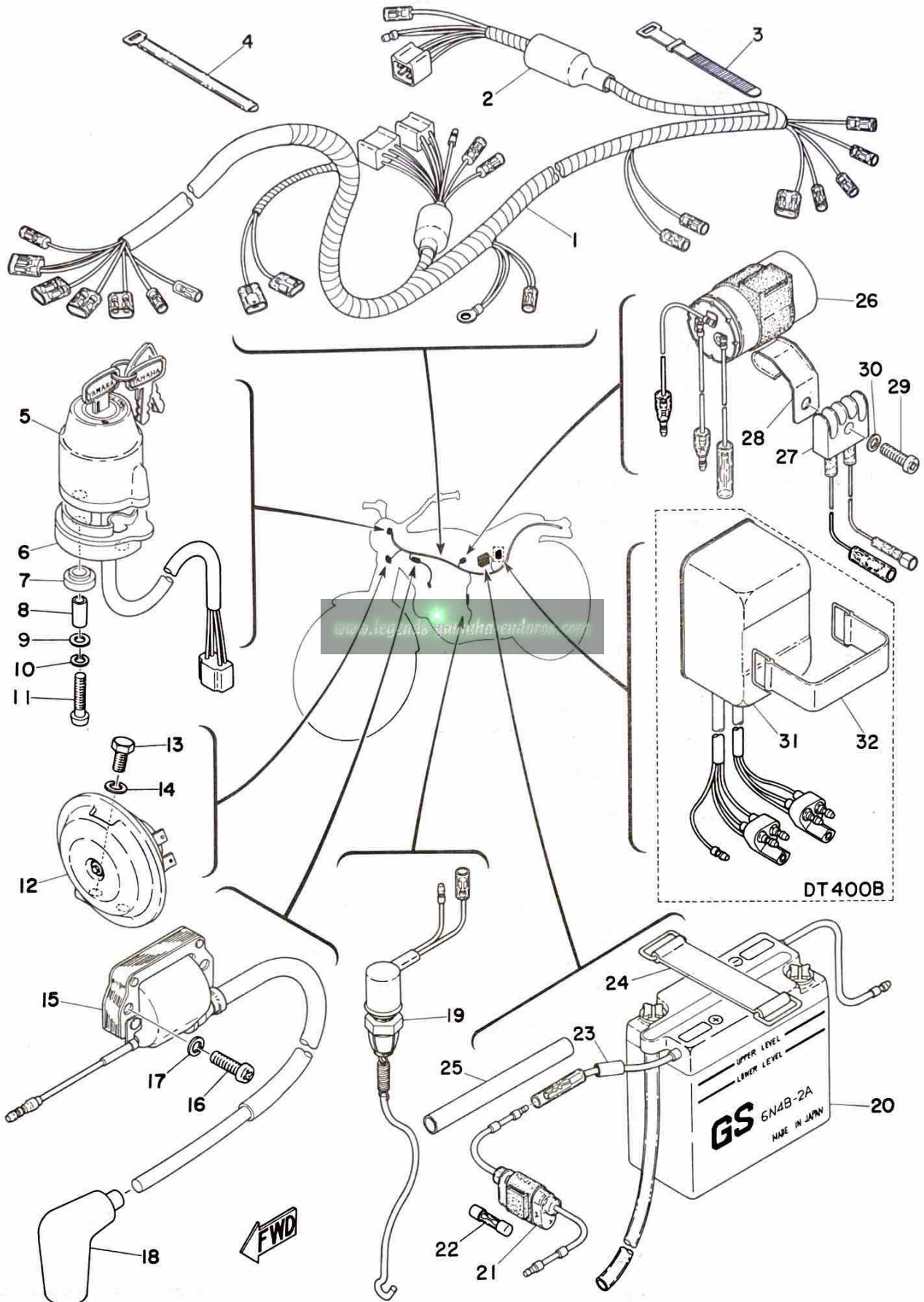
Fig. 35 ELECTRICAL



ELECTRICAL

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250B	400B		
35- 1	498-82590-20	WIRE HARNESS ASS'Y	1			
	500-82590-20	WIRE HARNESS ASS'Y		1		
35- 2	307-82599-01	. COVER, connector	1	1		
35- 3	437-83936-00	BAND, switch cord	2	2		
35- 4	341-26397-01	BAND	3	3		
35- 5	443-82508-20	MAIN SWITCH ASS'Y	1	1		
35- 6	437-82555-00	. DAMPER, main switch	1	1		
35- 7	437-82556-00	DAMPER, main switch 2	2	2		
35- 8	437-82516-00	COLLAR, main switch	2	2		
35- 9	92901-05200	WASHER, plain	2	2		
35-10	92901-05100	WASHER, spring	2	2		
35-11	98501-05025	SCREW, panhead	2	2		
35-12	437-83371-12	HORN	1	1		
35-13	91201-06012	BOLT	2	2		
35-14	92901-06100	WASHER, spring	2	2		
35-15	498-82310-40	IGNITION COIL ASS'Y	1	1		
35-16	92501-06020	SCREW, panhead	2	2		
35-17	92901-06100	WASHER, spring	2	2		
35-18	437-82370-21	PLUG CAP ASS'Y	1	1		
35-19	438-82530-00	STOP SWITCH ASS'Y	1	1		
35-20	437-82110-11	BATTERY ASS'Y	1	1	U.R U.R	
	437-82110-21	BATTERY ASS'Y				
35-21	353-82150-00	FUSE HOLDER ASS'Y	1	1		
35-22	116-82151-00	. FUSE (6V-10A)	1	1		
35-23	90446-07093	TUBE 1	1	1		
35-24	122-82131-00	BAND, battery	1	1		
35-25	90446-09100	HOSE (6-100)	1	1		
35-26	438-83350-61	FLASHER RELAY ASS'Y	1	1		

Fig. 35 ELECTRICAL



ELECTRICAL

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250B	400B		
35-27	353-81970-61	RECTIFIER ASS'Y	1	1		
35-28	90465-06013	CLIP, wire	1	1		
35-29	98501-05018	SCREW, panhead	1	1		
35-30	92901-05100	WASHER, spring	1	1		
35-31	445-85540-22	C.D.I UNIT ASS'Y		1		
35-32	116-82131-00	BAND, battery fitting		1		

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NUMERICAL INDEX

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NUMERICAL INDEX

Ref No.	Parts No.	Ref No.	Parts No.	Ref No.	Parts No.
29-33	102-25137-00	13- 7	137-14143-30	5-13	170-16164-00
29-31	109-25136-00	14- 4	137-14143-30	14-33	174-14171-00
17-16	109-81328-10	13- 7	137-14143-32	5- 9	174-16356-00
17-17	110-81345-20	14- 4	137-14143-32	13- 1	193-14142-50
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