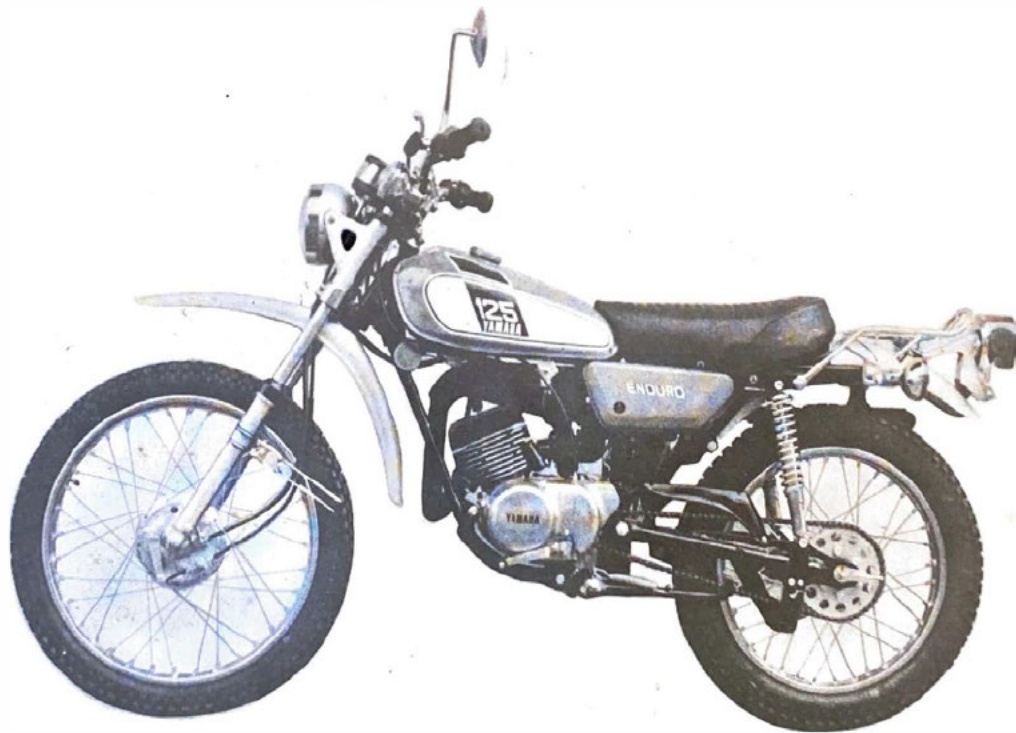




YAMAHA

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DT125C ASSEMBLY MANUAL



90894-07506

FOREWORD

This Assembly Manual contains the information required for the unpacking and assembly of Yamaha motorcycles so that the Yamaha serviceman can assemble the machine in the correct manner. To perform machine assembly, a basic knowledge of service and Yamaha machines is required. Therefore, all Yamaha dealers are urged to make a full study on the service of Yamaha motorcycles using the relevant service manuals.

NOTICE

The service specifications given in this Assembly Manual are based on the model as manufactured when this model may require improvements, the service specifications may be subject to change in the future. If any change is introduced into the specifications or service procedures, Yamaha dealers will be notified through technical service information to be published by Yamaha. The assembly procedure is described in the order that the mechanic should follow, and the correct service tools should be used in the correct manner. Failure to do this may result in poor performance and danger to the rider.

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YAMAHA DT125C
ASSEMBLY MANUAL
1st EDITION, JUNE, 1975
SERVICE DEPT
OVERSEAS ENGINEERING DIVISION
YAMAHA MOTOR. CO., LTD.
IWATA, JAPAN
LIT-11666-00-05

UNPACKING

Note on transportation

Use care not to butt the machine packed in the crate against a hard object or give it a heavy shock during transportation or in the service shop.

Procedure for unpacking

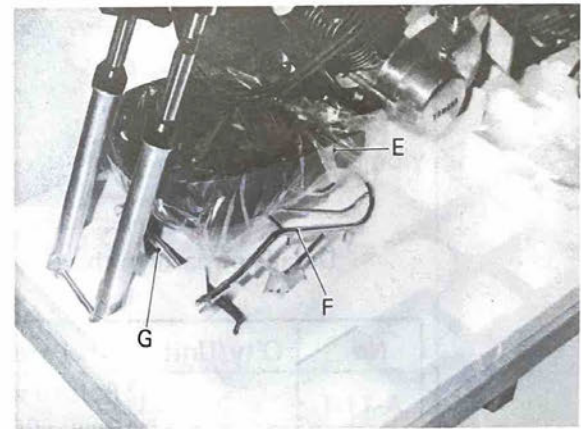
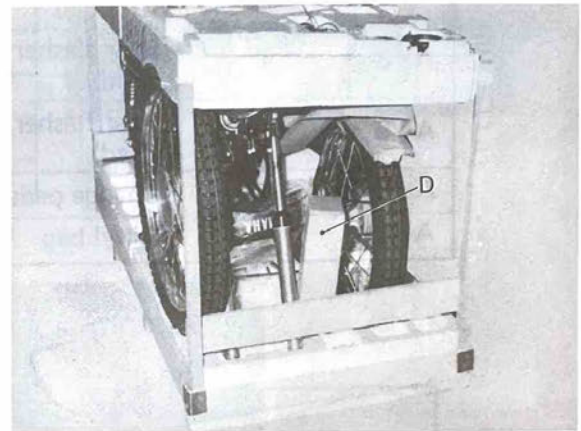
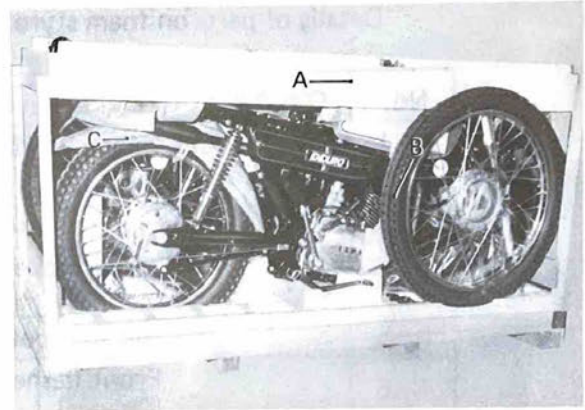
To remove the machine and parts packed in the card board crate, cut the vinyl bands around the box using a cutter or scissors. Next, remove the exterior carton by lifting it straight up.

PARTS CHECK LIST

Before starting the assembly, check for damaged or missing. Also check the machine for damage, scratches and other defects.

Check list

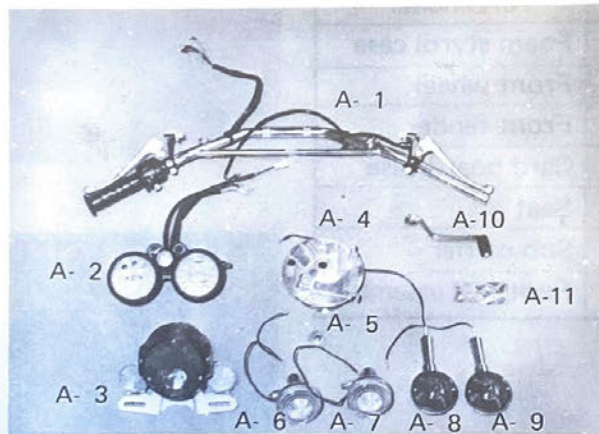
Set position	Q'ty/Unit	Parts name
A	1	Foam styrol case
B	1	Front wheel
C	1	Front fender
D	1	Card board case
E	1	Seat
F	1	Sub-carrier
G	1	Foot rest assembly



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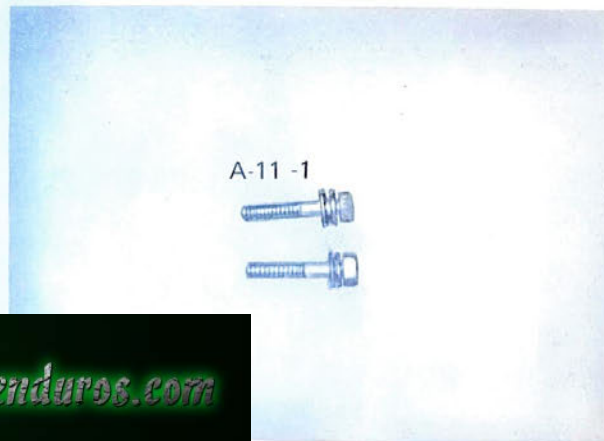
Details of parts on foam styrol case "A"

No.	Q'ty/Unit	Parts name	Remarks
A- 1	1	Handlebar assembly	
A- 2	1	Meter panel assembly	Main switch key installed
A- 3	1	Taillight assembly	
A- 4	1	Front brake shoe plate assembly	
A- 5	1	Distance collar	For front wheel
A- 6	1	Front flasher light (R) (Orange)	Dark green marked
A- 7	1	Front flasher light (L) (Orange)	Dark brown marked
A- 8	1	Rear flasher light (R) (Red)	Dark green marked
A- 9	1	Rear flasher light (L) (Red)	Dark brown marked
A-10	1	Change pedal	Securing bolt installed
A-11	1	Vinyl bag	



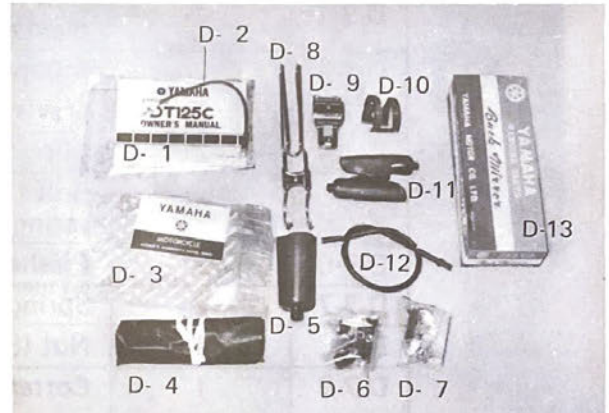
Details of parts in the vinyl bag "A-11"

No.	Q'ty/Unit	Parts name	Remarks
A-11-1	2	Bolt (6 x 30 mm) with plain and spring washer	For Meter panel



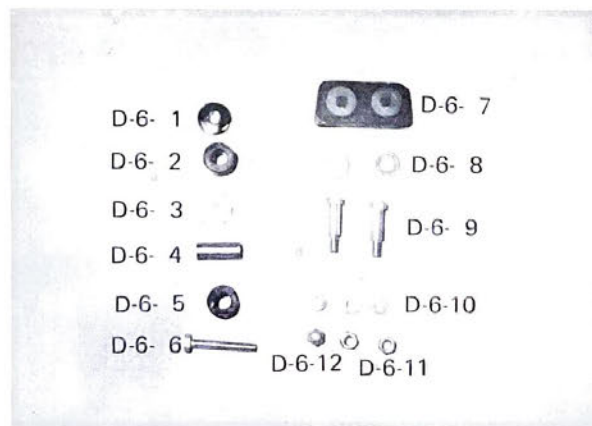
Details of parts in card board case "D"

No.	Q'ty/Unit	Parts name
D- 1	1	Owner's manual
D- 2	1	Battery negative lead wire
D- 3	1	Owner's warranty guide book
D- 4	1	Service tool assembly
D- 5	1	Connecter cover
D- 6	1	Vinyl bag
D- 7	1	Vinyl bag
D- 8	1	Wire holder 1
D- 9	1	Wire holder 2
D-10	1	Dumper
D-11	2	Lever cover
D-12	1	Battery breather pipe
D-13	1	Rear view mirror



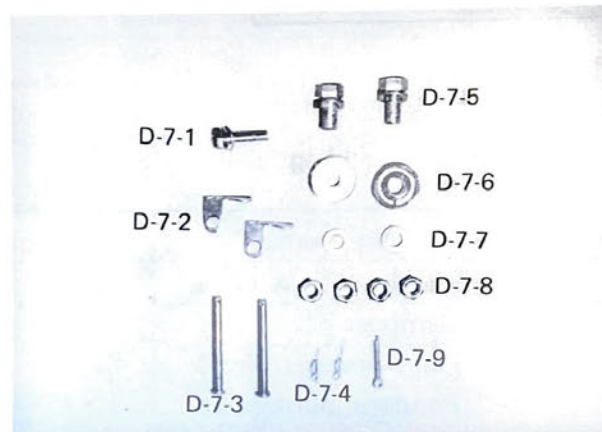
Details of parts in the vinyl bag "D-6"

No.	Q'ty/Unit	Parts name	Remarks
D-6- 1	1	Washer with cover	For Taillight assembly
D-6- 2	1	Damper	
D-6- 3	1	Plain washer (6 mm)	
D-6- 4	1	Fender mount collar	
D-6- 5	1	Damper	
D-6- 6	1	Bolt (6 x 40 mm)	
D-6- 7	1	Damper	
D-6- 8	2	Plain washer (8 mm)	
D-6- 9	2	Shoulder bolt	
D-6-10	3	Spring washer (6 mm)	
D-6-11	2	Nut (6 mm)	
D-6-12	1	Crown nut	



Details of parts in the vinyl bag "D-7"

No.	Q'ty/Unit	Parts name	Remarks
D-7-1	1	Bolt (6 x 25 mm) with plain and spring washer	For wire holder
D-7-2	2	Stopper	For seat
D-7-3	2	Clevis pin	
D-7-4	2	Clip	
D-7-5	2	Bolt (10 x 18 mm) with spring washer	For foot rest
D-7-6	2	Flasher collar	For rear flasher light
D-7-7	2	Spring washer (8 mm)	
D-7-8	4	Nut (8 mm)	For front rear flasher light
D-7-9	1	Cotter pin	For front wheel axle



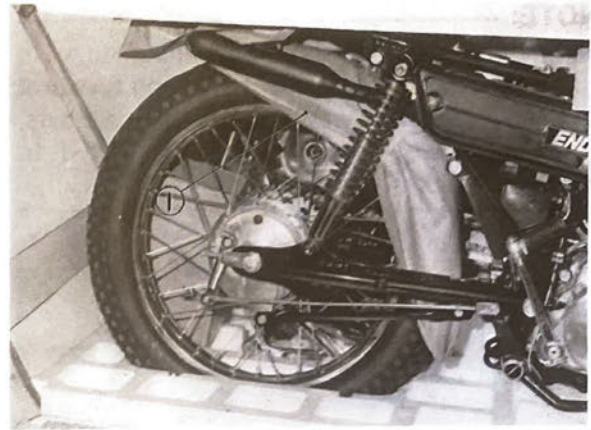
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SET-UP PROCEDURES

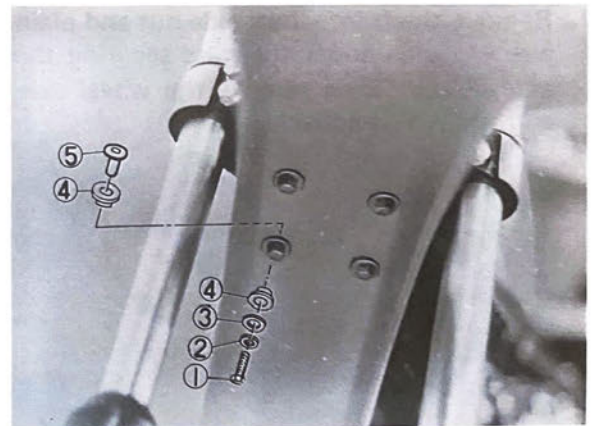
1. Remove the front fender held between the rear tire and the rear fender. Next, remove the front wheel.
2. Remove the all parts in the crate, and remove the nails from each corner of the crate, and remove the struts.
3. Lift up the machine, and remove the rear wheel section from the foam styrol base. Then take out the machine.
4. To install the front fender and front wheel, place a proper-size wooden box or a wooden block under the engine to keep the front of the machine raised off the floor. Take care so that the machine does not fall over.
5. Insert the front fender between the front fork legs, and secure the front fender using the specified number of bolts, spring washers, plain washers, fender collars, plain washers and dampers.

Bolts:	6 mm x 4 pcs.
Spring washers:	6 mm x 4 pcs.
Plain washers:	6.5 mm x 4 pcs.
Dampers:	8 pcs.
Fender collars:	4 pcs.

Tightening torque:
0.35–0.55 m·kg(30 – 48 in·lb)



1. Front fender

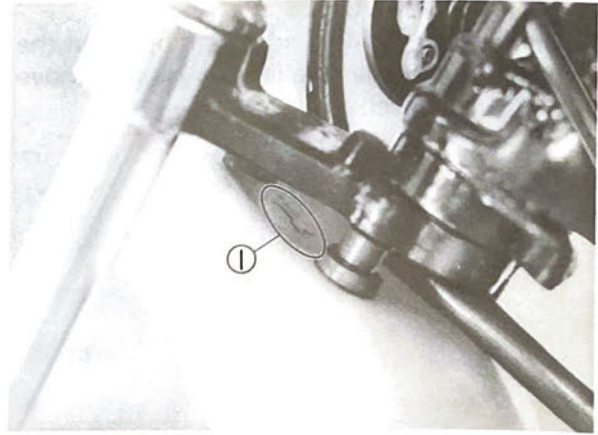


1. Bolt
2. Spring washer
3. Plain washer
4. Damper
5. Fender collar

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NOTE:

- a) The front fender should be installed with the arrow mark in the center facing forward.
- b) Bolts, spring washers, plain washers, dampers and fender collars are fitted to under bracket.

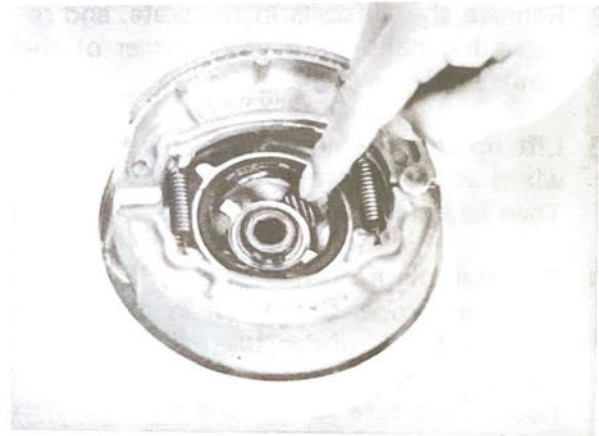


1. Arrow mark

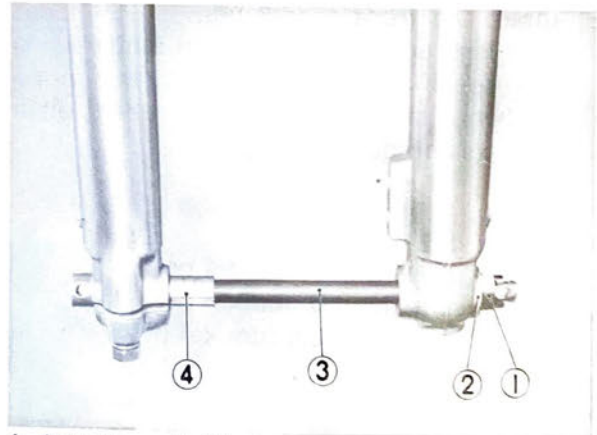
- 6. Apply a light coat of grease to the speedometer drive gear and oil seal.

CAUTION:

Take care not to put grease on the brake linings or inner surface of the brake drum. If you do so, clean using a rag dampened with a solvent. Foreign material on braking surface can cause impaired braking action.



- 7. Remove the front wheel axle nut and plain washer, and loosen the nuts securing the axle holder. Then remove the wheel axle and wheel axle collar.

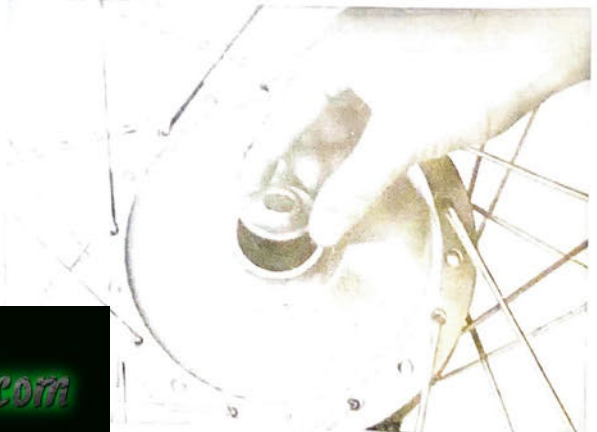


1. Axle nut
2. Plain washer
3. Wheel axle
4. Wheel axle collar

- 8. Install the distance collar (A-5) in the wheel hub on the right side of the front wheel.

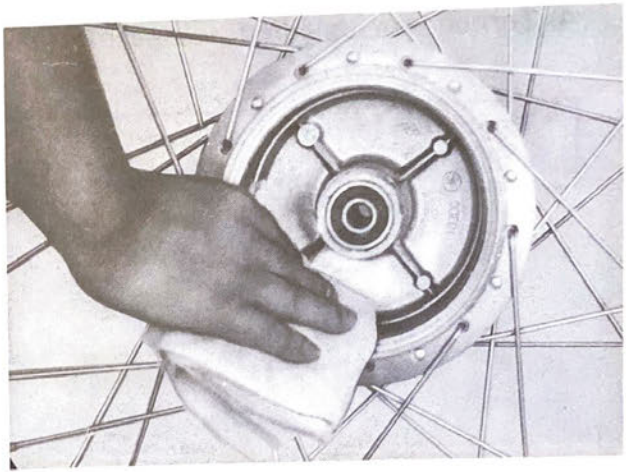
NOTE:

To avoid damaging the oil seal lip, apply a light coat of lithium base grease to the oil seal lip and collar. If the collar is dirty, clean with a rag.



9. Install the brake shoe plate assembly in the front wheel hub.

- 1) Clean the inner surface of the front wheel hub with a clean cloth.



- 2) Make sure the brake shoes and springs are correctly installed in the shoe plate assembly. If any one of them is out of plate, correct per the figure.

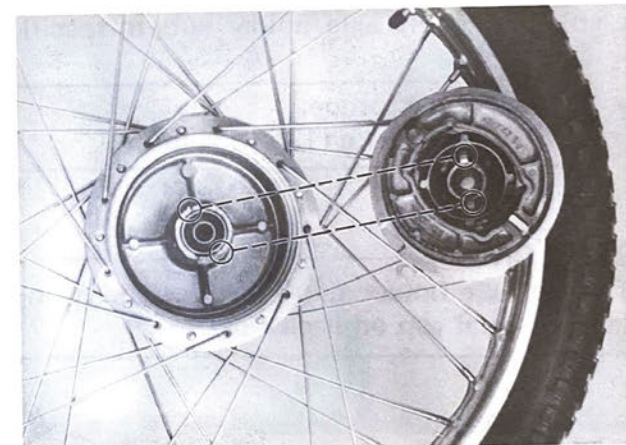


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- 3) Install the brake shoe plate assembly in the wheel hub.

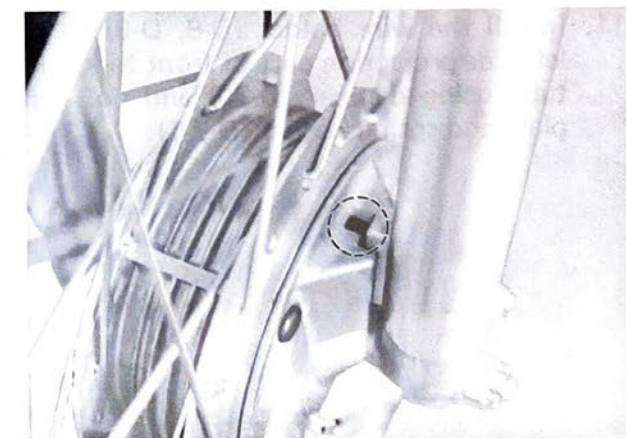
NOTE:

Make sure the two legs in the wheel hub align with the two slots in the speedometer clutch assembly.



10. Install the front wheel on the front forks.

- 1) Insert the front wheel between the front fork legs so that the stopper (projection) on the front fork end is correctly engaged the slot in the brake shoe plate.
- 2) Install the wheel axle collar on the wheel axle. Then, insert the axle, mount the plain washer on the axle, and install the axle nut.
- 3) Lightly tighten the axle holder nuts so that the axle does not turn while the axle nut is tightened.

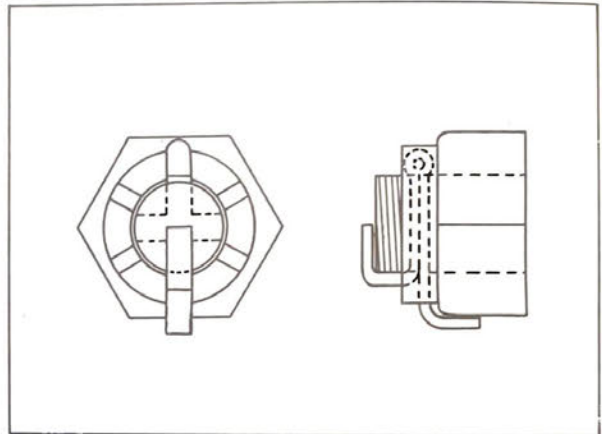


4) Torque the axle nut to specification.

Tightening torque:
5.0–7.0 m·kg (36–51 ft·lb)

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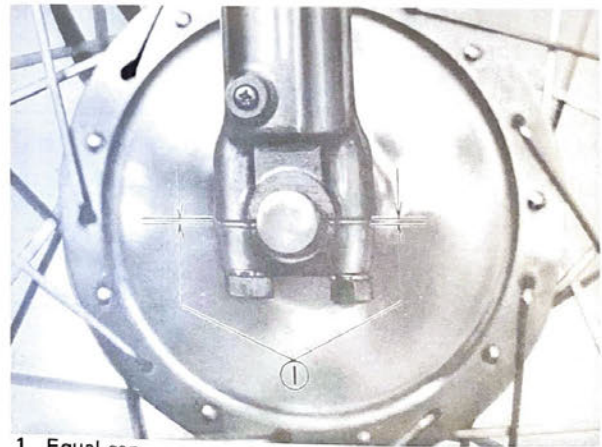
5) Lock the nut with the cotter pin. (D-7-9). The pin should be inserted downward, and the pin ends should be bent.



6) Torque the axle holder nuts to specification.

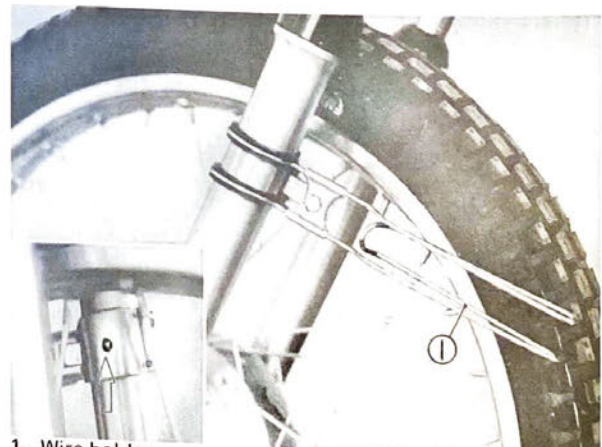
Tightening torque:
1.8–2.5 m·kg (13–18 ft·lb)

CAUTION: _____
Tighten axle holder nuts in stages and maintain an equal gap on each side.



1. Equal gap

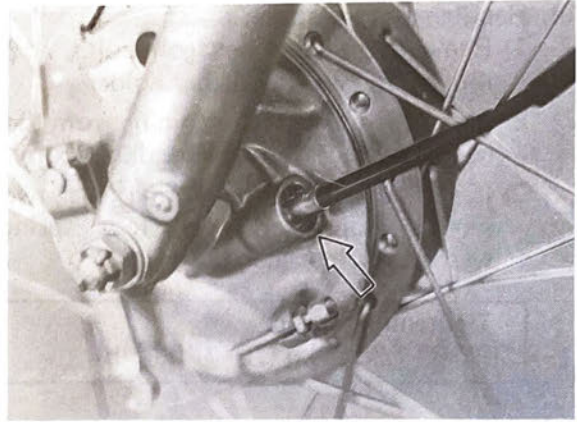
11. Install the wire holder (D-8, D-9) to the left side projection part of front fork outer tube using damper (D-10) and bolt with plain and spring washer (D-7-1).



1. Wire holder

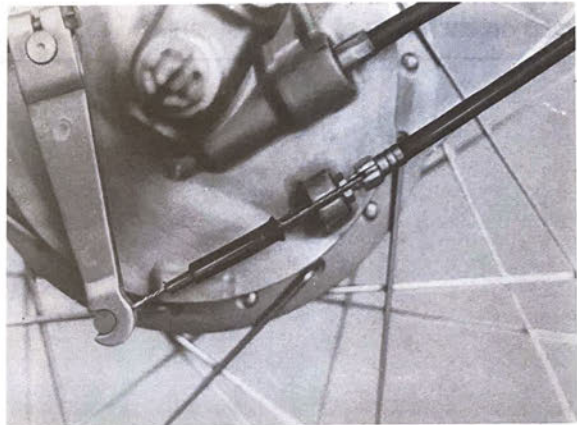
12. Install the speedometer and front brake cables to the front wheel hub.

a) Connect the speedometer cable to the front wheel hub gear unit. Insert the cable end into the gear unit, fit the circlip in the groove on the wheel hub side, and lock the cable. (The circlip is already attached to the cable.)



b) Insert the front brake wire end to the camshaft lever and hook the outer cable end onto the adjuster.

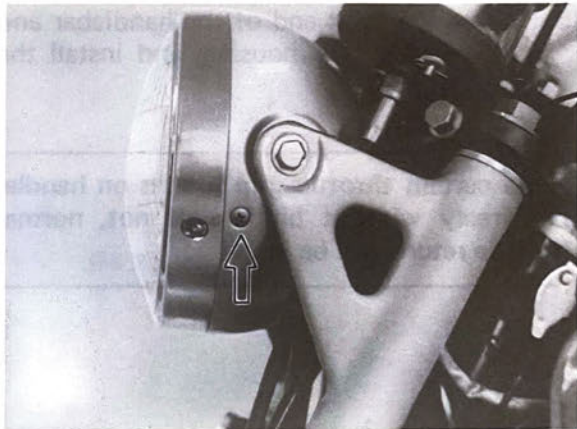
* For detailed cable routing, refer to "CABLE ROUTING DIAGRAM".



13. Remove the anchor screw from the left side of the headlight body. Insert a slotted head screw driver between the headlight body and the headlight rim, pry out the lens assembly.

NOTE: _____

During the operation, care should be taken not to scratch the headlight body and lens rim. Also take care so that the anchor screw is not lost.



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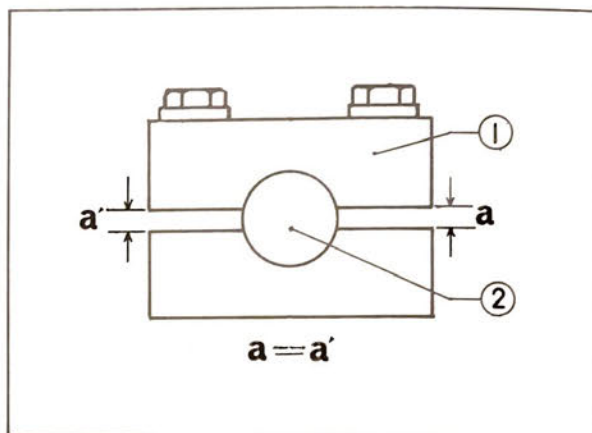
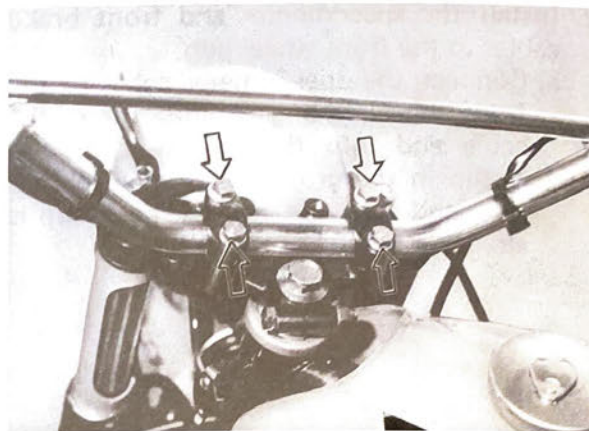
14. Handlebar installation

- 1) Remove the four hexagon bolts, and remove the two handlebar holders.
- 2) Insert the all lead wire coming from the handle switches into the headlight body.
- 3) Install the handlebar using the two removed upper holders, four spring washers and hexagon bolts.

Tightening torque:
0.8–1.25 m·kg (70–110 in·lb)

CAUTION:

Tighten bolts in stages and maintain an equal gap on each side of both holders.

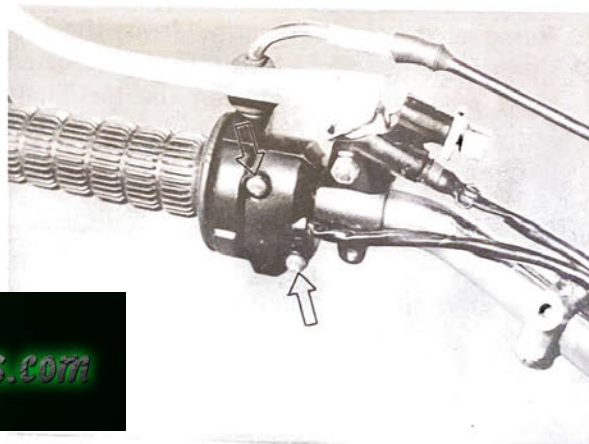


1. Holder 2. Handlebar

15. Grease the right end of the handlebar and the throttle grip housing, and install the throttle grip.

CAUTION:

Make certain throttle grip rotates on handlebar freely without binding. If not, normal throttle return will be impaired.



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16. Using the bolts with plain and spring washer (A-11-1) in the vinyl bag "A-11", install the meter bracket assembly on the handle crown.

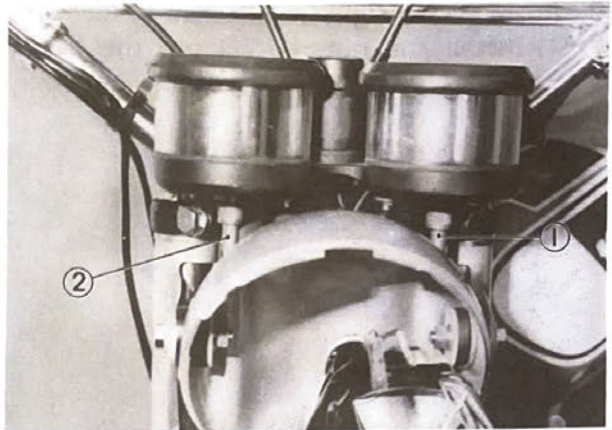
NOTE:

Before securing the meter bracket, all wires (except for main switch lead wire) should be threaded into the headlight body. Take care not to kink wires by pressure.



17. Connect the speedometer cable and tachometer cable to the speedometer and tachometer.

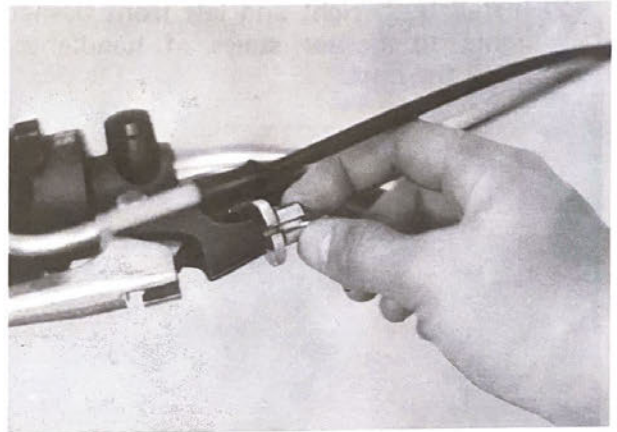
* For detailed cable routing, refer to "CABLE ROUTING DIAGRAM".



1. Speedometer cable 2. Tachometer cable

18. Brake wire and clutch wire installation.

- 1) Screw in the cable length adjuster on the front brake shoe plate.
- 2) Fully loosen the lever adjuster locknut, and screw in the adjuster until tight. Next, align the slit in the adjuster and adjuster lock nut with the slit in the lever holder.



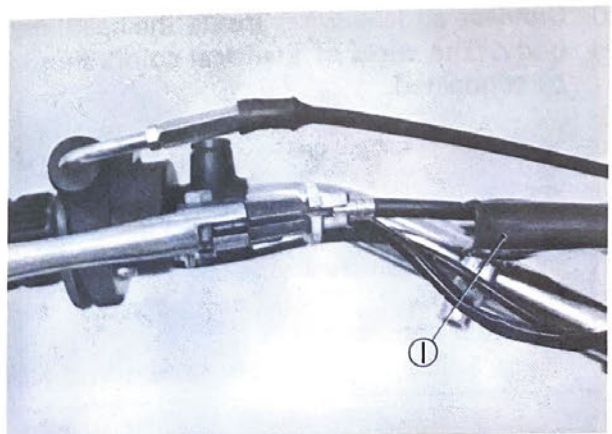
- 3) Install the lever covers (D-11) on clutch and brake wires.

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- 4) Insert the wire end into the lever hole, and hook the outer cable end onto the adjuster lock nut, then squeeze the lever. Next, while pulling the outer cable in the direction opposite to the lever, release the lever quickly. While releasing it, seat the outer cable into the adjuster.

CAUTION:

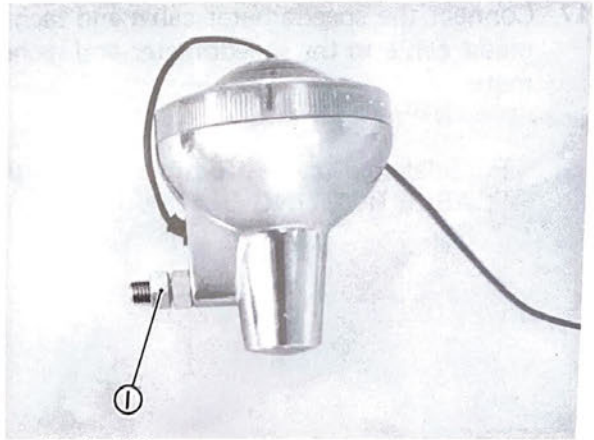
Proper cable and wire routing is essential to insure safe vehicle operation. For details of the cable routing, refer to "CABLE ROUTING DIAGRAM".



1. Lever cover (D-11)

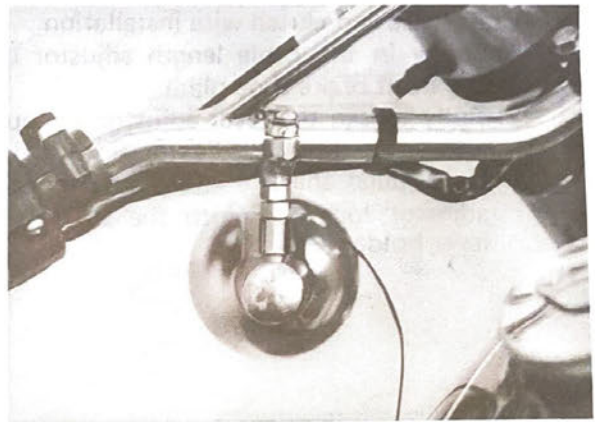
19. Front flasher light installation.

- 1) Install the nuts (D-7-8) on the flasher lights.

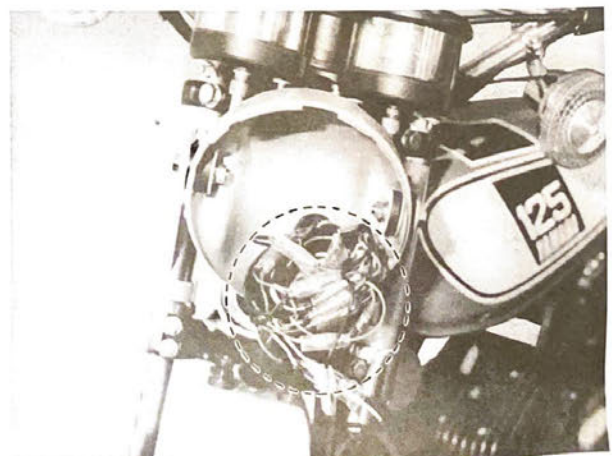
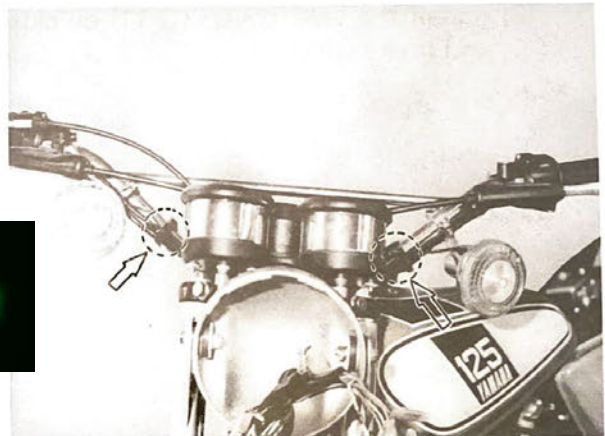


1. Nut (D-7-8)

- 2) Install both right and left front flasher lights to flasher staves of handlebar.
- 3) Lock the nuts.



- 4) Hold the light lead wire to the handlebar with a rubber band, and insert the lead wire end into the headlight body.



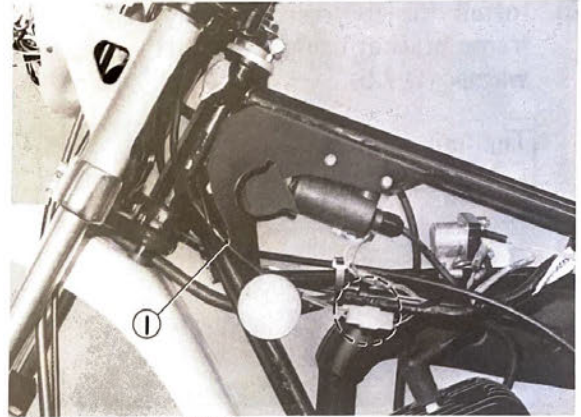
20. Connect all lead wires inside the headlight body. The wires of identical colors should be connected.

NOTE: _____
Flasher light lead wires are excluded.
Right flasher light lead wire
↔ Dark green lead wire
Left flasher light lead wire
↔ Dark brown lead wire

21. Main switch lead wire connection.

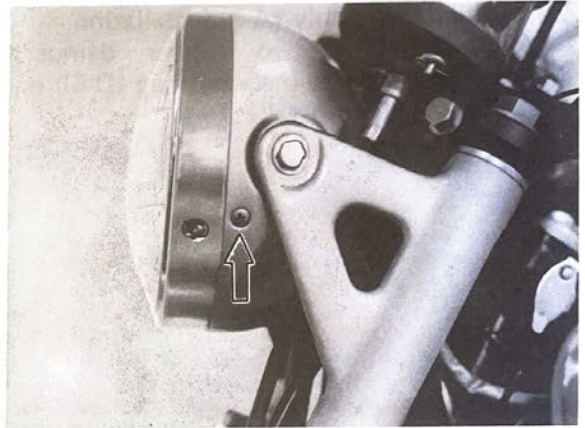
- 1) Remove the fuel pipe.
- 2) Remove the fuel tank. Remove the fuel tank holding bolt and lifting up the rear of the tank, pull it backward. The tank can easily be removed.
- 3) Connect the main switch lead wire to multiple connectors.

For details of the cable routing. Refer to CABLE ROUTING DIAGRAM.

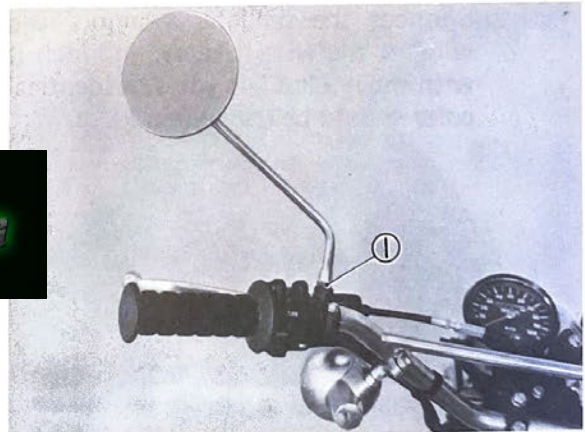


1. Main switch lead wire

22. When installing the headlight lens assembly, care should be used so that wires are not pinched. Secure the headlight assembly in place with the anchor screw.

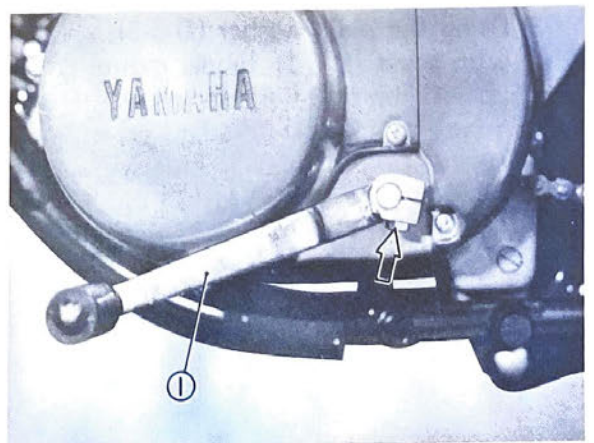


23. Install the rear view mirror (D-13) on the clutch lever holder (lefthand side), and tighten the lock nut.



1. Lock nut

24. Install the change pedal (A-10) on the change shaft, and secure it using the securing bolt.



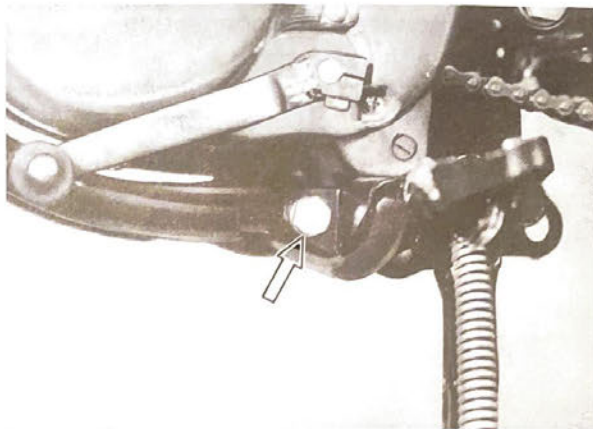
1. Change pedal (A-10)

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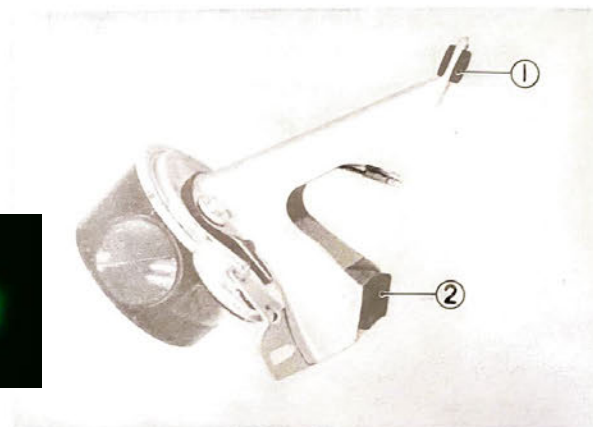
25. Install the footrest assembly (G) to the frame bracket using two bolts with spring washer (D-7-5).

Tightening torque:

3.5 – 4.0 m·kg (25 – 29 ft·lb)

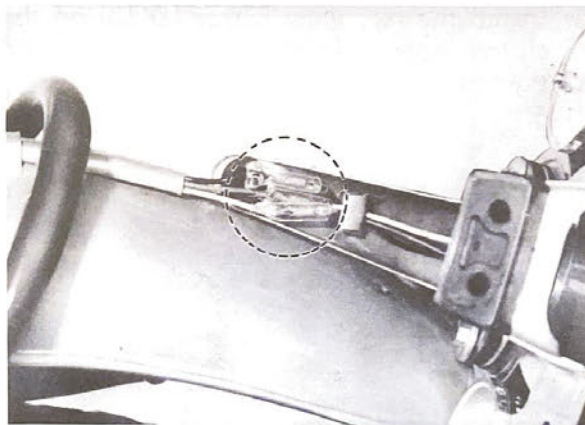


26. Taillight assembly (A-3) installation
 1) Install the two rubber dampers (contained in the vinyl bag (D-6)) on the taillight bracket.

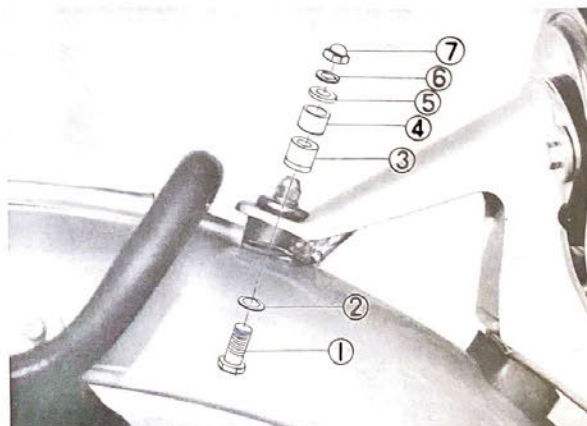


1. Damper (D-6-2) 2. Damper (D-6-7)

- 2) Connect the taillight assembly lead wire to the wire harness, and lock it with the hook. (The wires of identical color should be connected.)



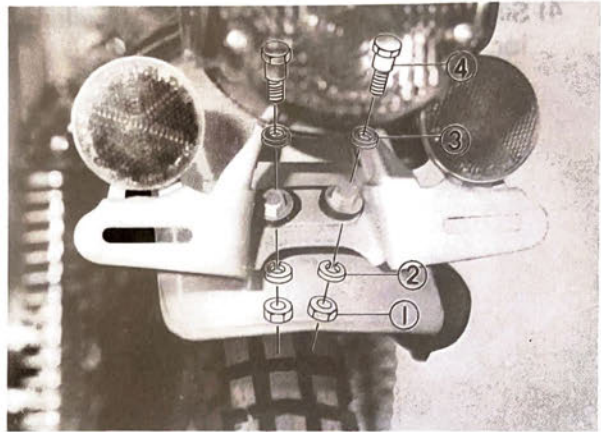
- 3) Using the plain washer (D-6-3), washer with cover (D-6-1), fender mount collar (D-6-4), bolt (D-6-6), spring washer (D-6-10), damper (D-6-5) and crown nut (D-6-12) contained in the vinyl bag (D-6), secure the front part of the taillight bracket to the rear fender.



1. Bolt (D-6-6) 2. Plain washer (D-6-3)
 3. Damper (D-6-5) 4. Fender mount collar (D-6-4)
 5. Washer with cover (D-6-1) 6. Spring washer (D-6-10)
 7. Crown nut (D-6-12)

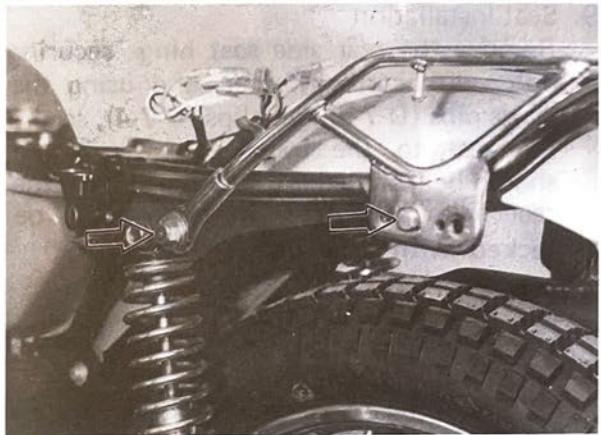


- 4) Using the plain washer (D-6-8), spring washer (D-6-10), nut (D-6-11) and shoulder bolt (D-6-9) contained in the vinyl bag (D-6), secure the rear part of the taillight bracket to the fender.



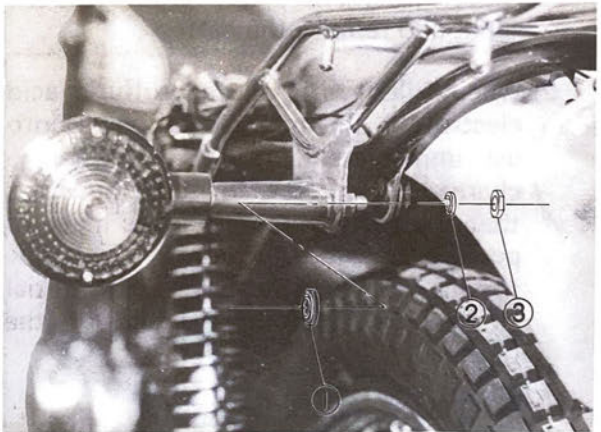
1. Nut (D-6-11) 3. Plain washer (D-6-8)
2. Spring washer (D-6-10) 4. Shoulder bolt (D-6-9)

27. Install the sub-carrier (F) using the rear fender holding bolts, and bolts with spring washer.



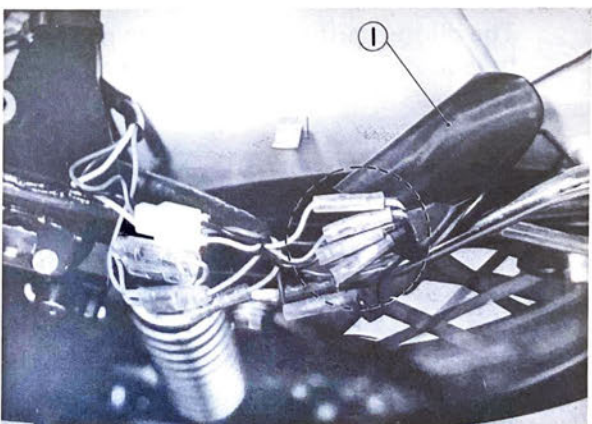
28. Rear flasher light installation

- 1) Install the lead wire, with dark brown marked on the left side. Next, install the other flasher light (dark green marked) on the right side.
- 2) Install the left and right flasher lights using the flasher collar (D-7-6), spring washer (D-7-7) and nut (D-7-8).



1. Flasher collar (D-7-6) 3. Nut (D-7-8)
2. Spring washer (D-7-7)

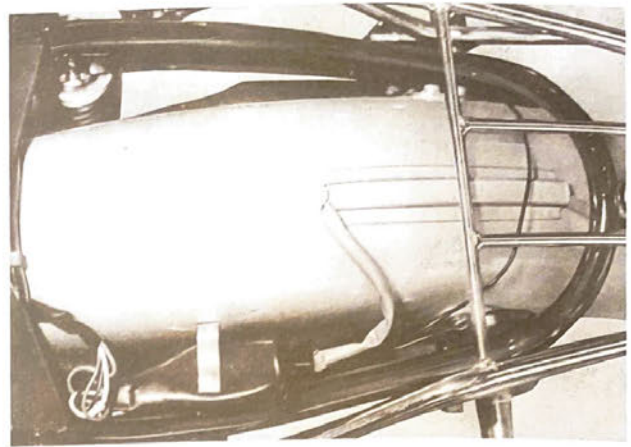
- 3) Install the connector cover (D-5) on the wire harness and connect the flasher light leadwires and taillight lead wires to the wires inside the wire connector cover. The wires of identical colors should be connected.



1. Connector cover (D-5)

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- 4) Secure the lead wires with the clamp located on the rear fender.



29. Seat installation

Remove the rear side seat hinge securing bolts with spring washer, and using the clevis pins (D-7-3) and clips (D-7-4), secure the seat to the frame. The clevis pin should be installed into the hinge from the rear side, and its front end should be locked with stoppers (D-7-2).

30. Battery

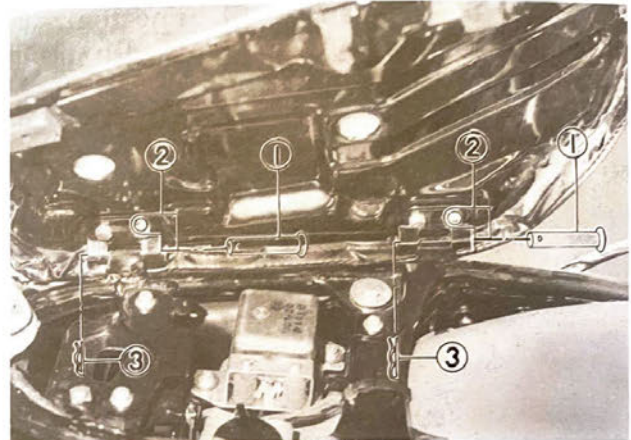
- 1) The battery is already mounted on the motorcycle. Therefore, remove the oil tank, and remove the battery.
- 2) When filled with diluted sulfuric acid electrolyte, this battery can be put into use immediately. That is, it is a dry-charged battery. It is advisable, however, that the battery be charged as much as possible before using for the first time for maximum performance. This initial charge will prolong the life of the battery.

charging current: 0.7A
charging hours: 10 hrs.

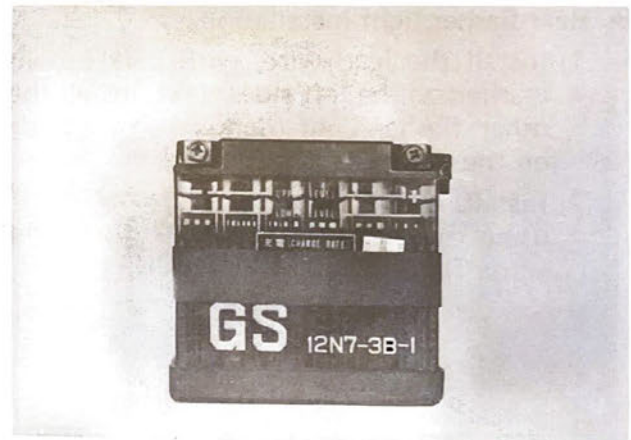
- 3) How to prepare diluted sulfuric acid.
The diluted sulfuric acid can be prepared by adding sulfuric acid to distilled water at a specific mixing ratio.

Specific gravity at 20°C – 1.28
Ratio of distilled water to
sulfuric acid – 2.8

Pour distilled water into a glass container and add sulfuric acid while stirring with a glass stick. Adding the acid will generate heat, and therefore, care should be taken so that heat does not rise excessively.



1. Clevis pin (D-7-3) 3. Clip (D-7-4)
2. Stopper (D-7-2)



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CAUTION: _____
Never attempt to add distilled water to sulfuric acid.

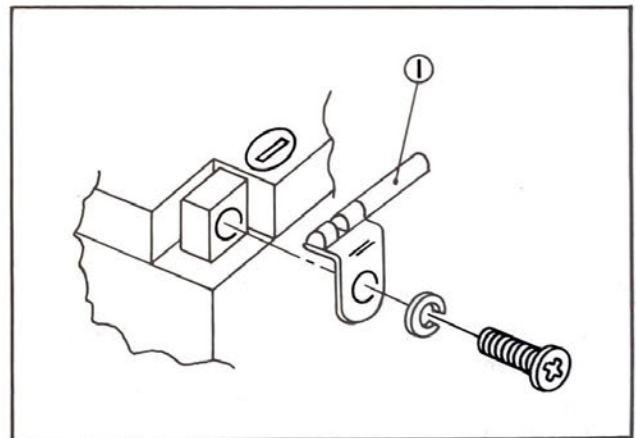
- 4) Filling the battery with diluted sulfuric acid.
 - a. Remove all filler caps from the battery, and remove the breather pipe cap at the same time.
 - b. Cool the diluted sulfuric acid down to below 30°C (86°F).
 - c. Pour diluted sulfuric acid into each cell little by little up to the upper level line, and leave it for a while. When the battery fluid permeates the plates and separators, the fluid level begins to lower. Add diluted sulfuric acid again.
 - d. Charge the battery as required, and measure the specific gravity of the fluid.
 - e. Install the filler caps, and thoroughly wipe off the fluid around the filler caps.

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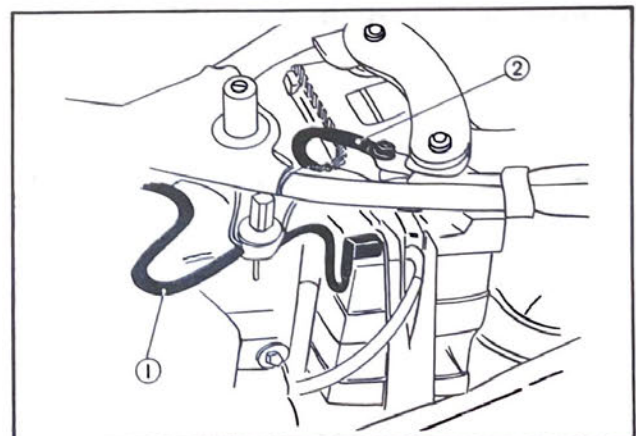
31. Battery installation

- 1) Connect the negative lead wire (D-2) to the battery negative terminal.
- 2) Make sure the main switch is turned off, and install the battery in the battery box. (Secure the battery with bands.) Connect the positive lead wire first, and then connect the negative lead wire to the frame.

NOTE: _____
After connecting the positive lead wire, be sure to place the rubber cover to prevent shorting.



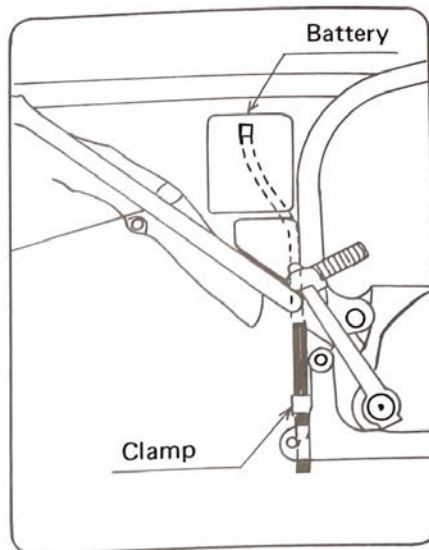
1. Negative lead wire (D-2)



1. Positive lead wire
2. Negative lead wire

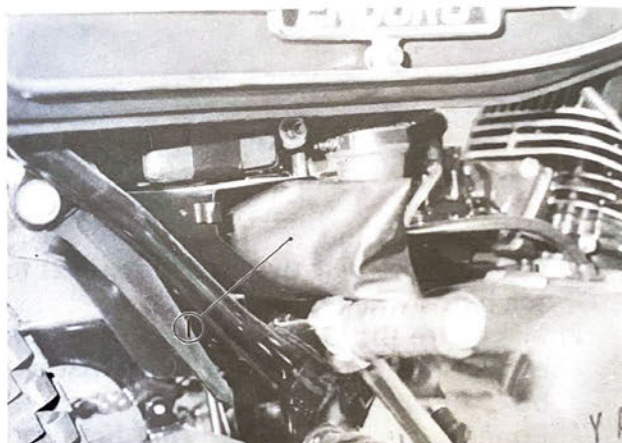
- 3) The breather pipe should be connected as illustrated.

NOTE:
Route the breather pipe outlet down and away from any part of the machine.



- 4) Install the oil tank.

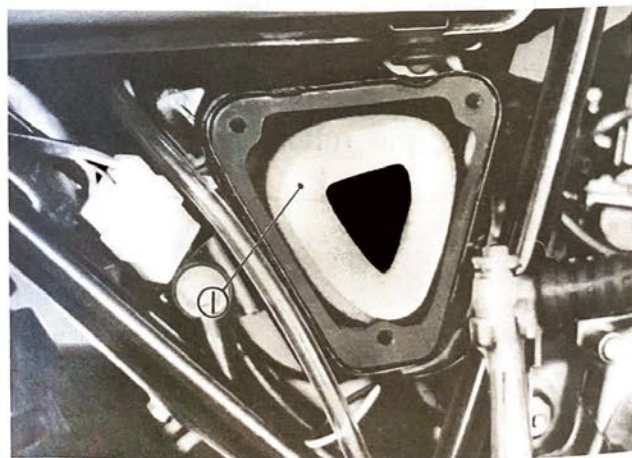
32. Install the service tool assembly (D-4) into tool box.



1. Service tool assembly (D-4)

33. Air filter preparation

Remove air filter element from the case. Remove foam from wire mesh core. Wash foam clean in solvent. Remove all dirt and oil. Wring out foam until almost dry. Pour a few ounces of 30 wt. motor oil over foam and work it into the entire surface. Wring out gently to remove excess oil (foam should be wet but not dripping). Install wire mesh core. Apply all purpose grease to ends of foam. Install element in case.



1. Air filter element

INSPECTIONS AND ADJUSTMENTS

Inspections

After all packed parts are installed, check to see that all these parts and other parts (mounted or installed at the Yamaha factory) are correctly mounted or installed, or tightened to specification. This check-up should be started with the front of the machine.

Item

Front wheel spokes	Tension	Brake pedal	Position, looseness, operation
Front wheel rim	Hopping, deflection	Seat	Mounting, clevis pin, stoppers
Front wheel tire	Tire pressure	Fuel tank	Mounting
Front wheel axle nut		Fuel pipe	Connection
..... Cotter pin, tightening torque		Battery	Mounting, fluid level, wiring
Front wheel axle holder lock nuts		Rear fender	Mounting
..... Tightening torque		Taillight	Mounting, wiring
Front fork pinch bolts	Tightening torque	Rear flasher light	Mounting, wiring
Steering head lock nut	Tightening torque	Rear shock absorber	
Handlebar holder	Tightening torque Mounting, tightening torque	
Clutch lever holder	Tightening torque	Rear swing arm pivot shaft	
Brake lever holder	Tightening torque Tightening torque	
Front flasher light	Mounting, wiring	Rear axle nut	Cotter pin, tightening torque
Throttle housing		Chain puller	Lock nut
..... Position, operation, tightness		Rear wheel	Spoke tension
Engine mounting bolts	Tightening torque	Rear wheel rim	Hopping, deflection
Carburetor joint(s)	Tightness	Rear wheel tire	Tire pressure
Footrests	Tightening torque	Transmission oil	Oil level
Change pedal	Position, looseness, operation	Engine oil	Oil level

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Adjustments

NOTE:

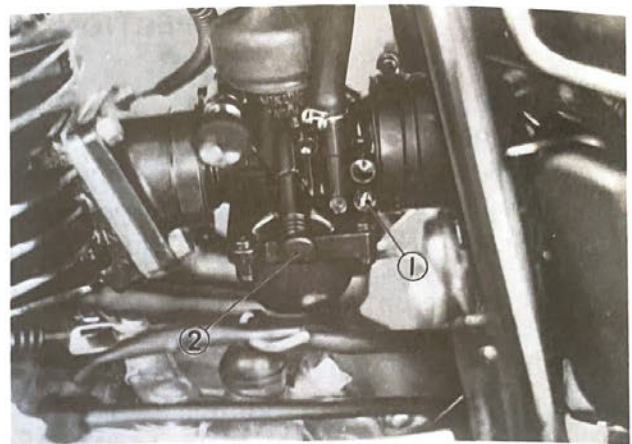
This section deals with the main points only. For details, refer to the service manual for this model.

1. Idling speed adjustment

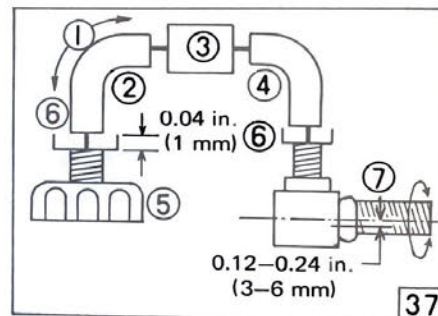
- 1) Before adjustment, fully warm up the engine.
- 2) Fully tighten the air screw, and turn in and out the throttle stop screw so that the engine runs at the lowest possible speed.
- 3) Slowly back out the air screw, and the engine speed increase. When the engine idles faster, stop turning the air screw. Standard turns out: 1-3/4
- 4) Next, back out the throttle stop screw so that the engine idles at the specified speed. Standard speed: 1300 – 1400 r.p.m.

2. Throttle wire adjustment

- 1) After adjusting the idling speed, adjust the play in throttle wire 2 to 0.04 in. (1.0 mm)
- 2) Next, adjust the play to throttle wire 1 to 0.12–0.24 in. (3–6 mm) at the throttle grip flange.



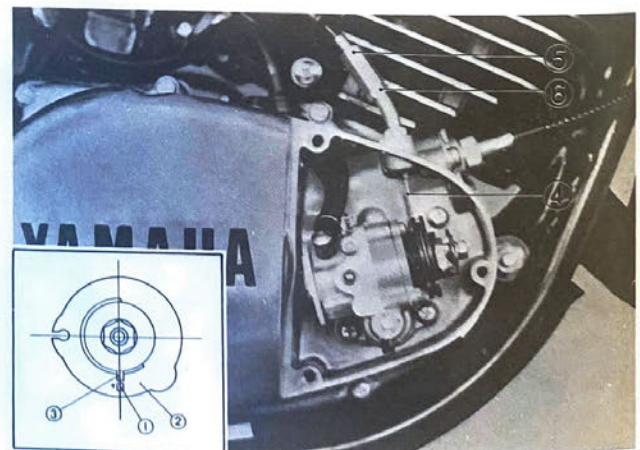
1. Pilot air screw
2. Throttle stop screw



1. Slide
2. Cable 2
3. Junction block
4. Cable 1
5. Carburetor cap
6. Cable adjuster
7. Throttle grip

3. Pump wire adjustment

- 1) Remove pump cover
- 2) Open throttle slightly to take up all play.
- 3) Loosen wire adjuster lock nut and turn adjuster in or out until the proper mark on the adjusting pulley is aligned with the guide pin.

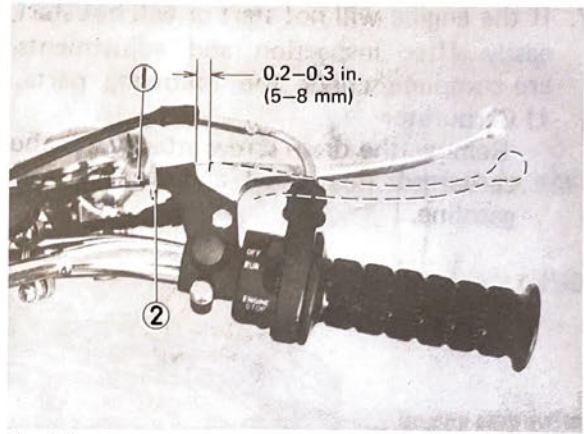


1. Mark (□) 4. Pump cable
2. Adjust pulley 5. Adjuster
3. Pin 6. Adjuster lock nut

4. Front brake wire adjustment

Loosen the brake wire adjuster lock nut, and adjust the play of the brake lever (at the position illustrated) to specification. After the adjustment, be sure to screw in the lock nut until tight.

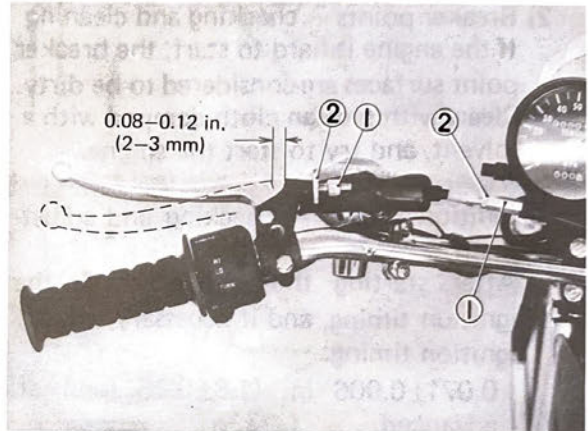
Standard value: 0.2–0.3 in. (5–8 mm)



1. Adjuster
2. Adjuster lock nut

5. Clutch wire adjustment

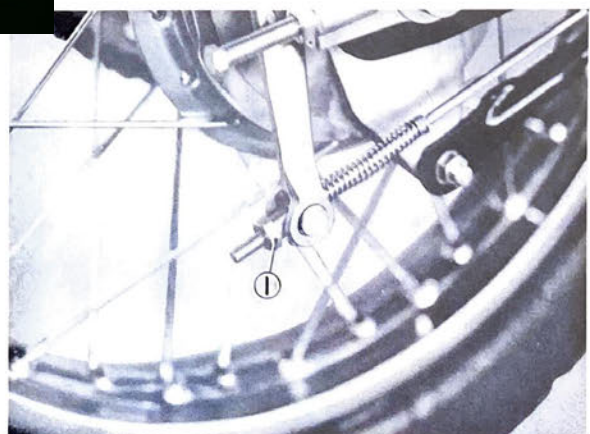
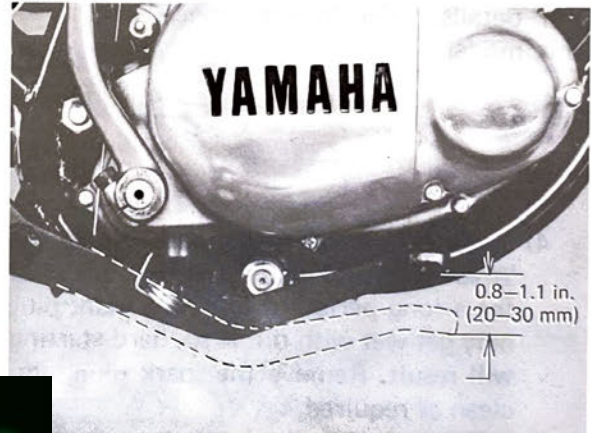
Loosen the clutch wire adjuster lock nut, and adjust the clutch wire by turning the wire adjuster. Turning the adjuster clockwise (the adjuster is tightened) increases clutch wire play, while turning counterclockwise decreases the play. The play should be 0.08–0.12 in. (2–3 mm) at the position shown in the figure.



1. Adjuster
2. Adjuster lock nut

6. Rear brake pedal adjustment

Rear brake pedal play can be adjusted by turning the adjusting nut on the rear end of the brake rod. Turning clockwise (tightening) decreases play. Turning counterclockwise (loosening) increases play. Standard value: 0.8–1.1 in. (20–30 mm) / at the brake pedal



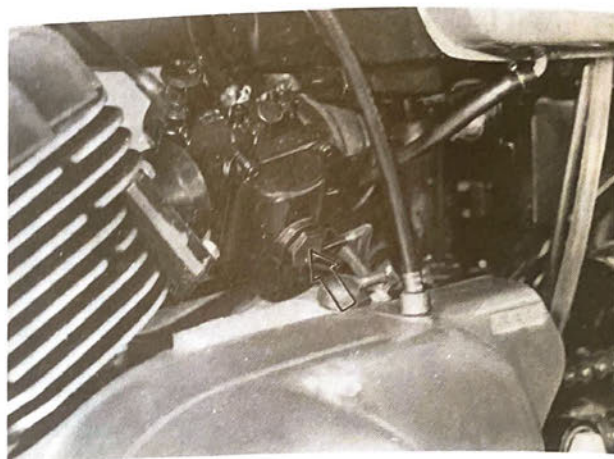
1. Adjusting nut

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7. If the engine will not start or will not start easily after inspection and adjustments are complete, check the following parts.

1) Carburetor

Remove the drain screw attached to the carburetor float bowl, and drain off the gasoline.



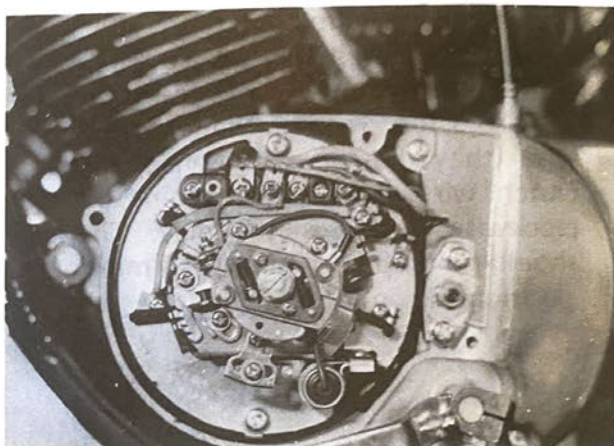
2) Breaker points – checking and cleaning

If the engine is hard to start, the breaker point surfaces are considered to be dirty. Clean with a clean cloth dampened with a solvent, and try to start the engine.

3) Ignition timing – checking and adjustment

After starting the engine, check the ignition timing, and if necessary, adjust. Ignition timing:

0.071 ± 0.006 in. (1.8 ± 0.15 mm) at advanced

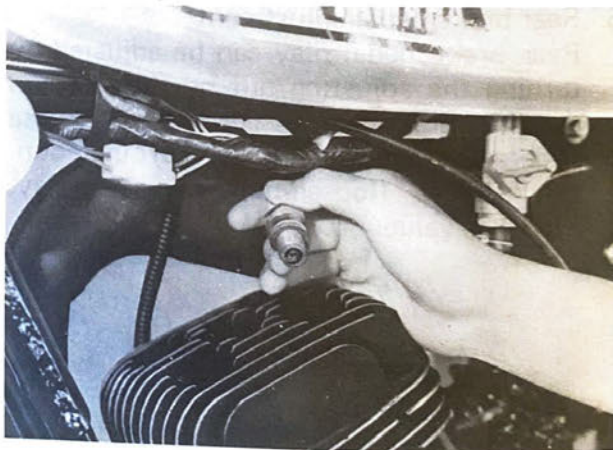


NOTE:

For details, refer to the service manual for this model.

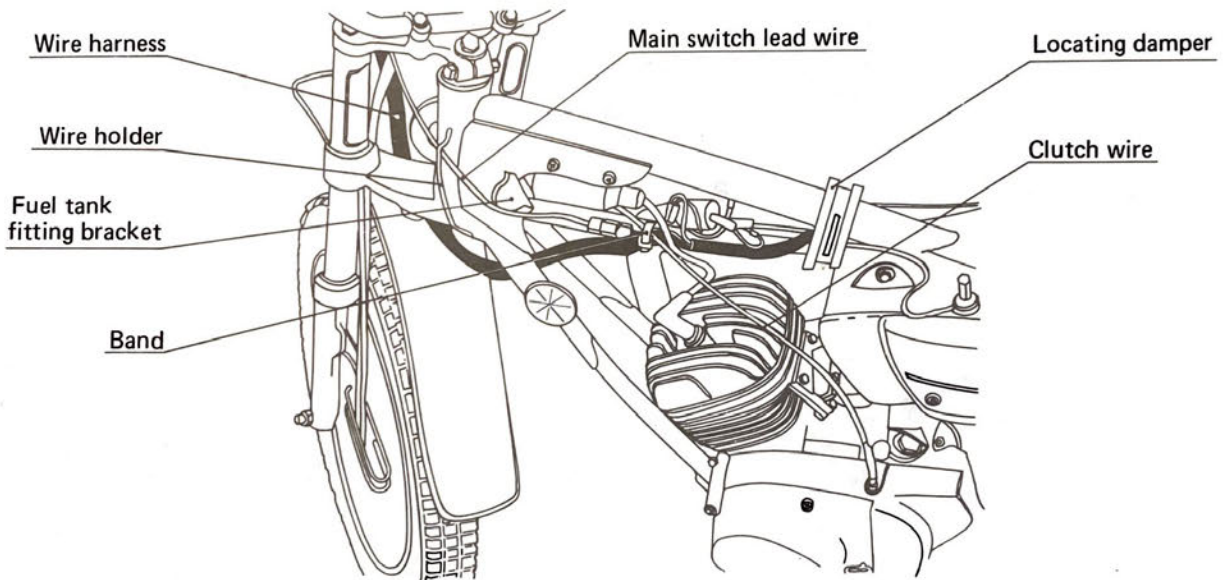
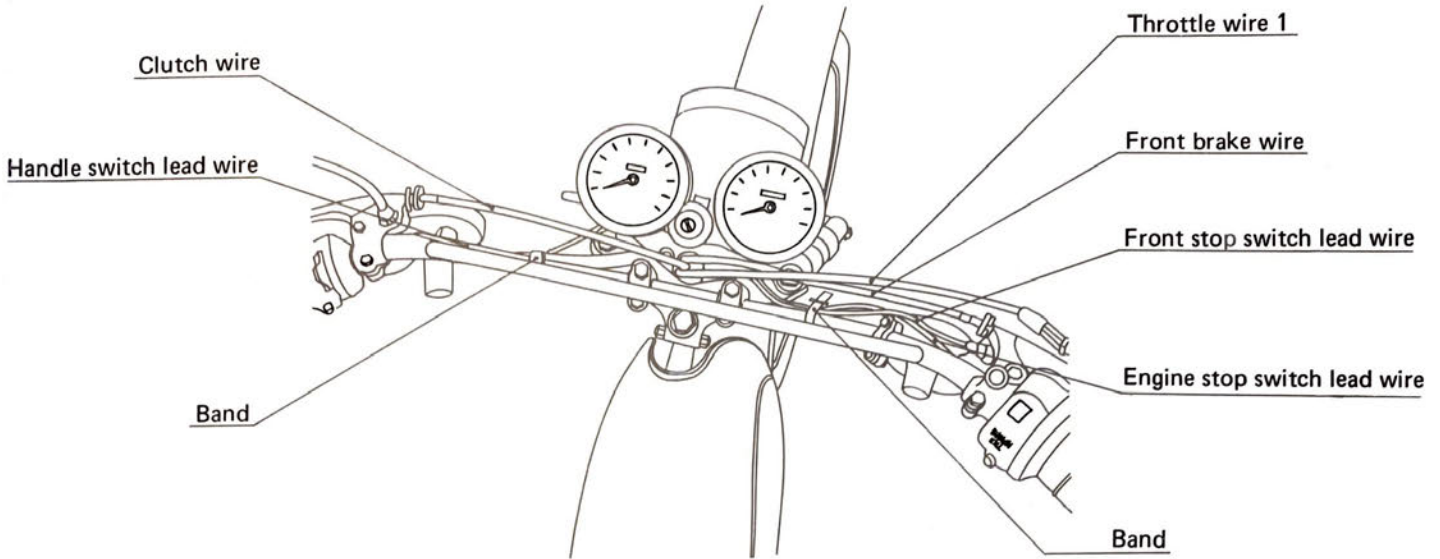
4) Spark plug – checking and adjustment

When the machine is stored or not used for a long period of time, the spark plug may get wet with oil. If so, hard starting will result. Remove the spark plug, and clean as required.

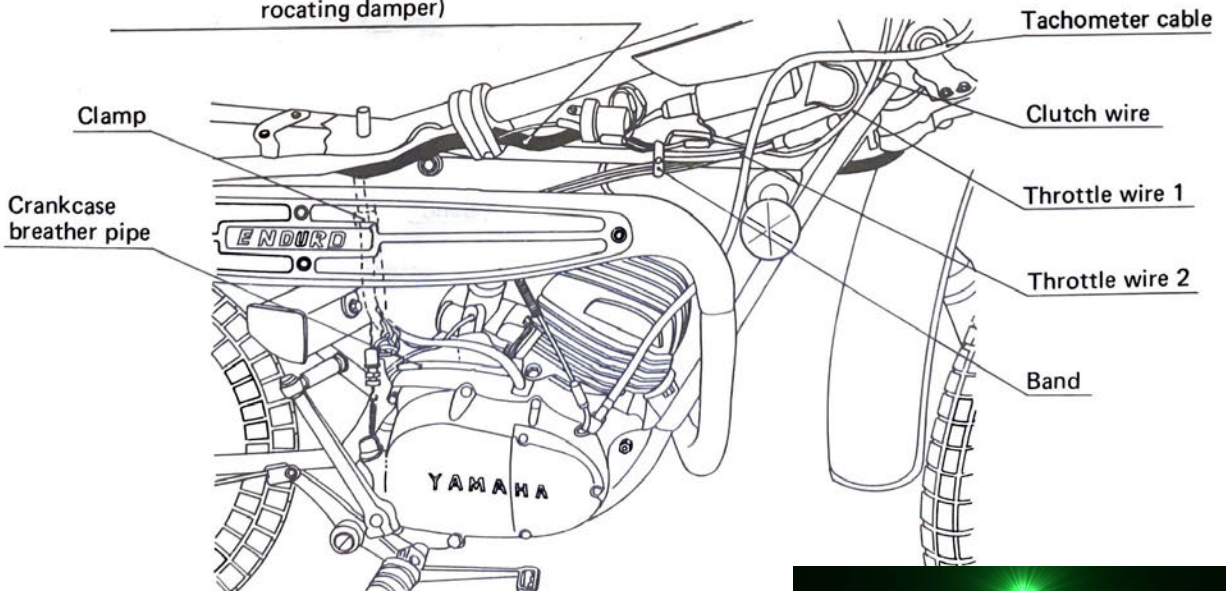


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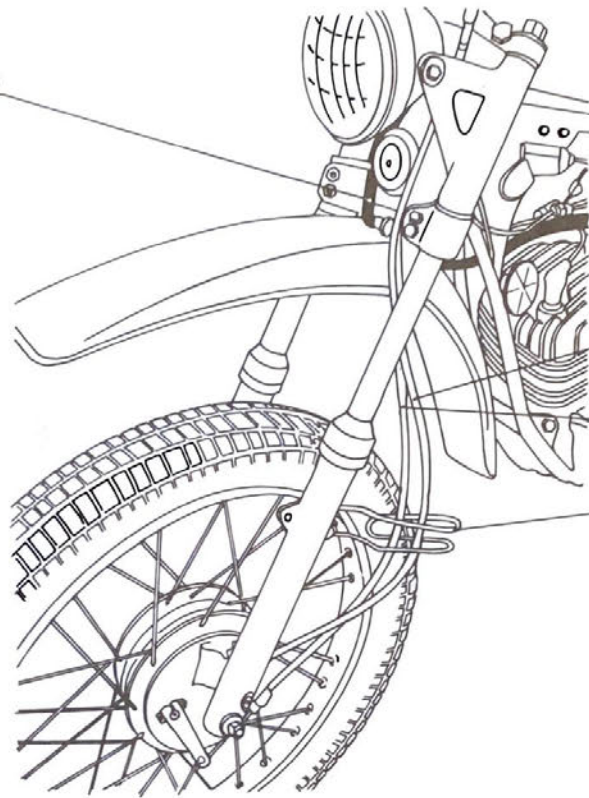
CABLE ROUTING DIAGRAM



Wire harness (Pass through the left side hole of the rotating damper)



Wire harness

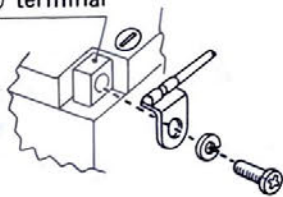


Speedometer cable

Front brake wire

Wire holder

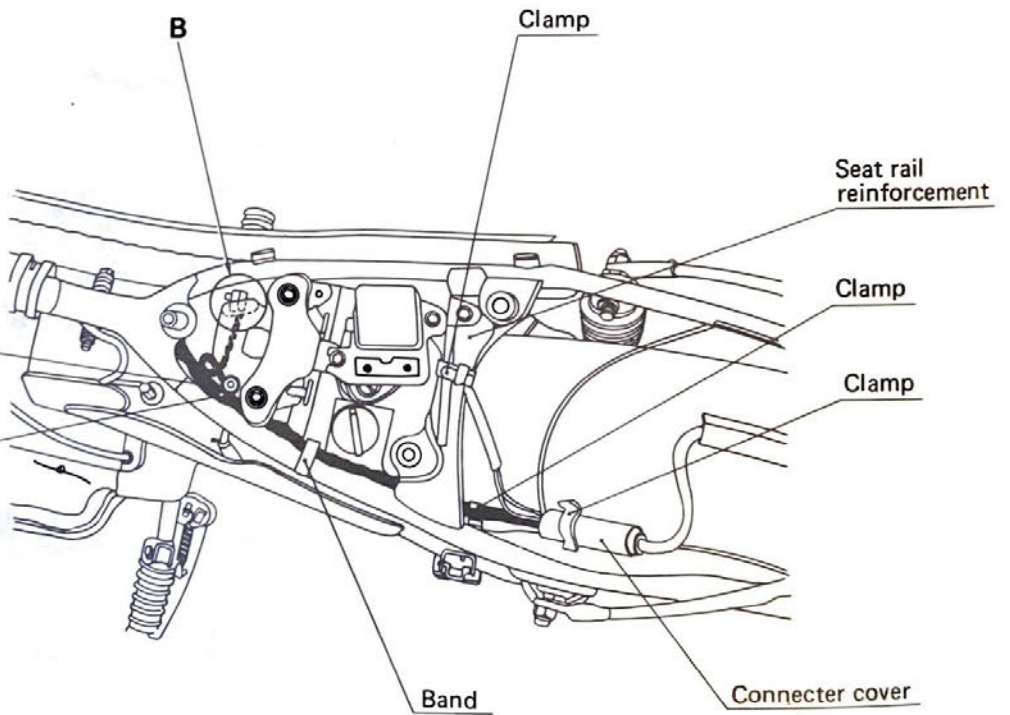
Battery ⊖ terminal



B

Clamp

Wire harness



Clamp

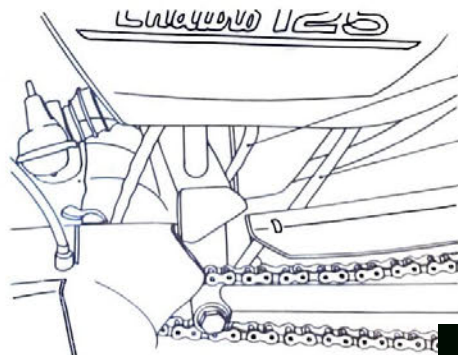
Seat rail reinforcement

Clamp

Clamp

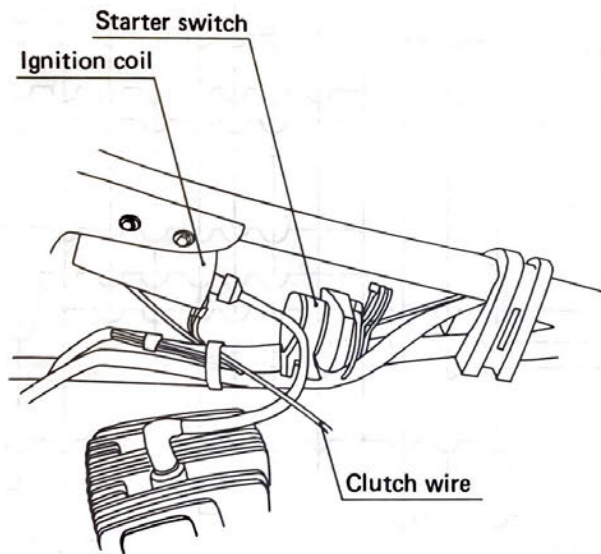
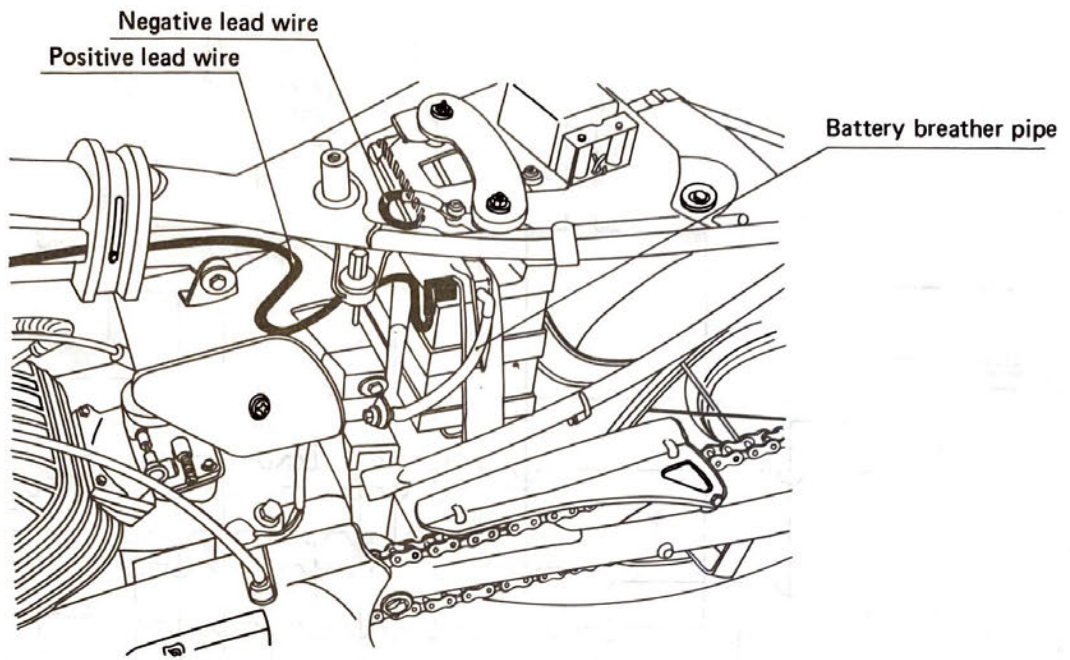
Band

Connector cover



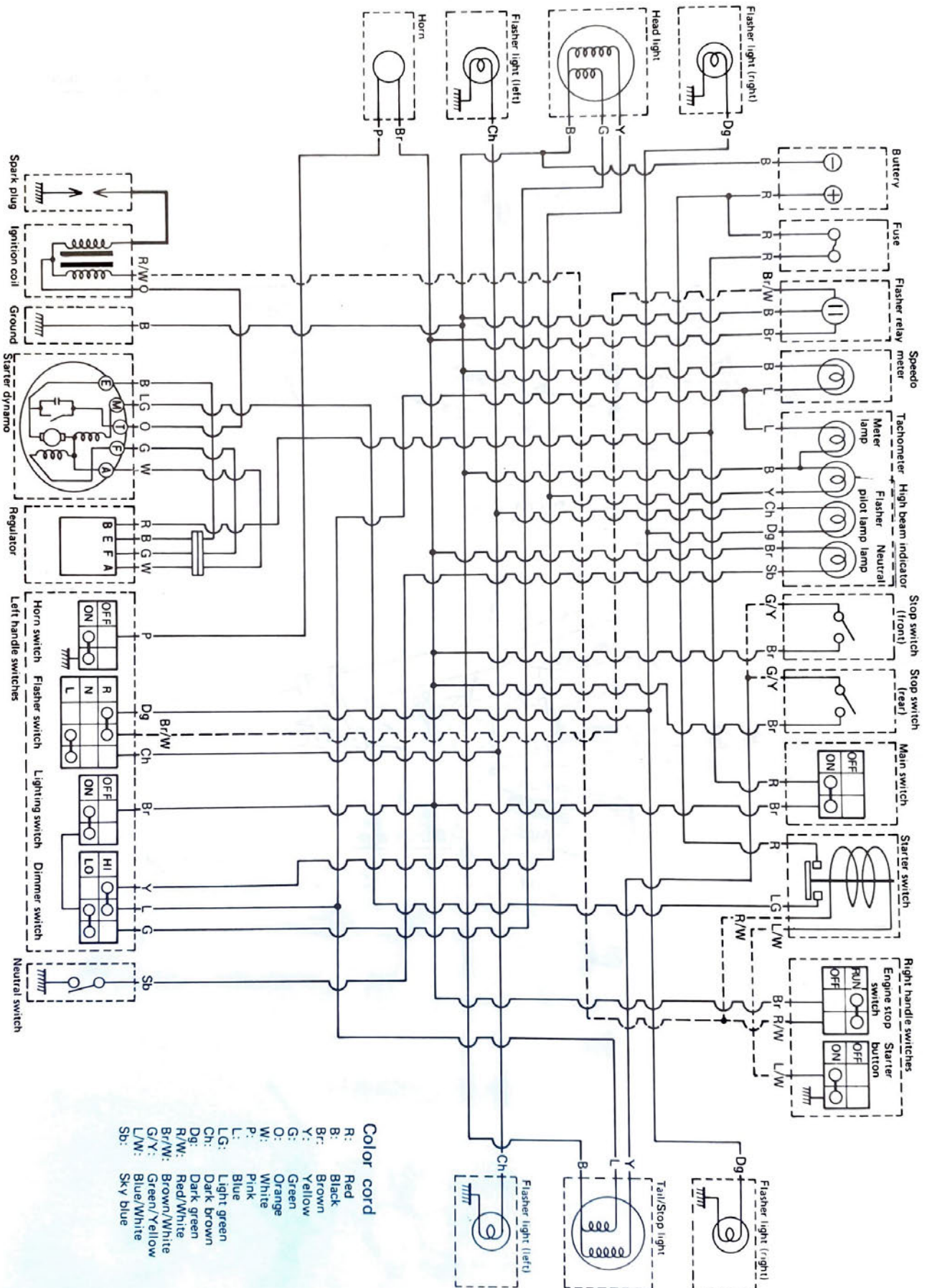
Battery breather pipe

Oil tank breather pipe



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DT125C WIRING DIAGRAM



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