

# MOTORCYCLE PARTS NEWS

YAMAHA INTERNATIONAL CORPORATION  
BUENA PARK, CALIFORNIA 90620

DATE 5/30/72

NUMBER

328

PAGE

1 of 2

LT2/M, AT2/M, CT2

## CRANKCASE SEAL RETAINERS, Installation Procedure

Seal retainers for the right and left-hand crankcase seals on LT2, AT2, and CT2 models are now available from our Parts Department.

Installation of the right-hand retainer (P/N 304-15128-00-00) involves removal of the primary cover, placing the retainer over the seal, around the primary drive distance collar, and securing the retainer to the crankcase separating tool forward mounting hole with one 8 x 10mm hex head bolt or pan head screw and lock washer.

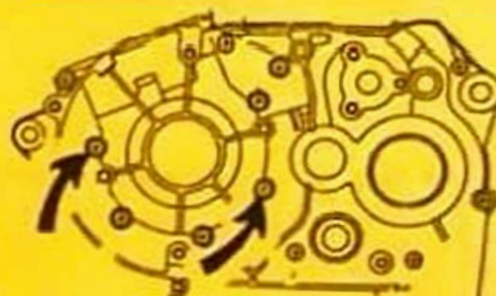


Fig. 1

Use arrow-indicated screws to attach left-hand retainer.

Installation of the left-hand retainer (P/N 304-15118-00-00) involves removal of the magneto flywheel and backing plate assembly. (On AT2 DC generator models, the stator assembly and armature must be removed.) Install the retainer using the two case securing screws shown in Fig. 1. Reinstall the magneto (or DC generator) assembly. Timing will change. Reset after.

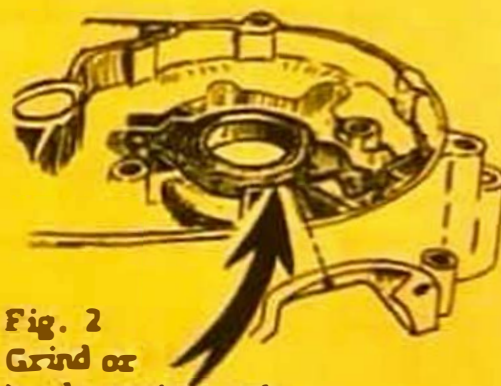


Fig. 2

Grind or bend retainer tab.

REF. NO.		DESCRIPTION	PART NUMBER	PRICE	DISC.	QTY.
LT2	AT2/CT2					
		HEX HEAD BOLT*	972-01080-10-00		U. R.	{1
		PAN HEAD SCREW*	925-01080-10-00			1
		SPRING WASHER	929-03081-00-00			1
3-25	3-27	R. H. SEAL RETAINER	304-15128-00-00	\$ .50 ea	A	1
3-26	3-28	L. H. SEAL RETAINER	304-15118-00-00	\$1.30 ea	A	1

\*EITHER ONE MAY BE USED.

(Continued)



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2 of 2

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CRANKCASE SEAL RETAINERS, Installation Procedure (cont'd.)

## NOTE:

Seal retainer, P/N ACC-11110-01-00, (PNB #324) will be discontinued as soon as present supply is exhausted.

## WARRANTY:

The seal retainer may be installed on any of the above machines as a preventive maintenance procedure. No warranty allowance will be given if the retainer is installed as a preventive measure only. However, the retainer must be installed on any machine in which a seal fails. If seal failure occurs while machine is under warranty, Parts and Labor costs will be reimbursed per standard warranty procedure. For:

Right-hand Seal - Use job code #2008 at 1.2 hours.

Left-hand Seal - Use job code #2010 at 1.2 hours.

### RIGHT

(304-15128-00-00)

Use 8 x 10mm bolt or screw,  
with lock washer.



### LEFT

(304-15118-00-00)

Use existing case securing  
screws.



PARTS DEPARTMENT: Please update your Parts Lists accordingly.