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# YAMAHA

## PARTS LIST

MODEL **YZ250B**

MODEL **YZ360B**

NOTICE

ALL PART NUMBERS CONTAINED IN THIS CATALOGUE ARE COMPRISED OF TEN DIGITS. WHEN ORDERING, PLEASE ADD TWO ZEROS TO THE END OF EACH PART NUMBER REQUIRED TO CONVERT THE TEN DIGITS INTO THE NEW TWELVE DIGIT NUMBERS.

**YAMAHA MOTOR CO., LTD.**

# YAMAHA

## PARTS LIST

MODEL YZ250B

MODEL YZ360B

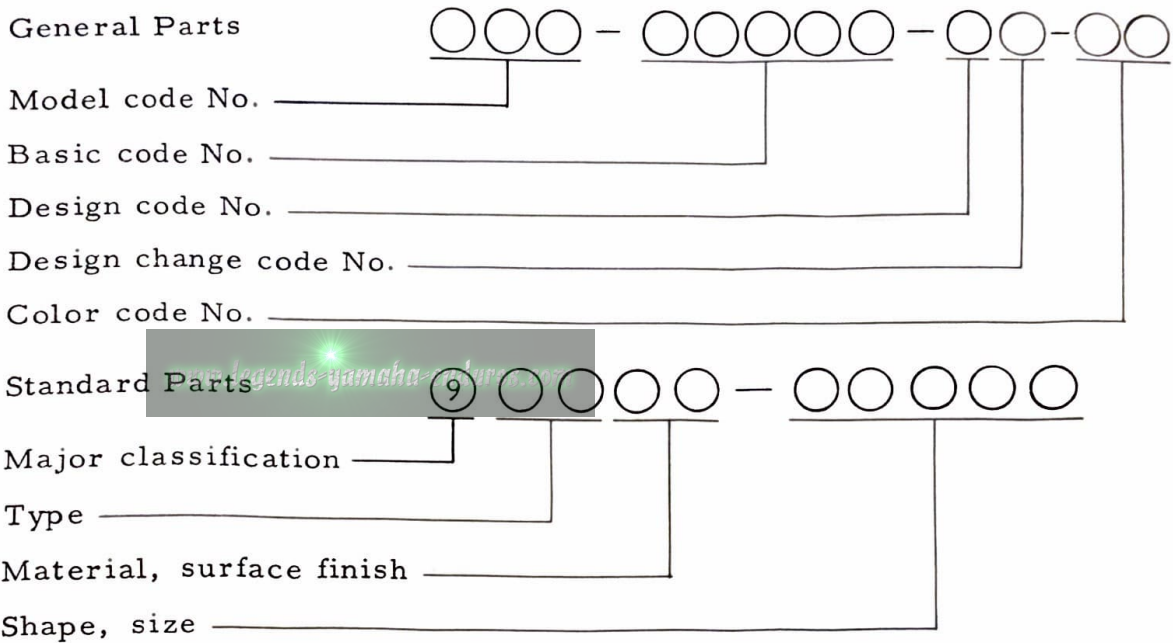
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# FOREWORD

This Parts List relates to the parts in use for the Yamaha YZ250B/ YZ360B. When you are ordering replacement parts for the YZ250B/ YZ360B refer to this Parts List and quote both part numbers and part names correctly.

## 1. Structure of Part No.

Yamaha parts are divided largely into two categories; general parts and standard parts, and each part No. has the following structure:



Note: Every standard No. begins with 9.

## 2. How to Use this Parts List

- (1) Except for steel balls (whose size is indicated in inches), the size of all parts is indicated in millimeters in the following manner.

Pipe (rubber or vinyl) . . . . Inside diameter - length


O-ring . . . . . Section area - inside diameter

Washer, shim, collar . . . . Inside diameter - outside diameter - thickness (length)

- (2) Parts, which are to be supplied in the form of assemblies, are listed with an indentation of one letter's space, and a dot (.) is put

against the name of each part. If any two different assemblies (e.g., right and left side components) consist of almost the same type components, these two assemblies are listed in two lines, and then the names of component parts are listed in the subsequent lines with an indention as mentioned earlier. The quantity of parts is given in the following manner; that is, in the case of parts being the same in type between the right and left, a total quantity of parts is given. On the other hand, if the right and left side parts are different in type, the quantity of part(s) on each side is given.

Example

Description	Q'ty
CARBURETOR ASS'Y, left	1
CARBURETOR ASS'Y, right	1
. JET, pilot	2
. NOZZLE, main	2
	
. LEVER, starter, left	1
. LEVER, starter, right	1

(3) Key to Symbols

- U.R. .... Use size (thickness) and/or number as required
- U.N .... Use as many as you need.
- T ..... Number of teeth in a gear
- V ..... Voltage for light bulbs
- S ..... "S" type oil seal or "S" type circlip
- SD ..... "SD" type oil seal
- SO ..... "SO" type oil seal
- SW ..... "SW" type oil seal
- E ..... "E" type circlip
- R ..... "R" type circlip
- F/No. .... Frame No. (Applicable machine No.)

- (4) The right and left in relation to parts are determined on the basis of the rider facing toward the front.
- (5) This Parts List is based on the model in the production line on Feb. 1, 1974. Accordingly, if any modifications which have been made to parts will be announced in the Yamaha Parts News. It is advisable that according to the Yamaha Parts News, You will make necessary corrections to the Parts List on hand to keep it up-to dated.

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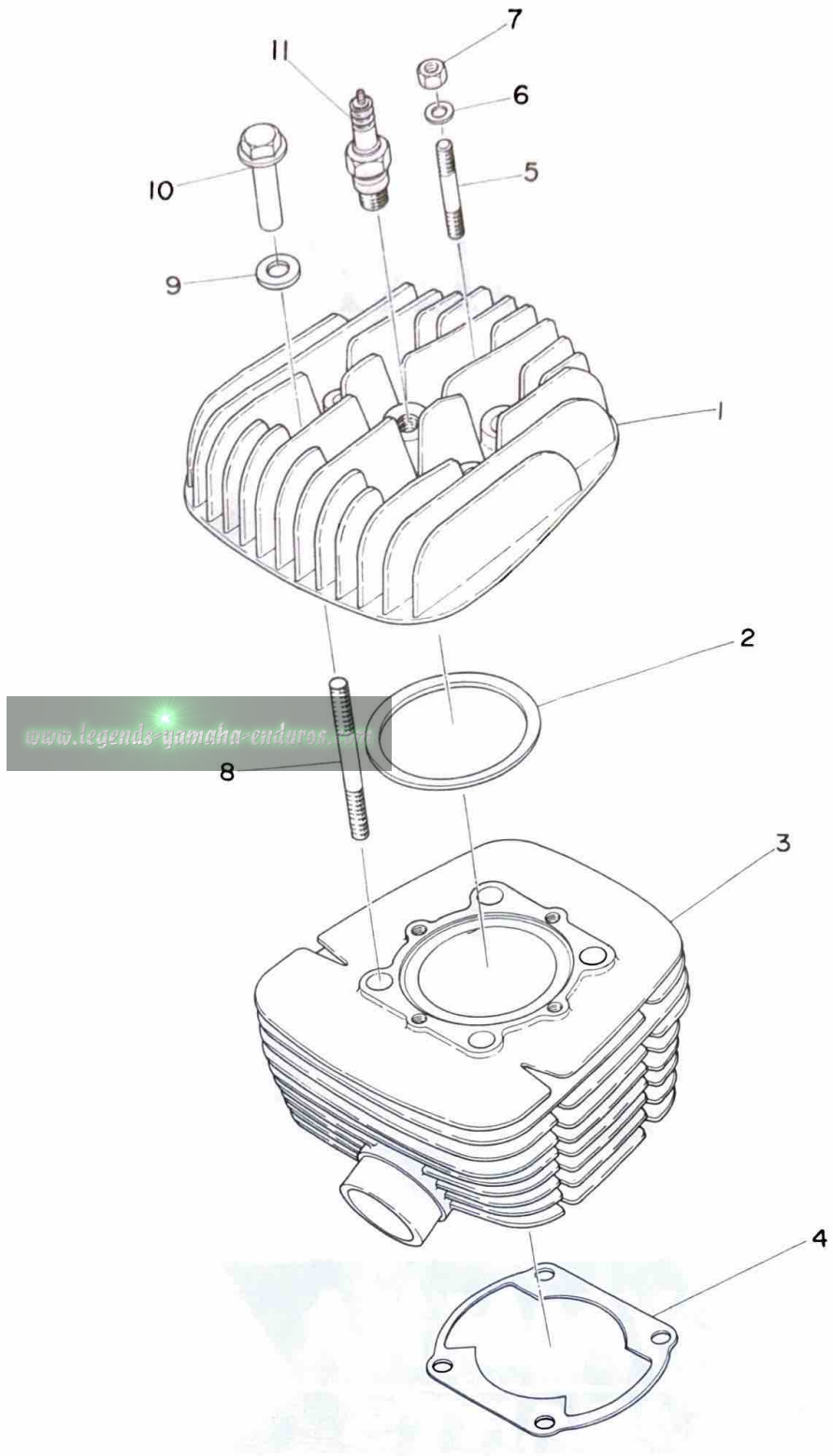
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# ENGINE

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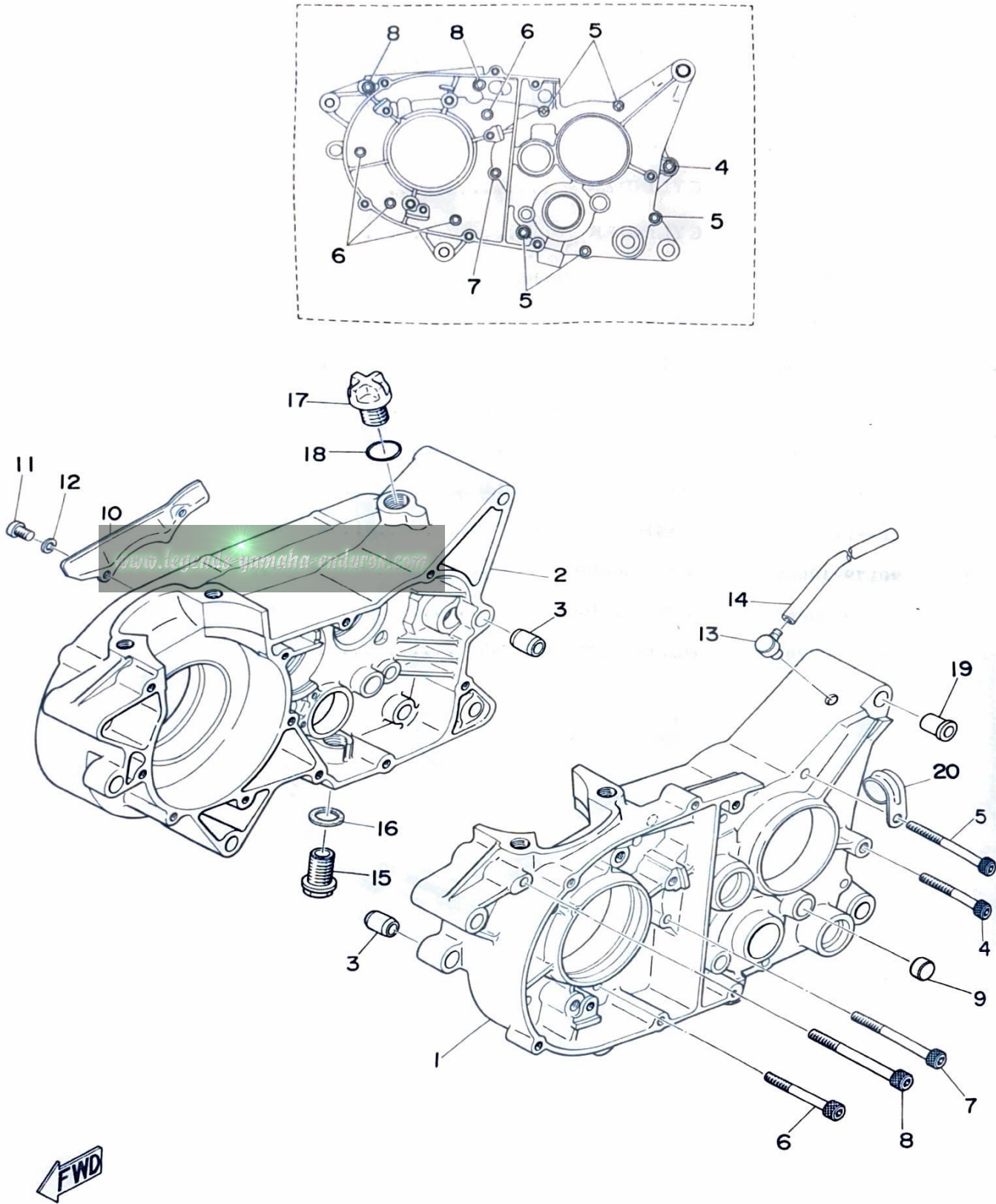
Fig. 1 CYLINDER HEAD · CYLINDER



## CYLINDER HEAD · CYLINDER

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	360		
1- 1	483-11111-00	HEAD, cylinder .....	1			
	484-11111-00	HEAD, cylinder .....		1		
1- 2	431-11181-00	GASKET, cylinder head .....	1			
	275-11181-00	GASKET, cylinder head .....		1		
1- 3	431-11311-01	CYLINDER .....	1			
	432-11311-00	CYLINDER .....		1		
1- 4	214-11351-00	GASKET, cylinder .....	1			
	432-11351-00	GASKET, cylinder .....		1		
1- 5	275-11179-00	BOLT, stud .....	4			
1- 6	92901-08200	WASHER, plain .....	4	4		
1- 7	98801-08200	NUT .....	4	4		
1- 8	214-11361-00	BOLT, cylinder holding .....	4	4		
1- 9	214-11175-00	WASHER, holding .....	4	4		
1-10	90179-10060	NUT, holding .....	4			
	90179-10061	NUT, holding .....		4		
1-11	94701-00061	PLUG, spark (B-8EV) .....	1	1		

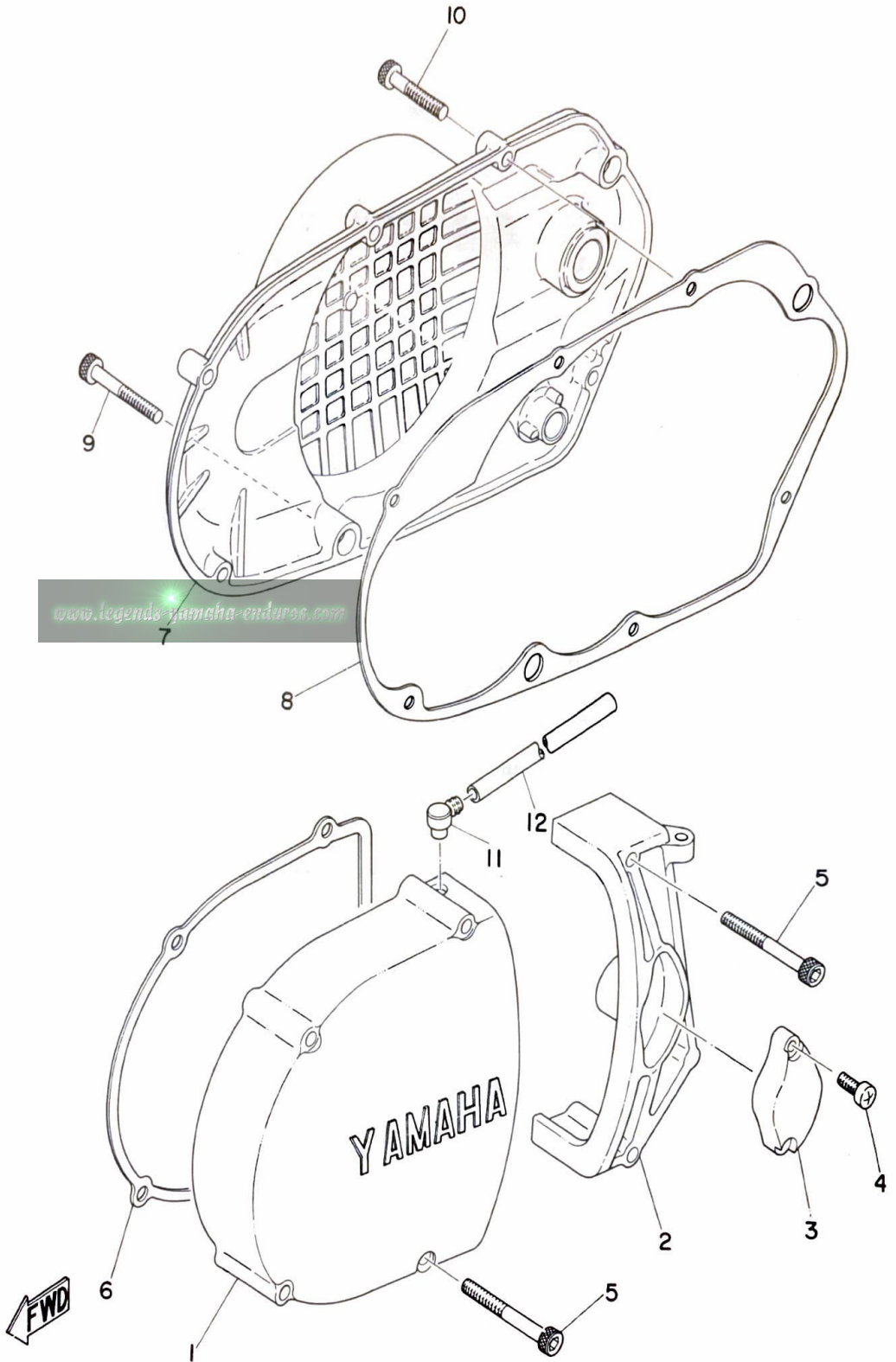
Fig. 2 CRANKCASE



# CRANKCASE

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	360		
2- 1	431-15111-00	CASE, crank left .....	1			
	432-15111-00	CASE, crank left .....		1		
2- 2	431-15121-00	CASE, crank right .....	1			
	432-15121-00	CASE, crank right .....		1		
2- 3	91810-05016	PIN, dowel (8.4-12-16) .....	4	4		
2- 4	91316-06045	BOLT .....	1	1		
2- 5	91316-06065	BOLT .....	5	5		
2- 6	90110-07004	BOLT .....	4	4		
2- 7	90110-07005	BOLT .....	1	1		
2- 8	90110-07006	BOLT .....	2	1		
	90110-07007	BOLT .....		1		
2- 9	214-15385-00	PLUG, blind .....	2	2		
2-10	214-15492-00	COVER .....	1	1		
2-11	98501-05010	SCREW, panhead .....	2	2		
2-12	92901-05100	WASHER, spring .....	2	2		
2-13	120-15371-00	BREATHER .....	1	1		
2-14	248-15373-00	PIPE, breather .....	1	1		
2-15	431-15351-00	PLUG, drain .....	1	1		
2-16	214-11198-01	GASKET, drain plug .....	1	1		
2-17	431-15363-00	PLUG, oil .....	1	1		
2-18	93210-19074	O-RING (1.2-19) .....	1	1		
2-19	90381-08005	BUSHING .....	2	2		
2-20	90465-06020	CLIP, wire .....	1	1		

Fig. 3 CRANKCASE COVER

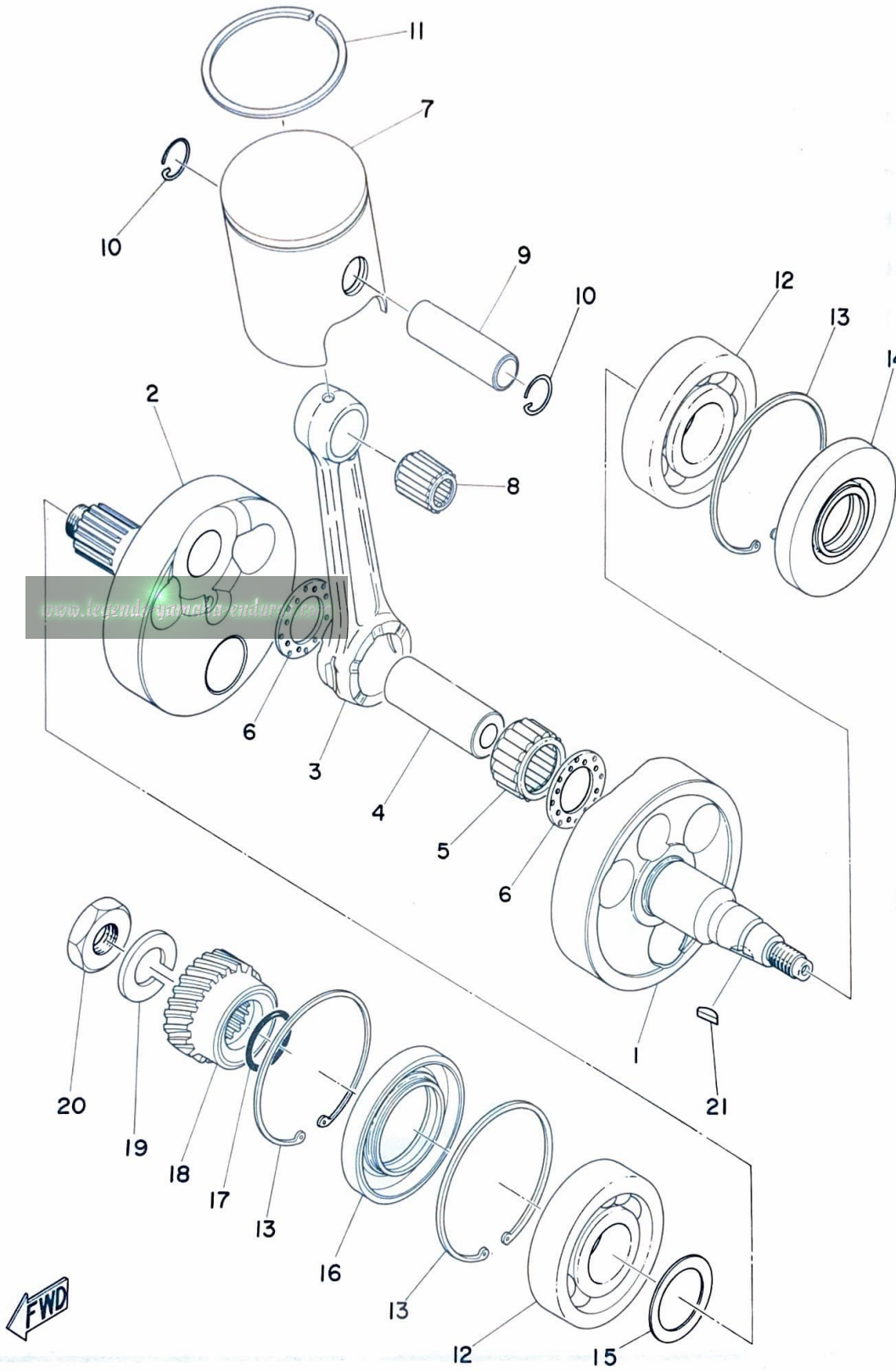


# CRANKCASE COVER

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	360		
3- 1	483-15411-00	COVER, crankcase left 1	1	1		
3- 2	483-15421-00	COVER, crankcase left 2	1	1		
3- 3	431-15417-00	COVER, cap	1	1		
3- 4	98501-05015	SCREW, panhead	2	2		
3- 5	91316-06050	BOLT	6	6		
3- 6	214-15451-02	GASKET, crankcase cover left 1	1	1		
3- 7	483-15431-00	COVER, crankcase right	1	1		
3- 8	308-15461-01	GASKET, crankcase cover right	1	1		
3- 9	91316-06045	BOLT	2	2		
3-10	91316-06035	BOLT	6	6		
3-11	120-15371-00	BREATHER	1	1		
3-12	308-15373-00	PIPE, breather	1	1		

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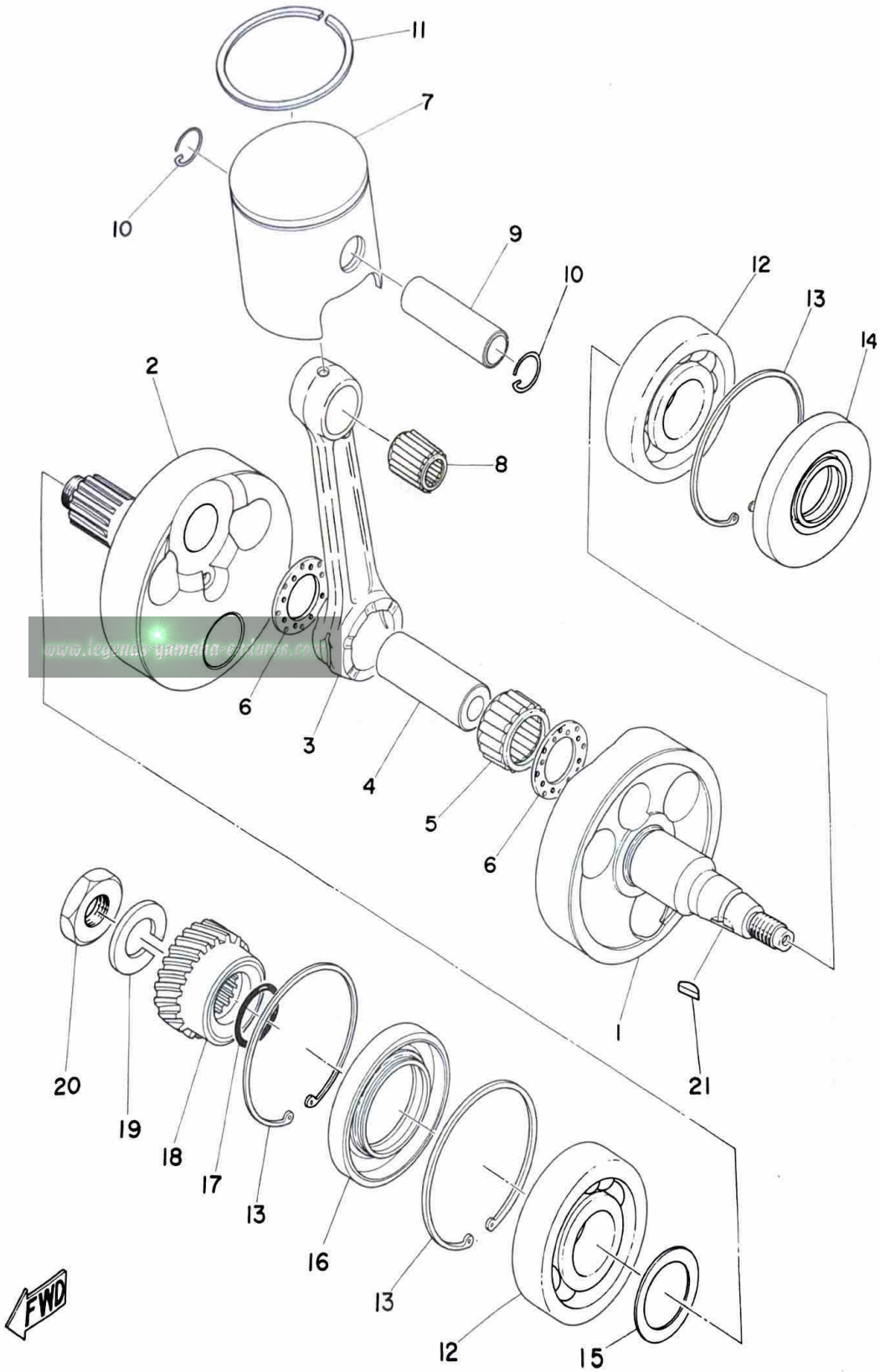
Fig.4 CRANK · PISTON



# CRANK · PISTON

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	360		
4- 0-1	431-11400-00	CRANK ASS'Y	1			
	432-11400-00	CRANK ASS'Y		1		
4- 1	431-11412-00	. CRANK, left	1			
	275-11412-00	. CRANK, left		1		
4- 2	431-11422-00	. CRANK, right	1			
	275-11422-00	. CRANK, right		1		
4- 3	431-11651-00	. ROD, connecting	1	1		
4- 4	275-11681-00	. PIN, crank	1	1		
4- 5	93310-42584	. BEARING, con-rod big end	1	1		
4- 6	275-11685-00	. WASHER, crank pin	2	2		
4- 7	431-11631-00-96	PISTON (70.96mm STD)	.....	} U.R 1		
	431-11631-00-98	PISTON (70.98mm STD)	.....			
	432-11631-00-96	PISTON (70.96mm STD)	.....	} U.R 1		
	432-11631-00-98	PISTON (70.98mm STD)	.....			
4- 8	93310-21854	BEARING, con-rod small end	1	1		
4- 9	214-11633-00	PIN, piston	1			
	275-11633-00	PIN, piston		1		
4-10	604-11634-00	CLIP, piston pin	2	2		
4-11	364-11611-70	RING, piston	1			
	322-11611-00	RING, piston		1		
4-12	93306-30602	BEARING (B6306)	2	2		
4-13	93420-72023	CIRCLIP (R-72)	3	3		
4-14 ✓	93103-30044	OIL SEAL (SW-30-72-10)	1	1		
4-15	156-11564-00-03	SHIM, crank (25-44-0.3)	.....	} U.N		
	156-11564-00-04	SHIM, crank (25-44-0.4)	.....			
	156-11564-00-05	SHIM, crank (25-44-0.5)	.....			
4-16 ✓	93103-42045	OIL SEAL (SW-42-72-10)	1	1		
4-17	93210-25070	O-RING (3.2-24.5)	1	1		

Fig. 4 CRANK · PISTON

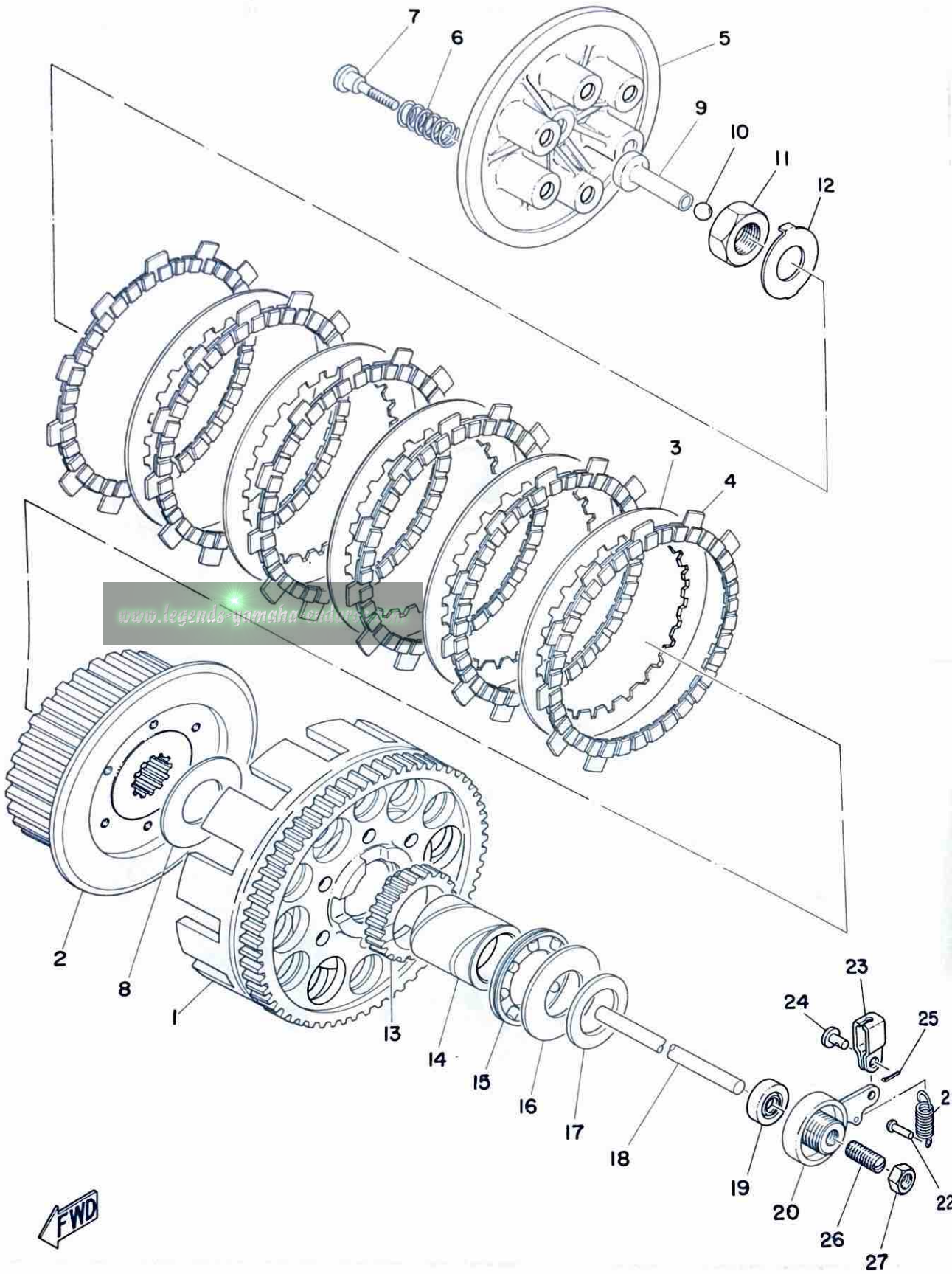


# CRANK · PISTON

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	360		
4-18	431-16111-00	GEAR, primary drive .....	1	1		
4-19	92901-18100	WASHER, spring .....	1	1		
4-20	156-16174-00	NUT, lock .....	1	1		
4-21	90280-05013	KEY, woodruff .....	1	1		

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Fig. 5 CLUTCH



# CLUTCH

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	360		
5- 0-1	431-16301-00	CLUTCH ASS'Y	1	1		
5- 1	431-16150-00	. PRIMARY DRIVEN GEAR COMP. (74T)	1	1		
5- 2	431-16371-01	. BOSS, clutch	1	1		
5- 3	168-16325-00	. PLATE, clutch 2	5	5		
5- 4	383-16321-00	. PLATE, friction	6	6		
5- 5	363-16351-00	. PLATE, pressure	1	1		
5- 6	431-16333-00	. SPRING, clutch	6	6		
5- 7	137-16337-01	. SCREW, spring	6	6		
5- 8	170-16164-00	. PLATE, thrust	1	1		
5- 9	431-16356-00	ROD, push	1	1		
5-10	93305-16006	BALL (5/16 inch)	1	1		
5-11	156-16174-00	NUT, lock	1	1		
5-12	431-16464-00	WASHER, lock	1	1		
5-13	438-15631-00	GEAR, kick pinion (18T)	1	1		
5-14	214-16181-00	SPACER	1	1		
5-15	93341-23307	BEARING	1	1		
5-16	170-16164-00	PLATE, thrust 2 (25-50-2)	2	2		
5-17	170-16154-02	PLATE, thrust 1 (25.2-34-2)	1	1		
5-18	307-16357-00	ROD, push 2	1	1		
5-19	93109-07009	OIL SEAL (SDO6.8-27-6)	1	1		
5-20	483-16340-00	PUSH LEVER ASS'Y	1	1		
5-21	137-16345-00	SPRING, return	1	1		
5-22	132-16346-00	HOOK, spring	1	1		
5-23	214-16389-00	JOINT	1	1		
5-24	214-16379-00	PIN	1	1		
5-25	91401-10010	PIN, cotter	1	1		



# CLUTCH

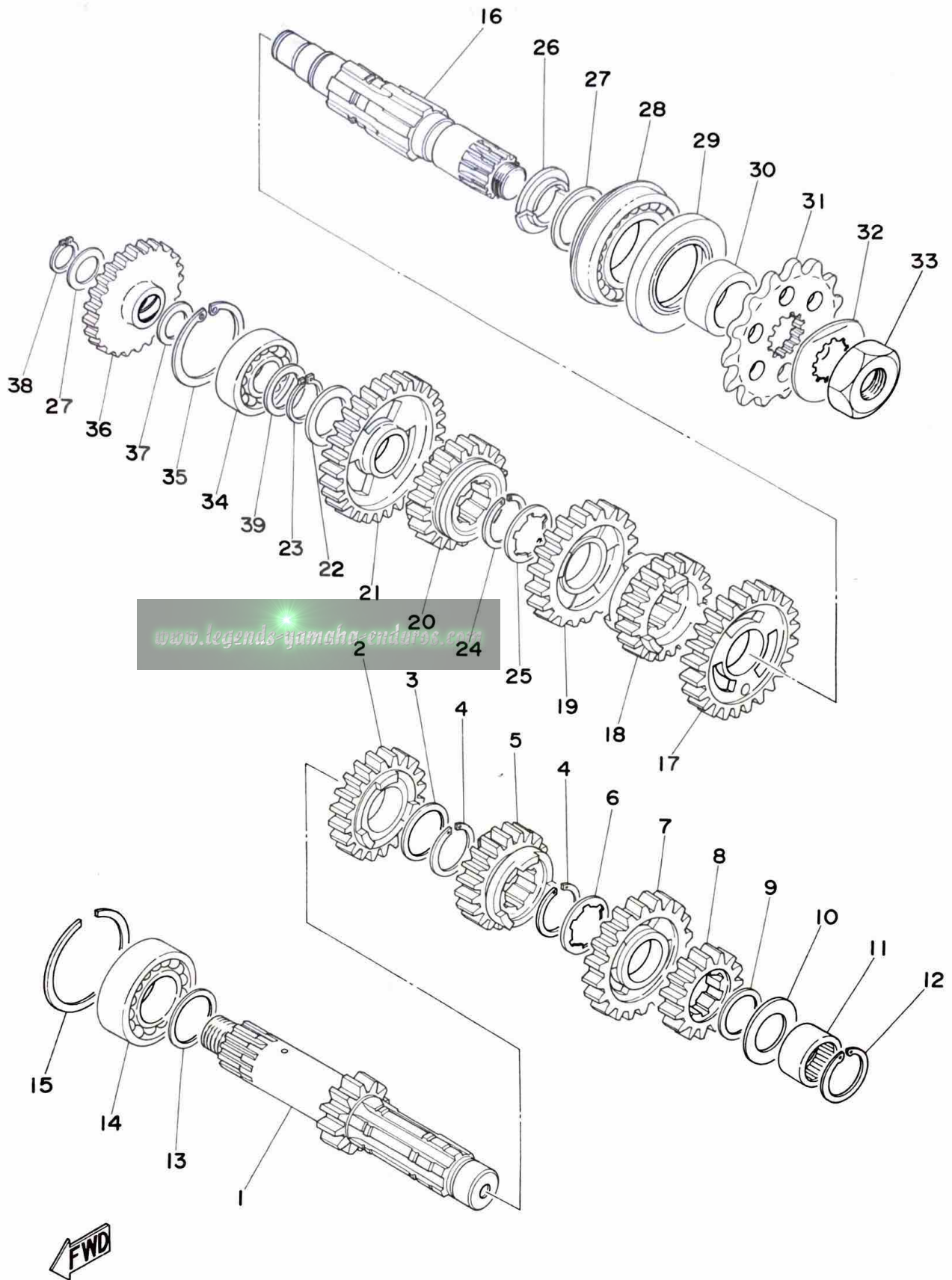
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Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	360		
5-26	214-16343-00	SCREW, adjusting .....	1	1		
5-27	214-16344-00	NUT, adjusting .....	1	1		

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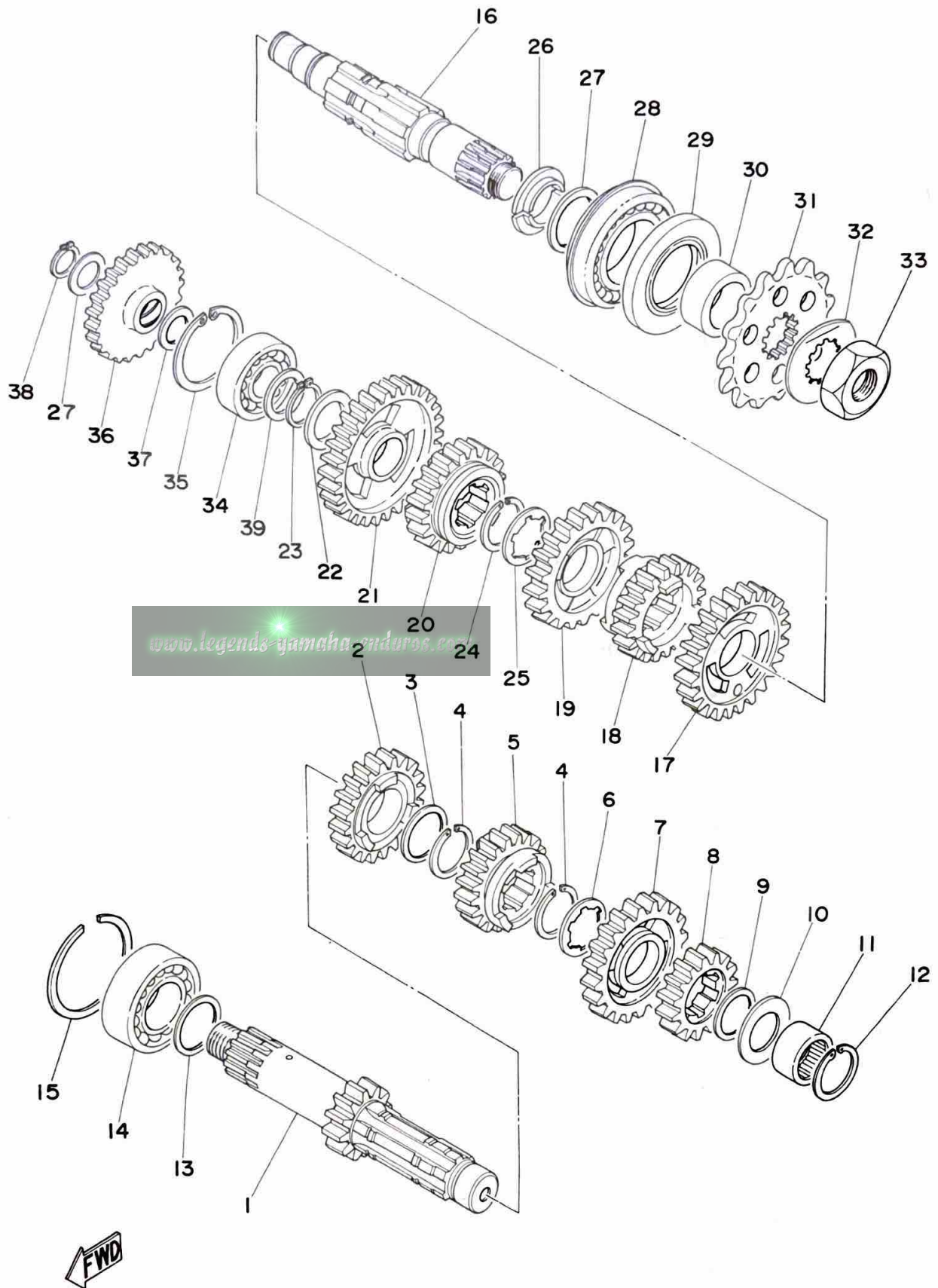
Fig. 6 TRANSMISSION



# TRANSMISSION

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	360		
6- 1	431-17411-01	AXLE, main (18T) .....	1	1		
6- 2	431-17141-00	GEAR, 4th pinion (26T) .....	1	1		
6- 3	152-17226-00	WASHER, gear hold .....	1	1		
6- 4	93440-25008	CIRCLIP (25 $\phi$ special) .....	2	2		
6- 5	431-17131-00	GEAR, 3rd pinion (24T) .....	1	1		
6- 6	214-17216-00	WASHER, gear hold .....	1	1		
6- 7	431-17151-01	GEAR, 5th pinion (28T) .....	1	1		
6- 8	431-17121-00	GEAR, 2nd pinion (22T) .....	1	1		
6- 9	132-17216-00	WASHER, gear hold .....	1	1		
6-10	137-17427-00-10	SHIM (20.2-33-1.0) .....	1	1		
6-11	93315-22004	BEARING (20-26-16) .....	1	1		
6-12	93420-26024	CIRCLIP (R-26) .....	1	1		
6-13	156-17417-00-01	SHIM, main axle (25.1-31-0.1)	}	U.R 1		
	156-17417-00-02	SHIM, main axle (25.1-31-0.2)				
	156-17417-00-03	SHIM, main axle (25.1-31-0.3)				
6-14	93306-20508	BEARING (6205) .....	1	1		
6-15	93450-52014	CIRCLIP (52 $\phi$ special) .....	1	1		
6-16	291-17421-00	AXLE, drive .....	1	1		
6-17	431-17221-00	GEAR, 2nd wheel (31T) .....	1	1		
6-18	431-17251-00	GEAR, 5th wheel (24T) .....	1	1		
6-19	431-17231-01	GEAR, 3rd wheel (28T) .....	1	1		
6-20	431-17241-00	GEAR, 4th wheel (26T) .....	1	1		
6-21	431-17211-01	GEAR, 1st wheel (33T) .....	1	1		
6-22	168-17116-00	WASHER, gear hold .....	1	1		
6-23	93410-19015	CIRCLIP (S-19) .....	1	1		
6-24	93440-25008	CIRCLIP (25 $\phi$ special) .....	1	1		
6-25	214-17216-00	WASHER, gear hold .....	1	1		
6-26	156-17429-00	SPACER, drive axle .....	2	2		

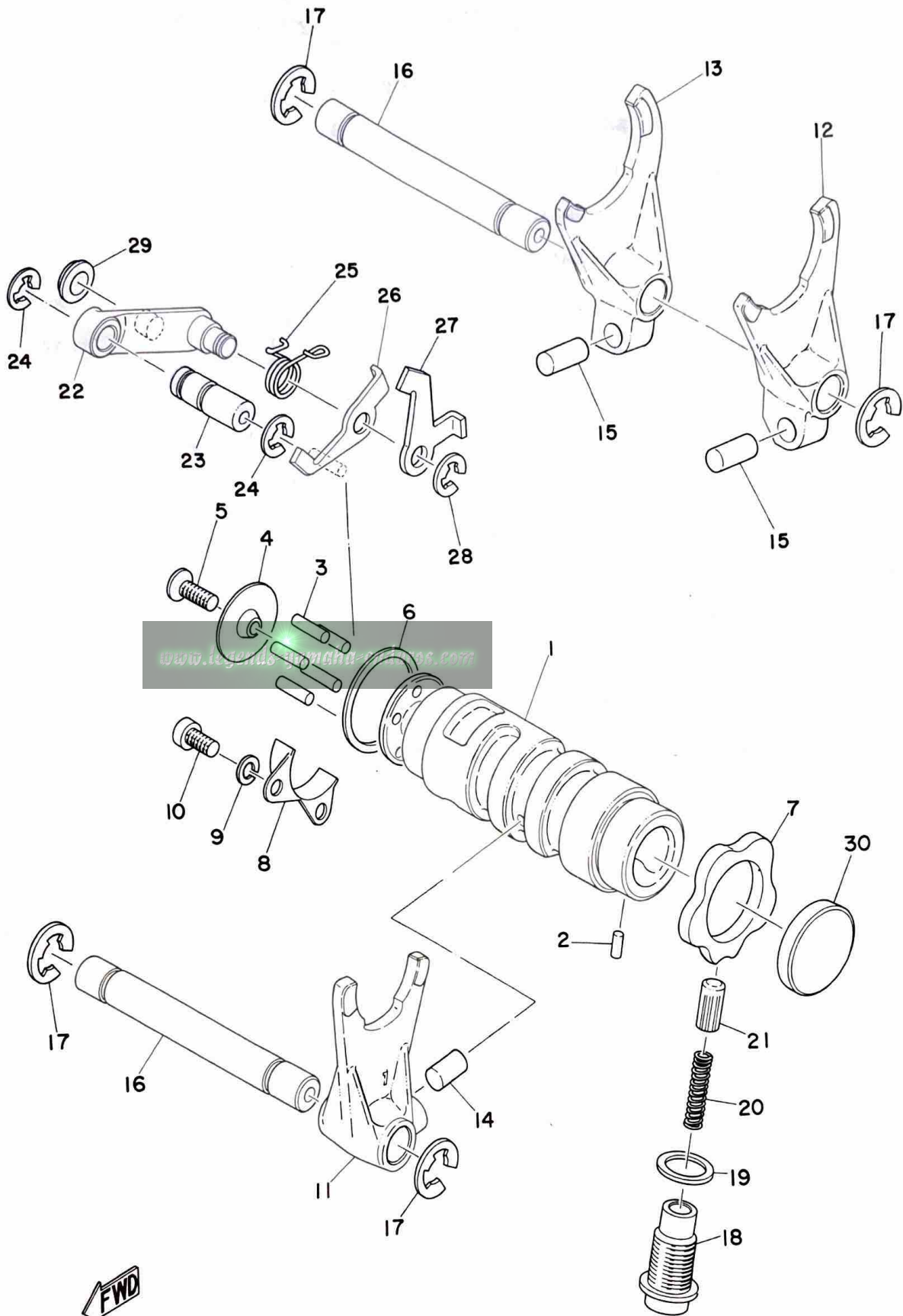
Fig. 6 TRANSMISSION



# TRANSMISSION

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	360		
6-27	168-17428-01-03	SHIM, drive axle (25-34-0.3) ..	}	U.R 1		
	168-17428-01-05	SHIM, drive axle (25-34-0.5) ..				
6-28	93306-30506	BEARING .....	1	1		
6-29	93102-35054	OIL SEAL (SD-35-62-6) .....	1	1		
6-30	214-17462-00	COLLAR, distance .....	1	1		
6-31	431-17461-30	SPROCKET, drive (13T) .....	}	U.R 1		STD..YZ250
	431-17461-50	SPROCKET, drive (15T) .....				STD..YZ360
6-32	156-17464-01	WASHER, lock .....	1	1		
6-33	152-17463-00	NUT, lock .....	1	1		
6-34	93306-20306	BEARING (B6203) .....	1	1		
6-35	93420-42007	CIRCLIP (R-42) .....	1	1		
6-36	275-15651-00	GEAR, idle (23T) .....	1	1		
6-37	164-17417-00-08	SHIM (17.5-26-1) .....	2	2		
6-38	93410-15005	CIRCLIP (S-15) .....	1	1		
6-39	214-17428-00-03	SHIM, drive axle (17-25-0.3)	}	U.R 1		
	214-17428-00-05	SHIM, drive axle (17-25-0.5)				
	214-17428-00-07	SHIM, drive axle (17-25-0.7)				

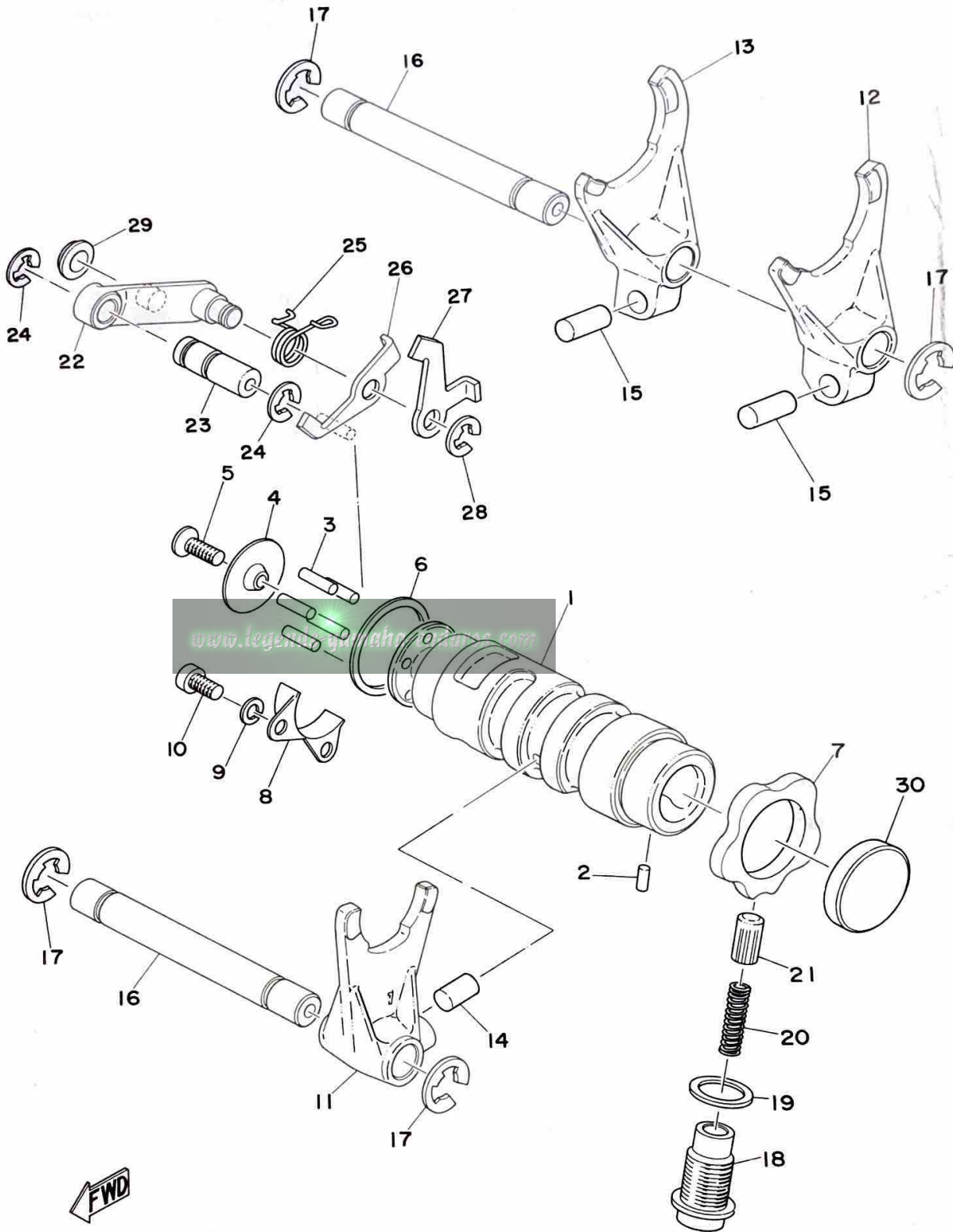
Fig.7 SHIFTER 1



# SHIFTER 1

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	360		
7- 1	483-18541-00	CAM, shift .....	1	1		
7- 2	93604-08071	PIN, dowel (4-8) .....	1	1		
7- 3	93604-14012	PIN, dowel (4-13.8) .....	5	5		
7- 4	214-18561-00	PLATE, side .....	1	1		
7- 5	98701-05015	SCREW, flathead .....	1	1		
7- 6	431-18591-00-02	SHIM, shift cam .....	}	U.R 1		
	431-18591-00-03	SHIM, shift cam .....				
7- 7	278-18141-00	PLATE, stopper .....	1	1		
7- 8	214-18179-00	GUIDE, change lever .....	1	1		
7- 9	92901-05100	WASHER, spring .....	2	2		
7-10	98501-05010	SCREW, panhead .....	2	2		
7-11	291-18511-01	FORK, shift 1 .....	1	1		
7-12	291-18512-02	FORK, shift 2 .....	1	1		
7-13	291-18513-02	FORK, shift 3 .....	1	1		
7-14	308-18552-00	PIN, cam follower .....	1	1		
7-15	278-18552-00	PIN, cam follower .....	2	2		
7-16	431-18531-00	BAR, shift fork guide .....	2	2		
7-17	93430-10016	CIRCLIP (E-10) .....	4	4		
7-18	431-18577-00	BOLT, stopper .....	1	1		
7-19	431-18567-00	GASKET .....	1	1		
7-20	431-18557-00	SPRING, cam stopper .....	1	1		
7-21	278-18547-02	STOPPER, cam .....	1	1		
7-22	431-18128-00	BRACKET .....	1	1		
7-23	431-18188-00	AXLE, bracket .....	1	1		
7-24	93430-09019	CIRCLIP (E-9) .....	2	2		
7-25	431-18123-00	SPRING .....	1	1		
7-26	431-18152-00	LEVER, change 4 .....	1	1		
7-27	431-18151-00	LEVER, change 3 .....	1	1		

Fig. 7 SHIFTER 1

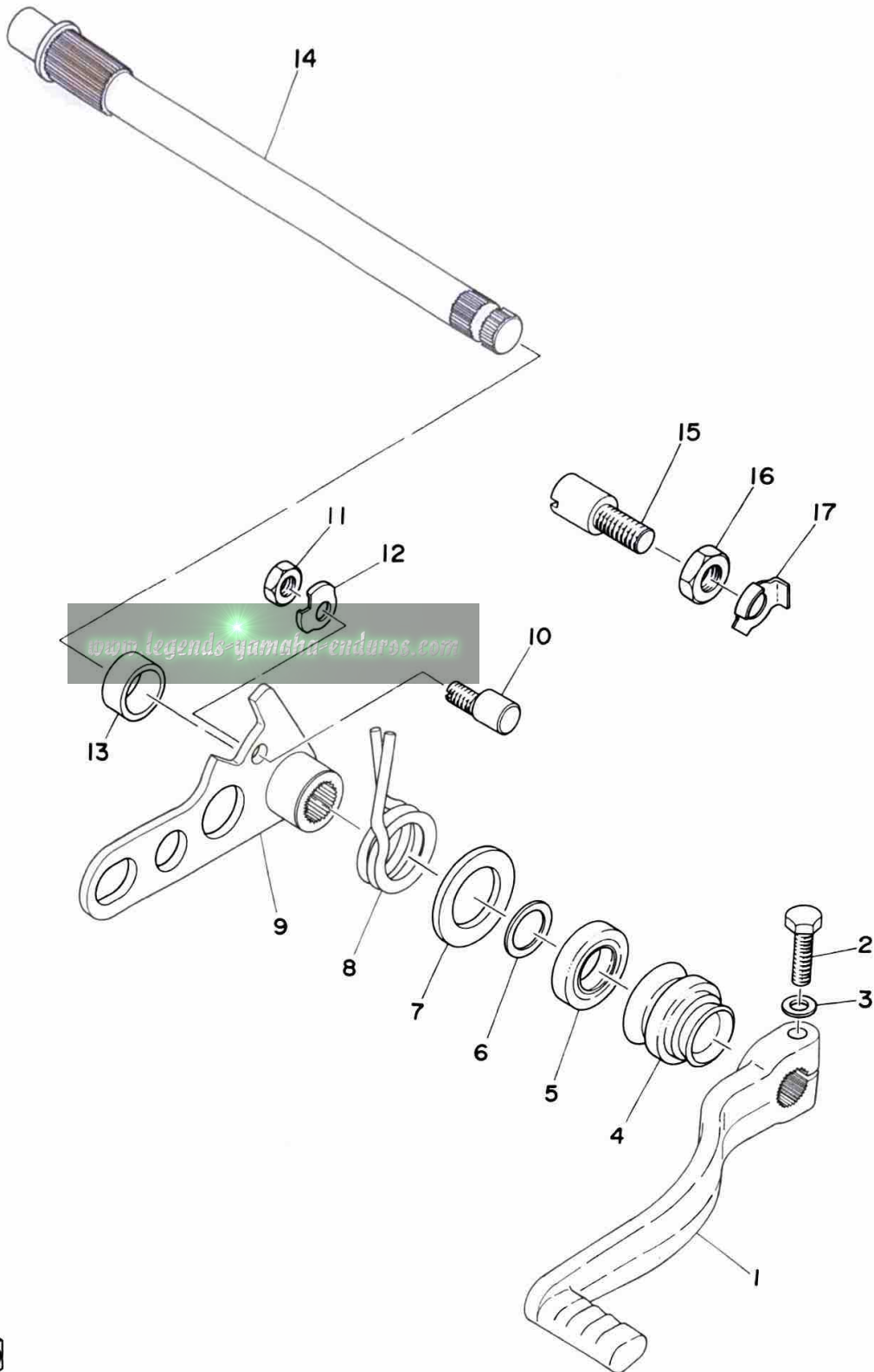


# SHIFTER 1

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	360		
7-28	93430-07012	CIRCLIP (E-7) .....	1	1		
7-29	214-18178-00	ROLLER, change lever .....	1	1		
7-30	214-18533-00	PLUG, blind .....	1	1		

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Fig. 8 SHIFTER 2



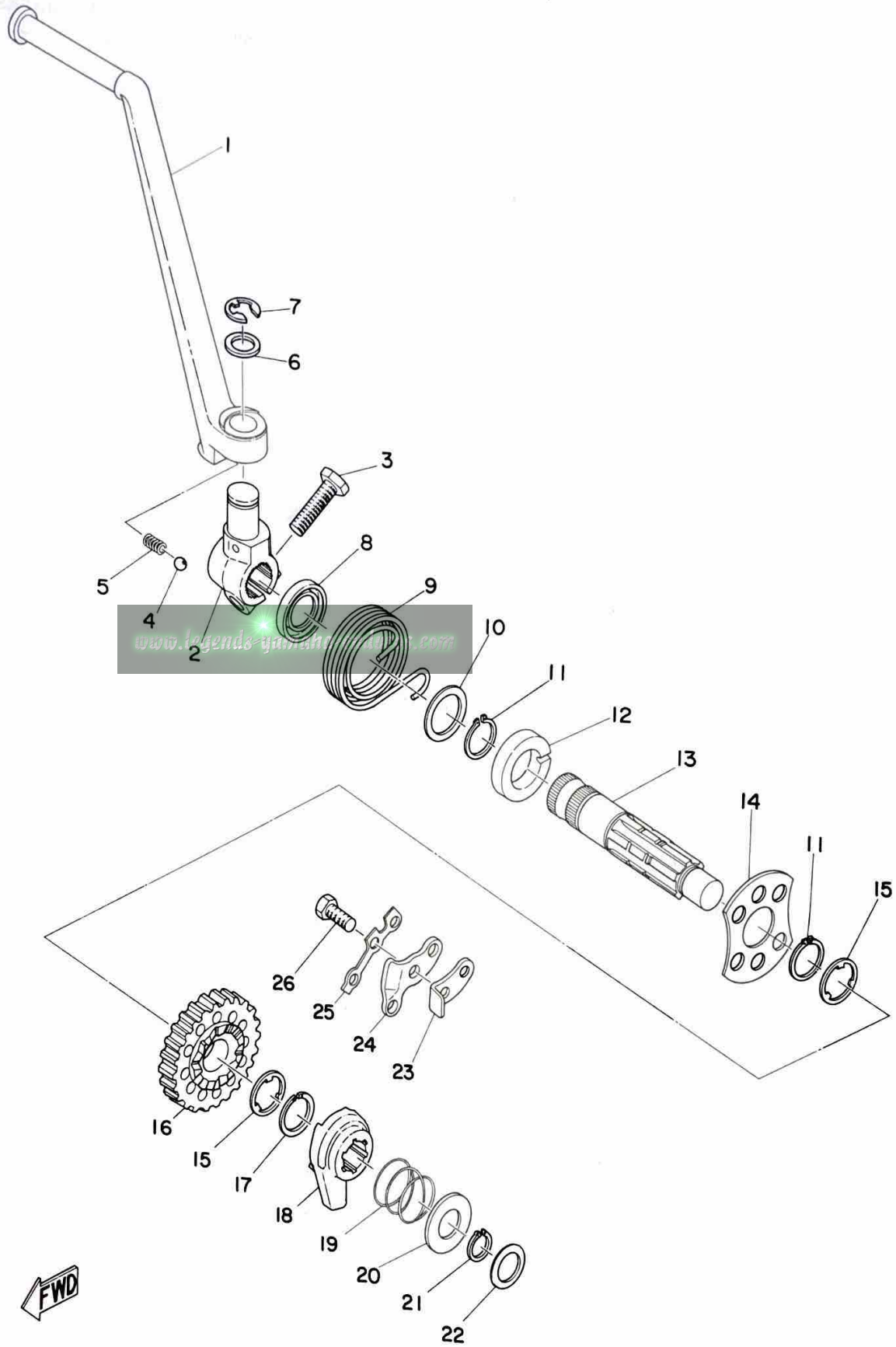
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## SHIFTER 2

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	360		
8- 1	483-18111-00	PEDAL, change .....	1	1		
8- 2	91101-06020	BOLT .....	1	1		
8- 3	90201-10341	WASHER, plate .....	1	1		
8- 4	214-18131-00	BOOT, sealing .....	1	1		
8- 5	93101-12004	OIL SEAL .....	1	1		
8- 6	431-18138-00-02	WASHER 2 (0.2t) .....	}	1	U.R	
	431-18138-00-03	WASHER 2 (0.3t) .....				
	431-18138-00-04	WASHER 2 (0.4t) .....				
	431-18138-00-05	WASHER 2 (0.5t) .....				
8- 7	431-18153-00	GUIDE, change return spring ...	1	1		
8- 8	431-18124-00	SPRING, shaft return .....	1	1		
8- 9	431-18121-00	LEVER, change 1 .....	1	1		
8-10	214-18186-00	SCREW, adjusting .....	1	1		
8-11	98801-06100	NUT .....	1	1		
8-12	90215-06016	WASHER, lock .....	1	1		
8-13	90387-14218	COLLAR .....	1	1		
8-14	431-18125-00	SHAFT, change .....	1	1		
8-15	132-18133-00	SCREW, adjusting .....	1	1		
8-16	98801-08300	NUT .....	1	1		
8-17	214-18139-02	WASHER, lock .....	1	1		

Fig. 9 KICK STARTER

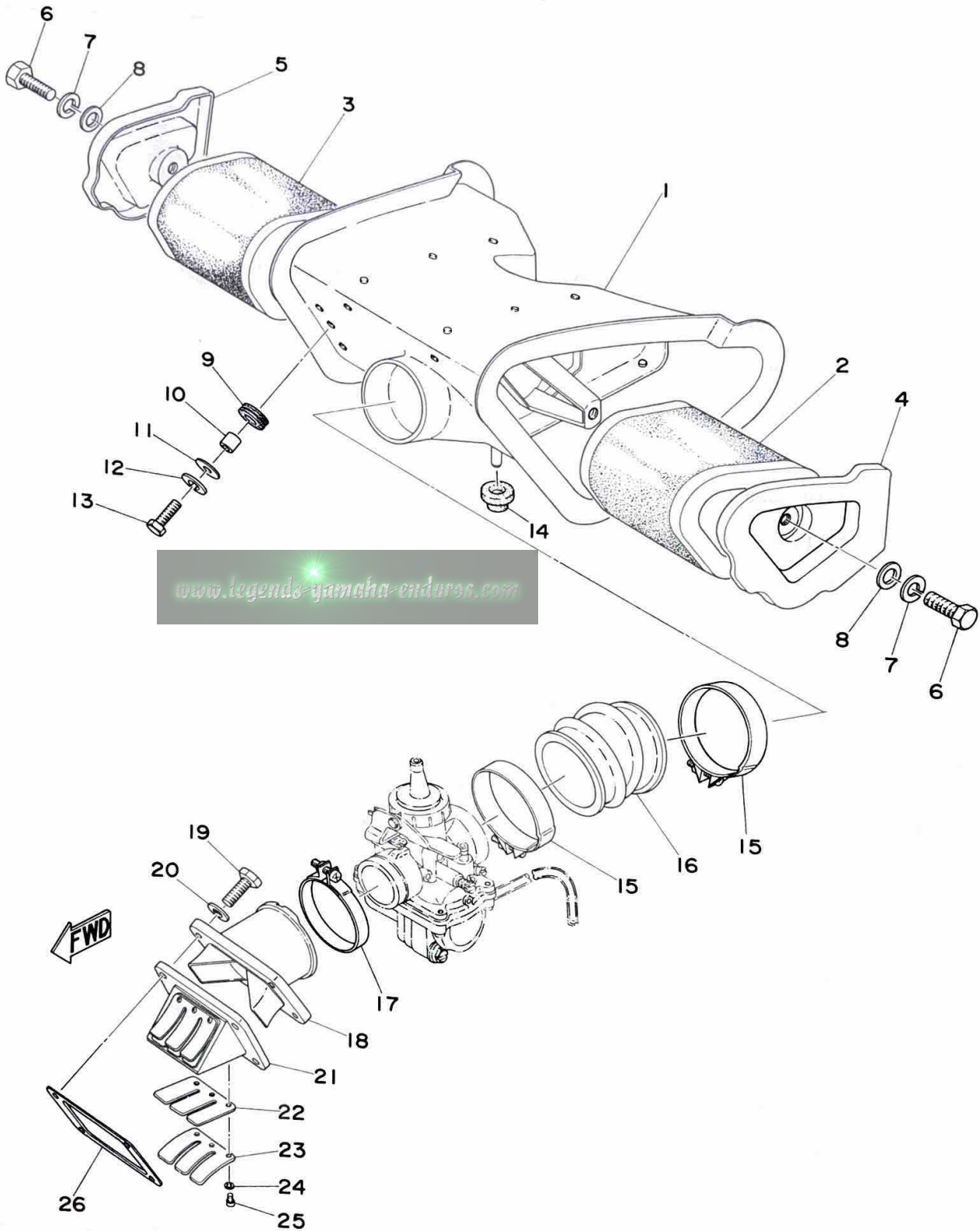


FWD

# KICK STARTER

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	360		
9- 1	278-15611-00-93	CRANK, kick	1	1		
9- 2	431-15621-00	BOSS, kick crank	1	1		
9- 3	97211-08030	BOLT	1	1		
9- 4	93507-32009	BALL (7/32 inch)	1	1		
9- 5	278-15622-00	SPRING, boss stopper	1	1		
9- 6	278-15613-00	WASHER	1	1		
9- 7	93430-10016	CIRCLIP (E-10)	1	1		
9- 8	93109-20014	OIL SEAL (SDO-20-30-4.5)	1	1		
9- 9	291-15665-00	SPRING, kick	1	1		
9-10	150-17219-00	SHIM 2	1	1		
9-11	93410-20009	CIRCLIP (S-20)	2	2		
9-12	431-15666-00	SPACER	1	1		
9-13	431-15661-00	AXLE, kick	1	1		
9-14	431-15676-00	COVER, spring	1	1		
9-15	168-15653-00	WASHER	2	2		
9-16	431-15641-00	GEAR, kick	1	1		
9-17	132-17414-00	CLIP	1	1		
9-18	308-15671-00	WHEEL, ratchet	1	1		
9-19	168-15675-00	SPRING, ratchet wheel	1	1		
9-20	168-15676-00	COVER, spring	1	1		
9-21	93410-15005	CIRCLIP (S-15)	1	1		
9-22	132-15644-00	SHIM 1	1	1		
9-23	214-15668-00	STOPPER, kick spring	1	1		
9-24	291-15674-00	GUIDE, ratchet wheel	1	1		
9-25	291-15686-00	WASHER, lock	1	1		
9-26	91210-06020	BOLT	3	3		

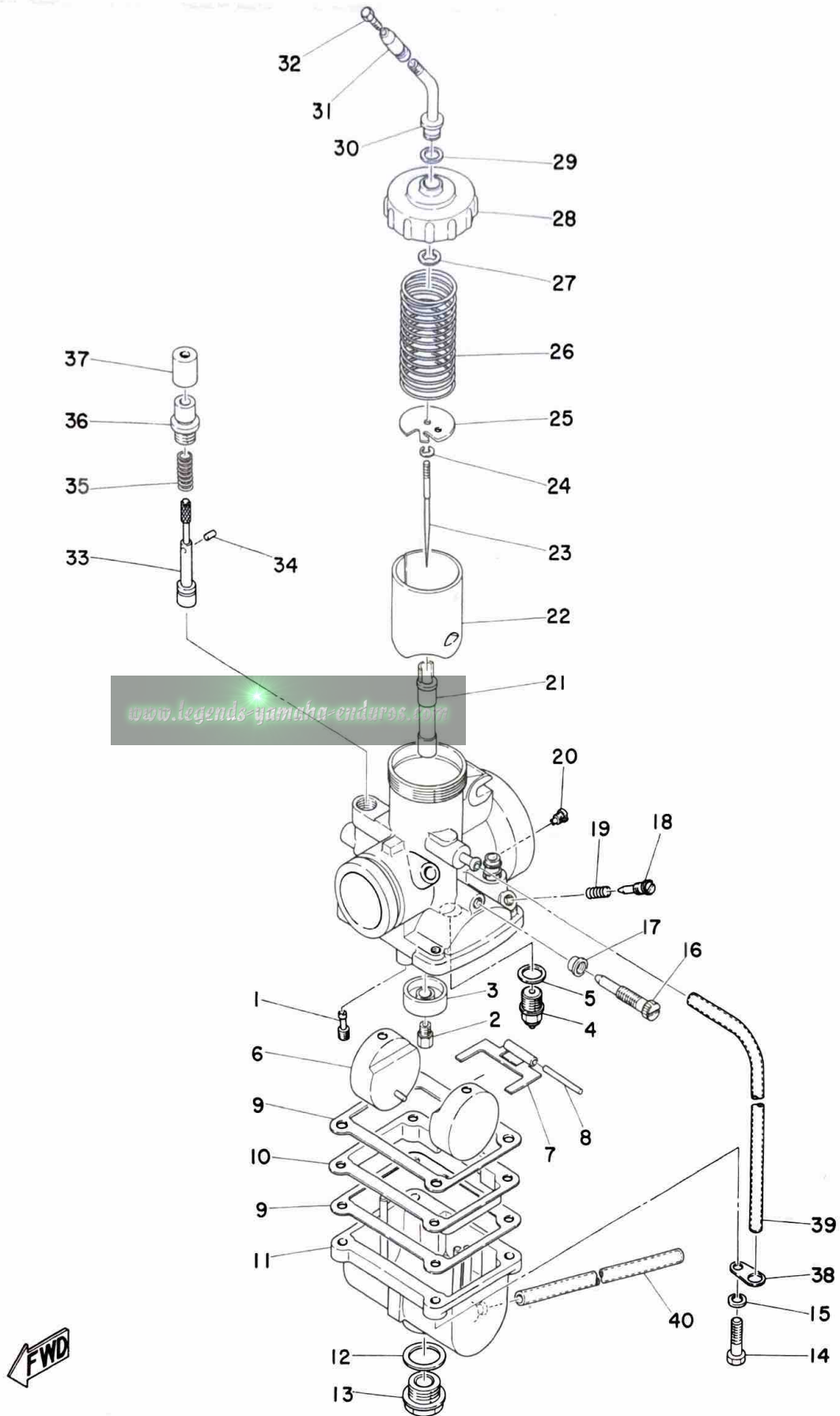
Fig. 10 INTAKE



# INTAKE

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	360		
10- 1	483-14411-01	CASE, air cleaner .....	1	1		
10- 2	483-14451-00	ELEMENT, air cleaner left ....	1	1		
10- 3	483-14461-00	ELEMENT, air cleaner right ....	1	1		
10- 4	483-14412-00	CAP, element left .....	1	1		
10- 5	483-14422-00	CAP, element right .....	1	1		
10- 6	92501-06012	SCREW, panhead .....	2	2		
10- 7	92901-06100	WASHER, spring .....	2	2		
10- 8	92901-06200	WASHER, plain .....	2	2		
10- 9	214-21717-00	DAMPER, battery box .....	2	2		
10-10	214-21633-00	COLLAR, fender mount .....	2	2		
10-11	116-28324-00	WASHER, leg shield .....	2	2		
10-12	92901-06100	WASHER, spring .....	2	2		
10-13	91201-06025	BOLT .....	2	2		
10-14	90385-13018	BUSHING .....	1	1		
10-15	431-14455-00	BAND .....	2	2		
10-16	483-14453-00	JOINT, air cleaner .....	1	1		
10-17	278-14455-00	BAND .....	1	1		
10-18	431-13555-01	JOINT, carburetor .....	1	1		
10-19	91101-06020	BOLT .....	4	4		
10-20	92901-06100	WASHER, spring .....	4	4		
10-21	431-13610-01	REED VALVE ASS'Y .....	1	1		
10-22	363-13613-00	. VALVE, reed .....	2	2		
10-23	363-13616-00	. STOPPER, reed valve .....	2	2		
10-24	92901-03100	. WASHER, spring .....	6	6		
10-25	98501-03008	. SCREW, panhead .....	6	6		
10-26	431-13556-00	PACKING, valve seat .....	1	1		

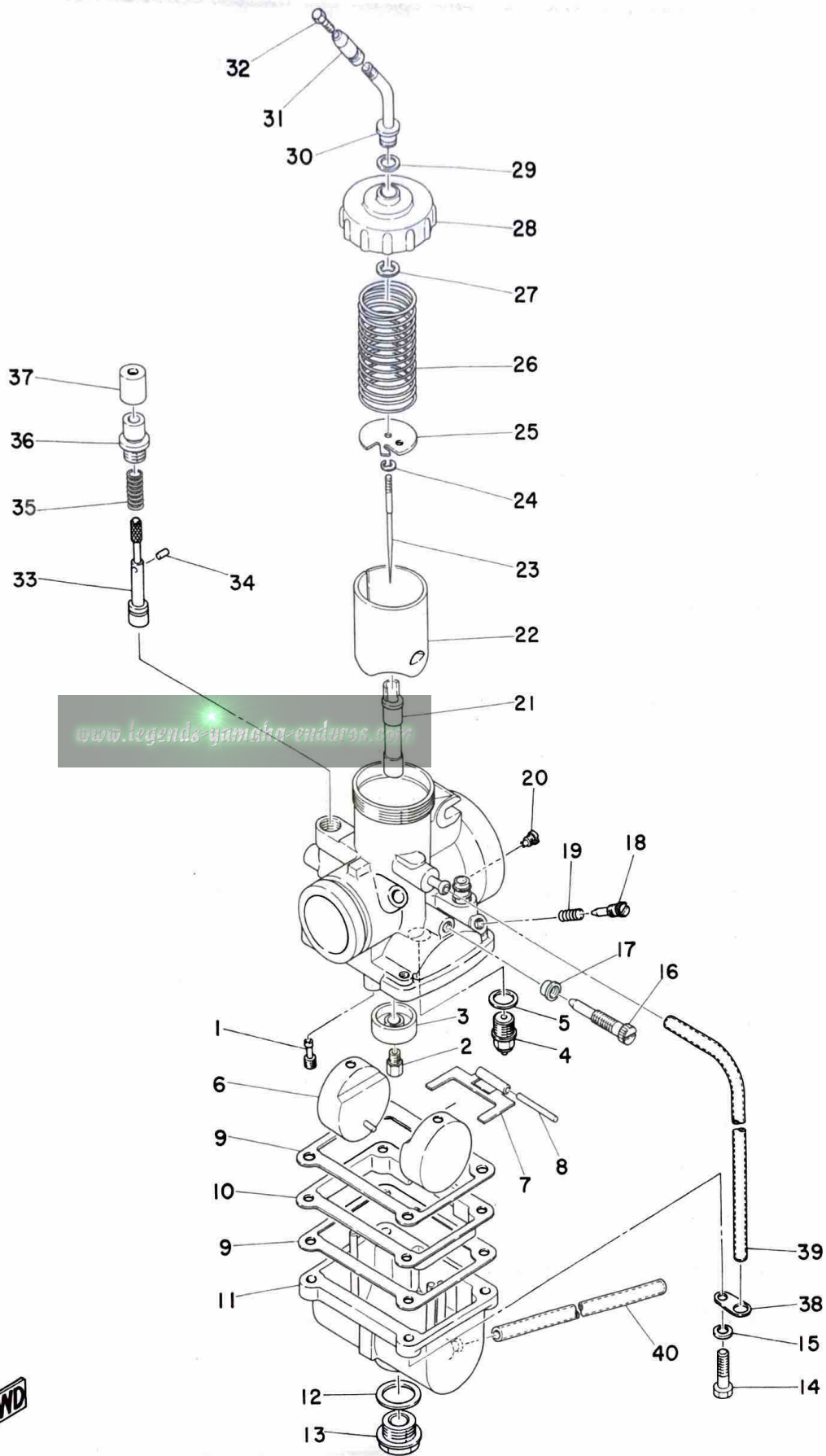
Fig. 11 CARBURETOR



# CARBURETOR

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	360		
11- 0-1	431-14101-02	CARBURETOR ASS'Y	.....	1		
	432-14101-01	CARBURETOR ASS'Y	.....	1		
11- 1	193-14142-70	. JET, pilot (#70)	.....	1		
	193-14142-60	. JET, pilot (#60)	.....	1		
11- 2	137-14143-68	. JET, main (#340)	.....	} U.R 1		STD (YZ250)
	137-14143-70	. JET, main (#350)	.....			
	137-14143-72	. JET, main (#360)	.....			
	137-14143-74	. JET, main (#370)	.....	} U.R 1		STD (YZ360)
	137-14143-76	. JET, main (#380)	.....			
	137-14143-78	. JET, main (#390)	.....			
11- 3	310-14194-00	. RING	.....	1	1	
11- 4	239-14190-33	. VALVE SEAT ASS'Y (#3.3)	...	1	1	
11- 5	239-14195-00	. WASHER, valve seat	.....	1	1	
11- 6	310-14185-00	. FLOAT	.....	2	2	
11- 7	310-14187-00	. ARM, float	.....	1	1	
11- 8	127-14186-00	. PIN, float	.....	1	1	
11- 9	310-14184-00	. GASKET, float chamber	.....	2	2	
11-10	310-14146-00	. PLATE	.....	1	1	
11-11	310-14181-00-33	. BODY, float chamber	.....	1	1	Yamaha Black
11-12	239-14117-00	. WASHER, screw plug	.....	1	1	
11-13	239-14115-00	. PLUG, screw	.....	1	1	
11-14	98501-05020	. SCREW, panhead	.....	4	4	
11-15	92901-05100	. WASHER, spring	.....	4	4	
11-16	275-14122-00	. SCREW, throttle	.....	1	1	
11-17	310-14161-00	. NUT, wire adjusting	.....	1	1	
11-18	152-14123-00	. SCREW, air adjusting	.....	1	1	
11-19	127-14134-00	. SPRING, air adjusting	.....	1	1	
11-20	239-14172-20	. JET, air (#2.0)	.....	1	1	

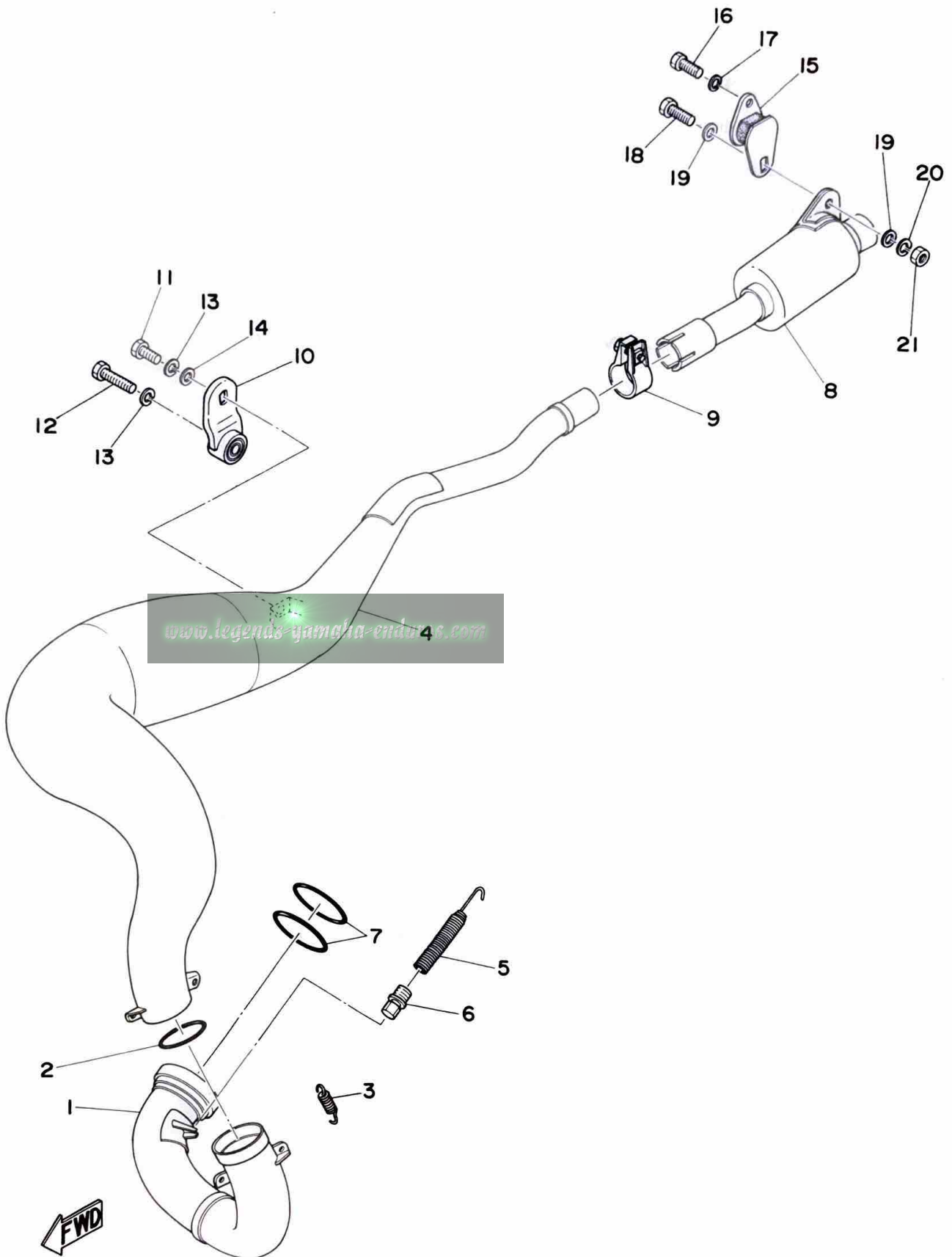
Fig. 11 CARBURETOR



# CARBURETOR

Ref.No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	360		
11-21	239-14141-48	. NOZZLE, main (P-8) . . . . .	1	1		
11-22	431-14112-20	. VALVE, throttle (C.A2.0) . . . . .	1			
	431-14112-30	. VALVE, throttle (C.A3.0) . . . . .		1		
11-23	239-14116-05	. NEEDLE (6F-5-4) . . . . .	1	1		
11-24	164-14137-00	. CLIP . . . . .	1	1		
11-25	239-14136-00	. SEAT, spring . . . . .	1	1		
11-26	431-14131-00	. SPRING, throttle valve . . . . .	1	1		
11-27	363-14137-00	. CLIP . . . . .	1	1		
11-28	364-14158-00-33	. TOP, mixing chamber . . . . .	1	1		Yamaha Black
11-29	363-14198-00	. PACKING . . . . .	1	1		
11-30	432-14155-00	. TUBE, guide wire . . . . .	1	1		
11-31	127-14161-00	. NUT . . . . .	1	1		
11-32	432-14124-00	. SCREW, wire adjusting . . . . .	1	1		
11-33	432-14171-00	. PLUNGER, starter . . . . .	1	1		
11-34	432-14138-00	. PIN . . . . .	1	1		
11-35	127-14135-00	. SPRING, plunger . . . . .	1	1		
11-36	432-14174-00	. CAP, plunger . . . . .	1	1		
11-37	432-14173-00	. COVER, plunger cap . . . . .	1	1		
11-38	313-14146-00	. PLATE . . . . .	2	2		
11-39	432-14197-00	. PIPE, air vent . . . . .	1	1		
11-40	310-14196-00	. PIPE, over flow . . . . .	1	1		

Fig. 12 EXHAUST

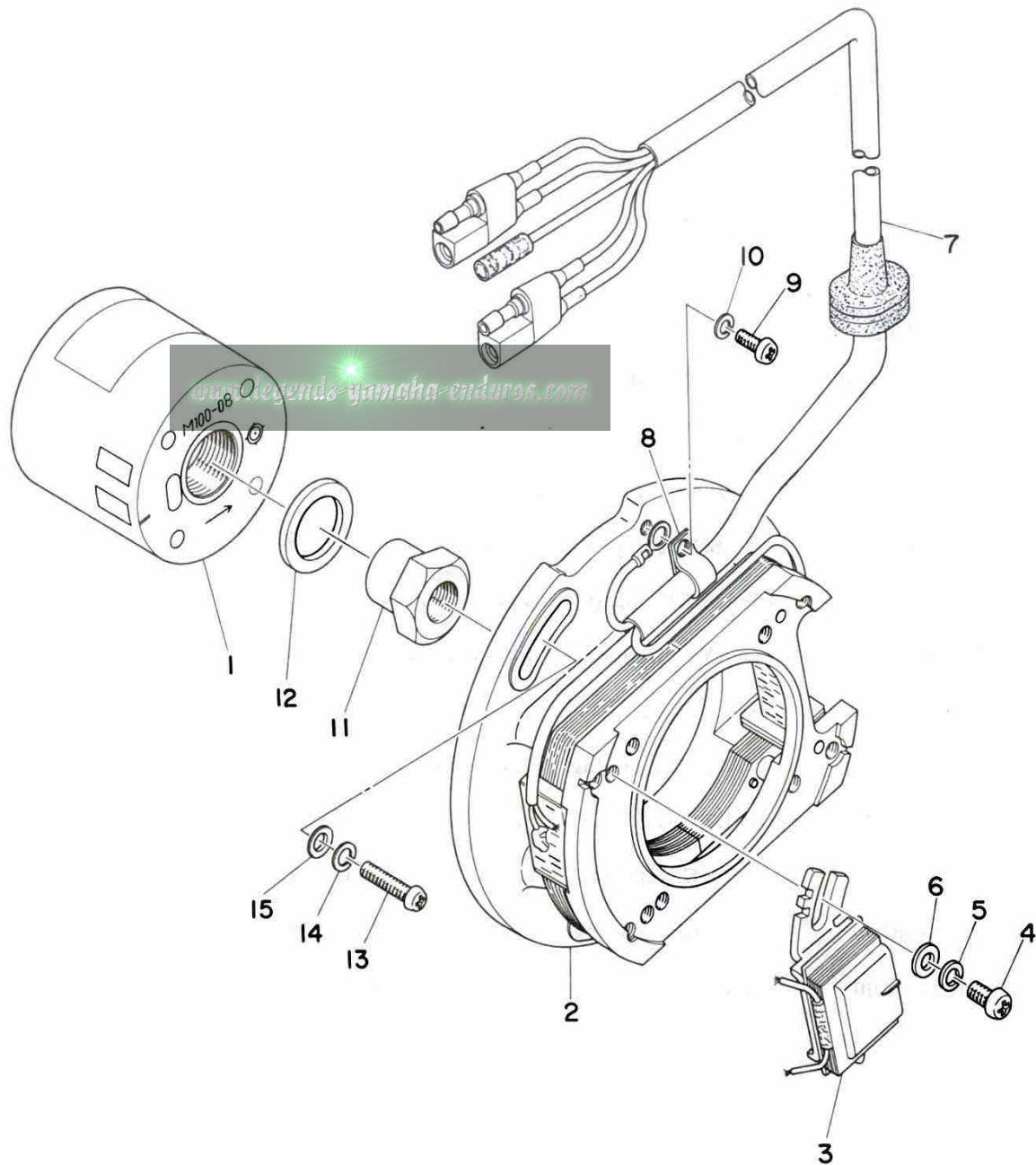


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# EXHAUST

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	360		
12- 1	483-14611-00	EXHAUST PIPE ASS'Y	.....	1		
	484-14611-00	EXHAUST PIPE ASS'Y	.....		1	
12- 2	484-14623-00	GASKET	.....	1	1	
12- 3	90506-16094	SPRING, tension	.....	2	2	
12- 4	483-14711-00	MUFFLER	.....	1		
	484-14711-00	MUFFLER	.....		1	
12- 5	145-14683-00	SPRING, hook	.....	1	1	
12- 6	145-14684-00	BOLT, hook	.....	1	1	
12- 7	431-14613-00	GASKET	.....	2	2	
12- 8	484-14753-00	SILENCER	.....	1	1	
12- 9	483-14788-00	BAND, silencer	.....	1	1	
12-10	483-14771-00	STAY, muffler	.....	1	1	
12-11	97201-08018	BOLT	.....	1	1	
12-12	97201-08035	BOLT	.....	1	1	
12-13	92901-08100	WASHER, spring	.....	2	2	
12-14	92901-08200	WASHER, plain	.....	1	1	
12-15	483-14781-00	STAY, silencer	.....	1	1	
12-16	91201-06018	BOLT	.....	1	1	
12-17	92901-06100	WASHER, spring	.....	1	1	
12-18	97201-08018	BOLT	.....	1	1	
12-19	92901-08200	WASHER, plain	.....	1	1	
12-20	92901-08100	WASHER, spring	.....	1	1	
12-21	98801-08100	NUT	.....	1	1	

Fig.13 C.D.I. MAGNETO



# C.D.I. MAGNETO

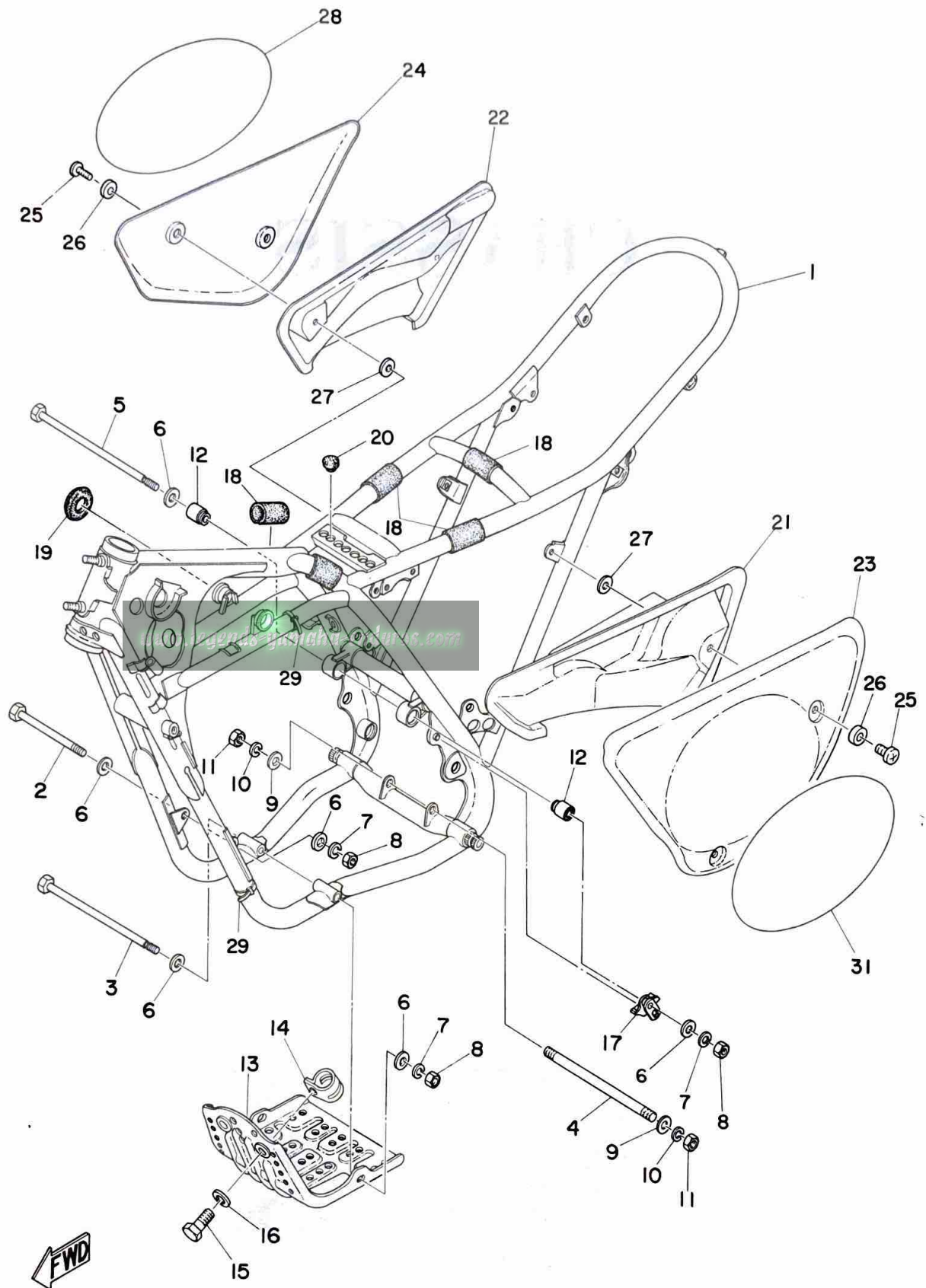
Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	360		
13- 0-1	431-85500-10	C.D.I. MAGNETO ASS'Y	..... 1	1		
13- 1	431-85550-10	. ROTOR ASS'Y	..... 1	1		
13- 2	431-85510-10	. STATOR ASS'Y	..... 1	1		
13- 3	364-85543-10	. . COIL, pulser	..... 1	1		
13- 4	98501-05010	. . SCREW, panhead	..... 2	2		
13- 5	92901-05100	. . WASHER, spring	..... 2	2		
13- 6	92901-05200	. . WASHER, plain	..... 2	2		
13- 7	431-85515-10	. . LEAD WIRE ASS'Y	..... 1	1		
13- 8	109-81328-10	. . CLAMP, lead	..... 1	1		
13- 9	165-81145-21	. . SCREW, panhead	..... 1	1		
13-10	92901-04100	. . WASHER, spring	..... 1	1		
13-11	322-85553-10	. NUT, rotor	..... 1	1		
13-12	322-85554-10	. WASHER, rotor	..... 1	1		
13-13	92501-06018	SCREW, panhead	..... 3	3		
13-14	92901-06100	WASHER, spring	..... 3	3		
13-15	92901-06200	WASHER, plain	..... 3	3		

# CHASSIS

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Fig. 14 FRAME · SIDE COVER



# FRAME · SIDE COVER

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	360		
14- 1	483-21110-03-33	FRAME COMP. ....	1	1		Yamaha Black
14- 2	90101-08234	BOLT, hexagon (8-118) .....	1	1		
14- 3	90109-08347	BOLT, hexagon (8-201) .....	1	1		
14- 4	90116-10205	BOLT, stud (10-127) .....	1	1		
14- 5	90109-08350	BOLT, hexagon (8-217) .....	1	1		
14- 6	90209-08051	WASHER .....	6	6		
14- 7	92901-08100	WASHER, spring .....	3	3		
14- 8	90185-08039	NUT, self locking .....	3	3		
14- 9	90201-10124	WASHER, plate .....	2	2		
14-10	92901-10100	WASHER, spring .....	2	2		
14-11	90185-10035	NUT, self locking .....	2	2		
14-12	328-15316-00	DAMPER, engine mount .....	2	2		
14-13	483-21471-01	PROTECTOR, engine .....	1	1		
14-14	214-21433-00-33	BRACKET, engine protector front .....	2	2		Yamaha Black
14-15	91201-06012	BOLT .....	2	2		
14-16	92901-06100	WASHER, spring .....	2	2		
14-17	483-22147-01	PROTECTOR, chain .....	1	1		
14-18	431-24723-00	DAMPER, seat mount .....	5	5		
14-19	483-24181-01	DAMPER, locating l .....	2	2		
14-20	431-24181-00	DAMPER, tank fitting .....	3	3		
14-21	483-21731-02	COVER, side inner left .....	1	1		
14-22	483-21741-02	COVER, side inner right .....	1	1		
14-23	483-21711-02-26	COVER, side left .....	1	1		Competition Yellow
14-24	483-21721-02-26	COVER, side right .....	1	1		Competition Yellow
14-25	91901-06018	SCREW, bind .....	6	6		
14-26	90202-07048	WASHER, plate .....	6	6		
14-27	90201-06339	WASHER, plate .....	6	6		

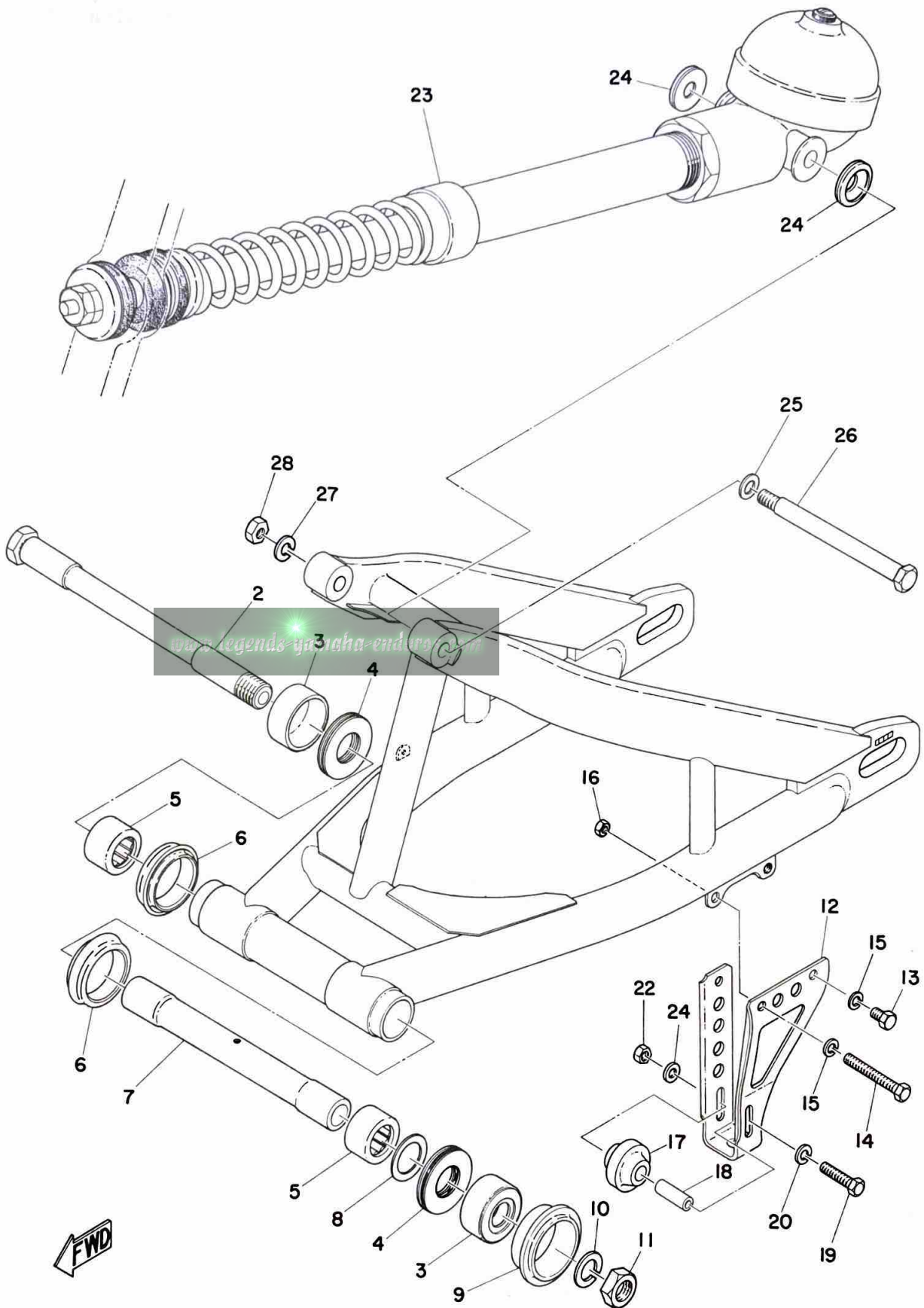


# FRAME · SIDE COVER

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	360		
14-28	401-21787-00	EMBLEM, number .....	2	2		
14-29	341-26397-01	BAND .....	3	3		

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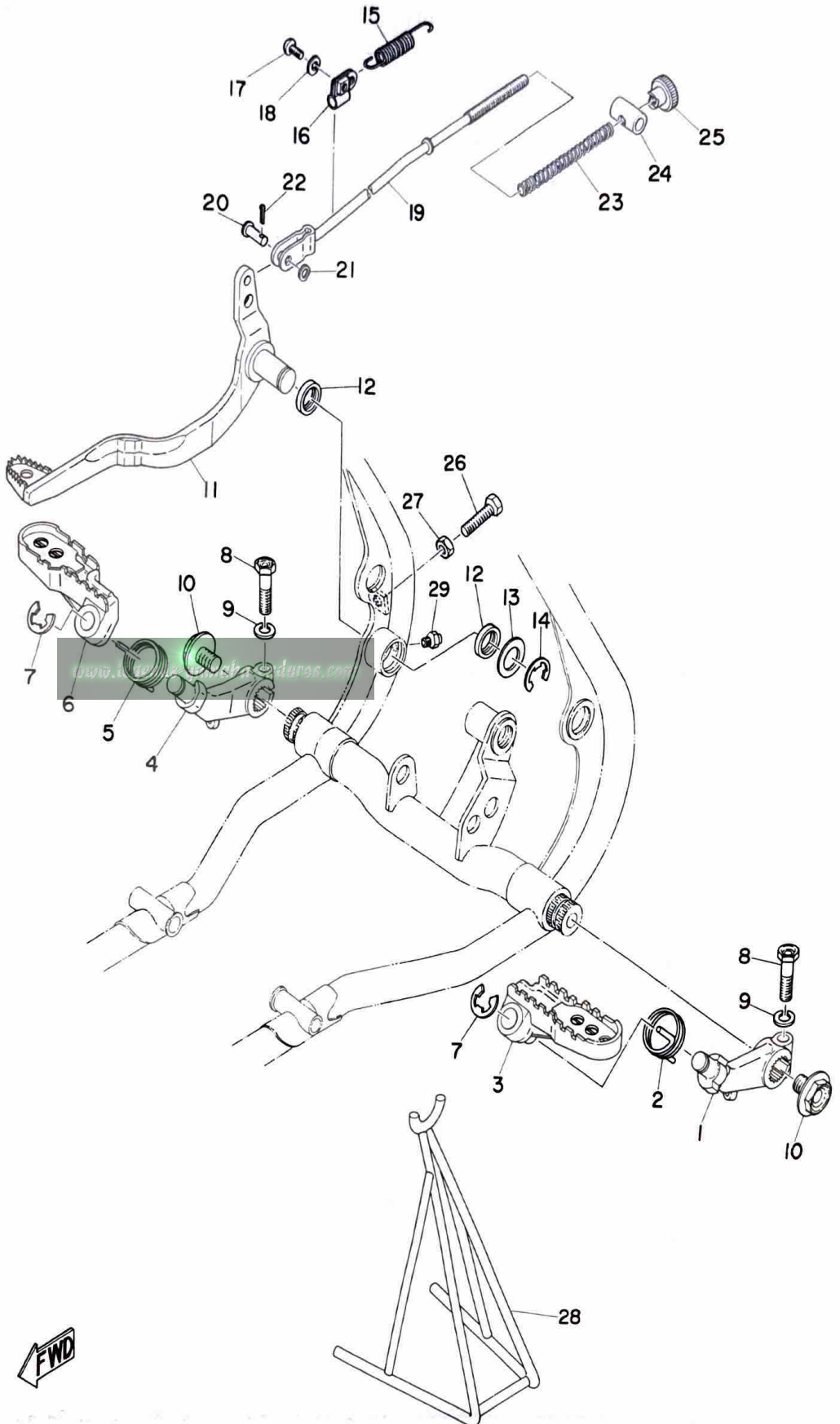
Fig. 15 REAR ARM · REAR CUSHION



## REAR ARM · REAR CUSHION

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	360		
15- 1	483-22110-03-33	REAR ARM COMP. ....	1	1		
15- 2	431-22141-00	SHAFT, pivot .....	1	1		
15- 3	483-22129-00	COVER, thrust .....	2	2		
15- 4	93342-22205	BEARING .....	2	2		
15- 5	93317-22208	BEARING .....	2	2		
15- 6	93108-35004	OIL SEAL (BSO-35-41.5-8) ....	2	2		
15- 7	483-22124-00	BUSH 2 .....	1	1		
15- 8	90201-22284	WASHER, plate (22.5-33-0.2)		U.N		
15- 9	431-22151-01	SEAL, guard .....	1	1		
15-10	92901-16100	WASHER, spring .....	1	1		
15-11	90170-16111	NUT, hexagon .....	1	1		
15-12	322-22153-00-33	GUARD, chain .....	1	1		Yamaha Black
15-13	91201-06010	BOLT .....	1	1		
15-14	91201-06050	BOLT .....	1	1		
15-15	92901-06100	WASHER, spring .....	2	2		
15-16	98801-06200	NUT .....	1	1		
15-17	322-22178-00	TENSIONER .....	1	1		
15-18	322-22137-00	SPACER, chain guard .....	1	1		
15-19	91201-06040	BOLT .....	1	1		
15-20	92901-06200	WASHER, plain .....	1	1		
15-21	92901-06200	WASHER, plain .....	1	1		
15-22	95303-06600	NUT .....	1	1		
15-23	483-22210-01	REAR CUSHION ASS'Y .....	1	1		
15-24	483-22128-00	COVER, thrust .....	2	2		
15-25	90201-08439	WASHER .....	1	1		
15-26	90109-08300	BOLT .....	1	1		
15-27	92901-08100	WASHER, spring .....	1	1		
15-28	98801-08100	NUT .....	1	1		

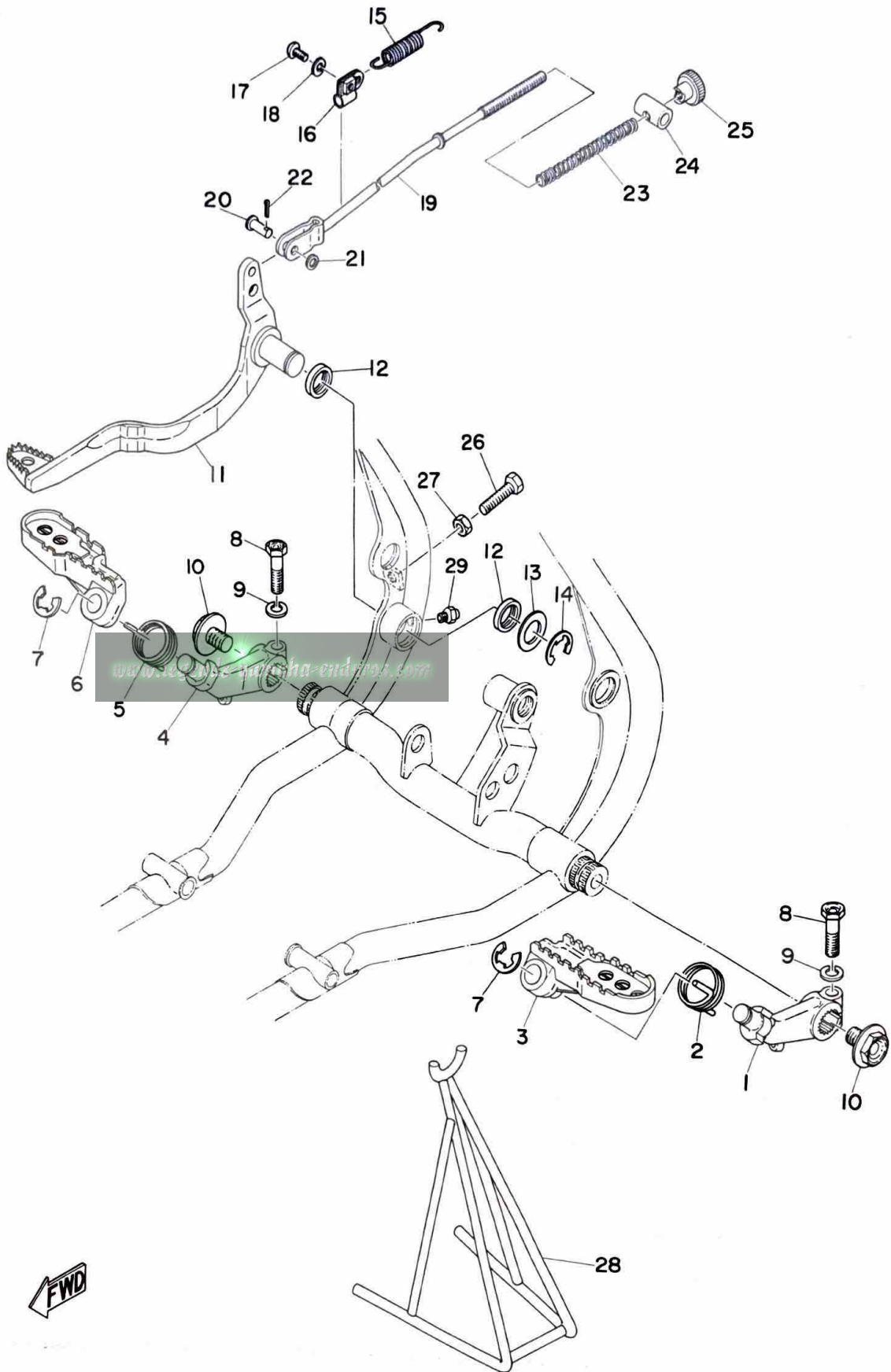
Fig. 16 FOOTREST · BRAKE PEDAL



## FOOTREST · BRAKE PEDAL

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	360		
16- 1	431-27412-00	BRACKET, footrest left	1	1		
16- 2	363-27426-00	SPRING, return footrest left	1	1		
16- 3	431-27411-00	FOOTREST, left	1	1		
16- 4	431-27422-00	BRACKET, footrest right	1	1		
16- 5	363-27456-00	SPRING, return footrest right	1	1		
16- 6	431-27421-00	FOOTREST, right	1	1		
16- 7	93430-10015	CIRCLIP (E-10)	2	2		
16- 8	90101-08134	BOLT, hexagon	2	2		
16- 9	92901-08100	WASHER, spring	2	2		
16-10	90109-10174	BOLT, hexagon	2	2		
16-11	483-27211-00-91	PEDAL, brake	1	1		
16-12	93104-15005	OIL SEAL (SO-15-21-3)	2	2		
16-13	90201-15340	WASHER, plate	1	1		
16-14	93430-12009	CIRCLIP	1	1		
16-15	90506-18068	SPRING, tension	1	1		
16-16	322-21452-00	HOOK, spring	1	1		
16-17	98501-05010	SCREW, panhead	1	1		
16-18	92901-05100	WASHER, spring	1	1		
16-19	431-27231-00	ROD, brake	1	1		
16-20	90240-06027	PIN, with hole	1	1		
16-21	92901-06200	WASHER, plain	1	1		
16-22	91401-20012	PIN, cotter	1	1		
16-23	180-27236-00	SPRING, rod	1	1		
16-24	431-27237-00	PIN, clevis	1	1		
16-25	90179-06006	NUT, adjusting	1	1		
16-26	91201-06025	BOLT	1	1		
16-27	98801-06300	NUT	1	1		

Fig. 16 FOOTREST · BRAKE PEDAL



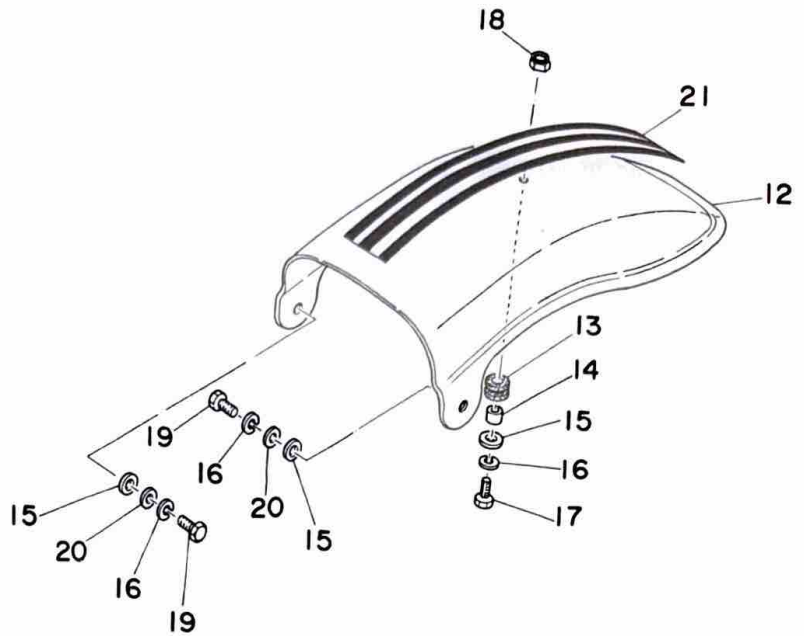
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# FOOTREST · BRAKE PEDAL

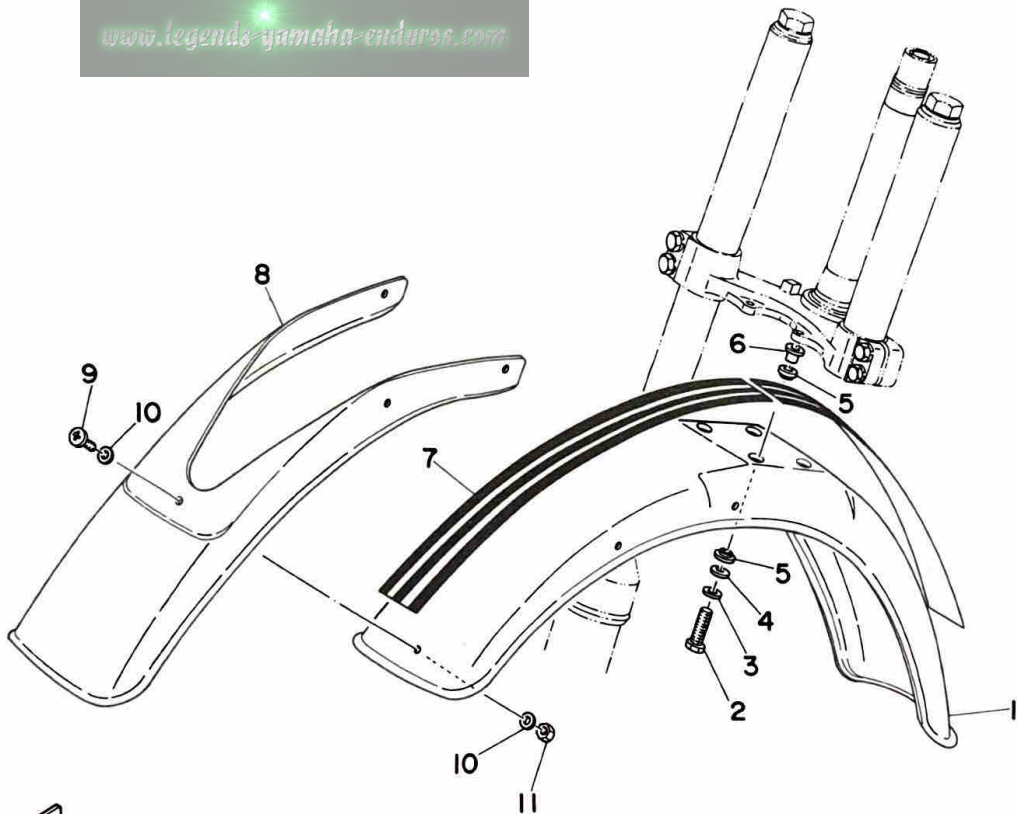
Ref. No.	Part No.	Description	Q'ty 250 360	Applicable Machine No.	Remarks
16-28	431-27311-00	STAND .....	1	1	
16-29	93700-06001	NIPPLE, grease .....	1	1	

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Fig. 17 FRONT FENDER · REAR FENDER



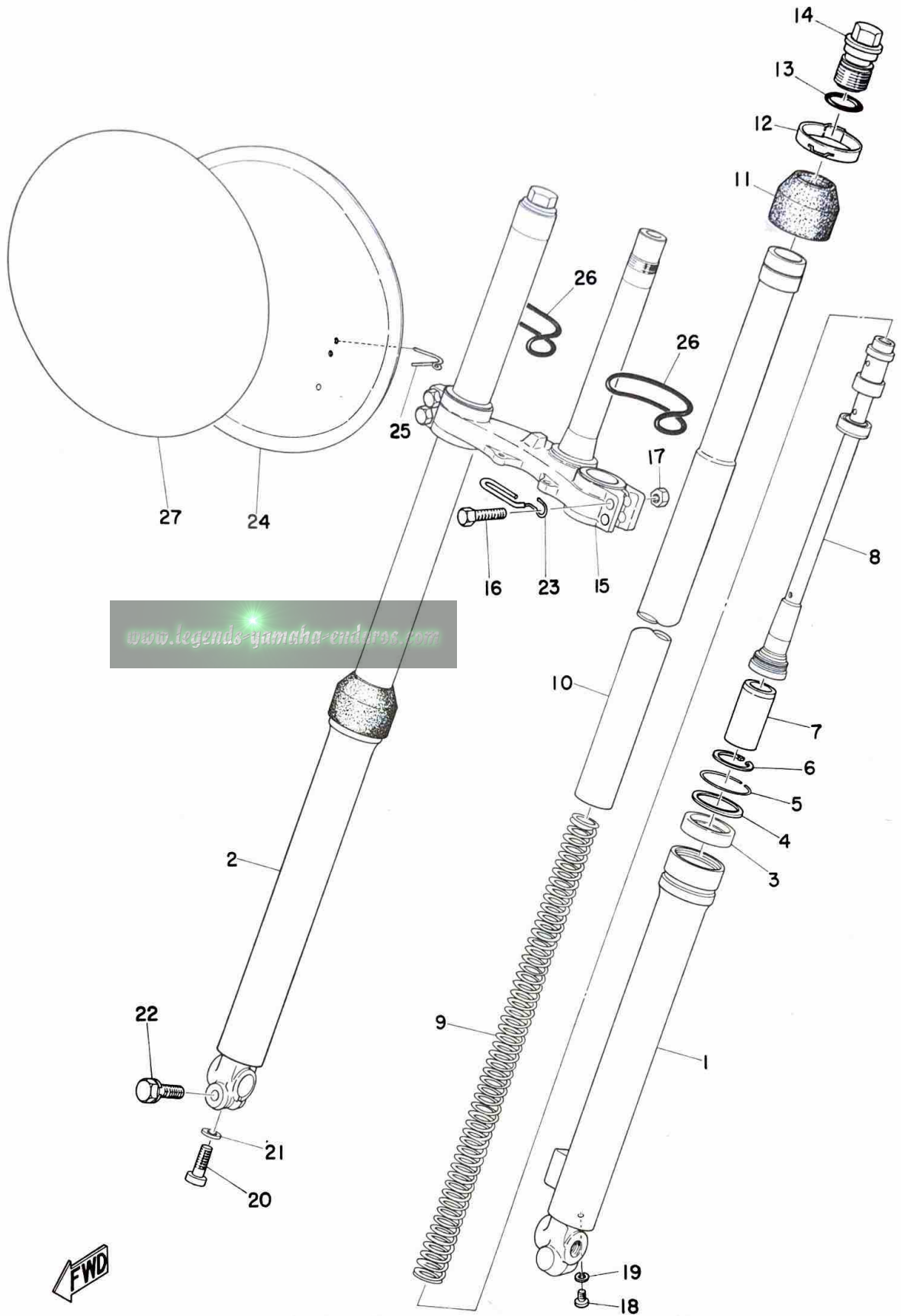
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## FRONT FENDER · REAR FENDER

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	360		
17- 1	483-21511-00	FENDER, front	1	1		Competition Yellow
17- 2	91201-06030	BOLT	4	4		
17- 3	92901-06100	WASHER, spring	4	4		
17- 4	90201-06339	WASHER, special	4	4		
17- 5	322-21541-00	DAMPER, fender	8	8		
17- 6	322-21544-00	COLLAR, fender	4	4		
17- 7	483-21519-00	STRIPE, front fender	2	2		
17- 8	483-21551-00	OVER FENDER	1	1		
17- 9	98901-04012	SCREW, bind	5	5		
17-10	92901-04200	WASHER, plain	10	10		
17-11	98801-04200	NUT	5	5		
17-12	363-21611-00	FENDER, rear	1	1		Competition Yellow
17-13	90480-14052	GROMMET	1	1		
17-14	90387-06216	COLLAR	1	1		
17-15	90201-06339	WASHER, plate	3	3		
17-16	92901-06100	WASHER, spring	3	3		
17-17	91201-06020	BOLT	1	1		
17-18	95601-06100	NUT U	1	1		
17-19	91101-06015	BOLT	2	2		
17-20	92901-06200	WASHER, plain	2	2		
17-21	483-21619-00	STRIPE, rear fender	1	1		

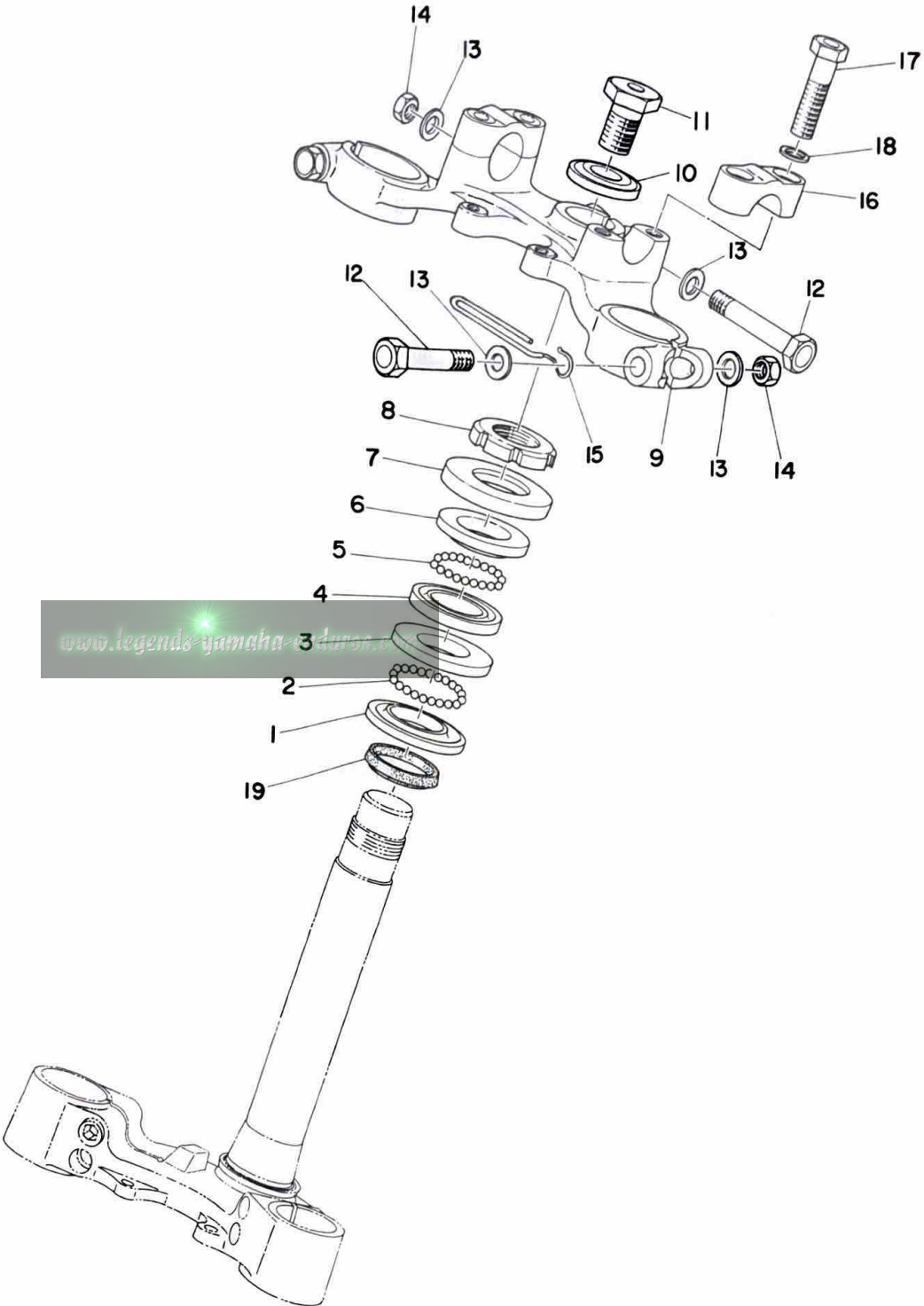
Fig. 18 FRONT FORK



# FRONT FORK

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	360		
18- 0-1	483-23101-00	FRONT FORK ASS'Y	1	1		
18- 1	483-23126-00	. TUBE, outer left	1	1		
18- 2	483-23136-00	. TUBE, outer right	1	1		
18- 3	278-23145-51	. . OIL SEAL	2	2		
18- 4	214-23146-00	. . WASHER, oil seal	2	2		
18- 5	214-23156-00	. . CLIP, oil seal	2	2		
18- 6	93420-28025	. CIRCLIP (R-28)	2	2		
18- 7	322-23171-00	. PISTON	2	2		
18- 8	483-23170-00	. CYLINDER COMP.	2	2		
18- 9	363-23141-01	. SPRING, fork	2	2		
18-10	483-23124-00	. TUBE, inner	2	2		
18-11	292-23144-00	. SEAL, dust	2	2		
18-12	322-23318-01	. HOLDER, wire	1	1		
18-13	214-23114-00	. O-RING	2	2		
18-14	291-23111-60	. BOLT, cap	2	2		
18-15	483-23345-00-98	. UNDER BRACKET COMP.	1	1		Frosting Black
18-16	483-23411-00	. BOLT, under bracket	4	4		
18-17	447-23127-00	. NUT U	4	4		
18-18	122-23119-01	. PLUG, drain	2	2		
18-19	122-23129-00	. GASKET, drain plug	2	2		
18-20	278-23181-50	. BOLT	2	2		
18-21	278-23158-50	. PACKING	2	2		
18-22	214-23128-00	. BOLT	1	1		
18-23	434-23319-00	HOLDER, wire	1	1		
18-24	431-23485-00	PLATE, number	1	1		
18-25	431-23486-02	STAY, number plate	2	2		
18-26	93210-45191	O-RING	2	2		
18-27	322-23395-00	EMBLEM, number	1	1		

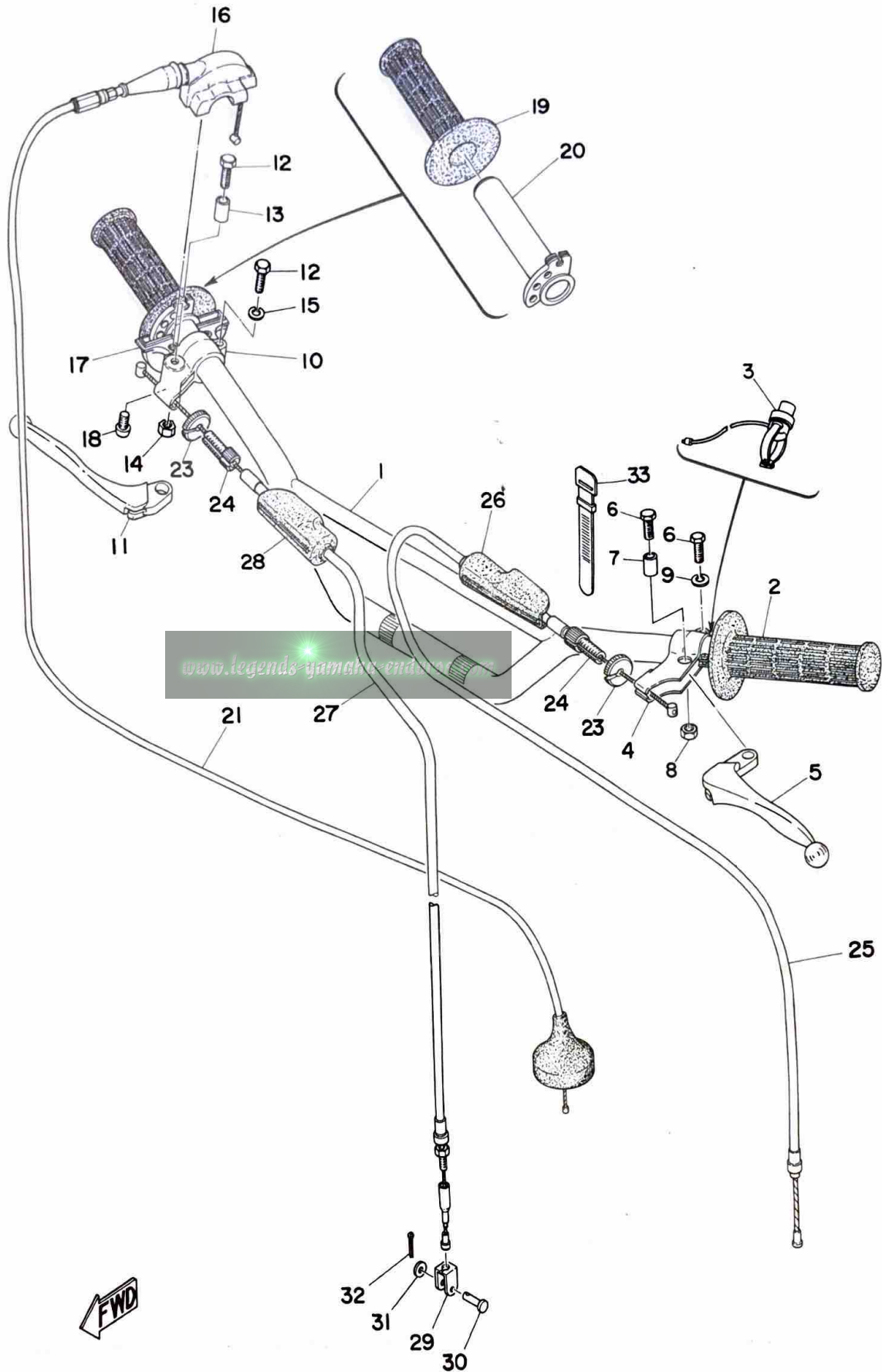
Fig. 19 STEERING



# STEERING

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	360		
19- 1	156-23411-00	RACE, ball 1 .....	1	1		
19- 2	93501-04011	BALL (1/4 inch) .....	19	19		
19- 3	156-23412-00	RACE, ball 2 .....	1	1		
19- 4	122-23412-00	RACE, ball 2 .....	1	1		
19- 5	93503-16010	BALL (3/16 inch) .....	22	22		
19- 6	122-23411-00	RACE, ball 1 .....	1	1		
19- 7	122-23416-00	COVER, ball race .....	1	1		
19- 8	137-23454-00	NUT, steering fitting .....	1	1		
19- 9	431-23435-01	CROWN, handle .....	1	1		
19-10	90209-14022	WASHER, crown .....	1	1		
19-11	90109-14235	BOLT, steering fitting .....	1	1		
19-12	90101-08133	BOLT, handle crown .....	3	3		
19-13	90201-08083	WASHER, plate .....	6	6		
19-14	90185-08039	NUT U .....	3	3		
19-15	434-23319-00	HOLDER, wire .....	1	1		
19-16	401-23441-00-98	HOLDER, handle upper .....	2	2		Frosting Black
19-17	90101-08131	BOLT, fitting .....	4	4		
19-18	92901-08100	WASHER, spring .....	4	4		
19-19	164-23462-00	SEAL, dust .....	1	1		

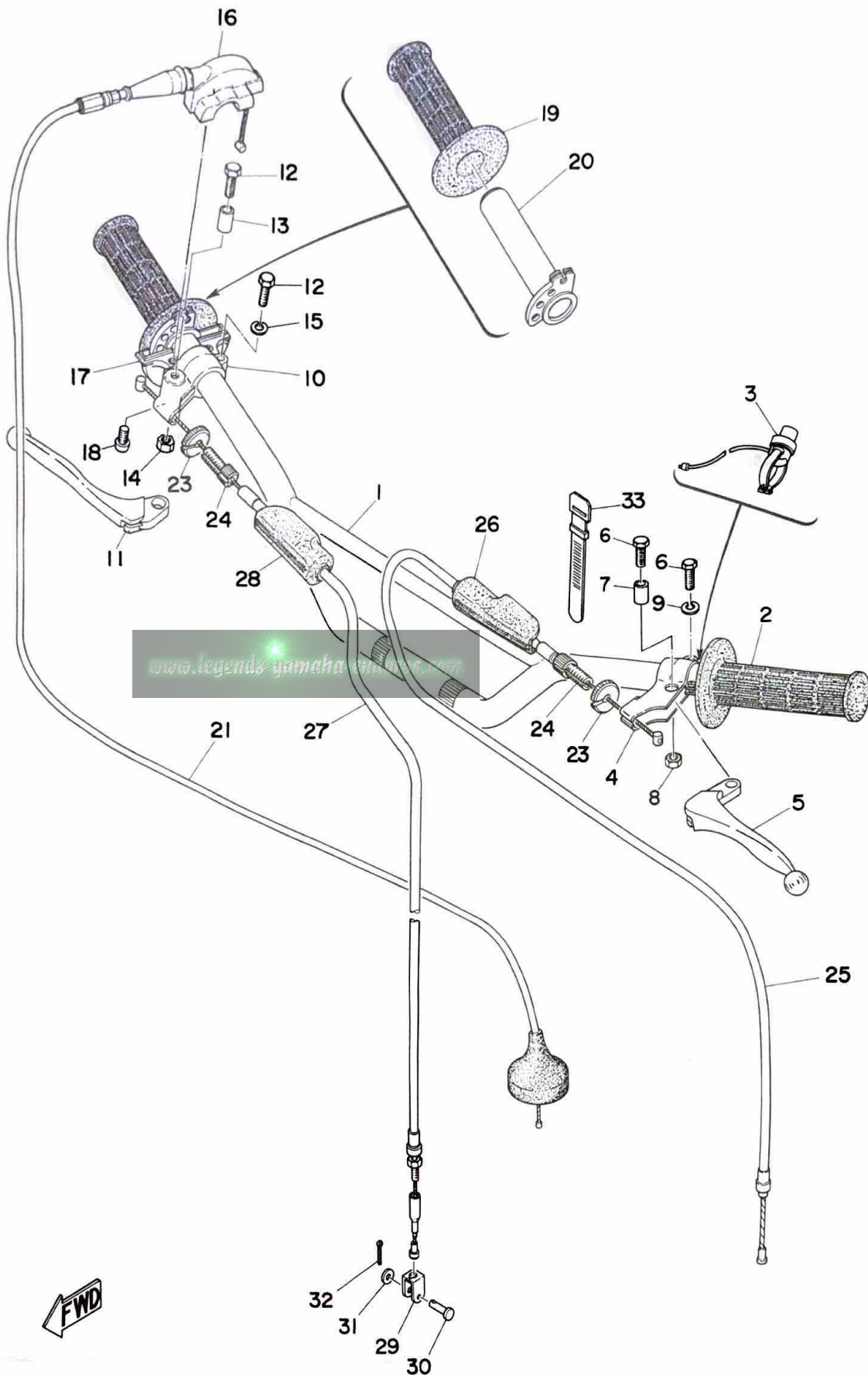
Fig. 20 HANDLE · WIRE



# HANDLE · WIRE

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	360		
20- 1	483-26111-00	HANDLE .....	1	1		
20- 2	322-26241-00	GLIP, left .....	1	1		
20- 3	363-83976-00	SWITCH, handle 1 .....	1	1		
20- 0-1	214-82910-03	LEVER HOLDER ASS'Y, left ...	1	1		
20- 4	214-82911-01	. HOLDER, lever left .....	1	1		
20- 5	214-83912-01	. LEVER, left .....	1	1		
20- 6	97323-06020	. BOLT .....	2	2		
20- 7	214-83913-00	. COLLAR, lever .....	1	1		
20- 8	98801-06300	. NUT .....	1	1		
20- 9	92901-06100	. WASHER, spring .....	1	1		
20- 0-2	233-82920-03	LEVER HOLDER ASS'Y, right	1	1		
20-10	233-82921-31	. HOLDER, lever right .....	1	1		
20-11	233-83922-31	. LEVER, right .....	1	1		
20-12	97323-06020	. BOLT .....	2	2		
20-13	214-83913-00	. COLLAR, lever .....	1	1		
20-14	92801-06200	. NUT .....	1	1		
20-15	92901-06100	. WASHER, spring .....	1	1		
20-16	431-26281-01	CAP, grip upper .....	1	1		
20-17	431-26282-01	CAP, grip under .....	1	1		
20-18	98503-05020	SCREW, panhead .....	2	2		
20-19	322-26242-00	GRIP, right .....	1	1		
20-20	431-26243-00	TUBE, guide .....	1	1		
20-21	483-26311-01	WIRE, throttle .....	1	1		
20-22	431-26329-00	. CAP, rubber .....	1	1		
20-23	322-26344-00	NUT, wire adjusting .....	2	2		
20-24	90123-08046	BOLT, adjusting .....	2	2		
20-25	483-26335-00	WIRE, clutch .....	1	1		
20-26	382-26372-01	. COVER, lever .....	1	1		

Fig. 20 HANDLE · WIRE

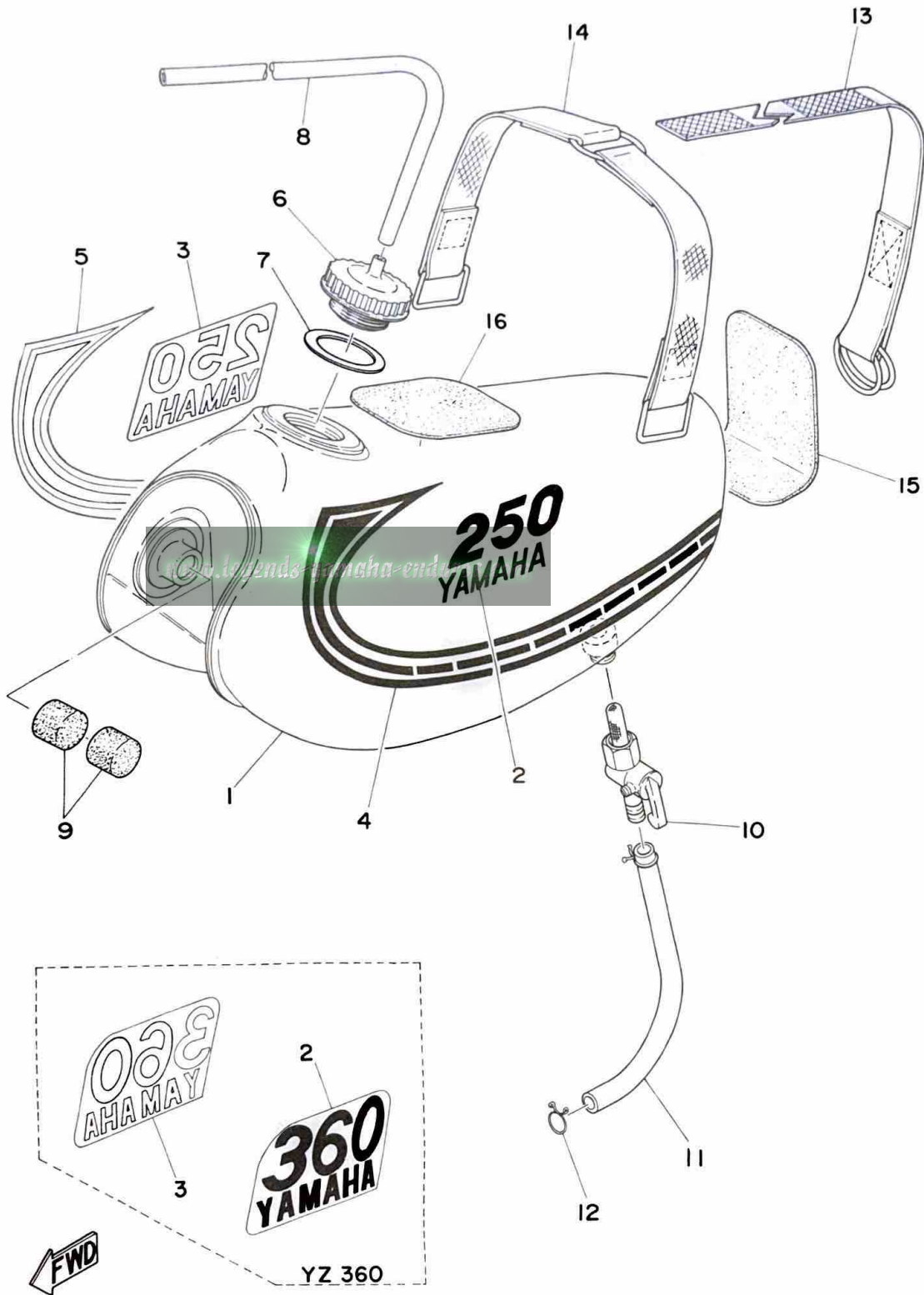


# HANDLE · WIRE

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	360		
20-27	483-26341-01	WIRE, break front .....	1	1		
20-28	382-26372-01	. COVER, lever .....	1	1		
20-29	156-26347-00	JOINT, wire .....	1	1		
20-30	90240-08012	PIN, joint link .....	1	1		
20-31	90201-08083	WASHER, pedal link .....	1	1		
20-32	91401-20012	PIN, cotter .....	1	1		
20-33	437-83936-00	BAND, switch cord .....	1	1		

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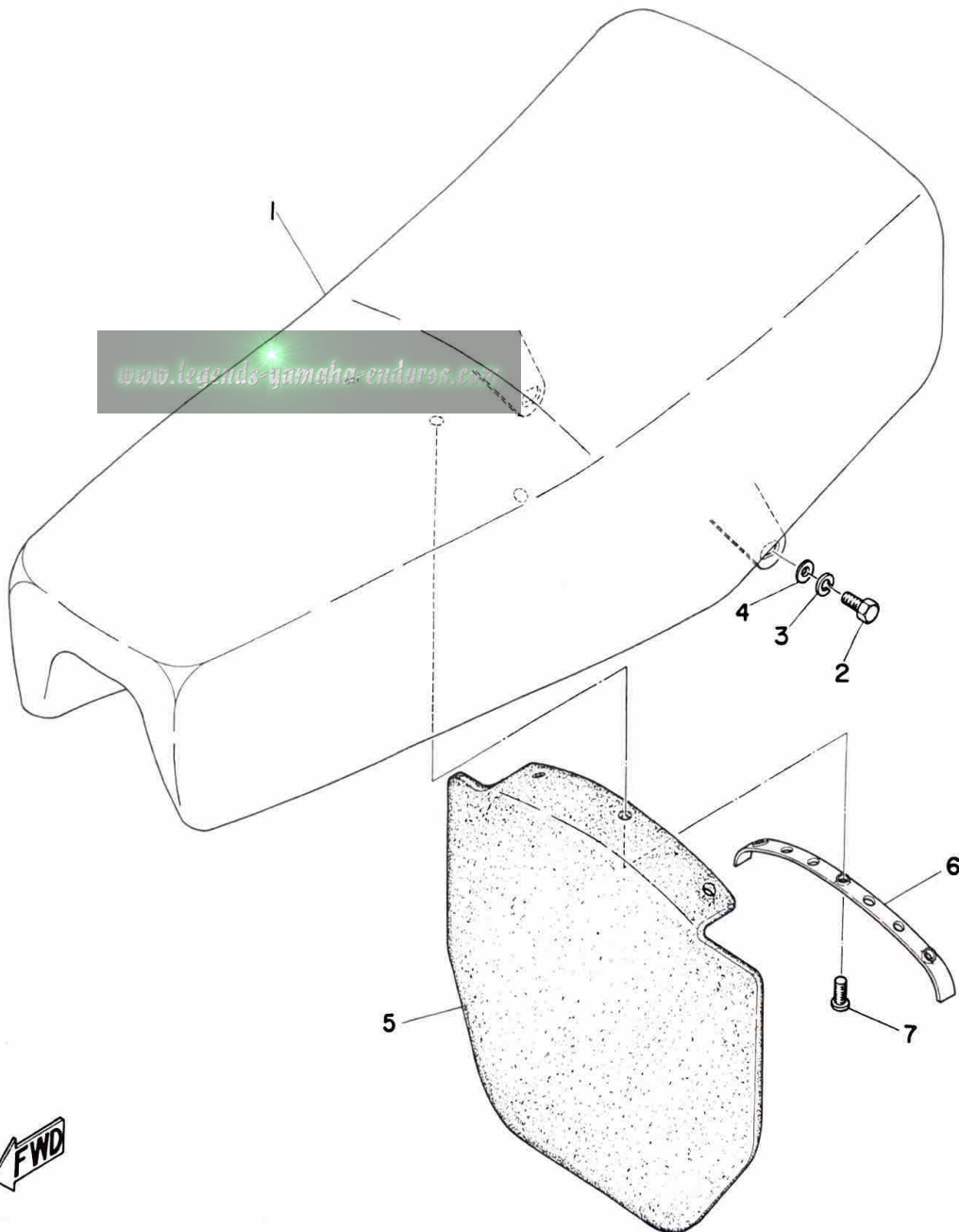
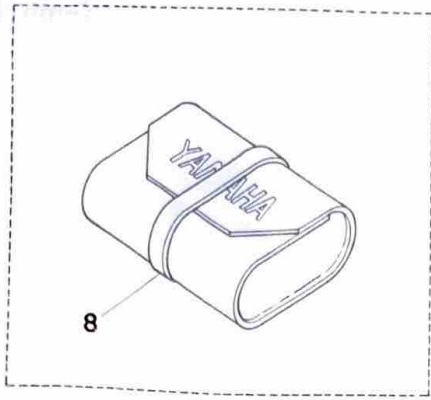
Fig. 21 FUEL TANK



# FUEL TANK

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	360		
21- 1	483-24110-00-01	FUEL TANK COMP. ....	1	1		Competition Yellow
	483-24110-00-03	FUEL TANK COMP. ....		1		Competition Yellow
21- 2	483-24161-00	. EMBLEM, fuel tank left ....	1			
	484-24161-00	. EMBLEM, fuel tank left ....		1		
21- 3	483-24162-00	. EMBLEM, fuel tank right ....	1			
	484-24162-00	. EMBLEM, fuel tank right ....		1		
21- 4	483-24244-00	. GRAPHIC, fuel tank left ....	1	1		
21- 5	483-24245-00	. GRAPHIC, fuel tank right ....	1	1		
21- 6	322-24611-00	BODY, cap .....	1	1		
21- 7	322-24612-00	PACKING, cap .....	1	1		
21- 8	90445-09111	PIPE, fuel (5-430) .....	1	1		
21- 9	156-24181-00	DAMPER, locating .....	2	2		
21-10	322-24500-00	FUEL COCK ASS'Y .....	1	1		
21-11	90445-11150	PIPE, fuel (7-220) .....	1	1		
21-12	90467-10008	CLIP, pipe .....	2	2		
21-13	483-24173-00	BAND, tank fitting rear .....	1	1		
21-14	431-24199-00	BAND, tank fitting front .....	1	1		
21-15	431-24183-00	DAMPER 2 .....	1	1		
21-16	431-24182-00	DAMPER 1 .....	1	1		

Fig. 22 SEAT

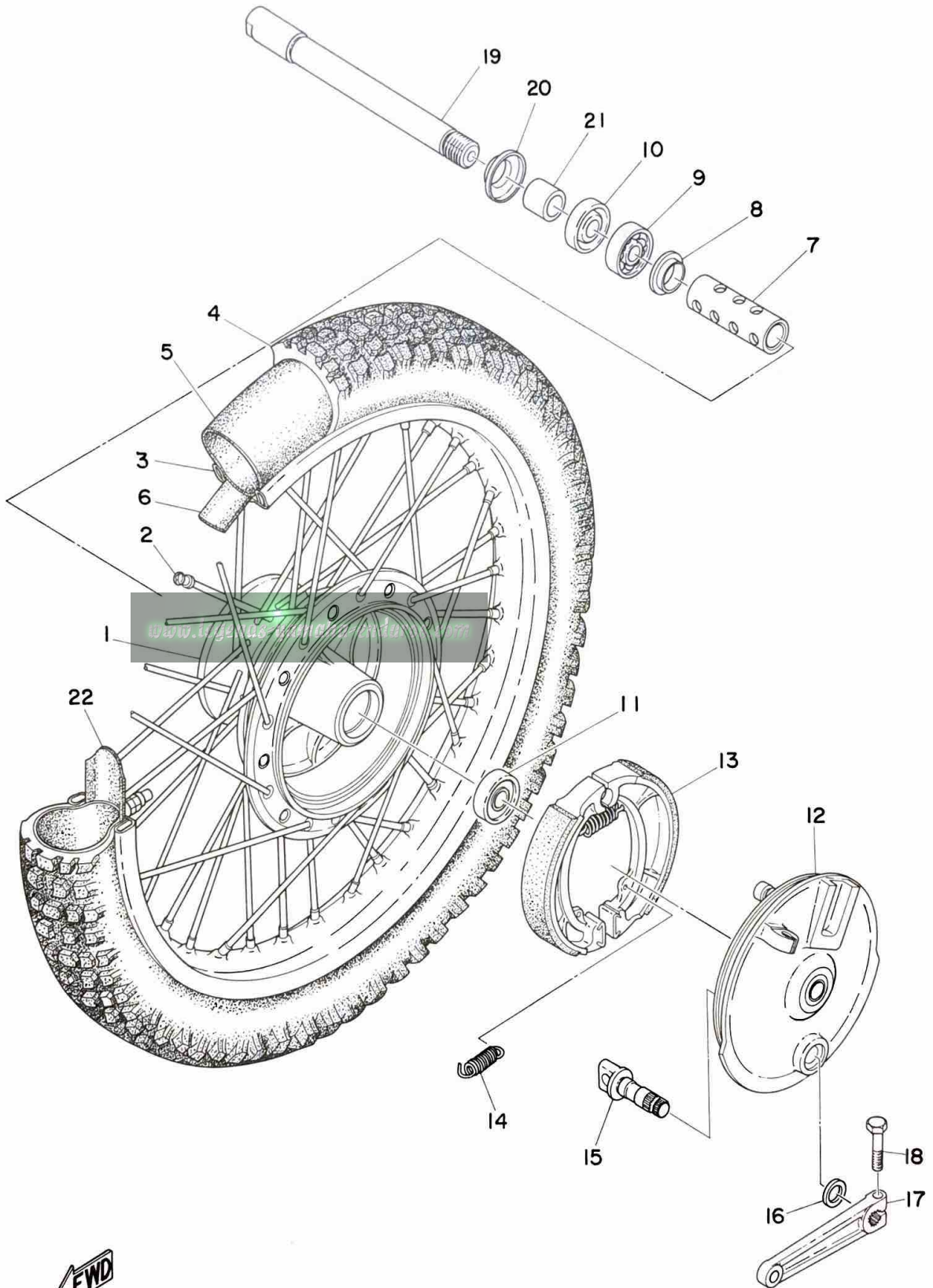


# SEAT

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	360		
22- 1	483-24770-01	SEMI DOUBLE SEAT ASS'Y	.... 1	1		
22- 2	91101-06015	BOLT	..... 2	2		
22- 3	92901-06100	WASHER, spring	..... 2	2		
22- 4	92901-06200	WASHER, plain	..... 2	2		
22- 5	483-21621-00	FLAP	..... 1	1		
22- 6	483-21615-00	WASHER, special	..... 1	1		
22- 7	91901-06012	SCREW, bind	..... 3	3		
22- 8	363-28100-10	TOOL ASS'Y	..... 1	1		

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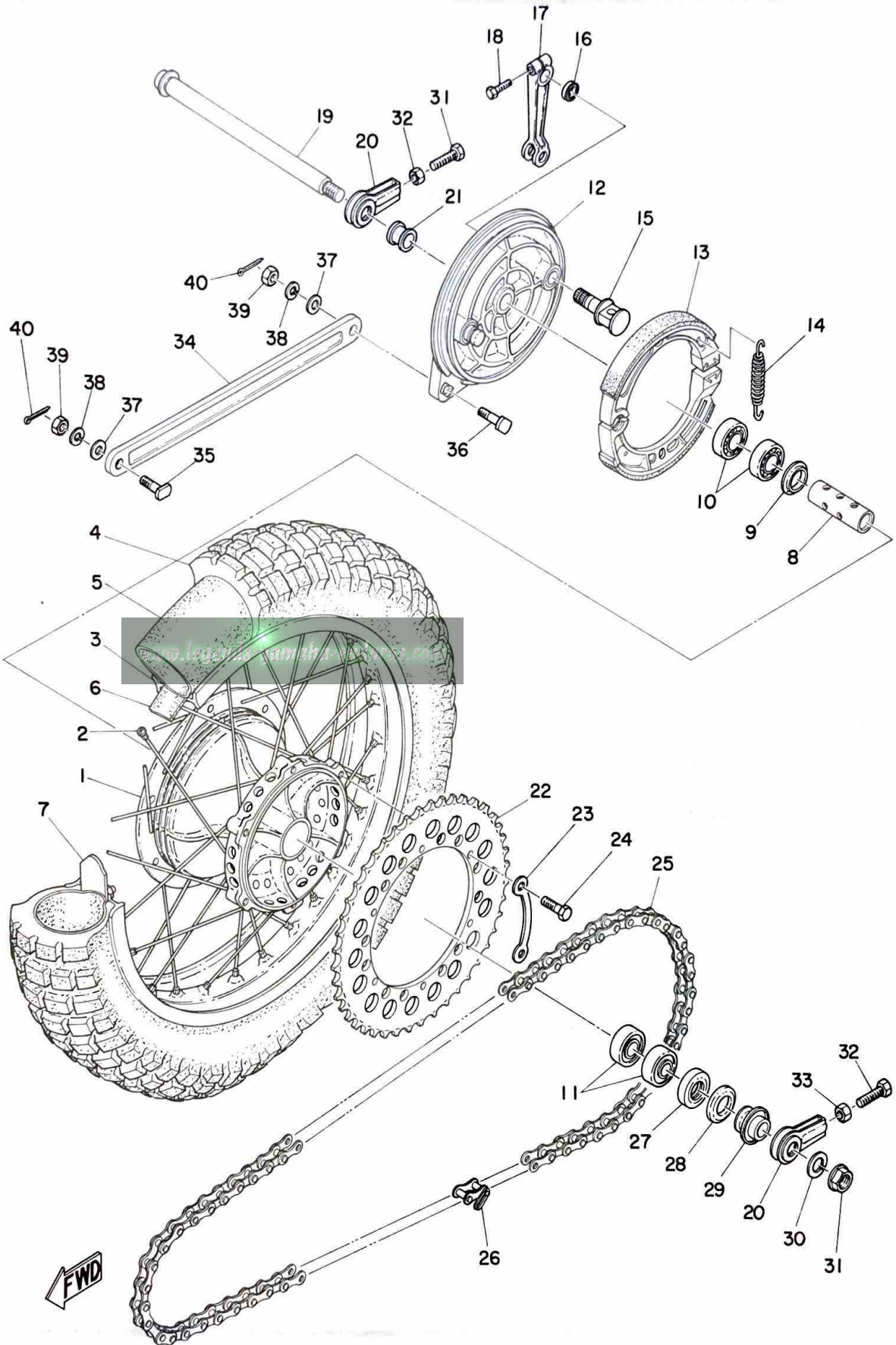
Fig. 23 FRONT WHEEL



## FRONT WHEEL

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	360		
23- 1	322-25111-00-98	HUB, front	1	1		Frosting Black
23- 2	322-25104-00	SPOKE SET	1s	1s		
23- 3	94416-21104	RIM, front (1.60A-21)	1	1		
23- 4	94130-21096	TIRE, front (3.00-21-4PR)	1	1		
23- 5	94230-21038	TUBE, front (3.00-21)	1	1		
23- 6	94330-21030	BAND, rim (3.00-21)	1	1		
23- 7	431-25117-00	SPACER, bearing	1	1		
23- 8	146-25116-00	FLANGE, spacer 2	1	1		
23- 9	93306-20201	BEARING (B6202)	1	1		
23-10	93102-20009	OIL SEAL (SD-20-35-7)	1	1		
23-11	93306-20203	BEARING (B6202RS)	1	1		
23-12	483-25121-00-98	PLATE, brake shoe	1	1		Frosting Black
23-13	322-25130-00	BRAKE SHOE COMP.	2	2		
23-14	90506-16036	SPRING, brake shoe return	2	2		
23-15	431-25151-00	CAMSHAFT	1	1		
23-16	137-25159-00	SEAL, camshaft	1	1		
23-17	322-25155-00	LEVER, camshaft	1	1		
23-18	91201-06025	BOLT	1	1		
23-19	431-25181-00	SHAFT, wheel	1	1		
23-20	322-25118-00	COVER, hub dust	1	1		
23-21	322-25183-00	COLLAR, wheel shaft	1	1		
23-22	214-25194-00	SPACER, bead	2	2		

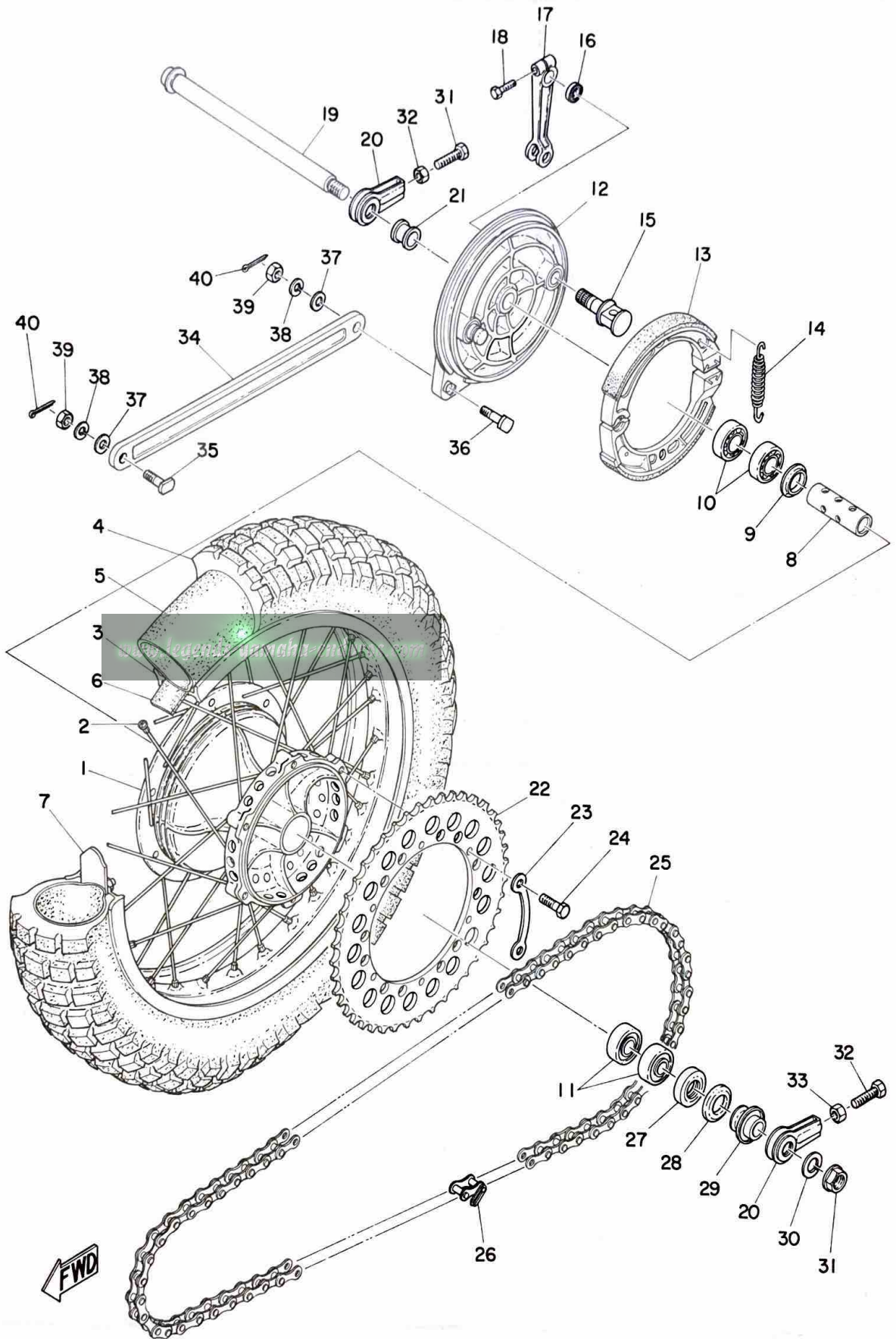
Fig. 24 REAR WHEEL



## REAR WHEEL

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	360		
24- 1	483-25311-10-98	HUB, rear .....	1	1		Frosting Black
24- 2	431-25304-00	SPOKE SET .....	1s	1s		
24- 3	94421-18105	RIM, rear (2.15B-18) .....	1	1		
24- 4	94146-18109	TIRE, rear (4.60-18-4PR) .....	1	1		
24- 5	94246-18040	TUBE, rear (4.60-18) .....	1	1		
24- 6	94340-18022	BAND, rim (4.00-18) .....	1	1		
24- 7	363-25394-00	SPACER, bead .....	2	2		
24- 8	483-25317-00	SPACER, bearing .....	1	1		
24- 9	483-25315-00	FLANGE, spacer .....	1	1		
24-10	93306-20301	BEARING (B6203) .....	2	2		
24-11	93306-20303	BEARING (B6203Z) .....	2	2		
24-12	483-25321-00-98	PLATE, brake shoe .....	1	1		Frosting Black
24-13	431-25330-01	BRAKE SHOE COMP. ....	2	2		
24-14	90507-20002	SPRING, tension .....	2	2		
24-15	431-25351-00	CAMSHAFT .....	1	1		
24-16	93104-14044	OIL SEAL (SO-14-20-3) .....	1	1		
24-17	431-25355-00	LEVER, camshaft .....	1	1		
24-18	91201-06025	BOLT .....	1	1		
24-19	431-25381-00	SHAFT, wheel .....	1	1		
24-20	431-25388-00	PULLER, chain .....	2	2		
24-21	90387-17215	COLLAR, .....	1	1		
24-22	431-25448-00	GEAR, sprocket wheel (48T) ..	}	U.R.	}	YZ360 STD
	431-25450-00	GEAR, sprocket wheel (50T) ..				YZ250 STD
	431-25452-00	GEAR, sprocket wheel (52T) ..				
	431-25454-00	GEAR, sprocket wheel (54T) ..				
24-23	431-25412-00	WASHER, lock .....	3	3		
24-24	90101-08130	BOLT, hexagon .....	6	6		

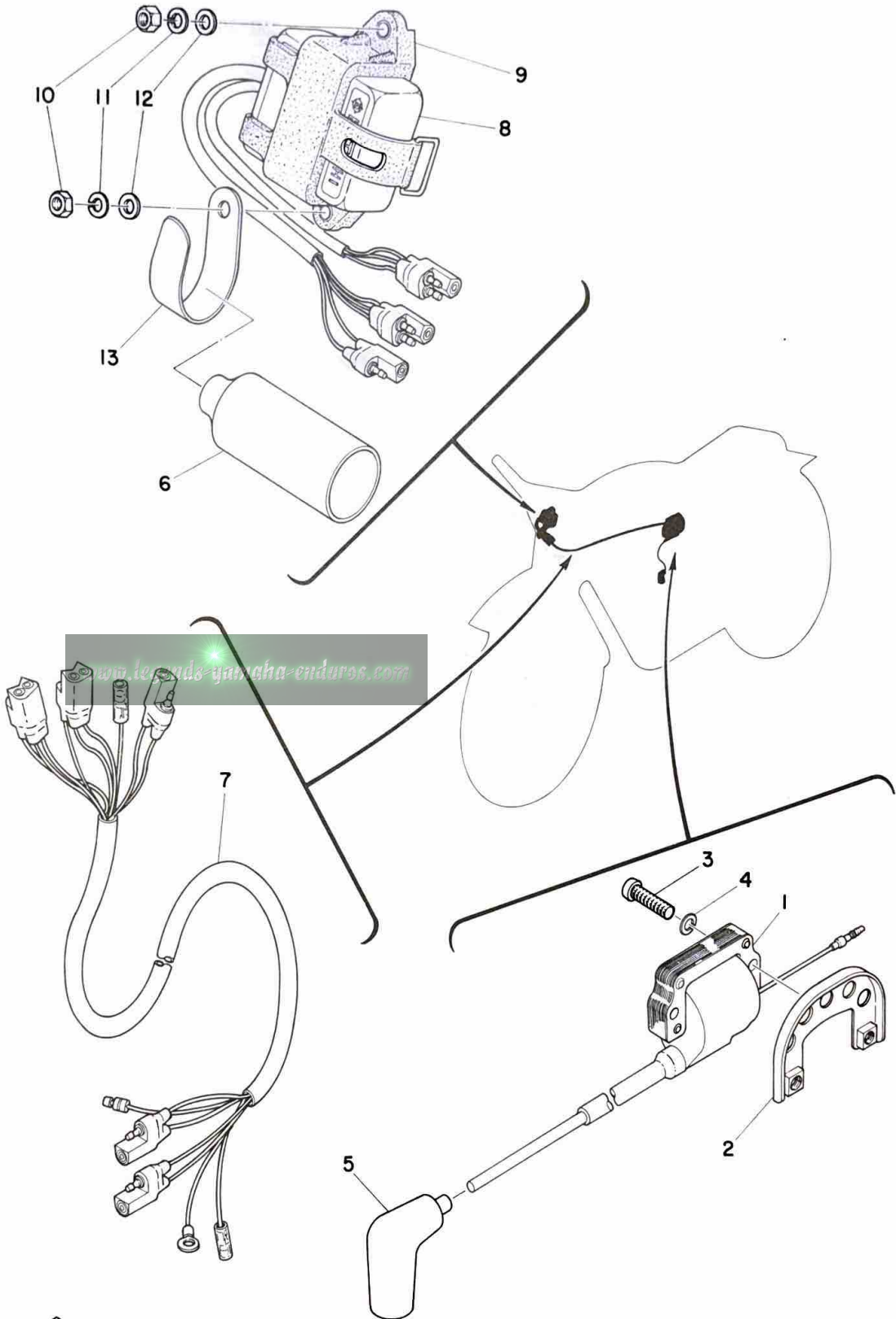
Fig. 24 REAR WHEEL



## REAR WHEEL

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	360		
24-25	94515-20104	CHAIN (DK520T 106L) .....	1	1		
24-26	94615-20001	. JOINT, chain .....	1	1		
24-27	93102-25061	OIL SEAL (SD-25-40-8) .....	1	1		
24-28	431-25367-00	COVER, dust .....	1	1		
24-29	431-25376-01	COLLAR, sprocket shaft .....	1	1		
24-30	92901-16100	WASHER, spring .....	1	1		
24-31	90179-16007	NUT .....	1	1		
24-32	168-25379-00	BOLT, chain puller .....	2	2		
24-33	98803-08300	NUT .....	2	2		
24-34	431-25371-00	BAR, tension .....	1	1		
24-35	90109-08175	BOLT .....	1	1		
24-36	90109-08176	BOLT .....	1	1		
24-37	92901-08200	WASHER, plain .....	2	2		
24-38	92901-08100	WASHER, spring .....	2	2		
24-39	98801-08300	NUT .....	2	2		
24-40	91401-20020	PIN, cotter .....	2	2		

Fig. 25 ELECTRICAL



# ELECTRICAL

Ref. No.	Part No.	Description	Q'ty		Applicable Machine No.	Remarks
			250	360		
25- 1	322-82310-10	IGNITION COIL ASS'Y .....	1	1		
25- 2	483-82316-01	BRACKET, ignition coil .....	1	1		
25- 3	92501-06025	SCREW, panhead .....	2	2		
25- 4	92901-06100	WASHER, spring .....	2	2		
25- 5	294-82370-00	PLUG CAP ASS'Y .....	1	1		
25- 6	256-82599-00	COVER, connector .....	1	1		
25- 7	483-85515-01	WIRE, sub lead .....	1	1		
25- 8	364-85540-13	C.D.I. UNIT ASS'Y .....	1	1		
25- 9	483-85546-00	BAND .....	1	1		
25-10	92801-06200	BOLT .....	2	2		
25-11	92901-06100	WASHER, spring .....	2	2		
25-12	136-22316-00	WASHER, chain case .....	2	2		
25-13	483-85548-00	HOLDER, wireharness 3 .....	1	1		

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2-13	120-15371-00	4-20	156-16174-00	9-23	214-15668-00
3-11	120-15371-00	5-11	156-16174-00	5-14	214-16181-00
18-18	122-23119-01	6-13	156-17417-00-01	5-26	214-16343-00
18-19	122-23129-00	6-13	156-17417-00-02	5-27	214-16344-00
19- 6	122-23411-00	6-13	156-17417-00-03	5-24	214-16379-00
19- 4	122-23412-00	6-26	156-17429-00	5-23	214-16389-00
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9-10	150-17219-00	2-16	214-11198-01	20-13	214-83913-00
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6- 3	152-17226-00	1- 8	214-11361-00	20-10	233-82921-31
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