SERVICE MANUAL

YAMAHA MOTOR CO., LTD.

Contents

CHAPTER 1 GENERAL

1-1 Features of Yamaha Enduro 250 DT1–E

1. Single Cylinder 5-port Engine

The Yamaha DT1-E a 250 c.c. single cylinder engine. which is the first of its kind ever produced by Yamaha. The iron sleeved aluminum cylinder is of 5-port design and its improved scavenging efficiency results in optimum engine performance in all gears and from 2,500 to 6,000 R.P.M.

2. Convenient and Reliable Yamaha Autolube

Yamaha Autolube—automatic oil injections lubrication system—is well known for its performance and reliability.. Like every other Yamaha model. the Yamaha Enduro 250 DT1-E also employs the world -renowned Autolube

3. 5-Speed Wide Ratio Transmission

The Yamaha Enduro 250 DT1-E assures steady engine performance , from low speed off-road riding to high speed road work. because of the wide ratio 5-speed transmission.

4. Convenient Primary Kickstarter

The primary kickstarter enables the engine to be started either in gear or in neutral.

5. Easy Riding Position and Superb Maneuverability

The light-weight. sturdy frame combined with the component parts are idea for off-the-road riding. Agile. and with a riding comfortable position. the Yamaha Enduro 250 DT1-E exhibits superb maneuverability and handling over rough terrain.

6. Competition Designed Front Forks and Rear Shocks

The Yamaha Enduro 250 DT1-E has telescopec front forks with internal coil springs such as used for competition racers.

The front forks provide excellent handling qualities over the roughest terrain with longer stroke and superb dam - pening capacity. The rear shocks have 5-way adjustable springs with a longer stroke.

This insures stability under even the roughest condition.

7. Separate Tachometer and Speedometer with a Reset Odometer for Mileage Calibration.

A separate tachometer is provided to enable the rider to make best use of the engine power.

The speedometer combined with a trip meter allows the rider to the reset the mileage for enduros.

8. Trials Universal Tires for Off-the -road and On the Road Riding.

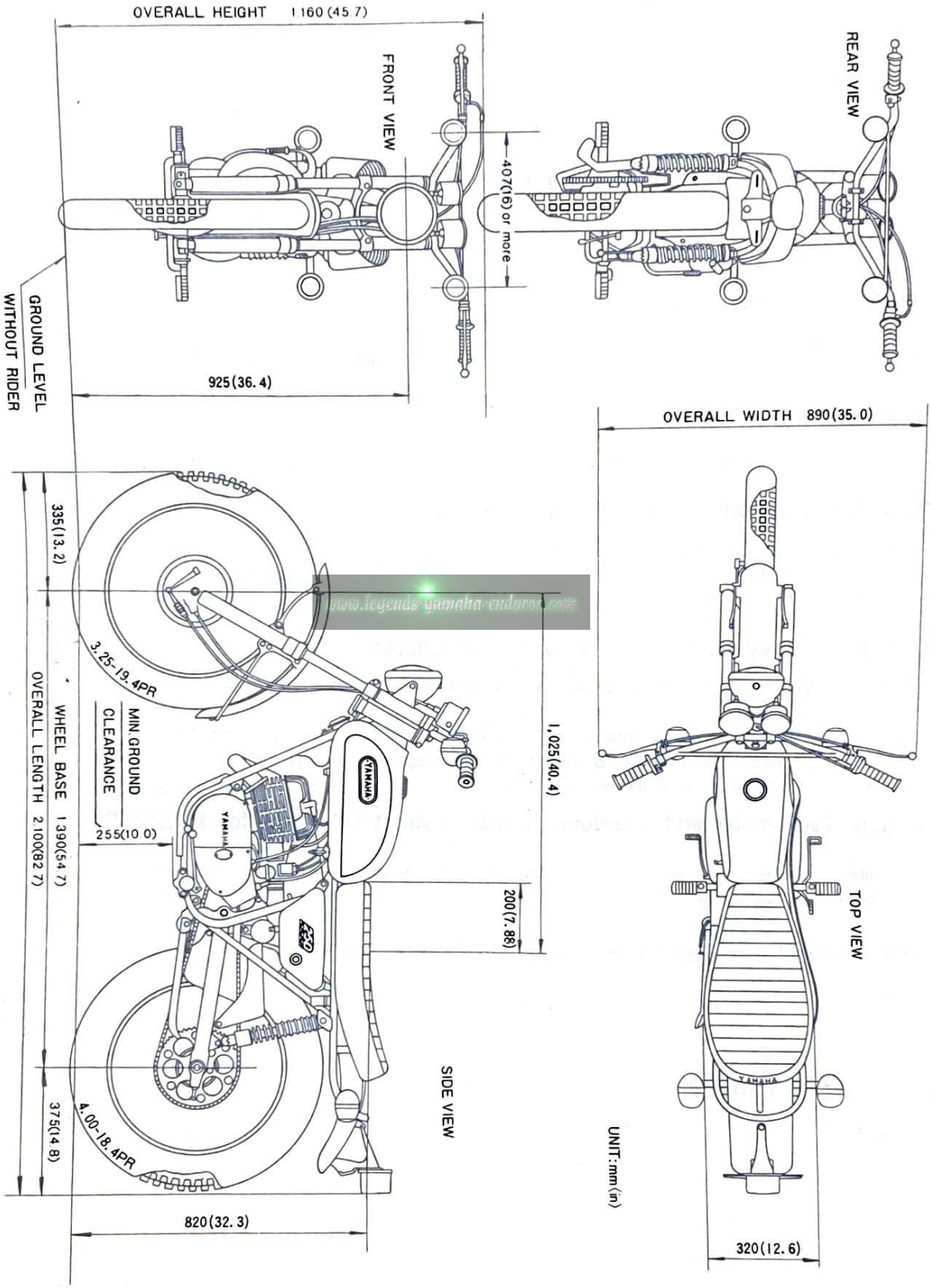
Trials universal tires for off-the-road and on the road riding are equipped as standard. They are ideal for off-the-road riding as well as on the road riding.

9. Alternate* GYT Parts for Competition Riding.

The GYT kit parts for competition engine tuning are available. You can convert your DT1-E into a motorcrosser by simply installing GYT parts and removing all unnecessary parts.

* Genuine Yamaha Tuning

1-2 External View



1-3 Specifications

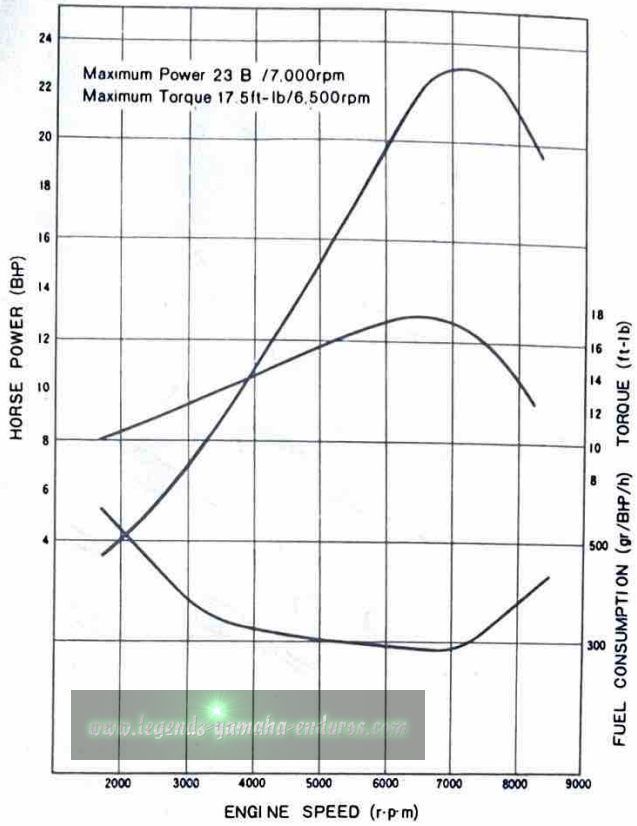
* with GYT kit

Model:	YAMAHA 250 DT1-E
Dimensions:	
Overall length	82.7 in. 2,100 mm.
Overall width	35.0 in. 890 mm.
Overall height	45.7 in. 1,160 mm.
Wheelbase	54.7 in. 1,390 mm.
Min. ground clearance	10.0 in. 255 mm.
Weight :	
Gross	268 lbs 122 kg
Net	245 lbs. 111 kg
Performance :	
Max. speed	70mph (112km/h) or more (std.)
Fuel consumption (on paved level roads)	94 mpg (at 31 mph) 40km/l (at 50km/h)
Climbing ability	35 degree
Min. turning radius	78.7 in.2,000mm.
Braking distance	49 ft. at 30 (15 m at 50 km/h)
Engine :	
Model	DT1-F
Type	2 stroke, gasoline
Lubricating system	Separate lubrication (Yamaha Autolube)
Cylinder	Single, forward inclined, 5 port
Displacement	15 in. cu. (246c.c.)
Bore x Stroke	2.77 x 2.52 in (70 x 64 mm.)
Compression ratio	6.8 : 1 (8.2 : 1)*
Max powar	23.0 HP/7,000 r.p.m (30 HP/7,000 r.p.m.)
Max torque	17.5 ft-lbs. /6,500 r.p.m. 2.42kg-m/6,500 r.p.m.
	* (22.4 ft-lbs. /6,500 r.p.m. 3.1kg-m/6,500 r.p.m.)
Starting system	Primary-coupled kick starter system
Ignition system	Flywheel magneto ignition system with secondary ignition coil
Carburetor :	
Type	VM26SH
M. J.	#160
J. N.	5D1-3 stages
Air cleaner	Wet, foam rubber
Transmission :	
Clutch	Wet, multiple-disk
Primary reduction system	Helical gear
Primary reduction ratio	3.095 (65/21)
Gear Box Box :	
TYPE	Constant meth, 5-speed forward
Reduction ratio 1st	2.533 (Total r. ratio 24.644)
Reduction ratio 2rd	1.789 (Total r. ratio 17.408)
Reduction ratio 3rd	1.3304 (Total r. ratio 12.689)
Reduction ratio 4th	0.767 (Total ratio 7.458)

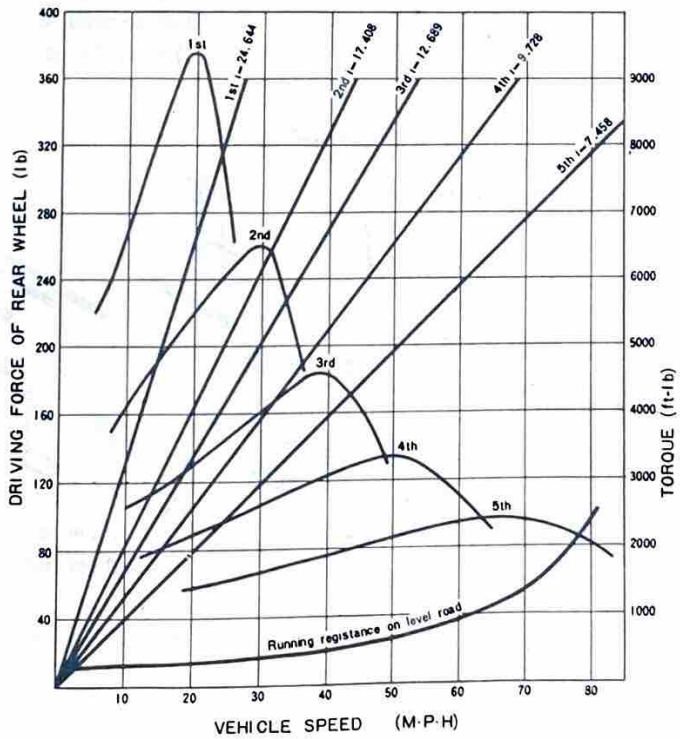
Secondary reduction system	Chain
Secondary reduction ratio	3.142(44/14)
Chassis :	
Frame	Tubular-Double loop
Suspension system, front	Telescopic fork
Suspension system, rear	Swinging arm
Cushion system, front	Coil spring, oil damper
Cushion system, rear	Coil spring , oil damper
Steering system :	
Steering angle	49° both right and left
Caster	60.5°
Trail	5.12 in. (130 mm.)
Braking system :	
Type of brake	Internal expansion
Operation system, front	Right hand operation
Operation system, rear	Right foot operation
Tire size :	
Front	3.25-19-4PR
Rear	4.00-18-4PR
Dynamo :	
Model	FZA-1BL
Manufacture	Mitsubishi Elec.
Battery :	
Nodel	MV1-6D
Manufacture	Nippon Battery.
Capacity	6V 2AH
Lighting : Ligh	
Headlight	6V 35W/35W
Taillight/Stoplight	6V 5.3W/17W
Flasher light	6V 17W
Meter light	6V 3W x 2
Tanks :	
Gasoline tank capacity	2.5 gals. (9.5 liters)
Oil tank capacity	1.7 qts. (1.6 liters)

1-4 Performance Curves

ENGINE PERFORMANCE CURVES



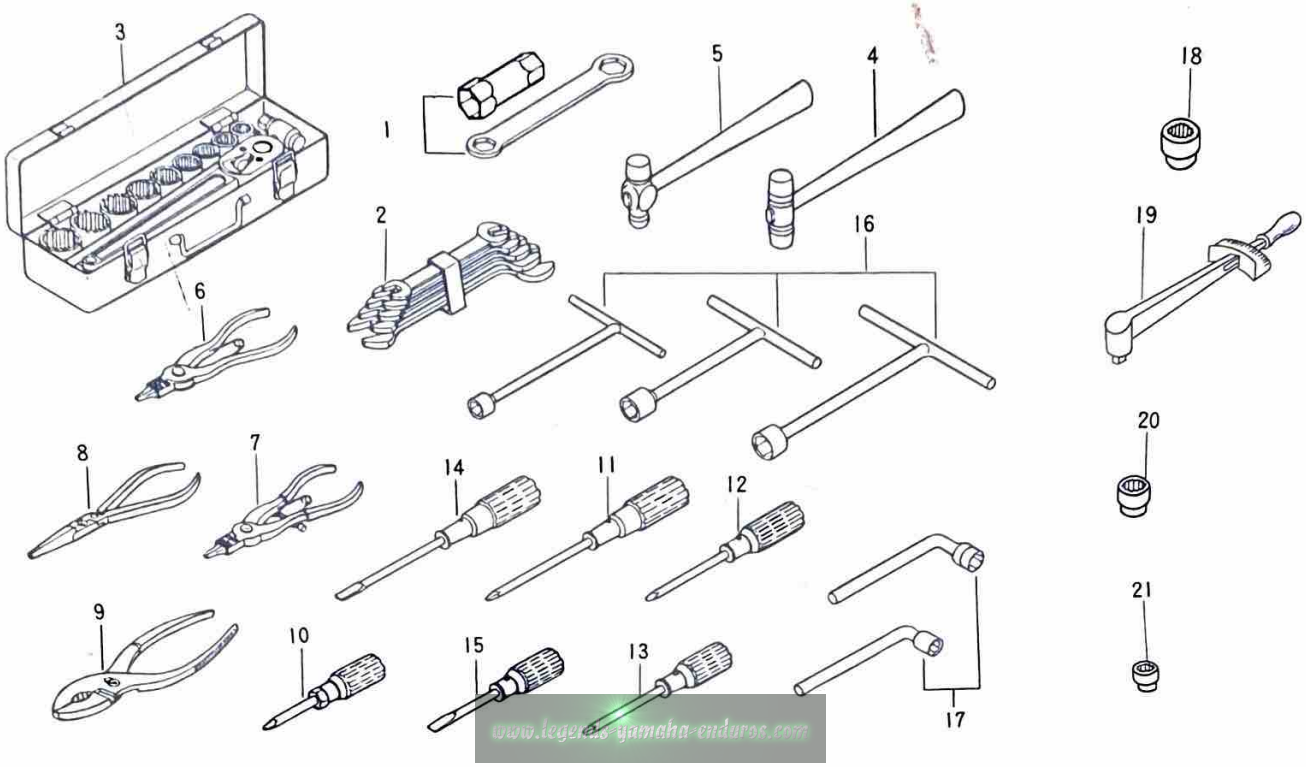
DRIVING PERFORMANCE CURVES



1-5 Tools and Instruments for Shop Service

The following tools and instruments ar required to service the DT1-E.

1. General Tools



1) Plug wrench 23 x 29mm
2) A set of wrenches
3) A set of socket wrenches
4) Plastic tip hammer
5) Steel hammer
6) Circlip pliers (ST type)
7) Circlip pliers (TR type)
8) Needle nose pliers
9) Pliers
10) Phillips-head screwdriver
11) Phillips-head screwdriver (L)
12) Phillips-head screwdriver (M)
13) Phillips-head screwdriver (S)
14) Slot-head screwdriver (M)
15) Slot-head screwdriver (S)
16) T-handle socket wrench

Fig. 1-4-1

2. Special Tools and instruments

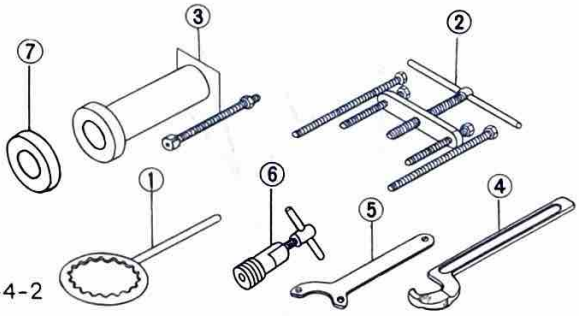
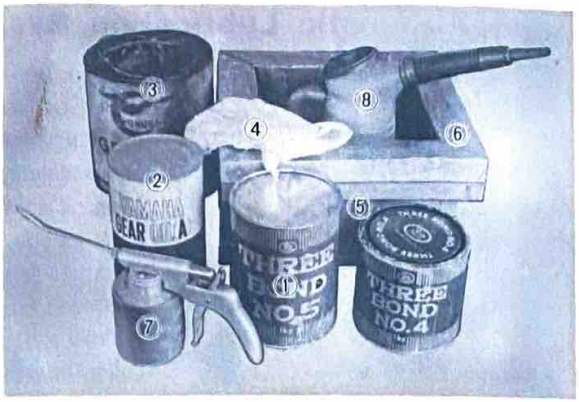


Fig 1-4-2

1) Clutch holding tool (for R51 and YM2)
2) Crankcase disassembling tool
3) Crankshaft assembling tool (for YF1 and YG1)
4) Flywheel magneto holding tool
5) Flywheel mahneto puller
6) Dial indicator adaptor
7) Crankshaft puller pot adaptor

In addition, an electro-tester, tachometer (engine r.p.m. meter) hydrometer, etc. are needed.

3. Other Materials



1) Yamaha Bond (No.5)
2) Autolube oil
3) Grease
4) Wiping material
5) Overhauling stand
6) Parts tray
7) Oiler
8) Oil jug

Fig 1-4-3

The use of a wooden box as shown in the above photo 5 will facilitate engine service and overhaul. Consumable parts (such as gaskets) and replacement parts must also be on hand.

CHAPTER 2 YAMAHA AUTOLUBE
(Separate Automatic Lubrication System)

2-1 What is Yamaha Autolube ?

Conventional 2-stroke engines are lubricated by oil premixed in gasoline, but YAMAHA's Autolube furnishes an automatic, separate lubrication system. That is, the oil in a separate oil tank is automatically regulated by the oil pump and fed to the engine according to engine speed and load.

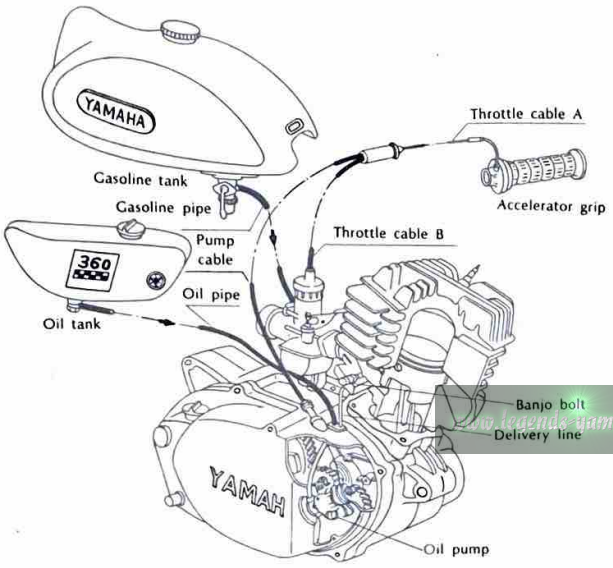


Fig. 2-1-1

2-2 Features of Yamaha Autolube

The oil pump is driven by the engine through a reduction gear, and is connected to the carburetor throttle cable controlled by the accelerator grip.

The oil pump automatically regulates the volume of lubricating according to engine speed and throttle valve opening, thus pumping the optimum amount of oil for engine lubrication under any operating condition.

This "automatic separate lubrication" does not merely eliminate disadvantags in the conventional pre-mix system, but it further improves the performance and efficiency of 2-stroke designs by eliminating certain oil-starvation condition wihch formerly existed.

A) The Autolube feeds an optimum amount of lubricating oil to the engine under any operating condition, thus featuring :
- Less oil consumption.
- Less carbon accumulation.
- Less exhaust smoke.
- Improved lubricating efficiency.

B) The Autolube simplifies fuel supply, thus featusing :
- Using straight gasoline directly in the gas tank.
- Less fuel contamination.

C) The Autolube improves the reliability of lubrication. thus eliminating :
- Special care concerning oil/fuel mixing ratio.

2-3 Handling the Oil Pump

The oil pump is a precision-machined assembly. Make no attempt to disassemble it. When you remove the oil pump from the engine, protect it from dust, dirt, etc., and after reinstalling it, bleed and adjust the pump correctly. Proper handling will keep the pump free from trouble.

The oil pump is simillar in both mechanism and construction to other Autolube systems. The only difference is the employment of a 5.5Ø plunger because of larger consumption of oil by a 250c.c. single cylinder engine.

1 Checking Minimum Pump Stroke

a Checking

1) Fully close the accelerator grip.

2) Turn the oil pump starter plate in the direction of the arrow marked on the plate. Then measure the gap between the adjustment pully and the adjust-

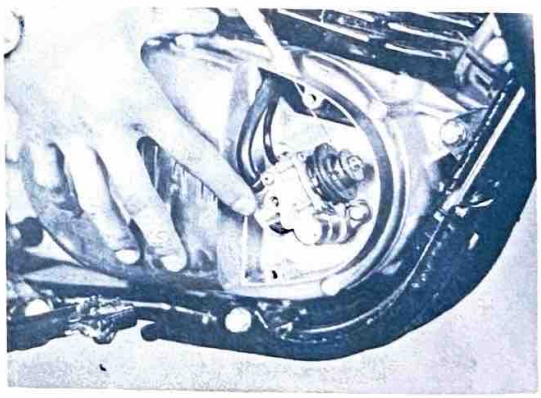


Fig 2-3-1

ment plate. Keep the gap as wide as possible by observing it with the eye.

3) Insert a feeler gauge (0.15mm.) into the gap.
When the gap allows it to enter .....Stroke is correct.
When the gap does not allow Stroke..... is insufficient.

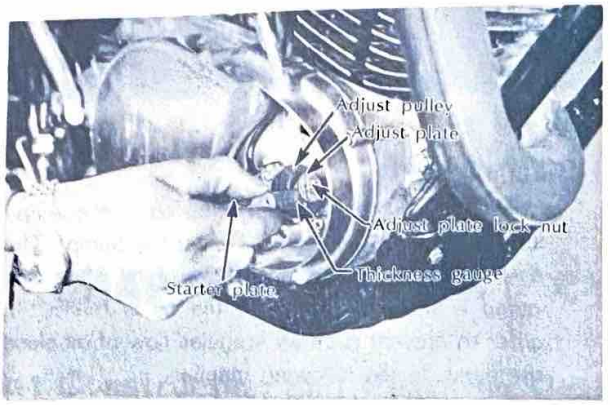


Fig 2-3-2

b Adjustment

1) Remove the adjustment plate lock nut, and then remove the adjustment plate.

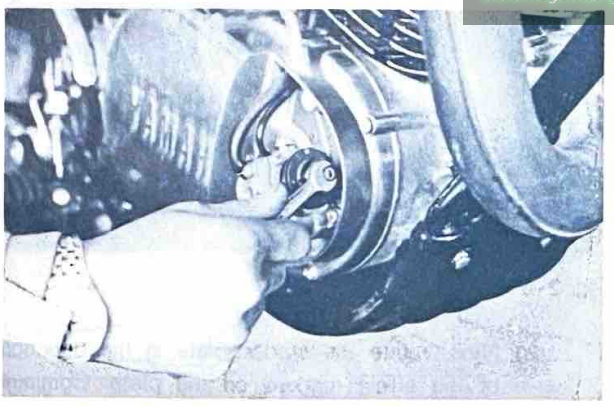


Fig 2-3-3

2) Install a 0.1mm . adjustment shim where the adjustment plate was. (Fig. 2-3-4)

3) Reinstall the adjustment plate lock nut, and measure minimum stroke. When the gap allows a 0.20 mm. feeler gauge to enter but does not allow a 0.25mm, the stroke is correctly adjusted.

Minimum stroke adjustment limite...0.15mm. or less
stroke adjustment toleance.....0.20 to 0.25mm.

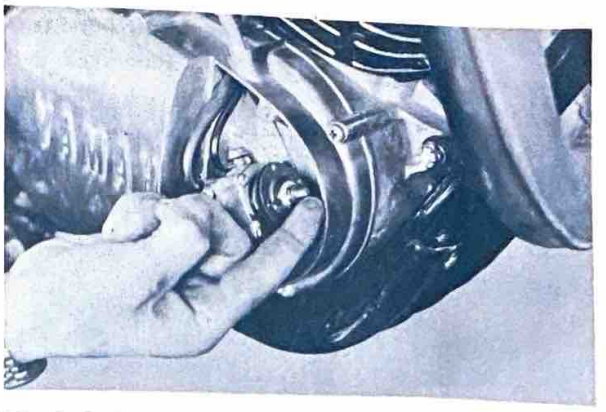


Fig 2-3-4

stroke adjustment toleance.....0.20 to 0.25 mm.

2. Carburetor and Autolube Cable Adjustment

Perform the preceeding steps in section 2-3-1 to check minimum stroke, and adjust it if incorrect. Then adjust the Autolube and carburator cables.

a Throttle Cable Adjustment

1) To adjust the throttle cable free play with the engine at idle, begin by removing all slack from throttle cable B in Fig. 2-3-5.

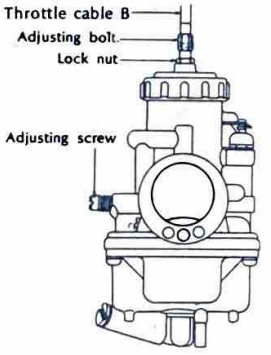


Fig 2-3-5

To remove all the free play from the throttle cable, loosen or tighten the throttle cable adjustment screw (see below) until all slack has been taken up Next, screw the cable adjustor until there is 1mm free play (1/32") in the cable at the top the carburetor.

2) The next adjustment is at the throttle grip. Loosen the look nut and screw the adjustor in or

out, whichever is necessary to get 0.5-1.0mm of free play at the cable end. (see Fig.2-3-6.)

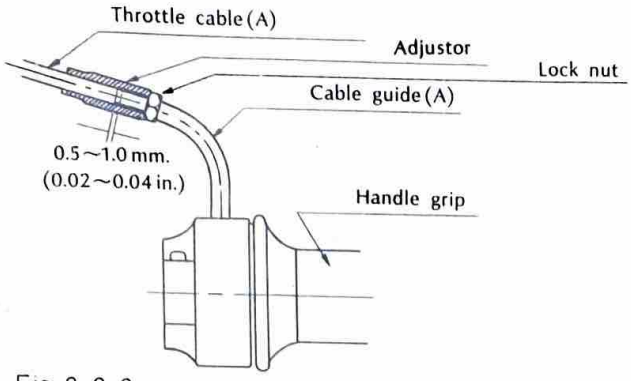


Fig 2-3-6

Pull the outer part of the throttle grip to check the play of throttle cable A. If the play is excessive or insufficent, adjust the free play with the adjustment screw.

b Auto lube Cable Adjustment

1) Adjust the pump cable so that the marking (arrow) on the Autolube pump adjustment pully is aligned with the guide pin (see Figs. 2-3-7 & 8.)

Begin by fully closing the accelerator grip, then slowly turning it back again so that the slack in the throttle cable is completely taken up. Next, adjust the pump cable so that the marking on the pump adjustment pulley will be aligned with the guide pin, as shown in Fig. 2-3-7. Thf point of adjustment is at the end of the cable, just before it enters the case. Loosen the lock nut screw the the adjustor in or out, whichever direction is necessary to obtain the correct adjustment.

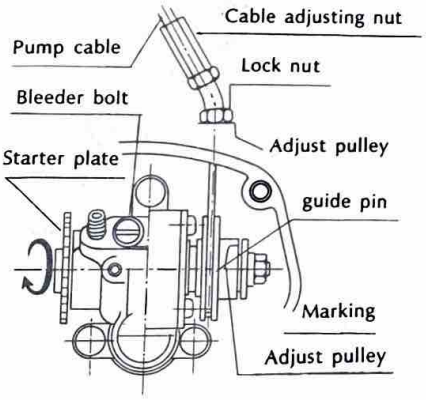


Fig 2-3-7

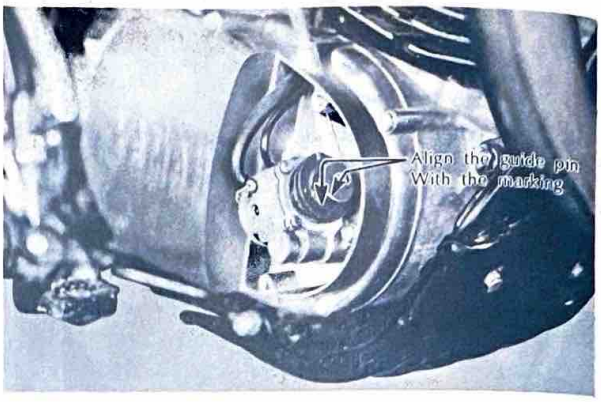


Fig 2-3-8

3 Bleeding

When the pump has been removed or the Autolube oil has run out, air will enter the pump. The air will cause an irregular flow of oil after the pump is mounted again or the oil is refflled. In order to prevent such an irregular flow of oil, bleed the pump in the following manner.

1) Remove the bleeder bolt.

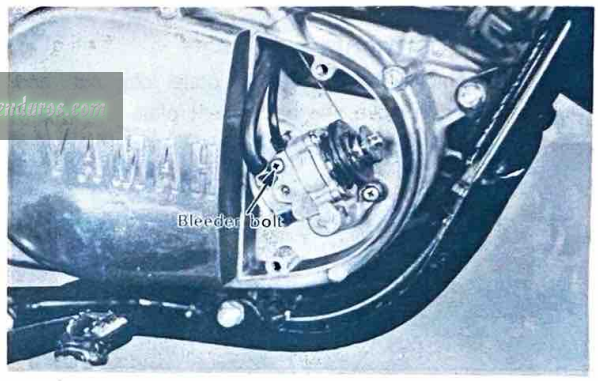


Fig 2-3-9

2) Next, rotate the starter plate in the direction of the arrow marked on the plate. Continue turning the plate until no air remains, and tighten the bleeder bolt. To facilitate this bleeding, fully open the accelerator grip and rotate the starter plate. As the plunger stroke becomes greater, the air can be quickly bled. (Fig 2-3-10)

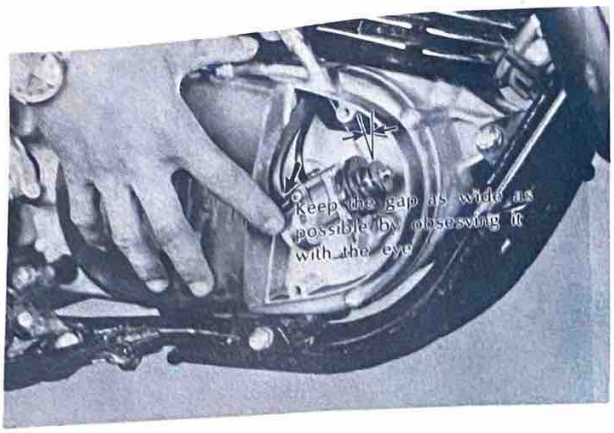


Fig 2-3-10

CHAPTER 3 5-PORT CYLINDER INDUCTION SYSTEM

3-1 Construction and Features Design of the 5-port Induction System

The 2 additional transfer passages are placed to the immediate rear of the standard transfer ports. These two additional ports run from the bottom of the cylinder up to the same height as the standard transfer ports. These additional ports are designed to direct the fresh charge at the area containing the remaining exhaust gases. As the fresh fuel charge enters th e combusion area, the remaining exhaust gas is forced out the exhaust port leaving the combustion area with an uncontaminated full fresh fuel charge.

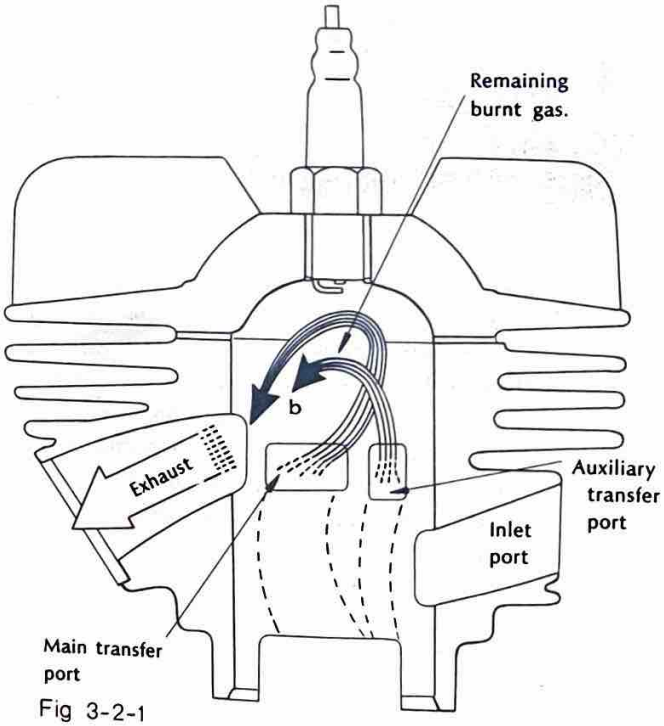


Fig 3-2-1

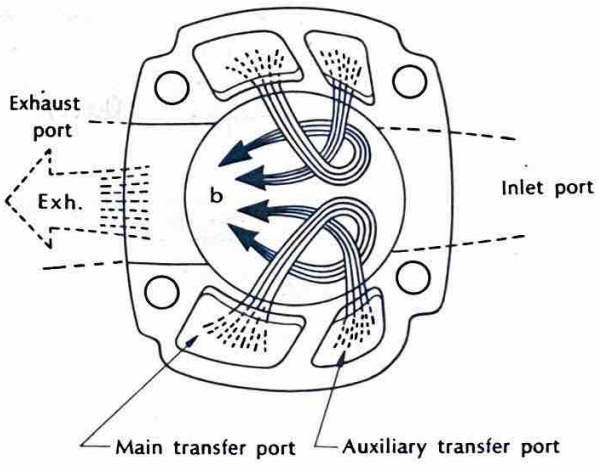


Fig 3-2-2

CHAPTER 4 ENGINE

The DT1-E 250cc Enduro engine has been designed with emphasis on both low speed trail riding and high speed road riding. The incorporation of the evenly spaced five-speed transmission and five-port induction system insure complete riding versatility for the owner. The width, height, and weight of the engine has been kept at a bare minimum to insure ease of handling in the roughest terrain.

Disassembly and assembly of the engine and its components should be done in the following manner and order. This will insure correct maintenance and service work for the owner and mechanic.

Preparation for disassembly of the engine :

1) All dirt, mud, dust, and foreign material should be thoroughly removed from the exterior of the engine assembly before removal and disassembly. This will prevent any harmful foreign material from entering the interior of the engine assembly.
2) Before engine removal and disassembly, be sure you have proper tools and cleaning equipment so you can perform a clean and efficient job.
3) During disassembly of the engine, clean and place all parts in trays in order of disassembly. This will ease and speed assembly time and insure correct installation of all engine parts.

4-1 Engine Removal

1. Start the engine and warm it up for a few minutes, then turn off the engine and drain the transmission oil.

Volume of oil 1,000c.c. (1.0qt.)
(Fig-4-1-1) (SAE10W/30)

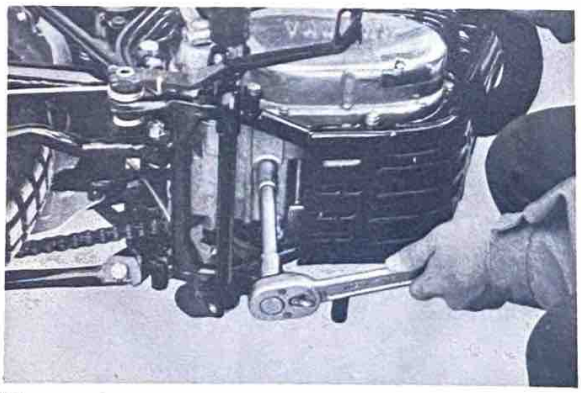


Fig. 4-1-1

2. Remove the muffler.
   1) Remove the two springs and two blots.

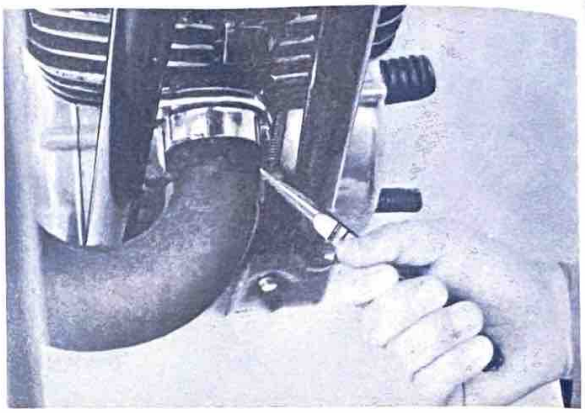


Fig 4-1-2

   2) Remove the muffler holding bolts. (Figs. 4-1-3 and 4)

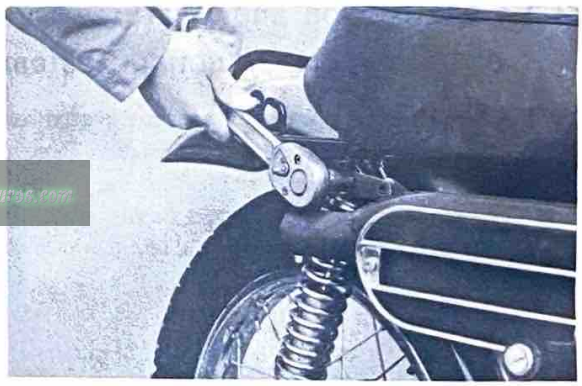


Fig 4-1-3

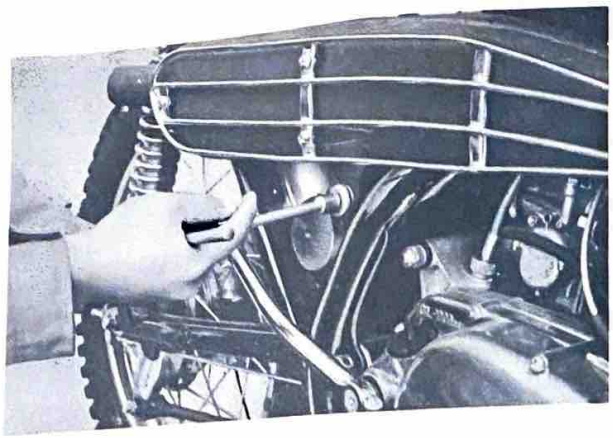


Fig 4-1-4

3 Remove the change pedal.

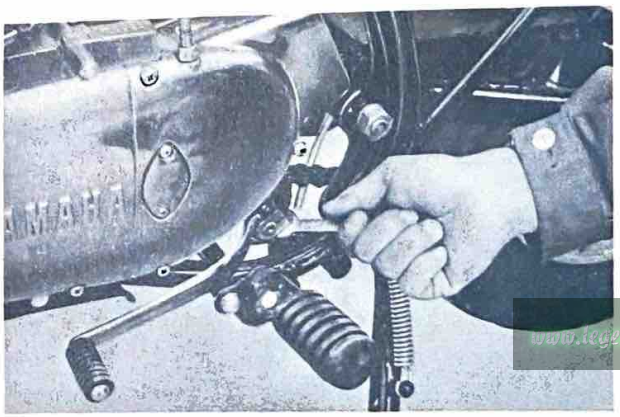


Fig 4-1-5

4 Remove the dynamo cover.

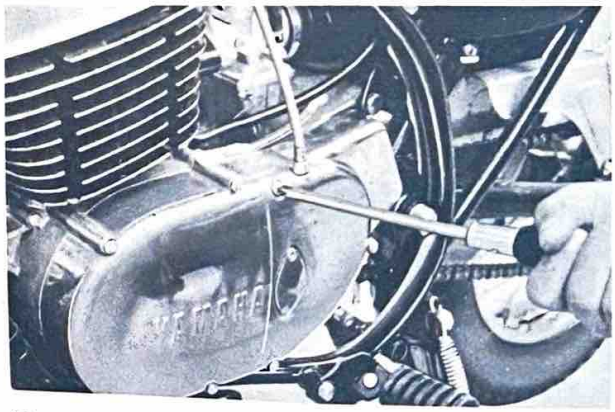


Fig 4-1-6

5 Dicsonnect the master link and remove the chain.

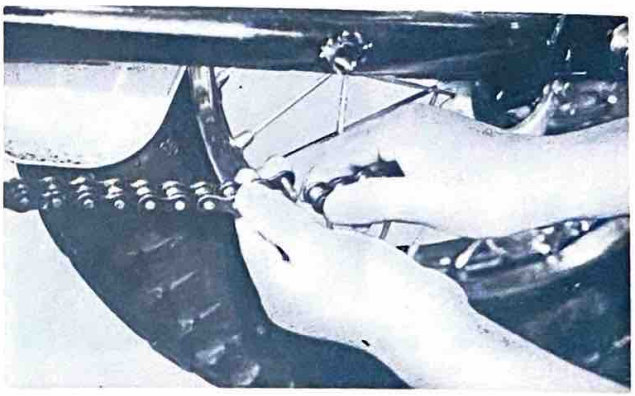


Fig 4-1-7

6 When replacing the chain, be sure the master link is facing in the correct direction.

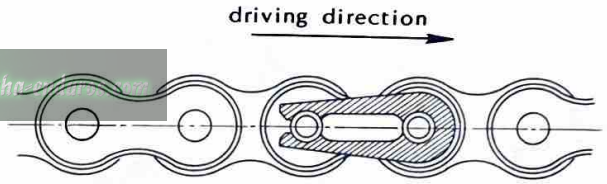


Fig 4-1-8

After replacing, adjust the chain free play to 25 mm. (1 in.) up and down at the center of the lower section with the rear wheel on the ground, with the rider in position.

6 Remove the pump cover and pump cable.

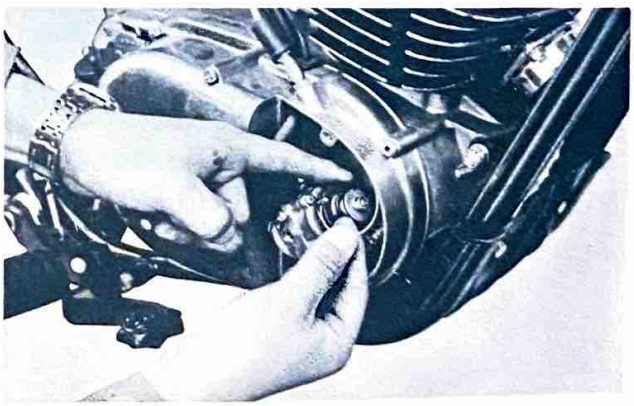


Fig 4-1-9

7 Remove the tachometer cable.

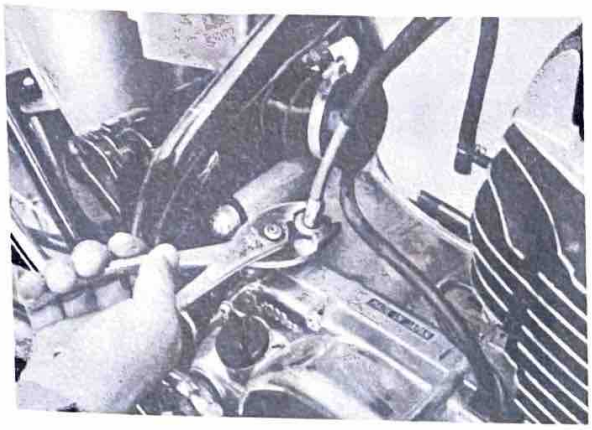


Fig 4-1-10

8 Remove the carbureter trottlle valve

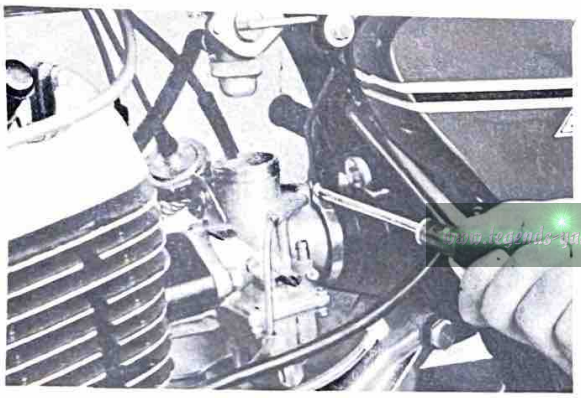


Fig 4-1-11

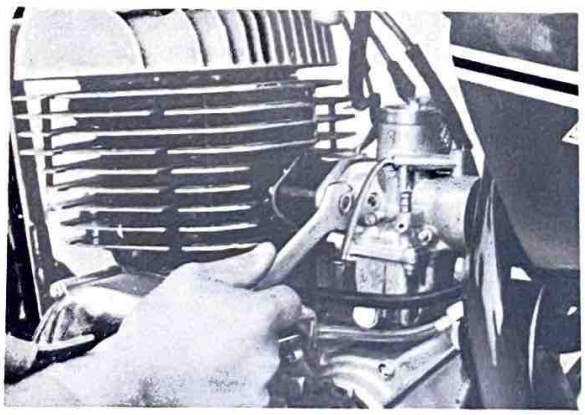


Fig 4-1-12

9 Disconnect the oil line and be sure to plug the hole to prevent oil from flowing out.

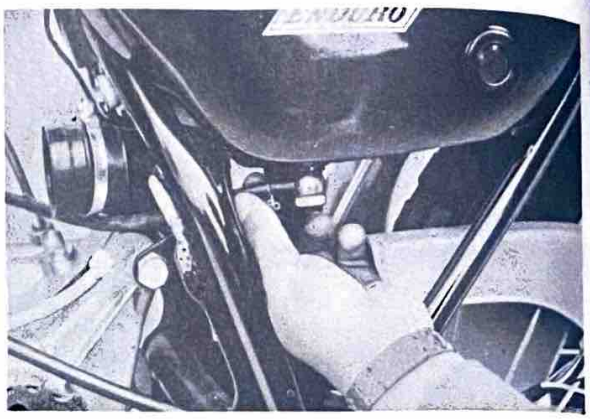


Fig 4-1-13

10 Disconnect the fuel line at the bottom of the fuel tank.

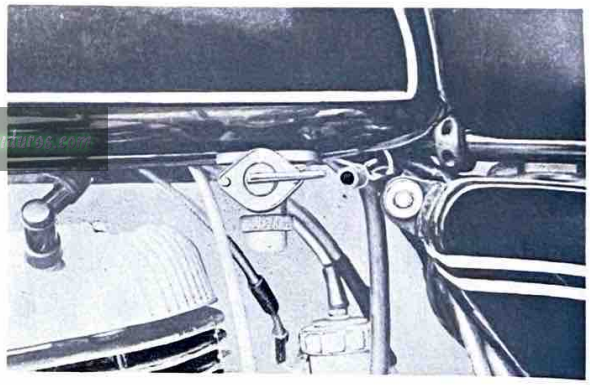


Fig 4-1-14

11 Remove the four engine mounting bolts.

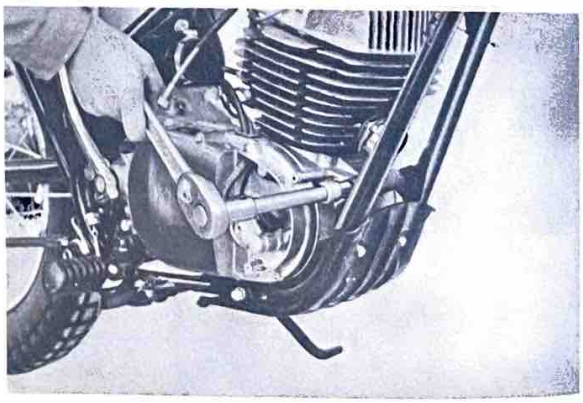


Fig 4-1-15

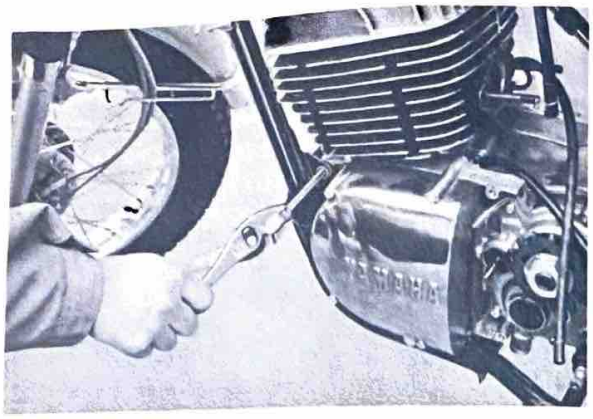


Fig 4-1-16

12 Remove the engine from the frame.

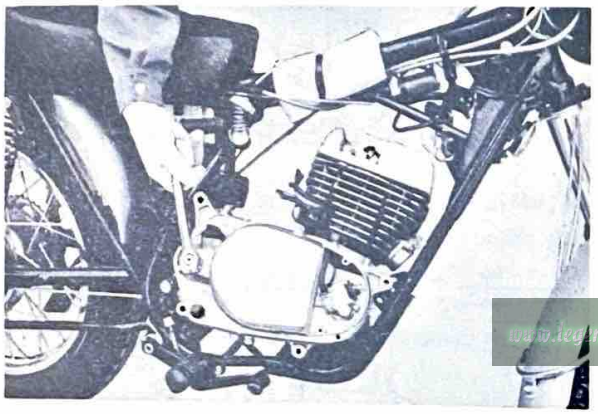


Fig 4-1-17

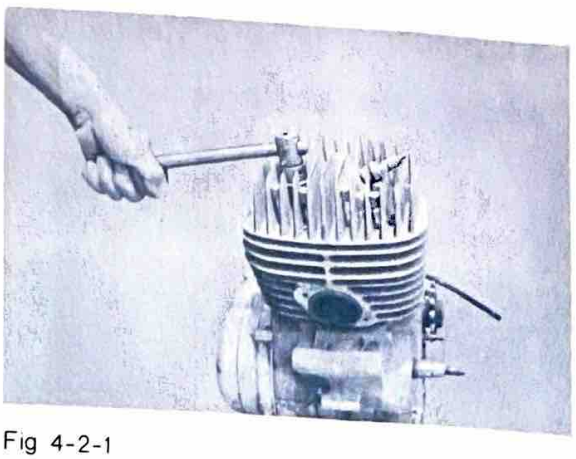


Fig 4-2-1

Fig 4-2-2

2 Removing Carbon Deposits

Carbon deposits on the combustion chamber dome and piston crown will result in an increase in the compression ratio, as well as preignition and engine overheating

Scrape the dome and piston crown clean.

4-2 Cylinder Head

The cylinder head is bolted on the cylinder with special nuts.

1 Removing

Remove the four special nuts from the top of the cylinder head, and then the head and gasket. Reverse the sequence for reinstallation. Replace the gasket, if damaged.

Cylinder head tightening torque is 3.5～40kg-m. (25.3～28.9ft-lbs.)

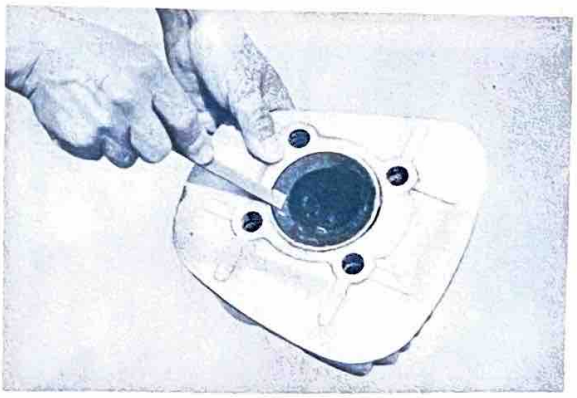


Fig. 4-2-3

4-3 Cylinder

1 Removing the Cylinder

1) Remove the oil delivery line banjo bolt from cylinder.

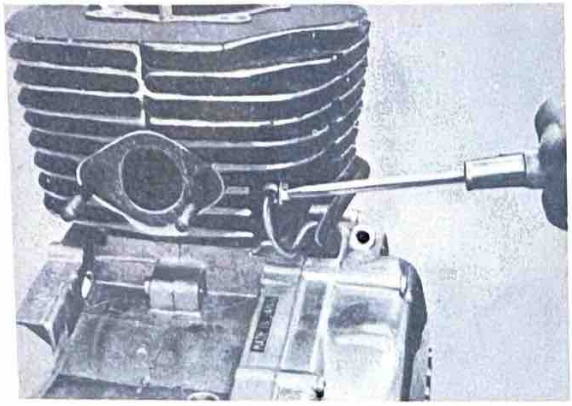


Fig 4-3-1

2) Remove the cylinder by striking it lightly with a plastic or rubber hammer.

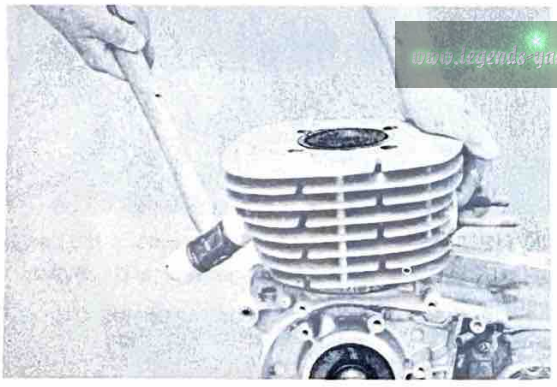


Fig 4-3-2

3) Always replace the cylinder base gasket when reassembling cylinder.

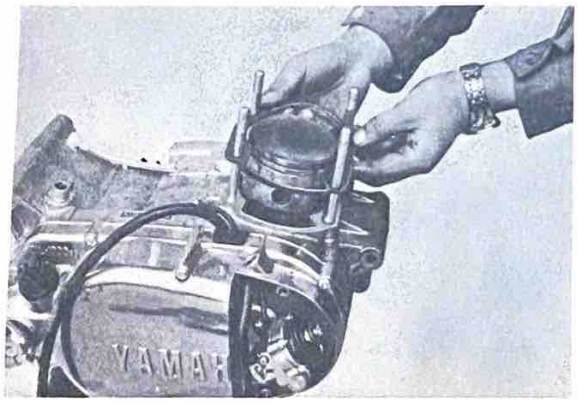


Fig 4-3-3

2 Checking the Cylinder for Wear

1) Measure the amount of cylinder wall wear with a sylinder bore measuring micrometer or cylinder gauge. (Measure it at four depths by positioning the instrument at right angles to the crankshaft.) If the difference between the maximum and minimum diameter exceeds 0.05mm (0.0019"), rebore and hone the cylinder.

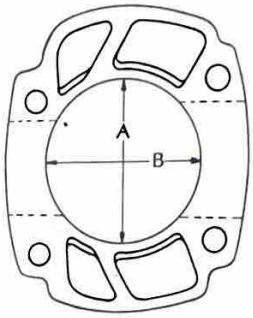


Fig 4-3-4

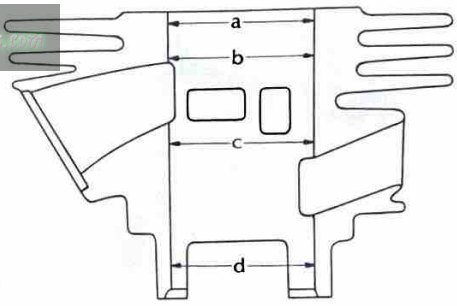


Fig 4-3-5

2) The minimum clearance between the piston and the cylinder is 0.040-0.045mm. (0.0016" to 0.0018")

3 Cylinder Recondlitioning

1) Pistons are available in 0.25 and 0.50 mm. (0.010" and 0.020") oversizes.
2) Cylinder should be rebored and honed to the diameter of the oversize piston plus the minimum allowable clearance. (5-3-2)
3) The error between the maximum and minimum diameters after honing should be no more than 0.04mm .(0.0015")

4. Removing Carbon Deposits

Scrape off the carbon accumulation in the exhaust port of the cylinder with a hacksaw blade dulled at one end.

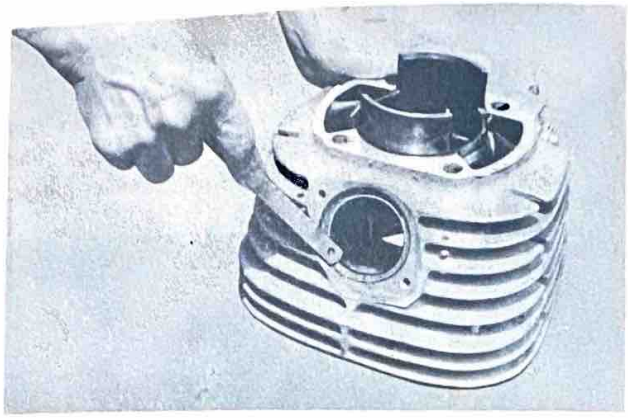


Fig 4-3-6

5 Installing the Cylinder

Put your fingers at each end of the piston ring, expand the ring, and slip it onto the piston. Align both ends of the ring with the knock pin in each ring groove. Then insert the piston into the cylinder. Take care not to damage the bottom of the cylinder with the rings.

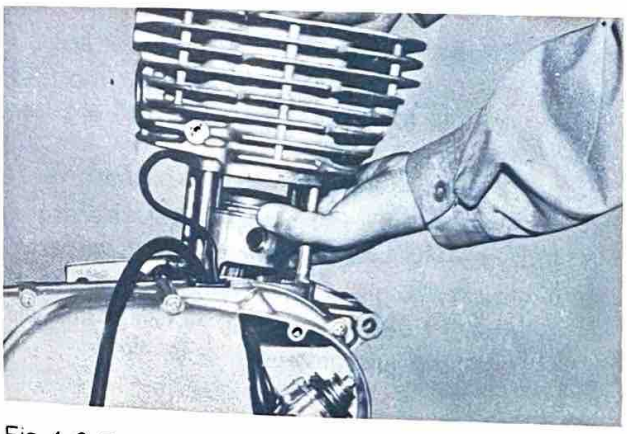


Fig 4-3-7

4-4 Piston Pin

1 Pulling out the Piston Pin

Remove the clips at ends of the piston pin both with needle nose pliers, and press out the piston pin with a finger or a slot-head screwdriver.

Note: Before removing the piston pin clips, cover the crankcase with a clean rag, so you will not accidentally drop the clip or other foreign particles into the crankcase.

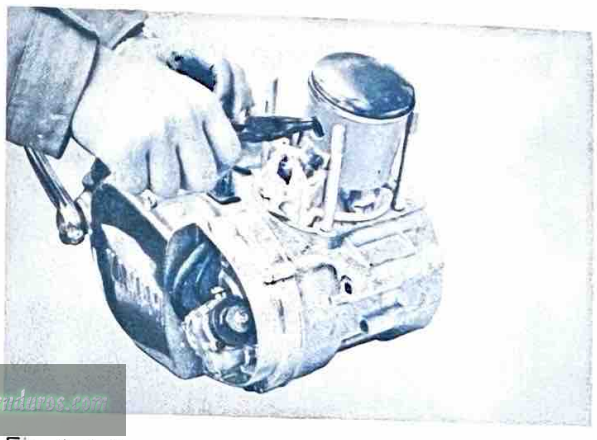


Fig 4-4-1

2 Piston-to-Piston Pin Fit

The piston pin should fit snugly in its bore so that it drags a little as you turn it. If the pin is loose, replace the pin and/or the piston.

If the pin has step-wear in its center, replace the needle bearing as well as the piston pin. Check the small end of the connecting rod for wear by inserting tihe piston pin and bearing.

Fig 4-4-2

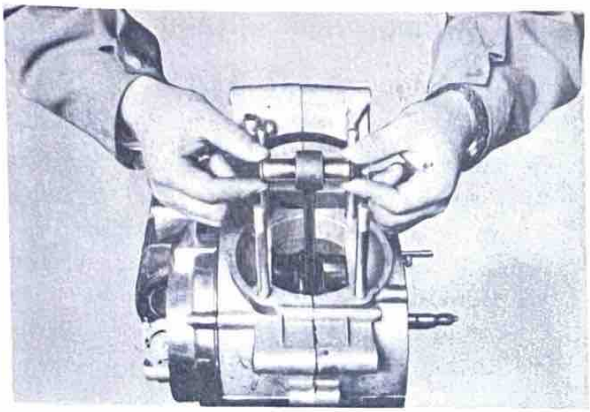


Fig 4-4-3

4-5 Piston Ring

1 Removing the Piston Rings

Put your thumbs at each end of the piston ring and pull the piston ring ends apart. Remove the ring by moving the ring off the piston on the other side of the ring ends.

Fig 4-5-1

2 Installing the Piston Ring

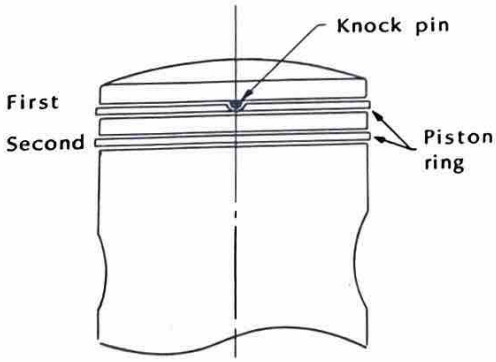


Fig 4-5-2

First fit the No.2 ring over the piston, and then the No.1 ring, and align their end gaps with the locating pin in each ring groove. (Fig. 4-5-2) The printing on all rings must face up to position the gap properly at the pin.

3 Checking the Piston Rings

1) Measurering piston ring wear
Put the ring into the cylinder so that the ring is parallel to the cylinder bottom edge, and then measure the end gap with a feeler gauge. (Fig. 4-5-4)

Fig 4-5-3

The end gap should be between 0.2 and 0.4 mm. (0.008-0.015 in.) for both No.1 and No.2 rings. (0.4—0.5 mm. (0.016—0.019 in.) with GYT kit.)

2) Removing carbon
Carbon on the piston rings and in the ring in grooves will make the rings stick in the piston, thus causing gas blow-by. Remoe the rings from the piston, and clean the carbon from the rings and ring grooves.

4-6 Piston

The piston is made of a high-silicon alnminum alloy

1. Checking and Correcting the Piston to Cylinder Wall Clearance

1) Measuring piston clearance
Piston clearance is the difference between the minimum cylinder bore diameter and the maximum outside diameter of the piston.

As described in 4-3, Cylinder, piston clearance should be 0.040-0.045 mm. (0.0016-0.0018 in.)

To determine the maximum piston diameter, measure the piston with a micrometer at right angles to the skirt 10 mm. (3/8 in.) from its bottom edge. (Fig. 4-6-1)

Fig 4-6-1

2) Checking and correcting scratches on the piston

A piston showing signs of seizure will result in noise and loss of engine power. It will also cause damage to the cylinder wall.

If a piston that has seized is used again without correction, another seizure will develop at the same area. Lightly sand the seizure "high spot" on the piston with #400 sandpaper until smooth. (Fig. 4-6-2)

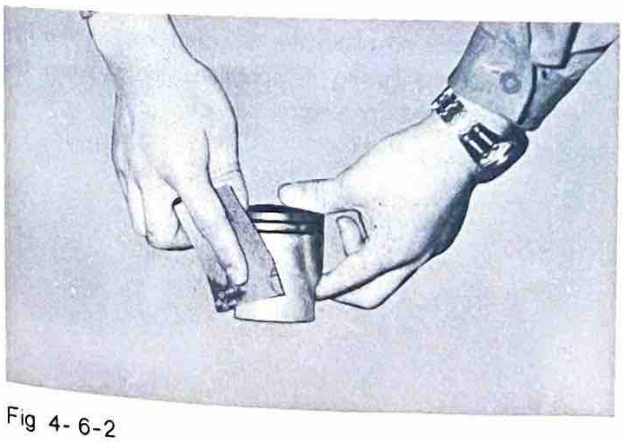


Fig 4-6-2

3) Removing Carbon

Remove carbon accumulations on the piston head ,with screwdriver or a saw-blade. (Fig 4-6-3)

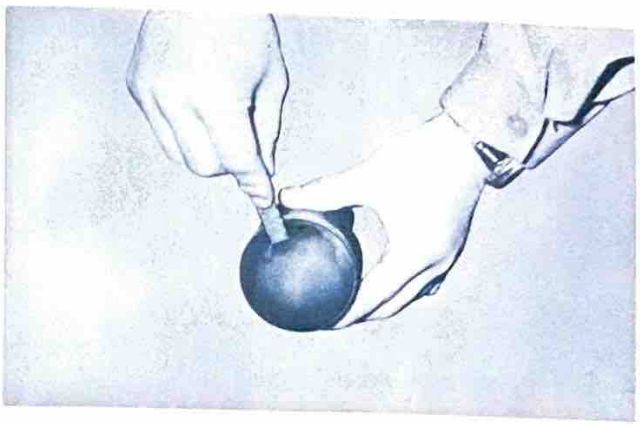


Fig 4-6-3

Carbon and gum accumulations in the piston groove will result in piston ring seizure. Remove all carbon from the ring groove. (Fig. 4-6-4)

Fig 4-6-4

2 Piston Installation Direction

Install the piston with the arrow mark on the head pointing forward (toward the exhaust port of the cylinder)

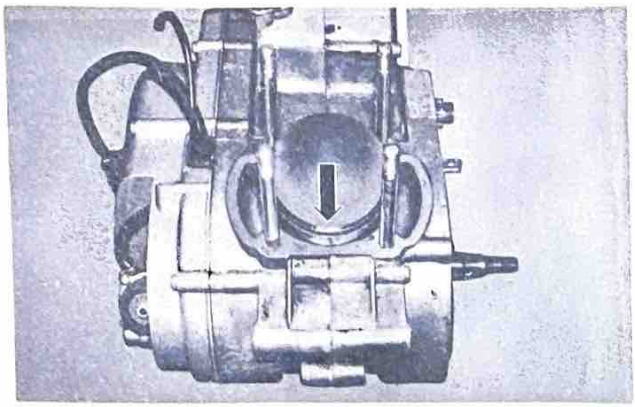


Fig 4-6-5

4-7 Flywheel Magneto

1 Remove the dynamo cover

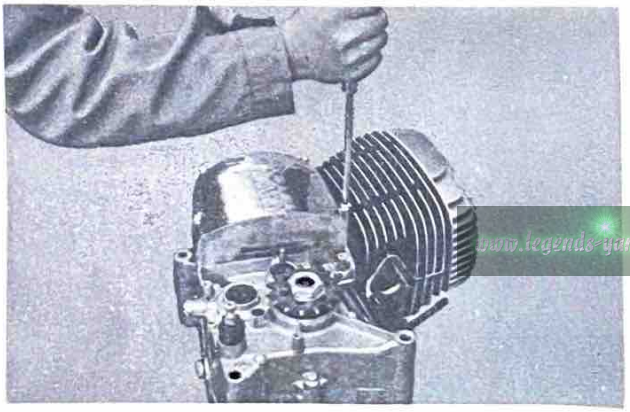


Fig 4-7-1

2 Remove the nut using a flywheel magneto holding tool.

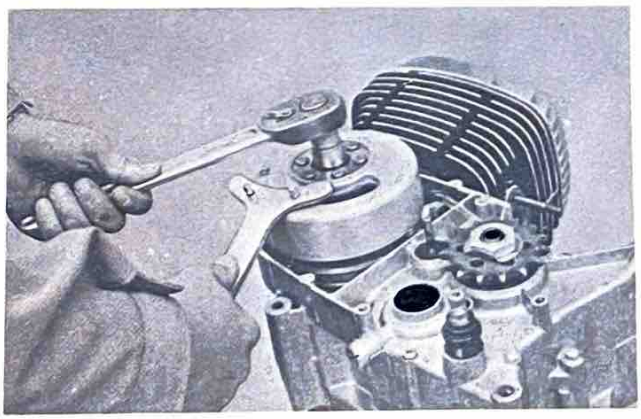


Fig 4-7-2

3 Install the flywheel magneto puller.
(It has a left-head thread)
After the puller is secure, tighten the push screw and the flywheel will break loose.

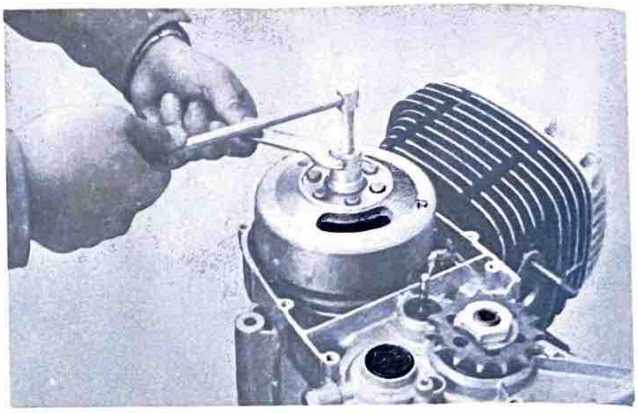


Fig 4-7-3

4 Remove the three screws holding the flywheel neto base to the crankcase, and remove the flywheel magneto base.

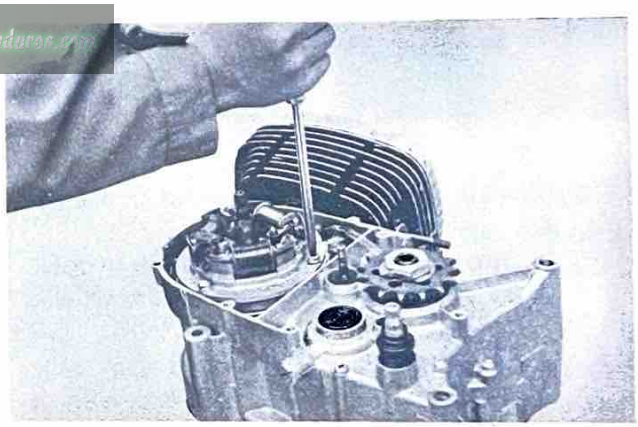


Fig 4- 7-4

5 Remove the woodruff key.
It is advisable to place the woodruff key on the flywheel magnets (using its magnetic force) while the key is removed for engine service.

4-8 Crankcase Cover (R. H.)

1 Removal

1) Remove the kick crank mountrng bolt and the crank.

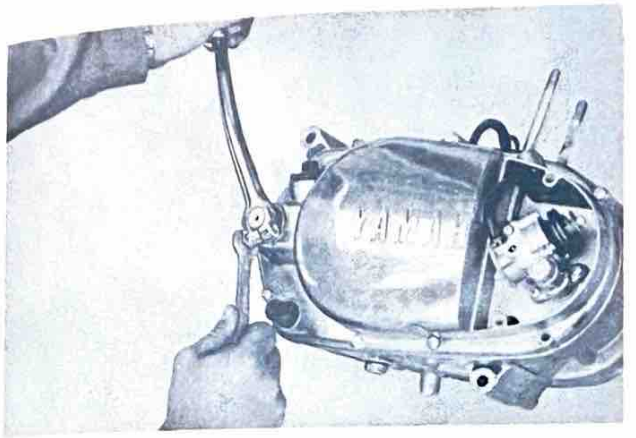


Fig 4-8-1

2) Remove the pan head screws holding the crankcase cover, and then remove the case cover (The cover can be removed without taking off the oil pump.)

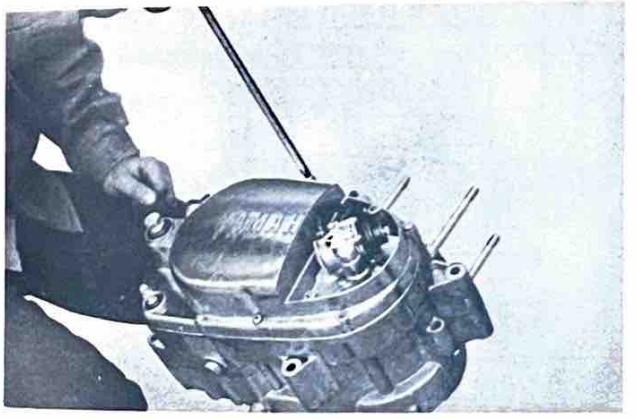


Fig 4-8-2

3) Remove the crankcase cover gasket and replace it, if damaged.

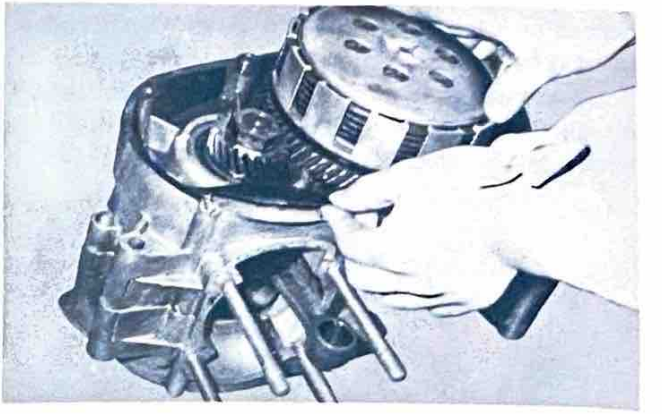


Fig 4-8-3

2 Installation

Spread YAMAHA Bond No.5 over the mating surface of the right-hand crankcase. Place the crankcase cover gasket on the crankcase, apply Yamaha Bond No.5 and install the right-hand crankcase cover. Be sure to apply YAMAHA Bond No.5 to the mating surface ; otherwise , the crankcase will leak.

Note:

When installing the crankcase cover (R), make sure that the pump drive gear (made from synthetic resin) is correctly engaged with the primary drive gear.

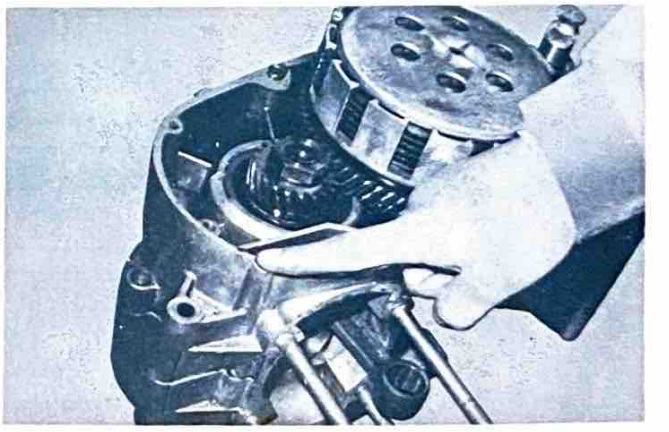


Fig 4-8-4

4-9 Clutch

The clutch is a wet, multi-disc type, cnosisting of six molded cork friction plates and seven clutch plates in the clutch housing mounted on the transmission main axle. To disengage the clutch, an inner push rod system is employed. The primary driven gear coupled with the clutch housing is meshed with a kick pinion gear allowing starting by kicking the starter with the clutch disengaged or engaged. A shock absorber consisting of coil springs is between the primary driven gear and the clutch housing.

The primary drive gear has 21 teeth, and thf primary driven gear 65 teeth.

(Primary reduction ratio.....65/21 = 3.095)

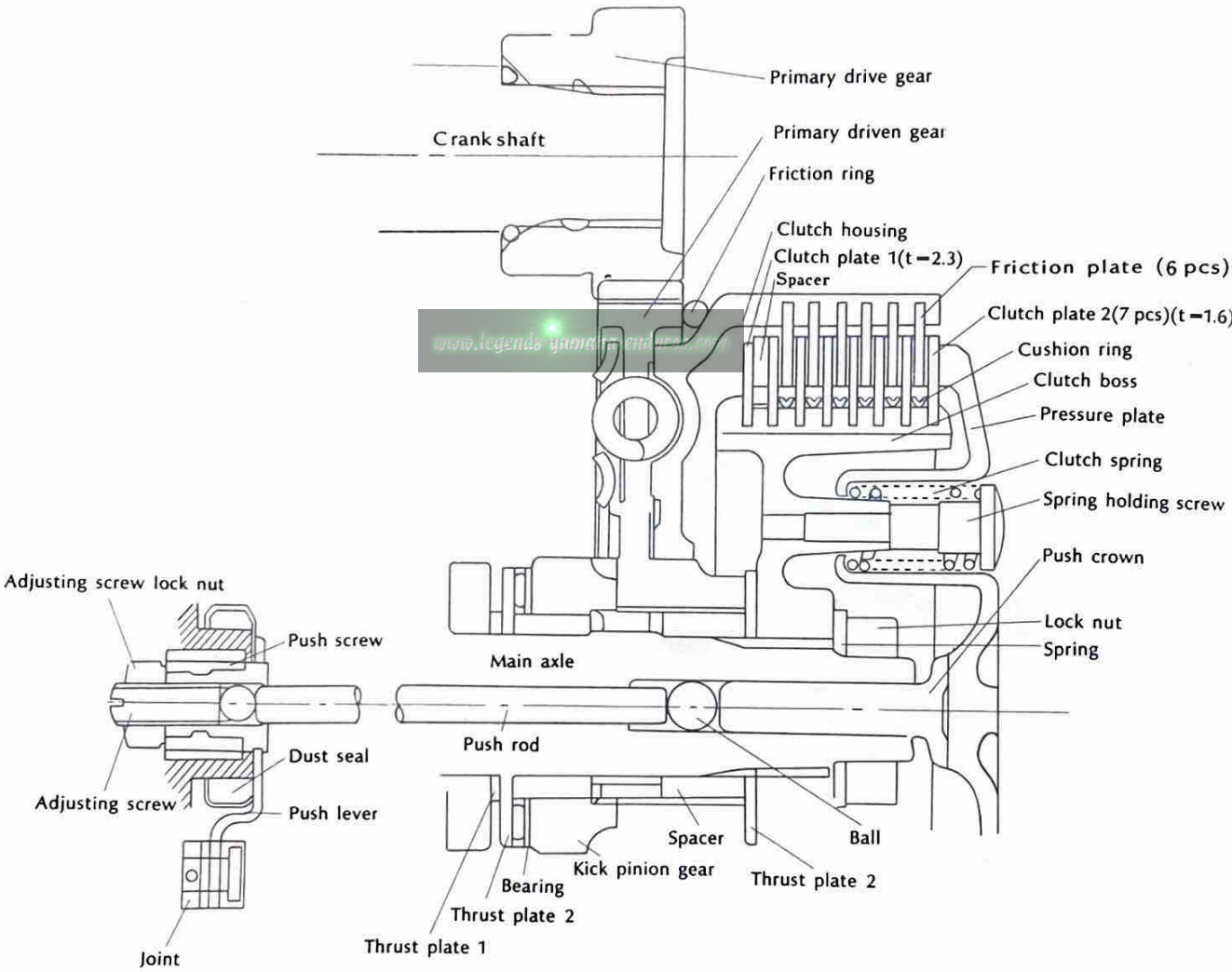
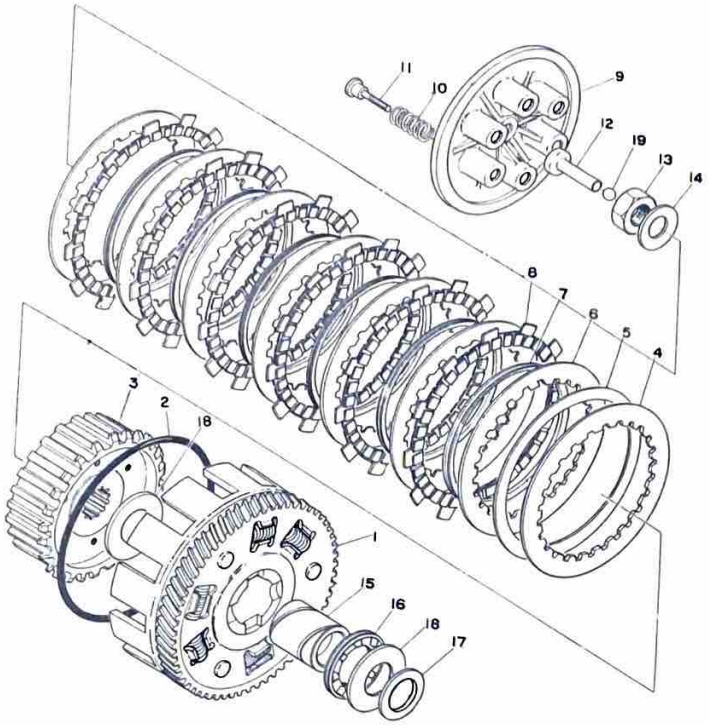


Fig 4-9-1



1. Primary driven gear complete
2. O-ring (Friction ring)
3. Clutch boss
4. Clutch plate 1
5. Spacer
6. Clutch plate 2
7. Cusion ring
8. Friction plate
9. Pressure plate
10. Clutch spring
11. Spring holding screw
12. Push crown
13. Lock nut
14. Spring
15. Specer
16. Thrust bearing
17. Thrust plate 2
18. Thrust plate 1
19. Ball

Fig 4-9-2 Clutch assy exploded view

1 Removing the Pressure Plate

Remove the six clutch spring holding screws, and take out the pressure plate and push crown.

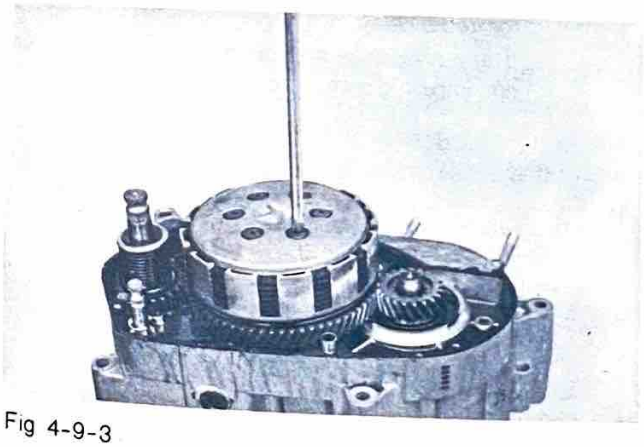


Fig 4-9-3

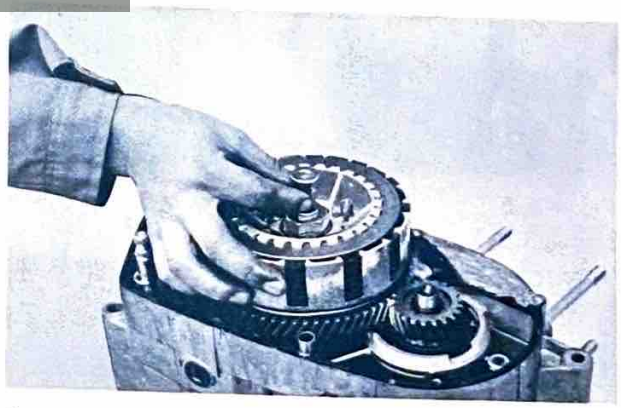


Fig 4-9-4

2 Removing the Clutch Boss

Install the clutch holding tool (same as R5, YDS5, YM2) on the clutch boss. Loosen the lock nut, and then remove the clutch boss.

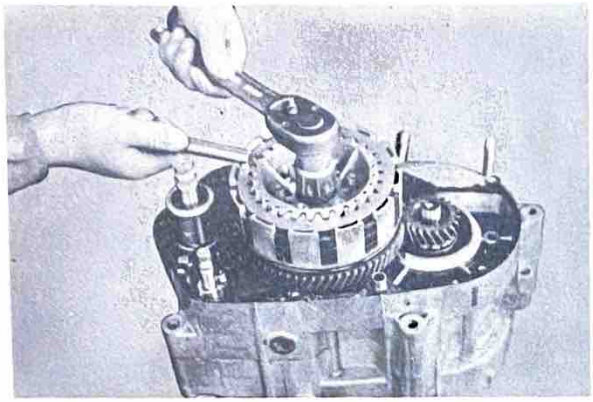
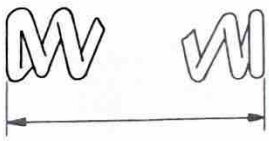


Fig 4-9-5

3 Checking the Clutch Spring

If the free length of the spring is 1 mm. (0.04 in.) or more shorter than the standard free length, replace it.



Free length 36.4 mm. (1.433 in.)

Fig 4-9-6

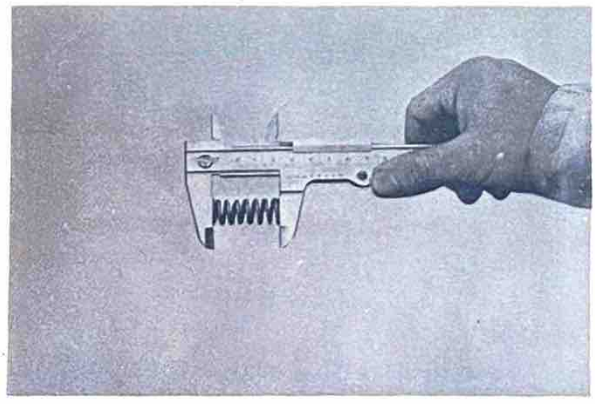


Fig 4-9-7

4 Check the Friction Plates

Inspect the friction plates for wear. Replace them if wear equals 0.3mm. (0.012 in.) or more.

Standard thickness 3.0 mm. (0.118 in.)

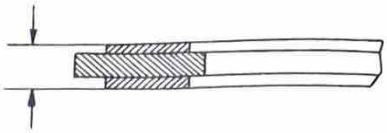


Fig 4-9-8

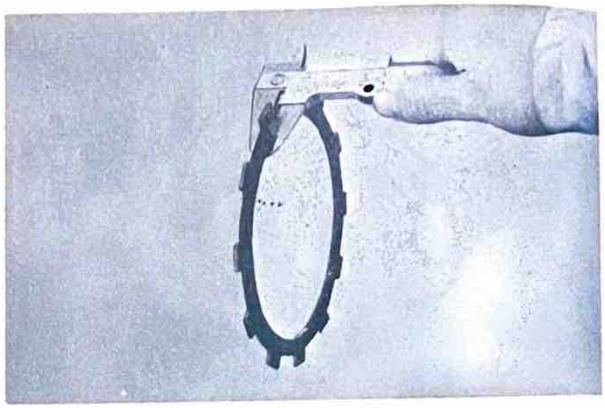


Fig 4-9-9

5 Clutch Housing Assembly (integrated with the primary driven gear).

A rubber friction ring is placed on the outside of the clutch between the primary driven gear and the clutch housing in order to reduce gear noise at low engine speeds.

1) Inspection

Insert the primary gear retaining collar (spacer) in the primary driven gear boss and check it for radial play.

If any scratches are found, replace it so it will not impair clutch action.

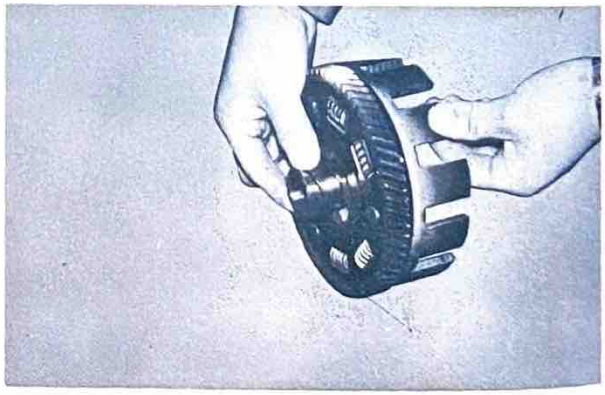


Fig 4-9-10

If the play is excessive (allowable clearance is between 0.009～0.048 mm.) replace the gear retaining collar because it will cause excessive noise.

6 Checking the Primary Gear Retaining Collar (Spacer)

Place the primary gear retaining collar around the main axle and again check it for radial play. If play exists (allowable clearance is between 0.020～0.062 mm.) replace the gear retaining collar. Replace any collar with step-wear on its outer surface.

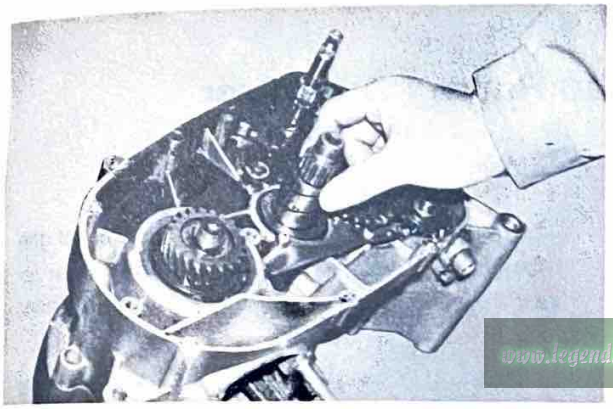


Fig 4-9-11

7 Fitting Cushion Rings

A cushion ring is installed between each of the clutch plates and the friction plates to insure even engagement and complete disengagement of the plates. When fitting cusion rings, be sure they are flat and not twisted.

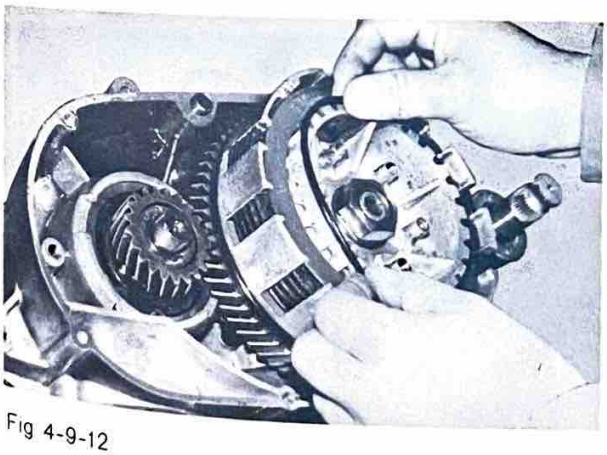


Fig 4-9-12

8 Checking the Push Rod

Remove the push rod and roll it over a surface plate. If the rod is bent, straighten or replace it.

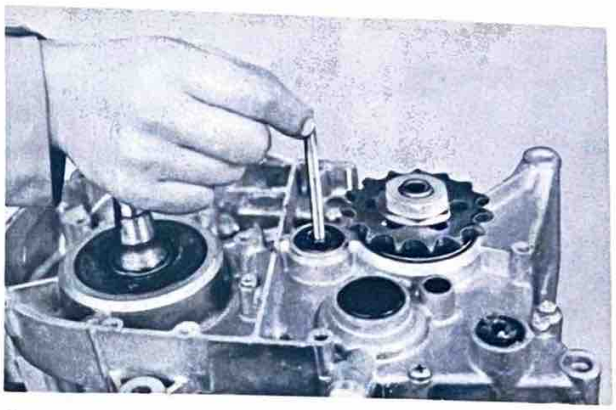


Fig 4-9-13

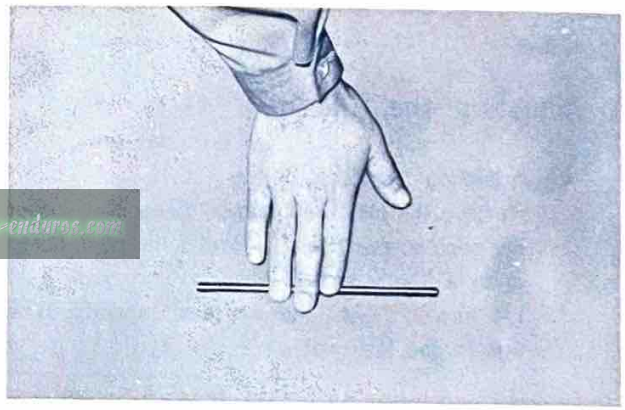


Fig 4-9-14

9 Caution on Re-assembling the Clutch

On both ends of the primary gear spacer are thrust washers and thrust bearings. If these washers and bearings are incorrectly installed, or omited, the clutch boss will rub against the primary driven gear, impairing clutch action. The thrust bearing assembly fits on the primary retaining collar, but it may slip out of place when installing clutch boss.

Therefore, apply grease to both surfaces of the bearing to make it stick to the gear retaining collar.

Befor fitting the clutch boss, install the clutch plates, friction plates, etc., and then install the clutch boss.

Correct

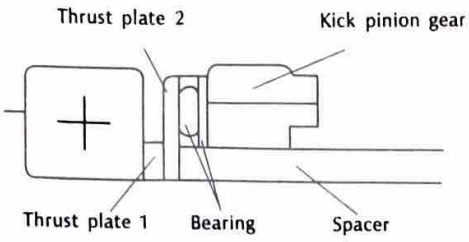


Fig 4-9-15

Incorrect

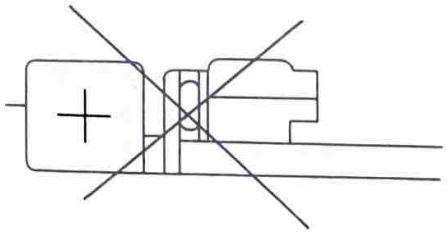


Fig 4-9-6

10 Adjusting the Clutch

1) Adjusting the Push Screw
Remove the clutch adjustment cover and loosen the push screw lock nut. Rotate the push screw in to a lightly seated position, and back it off 1/4 turn to get the proper spacing. The tighten the lock nut.

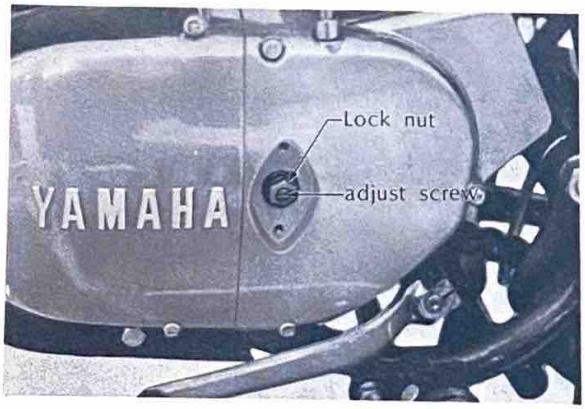


Fig 4-9-17

2) Adjusting the Clutch Cable Tension
The clutch cable becomes slackend after, being used for a long time. Occasionally the cable must be adjusted so that the play of the clutch handle is from 2 to 3 mm. (1/16-1/8 in.)

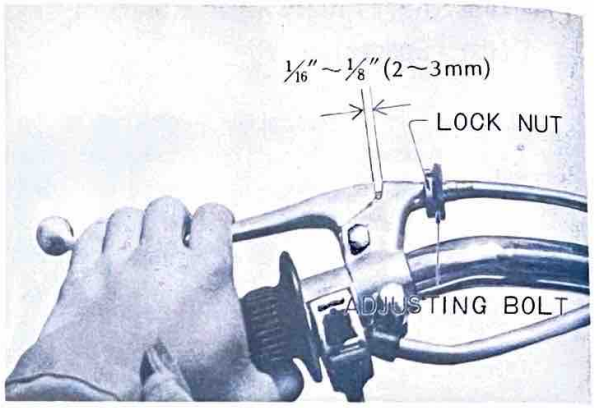


Fig 4-9-18

4-10 Primary Drive Gear

A Removal

Feed a rolled-up rag between the teeth of the primary drive gear and the primary driven gear to lock them, and then loosen the primary drive gear lock nut.

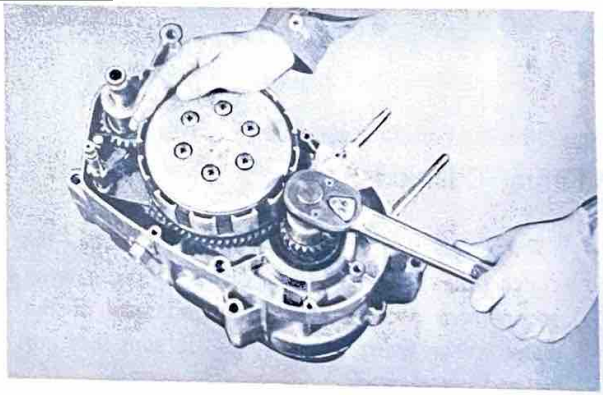


Fig 4-10-1

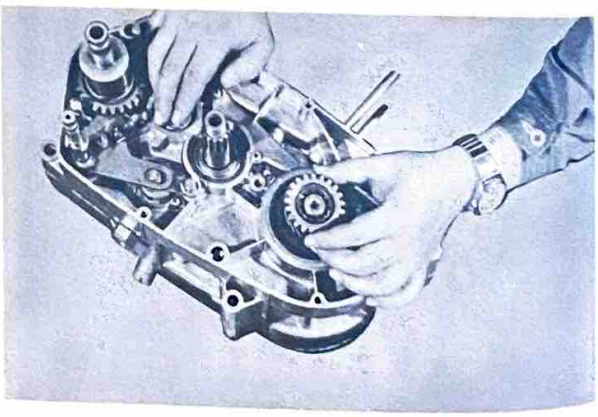


Fig 4-10-2

4-11 Kick Starter Mechanism

The kickstarter employs the primary kick system. To start the engine, you just kick the starter with the clutch disengaged or engaged. The ability to start the engine with the clutch disengaged can be a great advantage when racing. The kick gear is driven the tame as the YR1. When the kick shaft rotates, the ratchet wheel is disengaged from the ratchet wheel guide and meshes with the kick gear. The rotation of the kick gear is transmitted through the idler gear to the kick pinion that is engaged with the primary driven gear.

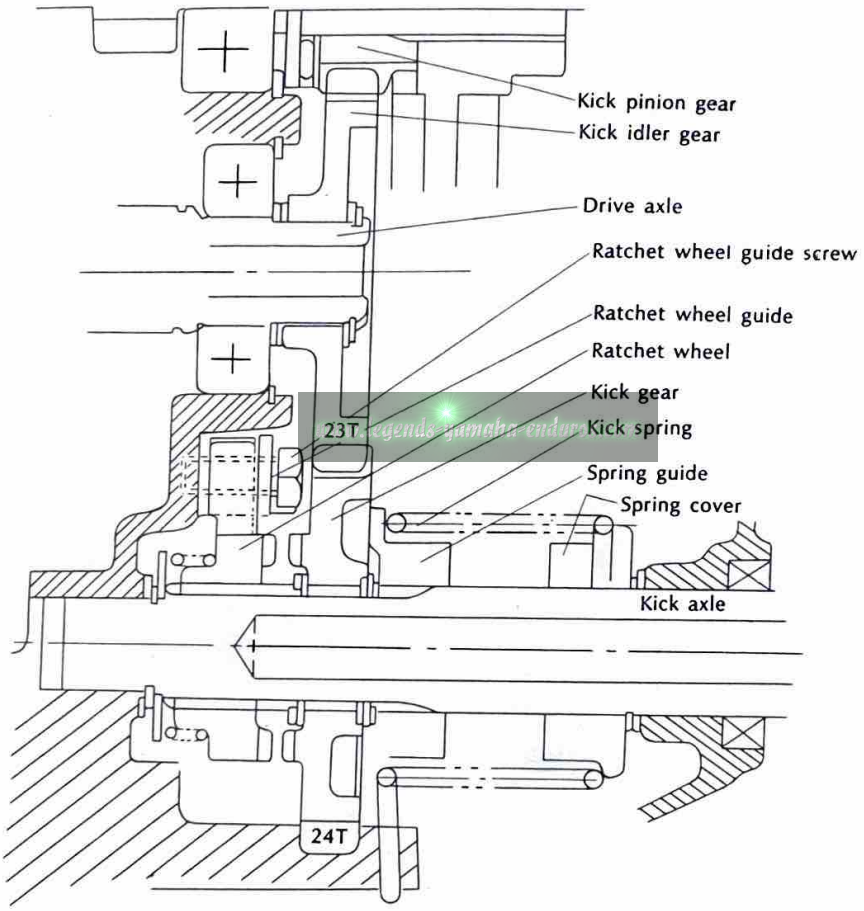
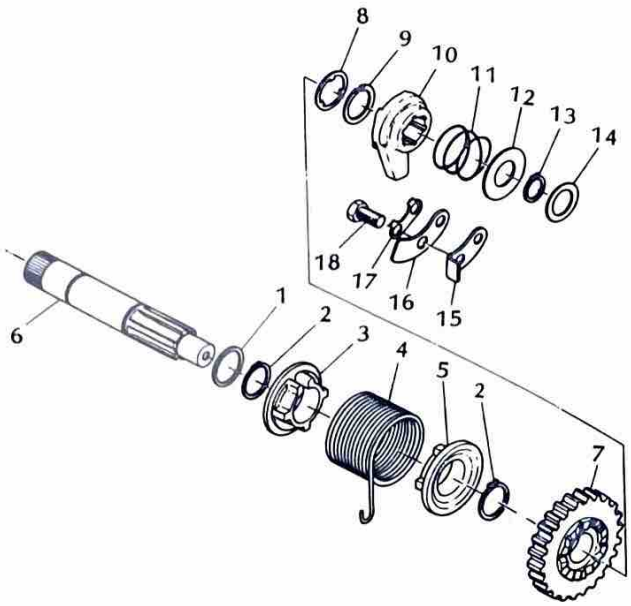


Fig 4-11-1



1. Shim 2
2. Circlip
3. Spring cover
4. Kick spring
5. Spring guide
6. Kick axle
7. Kick gear
8. Washer
9. Clip
10. Ratchet wheel
11. Ratchet wheel spring
12. Spring cover
13. Circlip
14. Shim 1
15. Stopper
16. Ratchet wheel guide
17. Lock washer
18. Ratchet wheel guide screw

Fig 4-11-2

1 Removal

1) Remove the kick spring.

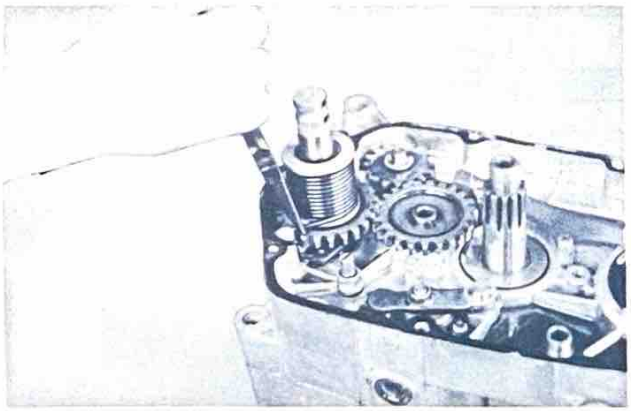


Fig 4-11-3

2) Then remove the kick starter assembly.

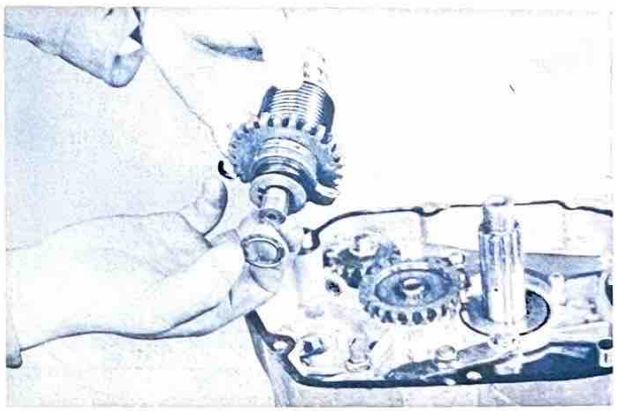


Fig 4-11-4

2 Reverse the sequence for reinstallation.

Notes on Assembling

1) Align the marking on the kick starter axle with that of the ratchet wheel.
2) When installing the kick starter assy in the crankcase, slide the rachet wheel pawl over the ratchet wheel guide toward the stopper attached to the case. Make sure that the pawl is in close contact with the stopper. Then pull the spring forward and hook it on the stopper

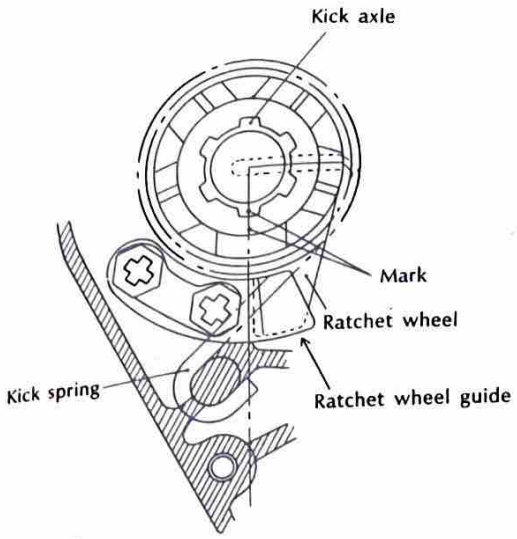


Fig 4-11-5

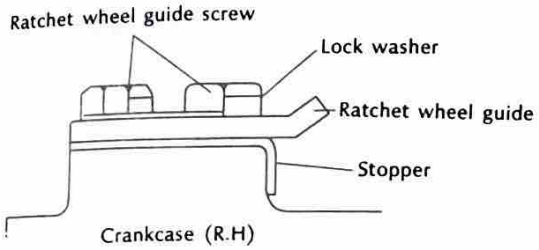


Fig 4-11-6

3 Removing the Kick Ideler Gear

Remove the circlip with clip pliers, and then the kick idler gear can be easily removed.

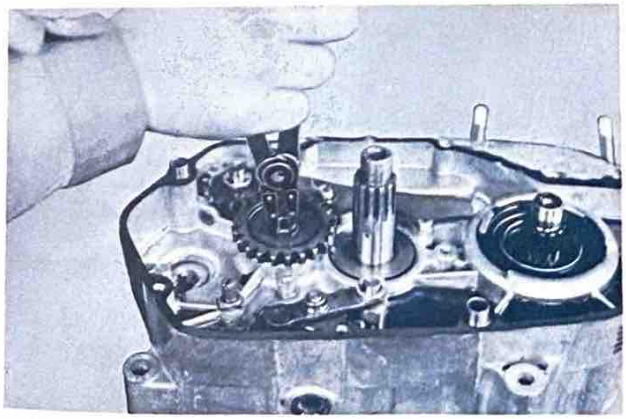


Fig 4-11-7

4 Removing the Tachometer Drive Gear

The tachometer drive gear is engaged with the kick idler gear to convey the revolutions per minute of the crankshaft to the tachometer through the tachometer cable.

Remove the clip with pliers and the tachometer drive gear can be removed.

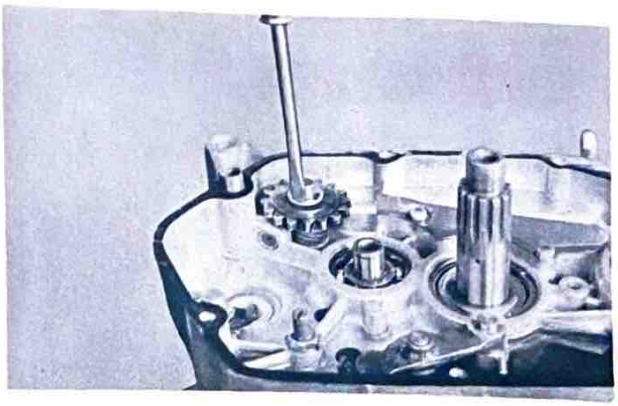


Fig 4-11-8

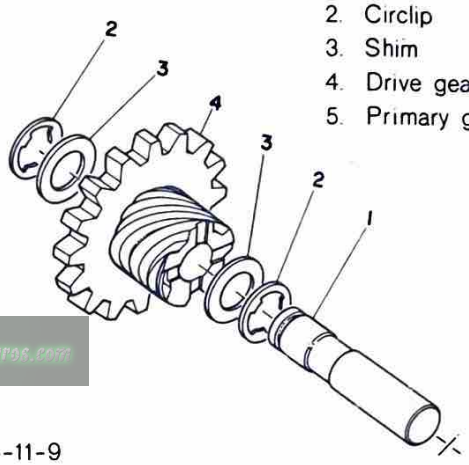


Fig 4-11-9

4-12 Shift Mechanism

The DT1-E has been designed to allow the owner to convert it to an optimum output competition machine by installing Yamaha's GYT parts. Therefore, the machine in standard form has been constructed to assure smooth and accurate gear shifting by using an already proven shifting mechanism.

The shift cam drum has one shift fork and two other shift forks are installed on a guide bar located parallel to the cam drum. The three shift forks slide back and forth in the slotted guides that are grooved in the shift drum. A safety device has been provided to prevent the shifter from by-passing the next gear when a quick or hard shift is made. This provides dependability and assurance for correct shifting for the desired gear even under

the roughest conditions such as comperition racing. A see-saw type shifting arrangement is used that enables the rider to shift quickly and easily down for the lower gears and up for the higher gears. Neutral position is located between first and second gears.

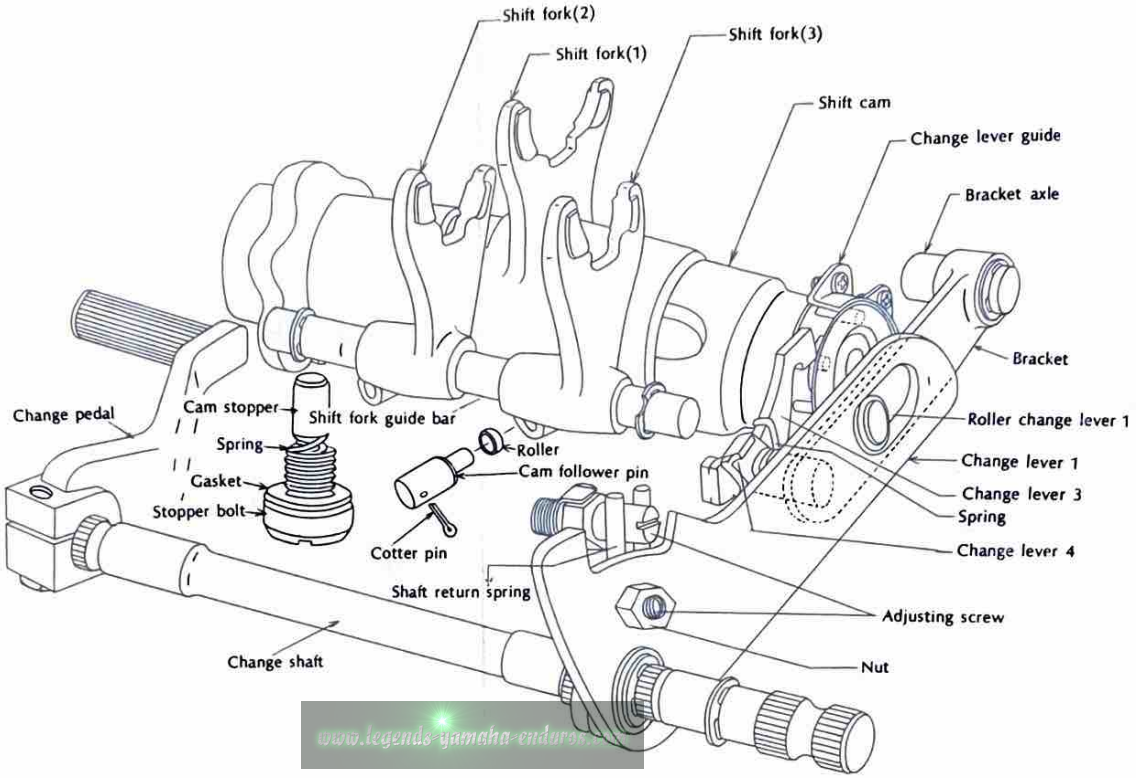


Fig 4-12-1

1 Removing the Change Axle Assembly

1) Remove the change axle sealing boot.

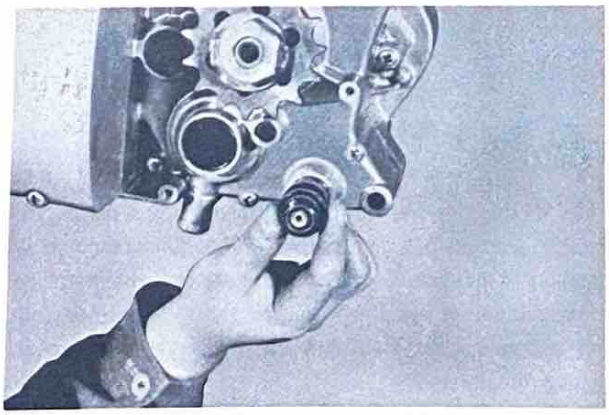


Fig 4-12-2

2) Pull out the change shaft assembly.

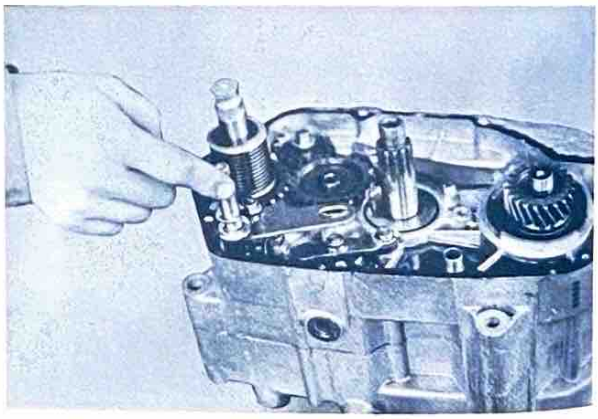


Fig 4-12-3

2 Checking the Gear Shift Parts

1) Check the gear shift return spring. A broken or fatigued gear shift return spring will impair the return action of the shifting mechanism.

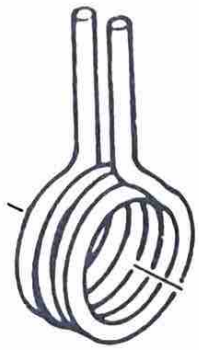


Fig 4-12-4

3 Removing the Change Lever 3 and 4

Remove 'E' clip with slot-head screwdriver, and the change lever can be removed.

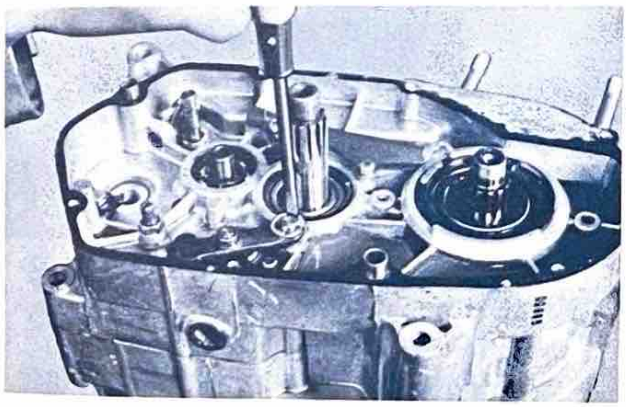


Fig 4-12-5

4 Checking the Change Lever Spring

Check for a fatigued or broken change lever spring. A faulty change lever spring may result in an imporper shifting sequence.

5 Gear Change Adjustment

1) Fully move the gear change lever up and down and turn the adjusting bolt (eccentric bolt) on the case so that the clearance (a) will become equal to the clearance (a') (a) is the clearance between the bent part of change lever 3 and the stopper (shaded area in the drawing) and (a') is the clearance between the bent part of the stopper. The stopper is a device for preventing the shifter from overrunning the correct position. After the adjustment, lock the adjusting screws with the lock nut.

2) Next turn the adjusting screw (eccentric screw) on change lever 4 so that the clearance (b) will become even with the clearance (b') on each gear position.
(b) is the clearance between the pin and change lever 4. After the adjustment, lock the adjusting screw with the lock nut.

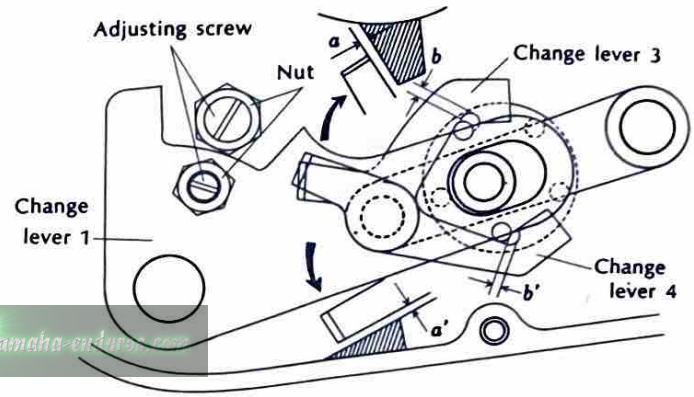


Fig 4-12-6

4-13 Drive Sprocket

1 Removal

1) Straighten the bent edge of the lock washer with a blunt-ended metal punch.

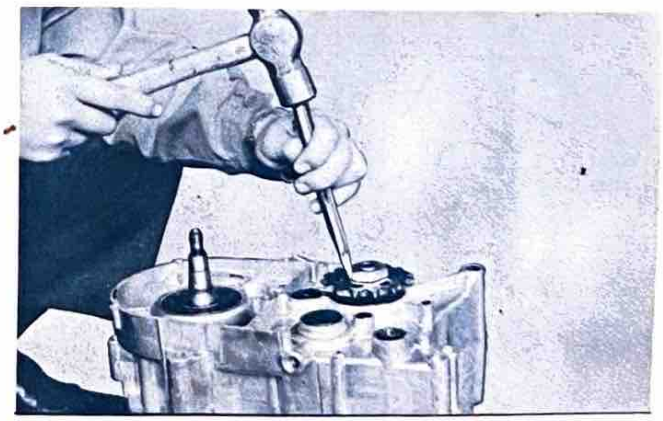


Fig 4-13-1

2) Keep the drive sprocket from turning with the holding tool, and remove the flywheel magneto

sprocket nut.

If the flywheel magneto puller is not available, shift the transmission to low gear, and fit a wrench on the sprocket nut. Then tap the handle of the wrench with a hammer and the shock will loosen the nut.

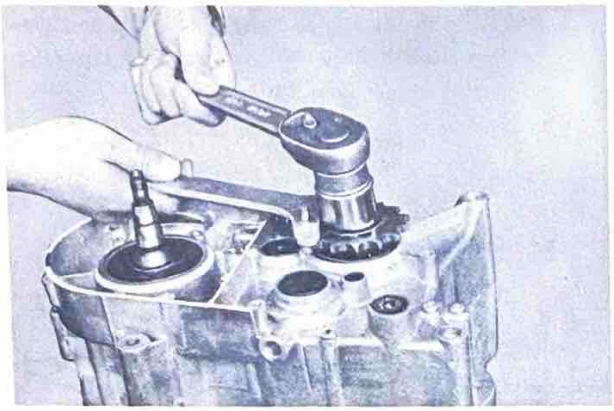


Fig 4-13-2

2 Inspection

A worn drive sprocket will result in excessive chain noise, and shorten the life of the chain. Check the sprocket for worn teeh, and replace if it is worn.

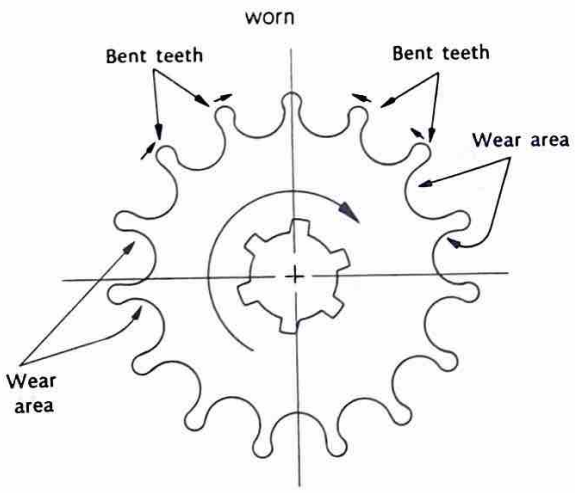


Fig 4-13-3

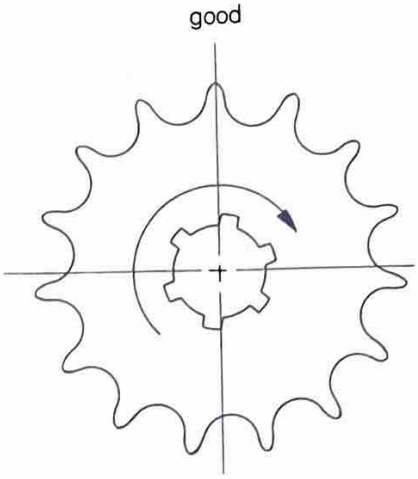


Fig 4-13-4

4-14 Crankcase

1 Separating

1) Remove neutral stopper.

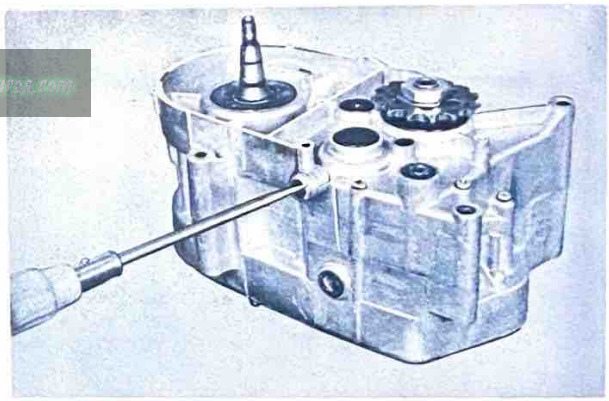


Fig 4-14-1

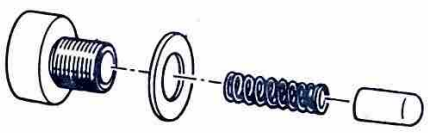


Fig 4-14-2

2) Remove the change lever guide.

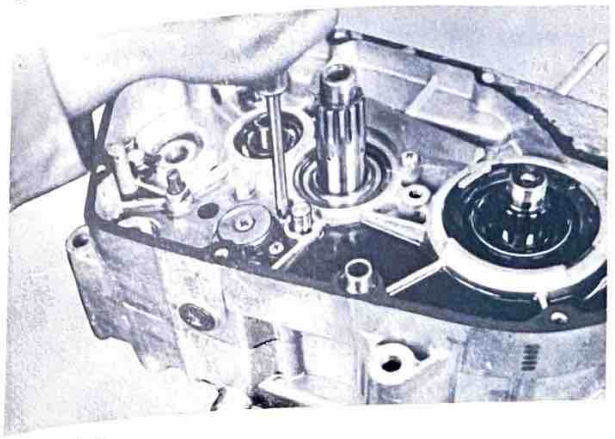


Fig 4-14-3

3) Remove the pan head screws from the left crankcase.

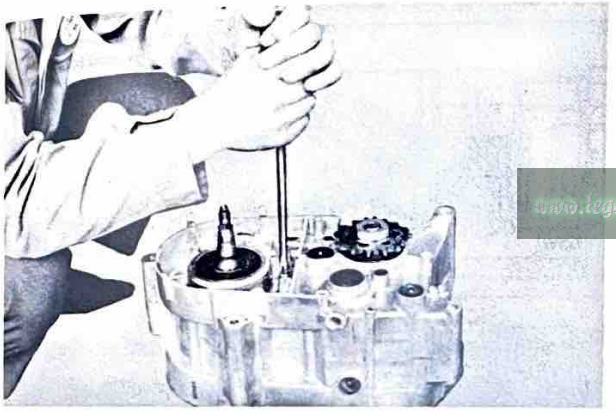


Fig 4-14-4

4) Install the crankcase separating tool on the right crankcase. Divide the crankcase while tapping the main axle and the crankcase alternately with plastic tip hammer.

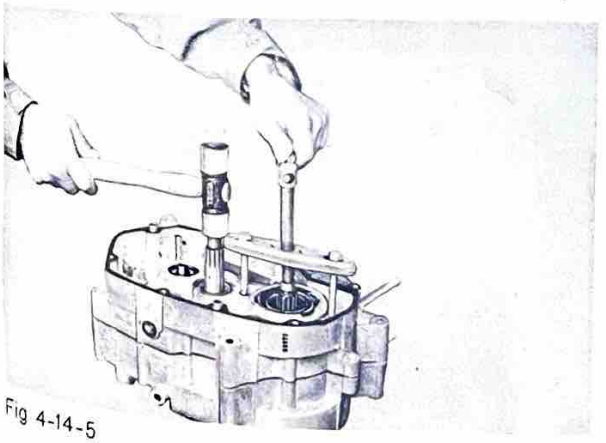


Fig 4-14-5

Note:

Fully tighten the bolts of the crankcase dividing tool, and keep the tool in a horizontal position. The crankcase is designed to split into two halves, right and left.

Only one drain plug is provided for both the transmission and clutch housings. Both housings can be drained at the same time by removing the drain plug.

2 Reassembling

When reassembling the crankcase, be sure to apply YAMAHA BOND No.5 to the mating surfaces of both halves.

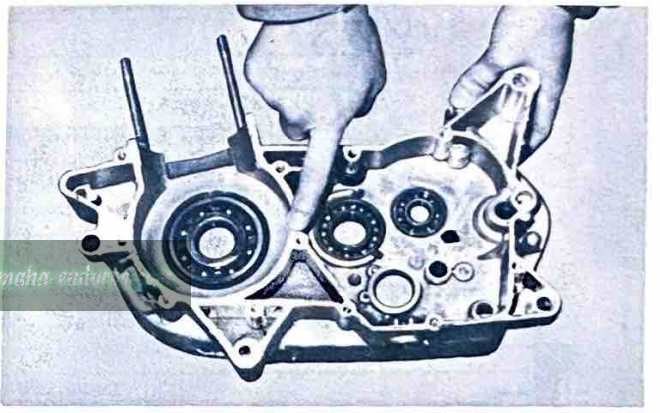


Fig 4-14-6

4-15 Transmission Assembly

The constant mesh wide ratio 5-speed transmission makes it possible to fully utilize the performance of the engine throughout the entire speed range from low to high. The top pinion is similar in type to the third gear wheel, and the third gear pinion is similar to the top gear wheel. For layout of the transmission and related part, refer to Fig. 4-15-1 and 2. The primary reduction ratio is 65/21 = 3.095. Therefore the total reduction ratios will be ;

Primary reduction ratio × Transmission gear reduction × Secondary reduction ratio = Total reduction ratio.

1st	65/21 × 38/15 × 44/14 = 24.644
2nd	65/21 × 34/19 × 44/14 = 17.408
3rd	65/21 × 30/23 × 44/14 = 12.689
4th	65/21 × 26/26 × 44/14 = 9.728
5th	65/21 × 23/30 × 44/14 = 7.458

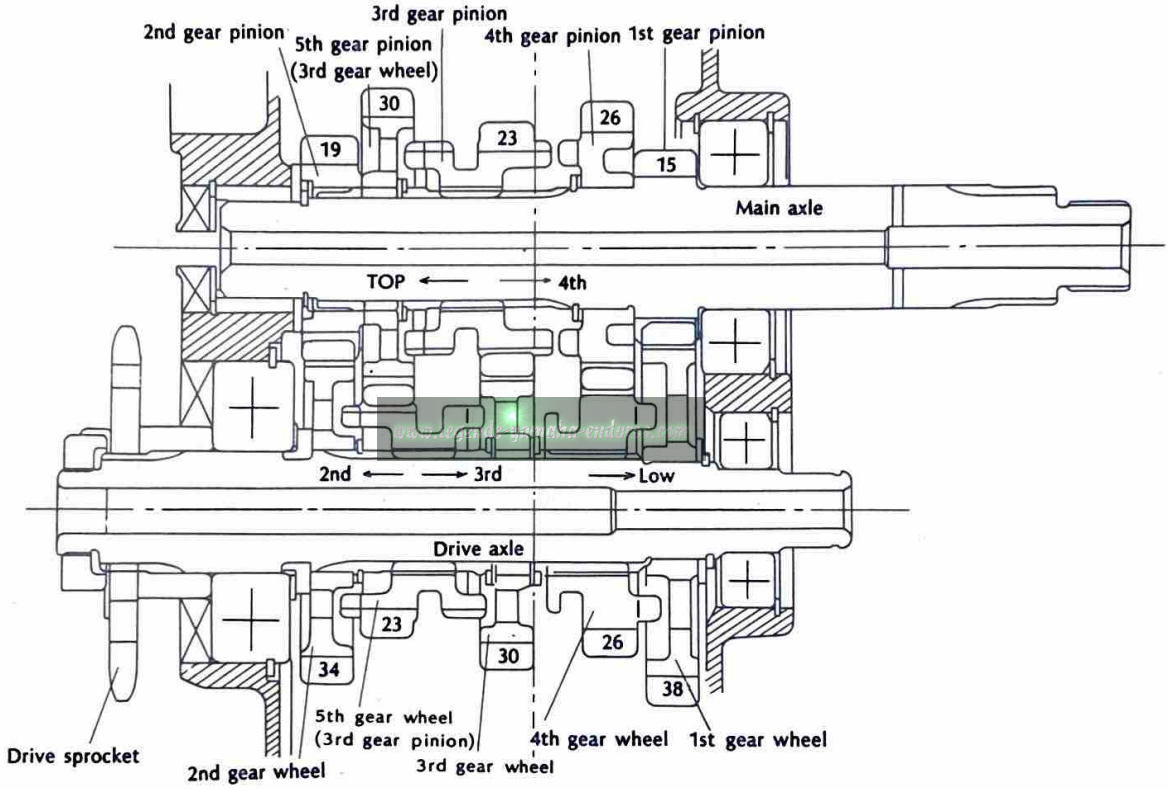
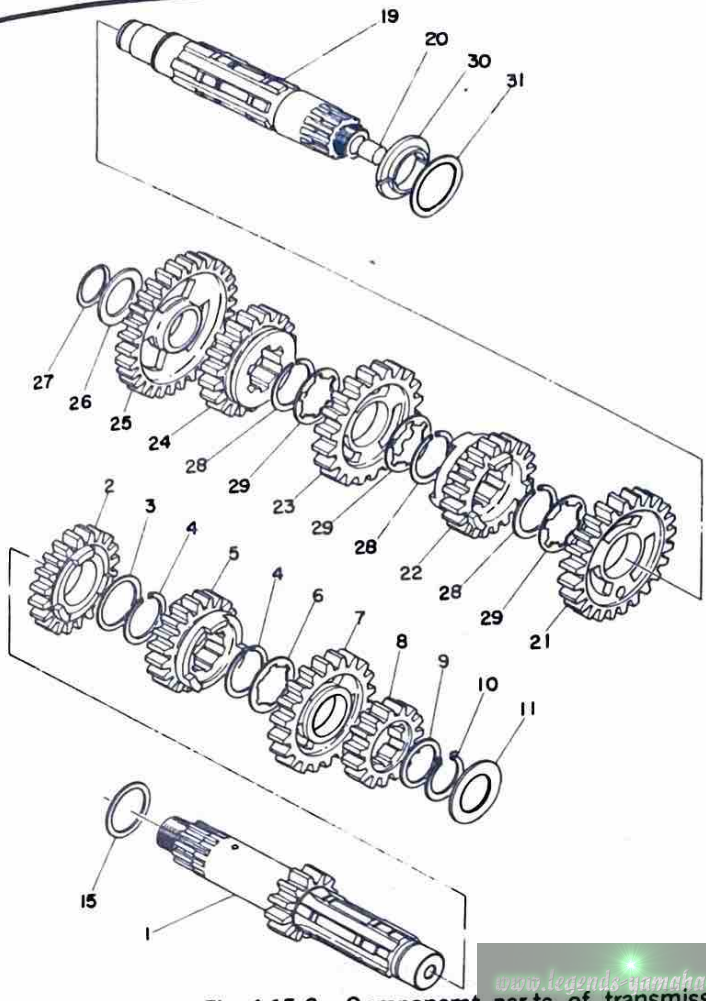


Fig 4-15-1



Component parts of transmission
1. AXLE, main
2. GEAR, 4th pinion
3. WASHER, gear hold
4. CIRCLIP
5. GEAR, 3rd pinion
6. WACHER, gear hold
7. GEAR, 3rd wheel
8. GEAR, 2nd pinion
9. WASHER, gear hold
10. CIRCLIP
11. SHIM
12. BEARING
13. CIRCLIP
14. OIL SEAL
15. SHIM, main axle
16. BEARING
17. CIRCLIP
18. GEAR, Kick pinion
19. AXLE, drive
20. PLUG, blind
21. GEAR, 2nd wheel
22. GEAR, 3rd pinion
23. GEAR, 3rd wheel
24. GEAR, 4th wheel
25. GEAR, 1st wheel
26. WASHER, gear hold
27. CIRCLIP
28. CIRCLIP
29. WASHER, gear hold
30. SPACER, drive axle
31. SHIM, drive axle

Fig 4-15-2 Componemt parts of transmissino

1. Removal

Remove the transmission and shifter as an unit.

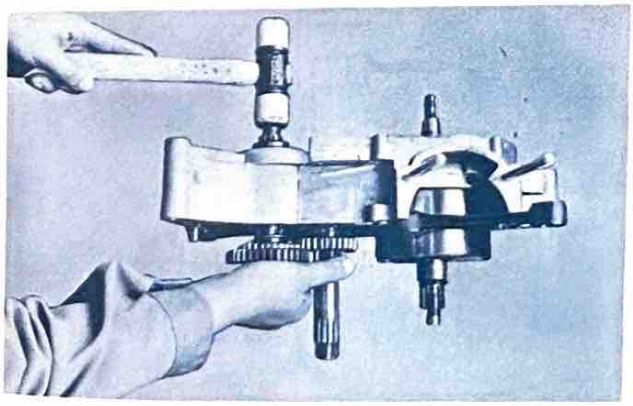


Fig 4-15-3

2 Reinstallation

Reinstall the transmission and shifter as an unit in the left crankcase half after they are sub-assembled. They can not be installed separately. The transmission unit must be in neutral during installation.

4-16 Crankshaft

The crankshaft requires the highest degree of accuracy in engineering and servicing of all the engine parts. The crankshaft is also more susceptible to wear, and therefore, it must be handled with special care.

To increase the inertia force of the crank, the diameter of the crankshaft is increased to 30 mm. (1.18 in.) the thickness of the flywheel to 26 mm. (1.02 in.) and its diameter to 110 mm. (4.33 in.)

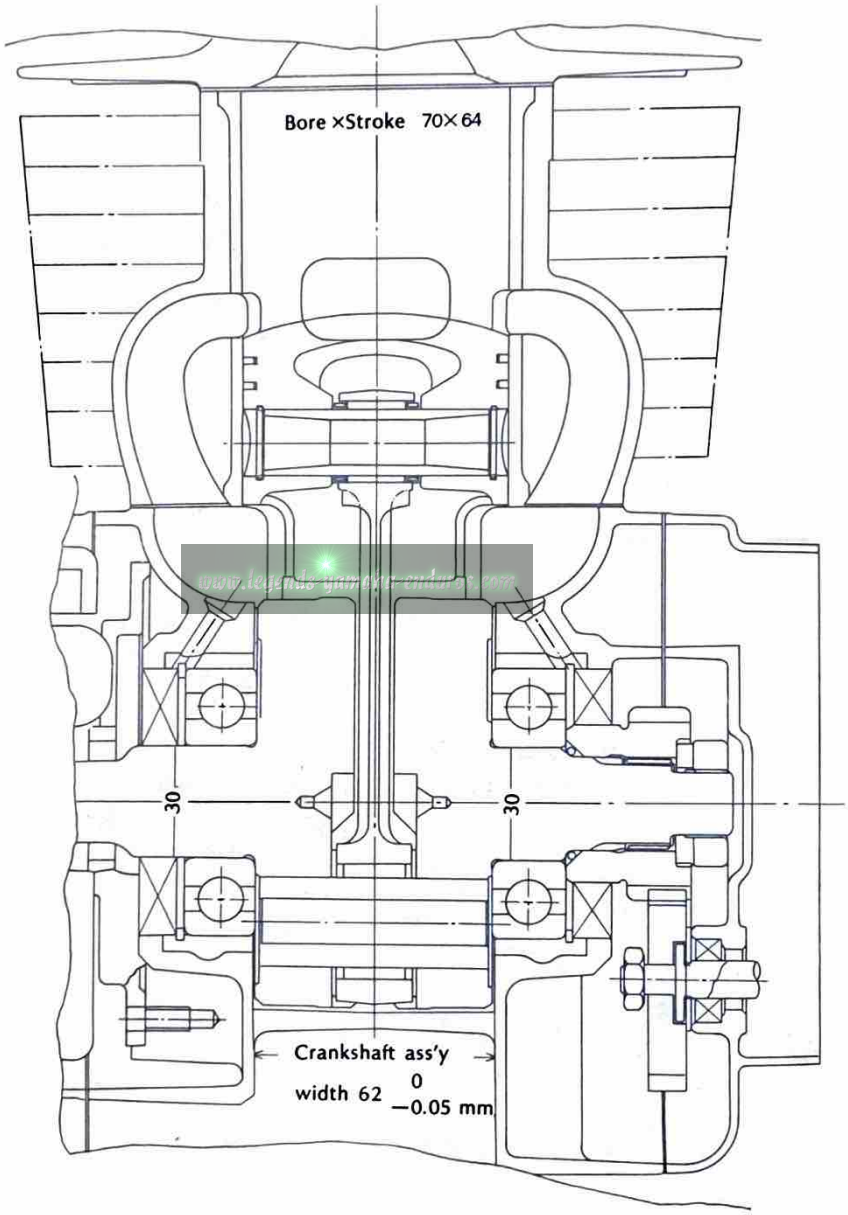
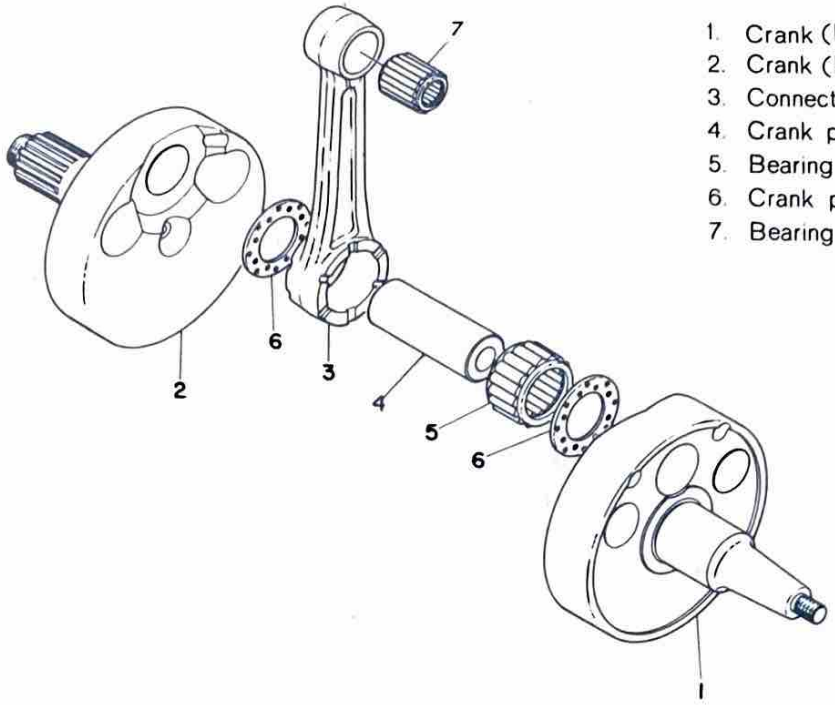


Fig 4-16-1

Crankshaft component parts



1. Crank (L.H.)
2. Crank (R.H.)
3. Connecting rod
4. Crank pin
5. Bearing
6. Crank pin washer
7. Bearing

Fig 4-16-2

1 Removing the Crankshaft Assembly

Remove the crankshaft assembly with the crankcase separating tool.

Note:

Fully tighten the bolts of the crankcase dividing tool, and keep the tool in parallel with the crankcase surface.

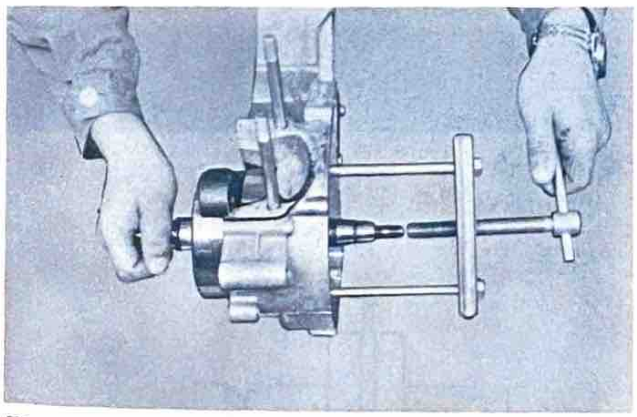


Fig 4-16-3

2 Installing the Crankshaft Assembry

Install the crankshaft assembly by using the crankshaft setting tool and the crank fitting the spacer. Hold the connecting rod at top dead center at with one hand while turning the handle of the setting tool with other.

Note:

1) The crankshaft setting tool is the same as those used for YG1, and YF1.
2) The crank fitting spacer is required because the crankshaft is larger in diameter. The oil seal is larger in outside diameter than crankshaft setting tool body.

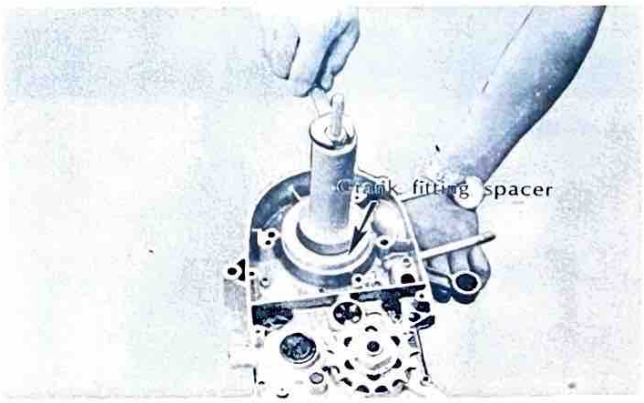


Fig 4-16-4

3. Inspection and Servicing

1) Checking the crankshaft components

Check connecting rod axial play at small end (to determine the amount of wear of crank pin and bearing at large end) (Fig. 4-16-5)	Small end play should not exceed 2 mm. (0.078 in.)	If small end play exceeds 2 mm, disassemble the crankshaft, check connecting rod crank pin and large end bearing. Replace defective parts. Small end play after reassembly should be within 0.8-1.0 mm. (0.031~0.04 in.)
Check the connecting rod for axial play at large end. (Fig. 4-16-6)	Move the connecting rod to one side and insert a feeler gauge. Large end axial play should be within 0.4—0.5 mm. (0.019 in.)	If excessive axial play is present, (0.6 mm or more) disassemble the crankshaft and replace any worn parts.
Check accuracy of the crankshaft ass'y runout. (Misalignment of parts of the crankshaft) (Fig. 4-16-7)	Dial gauge readings should be within 0.03 mm. (0.0012 in.)	Correct any misaling ment by tapping the flywheel with a brass hammer and by using a wedge.

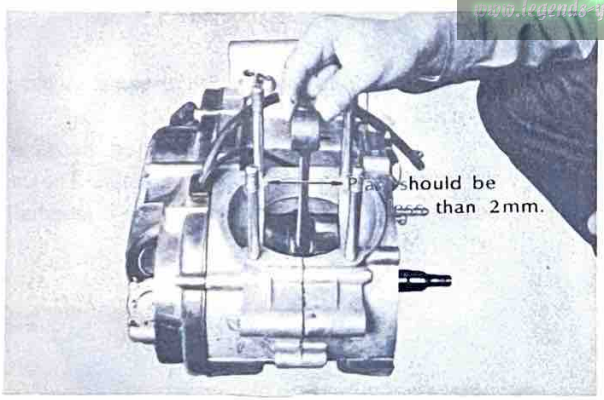


Fig. 4-16-5

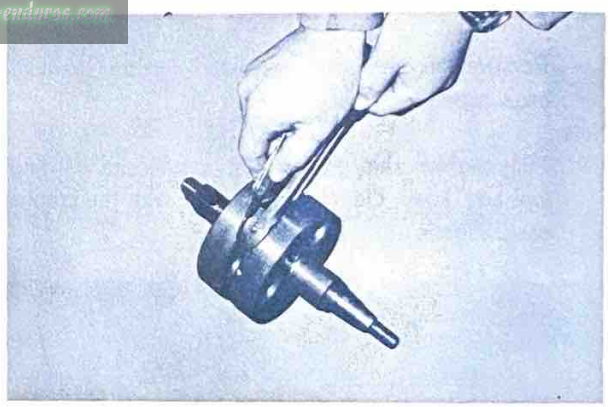


Fig. 4-16-6

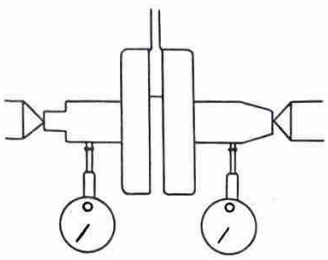


Fig 4-16-7

4-17 Bearings and Oil Seals

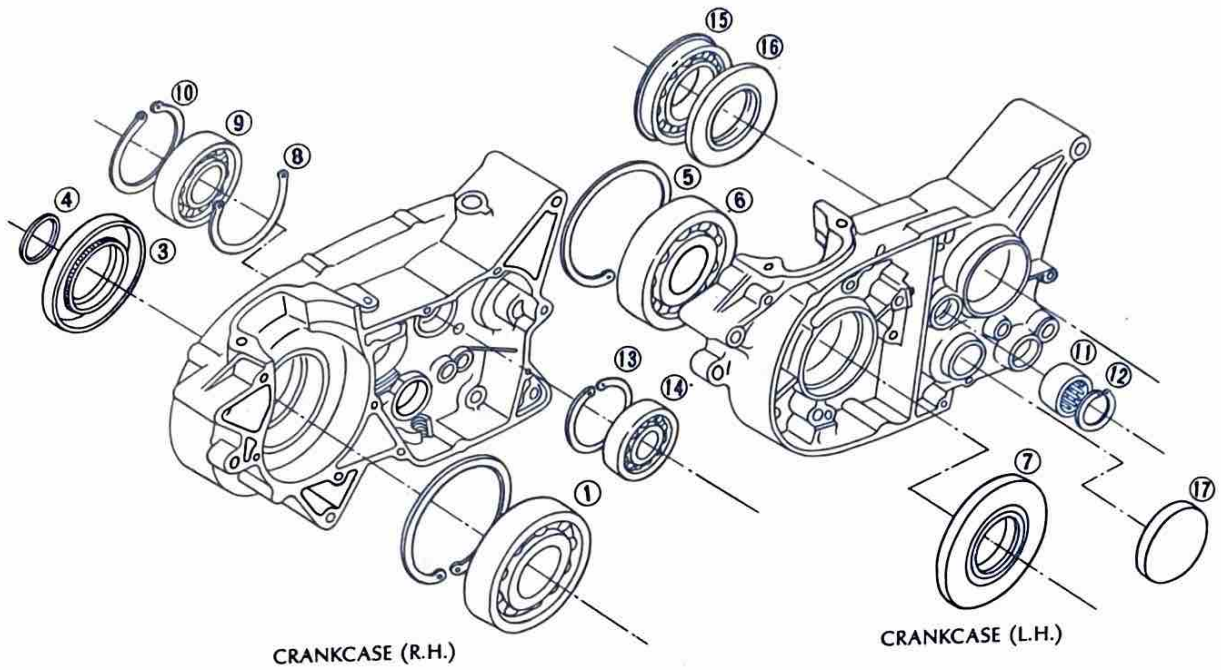


Fig. 4-17-1

1. Bearing 6306
2. Circlip R-72
3. Oil seal SW42-72-10
4. O-ring 3.2-24.5
5. Circlip R-72
6. Bearing 6306
7. Oil seal SW30-72-10
8. Circlip 25.1-31-0.3
9. Bearing 6205
10. Circlip
11. Bearing 20-26-16
12. Circlip 25.1-31-0.1
13. Circlip
14. Bearing 6203
15. Bearing 6305NR
16. Oil seal SD-35-62-6

1) Removal and Installation

1) Removal

a. Pry the oil seals out of place with a slot head screwdriver.

Always replace the oil seals when overhauling the engine.

Note: Place a piece of wood under the screwdriver to prevent damage to the case.

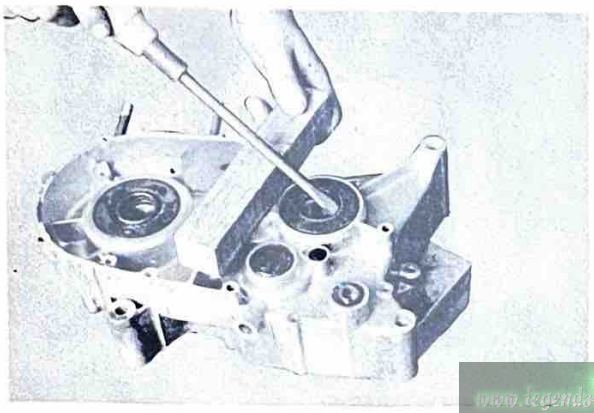


Fig. 4-17-2

b. Remove the bearing with a bearing puller.

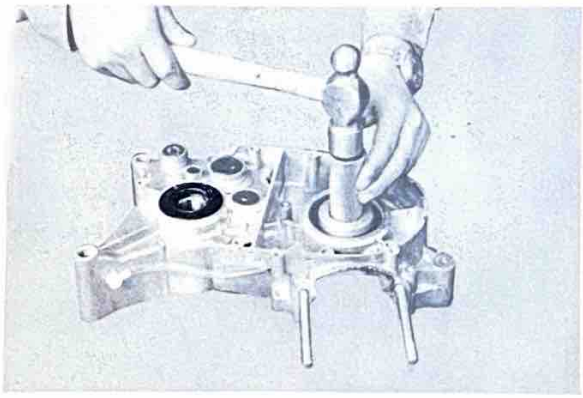


Fig. 4-17-3

2) Installation

Install bearings and oil seals with their stamped manufacturer's marks or numerals facing out ward. (In other words, the stamped letters must be on the exposed view side.)

The crankshaft bearing circlip should be installed so that the circlip end gap is aligned with the arrow marked on each of the crankcase halves.

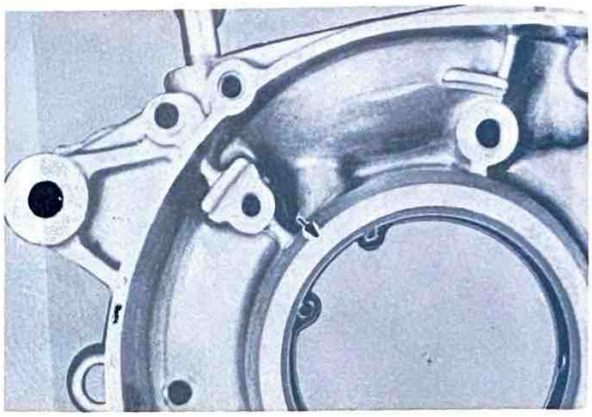
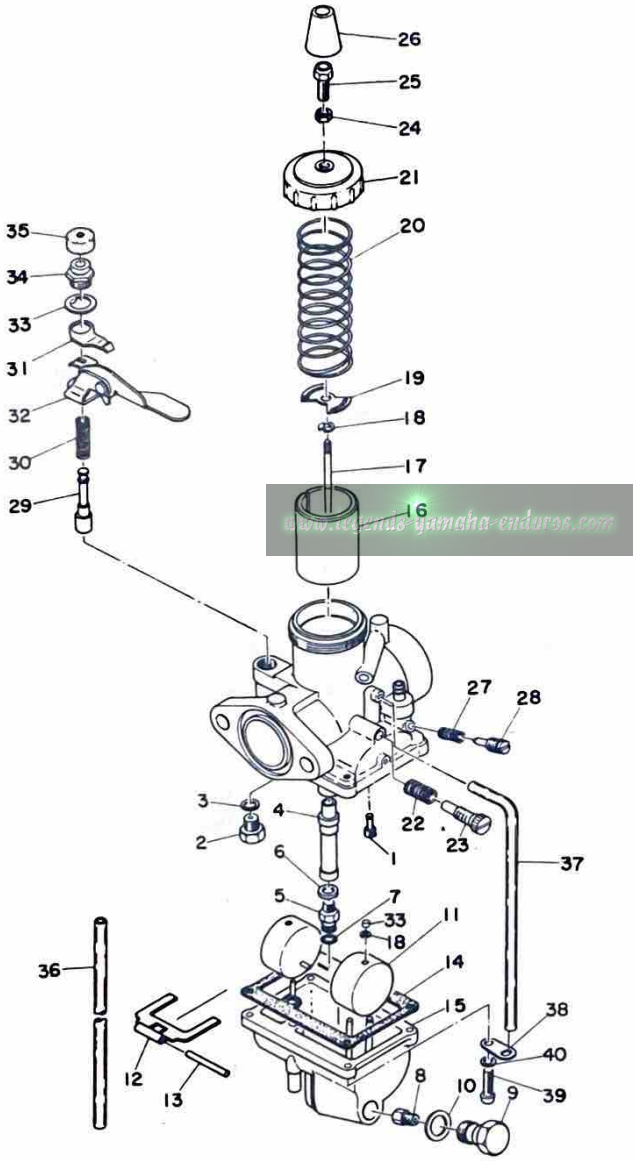


Fig. 4-17-4

4-18 Carburetor

The standard DT1-E is equipped with a VM 26 SH (26 mm.) carburetor that is equipped with a built-in starter jet.

The carburetor is bolted to a 30 mm. thick bakelite insulator that is between the carburetor and cylinder. This insulator provides more than adequate heat insulation. The carburetor floats have been specially designed to keep the float level from fluctuating due to vibration or shock. The main jet is installed in such a manner to provide quick and easy replacement from the outside by merely removing the jet holder on the bottom left side of the carburetor float bowl.



1. Pilot jet
2. Valve seat ass'y
3. Valve seat washer
4. Main nozzle
5. Needle jet setter
6. Needle jet washer
7. O-ring
8. Main jet
9. Banjo bolt
10. Gasket
11. Float
12. Float arm
13. Float pin
14. Float chamber gasket
15. Float chamber body
16. Throttle valve
17. Needle
18. Clip
19. Spring seat
20. Throttle valve spring
21. Mixing chamber top
22. Throttle stop spring
23. Throttle screw
24. Wire adjusting nut
25. Wire adjusting screw
26. Cap
27. Air adjusting spring
28. Air adjusting screw
29. Starter plunger
30. Plunger spring
31. Starter lever plate
32. Starter lever
33. Cap
34. Plunger cap
35. Plunger cap cover
36. Overflow pipe
37. Air vent pipe
38. Plate
39. Pan head screw
40. Spring washer

Fig. 4-18-1 Explosed diagram of carburetor

1. Checking the Carburetor

1) Float

Remove the float and shake it to check if gasoline is inside. If fuel leaks into the float while the engine is running, the float chamber fuel level will rise and make the fuel mixture too rich. Replace the flot if it is deformed or leaking.

2) Float valve

Replace the float valve if its seating end is worn with a stop or if it is scrached. Check the float valve spring for fatigue. Depress the float vallve with your finger, and make sure that it properly seats against the valve seat when released. If the float valve spring is weakened, fuel will overflow, flooding the float chamber while the gas is on.

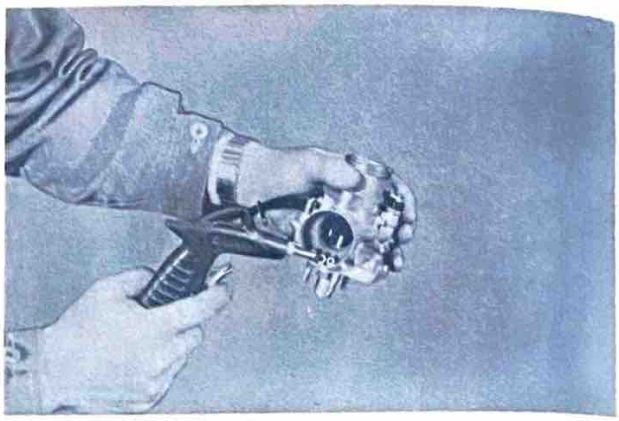


Fig. 4-18-4

3) Overflowing

If fuel overflows, check the carburetor as described in 1) and 2) above. If neither 1) nor 2) cures the overflowing, it may be caused by dirt or dust in the fuel preventing the float valve from seating properly. If any dirt or dust is found, clean the caburetor, petcock and gas tank.

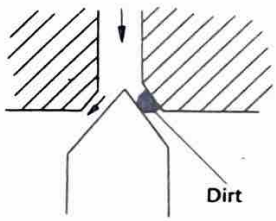


Fig. 4-18-2

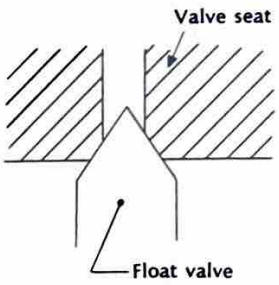


Fig. 4-18-3

4) Cleaning the carburetor

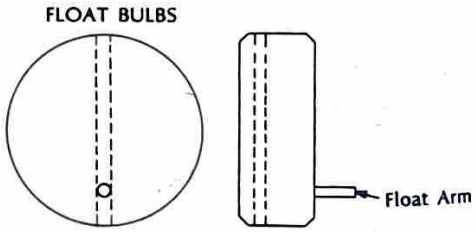
Disassemble the carburetor, and wash all its parts in a suitable solvent. Then blow all the parts off with compressed air. All jets and other delicate parts should be cleaned by blowing compressed air through them.

2. Float Level Adjustment

The carburetor float level is checked by the Yamaha factory during assembly and testing. But rough riding, worn needle valve, or bent float arm can cause the float level to fluctuate. If the float level raises, this will cause a rich ful/air mixture that can cause poor performace and spark plug fouling. If the float level decreases, this can cause a lean fuel/air mixture that can result in engine damage.

If the machine is subjected to continuous rough riding or many miles of travel, the float level should be checked and set regularly and in the following manner.

Carburetor float setting:
(with needle spring unloaded)



When replacing the float bulbs, place float arm towards the bottom side of float bowl.

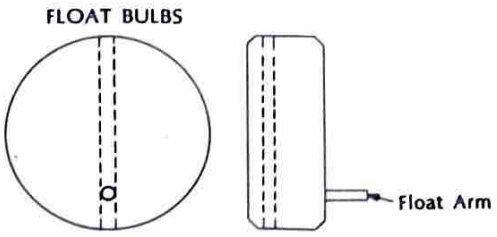
Fig. 4-18-5

1) Remove the float chamber body, and turn over the mixing body. Let the float arm rest on the needle valve with the spring fully expanded.
2) Then measure the distance "A" from the float arm lever to the float chamber joint surface.
Standard measurement of A: 15.8 mm (0.622 in)
3) When the A distance measured is less than recommended bend the tang tang up. If it is greater, bend the tang down. (with carburetor body upside down.)

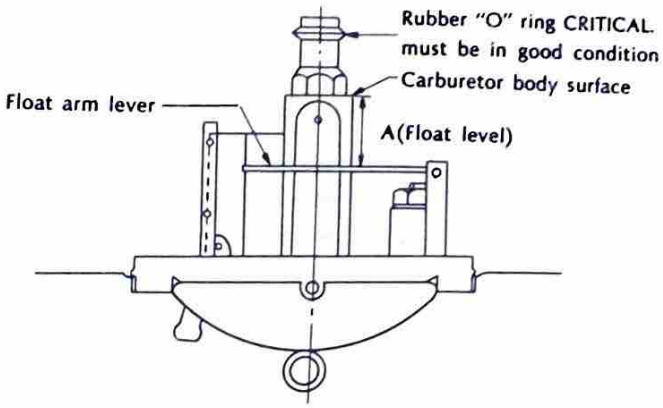
3. Ide Mixtur-Idle speed Adjustment

Turn the idle mixture screw in until lightly seated, then back it out 1 ½ turns no more or no less. There is no need to experiment. This is a factory setting that can be set with the engine stopped. No further adjustment is required.
Engine idle speed is set by warming up the engine completely and then scrfwing the idle speed screw in or out, whichever direction is necessary for the engine tbeidle between 1,200 and 1,300 rpm.

Carburetor float setting:
(with needle spring unloaded)



When replacing the float bulbs, place float arm towards the bottom side of float bowl.



Set at center line.
Carburetor body must be held upside down when setting float level.

Fig. 4-18-6

4. Carburetor Setting Table

Name of Parts	Abbreviation	Specifications
Main jet	M. J.	160
Needle jet	N. J.	0—2
Jet needle	J. N.	5D1-3 stages
Pilot jet	P. J.	35
Starter jet	G. S.	60
Throttle valve cut away	C. A.	2.5
Air screw setting	A. S.	1 ½
Idling speed	—	1,300 ±100 r.p.m
Float level	F. L.	15.8 mm(0.622 in.)

4-19 Air Cleaner

1. Removal

To remove the air filter, open the seat cover and remove four air cleaner mounting screws. Then the element can be removed.

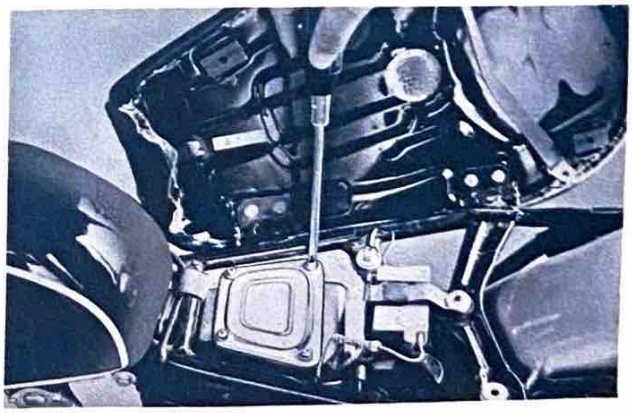


Fig. 4-19-1

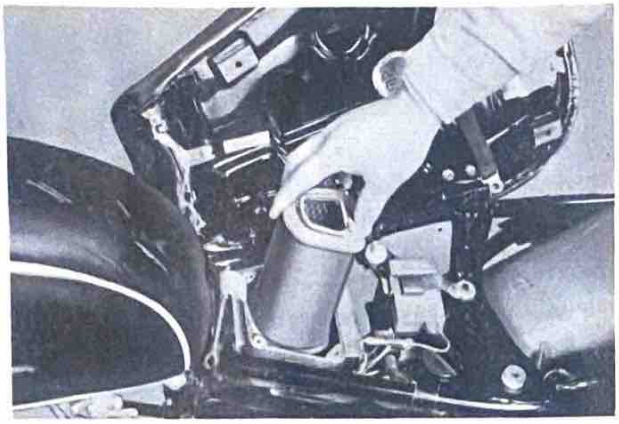


Fig. 4-19-2

2. Cleaning

Wash the foam filter thoroughly in solvent until all dirt has been removed. Squeeze all the solvent out. Pour oil onto the filter (any grade of 20 or 30 wt), work it completely in, and then squeeze out the surplus oil. The filter should be completely impregnated with oil, but not "dripping" with it.

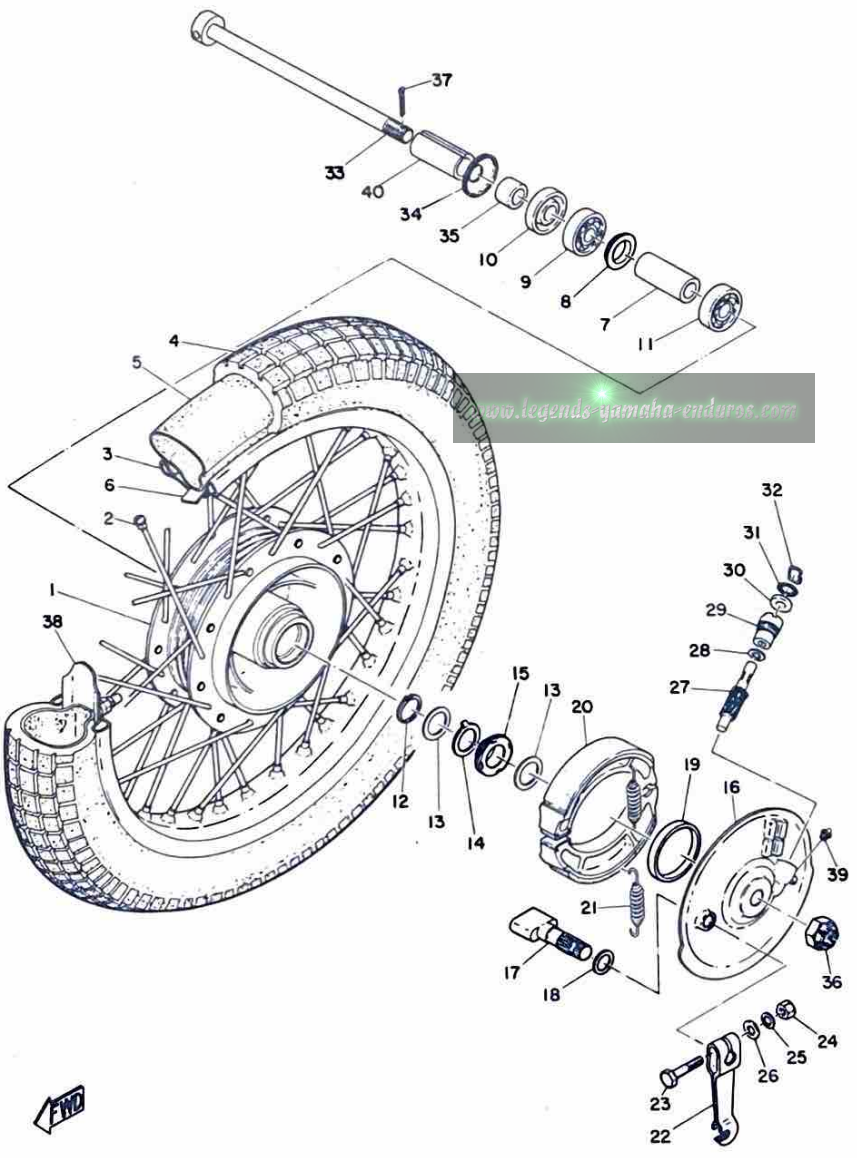
CHAPTER 5 CHASSIS

The Yamaha DT1-E has been designed for versatility and a combination of uses. It is equipped with all necessary street legal equipment to insure pleasurable road or street riding. This machine can be quickly converted to a competion machine and therefore has been engineered to have a minimum weight factor. Yet with the reduction in weight; rigidity, strength, and safety have been incorporated in the design of the frame to provide an unexcelled competition machine.

5-1 Front Wheel

The 19" front wheel is equipped standard with a 3.25-19" Trials Universal tire. This tire gives the rider assurance of maximum perfor mance and safety for both road riding and trail riding.

To insure against tire slippage on the rim, a tire bead lock had been installed in the wheel. The front wheel brake size is 150mm. x 30mm. (5.9 x 1.18in.) A labyrinth seal is installed between the wheel hub and brake plate to provide a seal against dust water.



1. Hub
2. Spoke set
3. Rim
4. Front tire
5. Tube
6. Rim band
7. Bearing spacer
8. Spacer flange
9. Bearing
10. Oil seal
11. Bearing
12. Circlip
13. Thrust washer 2
14. Meter clutch
15. Drive gear
16. Brake shoe plate
17. Cam shaft
18. Cam shaft shim
19. Oil seal
20. Brake shoe complete
21. Brake shoe return spring
22. Cam shaft lever
23. Bolt
24. Nut
25. Spring washer
26. Plane washer
27. Meter gear
28. Thrust washer 1
29. Bushing
30. Oil seal
31. O ring
32. Stop ring
33. Wheel shaft
34. Hub dust cover
35. Wheel shaft collar
36. Shaft nut
37. Spring washer
38. Bead spacer
39. Grease nipple

Fig 5-1-1 Construction

1 Removal

1) Disconnect the brake cable at the front brake lever.

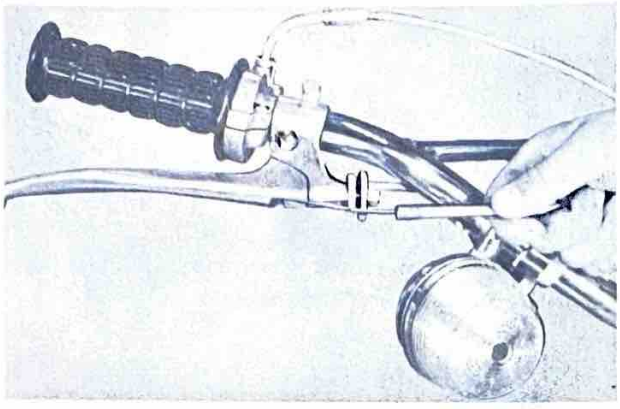


Fig 5-1-2

2) Disconnect both the brake cable and speedometer cable from the front wheel hub plate.

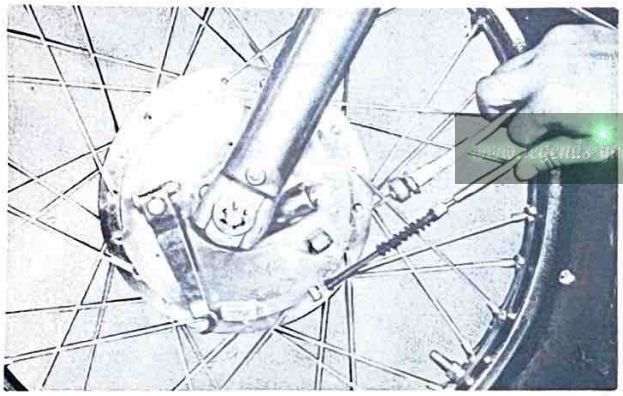


Fig 5-1-3

4) Remove the front wheel nut.

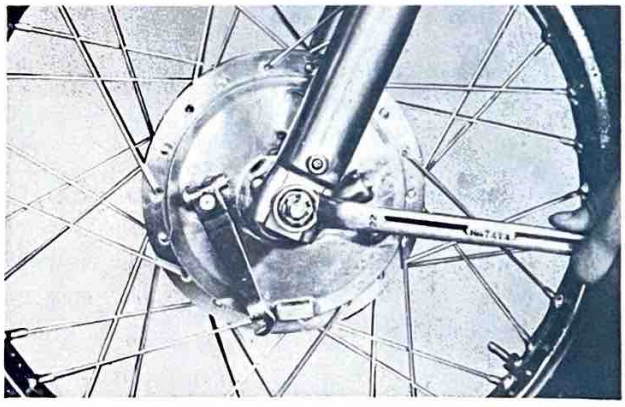


Fig 5-1-4

3) Loosen the front wheel axle lock nuts

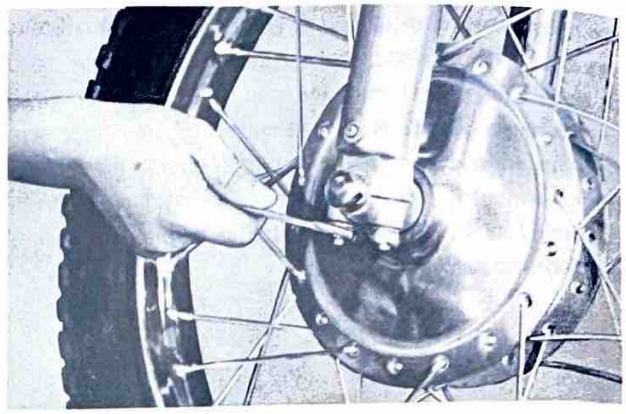


Fig 5-1-5

5) Pull out the front wheel axle by simultaneously twisting and pulling on the axle.

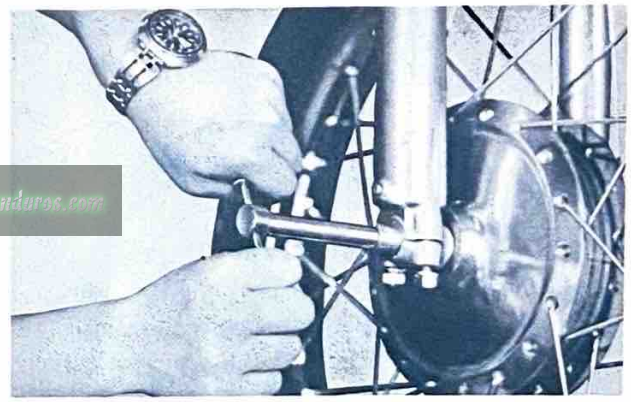


Fig 5-1-6

6) Raise the front of the machine and set it on a box. Then remove the wheel assembly.

Fig 5-1-7

2 Checking

1) Run out of the rim
As show in Fig. 5-1-8, measure the runout of the rim with a dial gauge. Runout limits: 2mm. (0.07 in.) or less.

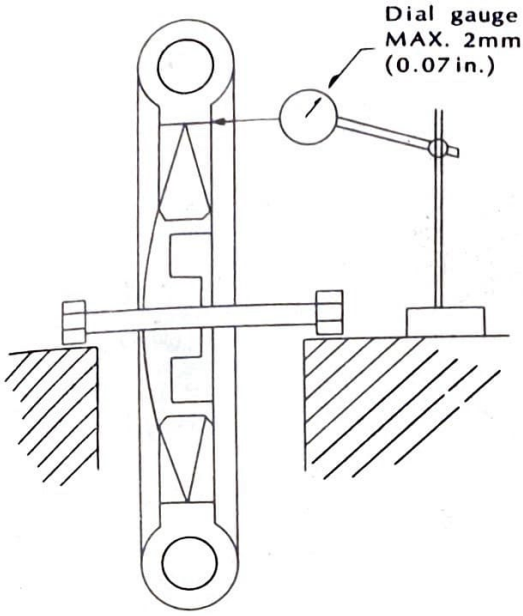


Fig 5-1-8

2) Brake shoe
Measure the outside diameter at the brake shoe with slide calipers. If it measures less than 146 mm. (5.75 in.), replace it. Smooth out a rough shoe surface with sandpaper or hand file.

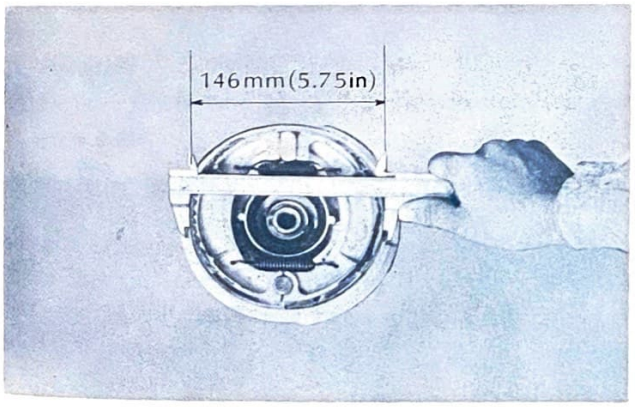


Fig 5-1-9

3) Brake drum
Oil or scratches on the inner surface of the brake drum will impair braking performance or result in abnormal noises. Clean or smooth out the surface with a rag soaked in laquer thinner or with sandpaper.

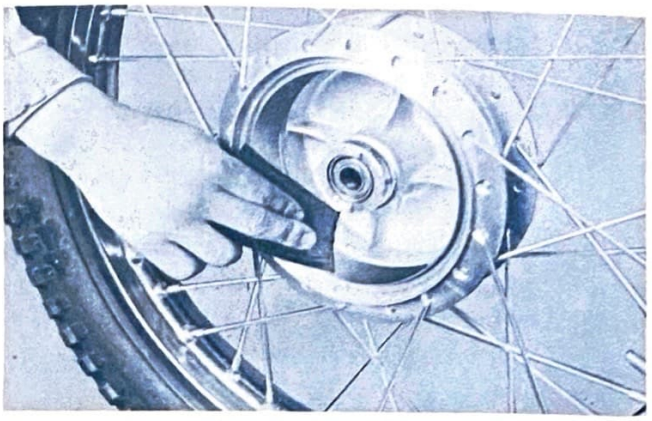


Fig 5-1-10

4) Check the spokes. If they are loose or bent, replace or tighten them. If the machine is ridden in rough country often or raced the spokes should be checked regularly.
5) Repairing the brake shoe
If the brakes shoe has uneven contact with the brake drum or scratches, smooth out the surface with sandpaper or hand file.

Fig 5-1-11

6) If the tire is excessively worn replace the tire.
7) Check the tires for damage regularly.
8) If the bearings allow excessive play in the wheel or if it does not turn smoothly, replace the bearing.

Replacing the Wheel Bearing

a First clean the outside of the wheel hub.
b Insert the bent end of the special tool (as shown in Fig. 5-1-13) into the hole located in the center of the bearing spacer, and drive the spacer out from the hub by tapping the other end of the special tool with a hammer. (Both bearing spacer and spacer flange can easily be removed.)
c Then push out the bearing on the other side.
d. To install the wheel bearing, reverse the above sequence. Be sure to grease the bearing before installation and use the bearing fitting tool (furnished by Yamaha).

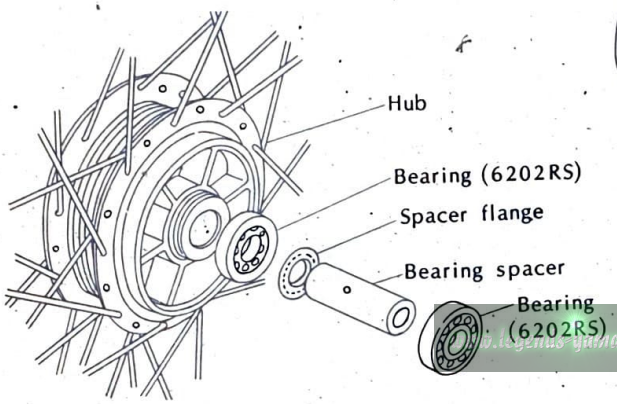
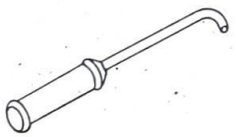


Fig 5-1-12



Insert the bent end of the special tool into the hole located in the center of the bearing spacer.

Fig 5-1-13

Replacing the Clutch Hub Bearing

a First remove the sprocket shaft by pushing it out toward the other side.
b) Remove the sprocket shaft collar. (It can easily be pulled out with your hand.)
c) Remove the oil seal. Exercise care not to damage the oil seal.
d) Remove the circlip.
e) Push out the clutch hub bearing toward the sprocket side by the use of the bearing fitting tool.
f) To install the clutch hub bearing, reverse the above sequence. Before installation, grease the bearing and oil seal.

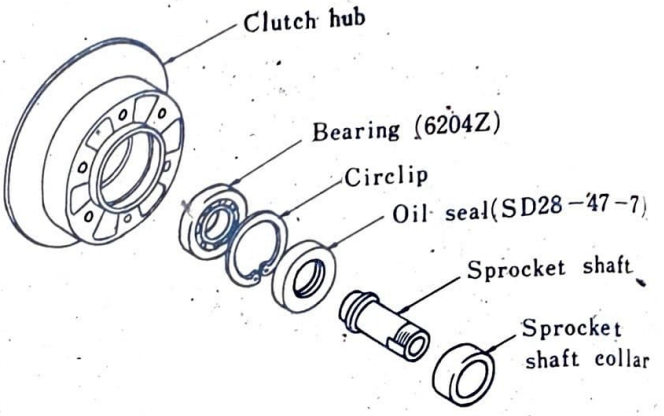
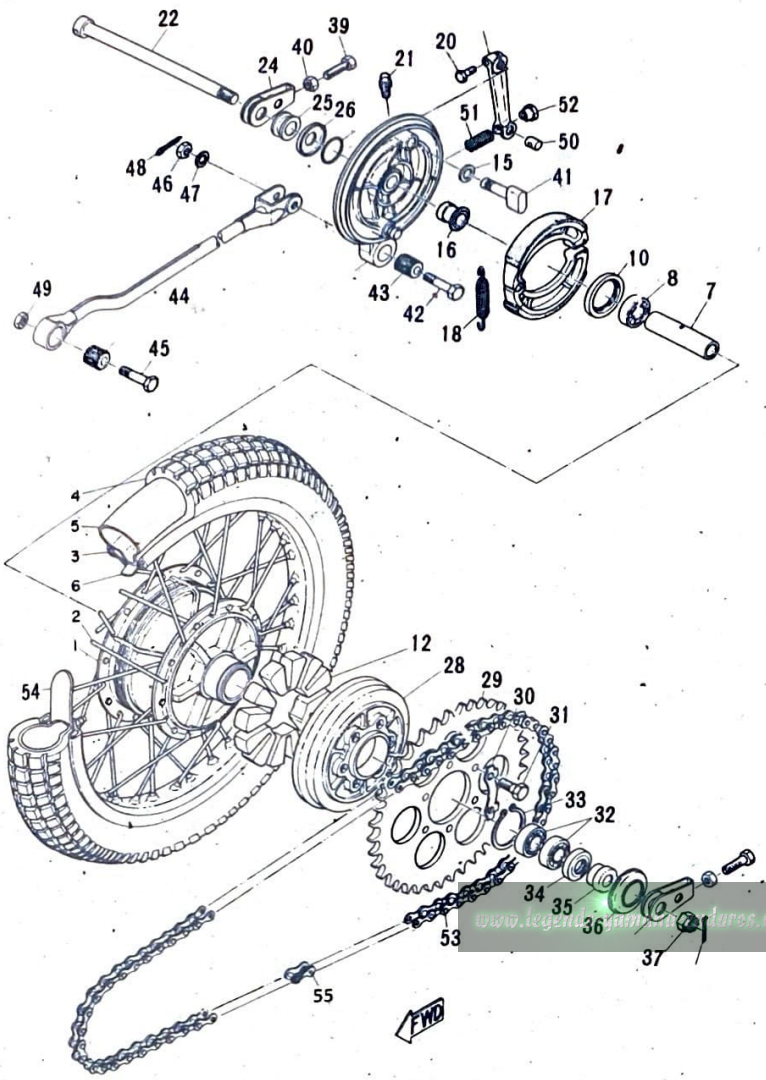


Fig 5-1-14

9) Replace a bent or damaged front wheel axle.
10) If the tooth surface of the helical speedometer drive gear is excessively worn replace it.
11) Check the lips of the seals for damage or warpage. Replace if necessary.

5-2 Rear Wheel

The rear wheel is 18-in. size, and the rear tire is the 4.00-18 Trials Universal. It is also good for road riding. Two rim locks are provided to prevent tire slippage in the rim. The single leading shoe type brake is of the 150mm x 30mm size. A labyrinth seal between the wheel hub and the brake plate is provided to prevent water and dust leakage. The brake tension bar is of link design to minimize the shifting of the brake cam lever position when the rear swing arm is moving up and down. The rear fender is steel and rubber mounted on the frame. It is also wide enough to protect the engine unit from dust and water.



1. Hub
2. Spoke set
3. Rim
4. Rear tire
5. Tube
6. Rim band
7. Bearing spacer
8. Spacer flange
19. Bearing
10. Oil seal
11. O-ring
12. Clutch damper
13. Brake shoe plate
14. Shaft cam
15. Cam shaft shim
16. Shaft bushing
17. Brake shoe complete
18. Return spring
29. Cam shaft lever
20. Bolt
21. Grease nipple
22. Wheel shaft
23. Shaft collar
24. Chain puller
25. Wheel shaft collar
26. Plate dust cover
27. Sprocket shaft
28. Hub clutch
39. Sprocket wheel gear
30. Lock washer
31. Fitting bolt
32. Bearing
33. Circlip
34. Oil seal
35. Sprocket shaft collar
36. Dust cover
37. Sprocket shaft nut
38. Shaft nut
49. Chain puller bolt
40. Nut
41. Blind plug
42. Pan head screw
43. Spring washer
44. Tension bar
45. Tension bar bolt
46. Nut
47. Spring washer
48. Cotter pin
59. Tension bar clip
50. Clevis pin
51. Rod spring
52. Adjusting nut
53. Chain
54. Bead spacer
55. Link, master

Fig. 5-2-1 Rear Wheel Construction

1. Removal

1) Remove the tension bar and brake rod from the rear shoe plate.

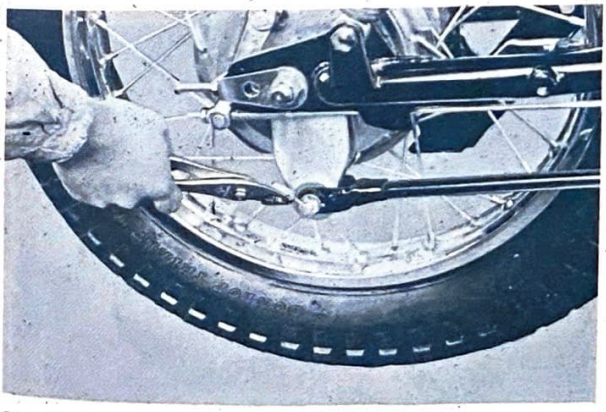


Fig. 5-2-2

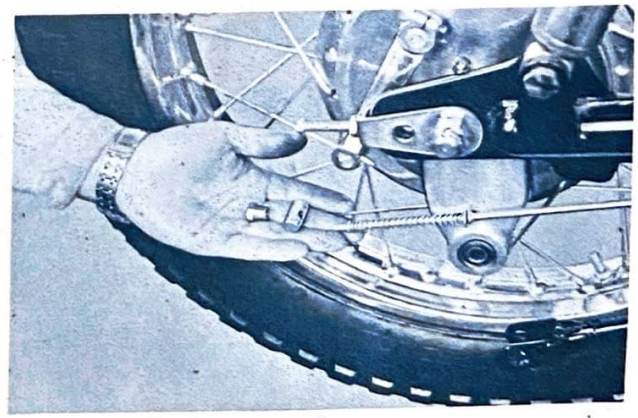


Fig. 5-2-3

2) Disconnect the master link of the chain and remove the chain.

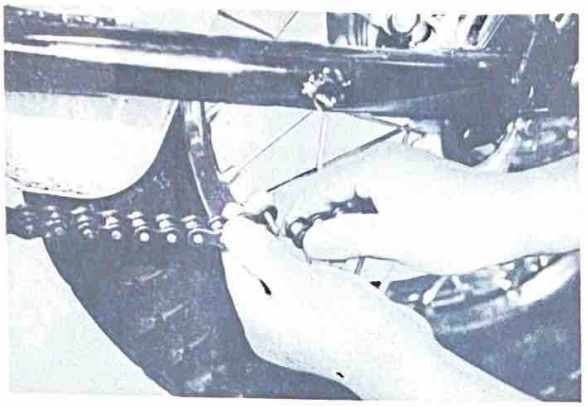


Fig. 5-2-4

3) Loosen the chain tension adjusting nuts and bolts on both right and left sides.

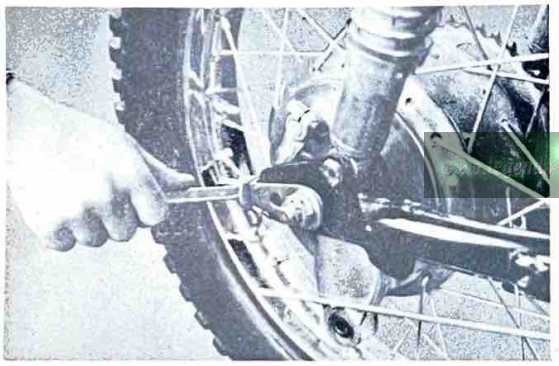


Fig. 5-2-5

4) Remove the rear wheel shaft nut.

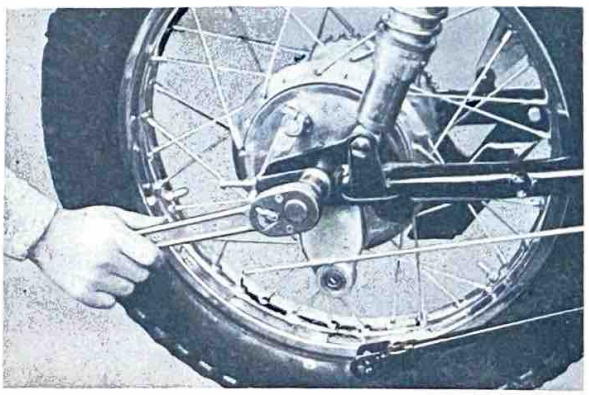


Fig. 5-2-6

5) Pull out the rear wheel shaft by striking it with a plastic tip hammer.

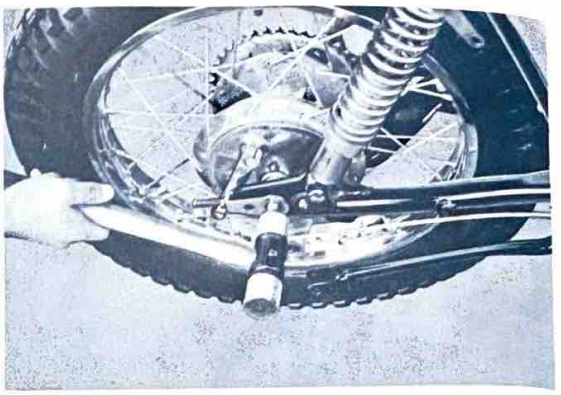


Fig. 5-2-7

6) Remove the right-hand chain puller and distance collar.

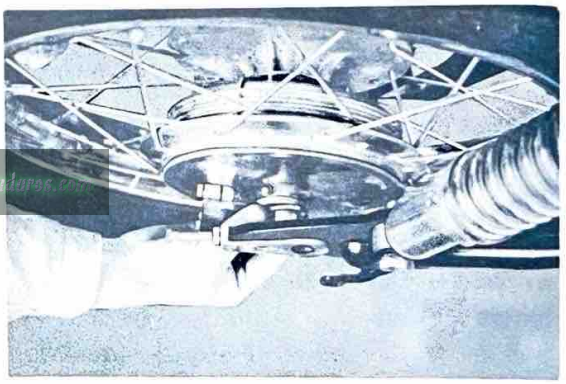


Fig. 5-2-8

7) Lean the machine to the left and remove the rear wheel assembly.

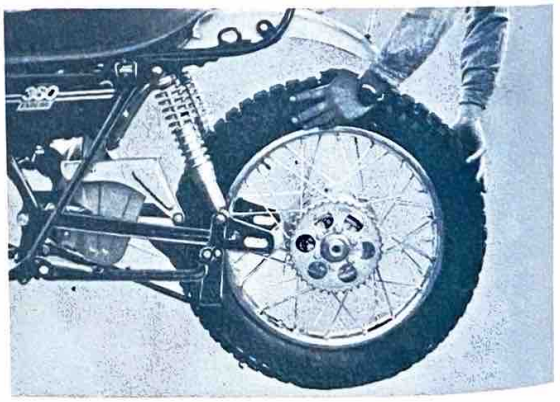


Fig. 5-2-9

Replacing Tires

1) Removal

a. Remove the valve cap and lock nut (12 mm.) from the tire valve, and deflate the tire.

b. Loosen the bead spacer lock nut (10 mm.) Two bead spacers are provided for the rear wheel, and one for the front wheel.

c. Twist the bead spacer until if slips off the edge of the wheel rim.

d. Remove the tire from the wheel rim by the use of two tire levers. (Exercise care to avoid damaging the inner tube with the levers.)
It is noted that to remove the inner tube, one side of the tire should be pried over the wheel rim.

2) Installation

a. Pull the bead spacer toward the wheel rim flange.

b. Replace the tube between the tire and the wheel rim, and half inflate the tube. Be sure that the valve stem is directed toward the wheel shaft.
Install the tube in over the same side of the rim that the tube is removed from.

c. Mount the tire on the wheel rim by the use of tire levers. For this operation, it is advisable that the bead on one side of the tire be pushed in toward the rim flange.

d. To avoid pinching the tube between the tire and the rim, tap the tire with a hammer.

e. Tighten the bead spacer lock nut.

f. Tighten the tire valve lock nut, and inflate the tire to the recommended pressure, then install the valve cap.

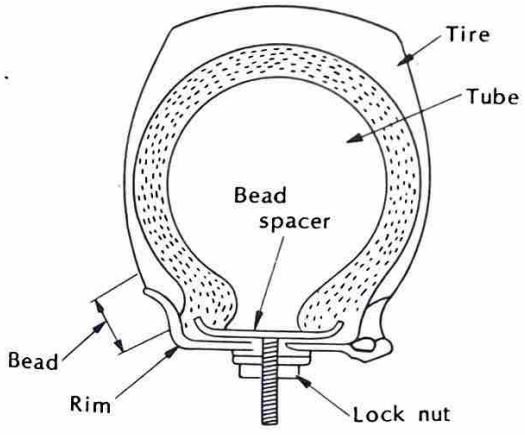


Fig. 5-2-11

2. Inspection

1) Run out of the rim
Check the rim for run out in the same way as the front wheel. Maximum limit of run out..... 2 mm. (0.07 in.) or less.

2) Brake shoe
Check the brake shoe in the same way as the front wheel. Minimum limit .....140 mm (5.75 in.)

3) Brake drum
Check the brake drum in the same way as the front wheel.

4) The spokes are measured in the same way as the front wheel. A loose spoke should be tightened.

5) If the bearing has a excessive play or it does not turn smoothly, replace it.

6) If the tire or the pattern is worn out, replace the tire.

7) If the lip of the oil seal is damaged or warped, replace it.

5-3 Rear Wheel Sprocket

A. Removal

1) Removing the sprocket.

a. Bend the lock washer ears flat.

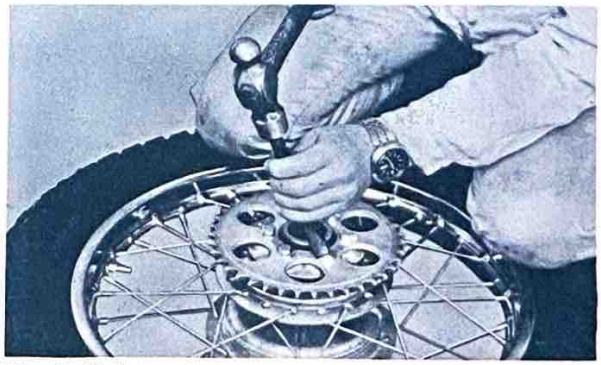


Fig. 5-3-1

b. Remove the sprocket mounting bolts.

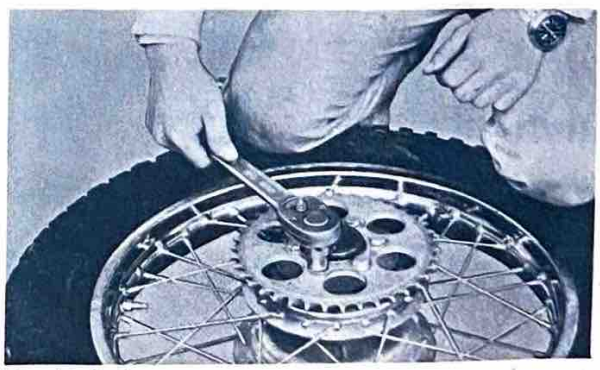


Fig. 5-3-2

B. Checking

1) Checking

Check the lock washer and hexagonal bolt for breakage and damage. If the lock washer is not bent over the hexagon bolt head or broken, or if the bolt is loose, the sprocket can become loose. Make sure that both lock washers and the mounting bolts are tight.

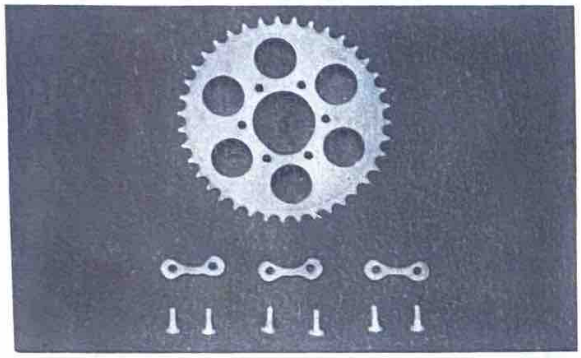


Fig. 5-3-3

5-4 Tires and Tubes

1) Normal tire pressure

Thought tire pressure is the rider's choice the standard tire pressure is as follows

a. On-the-road riding

Front.....13 lbs./in² (0.9 kg./cm²)

Rear..... 16 lbs./in² (1.1 kg./cm²)

b. Off-the-road riding

Front.....8.5 lbs./in² (0.6 kg./cm²)

Rear..... 10 lbs./in² (0.7 kg./cm²)

5-5 Front Forks

The DT1-E is equipped with competition designed telescopic double dampening front forks. These specially designed front forks provide excellent riding comfort along with handling superiority. The maximum stroke travel is almost 7 inches (175 mm.)

The combination of fork stability and long stroke travel provides safety and handling ease for the rider over even the roughest of terrain. This front fork design also reduces weight, eases maintenance, and gives functional and attractive appearance. The simplicity and dependability of the front forks is provided by the installation of the fork spring inside of the fork tube.

The smoothness of the ride desired can be adjusted with the incorporation of the adjustable air valve on the fork cap bolt. Should a softer ride be desired, the cap bolt air pin should be pushed in and the forks compressed to let air out of the fork tubes. Shold a stiffer ride be desired, the cap bolt air pin should be pressed in and the forks extended to their full length and then the air valve released.

1. Removal

1) Remove the front fender

The light-weight aluminum front fender is rubber-mounted on the stay.

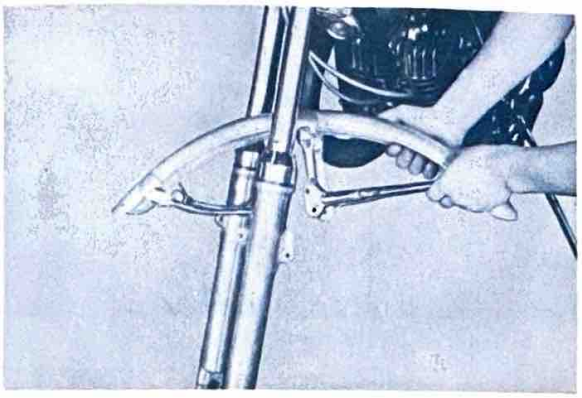


Fig. 5-5-1

2) Loosening the arrow marked bolt

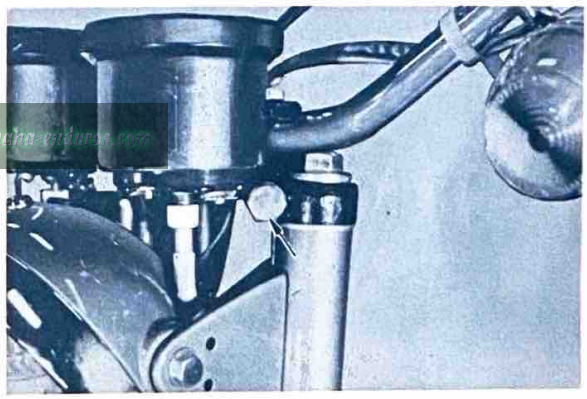


Fig. 5-5-2

3) Loosen the inner tube pinch bolts on the underbracket.

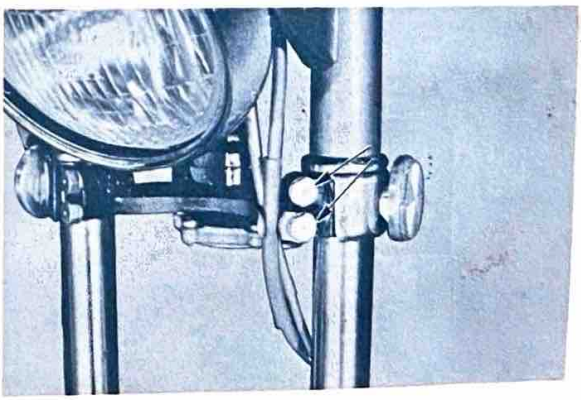


Fig. 5-5-3

4) Pull the outer tube downward.

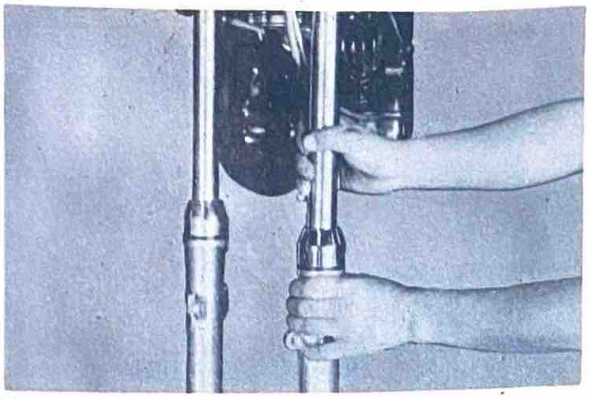


Fig. 5-5-4

3) The inner tube can be separated from the outer

2. Disassembling the Inner and Outer Tubes

1) Drain the oil from the fork.

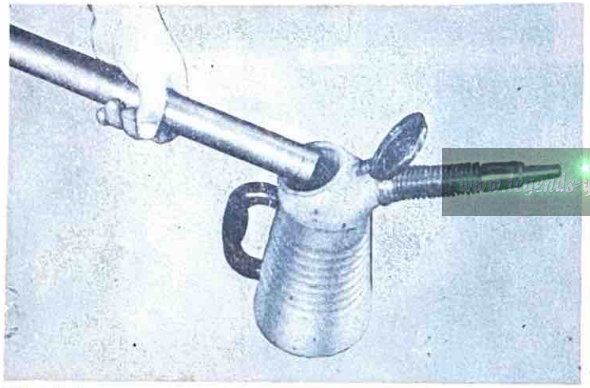


Fig. 5-5-5

2) Remove the special bolt (arrow marked) from the bottom of the outer tubes.

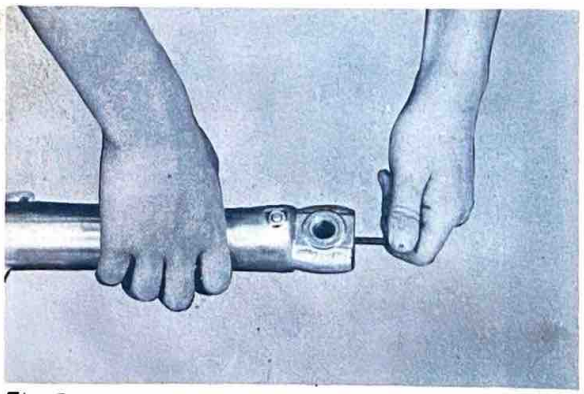
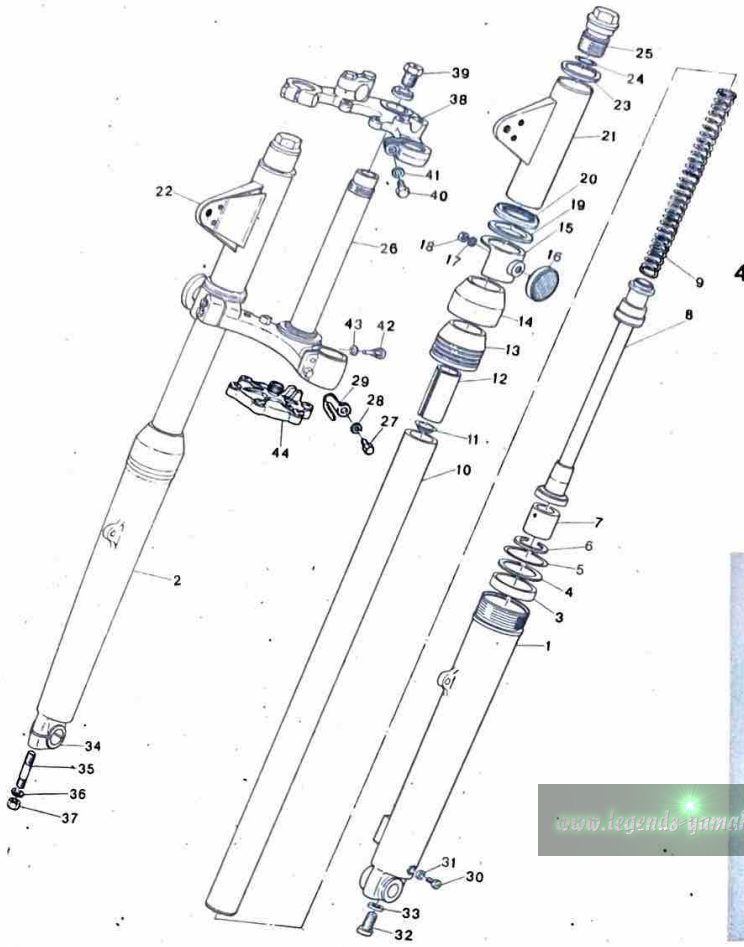


Fig. 5-5-6

Front Fork Exploded View



1. Tube, outer left
2. Tube, outer right
3. Oil seal
4. Washer, oil seal
5. Clip, oil seal
6. Circlip
7. Piston
8. Cylinder comp.
9. Spring, fork
10. Tube, inner
11. Seat, spring upper
12. Spacer
13. Seal, dust
14. Cover, dust seal
15. Cover, outer
16. Reflector
17. Washer, spring
18. Nut
19. Packing (lamp stay)
20. Guide, cover under
21. Cover, upper left
22. Cover, upper right
23. Guide, cover upper
24. Packing
25. Bolt, cap
26. Under bracket comp.
27. Bolt, under bracket
28. Washer, spring
29. Holder, wire
30. Plug, drain
31. Gasket, drain plug
32. Bolt
33. Packing
34. Holder, axle
35. Bolt, axle holder
36. Washer, spring
37. Nut
38. Crown, handle
39. Bolt, steering fitting
40. Bolt
41. Washer, spring
42. Bolt
43. Washer, spring
44. Handle damper ass'y

Fig. 5-5-9

3. Checking

1) Inner tube

Check the inner tube for bending or scratces. If the bend is slight, it can be corrected with a press. It is recommended, however, to replace the tube if possible.

2) Oil seal

When disassembling the front fork, replace the oil seal in the outer tube nut.

4. Assembling

1) For assembling the front fork, reverse the order of disassembling. Check if the inner tube slides in and out smoothly.

2) Installing the front fork on the frame.

a. Bring up the front fork to the correct position and tighten the under bracket mounting bolt.

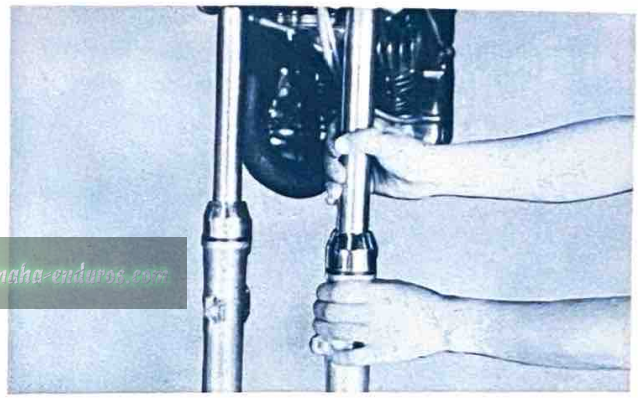


Fig. 5-5-10

b. Pour oil into the inner tube through the upper end opening. Front fork oil: Motor oil SAE 10W/30 ~~175 c.c.~~ (5.9 oz.) per fork leg.

c. Install the cap bolt.

210 (7,1 oz

EXTRA SPRINGS

5-6 Rear Shocks

The rear shocks have a maximum stroke of 90 mm. (3.54 in.) The rear cushion features superb damping and 3-position adjustable springs, that allow the rider to adjust the rear shocks to suit any riding condition.

1. Checking the Condition of the Damping Units.

1) Remove the rear shock assembly.

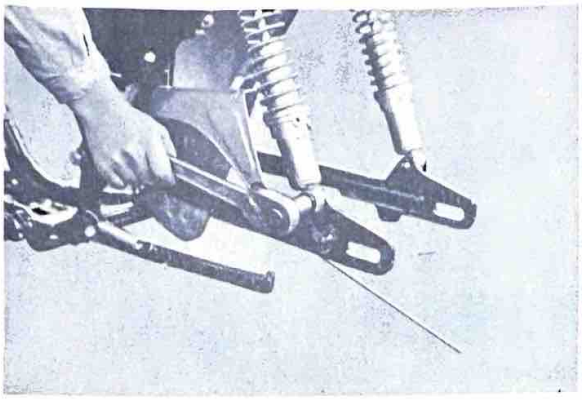


Fig. 5-6-1

2) Compress the shocks by applying weight as shown in Fig. 5-6-2, and release it.
If the shock quickly restores half-way and then slowly returns to the original position after it reaches 10 mm. (3/8 in.) before the original position, the rear shocks are in good condition. But if the cushion returns quickly to the original position, check the cushion for oil leakage, and replace the assembly if the oil leaks.

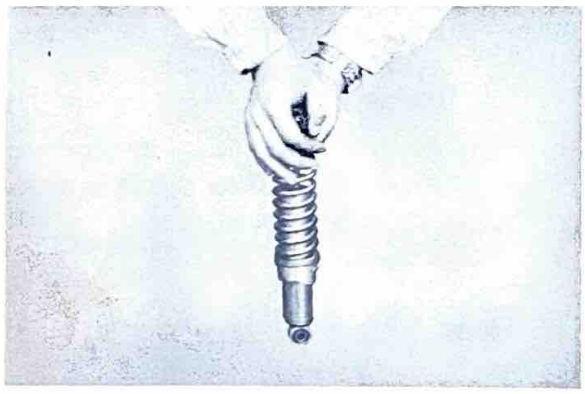


Fig. 5-6-2

5-7 Gas Tank

The gas tank has been shaped so that the rider can freely change his riding position. The front of the tank slips into the tank stay and the rear is held by rubber band. Tank capacity 9.5 litres (2.5 gals.)

1) Removing

1) Set the petcock lever at "Stop" position and disconnect the fuel line at the petcock.

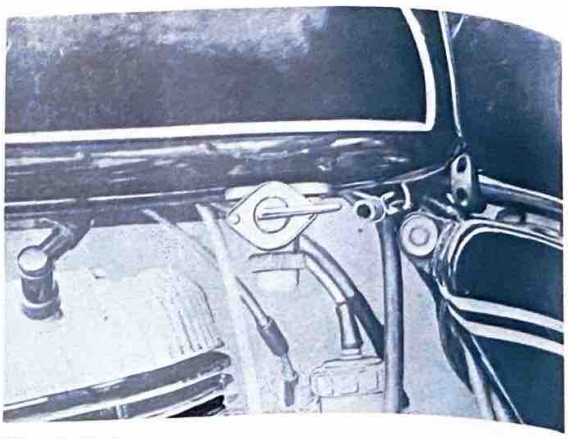


Fig. 5-7-1

2) Open the seat.

3) Remove the rubber band.

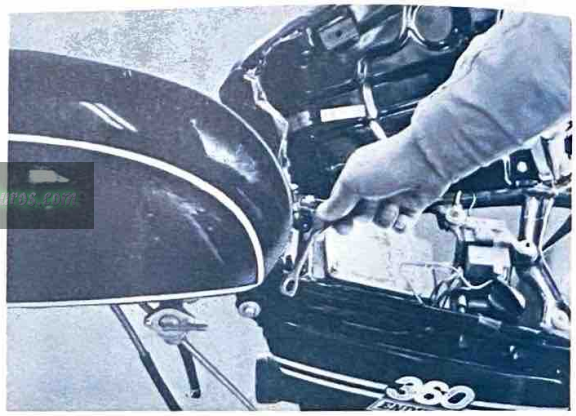


Fig. 5-7-3

4) Remove the gas tank.

Fig. 5-7-4

5-8 Rear Swing Arm

The rear swing arm is made of steel tube that improves the strength and torsional rigidity. The pivot employs permanent lubrication bearings.

1. Removing

1) Remove the chain case mounting bolts.

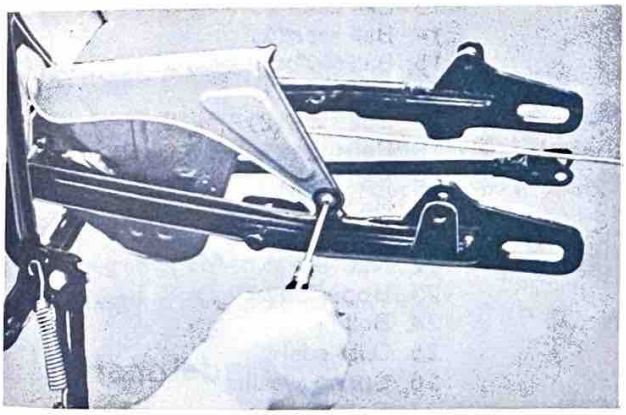


Fig. 5-8-1

2) Remove the rear swing arm shaft nut, pull out the shaft, and remove the rear swing arm.

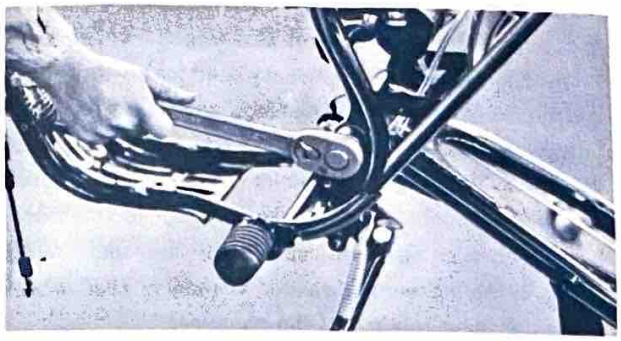


Fig. 5-8-2

2. Checking

1) Check the play of the rear swing arm by shaking it from side to side as shown in Fig. 5-8-3, with the rear swing arm installed. If the play is excessive, replace the rear swing arm bushings or the rear swing arm shaft.

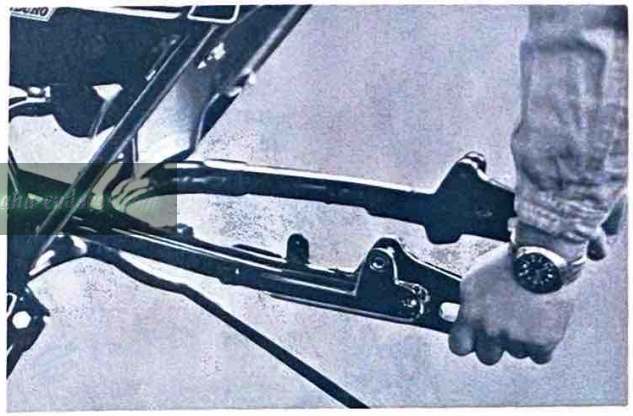


Fig. 5-8-3

2) Insert the bushing as indicated in Fig. 5-8-4, and check it for play. It the play is excessive, replace the bushing.

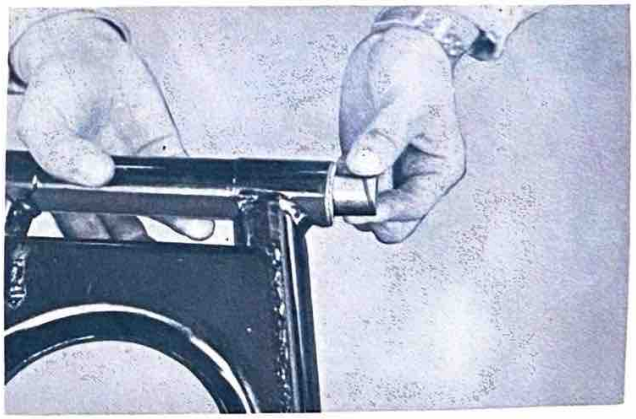


Fig. 5-8-4

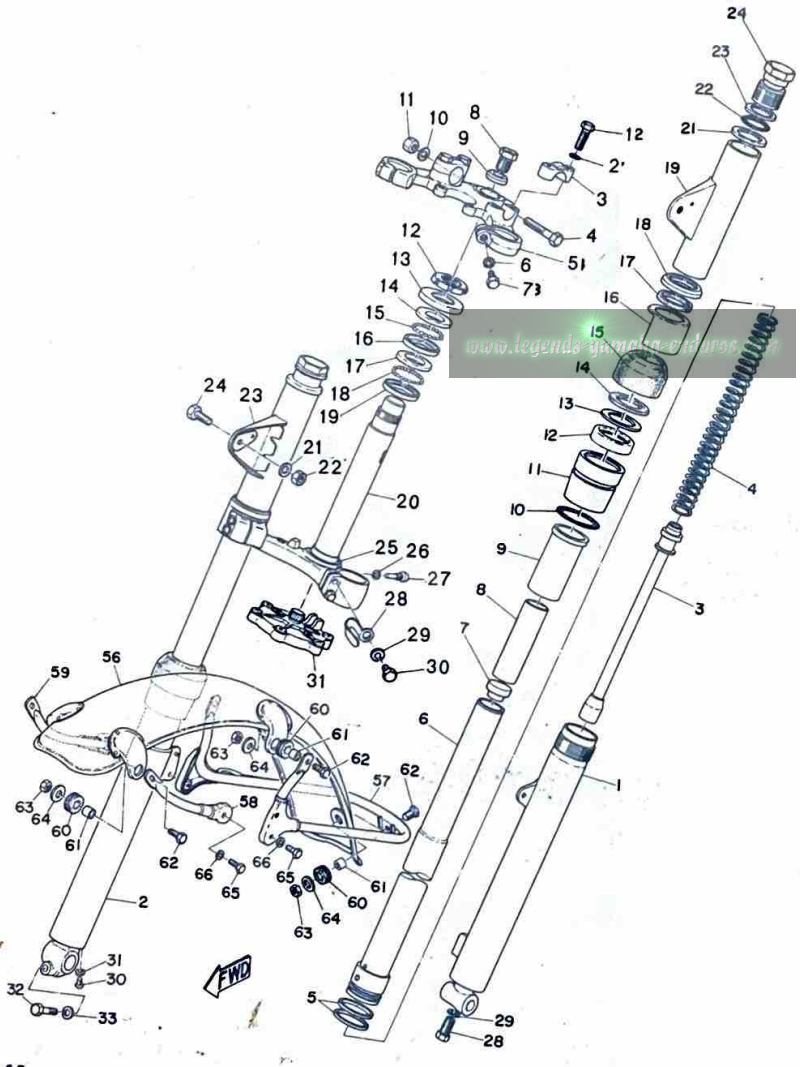
3) Grease the rear arm shaft periodically.

Replacing Rear Swing Arm Bushings

On motorcycles being habitually used for on-the-street riding, rear swing arm bushings should be replaced every 10,000 km. (6,000 miles.) The same may not apply to those used for racing or rough riding. Replacement should be made according to machine condition such as excessive play of the rear swing arm, or hard steering (wander, shimmy or rear wheel hop,) or upon request of the customer.

5-9 Steering Head

1. Sectional View of the Steering Head



1. Bolt
2. Spring washer
3. Handle upper holder
4. Bolt
5. Handle crown
6. Spring washer
7. Bolt
8. Steering fitting bolt
9. Crown washer
10. Spring washer
11. Crown nut
12. Fitting nut
13. Ball race cover
14. Ball race (2)
15. Ball (3/16" ×22 pcs)
16. Ball race (1)
17. Ball race (2)
18. Ball (1/4" ×19 pcs)
19. Ball race (1)
20. Under bracket complete
21. Spring washer
22. Nut
23. Upper cover
24. Bolt
25. Dust seal
26. Spring washer
27. Bolt
28. Wire holder
29. Spring washer
30. Bolt
31. Oil damper

Fig. 5-9-1

2. Checking

1) Ball Races and Steel Balls

Check the ball races and steel balls for pitting or wear. Check them very carefully if the machine has been in long use. If they are worn or cracked, replace all of them because defective ball races or steel balls adversely affect the maneuverability of the machine. Replace any ball race having scratches or streaks resulting from wear. Clean and grease the balls and races periodically.

Note: Do not use a combination of new balls and used races or vice versa. If any of these are found defective, replace the whole ball and race assembly.

5-10 Oil Tank, Battery Box and Tool Box

The oil tank is located on the left side under the seat. It is designed to be as narrow as possible so that it will not contact the rider's lower limbs when he stands upright on the footrests. To fill the autolube oil tank, life the seat and the tank cap will be exposed. Oil tank capacity.....1.6 litres.(1.7 qts.)

The battery box and the air cleaner case is located right under the seat.

5-11 Frame

The double cradle-type frame is made of high tension steel tubes that provide strength, rigidity and light weight. Other dimensional features include higher ground clearance, narrower width, and longer wheel-base.

The engine is bolted to the frame at four positions.

The caster is measured at 60.50°

5-12 Handlebars

The upswept type longer handlebars are ideal for motocross events and are provided with deep-cut pattern grips to prevent hand slippage. The lever holder is provided with an adjusting screw for the play of clutch cable and brake cable.

The meter bracket is mounted on the ends of the handle crown, to carry the speedometer on its left side and the tachometer on its right side.

5-13 Miscellaneous

The footrest is made of a single steel tube extending under the lower part of the frame, and bolted to the frame. The engine guard is bolted to the frame to protect the entire crankcase.....covering from the exhaust system to the drain plug.

Chapter 6 Electrical System

6-1 Construction

The Yamaha DT1–E Electrical System is designed to facilitate lightweight, functional operation and simplicity.

Yet with these features, the Ignition System and Lighting System facilitate dependable engine operation and all necessary lighting equipment. A 6 volt battery is used in conjunction with the flywheel magneto. All of the light bulbs have been increased in size to insure sufficient night riding visibility.

6-2 Table of component Parts

Parts	Manufacturer	Model & Type
Flywheel magneto Spark plug	Mitsubishi Elec. NGK	FZA-IBL B-8ES
Headlight Speedometer Tachometer Handle switch	Koito Mfg. Nippon Seiki Nippon Seiki Asahi Denso	6V, 35W/35W ACS
Main switch Ignition coil Horn	Asahi Denso Mitsubishi Elec. Nikko Kinzoku	TIM HP-E MF-6
Battery Rectifier Fuse	Nippon Battery Mitsubishi Elec. Osachi Mfg.	MV1-6D DS10HJ1 10A
Stop switch	Niles Parts	SH40E
Taillight	Stanley Elec.	6V, 5.3W/17W

6-3 Connection Diagram

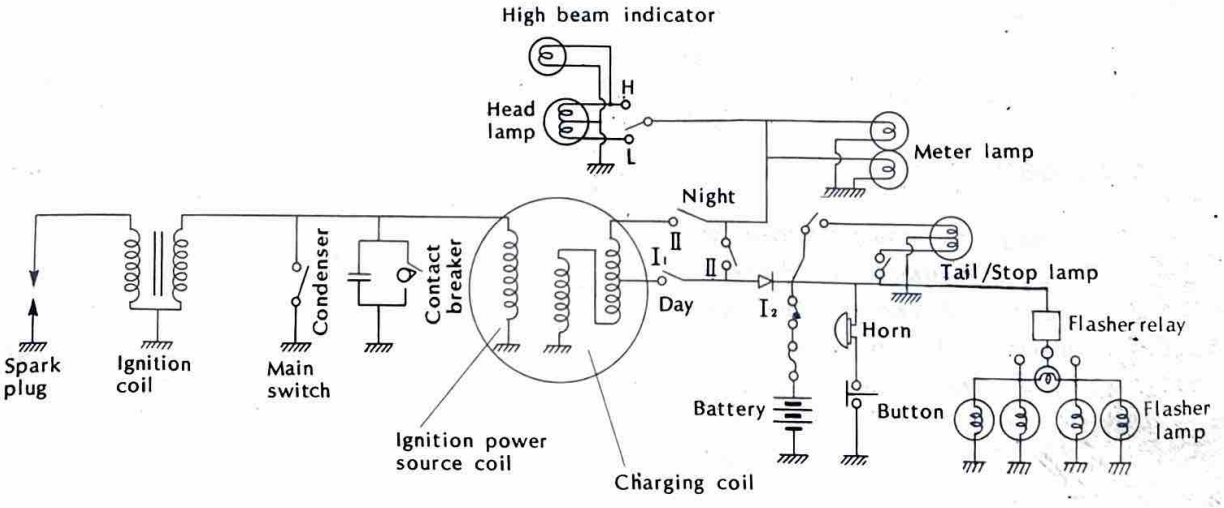


Fig. 6-3-1

6-4 Ignition System—Function and Service

1. Function

The ignition system consists of the components as shown in Fig. 6-4-1. As the flywheel rotates, the contact breaker points begin to open and close, alternately. This make-and-break operation develops an electromotive force in the ignition power souce coil, and produces a voltage in the primary coil. The ignition coil is a kind of transformer, with a 1:50 turn ratio of the primary to the secondary winding. The voltage (150-300 V) which is produced in the primary coil, is stepped up to 12,000-14,000 V by mutual-induction, and the the electric spark jumps across the spark plug electrodes.

Ignition Timing, 3.2 mm. B.T.D.C.

Maximum ignition point gap 0.3 to 0.4 mm. (0.012"—0.015")

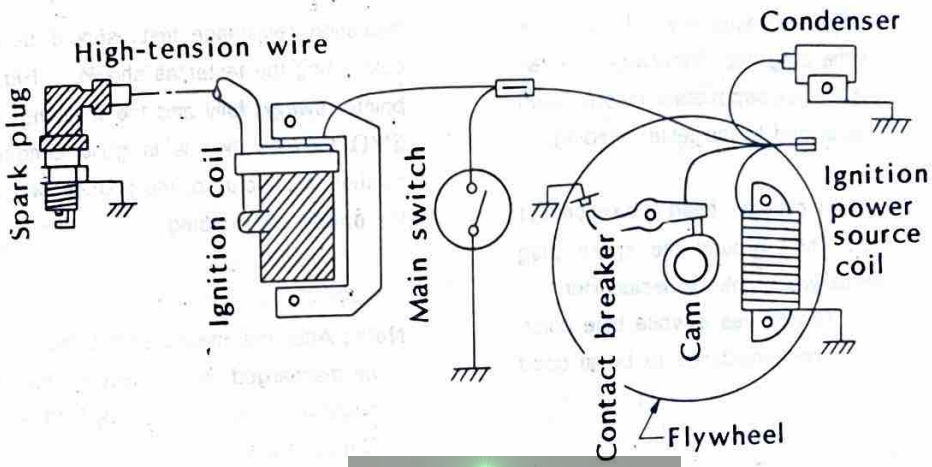


Fig. 6-4-2

6-5 Ignition Timing

The DT1-E cylinder head studs and cap nuts are of a different design because of the size and function of the cylinder. The cap nuts used have a large diameter and therefore a special adaptor is required to facilitate use of the dial indicator for ignition timing on the standard model. The cylinder head most be removed and the special dial indicator adaptor attached to the dial indicator stand.

The piston should be brought to T.D.C. and the dial indicator set at this position. The crankshaft should then be turned in reverse and the piston brought down below 3.2 mm. below T.D.C. The flywheels should then be rotated forward until the piston reaches 3.2 mm. below T.D.C. At this point the ignition points should just be opening. A low resistance point checker (100 Ohms or less) should be used to determine an opening and closing position of the ignition points.

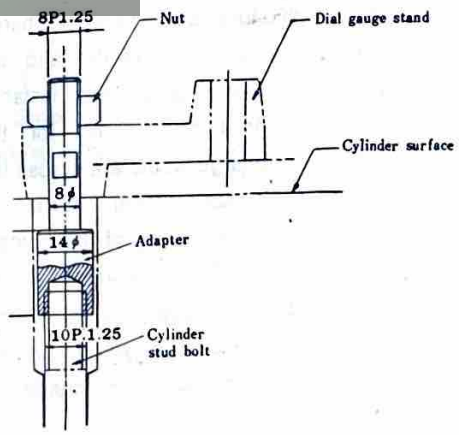


Fig. 6-5-1

6-6 Ignition Coil

Primary coil resistance value.....
0.6 Ω ± 10% (20°C or 68°F)

Secondary coil resistance value.....
5.8KΩ ±10% (20°C or 68°F)

(For measuring methods, refer to Fig. 6-6-1)

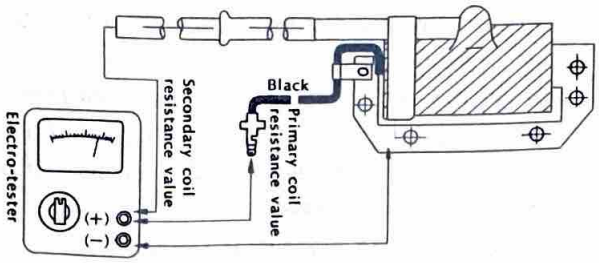


Fig. 6-6-1

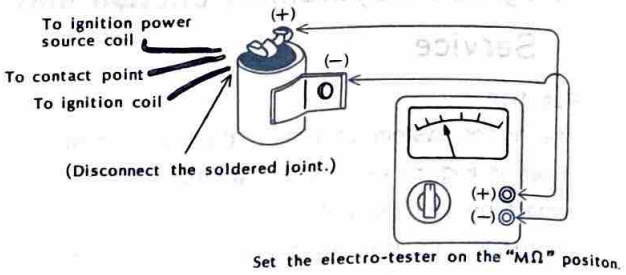


Fig. 6-7-1

Note: When measuring the secondary coil resistance value, disconnect the plug cap. Otherwise, the resistance of the 5KΩ noise suppressor incorporated in the plug will be added to the tester reading.

Spark Test:

Remove spark plug from cylinder head and reconnect the high voltage lead. Then ground the spark plug and see if it sparks as you crank the kickstarter.

If it sparks 7 mm. or so and has a white blue color, the ignition coil should be considered to be in good condition.

6-7 Condenser

The condenser instantly stores a static electric charge as the contact breaker points separate, and the energy stored in the condenser discharges instantly when the points are closed. If it were not for the condenser, an electrical charge would are across the separating contact points, causing them to burn.

The condenser minimizes the burning of the contact points, greatly affecting the flow of current in the primary winding of the ignition coil.

If the contact points show excessive wear, or the spark is weak (the ignition coil is in good condition) check the condenser.

Insulation resistance tests should be conducted by connecting the tester as shown in Fig. 6-7-1. If the pointer swings fully and the reading is more then 3MΩ, the insulation is in good condition. If the insulation is punctured, the pointer will stay pointing the uppermost reading.

Note: After this measurement, the condenser should be discharged by connecting the positive and negative sides with a thick lead wire.

Capacity tests can be performed by simply setting the tester to the condenser capacity. The tester should be connected with condenser in the same way as in the case of the insulation resistance test. Before this mesaurement, be sure to set the tester correctly.

If the reading is within 0.22μF±10%, the condenser capacity is correct.

6-8 Charging System

The charging system consists of the fly wheel magneto (charging and lighting coils), rectifier, and battery.

1. Flywheel Magneto

As the flywheel rotates, an alternate current is generated in the charging and lighting coils and converted to a half-wave current by means of a silicon rectifier. This half-wave current charges the battery.

Charging Capacity (Daytime.)

Green lead:	Charging begins	at 2,500 r.p.m.
	2.0 A or less	at 8,000 r.p.m.
White lead:	0.15 A or more	at 2,500 r.p.m.
	4.0 A or less	at 8,000 r.p.m.

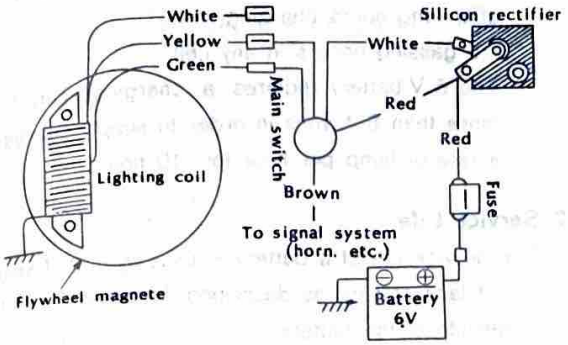


Fig. 6-8-1

Ligting Capacity (Night time)
(with normal loads and normal wiring.)
5.8 V or more at 2,000 r.p.m.
8.5 V or less at 8,000 r.p.m.

- The charging and lighting capacity is obtained when the battery is fully charged. If the battery is in a low state of charge and low in voltage, the charging rate will not be exactly the same as above. However, it is desirable that the figures are as close as possible.

How to Increase Charging Capacity

The flywheel magneto's green lead wire is connected to the wire harness' green lead. But if the battery is in a continuously low state of charge connect the magneto's white lead to the wire harness' green lead. This will increase the charging rate.

2. Silicon Rectifier

The alternate current, which is generated by the flywheel magneto, is rectified and charged to the battery. For this rectification, a single-phase halfwave silicon rectifier is employed.

Chracteristics: Rated output—4A.
Rated peak inverse voltage 400V.

Polarity:

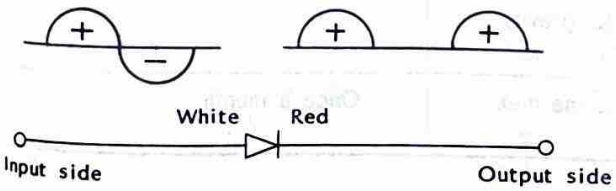
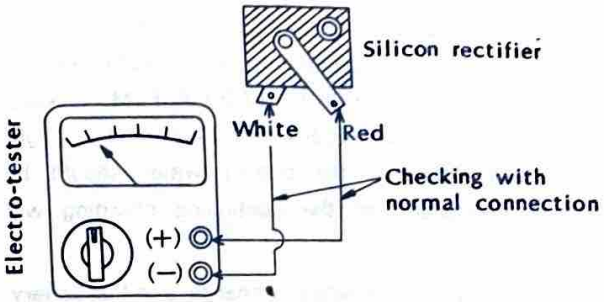


Fig. 6-8-2

1) Checking the Silicon Rectifier

For measurements, and ohmmeter can be used. However, this section discusses only the checking method by means of the ohmmeter.



(Set the tester on "Resistance.")

Fig. 6-8-3

Checking with Normal Connection

Connect the tester's read(+) to the silicon rectifier's red terminal, and connect the tester's black lead (—) to the rectifier's white terminal.

Standard value: 9—10Ω

If the tester's pointer will not swing back over from the scale, the rectifier is defective.

Checking with Reversed Connection

Connect the tester the other way around.

Standard value: If the pointer will not swing, the rectifier is in good condition.
If the pointer swings, the rectifiter is faulty.

3. Operational Note

The silicon rectifier can be damaged if subjected to overcharging. Special care should be taken to avoid a short circuit and/or incorrect connection of the positive and negative leads at the battery. Never connect the rectifier directly to the battery to make a continuity check.

6-9 Battery

The battery is a 6 volt—2 AH unit that is the power source for the horn, taillight, flasher light and stoplight. Because of the fluctuating charging rate due to the difference in engine R.P.M.s. the battery will lose its charge if the horn and stoplight are excessively used. The charging of the battery begins at about 2,500 R.P.M. Therefore, it is recommended to sustain engine R.P.M. s at about 2,500 to 3,500 R. P. M. to keep the battery charged properly. If the horn and stoplight are used frequently the battery water should be checked regularly as the continuing charging will dissipate the water.

If the battery will not retain a charge (and the battery is in good condition) the white wire of the flywheel magneto can be connected to the green wire of the wiring harness. This will increas the charging rate but if the machine is ridden for long periods of time with this wiring connection, the battery can be over-charged and damaged.

1) Checking

1) If sulfation occurs on plates due to lack of the battery electrolyte, will show and white accumulations the battery should be replaced.
2) If the bottoms of the cells are filled with corrosive material falling off plates, the battery should be replaced.
3) If the battery shows the following defects, it should be replaced.
   - The voltage will not rise to a specific value even after long hours charging.
   - No gassing occurs in any cell.
   - The 6 V battery requires a charging currnt of more than 8.4 volts in order to supply current at a rate of lamp per hour for 10 hours.

2. Service Life

The service life of a battery is usually 2 to 3 years, but lack of care as described below will shorten the life of the battery.

1) Negligence in re-filling the battery with electrolyte.
2) Battery being left discharged.
3) Overcharging by rushing charge.
4) Freezing.
5) Filling with water or sulfuric acid containing impurities when re-filling the battery.

3. Storage

If any motorcycle is not going to be used for a long time, remove the battery and have it stored by a battery service shop. The following instructions should be observed by shops equipped with chargers.

1) Recharge the battery.
2) Store the battery in a cool, dry place, and avoid temperatures below 0°C. (32°F)
3) Recharge the battery before mounting it on the motorcycle.

4. Service Standards

Battery: MV 1-6D (Nippon Battery)

Battery Spec.	6V-2AH	
Electrolyte-Specific gravity and quantity	1.26-1.27, 110 c.c.	At full charge
Initial cbarging current	0.2 A for 25 hours	Brand new motorcycle
Charging current	0.2 A for 13 hours (Charge until specific gravity reaches 1.26-1.27)	When discharged
Refilling of electrolyte	Distliled water up to the max. level line.	Once a month

6-10 Checking the Main Switch

(removed from the chassis)

Key "O" position Off)
Black Switch body

Key "I" position (for day)
Green ↔ White
Red ↔ Brown

Key "II" position (for night)
Yellow ↔ White
White ↔ Blue
Red ↔ Brown

If the readings on the above six meaurements are nearly 0Ω, and no short-circuit is noticed between the terminals, as well as between the lead terminal and the switch body, the main switch is in good condition.

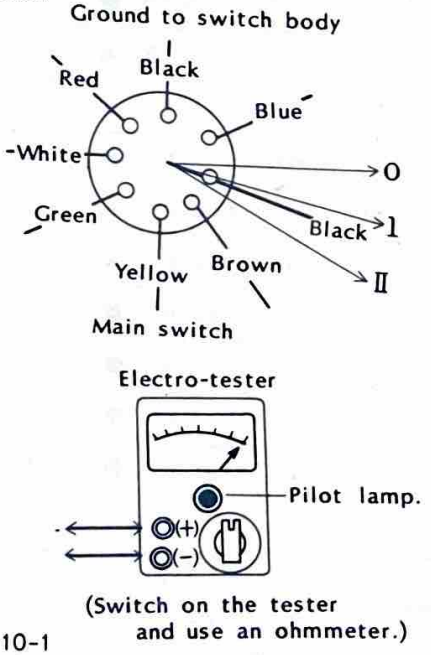


Fig. 6-10-1

6-11 Spark Plug

The life of a plug and its discoloring vary, according to the habits of the rider. At each periodic inspection, replace burned or fouled plugs with suitable ones according to the color and condition of the bad plugs. One machine may be ridden only is urban areas at low speeds, whereas another may be ridden for hours at high speeds, so confirm what the present plugs indicate by asking the rider how long and how fast he rides, and recommend a hot, standard, or cold plug accordingly.

It is actually economical to install new plug every 3,000 km (2,000 miles) since it will tend to keep the engine in good condition and prevent excessive fuel consumption.

1. How to "read" spark plug (condition)

1) Best..... When the porcelain around the center electrode is a light tan color.
2) If the electrodes and porcelain are black and some what oily, replace the plug with a hoter-type for low speed riding.
3) If the porcelain is burned white and/or the electrodes are partially burned away, replace the plug with a colder-type for high speed riding.

2. Inspection

INSTRUCT THE RIDER TO:

Inspect and clean the spark plug at least once a month or every 1,000 km. (500 miles) Clean the electrodes of carbon and adjust the electrode gap to 0.5-0.6 mm. (0.023 in.) Be sure to use standard B-8ES plug as replacements to avoid any error in reach.

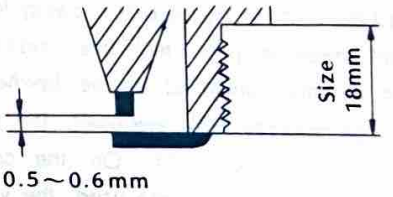


Fig. 6-11-1

6-12 Lighting and Signal Systems

The lighting and signal systems consist of the horn, flasher light and stoplight (power source-battery) and the headlight, taillight, meter lamps, high beam indicator, speedo-meter and tachometer (power source-flywheel mag-neto)

1. **Headlight**

The headlight has two 6V, 35W bulbs, and a 6V, 1.5W high beam indicator on its top. A beam direction adjusting screw is fitted on the right side of the light rim so that the horizontal direction of the beam can be adjusted (not vertical)

2. **Taillight and Stoplight**

A 6V, 5.3W taillight and a 6V, 17W stoplight are mounted.

3. **Horn**

The horn is a 6V, flat type, and has a tone-volume adjusting nut on its back. After adjustment is made, apply paint or lacquer to the nut for water proofing purposes.

4. **Speedometer**

A circular type speedemeter is rubber-mounted on the bracket.It has a built-in trip meter and odometer. For illumination, a 6V, 3W bulb is provided.

5. **Tachometer**

An independent tachometer is mounted separately from the speedometer. The revolutions per minute of the crankshaft are conveyed from the kick idler gear through the gear unit to the tachometer. The meter lamp is of the 6V, 3W type.

Note: Use bulbs of the correct capacity for the headlight, meter lamp and high-beam indicator which are directly connected to the flywheel magneto. If large capacity bulbs are used, the voltage will drop, giving a poor light. On the contrary, if smaller capacity bulbs are used, the voltage will rise, shortening the life of bulbs. Avoid the use of a 12V bulb, because shorter service life will result. When the headlight beam switch is operated to change the beam from one to the other, the headlight is designed to keep both bulbs burning,during the change-over. This is to protect other light bulbs, meter lamps, taillight, etc., from burning out as a result of turning off the headlight, though temporarily.

If one of these light bulbs burns out while the machine is running, it will overload other bulbs and shorten their service life. In this case, reduce the engine speed and replace the burnt bulb as quickly as possible.

Chapter 7 Conversion for Competition

The Yamaha Enduro 250DT1–E is easily converted into a high performance competition machine by using GYT parts.
GYT: Genuine Yamaha Tuning

7-1 List of GYT Parts

The following alternate parts for racing are available through authorized Yamaha dealers.

No.	Parts No.	Parts Name	Quantity	Remarks
1	● 214-11111-70	Head, cylinder	1	
2	▲ 94700-00016	Plug, spark	1	NGK B-10E(N)
3	● 214-11311-70	Cylinder	1	
4	● 214-11631-70	Piston	1	
5	● 214-11611-70	Ring, Piston	1	
6	● 214-14101-70	Carburetor ass'y	1	
7	▲ 161-15426-00	Cover, oil pump	1	
8	▲ 214-17819-00	Cap, housing	1	
9	● 214-17461-40	Sprocket, drive	1	14 Teeth
10	▲ 214-25446-10	Gear, sprocket wheel	1	46 Teeth
11	▲ 214-25448-10	Gear, sprocket wheel	1	48 Teeth
12	● 214-14610-70	Muffler	1	
13	● 214-14763-01	Spacer, rubber	1	
14	● 214-14764-00	Spacer, rubber	1	
15	● 214-14793-61	Plate, outer	1	
16	152-25139-00	Plug, blind	1	
17	94127-21071	Tire, front	1	2.75-21-4PR
18	94227-21031	Tube	1	〃
19	94327-21024	Band, rim	1	〃
20	94416-21038	Rim	1	〃
21	214-25196-10	Spoke, inner	1set	〃
22	214-25197-10	Spork, outer	1set	〃
23	214-25101-70	Front wheel ass'y	1set	3.25-19-4PR

●Included in GYT Kit ▲Not included in GYT Kit
●▲The above parts are also sold individually.

Installation of the Yamaha GYT Parts and removal of unnecessary equipment, such as lighting, quickly transforms the DT1–E Trail into a competition proven racing machine. After installation of the highly tuned GYT parts, the DT1–E engine will gain optimum output at midrange and top end.

1. Specifications (comparison of GYT Parts to standard parts.)

1) Cylinder Head. Volume and shape of combustion chamber changed to increase top end performance. Spark plug hole moved to center of the head.
2) Cylinder. Chrome plated cylinder liner inside of aluminum cylinder body. Port timing changed to increase performance. Intake port diameter increase.
3) Piston. Material changed to Lowex for increased reliability. One cast iron piston ring. Design of piston changed to match port timing of cylinder.
4) Carburetor. Size increased to 30 mm. venturi(VM 30 SH.) Main jet size increased to 200.
5) Exhaust system. Tuned exhaust(expansion chamber) to give maximum performance.
6) Spark plug. Heat range and type of plug changed to B-10E(N)
7) Oil Pump. Removed to facilitate installation of GYT cylinder.

2. Check engine condition before installation of GYT Parts.

After installation of the GYT parts, the engine will be set-up for optimum ontput. Therefore, to insure reliability, performance, and engine safety, the critical engine compoents should be checked and set to recommended standards before installation of GYT parts.

1) Remove the engine from the frame and disassemble engine. (Refer to section 5 Engine.)

a. Check the crankshaft assembly, crank bearing, connecting rod, connecting rod big end and small end bearings, and set to recommended standards or replace faulty parts as necessary.
b. Oil seals. It is suggested to replace all of the oil seals upon engine disassembly for installation of GYT parts to insure against the slightest possible leakage.
c. Replace all gaskets and O rings upon assembly of the engine and use recommended sealant.

3. Installation of GYT Parts.

1) Install a cap housing cover over the tachometer drive opening in the right-hand crankcase if the tachometer is removed from the machine.
2) Assemble cylinder head, cylinder, and piston with new gaskets.
3) Assemble VM 30SH carburetor with 10 mm. thick insulator on cylinder.

Carburetor Specifications

Name of Part	Abbreviation	Specifications
Main jet	M. J.	#200
Needle jet	N. J.	0-2
Jet needle	J. N.	5DP 7—3 stages
Throttle valve cut away	C. A.	3.5
Air screw setting	A. S.	1
Starter jet	G. S.	#60
Float level	F. L.	24.0 mm.(0.945 in.)

4) If the oil pump is removed., install an oil pump cover plate on the crankcase, installing a 6 mm. bolt in the inlet hole on the cylinder intake port. Follow the oil manufacturer's recommendation for fuel/oil ratio.

A 15 : 1 fuel/oil ratio should be mixed in the gas tank when the Autolube pump is removed.

If the oil pump is retained, a 30 : 1 fuel/oil ratio could be mixed in the gas tank in conjunction with the Autolube pump.

5) Secondaey sprocket ratio will have to be determined by the owner depending on the type of riding or competition conditions to be encountered.

The gearing should be reduced if thes machine is to be raced on a short or extremely rough course.

If the secondary drive sprocket is changed, be sure to bend the lock washer ears up after installation of the gear.

6) After installation of the GYT parts, thoroughly check the condition of the engine components. The engine should be considered in new condition. Start the engine and run between 4,000 and 5,000 R.P.M. for 5 to 10 minutes. Let the engine cool and repeat this procedure several times.

Remove the spark plug and make a reading as to the spark plug heat range, main jet size and jet needle position. Adjust as necessary and take the machine for a trial run. Remove the spark plug again and make another reading for spark plug heat range, main jet size, and jet needle position.

7-3 Addittional Modification

All of the unnecessary equipment such as lighting, mirrors, etc., should be removed if the machine is to be raced. Removal of the speedometer and/or tachometer will be optional with the rider and depend on the type of rjding to be done.

Further modification, such as gear ratio, tire changes, suspension changes or modification, installation of 21 in. front wheel, etc., is part of personalization and up to the owner.

7-4 Specifications(GYT)

Piston Clearance:	0.045-0.050 mm.
Spark plug:	Standard B-10E(N)
Ignition Timing:	B.T.D.C. 2.3 mm.
Secondary reduction:	Chain
Carburetor setting:	Main Jet #200
	Needle Jet 0-2
	Pilot Jet #80
	Cut away 3.5
	Number of turns back off air screw 1
Float level	24.0 mm.(0.945 in.)
Fuel Mixing ratio:	If the AUTOLUBE is in use 30 : 1
	If not 15 : 1
Gear Oil amount:	1,000 c.c. (1.0 qt.)
Oil Pump	
Minimum stroke:	0.20-0.25 mm.
Maximum stroke:	1.85-2.05 mm.

7-5 Setting the Ignition Timing

1) Install the dial gauge in the cylinder head.

Note: On the special racing head the spark plug hole is centered and parallel to the cylinder bore.

2) Roughly aligns the red mark on the rotor with the pointer attached to the stationary plate.

3) Check to see if the points are clean and not pitted. They can be smoothed with #400 sandpaper or with an oil stone.

4) Connect a tester to the points and ground so that the exact opening and closing of the points can be measured.

5) Rotate the rotor so that the piston will be lowered 2.3 mm. B. T. D. C. At this point, loosen the breaker plate setting. Adjust the breaker plate so that the points just close. Then tighten the breaker plate.

7-6 Check and Service Prior to Racing

The following items should be checked and serviced before racing.

1) Check the cylinder, piston, and crankshaft ass'y for any defects.
2) Make sure that the carburetor is clean and correctly set.
3) Check ignition timing, lead wire connect on, and insulation.
4) Retighten screws, bolts and nuts in all parts.
5) Check the cables.
6) Clean the gas tank and petcock.
7) Adjust and oil the chain.
   Adjust the drive chain so that it has free play of approximately 1 in.(25 mm.) up and down at the center of the lower section with the rear wheel on the ground.

CONVERSION TABLES

LENGTHS

Multiply	By To Obtain	Multiply	Bv To Obtain
Milimeters(mm)	03937 Inches	Kilometers(km.)	.6214 Miles
Inches(in.)	25.399 Mlimeters	Miles(mi.)	1.609 Kilometers
Centimeters(cm.)	393707 Inches	Meters(m.)	3.281 Feet
Inches(in.)	2.54 Centimeters	Feet(ft.)	.3048 Meters

WEIGHTS

Kilograms(kg.)	2.20462 Pounds	Grams(g.)	.03527 Ounces
Ponnds(lbs.)	.453592 Kilograms	Onces(oz.)	28.35 Grams

VOLUMES

Cubic centimeters(c.c.)	.061 Cubic inches	Imperial gallons	277.274 cu. in.
Cubic inches(cu. in.)	16.387 c.c.	Liters (1.)	1.057 Quarts
Liters (1.)	.26418 Gallons	Quarts (qt.)	.946 Liters
Gallons (gal.)	3.785 Liters	Cubic centimeters(c.c.)	.0339 Fluid ounces
U.S. gallons	1.2 Imperial gals.	Fluid ounces(fl. oz.)	29.57 c.c.
Imperial gallons	4.537 Liters.		

OTHERS

Metric horsepower(ps.)	1.014 bhp.	Foot-pounds(ft-lbs)	.1383 kg-m
Brake horsepower(bhp.)	.9859 ps.	Kilometers per liter(km/l)	2.352 mpg
Kilogram-meter(kg-m)	7.235 Foot-pounds	Miles per gallon(mpg)	.4252 km/1

GAS (FUEL) TO OIL RATIO CHART

Gas/Oil Ratio	12:1	15:1	20:1	24:1	28:1	30:1	36:1	40:1
Oil (qt.) per 1Gal. Gas	0.33	0.27	0.2	0.17	0.14	0.13	0.11	0.1
Oil (oz.) per 1Gal. Gas	10.7	8.5	6.4	5.3	4.6	4.3	3.6	3.2
Oil (qt.) per 5Gal. Gas	1.66	1.33	1.0	0.84	0.72	0.67	0.55	0.5
Oil (oz.) per 5Gal. Gas	53.5	42.67	32.0	26.6	22.8	21.32	17.8	16.0

(U. S. Gallons)

I BM PARTS ORDER SYSTEM

In order to help our dealers to understand how our IBM system works, we are providing these hints:

1. Basic composition: 000-00000-00 (for standard parts)
2. Basic composition: 00000-00000 (for interchangeable parts)

1. STANDARD PART: These 10 digts are divided in three (3) sections: a-b-c

A. These first three digits represent the original model in which this part was used.

164-00000-00)	Identifies the YL2/YL2C model (100 cc.)
165-00000-00)	
166-00000-00)	
167-00000-00)	
168-00000-00)	Identifies the YR1 model (350 cc.)
169-00000-00)	Identifies the YDS5E model (250 cc.)
170-00000-00)	
171-00000-00)	Identifies the YM2C model (350 cc.)
172-00000-00)	
173-00000-00)	Identifies the YCS1E model (180 cc.)
174-00000-00)	
177-00000-00)	Identifies the TD1C model (250 cc Racer.)

You will also find that some of these "three-digit" numbers will interchange with, or are used for other models.

In addition to the various "three digits" that we mentioned above and which are assigned originally for those models, we also have quite a few "three digit" models that are not sold in this country.

B. The next FIVE DIGITS represent the Section and Actual Part No.

The FIRST DIGIT of this "five digit section" represent the section of the m/c to which the part belongs, i.e.

000-1 0000-00	(1) represents the ENGINE section
000-2 0000-00	(2) represents the FRAME section
000-8 0000-00	(3) represents the ELECTRIC or wiring section

The SECOND & THIRD digits represent the rlocation of the part within the sections (Engine-Frame-Electric)

EXAMPLES: (ENGINE SECTION)

000-1 13 11-00	Cylinder	(13) Identifies the Crankcasearea.
000-1 16 01-00	Ring set Std.	(16) Identifies the Piston area.
000-1 74 01-00	Main Axle ass'y	(74) Identifies the Transmission area.
000-1 41 01-00	Carburetor ass'y (L)	(41) Identifies the Carburetor area.

EXAMPLES: (FRAME SECTION)

000-2[22]10-00 Rear Cushion	(22) Identifies the Rear Fender area.
000-2[31]36-00 Outer tube R	(31) Identifies the Front Fork area.
000-2[41]71-00 Knee grip L	(41) Identifies the Tank/Seat area.
000-2[53]86-00 Collar, sprocket shaft	(53) Identifies the Rear Wheel area.

EXAMPLES: (ELECTRIC/WIRNG SECTION)

Any part number that you find within this "five-digit" section which starts with the number 8 is a component of the ELECTRIC/WIRING section, i.e:

000-[8]1910-20 Regulator
000-[8]2510-10 Main switch assembly
000-[8]2590-10 Wire harness assembly
000-[8]2116-00 Lead wire (—)
000-[8]2540-00 Neutral switch assembly

The FOURTH and FIFTH digits ARE the ACTUAL PART NUMBER.

000-141[01]-00 Carburetor (L)	(01) Identifies the Carburetor (L)
000-141[02]-00 Carburetor (R)	(02) Identifies the Carburetor (R)
000-113[11]-01 Cylinder (L)	(11) Identifies the Cylinder (L)
000-113[21]-01 Cylinder (R)	(21) Identifies the Cylinder (R)
000-241[71]-00 Knee grip (L)	(71) Identifies the Knee Grip (L)
000-241[72]-00 Knee grip (R)	(72) Identifies the Knee Grip (R)

C. The last TWO DIGITS 9th & 10th in the "10 Digit" series, advises you of any changes, corrections or modifications to the orginal part.

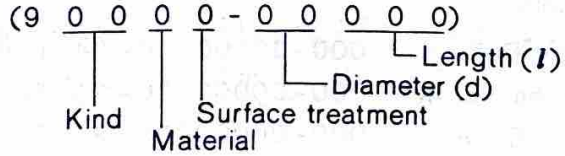
EXAMPLES: (YCS1) 174-18511-[00] FORK, shift (1)—This gear was medified for better performance and therefore the number was changed to read:
174-18511-[01]
If we get a further modification of this part, and we hope not, the number will then read: 174-18511-[02] or [03]

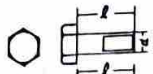
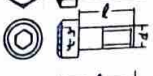
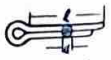
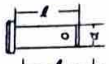
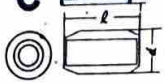
2. INTERCHANGEABLE PARTS:

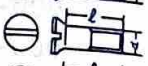
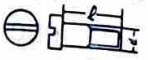
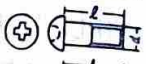
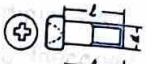
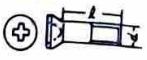
These "10 digits" are divided into 2 sections of "5 digits" each.
These series ALWAYS start with the number "9" followed No. 1, 2, 3 or 4 plus 8 more numbers.

91000-00000 number is used for Bolts, Cotter-Pins, etc.
92000-00000 number is used for Screws Nuts, etc.
93000-00000 number is used for Oil-Seals, O-Rings, Bearings, etc.
94000-00000 number is used for Tires, Rims, Spark Plugs, etc.

2A) BOLT, PIN AND SCREW



Kind	Parts	Shape
11	Bolt	
12	Bolt	
13	Bolt	
14	Pin, cotter	
15	Pin, clevis	
16	Pin, spring	
18	Pim, dowel	

Kind	Parts	Shape
21	Screw, oval head	
22	Screw, flat head	
23	Screw, cylinder head	
24	Screw, crown head	
25	Screw, pan head	
26	Screw, oval head	
27	Screw, flat head	

2B) NUT AND WASHERS

(9 0 0 0 0 — 0 0 0 0 0)

- 1st 0: Kind
- 2nd 0: Material and heat treatment
- 3rd 0: Surface treatment
- 0 0: Normal diameter (d)
- 0: Classification
- 0: N/A

Kind	Class	Parts	Shape
28	1	Nut	
28	2	Nut	
28	3	Nut	
28	5	Nut, slotted	
28	7	Nut, crown	

Kind	Class	Parts	Shape
29	1	Washer, spring	
29	2	Washer, plain	
29	3	Washer, tooth	
29	4	Washer, tooth	

2C) OTHERS

(9 0 0 0 0 — 0 0 0 0 0)

Oil seal	93100-00000	Tire	94100-000
"O" ring	93200-00000	Tube	94200-0000
Bearing	93300-00000	Band, rim	94300-00000
Circlip	93400-00000	Rim	94400-00000
Ball	93500-00000	Chain	94500-00000
Pin, dowel B	93600-00000	Joint, chain	94600-00000
Grease nipple	93700-00000	Spark plug	94700-00000

In addition to the "10 digits" that we have mentioned above, we have 2 more digits that must be included in the part number whenever, there is a COLOR part involved. The IBM COLOR CHART consists of the following numbers:

000-00000-00-22	Candy Red	000-00000-00-24	Light Vermilion(Red)
000-00000-00-25	Yamaha Yellow	000-00000-00-33	Deep Black
000-00000-00-34	Super Black	000-00000-00-35	Silver
000-00000-00-44	Candy Blue(new)	000-00000-00-81	Primer

PLEASE do not fail to include this color number when ordering painted parts.

MILLIMETERS TO INCHES

	0	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9
0		.0039	.0079	.0118	.0157	.0197	.0236	.0276	.0315	.0354
1	.0394	.0433	.0472	.0512	.0551	.0591	.0630	.0669	.0709	.0748
2	.0787	.0827	.0866	.0906	.0945	.0984	.1024	.1063	.1102	.1142
3	.1181	.1200	.1260	.1299	.1339	.1378	.1417	.1457	.1496	.1535
4	.1575	.1614	.1654	.1693	.1732	.1772	.1811	.1850	.1890	.1929
5	.1969	.2000	.2047	.2087	.2126	.2165	.2205	.2244	.2283	.2323
6	.2362	.2402	.2441	.2480	.2520	.2559	.2598	.2638	.2677	.2717
7	.2756	.2795	.2835	.2874	.2913	.2953	.2992	.3031	.3071	.3110
8	.3150	.3189	.3228	.3268	.3307	.3346	.3386	.3425	.3465	.3504
9	.3543	.3583	.3622	.3661	.3701	.3740	.3780	.3819	.3858	.3898
10	.3937	.3976	.4016	.4055	.4094	.4134	.4173	.4213	.4252	.4291

.01mm=.0004 .03mm=.0012 .05mm=.0020 .07mm=.0028 .09mm=.0035
.02mm=.0008 .04mm=.0016 .06mm=.0024 .08mm=.0031 .10mm=.0039

INCHES TO MILLIMETERS

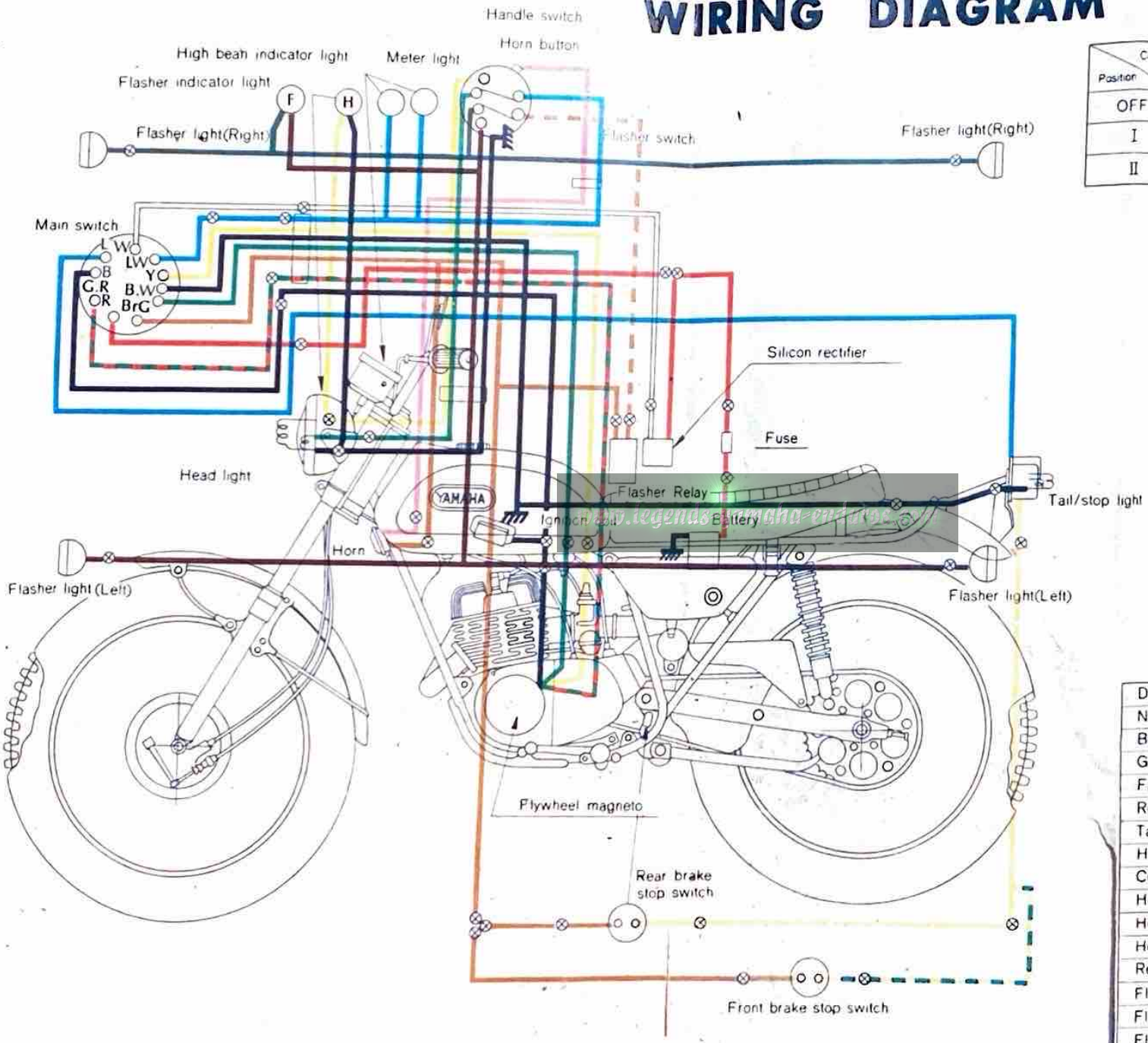
	0	.01	.02	.03	.04	.05	.06	.07	.08	.09
0		.254	.508	.762	1.016	1.270	1.524	1.778	2.032	2.286
.1	2.540	2.794	3.048	3.302	3.556	3.810	4.064	4.318	4.572	4.826
.2	5.080	5.334	5.588	5.842	6.096	6.350	6.604	6.858	7.112	7.366
.3	7.620	7.874	8.128	8.382	8.636	8.890	9.144	9.398	9.652	9.906
.4	10.160	10.414	10.668	10.922	11.176	11.430	11.684	11.938	12.192	12.446
.5	12.700	12.954	13.208	13.462	13.716	13.970	14.224	14.478	14.732	14.986
.6	15.240	15.494	15.748	16.002	16.256	16.510	16.764	17.018	17.272	17.526
.7	17.780	18.034	18.288	18.542	18.796	19.050	19.304	19.558	19.812	20.066
.8	20.320	20.574	20.828	21.082	21.336	21.590	21.844	22.098	22.352	22.606
.9	22.860	23.114	23.368	23.622	23.876	24.130	24.384	24.638	24.892	25.146
1.0	25.400	25.654	25.908	26.162	26.416	26.670	26.924	27.178	27.432	27.686

.001″=.0254mm .003″=.0762mm .005″=.1270mm .007″=.1778mm .009″=.2286mm
.002″=.0508mm .004″=.1016mm .006″=.1524mm .008″=.2032mm .010″=.254 mm

TORQUE SPECIFICATIONS

Stud size	kg-m	In.-lbs
6 mm	1.0	90
7 mm	1.5	135
8	2.0	180
10	3.2-4.0	300-350
12	4.0-4.6	350-400
14	4.6-5.2	400-450
17	5.8-7.0	500-600

WIRING DIAGRAM



Position \ Color	E	B	R	Br	L	G	W	GR	LW	Y
OFF	○	○								
I			○	○		○	○			
II			○	○	○		○	○	○	○

Chart of wire colors

Daytime charging circuit	Green
Night time charging circuit	Green/Red
Battery(s+) circuit	Red
Ground circuit	Black
Front brake stop light circuit	Green/Yellow
Rear brake stop light circuit	Yellow
Tail light circuit	Blue
Head/Meter light circuit	Blue(L W)
Common circuit	Brown
Head light maim circuit	Yellow
Head light sub circuit	Green
Horn circuit	Pink
Rectifier circuit	White
Flasher light(Right)circuit	Dark green
Flasher light(Left)circuit	Dark Brown
Flasher relay circuit	Brown/White

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