

MOTORCYCLE SERVICE NEWS

YAMAHA INTERNATIONAL CORPORATION
BUENA PARK, CALIFORNIA 90620

DATE June 26, 1972

NUMBER

291

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1972 Enduros & MX's

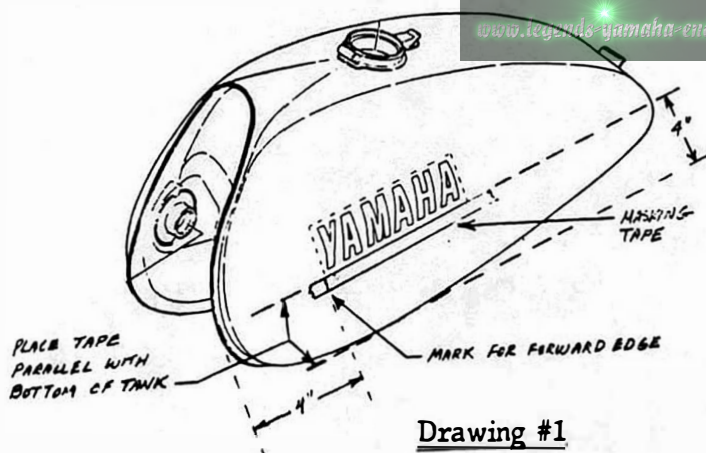
INSTALLATION OF FUEL TANK "YAMAHA" EMBLEMS

Replacement "YAMAHA" emblems (decals) are now available for all 1972 Enduro and MX machines. See M/C PNB #341 for parts ordering information.

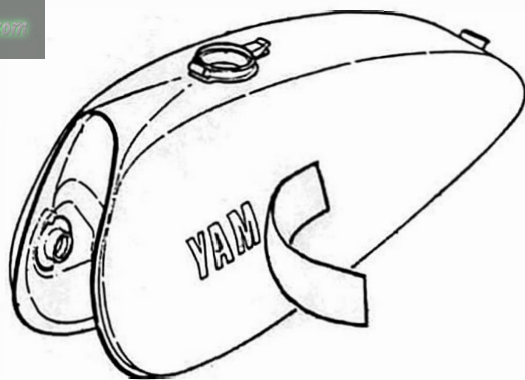
INSTALLATION PROCEDURES

A. LT2, AT2, CT2, DT2, and RT2

1. Remove remaining parts of old emblem and clean surface of fuel tank thoroughly.
2. Place an 8" strip of masking tape parallel to bottom of tank with top edge of tape 4" above bottom of tank. Put tape from 3" to 11" from front of tank. Step back and eyeball tape for alignment. Bottom of letters will be 1/4" above tape. Place a mark on tape 4" from front of tank. See drawing #1.



Drawing #1



Drawing #2

3. Let emblem soak in warm water for 2 minutes.
4. Align edges of emblem backing paper with top edge of masking tape and mark on tape. Carefully press emblem against tank. Remove all bubbles under letters by gently rubbing on backing paper to force air bubble to nearest edge of letter.
5. Allow emblem to dry on tank for at least five minutes. A warm air drier will help.

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6. After at least five minutes slowly peel backing paper off to see if letters are transferred to tank. Do not touch letters. If air bubbles are under letters, replace backing paper and gently rub them out. See drawing #2.
7. After backing paper is removed allow emblem to dry thoroughly. Use warm air drier if available.
8. Wash outside of tank with clear water to remove any residue adhesive from emblem and surrounding area.
9. Spray a thin coat of clear lacquer (Yamaha P/N PNT-65000-04-00) over emblem area to seal edges of letters and protect emblem from gasoline splashes, etc.

NOTE: Emblem may peel off easily if not protected by a coat of clear lacquer.

B. DT2-MX and RT2-MX

1. Perform steps A. -1 and A. -2 above. See drawing #1.
2. Peel clear vinyl (with letters) from backing paper. Do not touch letters.
3. Align edges of letters with masking tape and firmly press vinyl sheet (with letters) against fuel tank. Rub vinyl sheet vigorously to make letters stick to tank.
4. Remove vinyl sheet from fuel tank. Letters should be firmly fixed to tank.
5. Spray a thin coat of clear lacquer over emblem area to protect it. Use Yamaha clear top coat (P/N PNT-65000-04-00).

NOTE: Emblem may peel off easily if not protected by a coat of clear lacquer.

Although the emblem for the DT2-MX and RT2-MX is different (white letters edged in black) from the other emblems, we recommend use of it for the other models because its installation is less difficult and much faster.