



**YAMAHA**

**PARTS LIST**

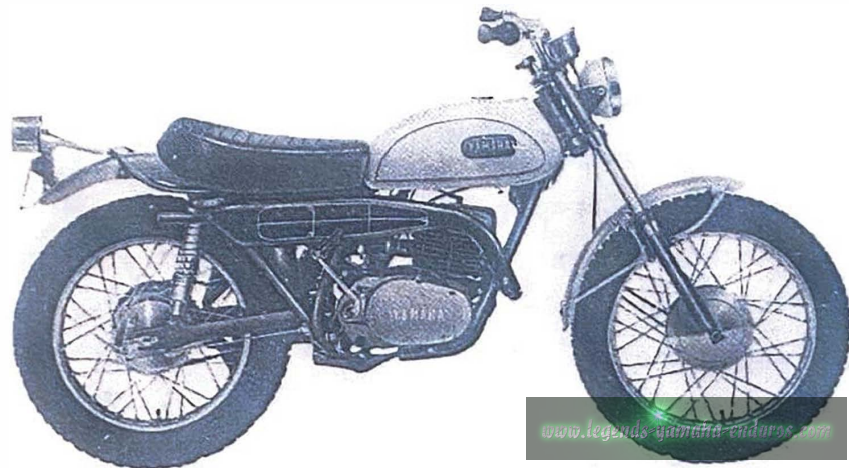
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**MODEL**

**DT1**

**YAMAHA MOTOR CO., LTD.**

# YAMAHA DT1



# YAMAHA DT1 SPECIFICATION

Overall Length	80.3in (2,060mm)
Overall Width	35.0in (890mm)
Overall Height	44.4in (1,130mm)
Wheel Base	53.4in (1,360mm)
Road Clearance	96.3in (245mm)
Net Weight	264 lbs (120kg)
Bore and Stroke	70 x 64
Compression Ratio	6.8 : 1
Fuel Tank Capacity	2.57gal (9.5 ℓ)
Maximum Power	21ps/6,000rpm
Maximum Torque	2.57kg-m/5,000rpm
Speed Range	70 mil/H (112 km/H)
Climbing Ability	35°
Starting System	KICK
Front Tyre	3.25-19-4PR
Rear Tyre	4.00-18-4PR



# HOW TO USE THIS PARTS LIST

Yamaha Motor Company, always searching for better methods to improve the service to its dealers, has decided that the currently-used alpha-numerical system for parts orders, was not doing the job for this age of mechanization and computers in the business world. With the introduction of new models and other products, the needs of computers is imperative, in order to have a highly efficient parts control, and its distribution throughout the dealer's network.

## IBM PARTS ORDER SYSTEM

In order to help our dealers to understand how our IBM system works, we are providing them with these hints:

1. Basic composition: 000 - 00000 - 00 (for standard parts)
2. Basic composition: 00000 - 00000 (for interchangeable parts)

### 1. STANDARD PART: These 10 digits are divided in three (3) sections: a-b-c

A. These first three digits represent the original model in which this part was used.

164	-00000-00)	Identifies the YL2/YL2C model (100cc).
165	-00000-00)	
166	-00000-00)	
167	-00000-00)	
168	-00000-00)	Identifies the YR1 model (350cc)
169	-00000-00)	Identifies the YDS5E model (250cc)
170	-00000-00)	
171	-00000-00)	Identifies the YM2C model (350cc)
172	-00000-00)	
173	-00000-00)	Identifies the YCS1E model (180cc)
174	-00000-00)	
177	-00000-00)	Identifies the TD1C model (250cc Racer).

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You will also find that some of these "three-digit" numbers will interchange with, or are used for other models.

In addition to the various "three digits" that we mentioned above and which are assigned originally for those models, we also have quite a few "three digit" models that, although not sold in this country.

B. The next FIVE DIGITS represent the Section and Actual Part No.

The FIRST DIGIT of this "five digit section" represent the section of the m/c to which the part belongs, i. e.

000-	10000-	00	(1) represents the ENGINE section
000-	20000-	00	(2) represents the FRAME section
000-	80000-	00	(3) represents the ELECTRIC or wiring section

The SECOND & THIRD digits represent the location of the part within the sections (Engine-Frame-Electric)

EXAMPLES: (ENGINE SECTION)

000-113	11-00	Cylinder	(13) Identifies the Crankcase area.
000-116	01-00	Ring set Std.	(16) Identifies the Piston area.
000-174	01-00	Main Axle ass'y	(74) Identifies the Transmission area.
000-141	01-00	Carburetor ass'y	(41) Identifies the Carburetor area.
		(L)	



EXAMPLES: (FRAME SECTION)

000-22210-00 Rear Cushion (22) Identifies the Rear Fender area.  
 000-23136-00 Outer tube R (31) Identifies the Front Fork area.  
 000-24171-00 Knee grip L (41) Identifies the Tank/SEAT area.  
 000-25386-00 Collar, sprocket shaft (53) Identifies the Rear Wheel area.

EXAMPLES: (ELECTRIC/WIRING SECTION)

Any part number that you find within this "five-digit" section which starts with the number 8 is a component of the ELECTRIC/WIRING section, i. e. i:

000-91910-20 Regulator  
 000-82510-10 Main switch assembly  
 000-82590-10 Wire harness assembly  
 000-82116-00 Lead wire (-)  
 000-82540-00 Neutral switch assembly



The FOURTH and FIFTH digits ARE the ACTUAL PART NUMBER.

000-14101-00 Carburetor (L) (01) Identifies the Carburetor (L)  
 000-14102-00 Carburetor (R) (02) Identifies the Carburetor (R)  
 000-11311-01 Cylinder (L) (11) Identifies the Cylinder (L)  
 000-11321-01 Cylinder (R) (21) Identifies the Cylinder (R)  
 000-24171-00 Knee grip (L) (71) Identifies the Knee Grip (L)  
 000-24172-00 Knee grip (R) (72) Identifies the Knee Grip (R)

C. The last TWO DIGITS (9th & 10th) in the "10 Digit" series advice you of any changes, corrections or modifications to the original part.

EXAMPLES: (YCS1) 174-18511-00 FORK, shift (1) - This gear was modified for better performance and therefore the number was changed to read:

174-18511-01

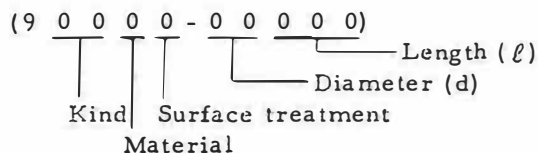
If we get a further modification of this part, and we hope not, the number will then read: 174-18511-02 or 03

2. INTERCHANGEABLE PARTS:

These "10 digits" are divided into 2 sections of "5 digits" each. These series ALWAYS start with the number "9" followed No. 1, 2, 3 or 4 plus 8 more numbers.

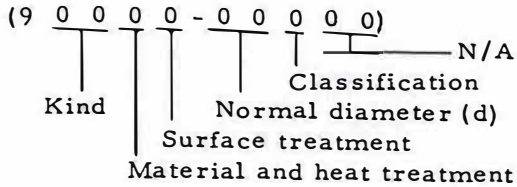
91000-00000 number is used for Bolts, Cotter-Pins, etc.  
 92000-00000 number is used for Screws, Nuts, etc.  
 93000-00000 number is used for Oil-Seals, O-Rings, Bearings, etc.  
 94000-00000 number is used for Tires, Rims, Spark-Plugs, etc.

2A) BOLT, PIN AND SCREW



Kind	Parts	Shape	Kind	Parts	Shape
11	Bolt		21	Screw, oval head	
12	Bolt		22	Screw, flat head	
13	Bolt		23	Screw, cylinder head	
14	Pin, cotter		24	Screw, crown head	
15	Pin, crevis		25	Screw, pan head	
16	Pin, spring		26	Screw, oval head	
18	Pin, dowel		27	Screw, flat head	

2B) NUT AND WASHERS



Kind	Class	Parts	Shape	Kind	Class	Parts	Shape
28	1	Nut		29	1	Washer, spring	
28	2	Nut		29	2	Washer, plain	
28	3	Nut		29	3	Washer, tooth	
28	5	Nut, slotted		29	4	Washer, tooth	
28	7	Nut, crown					

2C) OTHERS



Oil seal	93100-00000	Tire	94100-00000
"O" ring	93200-00000	Tube	94200-00000
Bearing	93300-00000	Band, rim	94300-00000
Circlip	93400-00000	Rim	94400-00000
Ball	93500-00000	Chain	94500-00000
Pin, dowel B	93600-00000	Joint, chain	94600-00000
Grease nipple	93700-00000	Spark plug	94700-00000

\*\* In addition to the "10 digits" that we have mentioned above, we have 2 more digits that must be included in the part number whenever these is a COLOR part involved. The IBM COLOR CHART consists of the following numbers:

00-00000-00-22	Candy Red	00-00000-00-24	Light Vermilion (Red)
00-00000-00-25	Yamaha Yellow	00-00000-00-33	Deep Black
00-00000-00-34	Super Black	00-00000-00-35	Silver
00-00000-00-44	Candy Blue (new)	00-00000-00-81	Primer



\*\* PLEASE do not fail to include this color number when ordering painted parts.

Color code numbers available for this model are as follows:

Model DT1

CODE NO.	Color
33	Yamaha Black
35	Silver
46	Pearl White
52	Candy Orange
81	Primar

**3. DIMENSIONS:** All dimensions are given in millimeters with the exception of steel balls which are given in inches.

**4. KEY TO SYMBOLS:**

- R. H. .... Right hand side (viewed from the rider's seat facing forward)
- L. H. .... Left hand side (viewed from the rider's seat facing forward)
- S. R. .... Suggested retail price
- U. R. .... Use size (thickness) and/or numbers as required.
- ⊙ .... Painted parts
- ☆ .... Government inspected parts
- △ .... Not supplied as a single part
- S .... Indicates "S" shaped circlip
- E .... Indicates "E" shaped circlip
- R .... Indicates "R" shaped circlip
- T .... Number of teeth in a gear
- V .... Voltage for lightbulbs
- W .... Wattage for lightbulbs
- L .... Length
- S .... "S" type oil seal
- SD .... "SD" type oil seal
- SO .... "SO" type oil seal
- SW .... "SW" type oil seal



**5. COMPONENT PARTS:** Component parts of an assembly are preceded by a dot (.) such as:

**KICK CRANK ASSEMBLY**

- . Washer, spring)
- . Lever, kick ) Component parts
- . Pin )

Component parts which are mounted on either side of the motorcycle are listed in the following sequence:

1. Parts mounted on "LEFT SIDE" are listed first.
2. Parts mounted on "RIGHT SIDE" are listed second.
3. Parts mounted on "EITHER SIDE" are listed next to the above parts.
4. Parts which are mounted ONLY on one side of the motorcycle will be so indicated under the "REMARKS" column.

We urge all our dealers to please be very careful when ordering parts that have the "10-digit" system, since the misprinting of just one number will most certainly change the whole part number and consequently the dealer will receive the wrong part.

We will do our very best to avoid any possible misshipments, and your cooperation in this matter will be greatly appreciated.

We sincerely hope that these "helpful hints" will help you tremendously, but if at any have any doubts, do not hesitate to contact us.



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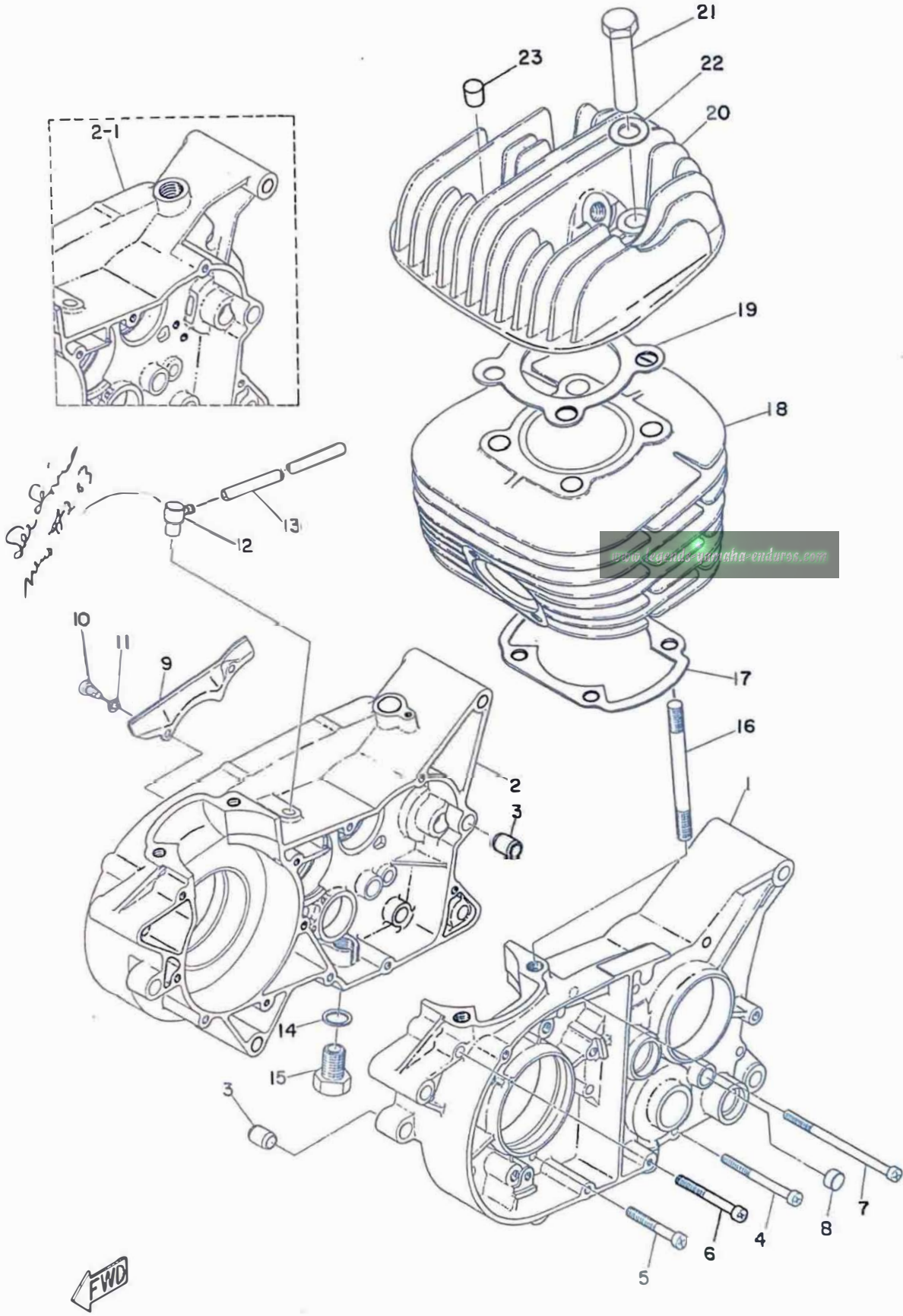
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# ENGINE



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Fig. 1 CRANK CASE

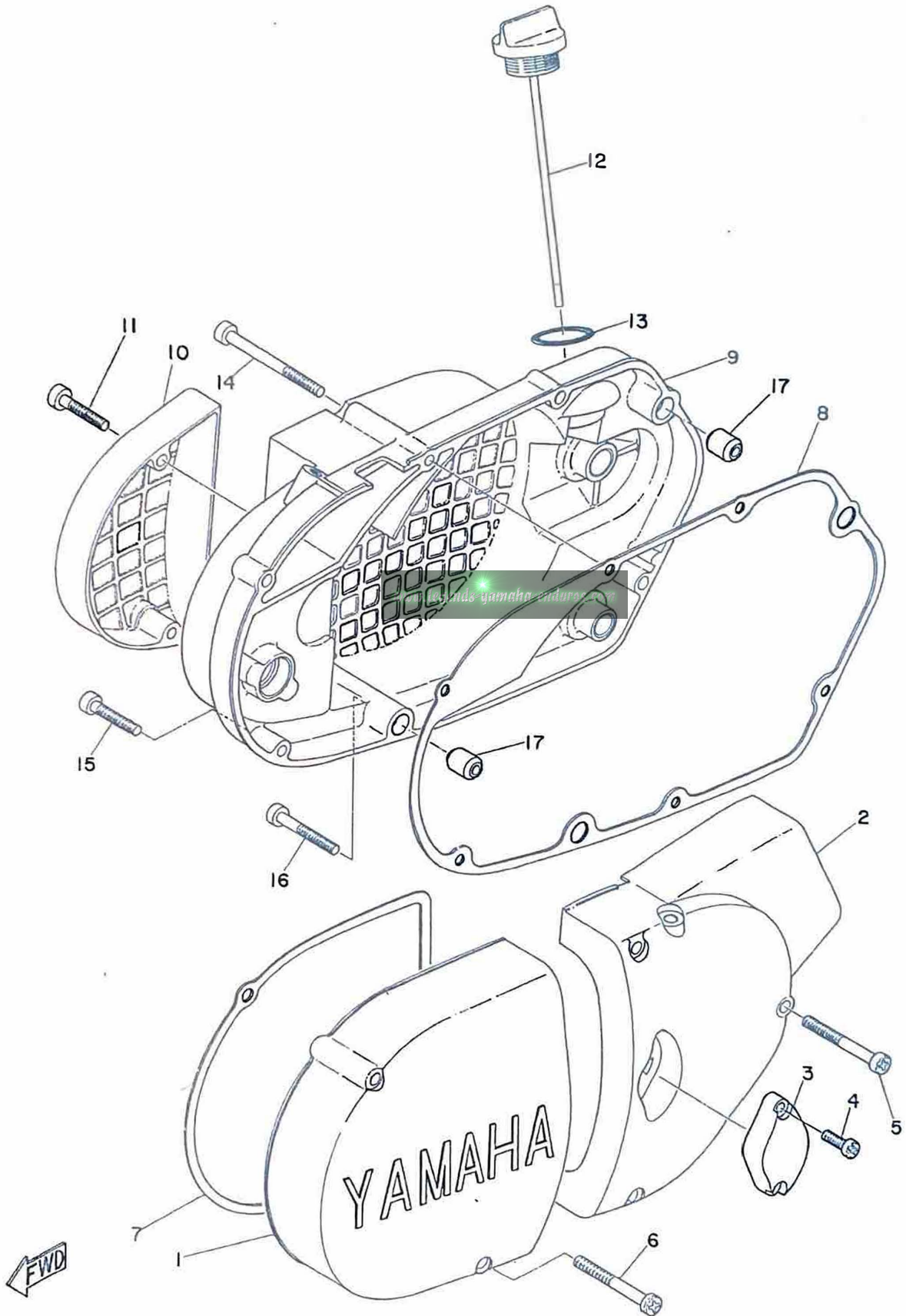




# CRANK CASE

Ref No.	Parts No.	Part Name	Description	Qty	S-R	Remarks
1- 1	214-15111-00	CASE, crank (L.H)		1		
1- 2	214-15121-01	CASE, crank (R.H)		1		~ 3200
1- 2-1	214-15121-02	CASE, crank (R.H)		1		3201~
1- 3	91800-05016	PIN, dowel	8.5-12-16	2		
1- 4	92501-06065	SCREW, pan head		6		
1- 5	92501-06045	SCREW, pan head		5		
1- 6	92501-06055	SCREW, pan head		1		
1- 7	92501-06100	SCREW, pan head		1		
1- 8	214-15385-00	PLUG, blind		1		
1- 9	214-15492-00	COVER		1		
1-10	92501-05010	SCREW, pan head		2		
1-11	92901-05100	WASHER, spring		2		
1-12	120-15371-00	BREATHER		1		
1-13	214-15373-00	PIPE, breather	5-7-130	1		
1-14	137-15353-00	GASKET, drain plug	14.5-21-1.5	1		
1-15	214-15351-00	PLUG, drain		1		
1-16	214-11361-00	BOLT, cylinder holding 1	10-112	4		
1-17	214-11351-00	GASKET, cylinder		1		
1-18	214-11311-00	CYLINDER		1		
1-19	214-11181-00	GASKET, cylinder head		1		
1-20	214-11111-00	HEAD, cylinder		1		
1-21	214-11171-00	NUT, holding		4		
1-22	214-11175-00	WASHER, holding	15-26-2	4		
1-23	214-11161-00	ABSORBER		4		

Fig. 2 CRANKCASE COVER

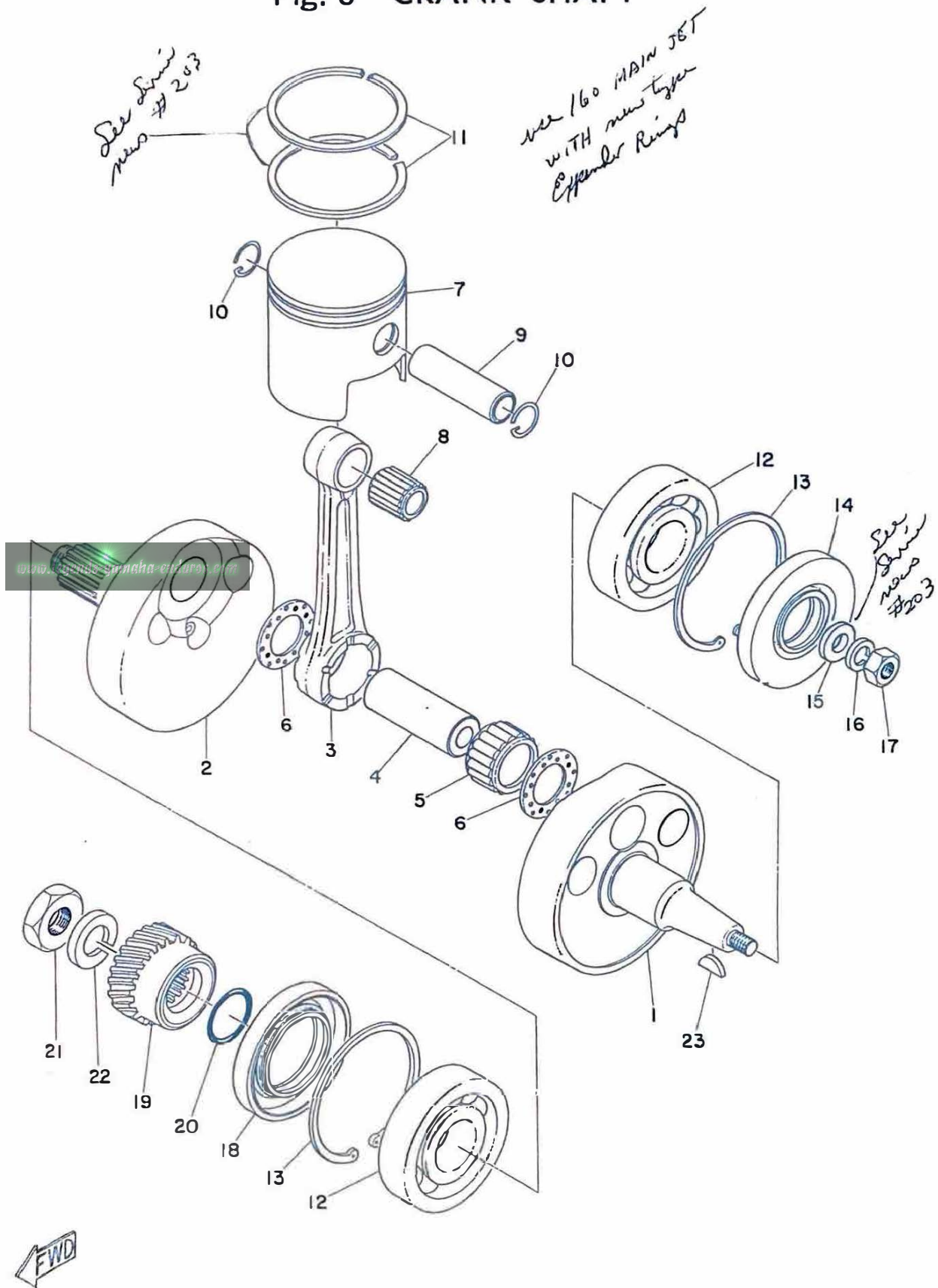


## CRANKCASE COVER

Ref No.	Parts No.	Part Name	Description	Qty	S-R	Remarks
2- 1	214-15411-00	COVER, crankcase (L.H) 1		1		
2- 2	214-15421-00	COVER, crankcase (L.H) 2		1		
2- 3	214-15417-00	COVER, cap		1		
2- 4	92501-05015	SCREW, pan head		2		
2- 5	92501-06050	SCREW, pan head		3		
2- 6	92501-06050	SCREW, pan head		2		
2- 7	214-15451-00	GASKET, crankcase cover (L.H)		1		
2- 8	214-15461-00	GASKET, crankcase cover (R.H)		1		
2- 9	214-15431-00	COVER, crankcase (R.H)		1		
2-10	214-15416-00	COVER, oil pump		1		
2-11	92501-06030	SCREW, pan head		2		
2-12	214-15363-00	PLUG, oil		1		
2-13	93210-26033	O-RING	3.5-25.7	1		
2-14	92501-06065	SCREW, pan head		1		
2-15	92501-06030	SCREW, pan head		5		
2-16	92501-06040	SCREW, pan head		2		
2-17	91800-05016	PIN, dowel	8.5-12-16	2		



Fig. 3 CRANK SHAFT

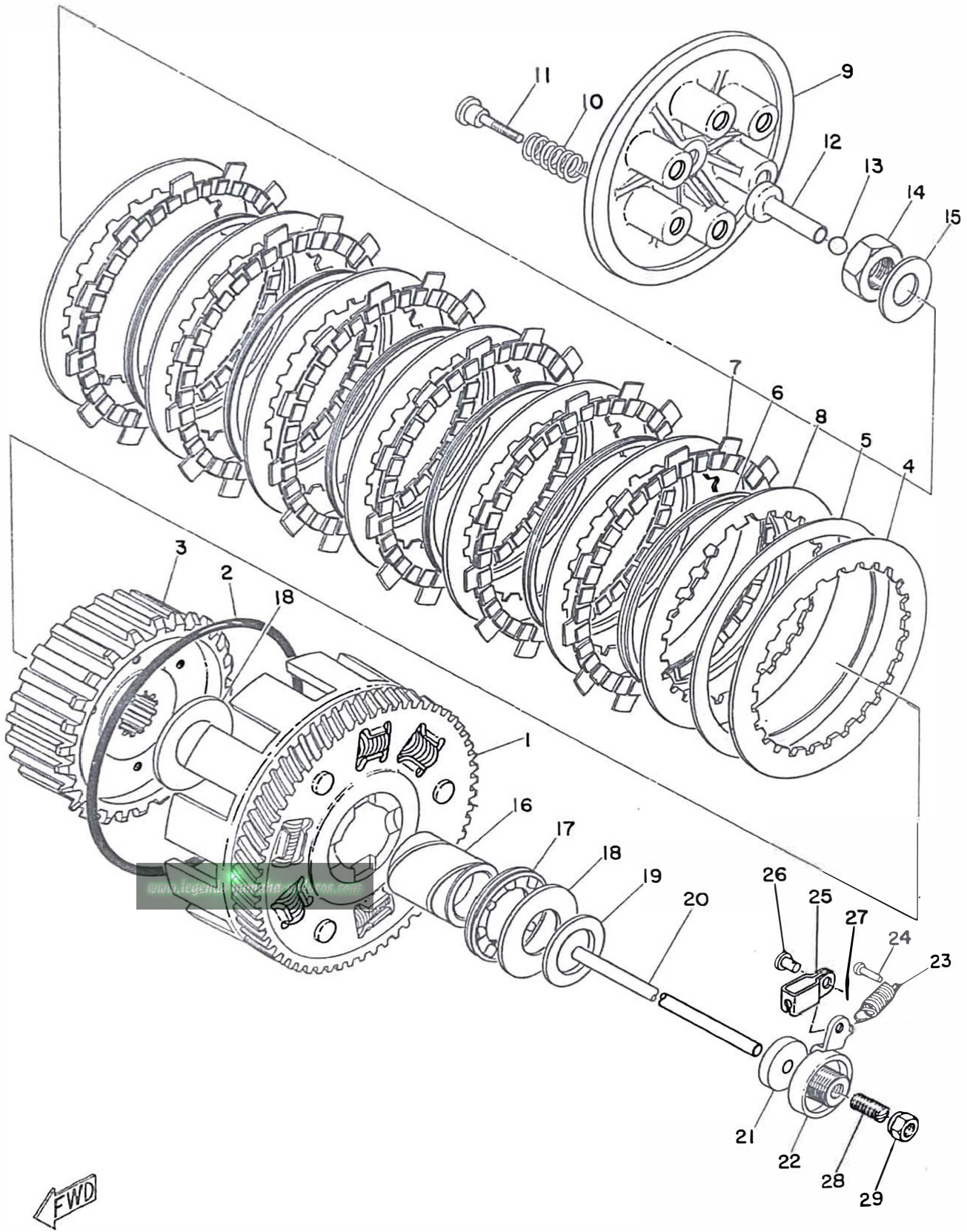


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# CRANK SHAFT

Ref No.	Parts No.	Part Name	Description	Qty	S-R	Remarks
3- 0-1	214-11400-00	CRANK ASS'Y		1		
3- 1	214-11412-00	. CRANK (L.H)		1		
3- 2	214-11422-00	. CRANK (R.H)		1		
3- 3	214-11651-00	. ROD, connecting		1		
3- 4	214-11681-00	. PIN, crank	24 $\phi$	1		
3- 5	93310-52429	. BEARING	24-31-19.8	1		☆
3- 6	152-11685-00	. WASHER, crank pin	24.2-38-1	2		
3- 7	214-11631-00	PISTON (STD)		1		
	214-11631-10	PISTON (1st O/S)	0.25mm	1		
	214-11631-20	PISTON (2nd O/S)	0.5mm	1		
3- 8	93310-21824	BEARING	18-22-22	1		☆
3- 9	214-11633-00	PIN, piston	18 $\phi$	1		
3-10	604-11634-00	CLIP, piston pin		2		
3-11	214-11601-00	PISTON RING SET (STD)		1s		
	214-11601-10	PISTON RING SET (1st O/S)		1s		
	214-11601-20	PISTON RING SET (2nd O/S)		1s		
3-12	93306-30602	BEARING	6306	2		☆
3-13	93420-72023	CIRCLIP	R-72	2		
3-14	93103-30039	OIL SEAL	SW 30-72-10	1		
3-15	214-11557-00	WASHER		1		
3-16	92901-10100	WASHER, spring		1		
3-17	214-11555-00	NUT		1		
3-18	93103-42038	OIL SEAL	SW 42-72-10	1		
3-19	214-16111-00	GEAR, primary drive	21T	1		
3-20	93210-25070	O-RING	3.2-24.5	1		
3-21	156-16174-00	NUT, lock		1		
3-22	92901-18100	WASHER, spring		1		
3-23	214-11545-00	KEY, woodruff		1		

# Fig. 4 CLUTCH



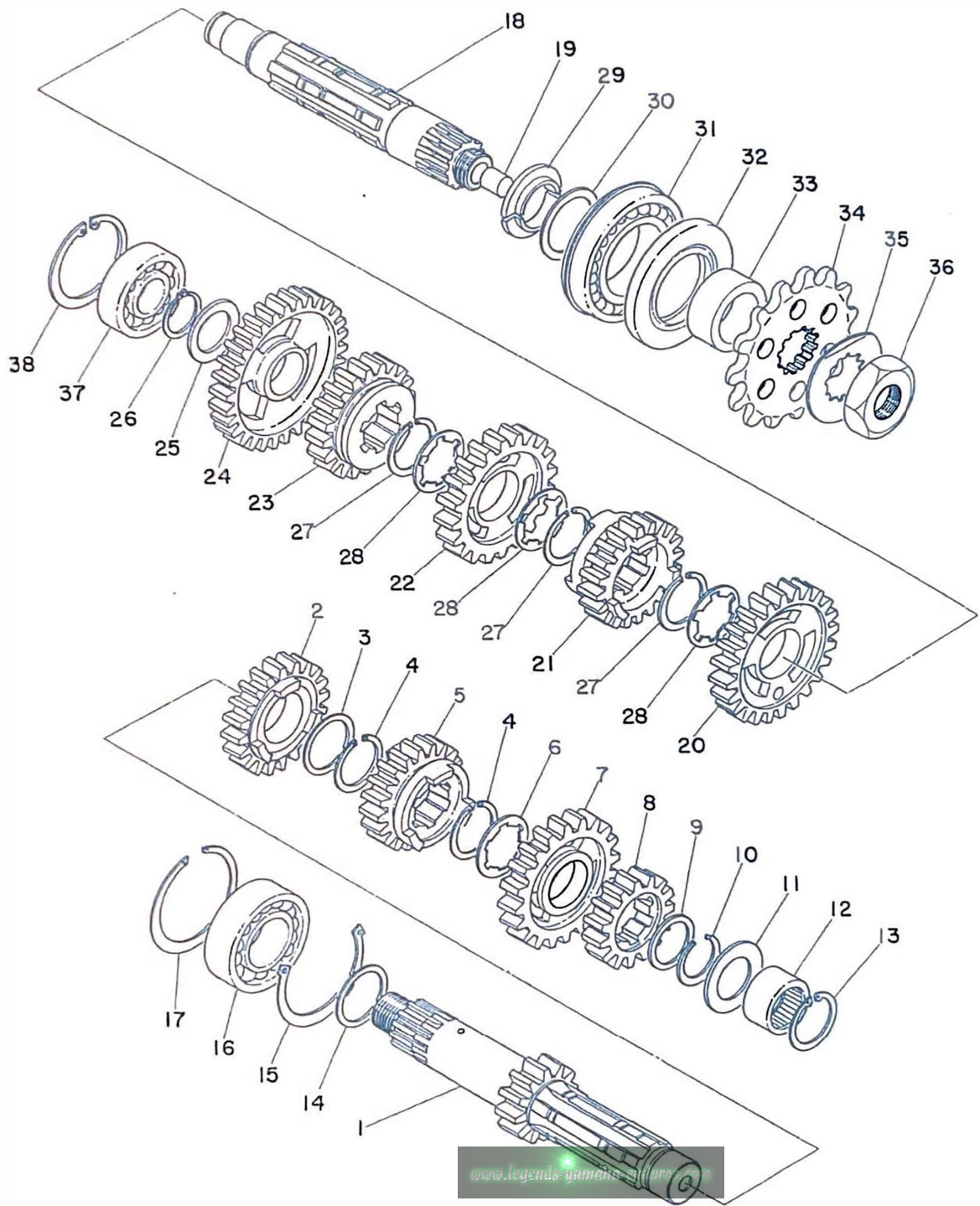
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# CLUTCH

Ref No.	Parts No.	Part Name	Description	Qty	S·R	Remarks
4- 0-1	214-16301-00	CLUTCH ASS'Y		1		
4- 1	214-16150-00	. PRIMARY DRIVEN GEAR COMP.	65T	1		
4- 2	93211-20102	. O-RING	5.7-119.6	1		
4- 3	214-16371-00	. BOSS, clutch		1		
4- 4	214-16324-00	. PLATE, clutch 1		1		
4- 5	214-16332-00	. SPACER		1		
4- 6	168-16367-00	. RING, cushion		6		
4- 7	168-16321-00	. PLATE, friction		6		
4- 8	168-16325-00	. PLATE, clutch 2		7		
4- 9	214-16351-00	. PLATE, pressure		1		
4-10	137-16333-00	. SPRING, clutch		6		
4-11	137-16337-00	. SCREW, spring		6		
4-12	174-16356-00	ROD, push		1		
4-13	93505-16006	BALL	5/16"	1		☆
4-14	156-16174-00	NUT, lock		1		
4-15	214-16119-00	SPRING		1		
4-16	214-16181-00	SPACER		1		
4-17	93341-23305	BEARING		1		
4-18	170-16164-00	PLATE, thrust 2		2		
4-19	170-16154-02	PLATE, thrust 1		1		
4-20	214-16357-00	ROD, push	6.8-187	1		
4-21	93104-07022	OIL SEAL	SO6.8-26-6	1		
4-22	214-16340-00	PUSH LEVER ASS'Y		1		
4-23	137-16345-00	SPRING, return		1		
4-24	132-16346-00	HOOK, spring		1		
4-25	214-16389-00	JOINT		1		
4-26	214-16379-00	PIN		1		
4-27	91401-10010	PIN, cotter		1		
4-28	214-16343-00	SCREW, adjusting		1		
4-29	214-16344-00	NUT, adjusting		1		

Fig. 5 TRANSMISSION GEAR

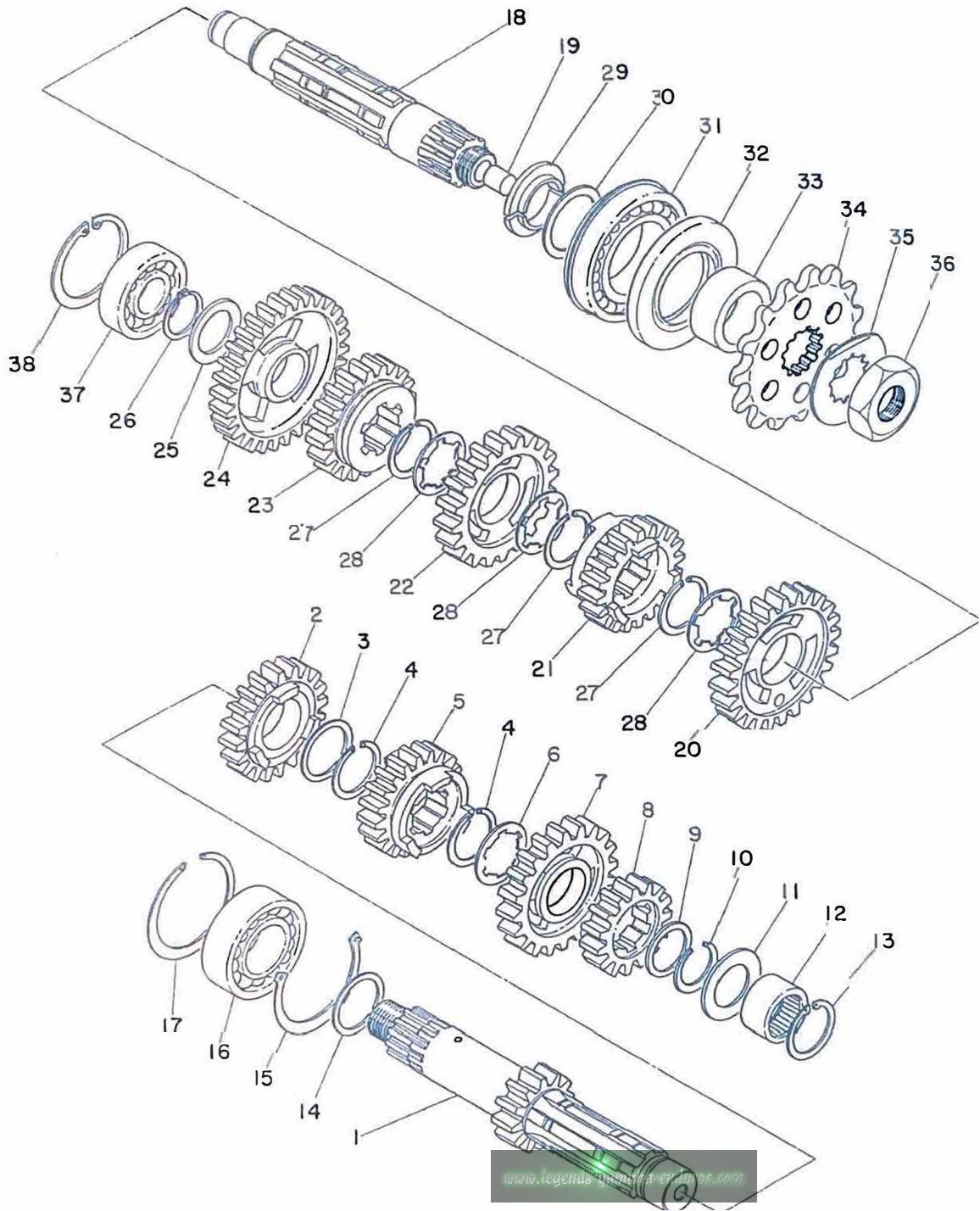


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## TRANSMISSION GEAR

Ref No.	Parts No.	Part Name	Description	Qty	S-R	Remarks
5- 0-1	214-17401-00	MAIN AXLE ASS'Y		1		
5- 1	214-17411-00	. AXLE, main		1		
5- 2	214-17141-00	. GEAR, 4th pinion	21T	1		
5- 3	152-17226-00	. WASHER, gear hold		1		
5- 4	93440-25008	. CIRCLIP	25 $\phi$	2		
5- 5	214-17131-00	. GEAR, 3rd pinion	19T	1		
5- 6	214-17216-00	. WASHER, gear hold		1		
5- 7	214-17231-00	. GEAR, 3rd wheel	23T	1		
5- 8	214-17121-00	. GEAR, 2nd pinion	16T	1		
5- 9	132-17216-00	. WASHER, gear hold	20-25-1	1		
5-10	93440-20007	. CIRCLIP	20 $\phi$	1		
5-11	137-17427-00	SHIM	20.2-33-1	1		
5-12	93315-22004	BEARING	20-26-16	1		☆
5-13	93420-26024	CIRCLIP		1		
5-14	156-17417-00	SHIM, main axle	25.1-31-0.2	1		UR
5-15	214-17474-00	CIRCLIP	0.1 0.3	1		
5-16	93306-20507	BEARING	6205	1		☆
5-17	93450-52005	CIRCLIP	52 $\phi$	1		
5- 0-2	214-17402-00	DRIVE AXLE ASS'Y		1		
5-18	214-17421-00	. AXLE, drive		1		
5-19	214-17481-00	. PLUG, blind		1		
5-20	214-17221-00	. GEAR, 2nd wheel	26T	1		
5-21	214-17131-00	. GEAR, 3rd pinion	19T	1		
5-22	214-17231-00	. GEAR, 3rd wheel	23T	1		
5-23	214-17241-00	. GEAR, 4th wheel	21T	1		
5-24	214-17211-00	. GEAR, 1st wheel	29T	1		
5-25	168-17116-00	. WASHER, gear hold	20-30-1.5	1		
5-26	93410-19015	. CIRCLIP	S19	UR		
5-27	93440-25008	. CIRCLIP	25 $\phi$	3		☆
5-28	214-17216-00	. WASHER, gear hold		3		
5-29	156-17429-00	SPACER, drive axle		2		
5-30	168-17428-01	SHIM, drive axle	25-34- <sup>0.3</sup> <sub>0.5</sub>	1		
5-31	93306-30504	BEARING	6305N	1		☆
5-32	93102-35054	OIL SEAL	SD-35-62-6	1		
5-33	214-17462-00	COLLAR, distance	25-35-15.5	1		
5-34	214-17461-30	SPROCKET, drive	13T	1		
	214-17461-40	SPROCKET, drive	14T	1		
	214-17461-50	SPROCKET, drive	15T	1		S. T. D
	214-17461-60	SPROCKET, drive	16T	1		

Fig. 5 TRANSMISSION GEAR



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## TRANSMISSION GEAR

Ref No.	Parts No.	Part Name	Description	Qty	S-R	Remarks
5-35	156-17464-01	WASHER, lock		1		
5-36	152-17463-00	NUT, lock		1		
5-37	93306-20303	BEARING	6203			
5-38	93450-40001	CIRCLIP	406	1		

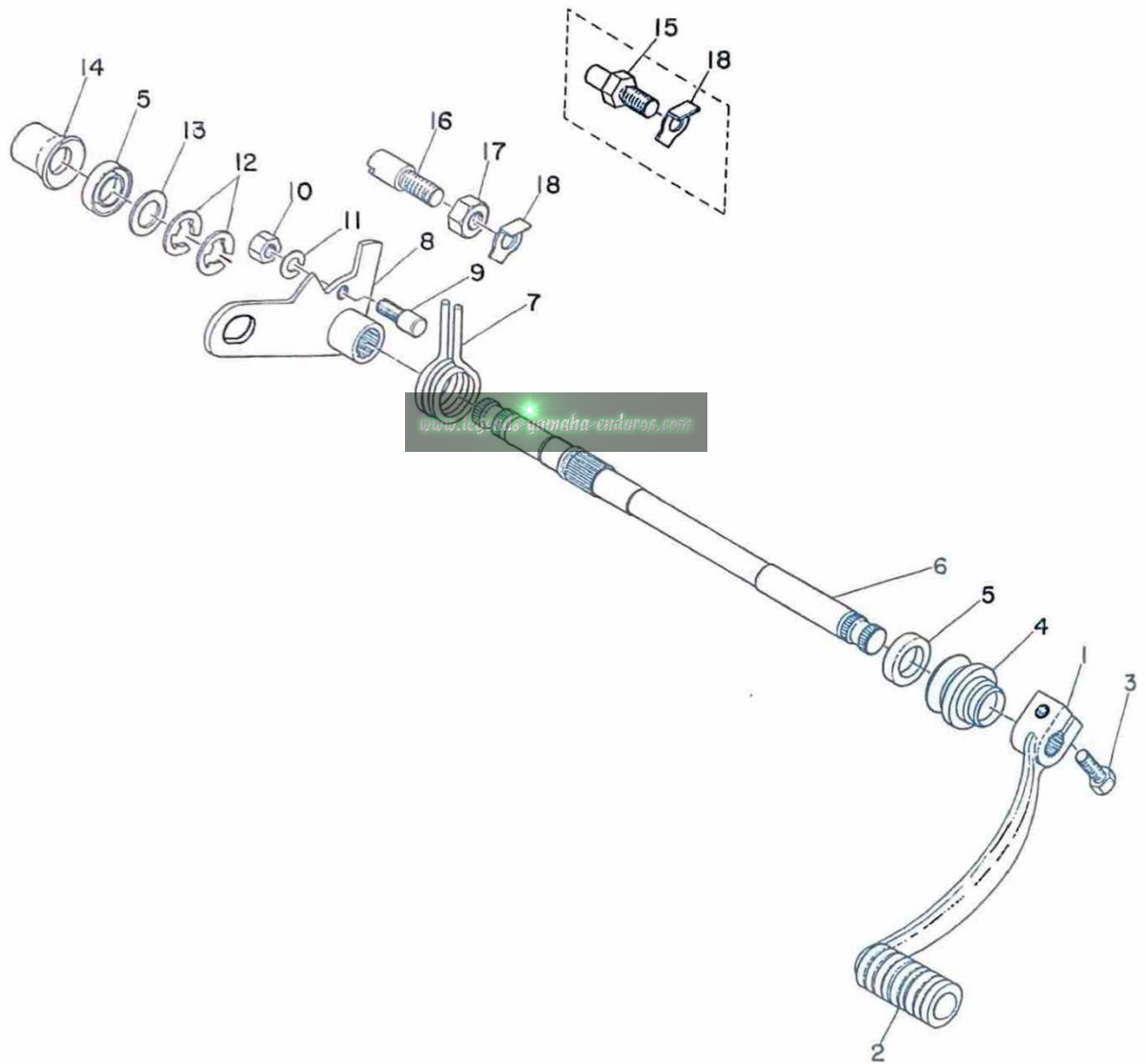
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## SHIFTER (1)

Ref No.	Parts No.	Part Name	Description	Q'ty	S-R	Remarks
6-0-1	214-18500-00	SHIFTER ASSY		1		
6- 1	214-18531-00	BAR, shift fork guide		1		
6- 2	214-18512-00	FORK, shift (2)		1		
6- 3	214-18513-00	FORK, shift (3)		1		
6- 4	136-18551-00	ROLLER, cam hollower	5-8-3.7	3		
6- 5	214-18552-00	PIN, cam hollower		2		
6- 6	91401-25018	PIN, cotter		3		
6- 7	93430-10016	CIRCLIP	E10	2		
6- 8	214-18541-00	CAM, shift		1		
6- 9	93604-14012	PIN, dowel	4-13.8	5		
6-10	214-18561-00	PLATE, side		1		
6-11	92701-05015	SCREW, flat head		1		
6-12	214-18511-00	FORK, shift (1)		1		
6-13	168-18552-00	PIN, cam hollower		1		
6-14	214-18533-00	PLUG, blind		1		
6-15	137-18577-00	BOLT, stopper		1		
6-16	137-18567-00	GASKET	14.5-21-1.5	1		
6-17	137-18557-00	SPRING, cam stopper		1		
6-18	137-18547-00	STOPPER, cam		1		
6-19	214-18128-00	BRACKET		1		
6-20	214-18188-00	AXLE, bracket		1		
6-21	93430-09021	CIRCLIP	E9	2		
6-22	214-18123-00	SPRING		1		
6-23	214-18152-00	LEVER, change (4)		1		
6-24	214-18151-00	LEVER, change (3)		1		
6-25	93430-07012	CIRCLIP	E7	1		
6-26	214-18178-00	ROLLER, change lever (1)		1		
6-27	214-18179-00	GUIDE, change lever		1		
6-28	92501-05010	SCREW, pan head		2		
6-29	92901-05100	WASHER, spring		2		

Fig. 7 SHIFTER (2)

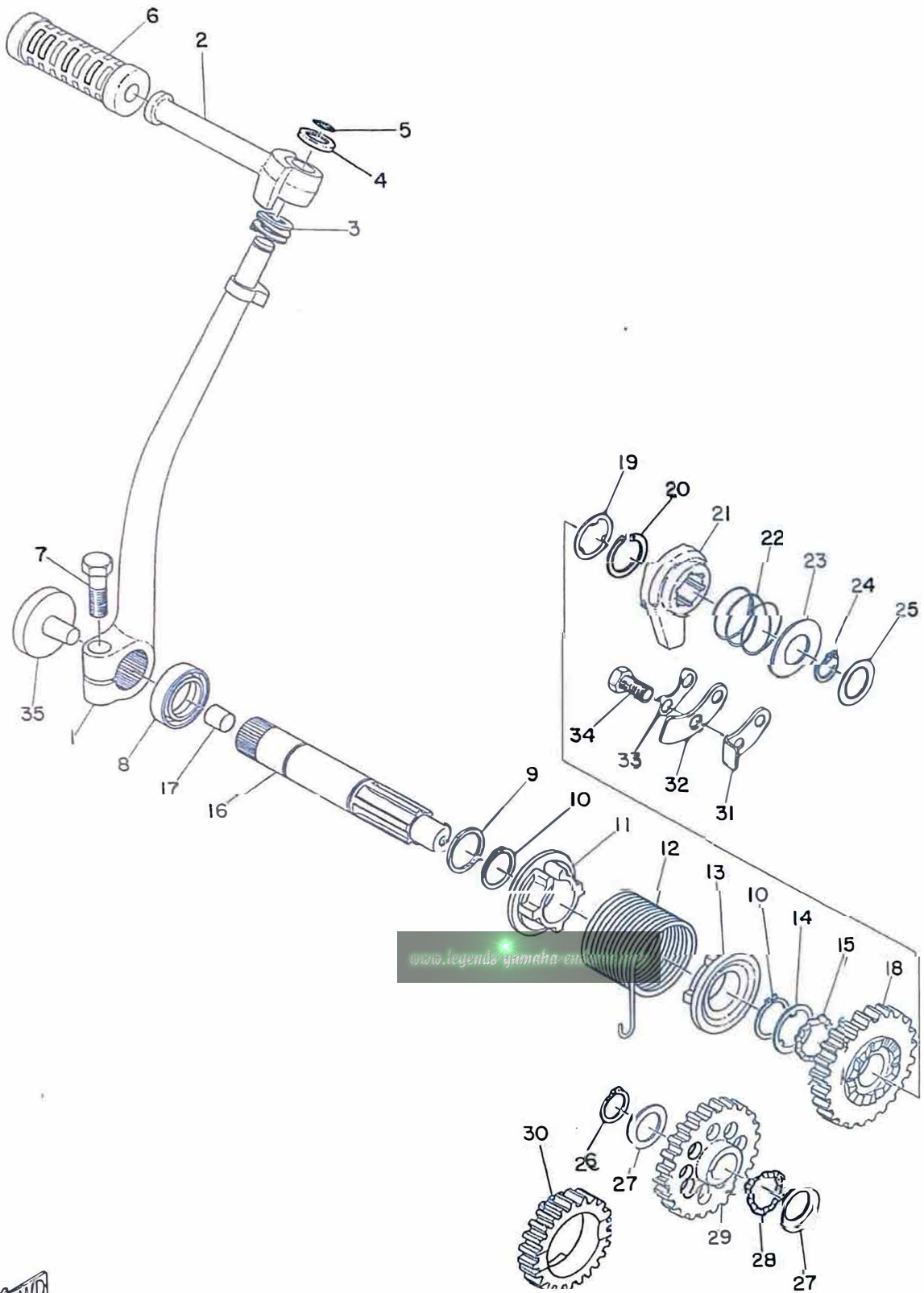




## SHIFTER (2)

Ref No.	Parts No.	Part Name	Description	Qty	S·R	Remarks
7- 1	214-18111-01	PEDAL, change		1		
7- 2	132-18113-01	COVER, change pedal		1		
7- 3	91101-06020	BOLT		1		
7- 4	214-18131-00	BOOT, sealing		1		
7- 5	93101-12004	OIL SEAL	S-12-22-5	2		
7- 6	214-18125-00	SHAFT, change		1		
7- 7	214-18124-00	SPRING, shaft return		1		
7- 8	214-18121-00	LEVER, change 1		1		
7- 9	136-18186-00	SCREW, adjusting		1		
7-10	92801-06100	NUT		1		
7-11	92901-06100	WASHER, spring		1		
7-12	93430-10016	CIRCLIP	E10	2		
7-13	150-18138-00	WASHER 2	12.3-18-0.2	1		
7-14	214-18129-00	COVER, change shaft		1		
7-15	214-18127-00	STOPPER		1		~1100
7-16	132-18133-00	SCREW, adjusting		1		1101~
7-17	92801-08300	NUT		1		1101~
7-18	214-18139-00	WASHER, lock		1		

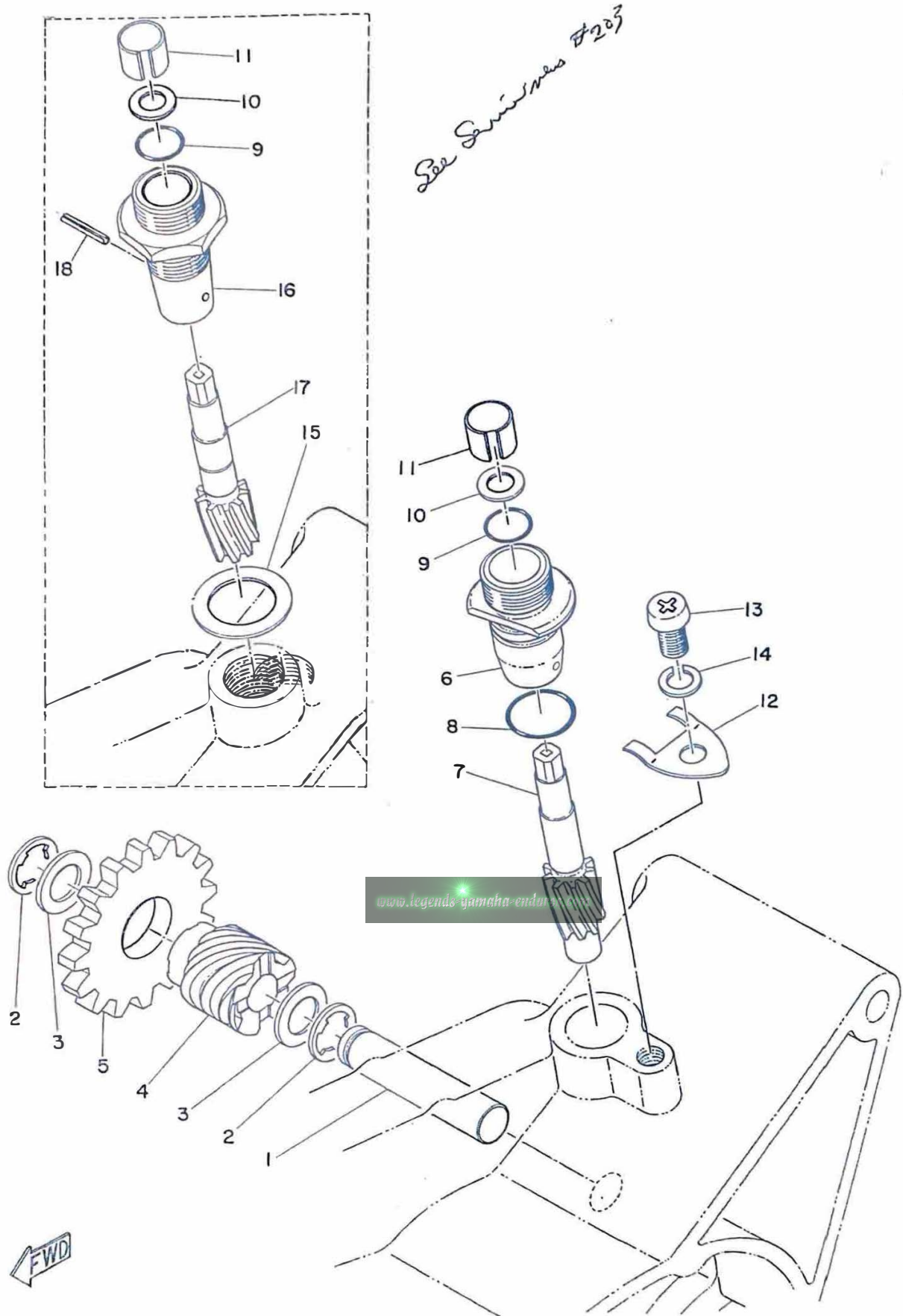
Fig. 8 KICK



# KICK

Ref No.	Parts No.	Part Name	Description	Qty	S-R	Remarks
8- 0-1	214-15610-00	KICK CRANK ASS'Y		1		
8- 1	214-15611-00	. CRANK, kick		1		△
8- 2	214-15612-00	. LEVER, kick		1		
8- 3	214-15625-00	<del>WASHER</del> SPRING, kick lever		1		
8- 4	132-15616-00	<del>WASHER</del> WASHER, kick lever		1		
8- 5	132-15617-00	. CLIP, kick lever		1		
8- 6	156-15618-01	COVER, kick lever		1		
8- 7	91201-08030	BOLT		1		
8- 8	93101-20008	OIL SEAL	S20-30-7	1		
8- 9	150-17219-00	SHIM 2	20.2-28-1	1		
8-10	93410-20009	CIRCLIP	S20	2		
8-11	214-15676-00	COVER, spring		1		
8-12	214-15665-00	SPRING, kick		1		
8-13	214-15664-00	GUIDE, spring		1		
8-14	214-15653-00	WASHER		1		
8-15	168-15643-00	WASHER, wave		1		
8-16	214-15661-00	AXLE, kick		1		
8-17	214-17481-00	PLUG, blind		1		
8-18	214-15641-00	GEAR, kick		1		
8-19	168-15653-00	WASHER		1		
8-20	132-17414-00	CLIP		1		
8-21	214-15671-00	WHEEL, ratchet		1		
8-22	168-15675-00	SPRING, ratchet wheel		1		
8-23	168-15676-00	COVER, spring	15.2-31-1.6	1		
8-24	93410-15005	CIRCLIP	S15	1		
8-25	132-15644-00	SHIM 1		1		
8-26	93410-15005	CIRCLIP	S15	1		
8-27	164-17417-00	SHIM	17.5-26-1	2		
8-28	137-15643-00	WASHER, wave		1		
8-29	214-15651-00	GEAR, idle		1		
8-30	214-15631-00	GEAR, kick pinion		1		
8-31	214-15668-00	STOPPER		1		
8-32	214-15674-00	GUIDE, ratchet wheel		1		
8-33	214-15686-00	WASHER, lock		1		
8-34	168-15684-00	SCREW, ratchet wheel guide		2		
8-35	214-15662-00	COVER, kick axle		1		

Fig. 9 TACHOMETER\_GEAR



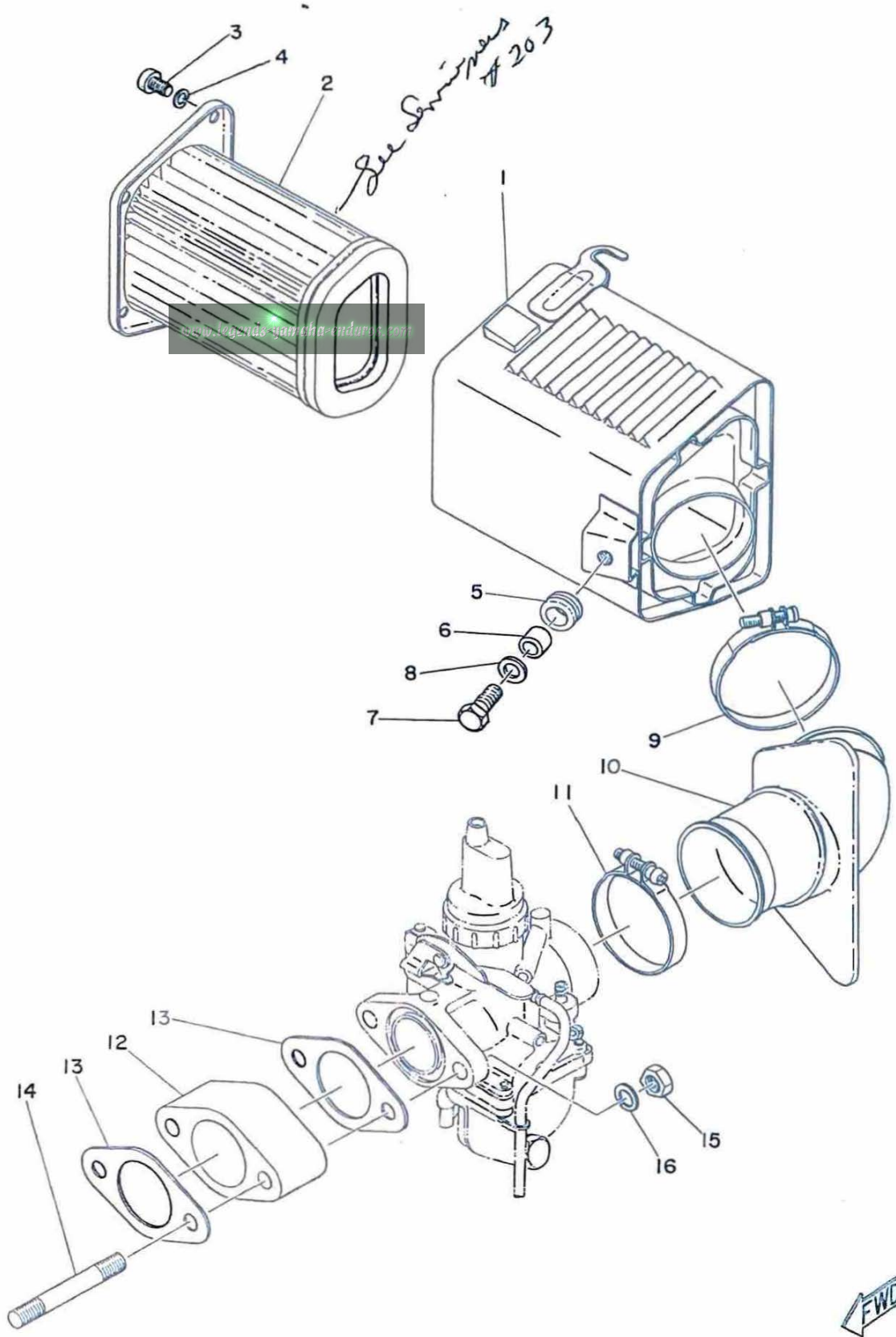


# TACHOMETER GEAR

Ref No.	Parts No.	Part Name	Description	Qty	S-R	Remarks
9- 1	214-17861-00	AXLE, drive gear		1		
9- 2	93430-09021	CIRCLIP	E-9	2		
9- 3	214-17837-00	SHIM	10.2-16-1	2		
9- 4	214-17831-00	GEAR, drive	5T	1		
9- 5	214-17851-00	GEAR, primary	16T	1		
9- 6	214-17811-01	HOUSING		1		3201~
9- 7	214-17841-01	GEAR, driven		1		3201~
9- 8	93210-13016	O-RING		1		3201~
9- 9	93210-07100	O-RING		1		
9-10	214-17847-00	SHIM		1		
9-11	214-17815-00	BUSH		1		
9-12	214-17812-00	STOPPER		1		3201~
9-13	92501-06010	SCREW, pan head		1		3201~
9-14	92901-06100	WASHER, spring		1		3201~
9-15	214-15353-00	GASKET, drain plug	16.2-24-1	1		~3200
<del>9-16</del>	<del>214-17811-00</del>	<del>HOUSING</del>		<del>1</del>		<del>3200</del>
<del>9-17</del>	<del>214-17841-00</del>	<del>GEAR, driven</del>		<del>1</del>		<del>3200</del>
<del>9-18</del>	<del>91600-20010</del>	<del>PIN, spring</del>		<del>1</del>		<del>3200</del>
9-19	214-17810-00	HOUSING ASSY.		1		

SIDE

Fig. 10 AIR CLEANER



## AIR CLEANER

Ref No.	Parts No.	Part Name	Description	Qty	S-R	Remarks
10- 1	214-14411-00	CASE, cleaner		1		
10- 2	214-14451-00	ELEMENT		1		
10- 3	92501-06010	SCREW, pan head		4		
10- 4	92901-06000	WASHER, spring		4		
10- 5	214-21717-00	DAMPER, battery box		1		
10- 6	214-21633-00	COLLAR, fender mount		1		
10- 7	91201-06020	BOLT		1		
10- 8	116-28324-00	WASHER, leg shield 2	6.5-20-1.6	1		
10- 9	214-14455-00	BAND		1		
10-10	214-14453-00	JOINT		1		
10-11	156-14455-00	BAND		1		
10-12	214-13555-00	JOINT		1		
10-13	214-13556-00	GASKET		2		
10-14	214-13558-00	STUD	8-67	2		
10-15	92801-08100	NUT		2		
10-16	92901-08100	WASHER, spring		2		

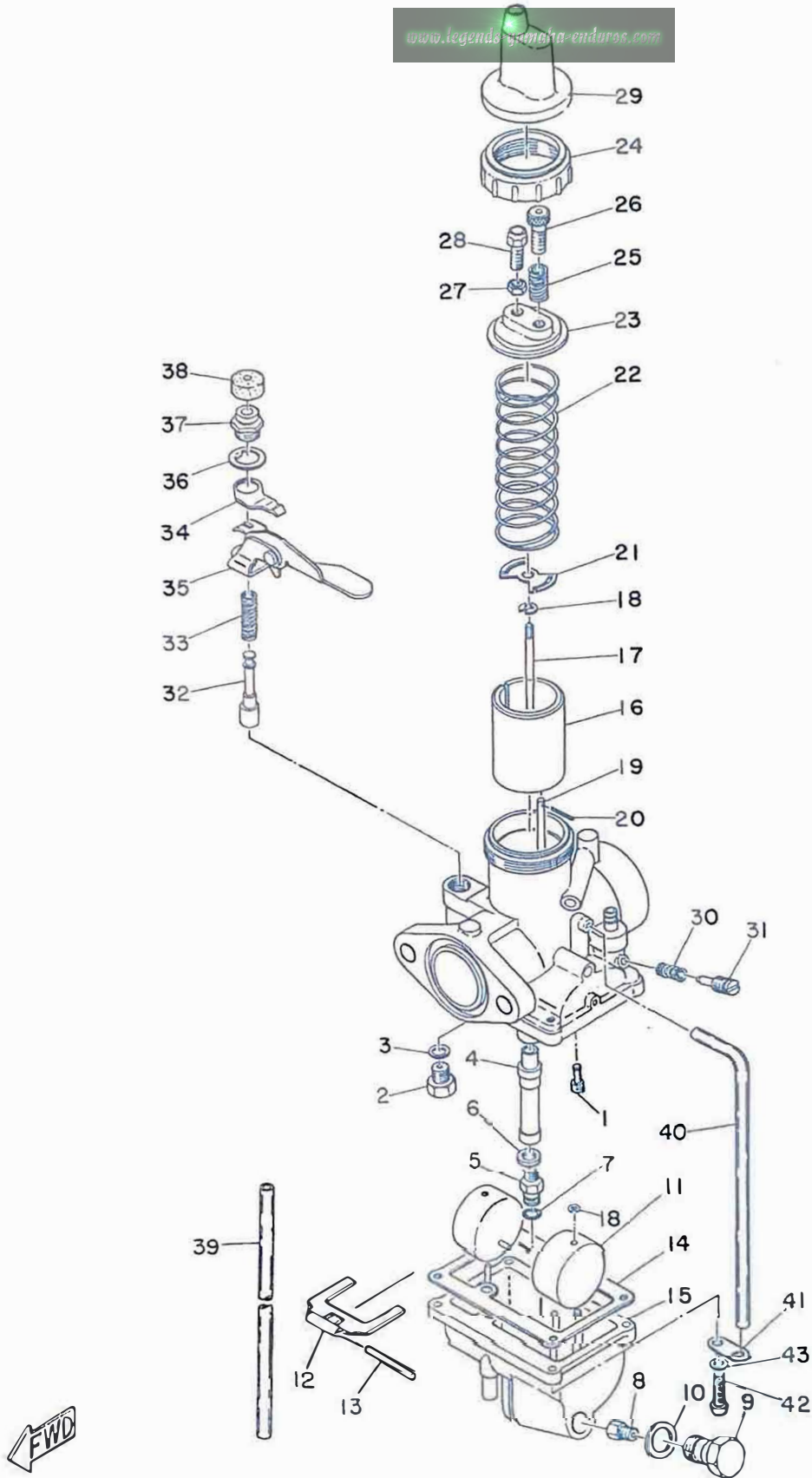




# CARBURETOR

Ref No.	Parts No.	Part Name	Description	Qty	S-R	Remarks
11- 0-1	214-14101-00	CARBURETOR ASS'Y		1		
11- 1	193-14142-35	. JET, pilot	#35	1		
11- 2	214-14190-20	. VALVE SEAT ASS'Y	#2.0	1		~ 4148
	168-14190-20	. VALVE SEAT ASS'Y	#2.0	1		4149 ~
11- 3	127-14195-00	. WASHER, valve seat		1		~ 4148
	214-14195-00	. WASHER, valve seat		1		4149 ~
11- 4	214-14141-32	. NOZZLE, main	0-2	1		
11- 5	214-14145-00	. SETTER, needle jet		1		
11- 6	137-14153-00	. WASHER, needle jet		1		
11- 7	214-14147-00	. O-RING		1		
11- 8	137-14143-26	. JET, main	#130	1		
	137-14143-28	. JET, main	#140	1		
	137-14143-30	. JET, main	#150	1		S. T. D
	137-14143-32	. JET, main	#160	1		
	137-14143-34	. JET, main	#170	1		
11- 9	214-14166-00	. BOLT, banjo		1		
11-10	214-14198-00	. GASKET		1		
11-11	214-14185-00	. FLOAT		2		
11-12	214-14187-00	. ARM, float		1		
11-13	137-14186-00	. PIN, float		1		
11-14	168-14184-00	. GASKET, float chamber		1		
11-15	214-14181-00	. BODY, float chamber		1		
11-16	168-14112-25	. VALVE, throttle	#2.5	1		
11-17	168-14116-01	. NEEDLE	5D1-3	1		
11-18	164-14137-00	. CLIP		3		
11-19	214-14114-00	. BAR, throttle		1		
11-20	91405-12006	. PIN, cotter		1		
11-21	168-14136-00	. SEAT, spring		1		
11-22	168-14131-00	. SPRING, throttle valve		1		
11-23	214-14158-00	. TOP, mixing chamber		1		
11-24	168-14168-01	. CAP, mixing chamber	39ø	1		
11-25	137-14133-00	. SPRING, throttle stop		1		
11-26	127-14121-00	. SCREW, throttle		1		
11-27	127-14161-00	. NUT, wire adjusting		1		
11-28	127-14124-20	. SCREW, wire adjusting	20ø	1		
11-29	156-14169-00	. CAP		1		
11-30	127-14134-00	. SPRING, air adjusting		1		
11-31	152-14123-00	. SCREW, air adjusting		1		
11-32	132-14171-00	. PLUNGER, starter		1		

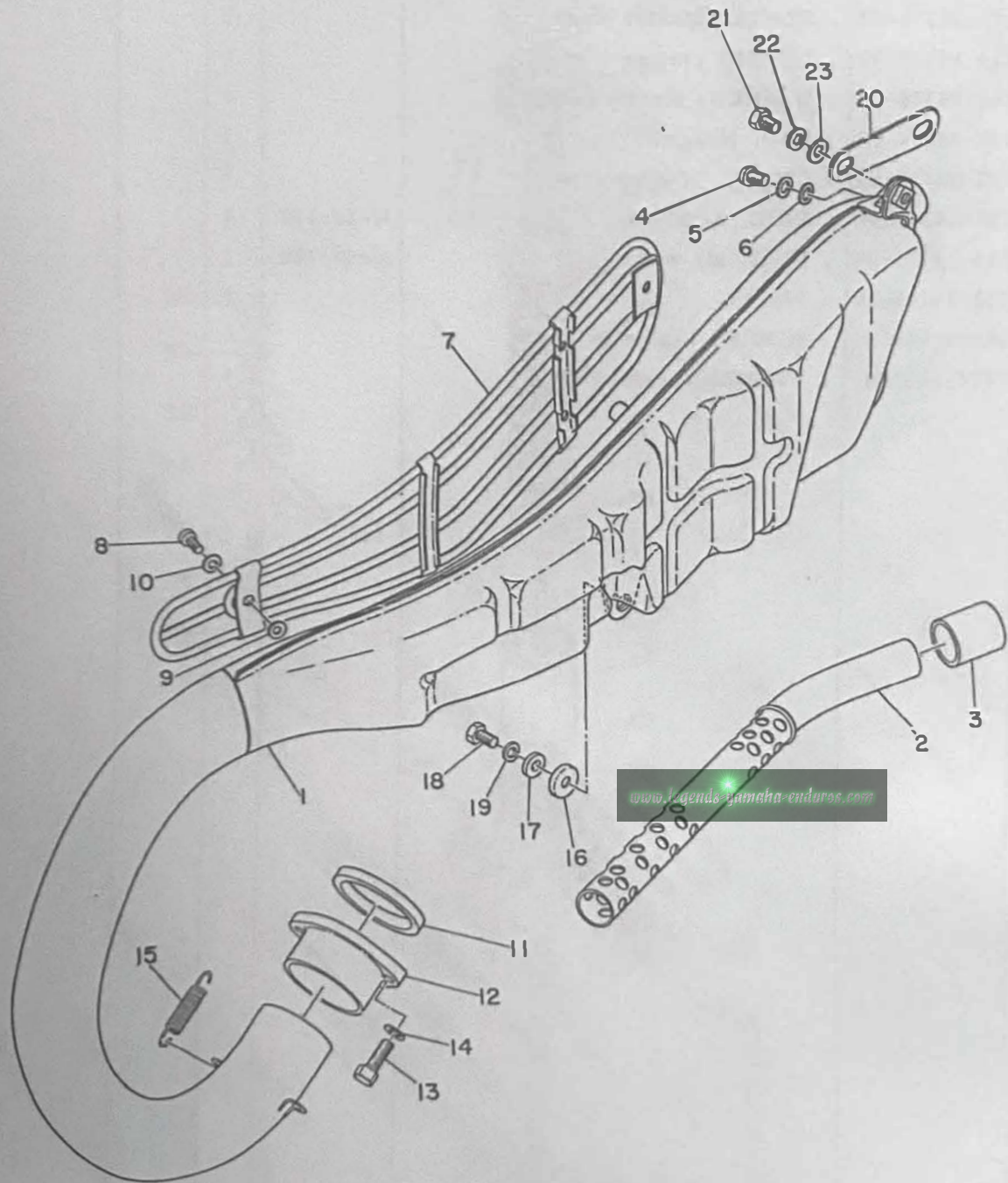
Fig. 11 CARBURETOR



## CARBURETOR

Ref No.	Parts No.	Part Name	Description	Qty	S-R	Remarks
11-33	156-14135-00	. SPRING, plunger		1		
11-34	170-14178-00	. PLATE, starter lever		1		
11-35	214-14175-00	. LEVER, starter		1		
11-36	168-14179-00	. WASHER, starter lever		1		
11-37	132-14174-00	. CAP, plunger		1		
11-38	132-14173-00	. COVER, plunger cap		1		
11-39	183-14197-00	. PIPE, overflow	3φ-5φ-100	1		
11-40	214-14197-00	. PIPE, air vent	3φ-5φ-220	1		
11-41	132-14146-00	. PLATE		1		
11-42	98501-04015	. SCREW, pan head		4		
11-43	92901-04100	. WASHER, spring		4		

Fig. 12 MUFFLER

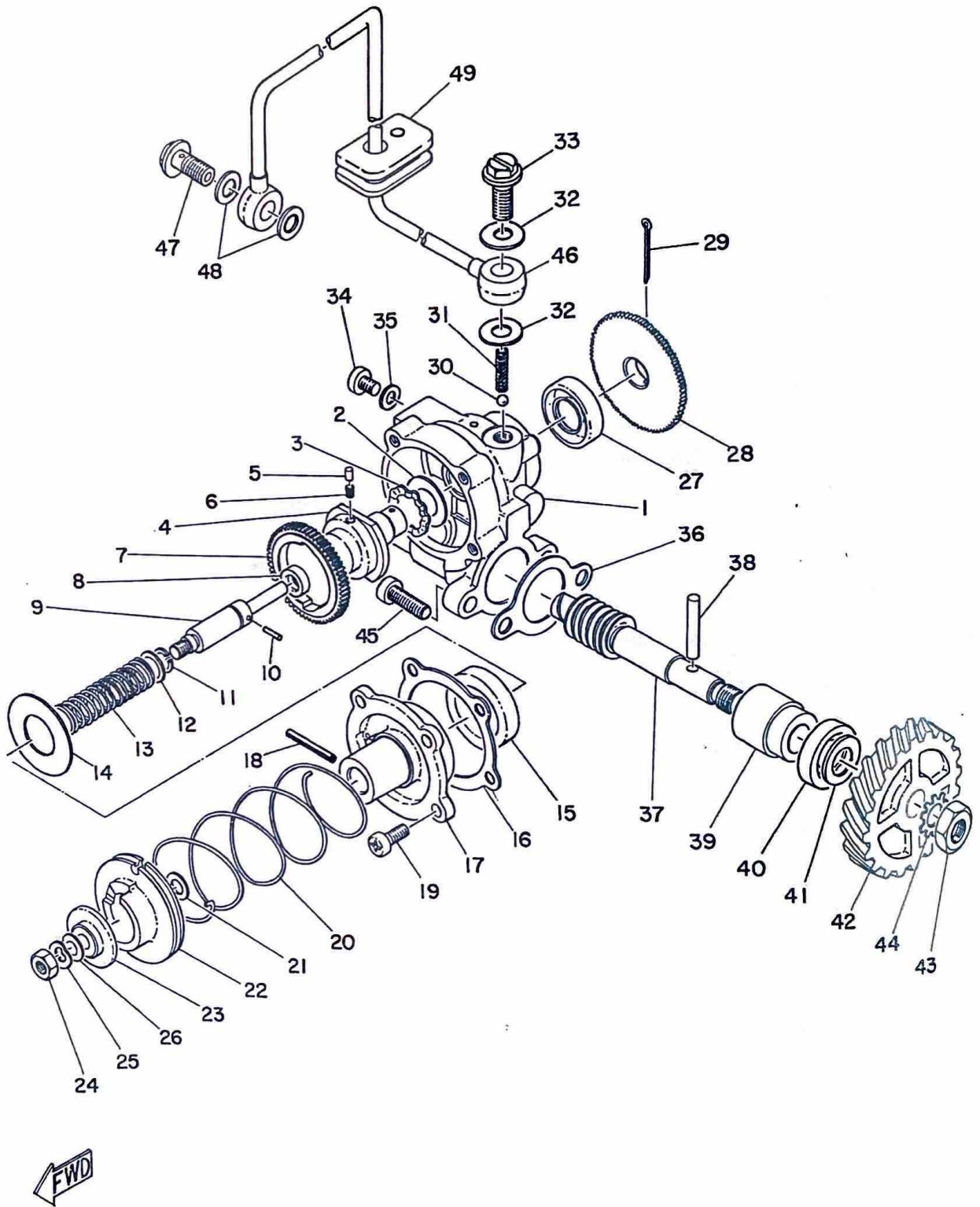




# MUFFLER

Ref No.	Parts No.	Part Name	Description	Qty	S-R	Remarks
12- 1	214-14610-00	EXHAUST PIPE ASS'Y		1		
12- 2	214-14753-00	. SILENCER		1		
12- 3	214-14746-00	. PIPE, muffler tail		1		
12- 4	92501-06010	. SCREW, pan head		1		
12- 5	92901-06700	. WASHER, spring		1		
12- 6	92901-06200	. WASHER, plain		1		
12- 7	214-14718-00	PROTECTOR		1		
12- 8	91903-06012	SCREW, bind		4		
12- 9	218-14766-10	WASHER, protector		4		
12-10	178-14766-00	WASHER, protector		4		
12-11	214-14613-00	GASKET, exhaust pipe		1		
12-12	214-14612-00	NUT, ring		1		
12-13	91102-06020	BOLT		2		
12-14	92901-06100	WASHER, spring		2		
12-15	214-14683-01	SPRING, hook		2		
12-16	214-14763-00	SPACER		1		
12-17	116-28324-00	WASHER, leg shield		1		
12-18	91201-06012	BOLT		1		
12-19	92901-06100	WASHER, spring		1		
12-20	214-14771-00	STAY, muffler		1		
12-21	91201-06012	BOLT		1		
12-22	92901-06100	WASHER, spring		1		
12-23	92901-06200	WASHER, plain		1		

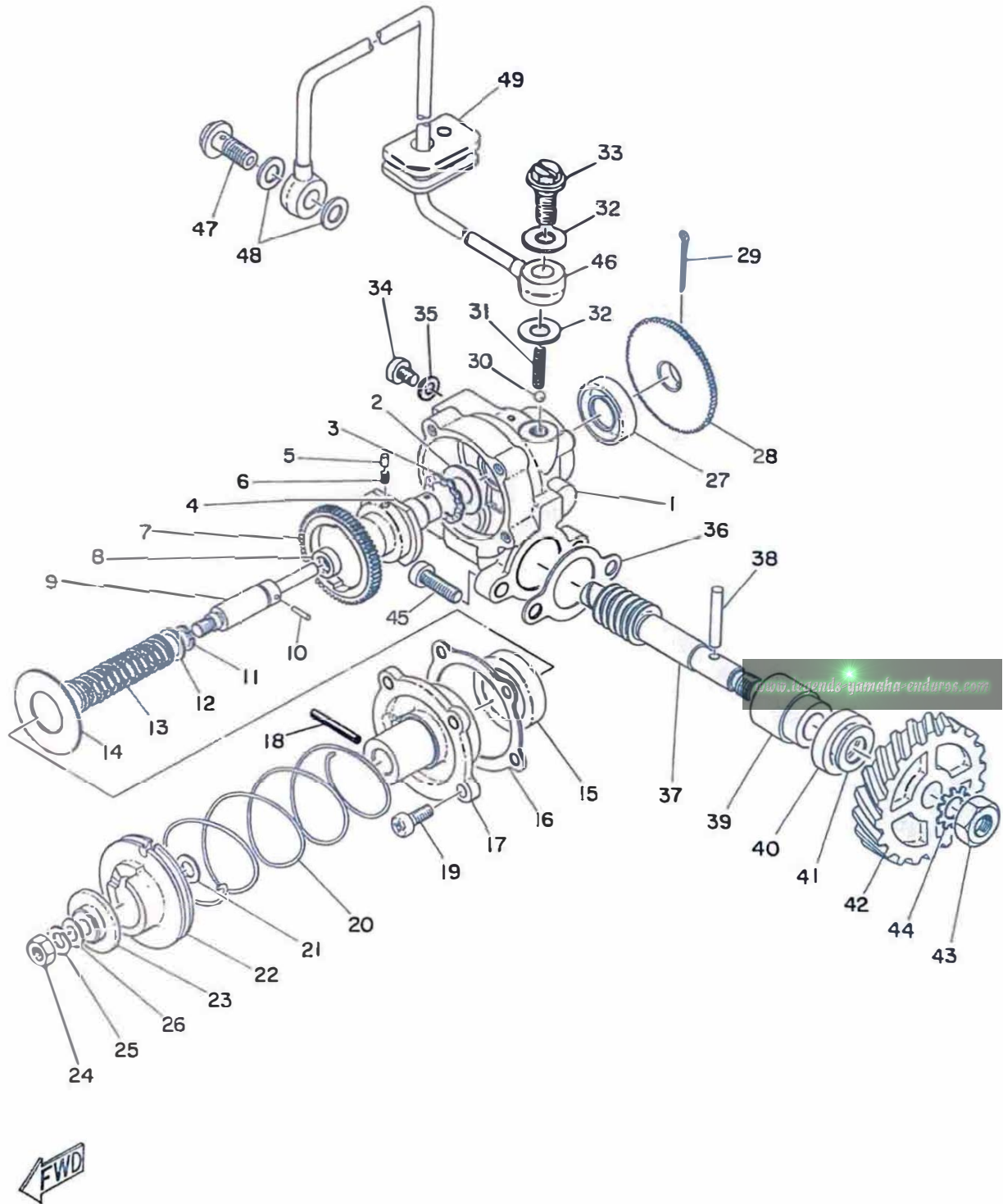
# Fig. 13 OIL PUMP



# OIL PUMP

Ref No.	Parts No.	Part Name	Description	Qty	S·R	Remarks
13- 0-1	214-13101-00	OIL PUMP ASS'Y		1		
13- 1	214-13110-00	. PUMP CASE ASS'Y		1		△
13- 2	137-13148-00	. PLATE, cam thrust		1		
13- 3	137-13129-00	. WASHER, wave		1		
13- 4	214-13120-00	. DISTRIBUTOR ASS'Y		1		△
13- 5	93602-04029	. PIN, dowel	2-3.5	2		
13- 6	137-13125-00	. SPRING, pin return		2		
13- 7	115-13124-60	. GEAR, worm wheel	S5T	1		
13- 8	93104-06021	. OIL SEAL	SO-5.5-9-3	1		
13- 9	214-13131-00	. PLUNGER		1		△
13-10	93603-12030	. PIN, plunger	2.5-11.8	1		
13-11	93440-08001	. CIRCLIP	8φ	1		
13-12	137-13134-00	. SEAT, spring	8.2-10.5-0.5	1		
13-13	137-13135-00	. SPRING, plunger return		1		
13-14	137-13127-00	. PLATE, worm wheel	14.5-28.5 -0.5	1		
13-15	93104-14004	. OIL SEAL	SO14-25-5	1		
13-16	137-13142-00	. GASKET, pump case cover		1		
13-17	137-13141-00	. COVER, pump case		1		△
13-18	91608-20010	. PIN, spring		1		
13-19	92501-04010	. SCREW, pan head		4		
13-20	156-13145-00	. SPRING, adjust pulley		1		
13-21	137-13137-00	. SHIM, plunger	5.8-10-0.1	UR		
13-22	168-13144-00	. PULLEY, adjusting		1		
13-23	137-13138-00	. PLATE, adjusting		1		
13-24	137-13139-00	. NUT, adjust plate		1		
13-25	137-13136-00	. WASHER, wave		1		
13-26	137-13147-00	. SHIM 2	5.8-10-0.1	1		
13-27	93101-10001	. OIL SEAL	S-10-21-5	1		
13-28	137-13128-00	. PLATE, starter		1		
13-29	91401-12018	. PIN, cotter		1		
13-30	93505-32002	. BALL	5/32"	1		☆
13-31	137-13169-00	. SPRING, check ball		1		
13-32	137-13167-00	. GASKET, banjo bolt	6-13-0.5	2		
13-33	137-13165-00	. BOLT, banjo		1		
13-34	92501-04005	. SCREW, pan head		1		
13-35	137-13187-00	. GASKET, breather	4.2-8.5-0.5	1		
13-36	126-13116-00	GASKET, pump case		1		
13-37	214-13175-00	SHAFT, worm		1		
13-38	93603-22028	PIN, dowel	3-22	1		

Fig. 13 OIL PUMP

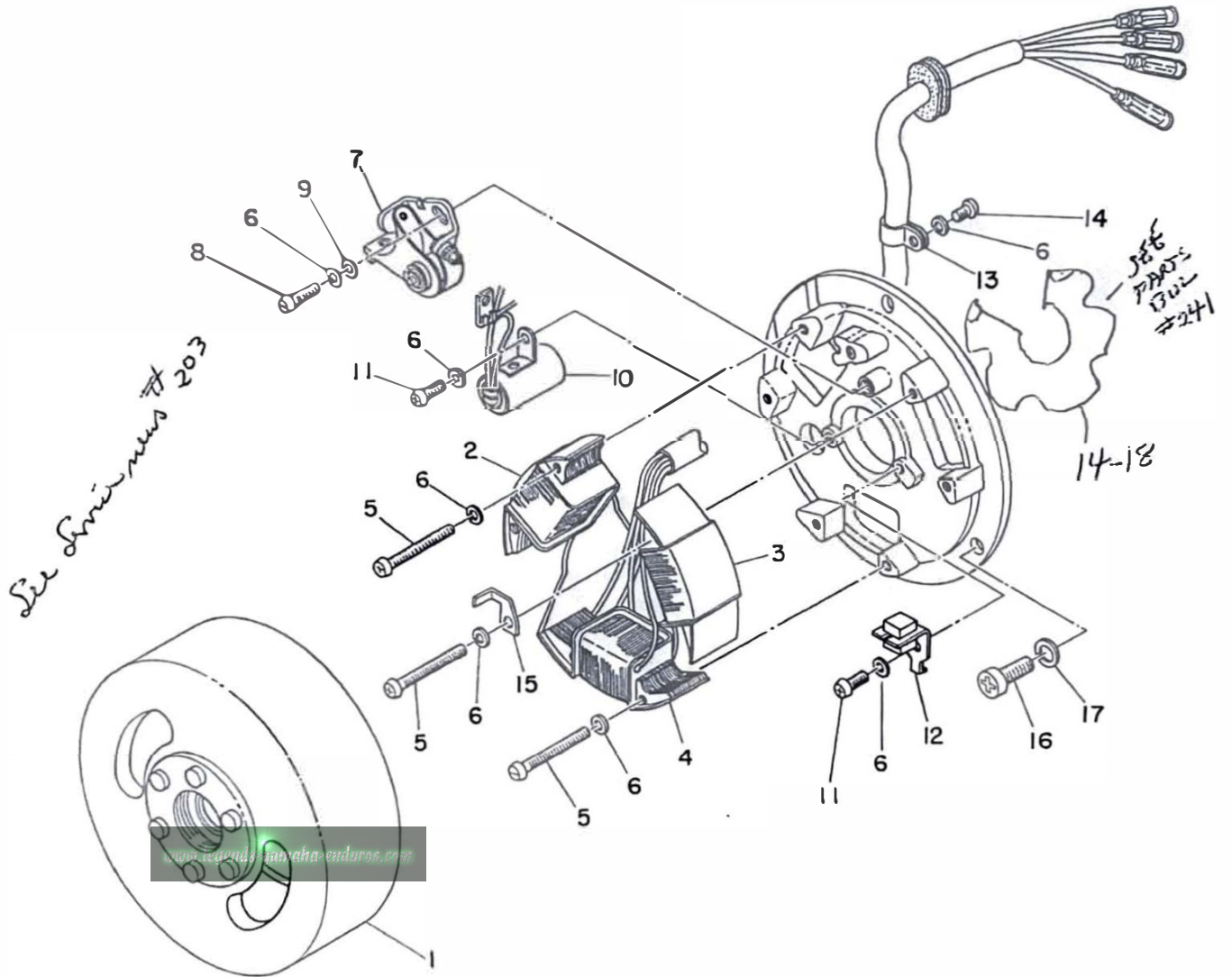




## OIL PUMP

Ref No.	Parts No.	Part Name	Description	Qty	S-R	Remarks
13-39	137-13176-00	METAL, worm shaft outer		1		
13-40	93101-10002	OIL SEAL	S10-22-7	1		
13-41	148-18334-00	SHIM	8.2-16-1.0	1		
13-42	214-13178-00	GEAR, pump drive	20T	1		
13-43	92801-08300	NUT		1		
13-44	92901-08400	WASHER, tooth		1		
13-45	92501-05015	SCREW, pan head		2		
13-46	214-13161-00	PIPE, delivery		1		
13-47	137-13165-00	BOLT, banjo		1		
13-48	137-13167-00	GASKET, banjo bolt	6-13-0.5	2		
13-49	214-13174-00	HOLDER, oil pipe		1		

Fig. 14 FLYWHEEL MAGNETO



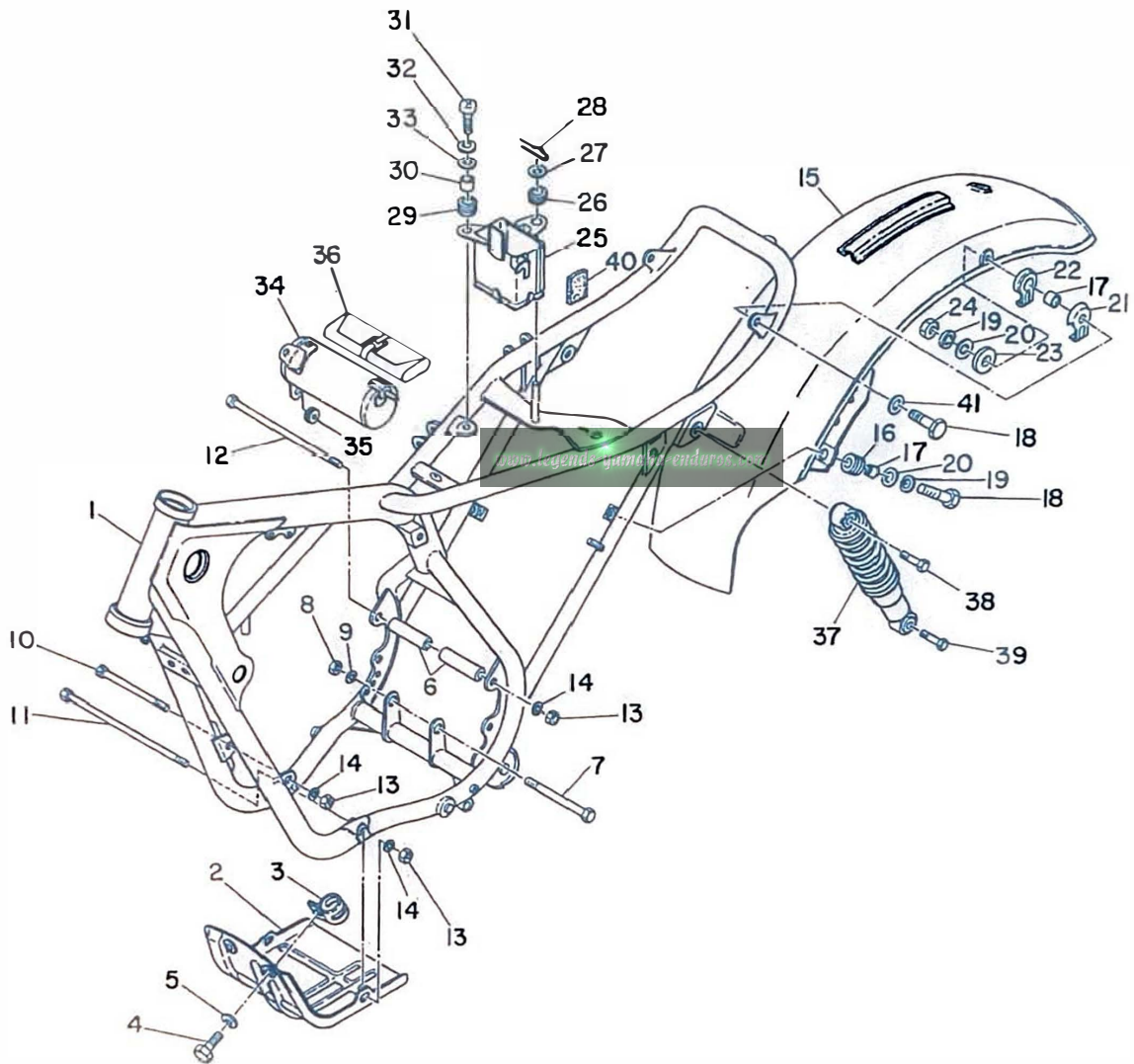
## FLYWHEEL MAGNETO

Ref No.	Parts No.	Part Name	Description	Q'ty	S·R	Remarks
14- 0-1	214-81300-20	FLYWHEEL MAGNETO ASS'Y		1		
14- 1	214-81350-20	. ROTOR ASS'Y		1		
14- 2	214-81312-20	. COIL, source		1		
14- 3	214-81313-20	. COIL, lighting 1		1		
14- 4	214-81314-20	. COIL, lighting 2		1		
14- 5	98501-04025	. SCREW, pan head		6		
14- 6	92901-04100	. WASHER, spring		10		
14- 7	214-81321-20	. CONTACT BREAKER ASS'Y		1		
14- 8	98301-04012	. SCREW, cylinder head		1		
14- 9	92901-04200	. WASHER, plain		1		
14-10	214-81326-20	. CONDENSER		1		
14-11	98501-04010	. SCREW, pan head		2		
14-12	120-81331-20	. LUBRICATOR		1		
14-13	104-81328-20	. CLAMP, lead		1		
14-14	98501-04006	. SCREW, pan head		1		
14-15	214-81332-20	. PLATE, timing		1		
14-16	92501-06015	SCREW, pan head		3		
14-17	92901-06100	WASHER, spring		3		
14-18	214-15317-09	RETAINER, OIL SEAL		1	.45	

# CHASSIS



Fig. 15 FRAME.

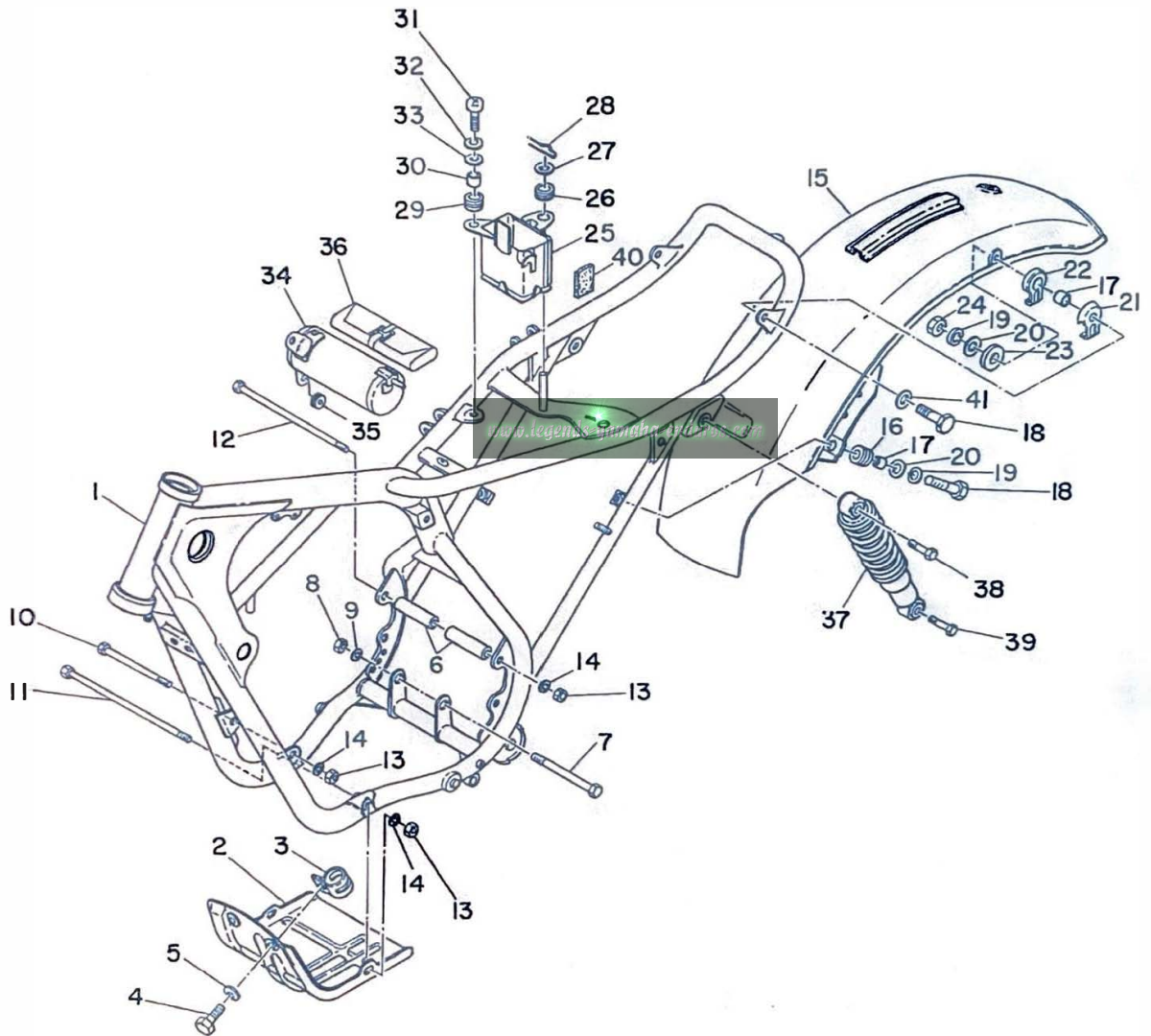




# FRAME

Ref No.	Parts No.	Part Name	Description	Qty	S-R	Remarks
15- 1	214-21110-00	FRAME COMP.		1		
15- 2	214-21471-00	PROTECTOR, engine		1		
15- 3	214-21433-00	BRACKET, protector front		1		
15- 4	91201-06012	BOLT		2		
15- 5	92901-06100	WASHER, spring		2		
15- 6	214-21459-00	SPACER		2		
15- 7	214-21483-00	BOLT, engine mounting 3	10φ-109	1		
15- 8	214-21494-00	NUT		1		
15- 9	92901-10100	WASHER, spring		1		
15-10	214-21481-00	BOLT, engine mounting 1	8φ-114	1		
15-11	214-21482-00	BOLT, engine mounting 2	8φ-197	1		
15-12	214-21484-00	BOLT, engine mounting 4	8φ-220	1		
15-13	183-22143-00	NUT		3		
15-14	92901-08100	WASHER, spring		3		
15-15	214-21610-00	REAR FENDER COMP.		1		◎
15-16	214-21638-00	DAMPER, fender mount 1		2		
15-17	214-21633-00	COLLAR, fender mount 1		4		
15-18	91201-06025	BOLT		4		
15-19	92901-06100	WASHER, spring		4		
15-20	116-28324-00	WASHER, leg shield 2	6.5-20-1.6	4		
15-21	214-21615-00	WASHER, special		2		
15-22	214-21639-00	DAMPER, fender mount 2		2		
15-23	214-21649-00	DAMPER, fender mount 3		2		
15-24	92802-06100	NUT		2		
15-25	214-21240-00	BATTERY BOX COMP.		1		
15-26	214-21747-00	DAMPER, battery box		1		
15-27	156-83524-00	WASHER, special		1		
15-28	156-83525-00	CLIP		1		
15-29	214-21717-00	DAMPER, battery box 1		1		
15-30	214-21633-00	COLLAR, fender mount 1		1		
15-31	92501-06025	SCREW, pan head		1		
15-32	92901-06100	WASHER, spring		1		
15-33	116-28324-00	WASHER, leg shield 2	6.5-20-1.6	1		
15-34	214-21170-00	TOOL BOX COMP.		1		
15-35	214-21746-00	DAMPER, tool box		1		
15-36	214-28100-00	TOOL ASS'Y		1		☆
15-37	214-22210-20	REAR CUSHION ASS'Y		2		
15-38	214-22241-00	BOLT, rear cushion upper		2		
15-39	214-22242-00	BOLT, rear cushion upper		2		

Fig. 15 FRAME

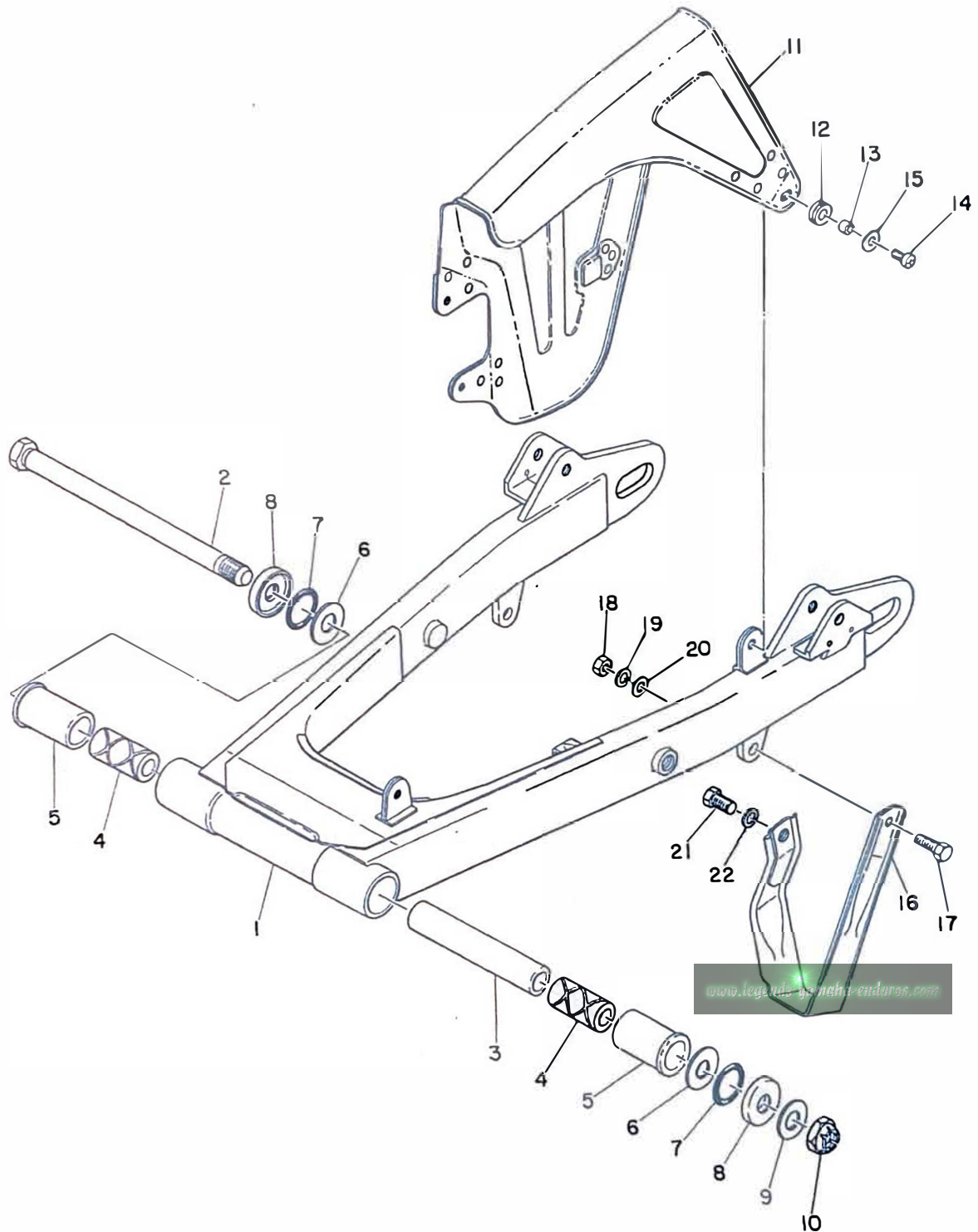


FWD

# FRAME

Ref No.	Parts No.	Part Name	Description	Qty	S-R	Remarks
15-40	214-21268-00	SEAL, battery box		1		
15-41	92902-06200	WASHER, plain		2		
15-42	214-21267-00	SEAL		1		

Fig. 16 REAR ARM & CHAIN CASE

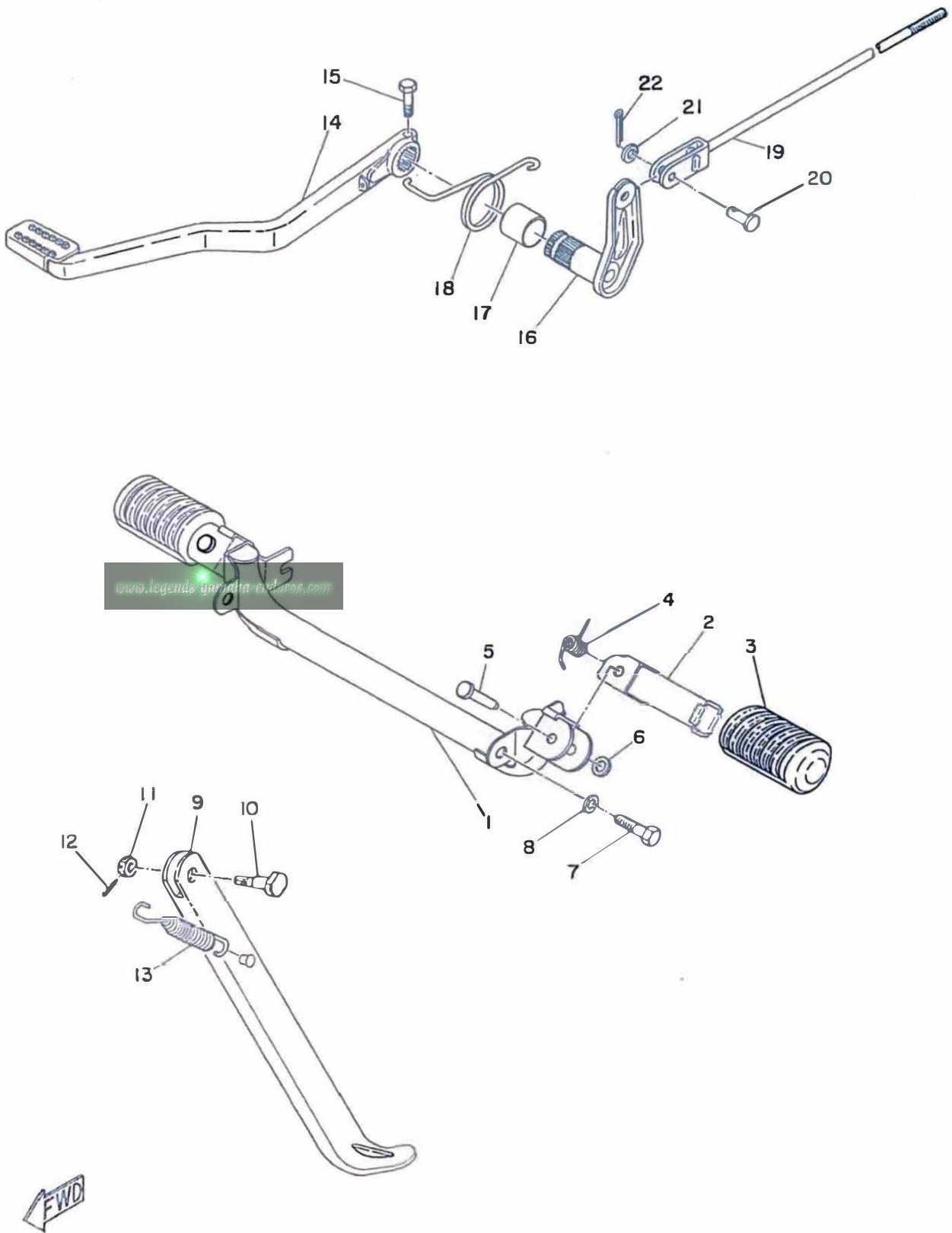


## REAR ARM & CHAIN CASE

Ref No.	Parts No.	Part Name	Description	Qty	S-R	Remarks
16- 1	214-22110-00	REAR ARM COMP.		1		⊙
16- 2	214-22141-00	SHAFT, pivot		1		
16- 3	214-22126-00	COLLAR, distance		1		
16- 4	214-22124-00	BUSH 2		2		
16- 5	214-22123-00	BUSH 1		2		
16- 6	214-22127-00	SHIM	19-30-0.3	UR		
16- 7	93210-26099	O-RING	2.4-25.5	2		
16- 8	214-22128-00	COVER, thrust		2		
16- 9	136-25153-00	SHIM, cam shaft		1		
16-10	214-22143-00	NUT		1		
16-11	214-22311-00	CHAIN CASE		1		⊙
16-12	141-82596-00	GROMMET		3		
16-13	214-22317-00	SPACER, chain case	5-7-4.5	3		
16-14	92501-05010	SCREW, pan head		3		
16-15	136-22316-00	WASHER, chain case	5.5-14-1.0	3		
16-16	214-22318-00	GUARD, chain		1		⊙
16-17	91201-06020	BOLT		1		
16-18	92801-06100	NUT		1		
16-19	92901-06100	WASHER, spring		1		
16-20	92901-06200	WASHER, plain		1		
16-21	91201-08015	BOLT		1		
16-22	92901-08100	WASHER, spring		1		



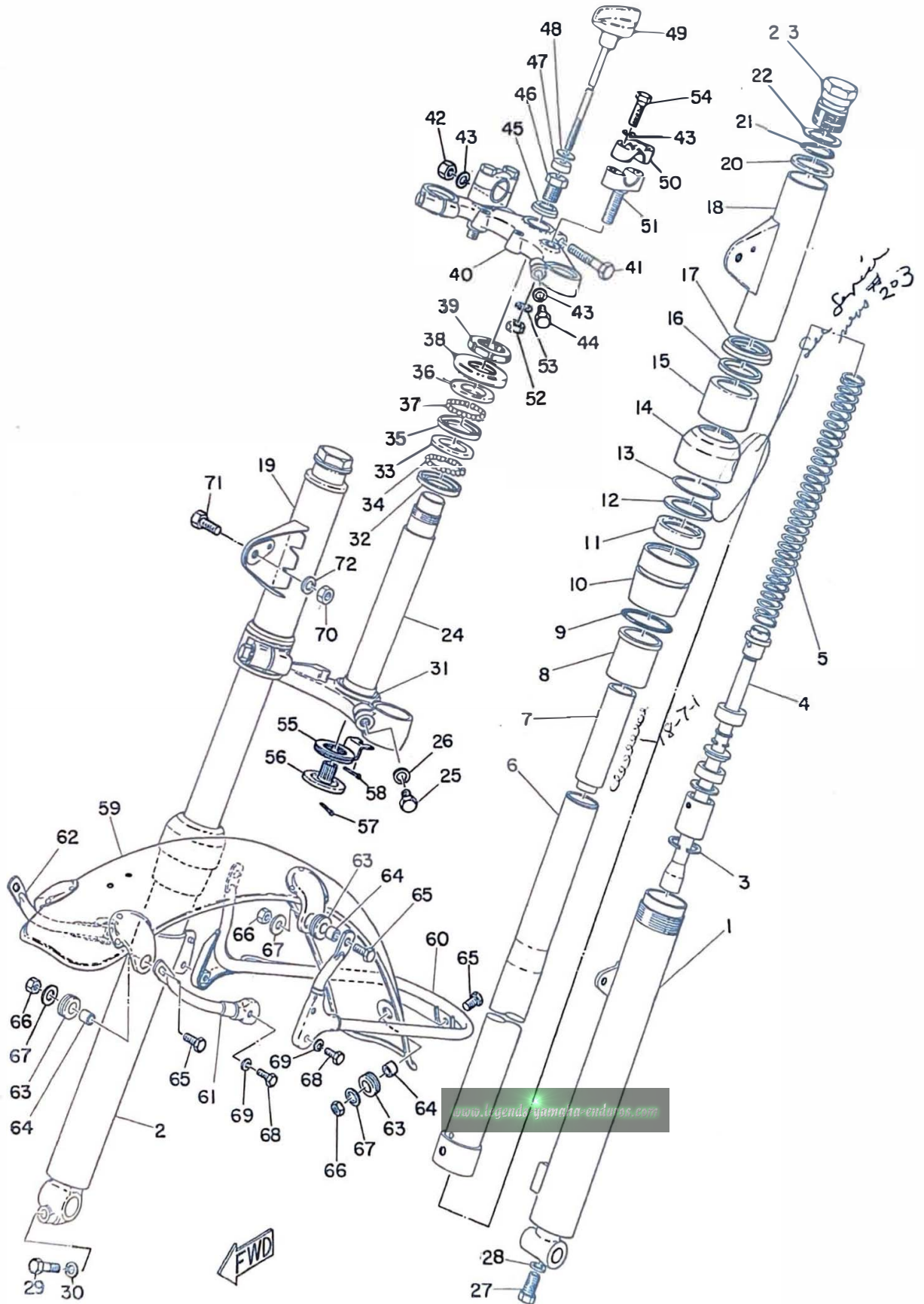
Fig. 17 STAND, FOOT REST & REAR BRAKE PEDAL



## STAND, FOOT REST & REAR BRAKE PEDAL

Ref No.	Parts No.	Part Name	Description	Q'ty	S-R	Remarks
17- 1	214-27411-00	FOOT REST		1		
17- 2	214-27421-00	FOOT REST		2		
17- 3	214-27413-00	COVER, foot rest		2		
17- 4	214-27426-00	SPRING, return		2		
17- 5	214-27418-00	PIN, clevis		2		
17- 6	214-27417-00	WASHER, special	6.5-18-0.6	2		
17- 7	91101-08020	BOLT		2		
17- 8	92901-08100	WASHER, spring		2		
17- 9	214-27311-00	STAND, side		1		
17-10	156-27317-00	BOLT		1		
17-11	92801-08500	NUT, slotted		1		
17-12	91401-20018	PIN, cotter		1		
17-13	214-27316-00	SPRING		1		
17-14	214-27211-00	PEDAL, brake		1		
17-15	91201-06025	BOLT		1		
17-16	214-27212-00	SHAFT		1		
17-17	214-27213-00	COLLAR	20-24-31.5	1		
17-18	214-27216-00	SPRING, return		1		
17-19	214-27231-00	ROD, brake		1		
17-20	91501-06016	PIN, clevis		1		
17-21	92901-06200	WASHER, plain		1		
17-22	91401-20012	PIN, cotter		1		

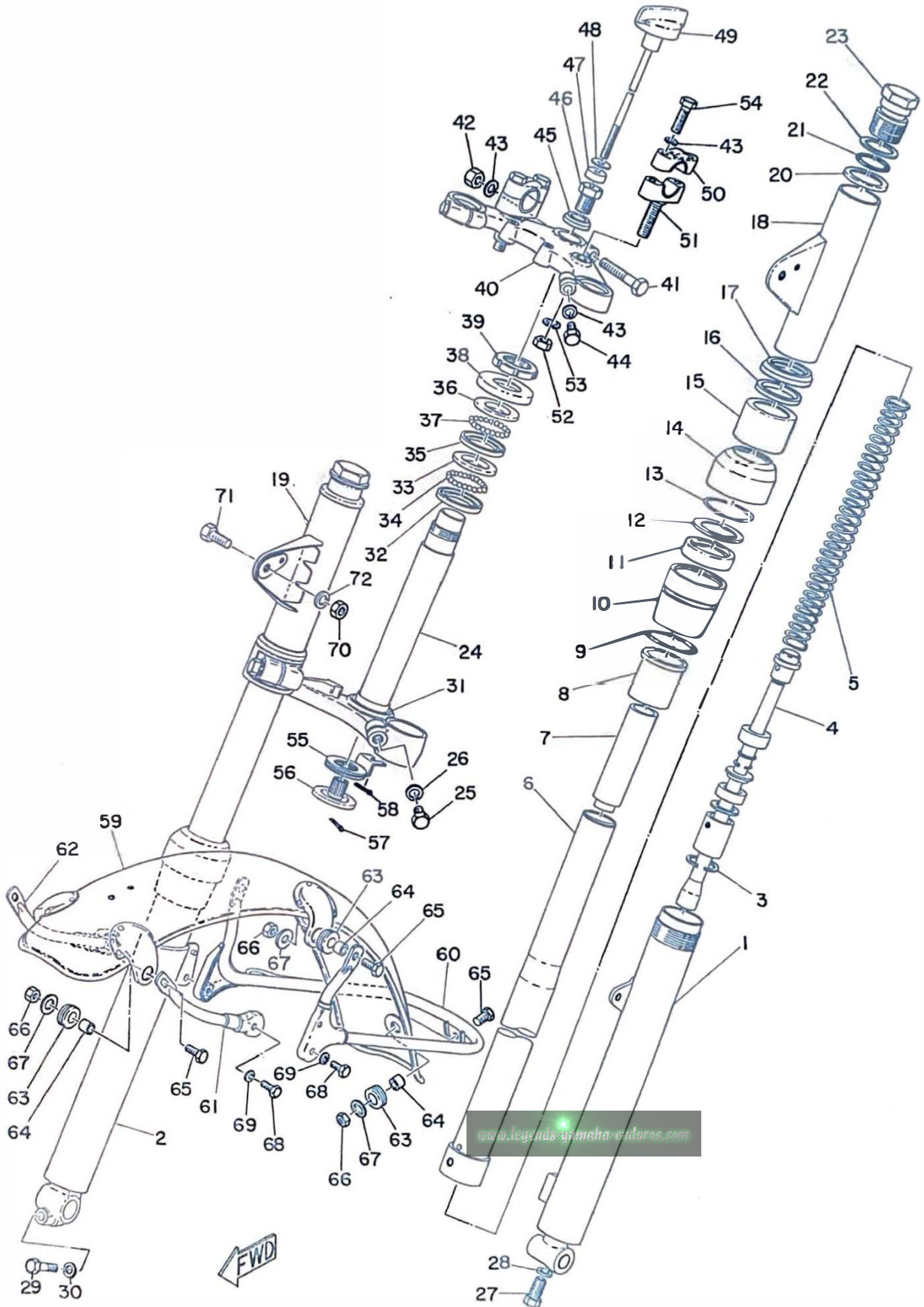
Fig. 18 FRONT FORK



# FRONT FORK

Ref No.	Parts No.	Part Name	Description	Qty	S-R	Remarks
18- 0-1	214-23100-00	FRONT FORK ASS'Y		1		⊙
18- 1	214-23126-00	. TUBE, outer (L.H)		1		⊙
18- 2	214-23136-00	. TUBE, outer (R.H)		1		⊙
18- 3	93420-28025	. CIRCLIP		2		
18- 4	214-23170-00	. CYLINDER COMP.		2		
18- 5	214-23141-00	. SPRING, fork		2		
18- 6	214-23124-00	. TUBE, inner		2		
18- 7	214-23118-00	. SPACER		2		2.37 MET
18- 7-1	650-214-278	SPRING, FORK		2		
18- 8	168-23125-01	. METAL, slide		2		
18- 9	168-23147-01	. O-RING		2		
18-10	214-23127-00	. NUT, outer		2		
18-11	168-23145-00	. . OIL SEAL		2		
18-12	214-23146-00	. WASHER, oil seal		2		
18-13	214-23156-00	. CLIP, oil seal		2		
18-14	214-23144-00	. SEAL, dust		2		
18-15	214-23122-00	. COVER, outer		2		
18-16	214-23163-00	. PACKING (lamp stay)		2		
18-17	214-23116-00	. GUIDE, cover under		2		
18-18	214-23121-00	. COVER, upper (L.H)		1		⊙
18-19	214-23131-00	. COVER, upper (R.H)		1		⊙
18-20	214-23115-00	. GUIDE, cover upper		2		
18-21	214-23114-00	. PACKING, (O-RING)		2		
18-22	214-23112-00	. WASHER, cap		2		
18-23	214-23111-00	. BOLT, cap		2		
	214-23111-01	. BOLT, cap		2		
18-24	214-23340-00	. UNDER BRACKET COMP.		1		
18-25	122-23346-00	. BOLT, under bracket		2		
18-26	92901-10100	. WASHER, spring		2		
18-27	91312-08020	. BOLT		2		
18-28	214-23158-00	. PACKING		2		
18-29	91201-08030	. BOLT		1		
18-30	92901-08100	. WASHER, spring		1		
18-31	164-23462-00	SEAL, dust		1		
18-32	156-23411-00	RACE, ball 1		1		
18-33	156-23412-00	RACE, ball 2		1		
18-34	93501-04011	BALL	1/4"	19		☆
18-35	122-23411-00	RACE, ball 1		1		
18-36	122-23412-00	RACE, ball 2		1		
18-37	93503-16003	BALL	3/16"	22		☆

Fig. 18 FRONT FORK

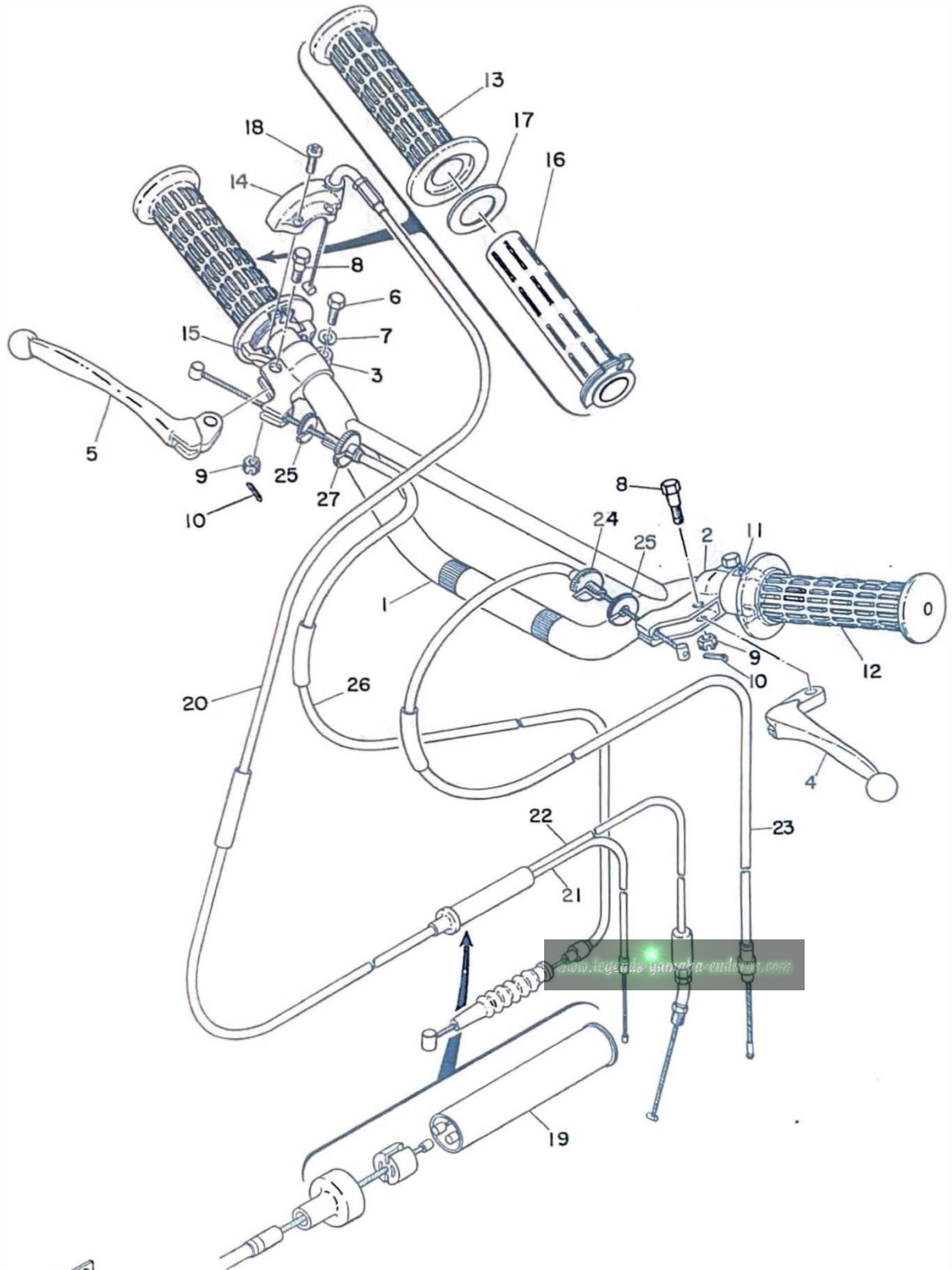




# FRONT FORK

Ref No.	Parts No.	Part Name	Description	Qty	S-R	Remarks
18-38	122-23416-00	COVER, ball race		1		
18-39	137-23454-00	NUT, fitting		1		
18-40	214-23435-01	CROWN, handle		1		⊙
18-41	91103-08045	BOLT		1		
18-42	92803-08700	NUT		1		
18-43	92901-08100	WASHER, spring		7		
18-44	91103-08030	BOLT		2		
18-45	214-23443-00	WASHER, crown		1		
18-46	214-23451-00	BOLT, steering fitting		1		
18-47	141-23427-00	WASHER		1		
18-48	156-23418-00	WASHER, special		1		
18-49	214-23419-00	SHAFT, damper		1		
18-50	214-23441-00	HOLDER, handle upper		2		
18-51	214-23442-01	HOLDER, handle under		2		
18-52	92802-10100	NUT		2		
18-53	92902-10100	WASHER, spring		2		
18-54	91103-08025	BOLT		4		
18-55	214-23422-00	PLATE, damper		1		
18-56	214-23421-00	PLATE, damper		1		
18-57	91401-16015	PIN, cotter		1		
18-58	91401-20015	PIN, cotter		1		
18-59	214-21510-00	FRONT FENDER COMP.		1		⊙
18-60	214-21512-00	BRACKET, fender		1		⊙
18-61	214-21513-00	STAY, fender (L.H)		1		⊙
18-62	214-21514-00	STAY, fender (R.H)		1		⊙
18-63	214-21778-00	DAMPER, oil tank 1		5		
18-64	156-21749-00	COLLAR, oil tank 2		5		
18-65	91201-06015	BOLT		5		
18-66	92801-06100	NUT		5		
18-67	116-28324-00	WASHER, leg shield 2	6.5-20-1.6	5		
18-68	91201-06012	BOLT		4		
18-69	92901-06100	WASHER, spring		4		
18-70	92802-08200	NUT		2		
18-71	91103-08015	BOLT		2		
18-72	92901-08100	WASHER, spring		2		
18-73	214-23156-00	WASHER		2		
18-74	214-23155-00	FELT RING		1		

Fig. 19 HANDLE & WIRE



FWD

# HANDLE & WIRE

Ref No.	Parts No.	Part Name	Description	Qty	S-R	Remarks
19- 1	214-26111-00	HANDLE		1		
19- 0-1	214-82910-00	LEVER HOLDER ASS'Y (L.H)		1		
19- 0-2	214-82920-00	LEVER HOLDER ASS'Y (R.H)		1		
19- 2	214-82911-00	. HOLDER, lever (L.H)		1		
19- 3	214-82921-00	. HOLDER, lever (R.H)		1		
19- 4	214-83912-00	. LEVER (L.H)		1		
19- 5	214-83922-00	. LEVER (R.H)		1		
19- 6	91203-06020	. BOLT		2		
19- 7	92901-06100	. WASHER, spring		2		
19- 8	214-83915-00	. SCREW, lever fitting		2		
19- 9	92802-06500	. NUT, slotted		2		
19-10	91402-12015	. PIN, cotter		2		
19-11	150-83974-00	HOLDER, handle switch		1		
19-12	214-26241-00	GRIP (L.H)		1		
19-13	214-26242-00	GRIP (R.H)		1		
19-14	214-26281-00	CAP, grip upper		1		
19-15	214-26282-00	CAP, grip under		1		
19-16	214-26243-00	TUBE, guide		1		
19-17	150-26249-00	RING, leaf		1		
19-18	92503-05020	SCREW, pan head		2		
19-19	214-26261-00	CYLINDER		1		
19-20	214-26311-00	WIRE, throttle 1		1		
19-21	214-26312-00	WIRE, throttle 2		1		
19-22	214-26321-00	WIRE, pump		1		
19-23	214-26335-00	WIRE, clutch		1		
19-24	214-26337-00	BOLT, adjusting		1		
19-25	168-26344-00	NUT, adjusting		2		
19-26	214-26341-00	WIRE, brake 1		1		
19-27	214-26346-00	BOLT, adjusting		1		

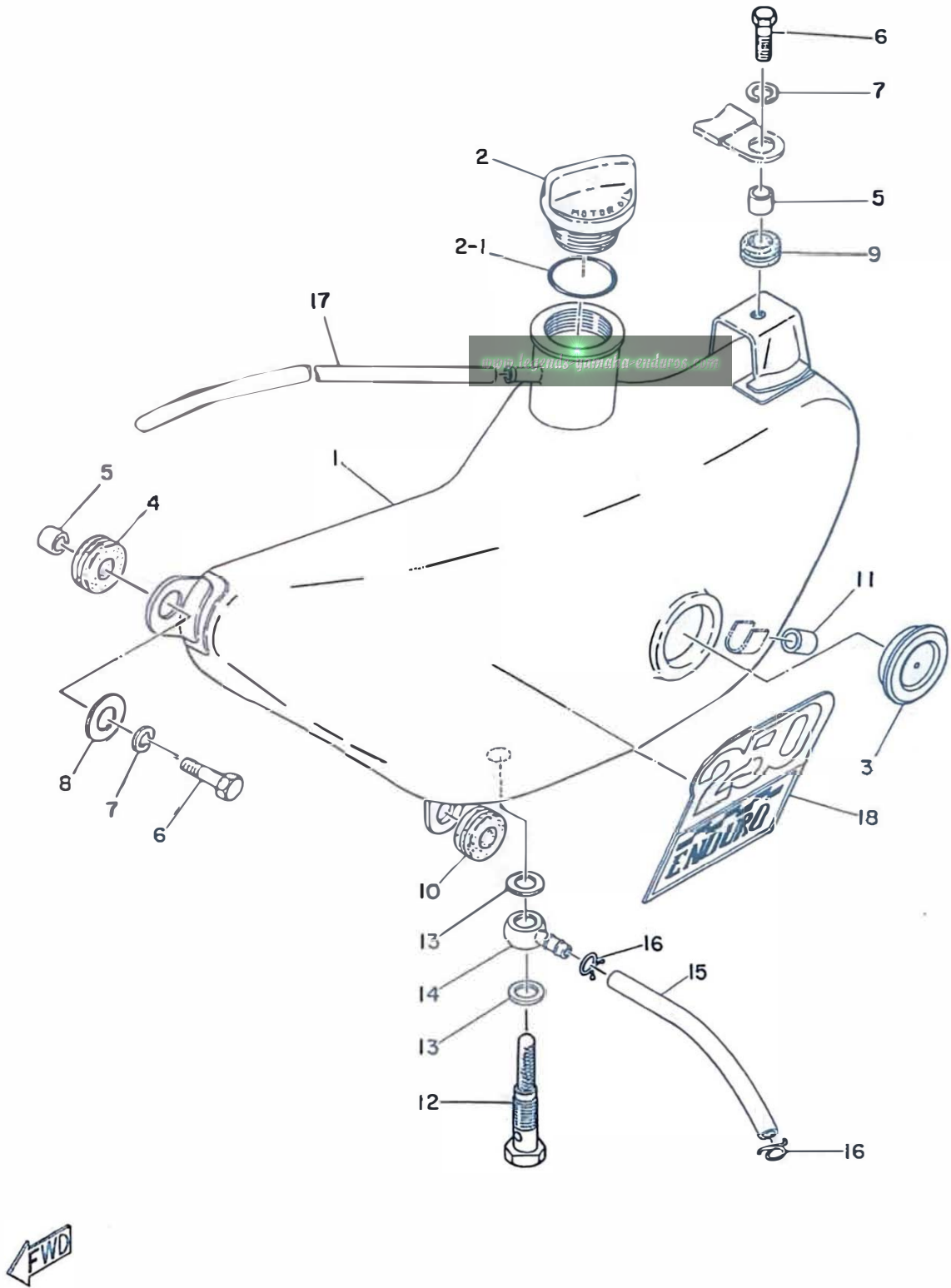


# FUEL TANK

Ref No.	Parts No.	Part Name	Description	Qty	S·R	Remarks
20- 1	214-24110-00	FUEL TANK COMP.		1		⊙
20- 2	122-24610-01	CAP ASS'Y		1		
20- 3	214-24500-00	FUEL COCK ASS'Y		1		
20- 4	214-24523-00	. VALVE		1		
20- 5	214-24515-00	. NET, filter		1		
20- 6	214-24522-00	. GASKET, filter		1		
20- 7	214-24521-00	. CUP, filter		1		
20- 8	214-24542-00	. NUT, ring		1		
20- 9	214-24512-00	. GASKET, body		1		
20-10	214-24524-00	. LEVER, cock		1		
20-11	137-24518-00	. WASHER, wave		1		
20-12	214-24525-00	. PLATE, lever fitting		1		
20-13	214-24535-00	. SCREW, lever fitting		2		
20-14	214-24143-00	BOLT, cock fitting		2		
20-15	137-24513-00	GASKET, cock fitting		2		
20-16	214-24311-00	PIPE, fuel		1		
20-17	143-24356-00	CLIP, pipe		2		
20-18	214-24115-00	STAY, fuel tank		1		
20-19	214-24183-00	DAMPER, locating 3		1		
20-20	214-24184-00	DAMPER, locating 4		1		
20-21	91202-06015	BOLT		2		
20-22	92902-06200	WASHER, plain		2		
20-23	211-24161-00	EMBLEM, fuel tank		2		BLACK
	214-24161-00	EMBLEM, fuel tank		2		RED
20-24	92501-04008	SCREW, pan head		4		
20-25	214-24173-00	BAND, tank fitting		1		
20-26	143-24199-00	BAND, tank fitting		1		



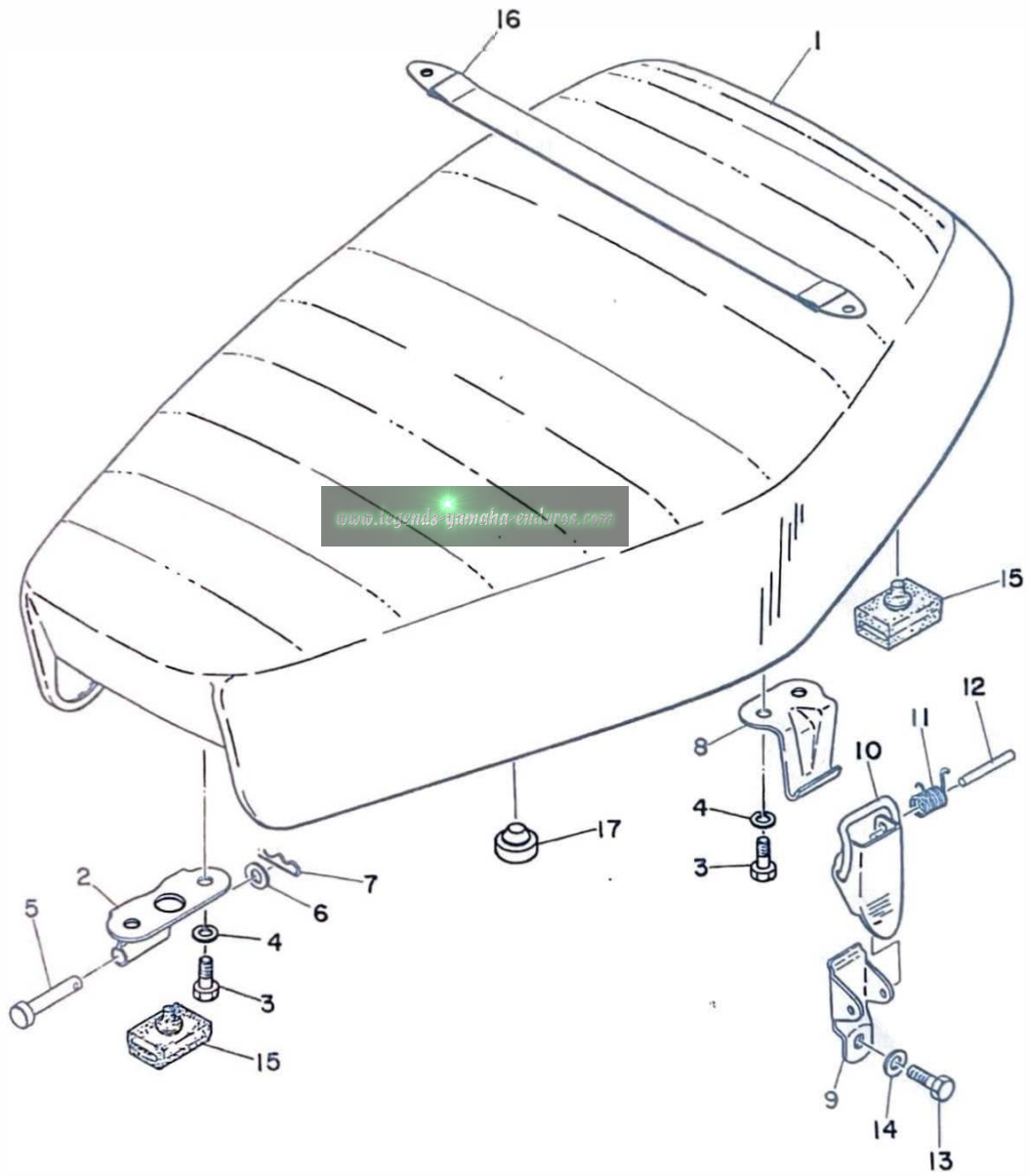
Fig. 21 OIL TANK



# OIL TANK

Ref No.	Parts No.	Part Name	Description	Qty	S-R	Remarks
21- 1	214-21751-00	TANK, oil		1		⊙
21- 2	214-21770-00	OIL TANK CAP ASS'Y		1		
21- 2-1	214-21772-00	. GASKET, cap		1		
21- 3	214-21761-00	GAUGE, level		1		
21- 4	214-21638-00	DAMPER, fender mount 1		1		
21- 5	214-21633-00	COLLAR, fender mount 1	7-10-7	2		
21- 6	91201-06025	BOLT		2		
21- 7	92901-06100	WASHER, spring		2		
21- 8	116-28324-00	WASHER, leg shield 2	6.5-20-1.6	1		
21- 9	214-21717-00	DAMPER, battery box 1		1		
21-10	214-21746-00	DAMPER, tool box		1		
21-11	214-21779-00	DAMPER, oil tank 2		1		
21-12	214-21768-00	SCREW, union		1		
21-13	137-21767-00	GASKET, union	10.2-15-1.5	2		
21-14	214-21769-00	COLLAR, union screw		1		
21-15	214-21766-00	PIPE, oil		1		
21-16	101-24356-00	CLIP, pipe		2		
21-17	214-21745-00	PIPE, oil tank breather		1		
21-18	214-21787-00	EMBLEM, enduro		1		

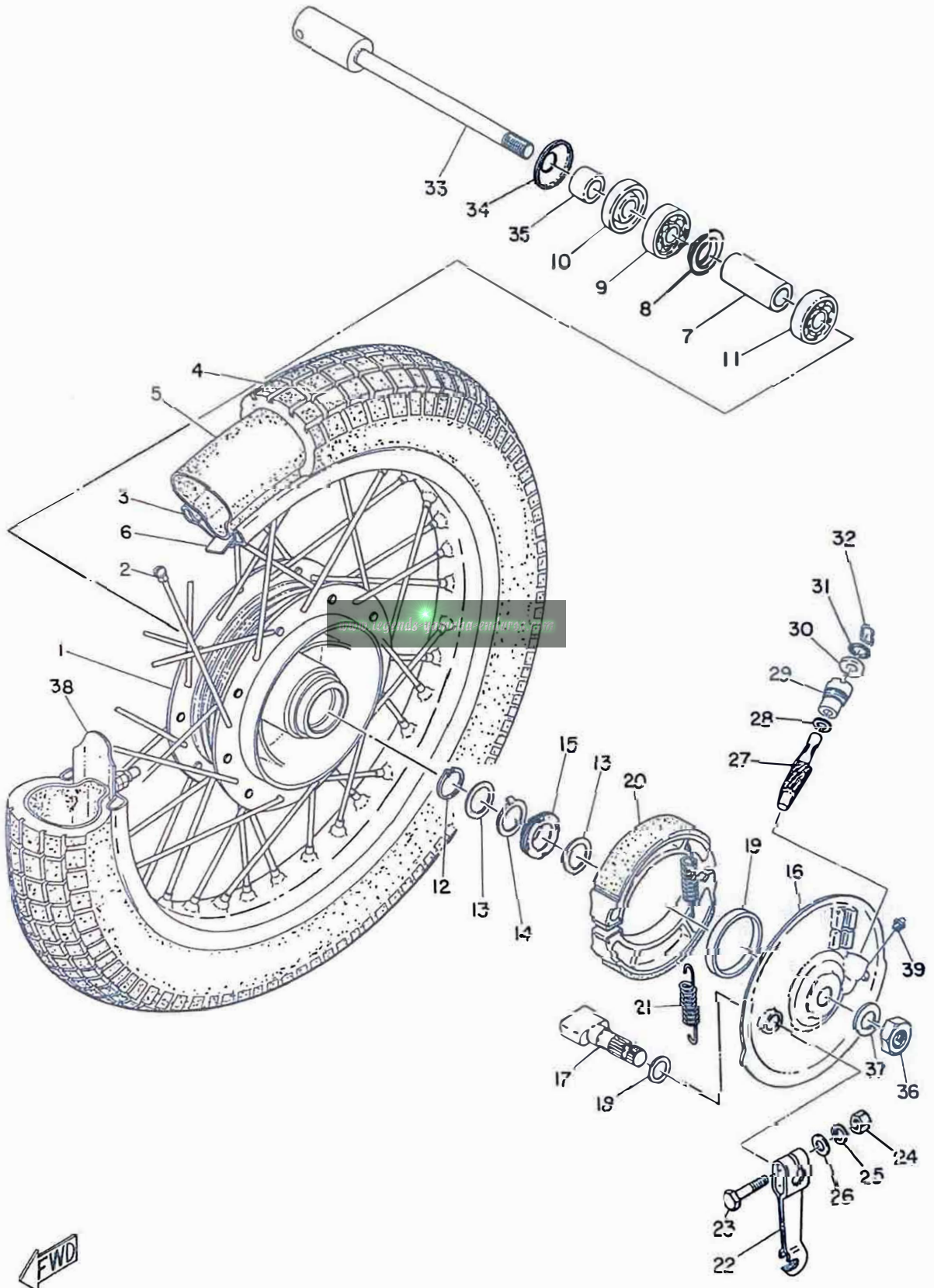
Fig. 22 SEAT



# SEAT

Ref No.	Parts No.	Part Name	Description	Q'ty	S-R	Remarks
22- 1	214-24710-00	SINGLE SEAT ASS'Y		1		
22- 1-1	214-24711-00	. COVER, single seat		1		
22- 2	214-24726-00	HINGE, seat		2		
22- 3	91202-06012	BOLT		6		
22- 4	92902-06100	WASHER, spring		6		
22- 5	91502-05055	PIN, clevis		2		
22- 6	92902-05200	WASHER, plain		2		
22- 7	156-83525-00	CLIP		2		
22- 8	214-24728-00	BRACKET, seat		1		
22- 9	214-24718-00	BRACKET, seat under		1		
22-10	214-24776-00	LEVER, seat		1		
22-11	214-24758-00	SPRING, seat		1		
22-12	214-24727-00	PIN, seat fitting		1		
22-13	91201-06010	BOLT		1		
22-14	92902-06200	WASHER, plain		1		
22-15	214-24724-00	DAMPER, seat		4		
22-16	214-24778-00	BAND, seat fitting		1		
22-17	214-24745-00	STOPPER, seat		1		

Fig. 23 FRONT WHEEL

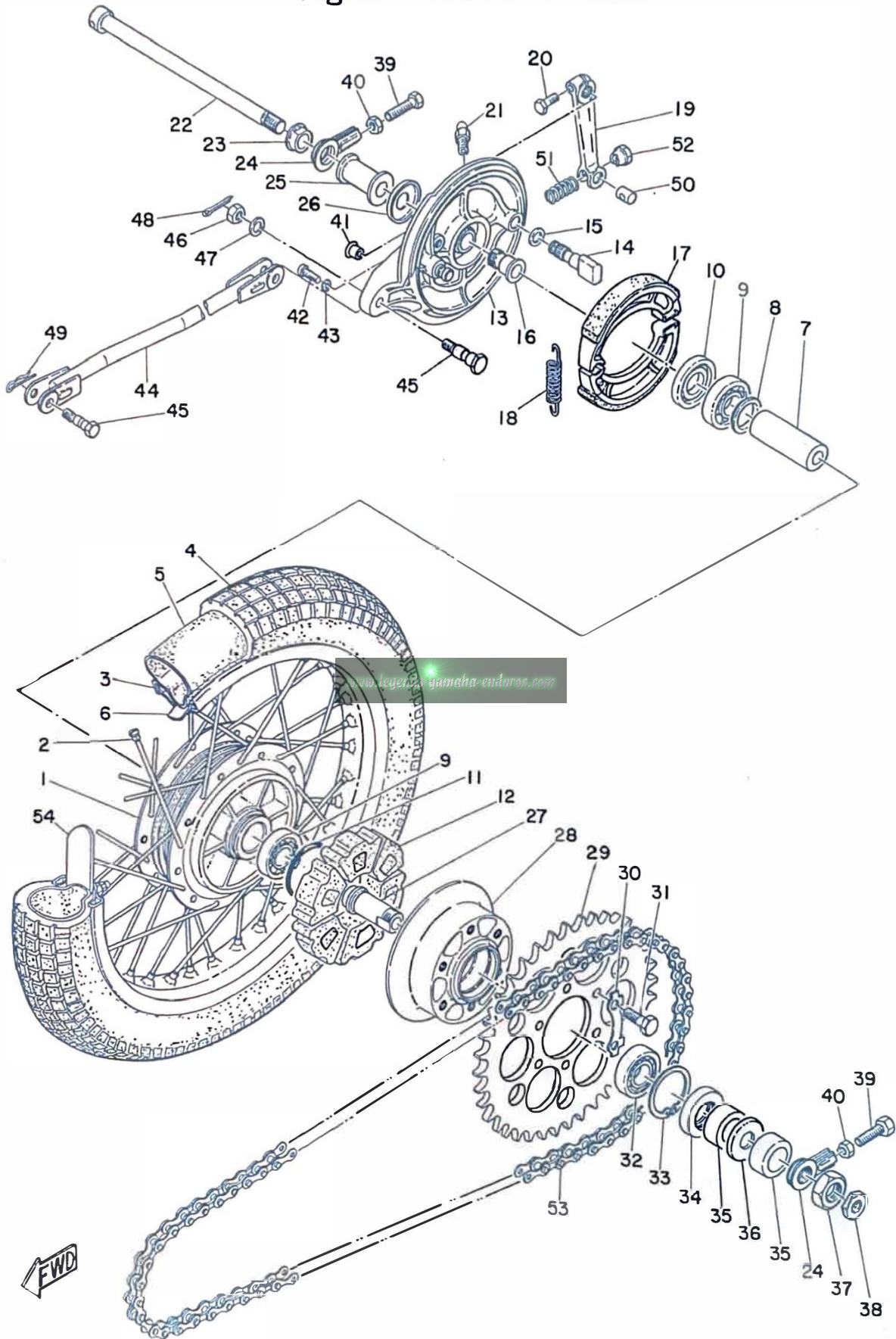




## FRONT WHEEL

Ref No.	Parts No.	Part Name	Description	Qty	S-R	Remarks
23-0-1 23- 1	214-25101-00 214-25111-00	FRONT WHEEL ASSY. HUB		1 1		
23- 2	214-25104-00	SPOKE SET		1s		
23- 3	94416-19035	RIM	1.60A-19	1		
23- 4	94132-19063	TIRE, front	3.25-19 -4PR	1		
23- 5	94232-19029	TUBE	3.25-19	1		
23- 6	94332-19021	BAND, rim	3.25-19	1		
23- 7	214-25117-00	SPACER, bearing		1		
23- 8	136-25115-00	FLANGE, spacer		1		
23- 9	93306-20201	BEARING	6202	1		☆
23-10	93102-20009	OIL SEAL	SD-20-35-7	1		
23-11	93306-20203	BEARING	6202RS	1		☆
23-12	93410-22014	CIRCLIP	S22	1		
23-13	214-25147-00	WASHER, thrust 2	22.5-29-1	2		
23-14	214-25149-00	CLUTCH, meter		1		
23-15	214-25135-00	GEAR, drive		1		
23-16	214-25121-00	PLATE, brake shoe		1		
23-17	214-25151-00	CAM, shaft		1		
23-18	137-25153-00	SHIM, cam shaft	12.2-22-0.5	1		
23-19	93105-50010	OIL SEAL		1		
23-20	214-25130-00	BRAKE SHOE COMP.		2		
23-21	137-25133-00	SPRING, brake shoe return		2		
23-22	214-25155-00	LEVER, cam shaft		1		
23-23	91201-06030	BOLT		1		
23-24	92801-06100	NUT		1		
23-25	92901-06100	WASHER, spring		1		
23-26	92901-06200	WASHER, plain		1		
23-27	214-25138-00	GEAR, meter		1		
23-28	183-25146-00	WASHER, thrust 1	7-12-0.8	1		
23-29	109-25136-00	BUSH		1		
23-30	93104-07003	OIL SEAL	SO-7-14-4	1		
23-31	93210-13017	O-RING	2.4-13.4	1		
23-32	102-25137-00	RING, stop	18ø	1		
23-33	214-25181-00	SHAFT, wheel		1		
23-34	214-25118-00	COVER, hub dust		1		
23-35	136-25183-00	COLLAR, wheel shaft	15-20-12.4	1		
23-36	214-25182-00	NUT, shaft		1		
23-37	92901-14100	WASHER, spring		1		
23-38	214-25194-00	SPACER, bead		1		
23-39	93700-06001	NIPPLE, grease		1		

Fig. 24 REAR WHEEL

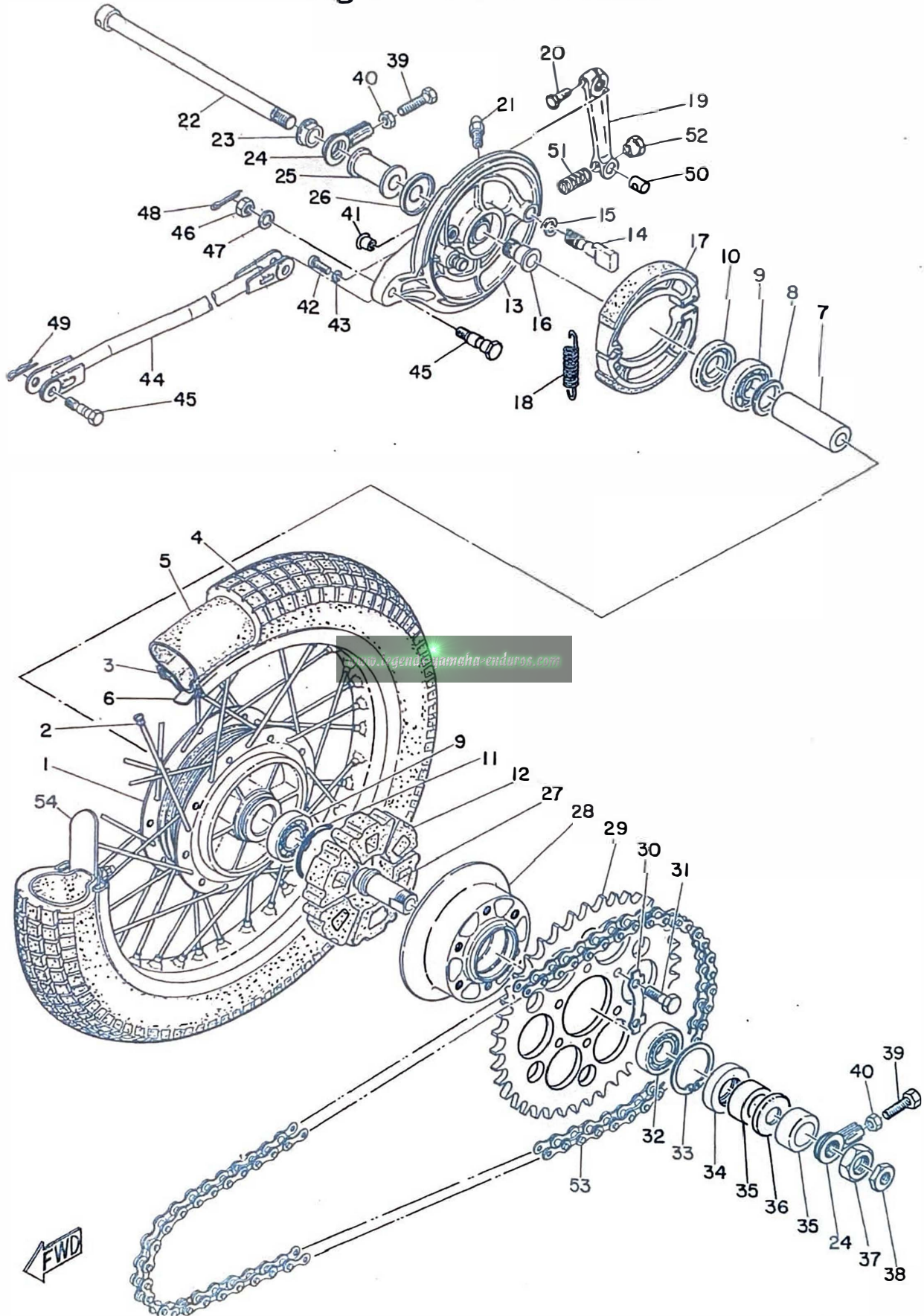


## REAR WHEEL

Ref No.	Parts No.	Part Name	Description	Qty	S-R	Remarks
<del>24-0-1</del> 24-1	<del>214-25301-00</del> 214-25311-00	<del>REAR WHEEL ASSY</del> HUB		1 1		
24-2	214-25304-00	SPOKE SET		1s		
24-3	94418-18036	RIM	1.85B-18	1		
24-4	94140-18062	TIRE, rear	4.00-18-4PR	1		
24-5	94240-18024	TUBE	4.00-18	1		
24-6	94340-18022	BAND, rim	4.00-18	1		
24-7	214-25317-00	SPACER, bearing		1		
24-8	136-25115-00	FLANGER, spacer		1		
24-9	93306-20203	BEARING	6202RS	2		☆
24-10	93104-44024	OIL SEAL	SO-44-56-6	1		
24-11	93210-42101	O-RING	2.5-41.7	1		
24-12	214-25364-00	DAMPER, clutch		6		
24-13	214-25321-00	PLATE, brake shoe		1		
24-14	214-25351-00	CAM, shaft		1		
24-15	148-25353-00	SHIM, cam shaft		1		
24-16	135-25128-00	BUSHING, shaft		1		
24-17	214-25130-00	BRAKE SHOE COMP.		2		
24-18	137-25133-00	SPRING, return		2		
24-19	214-25355-00	LEVER, cam shaft		1		
24-20	91203-06025	BOLT		1		
24-21	93700-06001	NIPPLE, grease		1		
24-22	214-25381-00	SHAFT, wheel		1		
24-23	214-25377-00	COLLAR, shaft		1		
24-24	214-25388-00	PULLER, chain		2		
24-25	214-25383-00	COLLAR, wheel shaft		1		
24-26	135-25127-00	COVER, plate dust		1		
24-27	214-25387-00	SHAFT, sprocket		1		
24-28	214-25366-00	CLUTCH, hub		1		
24-29	214-25440-10	GEAR, sprocket wheel	40T	1		
	214-25441-10	GEAR, sprocket wheel	41T	1		
	214-25442-10	GEAR, sprocket wheel	42T	1		
	214-25443-10	GEAR, sprocket wheel	43T	1		
	214-25444-10	GEAR, sprocket wheel	44T	1		S.T.D
	214-2544-10	GEAR, sprocket wheel	45T	1		
	214-25446-10	GEAR, sprocket wheel	46T	1		
	214-25447-10	GEAR, sprocket wheel	47T	1		
	214-25448-10	GEAR, sprocket wheel	48T	1		
	214-25449-10	GEAR, sprocket wheel	49T	1		
	214-25450-10	GEAR, sprocket wheel	50T	1		



Fig. 24 REAR WHEEL

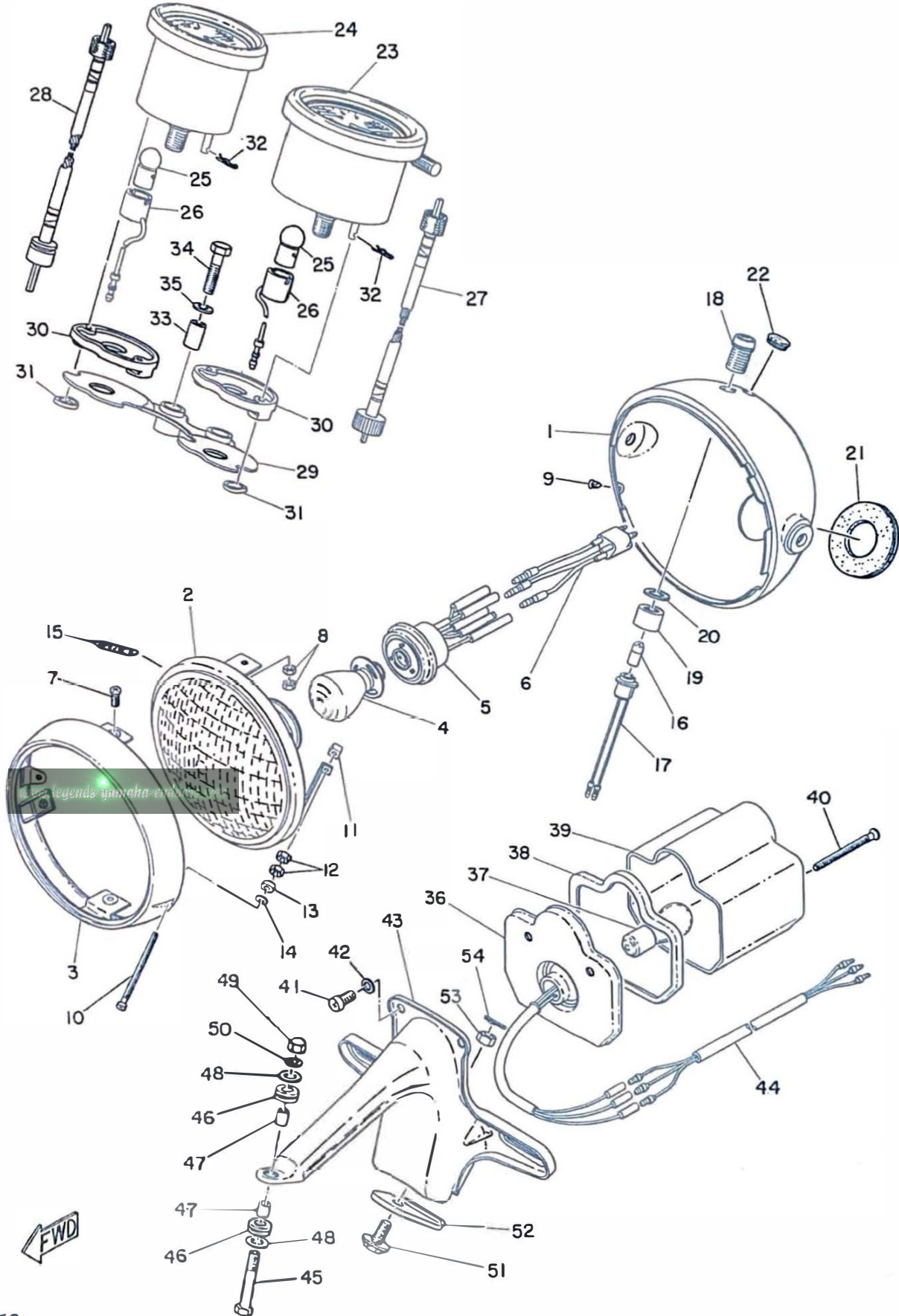


# REAR WHEEL

Ref No.	Parts No.	Part Name	Description	Qty	S-R	Remarks
24-30	214-25412-00	WASHER, lock		3		
24-31	214-25411-00	BOLT, fitting		6		
24-32	93306-20404	BEARING	6204Z	1		☆
24-33	93420-47008	CIRCLIP	R47-1.75	1		
24-34	93102-28022	OIL SEAL	SD-28-47-7	1		
24-35	214-25376-00	COLLAR, sprocket shaft		2		
24-36	214-25367-00	COVER, dust		1		
24-37	137-25385-00	NUT, sprocket shaft		1		
24-38	214-25182-00	NUT, shaft		1		
24-39	168-25379-00	BOLT, chain pullar		2		
24-40	92803-08300	NUT		2		
24-41	116-83931-00	PLUG, blind		1		
24-42	92501-06020	SCREW, pan head		1		
24-43	92901-06100	WASHER, spring		1		
24-44	214-25371-00	BAR, tension		1		
24-45	214-25373-00	BOLT, tension bar		2		
24-46	92801-08300	NUT		1		
24-47	92901-08100	WASHER, spring		1		
24-48	91402-20012	PIN, cotter		1		
24-49	102-25375-00	CLIP, tension bar		1		
24-50	156-27237-00	PIN, clevis		1		
24-51	180-27236-00	SPRING, rod		1		
24-52	109-27238-00	NUT, adjusting		1		
24-53	94515-20100	CHAIN	520T-100P	1		
24-53-1	94615-20001	. JOINT, chain		1		
24-54	214-25394-00	SPACER, bead		1		



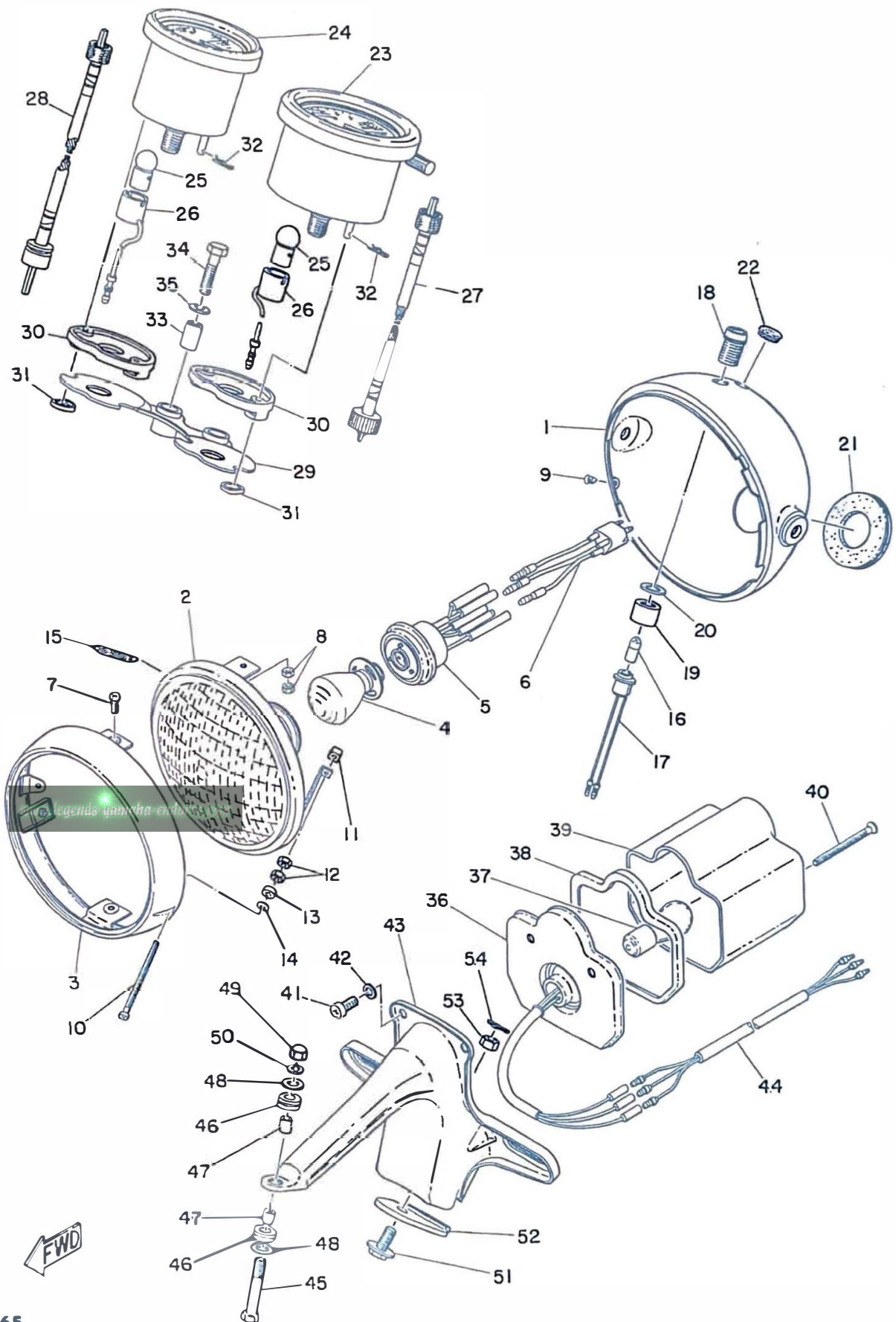
Fig. 25 HEAD LAMP & TAIL LAMP



## HEAD LAMP & TAIL LAMP

Ref No.	Parts No.	Part Name	Description	Qty	S-R	Remarks
25- 0-1	214-84100-60	HEAD LAMP ASS'Y		1		⊙
25- 1	214-84111-60	. BODY, head lamp		1		⊙
25- 2	214-84120-60	. LENS ASS'Y		1		
25- 3	214-84115-60	. RIM, head lamp		1		
25- 4	214-84114-60	. BULB, head lamp	6V 35/35W	1		☆
25- 5	214-84112-60	. SOCKET CORD ASS'Y		1		
25- 6	214-84159-60	. CORD, head lamp		1		
25- 7	92503-05012	. SCREW, pan head		2		
25- 8	92801-05300	. NUT		4		
25- 9	150-84125-00	. SCREW, rim fitting		1		
25-10	214-84131-60	. SCREW, rim adjuster		1		
25-11	132-84334-61	. NUT, adjust		1		
25-12	92801-04300	. NUT		2		
25-13	168-84328-60	. SPACER		1		
25-14	92901-04200	. WASHER, plain		1		
25-15	132-84335-60	. SPRING, lens adjust		1		
25-16	104-83517-10	. BULB, pilot	6V 1.5W	1		☆
25-17	214-84150-60	. SOCKET CORD ASS'Y		1		
25-18	214-84157-60	. BODY, high beam		1		
25-19	214-84158-60	. NUT, pilot lamp		1		
25-20	92901-12300	. WASHER, tooth		1		
25-21	214-84153-60	. GROMMET A		1		
25-22	214-84154-60	. GROMMET B		1		
25-23	214-83570-30	SPEEDOMETER ASS'Y		1		MIL/H
	214-83570-10	SPEEDOMETER ASS'Y		1		KM/H
25-24	214-83540-00	TACHOMETER ASS'Y		1		
25-25	188-83517-10	. BULB	6V 1.5W	2		☆
25-26	214-83536-30	. SOCKET, meter		2		
25-27	214-83550-00	SPEEDOMETER CABLE ASS'Y		1		
25-28	214-83560-00	TACHOMETER CABLE ASS'Y		1		
25-29	214-83519-00	BRACKET, meter		1		
25-30	214-83523-00	DAMPER		2		
25-31	214-83524-00	WASHER, special		4		
25-32	156-83525-00	CLIP		4		
25-33	214-83528-00	BUSHING, meter		2		
25-34	91201-06030	BOLT		2		
25-35	92901-06200	WASHER, plain		2		
25- 0-2	214-84510-60	TAIL LAMP UNIT ASS'Y		1		
25-36	214-84511-60	. BASE, tail lamp		1		

Fig. 25 HEAD LAMP & TAIL LAMP



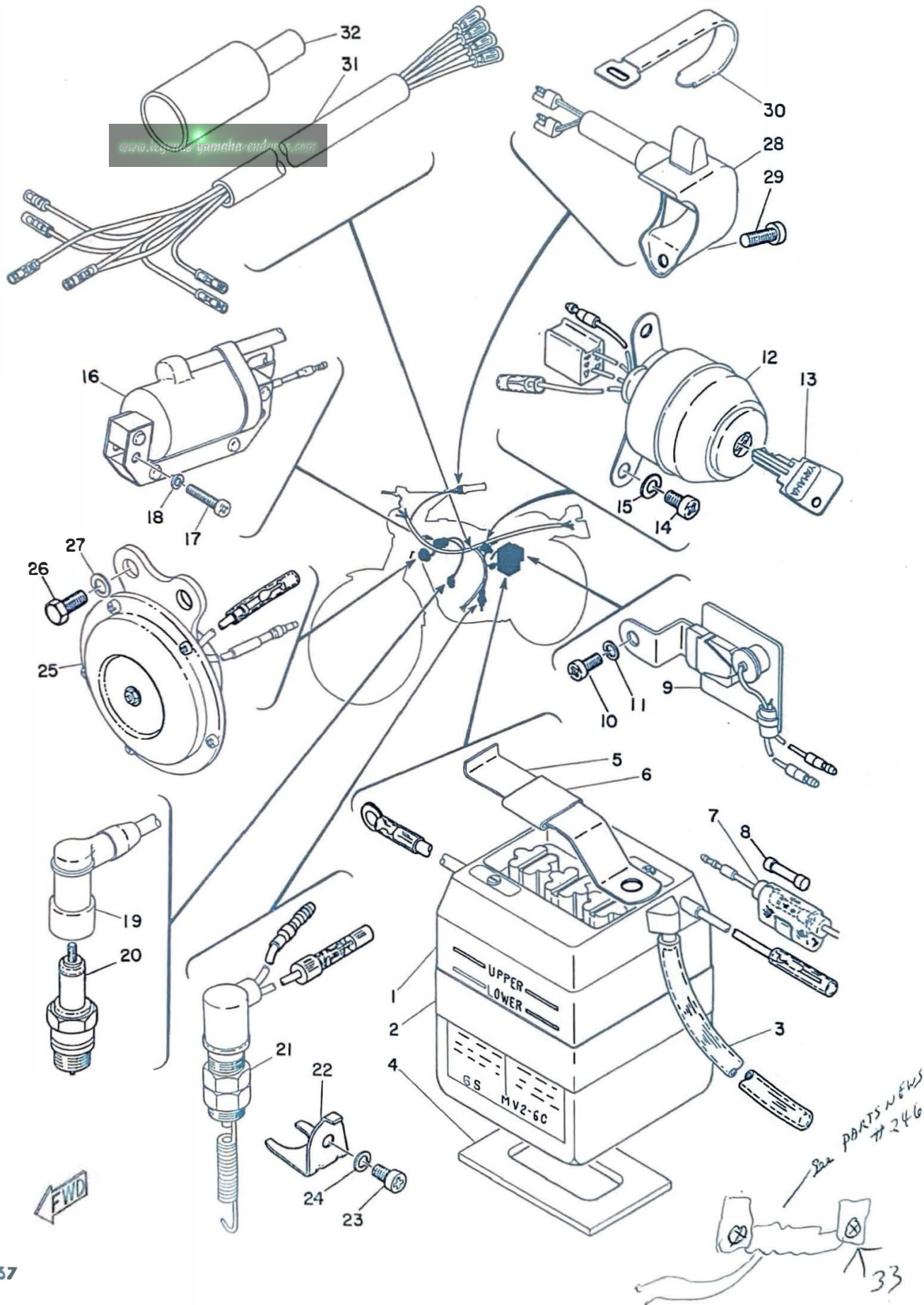
## HEAD LAMP & TAIL LAMP

Ref No.	Parts No.	Part Name	Description	Qty	S·R	Remarks
25-37	122-84514-30	. BULB, tail lamp	6V 17/5.3W	1		☆
25-38	168-84712-60	. SEAT, base		1		
25-39	168-84721-60	. LENS, tail lamp		1		
25-40	168-84724-00	. SCREW, lens fitting		2		
25-41	92901-06100	. WASHER, spring		2		
25-42	92501-06010	. SCREW, pan head		2		
25-43	214-84551-60	BRACKET, licence		1		⊙
25-44	214-84517-00	CORD, tail lamp		1		
25-45	91101-06035	BOLT		1		
25-46	214-21717-00	DAMPER, battery box 1	6.5-20-1.6	2		
25-47	214-21633-00	COLLAR, fender mount 1		2		
25-48	116-28324-00	WASHER, legshield 2		2		
25-49	92803-06700	NUT, crown		1		
25-50	92901-06100	WASHER, spring		1		
25-51	214-84752-00	BOLT, fitting		1		
25-52	214-84553-00	DAMPER, licence bracket		1		
25-53	92801-06100	NUT		1		
25-54	156-83525-00	CLIP		1		

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Fig. 26 ELECTRICAL





# ELECTRICAL

Ref No.	Parts No.	Part Name	Description	Qty	S-R	Remarks
26- 1	116-82110-11	BATTERY ASS'Y		1		
26- 1-1	104-82111-10	. CAP, battery		3		
26- 2	214-82124-00	BAND, battery		1		
26- 3	123-82112-00	PIPE, breather		1		
26- 4	214-82122-00	SEAT, battery		1		
26- 5	214-82131-00	BAND, battery		1		
26- 6	214-82121-00	PAD, battery		1		
26- 7	116-82150-00	FUSE HOLDER, ASS'Y		1		
26- 8	116-82151-00	. FUSE		2		
26- 9	214-81970-20	RECTIFIER ASS'Y		1		
26-10	92501-05010	SCREW, pan head		1		
26-11	92901-05100	WASHER, spring		1		
26-12	214-82510-20	MAIN SWITCH ASS'Y		1		
26-13	116-82511-00	. KEY, main switch		2		
26-14	92501-05008	SCREW, pan head		2		
26-15	92901-05100	WASHER, spring		2		
26-16	214-82310-40	IGNITION COIL ASS'Y		1		
26-17	92501-05020	SCREW, pan head		2		
26-18	92901-05100	WASHER, spring		2		
26-19	166-82370-20	PLUG CAP ASS'Y		1		
26-20	94700-00010	PLUG, spark	B-7E	1		
26-21	214-82530-00	STOP SWITCH ASS'Y		1		
26-22	214-82537-00	ATTACHMENT, stop switch		1		
26-23	92501-05008	SCREW, pan head		1		
26-24	92901-05100	WASHER, spring		1		
26-25	214-83371-10	HORN		1		
26-26	91201-06012	BOLT		2		
26-27	92901-06100	WASHER, spring		2		
26-28	214-83975-00	SWITCH, handle 2		1		
26-29	92503-05015	SCREW, pan head		1		
26-30	168-83936-00	BAND, switch cord		1		
26-31	214-82590-21	WIRE HARNESS ASS'Y		1		
26-32	214-82599-00	COVER, connector		1		
26-33	650-214-283	CHOKE COIL				

# NUMERICAL INDEX



Ref No.	New Parts No.	Old Parts No.	Ref No.	New Parts No.	Old Parts No.
21-16	101-24356-00		8- 4	132-15616-00	
23-32	102-25137-00		8- 5	132-15617-00	
24-49	102-25375-00		8-25	132-15644-00	
14-13	104-81328-20		4-24	132-16346-00	
26- 1-1	104-82111-10		5- 9	132-17216-00	
25-16	104-83517-10		8-20	132-17414-00	
23-29	109-25136-00		7- 2	132-18113-01	
24-52	109-27238-00		7-16	132-18133-00	
13- 7	115-13124-60		25-11	132-84334-61	
10- 8	116-28324-00		25-15	132-84335-60	
12-17	116-28324-00		24-26	135-25127-00	
15-20	116-28324-00		24-16	135-25128-00	
15-33	116-28324-00		7- 9	136-18186-00	
18-67	116-28324-00		6- 4	136-18551-00	
21- 8	116-28324-00		16-15	136-22316-00	
25-48	116-28324-00		23- 8	136-25115-00	
26- 7	116-82150-00		24- 8	136-25115-00	
26- 8	116-82151-00		16- 9	136-25153-00	
26-13	116-82511-00				
24-41	116-83931-00		23-35	136-25183-00	
25-40	168-84724-00		13- 6	137-13125-00	
1-12	120-15371-00		13-14	137-13127-00	
14-12	120-81331-20		13-28	137-13128-00	
18-25	122-23346-00		13- 3	137-13129-00	
18-35	122-23411-00		13-12	137-13134-00	
18-36	122-23412-00		13-13	137-13135-00	
18-38	122-23416-00		13-25	137-13136-00	
20- 2	122-24610-01		13-21	137-13137-00	
25-37	122-84514-30		13-23	137-13138-00	
26- 3	123-82112-00		13-24	137-13139-00	
13-36	126-13116-00		13-17	137-13141-00	
11-26	127-14121-00		13-16	137-13142-00	
11-28	127-14124-20		13-26	137-13147-00	
11-30	127-14134-00		13- 2	137-13148-00	
11-27	127-14161-00		13-33	137-13165-00	
11- 3	127-14195-00		13-47	137-13165-00	
11-41	132-14146-00		13-32	137-13167-00	
11-32	132-14171-00		13-48	137-13167-00	
11-38	132-14173-00		13-31	137-13169-00	
11-37	132-14174-00		13-39	137-13176-00	

Ref No.	New Parts No.	Old Parts No.	Ref No.	New Parts No.	Old Parts No.
13-35	137-13187-00		11-31	152-14123-00	
11-25	137-14133-00		5- 3	152-17226-00	
11- 8	137-14143-26		5-36	152-17463-00	
11- 8	137-14143-28		13-20	156-13145-00	
11- 8	137-14143-30		11-33	156-14135-00	
11- 8	137-14143-32		11-29	156-14169-00	
11- 8	137-14143-34		10-11	156-14455-00	
11- 6	137-14153-00		8- 6	156-15618-01	
11-13	137-14186-00		3-21	156-16174-00	
1-14	137-15353-00		4-14	156-16174-00	
8-28	137-15643-00		5-14	156-17417-00	
4-10	137-16333-00		5-29	156-17429-00	
4-11	137-16337-00		5-35	156-17464-01	
4-23	137-16345-00		10- 6	156-21749-00	
5-11	137-17427-00				
6-18	137-18547-00				
6-17	137-18557-00		18-32	156-23411-00	
6-16	137-18567-00		18-33	156-23412-00	
6-15	137-18577-00		18-48	156-23418-00	
21-13	137-21767-00		24-50	156-27237-00	
18-39	137-23454-00		17-10	156-27317-00	
20-15	137-24513-00		15-27	156-83524-00	
20-11	137-24518-00		15-28	156-83524-00	
23-21	137-25133-00		25-32	156-83525-00	
24-18	137-25133-00		22- 7	156-83525-00	
23-18	137-25153-00		25-54	156-83525-00	
24-37	137-25385-00		11-18	164-14137-00	
18-47	141-23427-00		8-27	164-17417-00	
16-12	141-82596-00		18-31	164-23462-00	
20-26	143-24199-00				
20-17	143-24356-00		26-19	166-82370-20	
13-41	148-18334-00		13-22	168-13144-00	
24-15	148-25353-00		11-16	168-14112-25	
			11-17	168-14116-01	
8- 9	150-17219-00		11-22	168-14131-00	
7-13	150-18138-00		11-21	168-14136-00	
19-17	150-26249-00		11-24	168-14168-01	
19-11	150-83974-00		11-36	168-14179-00	
25- 9	150-84125-00		11-14	168-14184-00	
3- 6	152-11685-00		11- 2	168-14190-20	

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Ref No.	New Parts No.	Old Parts No.	Ref No.	New Parts No.	Old Parts No.
8-15	168-15643-00		1-18	214-11311-00	
8-19	168-15653-00		1-17	214-11351-00	
8-22	168-15675-00		1-16	214-11361-00	
8-23	168-15676-00		3- 0-1	214-11400-00	
8-34	168-15684-00		3- 1	214-11412-00	
4- 7	168-16321-00		3- 2	214-11422-00	
4- 8	168-16325-00		3-23	214-11545-00	
4- 6	168-16367-00		3-17	214-11555-00	
5-25	168-17116-00		3-15	214-11557-00	
5-30	168-17428-01		3-11	214-11601-00	
6-13	168-18552-00		3-11	214-11601-10	
18- 8	168-23125-00		3-11	214-11601-20	
18-11	168-23145-01		3- 7	214-11631-00	
18- 9	168-23147-01		3- 7	214-11631-10	
24-39	168-25379-00		3- 7	214-11631-20	
19-25	168-26344-00		3- 9	214-11633-00	
26-30	168-83936-00		3- 3	214-11651-00	
25-13	168-84328-60		3- 4	214-11681-00	
25-38	168-84712-60		13- 0-1	214-13101-00	
25-39	168-84721-60		13- 1	214-13110-00	
11-34	170-14178-00		13- 4	214-13120-00	
4-19	170-16154-02		13- 9	214-13131-00	
4-18	170-16164-00		13-46	214-13161-00	
4-12	174-16356-00		13-37	214-13174-00	
12-10	178-14766-00		13-42	214-13178-00	
24-51	180-27236-00		10-12	214-13555-00	
11-39	183-14197-00		10-13	214-13556-00	
15-13	183-22143-00		10-14	214-13558-00	
23-28	183-25146-00		11- 0-1	214-14101-00	
25-25	188-83517-10		11-19	214-14114-00	
11- 1	193-14142-35		11- 4	214-14141-32	
			11- 5	214-14145-00	
20-23	211-24161-00		11- 7	214-14147-00	
			11-23	214-14158-00	
1-20	214-11111-00		11- 9	214-14166-00	
1-23	214-11161-00		11-35	214-14175-00	
1-21	214-11171-00		11-15	214-14181-00	
1-22	214-11175-00		11-11	214-14185-00	
1-19	214-11181-00		11-12	214-14187-00	



Ref No.	New Parts No.	Old Parts No.	Ref No.	New Parts No.	Old Parts No.
11- 3	214-14195-00		8-14	214-15653-00	
11-40	214-14197-00		8-16	214-15661-00	
11-10	214-14198-00		8-35	214-15662-00	
10- 1	214-14411-00		8-13	214-15664-00	
10- 2	214-14451-00		8-12	214-15665-00	
10-10	214-14453-00		8-31	214-15668-00	
10- 9	214-14455-00		8-21	214-15671-00	
			8-32	214-15674-00	
12- 1	214-14610-00		8-11	214-15676-00	
12-12	214-14612-00		8-33	214-15686-00	
12-11	214-14613-00		3-19	214-16111-00	
12- 7	214-14718-00		4-15	214-16119-00	
12- 3	214-14746-00		4- 1	214-16150-00	
12- 2	214-14753-00		4-16	214-16181-00	
12-16	214-14763-00		4- 0-1	214-16301-00	
12-20	214-14771-00		4- 4	214-16324-00	
12-15	214-14683-01		4- 5	214-16332-00	
1- 1	214-15111-00		4-22	214-16340-00	
1- 2	214-15121-01		4-28	214-16343-00	
1- 2-1	214-15121-02		4-29	214-16344-00	
1-15	214-15351-00		4- 9	214-16351-00	
9-15	214-15353-00		4-20	214-16357-00	
2-12	214-15363-00		4- 3	214-16371-00	
1-13	214-15373-00		4-26	214-16379-00	
1- 8	214-15385-00		4-25	214-16389-00	
2- 1	214-15411-00		5- 8	214-17121-00	
2-10	214-15416-00		5- 5	214-17131-00	
2- 3	214-15417-00		5-21	214-17131-00	
2- 2	214-15421-00		5- 2	214-17141-00	
2- 9	214-15431-00		5-24	214-17211-00	
2- 7	214-15451-00		5- 6	214-17216-00	
2- 8	214-15461-00		5-28	214-17216-00	
1- 9	214-15492-00		5-20	214-17221-00	
8- 0-1	214-15610-00		5- 7	214-17231-00	
8- 1	214-15611-00		5-22	214-17231-00	
8- 2	214-15612-00		5-23	214-17241-00	
8- 3	214-15625-00		5- 0-1	214-17401-00	
8-30	214-15631-00		5- 0-2	214-17402-00	
8-18	214-15641-00		5- 1	214-17411-00	
8-29	214-15651-00		5-18	214-17421-00	

Ref No.	New Parts No.	Old Parts No.	Ref No.	New Parts No.	Old Parts No.
5-34	214-17461-30		6- 5	214-18552-00	
5-34	214-17461-40		15- 1	214-21110-00	
5-34	214-17461-50		15-34	214-21170-00	
5-34	214-17461-60		15-25	214-21240-00	
5-33	214-17462-00		15-40	214-21268-00	
5-15	214-17474-00		15- 3	214-21433-00	
5-19	214-17481-00		15- 6	214-21459-00	
8-17	214-17481-00		15- 2	214-21471-00	
9-16	214-17811-00		15-10	214-21481-00	
9- 6	214-17811-01		15-11	214-21482-00	
9-12	214-17812-00		15- 7	214-21483-00	
9-11	214-17815-00		15-12	214-21484-00	
9- 4	214-17831-00		15- 8	214-21494-00	
9- 3	214-17837-00		18-59	214-21510-00	
9-17	214-17841-00		18-60	214-21512-00	
9- 7	214-17841-01		18-61	214-21513-00	
9-10	214-17847-00		18-62	214-21514-00	
9- 5	214-17851-00		15-15	214-21610-00	
9- 1	214-17861-00		15-21	214-21615-00	
7- 1	214-18111-01		15-17	214-21633-00	
7- 8	214-18121-00		15-30	214-21633-00	
6-22	214-18123-00		21- 5	214-21633-00	
7- 7	214-18124-00		10- 6	214-21633-00	
7- 6	214-18125-00		25-47	214-21633-00	
7-15	214-18127-00		15-16	214-21638-00	
6-19	214-18128-00		21- 4	214-21638-00	
7-14	214-18129-00		15-22	214-21639-00	
7- 4	214-18131-00		15-23	214-21649-00	
7-18	214-18139-00		10- 5	214-21717-00	
6-24	214-18151-00		15-29	214-21717-00	
6-23	214-18152-00		21- 9	214-21717-00	
6-26	214-18178-00		25-46	214-21717-00	
6-27	214-18179-00		21-17	214-21745-00	
6-20	214-18188-00		15-35	214-21746-00	
6-12	214-18511-00		21-10	214-21746-00	
6- 2	214-18512-00		15-26	214-21747-00	
6- 3	214-18513-00		21- 1	214-21751-00	
6- 1	214-18531-00		21- 3	214-21761-00	
6-14	214-18533-00		21-15	214-21766-00	
6- 8	214-18541-00		21-12	214-21768-00	
6-10	214-18561-00		21-14	214-21769-00	
			21- 2	214-21770-00	
			21- 2-1	214-21772-00	
			18-63	214-21778-00	
			21-11	214-21779-00	

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21-18	214-21787-00		18-40	214-23435-01	
16- 1	214-22110-00		18-50	214-23441-00	
16- 5	214-22123-00		18-51	214-23442-01	
16- 4	214-22124-00		18-45	214-23443-00	
16- 6	214-22127-00		18-46	214-23451-00	
16- 3	214-22126-00		20- 1	214-24110-00	
16- 8	214-22128-00		20-18	214-24115-00	
16- 2	214-22141-00		20-14	214-24143-00	
16-10	214-22143-00		20-23	214-24161-00	
18- 4	214-23170-00		20-25	214-24173-00	
15-37	214-22210-20		20-19	214-24183-00	
15-38	214-22241-00		20-20	214-24184-00	
15-39	214-22242-00		20-16	214-24311-00	
16-13	214-22317-00		20- 3	214-24500-00	
16-16	214-22318-00				
16-11	214-22311-00		20- 9	214-24512-00	
18- 0-1	214-23100-00		20- 5	214-24515-00	
18-23	214-23111-00		20- 7	214-24521-00	
18-23	214-23111-01				
18-22	214-23112-00		20- 6	214-24522-00	
18-21	214-23114-00		20- 4	214-24523-00	
18-20	214-23115-00		20-10	214-24524-00	
18-17	214-23116-00		20-12	214-24525-00	
18- 7	214-23118-00		20-13	214-24535-00	
18-18	214-23121-00		20- 8	214-24542-00	
18-15	214-23122-00		22- 1	214-24710-00	
18- 6	214-23124-00		22- 1-1	214-24711-00	
18- 1	214-23126-00		22- 9	214-24718-00	
18-10	214-23127-00		22-15	214-24724-00	
18-19	214-23131-00		22- 2	214-24726-00	
18- 2	214-23136-00		22-12	214-24727-00	
18- 5	214-23141-00		22- 8	214-24728-00	
18-14	214-23144-00		22-17	214-24745-00	
18-12	214-23146-00		22-11	214-24758-00	
18-13	214-23156-00		22-10	214-24776-00	
18-28	214-23158-00		22-16	214-24778-00	
18-16	214-23163-00		23- 2	214-25104-00	
18-24	214-23340-00		23- 1	214-25111-00	
18-49	214-23419-00		23- 7	214-25117-00	
18-56	214-23421-00		23-34	214-25118-00	
18-55	214-23422-00		23-16	214-25121-00	
			24-17	214-25130-00	
			23-20	214-25130-00	
			23-15	214-25135-00	

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23-27	214-25138-00		19-23	214-26335-00	
23-13	214-25147-00		19-24	214-26337-00	
23-14	214-25149-00		19-26	214-26341-00	
23-17	214-25151-00		19-27	214-26346-00	
23-22	214-25155-00		17-14	214-27211-00	
23-33	214-25181-00		17-16	214-27212-00	
23-36	214-25182-00		17-17	214-27213-00	
24-38	214-25182-00		17-18	214-27216-00	
23-38	214-25194-00		17-19	214-27231-00	
24- 2	214-25304-00		17- 9	214-27311-00	
24- 1	214-25311-00		17-13	214-27316-00	
24- 7	214-25317-00				
24-13	214-25321-00		17- 1	214-27411-00	
24-14	214-25351-00		17- 2	214-27421-00	
24-19	214-25355-00		17- 3	214-27413-00	
24-12	214-25364-00		17- 6	214-27417-00	
24-28	214-25366-00		17- 5	214-27418-00	
24-36	214-25367-00		17- 4	214-27426-00	
24-44	214-25371-00		15-36	214-28100-00	
24-45	214-25373-00		14- 0-1	214-81300-20	
24-35	214-25376-00		14- 2	214-81312-20	
24-23	214-25377-00		14- 3	214-81313-20	
24-31	214-25381-00		14- 4	214-81314-20	
24-25	214-25383-00		14- 7	214-81321-20	
24-27	214-25387-00		14-10	214-81326-20	
24-24	214-25388-00		14-15	214-81332-20	
24-54	214-25394-00		14- 1	214-81350-20	
24-31	214-25411-00		26- 9	214-81970-20	
24-30	214-25412-00		26- 1	116-82110-11	
24-29	214-25440-10		26- 6	214-82121-00	
24-29	214-25441-10		26- 4	214-82122-00	
24-29	214-25442-10		26- 2	214-82124-00	
24-29	214-25443-10		26- 5	214-82131-00	
24-29	214-25444-10		26-16	214-82310-40	
24-29	214-25445-10		26-12	214-82510-20	
24-29	214-25446-10		26-21	214-82530-00	
24-29	214-25447-10		26-22	214-82537-00	
24-29	214-25448-10		26-31	214-82590-21	
24-29	214-25449-10		26-32	214-82599-00	
24-29	214-25450-10				
19- 1	214-26111-00				
19-12	214-26241-00				
19-13	124-26242-00				
19-16	214-26243-00				
19-19	214-26261-00				
19-14	214-26281-00				
19-15	214-26282-00				
19-20	214-26311-00				
19-21	214-26312-00				
19-22	214-26321-00				

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19- 0-1	214-82910-00		25-45	91101-06035	
19- 2	214-82911-00		17- 7	91101-08020	
25-29	214-83519-00		12-13	91102-06020	
19- 0-2	214-82920-00		18-72	91103-08015	
19- 3	214-82921-00		18-54	91103-08025	
26-25	214-83371-10		18-44	91103-08030	
25-30	214-83523-00		18-41	91103-08045	
25-31	214-83524-00		22-13	91201-06010	
25-33	214-83528-00		15- 4	91201-06012	
25-26	214-83536-30		12-18	91201-06012	
25-24	214-83540-00		12-21	91201-06012	
25-27	214-83550-00		26-26	91201-06012	
25-28	214-83560-00		18-65	91201-06015	
25-23	214-83570-10		18-68	91201-06012	
25-23	214-83570-30		10- 7	91201-06020	
19- 4	214-83912-00		16-17	91201-06020	
19- 8	214-83915-00		15-18	91201-06025	
19- 5	214-83922-00		21- 6	91201-06025	
26-28	214-83975-00		17-15	91201-06025	
25- 0-1	214-84100-60		23-23	91201-06030	
25- 1	214-84111-60		25-34	91201-06030	
25- 5	214-84112-60		16-21	91201-08015	
25- 4	214-84114-60		8- 7	91201-08030	
25- 3	214-84115-60		18-29	91201-08030	
25- 2	214-84120-60		22- 3	91202-06012	
25-10	214-84131-60		20-21	91202-06015	
25-17	214-84150-60		19- 6	91203-06020	
25-21	214-84153-60		24-20	91203-06025	
25-22	214-84154-60		18-27	91312-08020	
25-18	214-84157-60		4-27	91401-10010	
25-19	214-84158-60		17-22	91401-20012	
25- 6	214-84159-60		18-57	91401-16015	
25- 0-2	214-84510-60		18-58	91401-20015	
25-36	214-84511-60		6- 6	91401-25018	
25-44	214-84517-00		17-12	91401-20018	
25-43	214-84551-60		13-29	91401-12018	
25-52	214-84553-00		19-10	91402-12015	
25-51	214-84752-00		24-48	91402-20012	
12- 9	218-14766-10		11-20	91405-12006	
3-10	604-11634-00				
15-18	21201-06025				
12-13	41102-06020				
7- 3	91101-06020				



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17-20	91501-06016		25- 8	92801-05300	
22- 5	91502-05055		7-10	92801-06100	
9-18	91600-20010		16-18	92801-06100	
13-18	91608-20010		23-24	92801-06100	
1- 3	91800-05016		25-53	92801-06100	
2-17	91800-05016		18-66	92801-06100	
12- 8	91903-06012		10-15	92801-08100	
13-34	92501-04005		7-17	92801-08300	
20-24	92501-04008		13-43	92801-08300	
13-19	92501-04010		24-46	92801-08300	
26-14	92501-05008		15-24	92802-06100	
26-23	92501-05008		19- 9	92802-06500	
1-10	92501-05010		18-70	92802-08200	
6-28	92501-05010		18-52	92802-10100	
16-14	92501-05010		25-49	92803-06700	
26-10	92501-05010		24-40	92803-08300	
2- 4	92501-05015		18-42	92803-08700	
13-45	92501-05015		11-43	92901-04100	
26-17	92501-05020		14- 6	92901-04100	
9-13	92501-06010		14- 9	92901-04200	
10- 3	92501-06010		25-14	92901-04200	
12- 4	92501-06010		1-11	92901-05100	
25-41	92501-06010		6-29	92901-05100	
14-16	92501-06015		26-11	92901-05100	
24-42	92501-06020		26-15	92901-05100	
15-31	92501-06025		26-18	92901-05100	
2-11	92501-06030		26-24	92901-05100	
2-15	92501-06030		7-11	92901-06100	
2-16	92501-06040		9-14	92901-06100	
1- 5	92501-06045		10- 4	92901-06000	
2- 6	92501-06050		12- 5	92901-06100	
2- 5	92501-06050		12-14	92901-06100	
1- 6	92501-06055		12-19	92901-06100	
1- 4	92501-06065		12-22	92901-06100	
2-14	92501-06065		14-17	92901-06100	
1- 7	92501-06100		15- 5	92901-06100	
26-29	92503-05015		15- 9	92901-10100	
25- 7	92503-05012		15-19	92901-06100	
19-18	92503-05020				
6-11	92701-05015				
25-12	92801-04300		15-32	92901-06100	

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16-19	92901-06100		24-34	93102-28022	
18-53	92902-10100		5-32	93102-35054	
18-69	92901-06100		3-14	93103-30039	
19- 7	92901-06100		3-18	93103-42038	
21- 7	92901-06100		13- 8	93104-06021	
22- 4	92902-06100		23-30	93104-07003	
23-25	92901-06100		4-21	93104-07022	
24-43	92901-06100		13-15	93104-14004	
25-42	92901-06100		24-10	93104-44024	
25-50	92901-06100		23-19	93105-50010	
26-27	92901-06100		9- 9	93210-07100	
12- 6	92901-06200		9- 8	93210-13016	
12-23	92901-06200		3-20	93210-25070	
15-41	92902-06200		2-13	93210-26033	
20-22	92902-06200		16- 7	93210-26099	
22-14	92902-06200		24-11	93210-42101	
22- 6	92902-05200		23-31	93210-13017	
16-20	92901-06200		4- 2	93211-20102	
17-21	92901-06200		23- 9	93306-20201	
25-35	92901-06200		5-37	93306-20303	
23-26	92901-06200		23-11	93306-20203	
10-16	92901-08100		24- 9	93306-20203	
15-14	92901-08100		24-32	93306-20404	
16-22	92901-08100		5-16	93306-20507	
17- 8	92901-08100		5-31	93306-30504	
18-30	92901-08100		3-12	93306-30602	
18-43	92901-08100		3- 8	93310-21824	
18-72	92901-08100		3- 5	93310-52429	
24-47	92901-08100		5-12	93315-22004	
13-44	92901-08400		4-17	93341-23305	
17-11	92801-08500		5-26	93410-19015	
3-16	92901-10100		8-24	93410-15005	
18-26	92901-10100		8-26	93410-15005	
25-20	92901-12300		8-10	93410-20009	
23-37	92901-14100		23-12	93410-22014	
3-22	92901-18100		5-13	93420-26024	
13-27	93101-10001		18- 3	93420-28025	
13-40	93101-10002		24-33	93420-47008	
7- 5	93101-12004		3-13	93420-72023	
8- 8	93101-20008				
23-10	93102-20009				

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6-25	93430-07012				
6-21	93430-09021				
9- 2	93430-09021				
6- 7	93430-10016				
7-12	93430-10016				
13-11	93440-08001				
5-10	93440-20007				
5- 4	93440-25008				
5-27	93440-25008				
5-38	93450-40001				
5-17	93450-52005				
18-34	93501-04011				
18-37	93503-16003				
4-13	93505-16006				
13-30	93505-32002				
13- 5	93602-04029				
13-10	93603-12030				
13-38	93603-22028				
6- 9	93604-14012				
23-39	93700-06001				
24-21	93700-06001				
23- 4	94132-19063				
24- 4	94140-18062				
23- 5	94232-19029				
24- 5	94240-18024				
23- 6	94332-19021				
24- 6	94340-18022				
24- 3	94418-18036				
23- 3	94416-19035				
24-53	94515-20100				
24-53-1	94615-20001				
26-20	94700-00010				
14- 8	98301-04012				
14-14	98501-04006				
14-11	98501-04010				
11-42	98501-04015				
14- 5	98501-04025				

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