

**YAMAHA**  
**1974-1981**

**MOTORCYCLE**  
**SERVICE**  
**PUBLICATIONS**  
**INDEX**

LIT-11641-00-81

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# **MOTORCYCLE SERVICE PUBLICATIONS INDEX**

1974 ~ 1981

Technical Publications Department  
Yamaha Motor Corporation, U.S.A.

[www.legends-yamaha-enduros.com](http://www.legends-yamaha-enduros.com)

**MOTORCYCLE SERVICE PUBLICATIONS INDEX**

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# INTRODUCTION

The **Motorcycle Service Publications Index** is a comprehensive index of the motorcycle service publications that were released in the calendar years 1974 ~ 1981. This includes all manuals, technical bulletins, tech updates, warranty newsletters, and manual revision pages released during those years. It is a reference tool to give you access to the information in your library.

The index is cataloged by subject and model. The subject portion of the index is arranged alphabetically by the subject addressed in a particular publication.

## **XV750J**

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1982 Service Data . . . . . TB M81-026  
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Each model entry in the index begins with manual information that includes part numbers for the assembly, owner's, and service manuals as well as the number for the consumer information. The remarks following the part numbers give additional information which may help you locate a manual. For instance, the assembly manual for the XV750J is the same manual used for the XV750H. If a manual is a supplement, the remarks will list which manual it supplements and the last four digits of the supplemented manual's part number.

The second portion of a model entry cites the technical bulletins (TB), tech updates (TU), and warranty newsletters (WN) that were issued for that model. These entries are listed alphabetically by the subject matter of the publication.

The model portion is in three parts: street, enduro, and off-road. Model entries are cataloged by displacement, model, and year: displacements run from smaller to larger; within a particular displacement, the models are arranged alphabetically by model group; within a particular model, entries are arranged alphabetically by the year indicator.

If you were searching for a bulletin on an XV750J, you would turn to the street portion of the index and locate 750 among the entry headings, next locate XV750, and finally the XV750J entry.

Whenever searching the index for a particular publication, always check both the model and subject portions of the index. Although the index is cross-referenced, there are instances where the information you seek may be in one portion of the index but not the other. For example: the service data bulletins are only cited in the model index; you cannot locate a service data bulletin from the subject index. This is also the case with bulletins that outlined additional pre-delivery service. These are listed under "Additional Pre-delivery Service" in the subject index; however, they are listed under the particular problem in the model index, i.e. taillight mounting, monoshock service, helmet holder modification, etc. If you fail to locate a publication in one portion of the index, check the other portion of the index.

## ABBREVIATIONS IN THIS INDEX

BAM: Basic Assembly Manual  
Comb: Combined  
Mod: Modification  
NA: Not available  
Supp: Supplementary  
TA: Training Aid  
TB: Technical Bulletin  
TU: Tech Update  
WN: Warranty Newsletter

## YEAR CODES

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B - 1975  
C - 1976  
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Service Manual . . . . . LIT-11616-01-11

1978 Service Data . . . . . TB M8-021

## LB50PF

Assembly Manual . . . . . LIT-11666-01-30 . . . . Supp to LB50PE (01-11)  
Consumer Information . . . . . LIT-11656-01-30  
Owner's Manual . . . . . LIT-11626-01-30  
Service Manual . . . . . LIT-11616-01-11 . . . . Same as LB50PE

1979 Service Data . . . . . TB M8-037

## LB50PG

Assembly Manual . . . . . LIT-11666-01-11 . . . . Same as LB50PE  
Consumer Information . . . . . LIT-11656-01-95  
Owner's Manual . . . . . LIT-11626-01-95  
Service Manual . . . . . LIT-11616-01-11 . . . . Same as LB50PE

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## LB50PH

Assembly Manual . . . . . LIT-11666-01-11 . . . . Same as LB50PE  
Consumer Information . . . . . LIT-11656-02-19  
Owner's Manual . . . . . LIT-11626-02-19  
Service Manual . . . . . LIT-11616-01-11 . . . . Same as LB50PE

1981 Service Data . . . . . TB M80-040

## LB50PJ

Assembly Manual . . . . . LIT-11666-01-11 . . . . Same as LB50PE  
Consumer Information . . . . . LIT-11656-02-98  
Owner's Manual . . . . . LIT-11626-02-98  
Service Manual . . . . . LIT-11616-01-11 . . . . Same as LB50PE

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## LC50G

Assembly Manual . . . . . LIT-11666-02-11  
Consumer Information . . . . . LIT-11656-02-11  
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Service Manual . . . . . LIT-11616-02-11

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**LC50H**

Assembly Manual . . . . . LIT-11666-02-11 . . . . Same as LB50PE  
Consumer Information . . . . . LIT-11656-02-20  
Owner's Manual . . . . . LIT-11626-02-20  
Service Manual . . . . . LIT-11616-02-11 . . . . Same as LB50PE

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Owner's Manual . . . . . LIT-11626-00-60  
Service Manual . . . . . LIT-11616-07-14 . . . . Combined LB80-2AD,2AC,2HC

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Service Manual . . . . . LIT-11616-02-99 . . . . Supp to QT50F (01-31)

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**QT50F**

Assembly Manual . . . . . LIT-11666-01-31  
Consumer Information . . . . . LIT-11656-01-31  
Owner's Manual . . . . . LIT-11626-01-31  
Service Manual . . . . . LIT-11616-01-31

1979 Service Data . . . . . TB M79-011

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Consumer Information . . . . . LIT-11656-01-96  
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Service Manual . . . . . LIT-11616-01-31 . . . . Same as QT50F

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**QT50G2**

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 Consumer Information . . . . . LIT-11656-02-13  
 Owner's Manual . . . . . LIT-11626-02-13  
 Service Manual . . . . . LIT-11616-01-31 . . . . Same as QT50F

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**QT50H**

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 Consumer Information . . . . . LIT-11656-02-21  
 Owner's Manual . . . . . LIT-11626-02-21  
 Service Manual . . . . . LIT-11616-01-31 . . . . Same as QT50F

1981 Service Data . . . . . TB M80-042

**QT50J**

Assembly Manual . . . . . LIT-11666-01-31 . . . . Same as QT50F  
 Consumer Information . . . . . LIT-11656-02-97  
 Owner's Manual . . . . . LIT-11626-02-97  
 Service Manual . . . . . LIT-11616-02-97 . . . . Supp to QT50F (01-31)

1982 Service Data . . . . . TB M81-050

**RD60**

Assembly Manual . . . . . NA  
 Owner's Manual . . . . . LIT-11623-88-00  
 Service Manual . . . . . LIT-11613-88-00

Parts List Corrections . . . . . TB M4-035

**RD60A**

Assembly Manual . . . . . NA  
 Owner's Manual . . . . . LIT-11623-88-00 . . . . Same as RD60  
 Service Manual . . . . . LIT-11613-88-00 . . . . Same as RD60

Parts List Corrections . . . . . TB M5-043

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**RD60B**

Assembly Manual . . . . . LIT-11664-00-03  
 Owner's Manual . . . . . LIT-11623-88-01  
 Service Manual . . . . . LIT-11613-88-02

1975 Service Data . . . . . TB M4-067

Parts List Corrections . . . . . [www.legends.yamaha-enduros.com](http://www.legends.yamaha-enduros.com) . . . . TB M5-043

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**LB80-2AE**

Assembly Manual . . . . . LIT-11666-00-95 . . . . Supp to LB80-2HC (00-17)  
Consumer Information . . . . . LIT-11656-00-95  
Owner's Manual . . . . . LIT-11626-00-95  
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**RS100C**

Assembly Manual . . . . . LIT-11666-00-03  
Owner's Manual . . . . . LIT-11626-00-03  
Service Manual . . . . . LIT-11614-65-00 . . . . Same as RS100B

1976 Service Data . . . . . TB M5-062  
Parts List Corrections . . . . . TB M5-081

**RD125B**

Assembly Manual . . . . . LIT-11664-00-09  
Owner's Manual . . . . . LIT-11625-07-09  
Service Manual . . . . . LIT-11616-10-12 . . . . Combined RD125C/2008,C

1975 Service Data . . . . . TB M4-093



**RD125C**

Assembly Manual . . . . . LIT-11666-00-01  
 Owner's Manual . . . . . LIT-11626-00-01  
 Service Manual . . . . . LIT-11616-10-12 . . . . Combined RD125B/200B,C

1976 Service Data . . . . . TB M5-063  
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**SR185H**

Assembly Manual . . . . . LIT-11666-02-22  
 Consumer Information . . . . . LIT-11656-02-22  
 Owner's Manual . . . . . LIT-11626-02-22  
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1981 Service Data . . . . . TB M81-018  
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**SR185J**

Assembly Manual . . . . . LIT-11666-02-22 . . . . Same as SR185H  
 Consumer Information . . . . . LIT-11656-02-94  
 Owner's Manual . . . . . LIT-11626-02-94  
 Service Manual . . . . . LIT-11616-02-22 . . . . Same as SR185H

1982 Service Data . . . . . TB M81-060

**RD200A**

Assembly Manual . . . . . LIT-11663-97-02  
 Owner's Manual . . . . . LIT-11623-97-22  
 Service Manual . . . . . LIT-11613-37-99 . . . . Same as CS1 ~ CS5

1975 Service Data . . . . . TB M4-068  
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**RD200B**

Assembly Manual . . . . . LIT-11664-00-08  
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 Service Manual . . . . . LIT-11615-07-00 . . . . Combined RD125B,C/200C

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Assembly Manual . . . . . LIT-11666-00-02  
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HC/CO Specifications.....	TB	M80-019
1980 Service Data.....	TB	M80-008
Oil-passage Modification.....	TB	M80-029
Starter Motor Sealing.....	TB	M80-036
Swingarm Modification.....	TB	M80-026A

### SR250H

Assembly Manual.....	LIT-11666-01-93	.... Same as SR250G
Consumer Information.....	LIT-11656-02-23	
Owner's Manual.....	LIT-11626-02-23	.... Combined SR250TH
Service Manual.....	LIT-11616-01-93	.... Same as SR250G

1981 Service Data.....	TB	M80-044A
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**SR250TH**

Assembly Manual . . . . . LIT-11666-02-24 . . . . Supp to SR250G (01-93)  
 Consumer Information . . . . . LIT-11656-02-24  
 Owner's Manual . . . . . LIT-11626-02-23 . . . . Combined SR250H  
 Service Manual . . . . . LIT-11616-02-24 . . . . Supp to SR250G (01-93)

1981 Service Data . . . . . TB M80-045  
 Trunk Repair Kit . . . . . TB M81-021

**SR250J**

Assembly Manual . . . . . LIT-11666-02-93  
 Consumer Information . . . . . LIT-11656-02-93  
 Owner's Manual . . . . . LIT-11626-02-93  
 Service Manual . . . . . LIT-11616-02-93 . . . . Supp to SR250G (01-93)

1982 Service Data . . . . . TB M81-054

**R5**

Oil Pump, replacement . . . . . TB M8-015C

**R5A**

Oil Pump, replacement . . . . . TB M8-015C

**R5B**

Oil Pump, replacement . . . . . TB M8-015C

**RD350**

Assembly Manual . . . . . LIT-11663-60-73  
 Owner's Manual . . . . . NA  
 Service Manual . . . . . LIT-11613-61-02 . . . . Combined 72 ~ 75 RD250/360s

Battery Band . . . . . TB M4-004  
 Oil-line Nozzle . . . . . TB M4-009  
 Oil Pump, replacement . . . . . TB M8-015C  
 Parts List Corrections . . . . . TB M4-034  
 Primary-drive Keyway Seal . . . . . TB M4-038  
 Seat Cover . . . . . TB M4-066A  
 Spark Plug Fouling . . . . . TB M4-084

**RD350A**

Assembly Manual . . . . . LIT-11663-60-73 . . . . Same as RD350  
 Owner's Manual . . . . . LIT-11623-51-00  
 Service Manual . . . . . LIT-11613-61-02 . . . . Combined 72 ~ 75 RD250/360s

Battery Band . . . . . TB M4-004  
 Carburetor Modification . . . . . TB M4-061  
 Oil Pump, replacement . . . . . TB M8-015C  
 Parts List Corrections . . . . . TB M4-034  
 Primary-drive Keyway Seal . . . . . TB M4-038  
 Spark Plug Fouling . . . . . TB M4-084

## STREET

### RD350B

Assembly Manual.....	LIT-11664-00-01	.... Combined RD250B		
Owner's Manual.....	LIT-11623-60-00			
Service Manual.....	LIT-11613-61-02	.... Combined 72 ~ 75 RD250/360s		
Air Filter Element.....			TB	M5-027
Carburetion Changes.....			TB	M4-109
1975 Service Data.....			TB	M4-069
Primary-drive Keyway Seal.....			TB	M4-038
Spark Plug Fouling.....			TB	M6-029

### XS360C

Assembly Manual.....	LIT-11666-00-29			
Owner's Manual.....	LIT-11626-00-32			
Service Manual.....	LIT-11616-01-47	.... Combined 76 ~ 78 XS360/400s		
1976 Service Data.....			TB	M6-023

### XS360D

Assembly Manual.....	LIT-11666-00-29	.... Same as XS360C		
Owner's Manual.....	LIT-11626-00-49			
Service Manual.....	LIT-11616-01-47	.... Combined 76 ~ 78 XS360/400s		
1977 Service Data.....			TB	M6-048

### XS360-2D

Assembly Manual.....	LIT-11666-00-50			
Owner's Manual.....	LIT-11626-00-50			
Service Manual.....	LIT-11616-01-47 ZZZ	.... Combined 76 ~ 78 XS360/400s		
1977 Service Data.....			TB	M6-049

### RD400C

Assembly Manual.....	LIT-11666-00-02			
Owner's Manual.....	LIT-11626-00-02			
Service Manual.....	LIT-11616-RD-40	.... Combined 76 ~ 79 RD400s		
Brake Pedal Replacement.....			TB	M6-017
1975 Service Data.....			TB	M5-091
Parts List Corrections.....			TB	M6-010
.....			TB	M6-022
Rear Disc-brake Setup & Operation.....			TB	M6-013

### RD400D

Assembly Manual.....	LIT-11666-00-02	.... Same as RD400C		
Owner's Manual.....	LIT-11626-00-64			
Service Manual.....	LIT-11616-RD-40	.... Combined 76 ~ 79 RD400s		
1977 Service Data.....			TB	M6-037

**RD400E**

Assembly Manual . . . . . LIT-11666-00-02 . . . . Same as RD400C  
 Consumer Information . . . . . LIT-11656-00-73  
 Owner's Manual . . . . . LIT-11626-00-73  
 Service Manual . . . . . LIT-11616-RD-40 . . . . Combined 76 ~ 79 RD400s

1978 Service Data . . . . . TB M7-039

**RD400F**

Assembly Manual . . . . . LIT-11666-01-24  
 Consumer Information . . . . . LIT-11656-01-24  
 Owner's Manual . . . . . LIT-11626-01-24  
 Service Manual . . . . . LIT-11616-RD-40 . . . . Combined 76 ~ 79 RD400s

Assembly Manual Correction . . . . . TB M79-012  
 Emissions Related Service . . . . . TB M79-008  
 Exhaust Valve Modification . . . . . TB M79-008  
 1979 Service Data . . . . . TB M79-009

**XS400D**

Assembly Manual . . . . . LIT-11666-00-65 . . . . Supp to XS360C (00-29)  
 Owner's Manual . . . . . LIT-11626-00-65  
 Service Manual . . . . . LIT-11616-01-47 . . . . Combined 76 ~ 78 XS360/400s

Cylinder Side Cover Modification . . . . . TB M7-037  
 1977 Service Data . . . . . TB M7-002

**XS400-2E**

Assembly Manual . . . . . LIT-11666-00-29 . . . . Same as XS360C  
 Consumer Information . . . . . LIT-11656-00-80  
 Owner's Manual . . . . . LIT-11626-00-80  
 Service Manual . . . . . LIT-11616-01-47 . . . . Combined 76 ~ 78 XS360/400s

Battery Ground Wire . . . . . TB M7-053  
 1978 Service Data . . . . . TB M7-049

**XS400E**

Assembly Manual . . . . . LIT-11666-00-65 . . . . Same as XS400D  
 Consumer Information . . . . . LIT-11656-00-92  
 Owner's Manual . . . . . LIT-11626-00-92  
 Service Manual . . . . . LIT-11616-XS-41 . . . . Combined 76 ~ 80 XS400s

Anti-squeal Caliper Retainer . . . . . TB M8-023  
 Factory Modification Campaign . . . . . TB M80-022  
 Fuel Petcock Exchange . . . . . TB M80-022  
 1978 Service Data . . . . . TB M7-072

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**XS400F**

Assembly Manual . . . . . LIT-11666-01-19  
Consumer Information . . . . . LIT-11656-01-19  
Owner's Manual . . . . . LIT-11626-01-19  
Service Manual . . . . . LIT-11616-XS-41 . . . . Combined 76 ~ 80 XS400s

Carburetor Synchronization . . . . . TB M79-030  
Connecting Rod Numbering . . . . . TB M79-024  
Factory Modification Campaign . . . . . TB M80-022  
Fuel Petcock Exchange . . . . . TB M80-022  
Ignition Maintenance . . . . . TB M79-028  
1979 Service Data . . . . . TB M8-043  
Owner's Manual Correction . . . . . TB M8-028

**XS400-2F**

Assembly Manual . . . . . LIT-11666-01-20 . . . . Supp to XS400F (01-19)  
Consumer Information . . . . . LIT-11656-01-20  
Owner's Manual . . . . . LIT-11626-01-20  
Service Manual . . . . . LIT-11616-XS-41 . . . . Combined 76 ~ 80 XS400s

Carburetor Synchronization . . . . . TB M79-030  
Factory Modification Campaign . . . . . TB M80-022  
Fuel Petcock Exchange . . . . . TB M80-022  
Ignition Maintenance . . . . . TB M79-028  
1979 Service Data . . . . . TB M8-047  
Owner's Manual Correction . . . . . TB M8-028

**XS400G**

Assembly Manual . . . . . LIT-11666-01-90  
Consumer Information . . . . . LIT-11656-01-90  
Owner's Manual . . . . . LIT-11626-01-90  
Service Manual . . . . . LIT-11616-XS-41 . . . . Combined 76 ~ 80 XS400s

Alternate Parts Availability . . . . . TB M80-073  
1980 Service Data . . . . . TB M79-071

**XS400SG**

Assembly Manual . . . . . LIT-11666-01-87  
Consumer Information . . . . . LIT-11656-01-87  
Owner's Manual . . . . . LIT-11626-01-87  
Service Manual . . . . . LIT-11616-XS-41 . . . . Combined 76 ~ 80 XS400s

Alternate Parts Availability . . . . . TB M80-073  
1980 Service Data . . . . . TB M79-065

**XS400H**

Assembly Manual . . . . . LIT-11666-01-90 . . . . Same as XS400G  
Consumer Information . . . . . LIT-11656-02-25  
Owner's Manual . . . . . LIT-11626-02-25 . . . . Combined XS400SH  
Service Manual . . . . . LIT-11616-02-25 . . . . Comb XS400SH supp to 76 ~ 80  
XS400s (XS-41)

Alternate Parts Availability . . . . . TB M80-073  
1981 Service Data . . . . . TB M80-046

**XS400SH**

Assembly Manual . . . . . LIT-11666-01-87 . . . . Same as XS400SG  
 Consumer Information . . . . . LIT-11656-02-26  
 Owner's Manual . . . . . LIT-11626-02-25 . . . . Combined XS400H  
 Service Manual . . . . . LIT-11616-02-25 . . . . Combined XS400H supp to 76 ~ 80  
 XS400s (XS-41)

Alternate Parts Availability . . . . . TB M80-073  
 1981 Service Data . . . . . TB M80-047

**XS400J**

Assembly Manual . . . . . LIT-11666-02-91 . . . . Combined XS400RJ  
 Consumer Information . . . . . LIT-11656-02-92  
 Owner's Manual . . . . . LIT-11626-02-92  
 Service Manual . . . . . LIT-11616-02-91 . . . . Combined XS400RJ

1982 Service Data . . . . . TB M82-012  
 Valve-adjustment Tool Modification . . . . . TU 4/7/82

**XS400SJ**

Assembly Manual . . . . . LIT-11666-01-87 . . . . Same as XS400G  
 Consumer Information . . . . . LIT-11656-03-30  
 Owner's Manual . . . . . LIT-11626-03-30  
 Service Manual . . . . . LIT-11616-02-25 . . . . Same as XS400SH supp to 76 ~ 81  
 XS400s (XS-41)

1982 Service Data . . . . . TB M81-053

**XS400RJ**

Assembly Manual . . . . . LIT-11666-02-91 . . . . Combined XS400J  
 Consumer Information . . . . . LIT-11656-02-91  
 Owner's Manual . . . . . LIT-11626-02-91  
 Service Manual . . . . . LIT-11616-02-91 . . . . Combined XS400J

1982 Service Data . . . . . TB M82-011  
 Seat Modification . . . . . TB M82-016  
 Valve-adjustment Tool Modification . . . . . TU 4/7/82

**SR500E**

Assembly Manual . . . . . LIT-11666-00-85  
 Consumer Information . . . . . LIT-11666-00-85  
 Owner's Manual . . . . . LIT-11626-00-85  
 Service Manual . . . . . LIT-11616-01-50 . . . . Combined 76 ~ 81 SR,TT,XT500s

Anti-squeal Calliper Retainer . . . . . TB M8-023  
 Crankcase Covers, replacement . . . . . TB M80-021  
 Low Speed Pulser Coll . . . . . TB M79-072  
 1978 Service Data . . . . . [www.legendsofjapan.com/indonesian](http://www.legendsofjapan.com/indonesian) TB M7-065

## STREET

### SR500F

Assembly Manual . . . . .	LIT-11666-01-21	
Consumer Information . . . . .	LIT-11656-01-21	
Owner's Manual . . . . .	LIT-11626-01-21	
Service Manual . . . . .	LIT-11616-SR-50	Combined 79 ~ 80 SR500s
Crankcase Covers, replacement . . . . .	TB	M80-021
Low Speed Pulser Coll . . . . .	TB	M79-072
New Oil Pump . . . . .	TB	M8-024
1979 Service Data . . . . .	TB	M8-045

### SR500G

Assembly Manual . . . . .	LIT-11666-01-88	
Consumer Information . . . . .	LIT-11656-01-88	
Owner's Manual . . . . .	LIT-11626-01-88	
Service Manual . . . . .	LIT-11616-SR-50	Combined 79 ~ 80 SR500s
Low Speed Pulser Coll . . . . .	TB	M79-072
1980 Service Data . . . . .	TB	M79-057

### SR500H

Assembly Manual . . . . .	LIT-11666-01-88	Same as SR500H
Consumer Information . . . . .	LIT-11656-02-27	
Owner's Manual . . . . .	LIT-11626-02-27	
Service Manual . . . . .	LIT-11616-SR-50	Some as combined 79 ~ 80 SR500s
1981 Service Data . . . . .	TB	M80-048

### TX500

Crankcase Cover Modification . . . . .	TB	M4-002
Cylinder & Cylinder Head Gaskets . . . . .	TB	M4-099
Cylinder Head Torque . . . . .	TB	M4-014
Idle Adjustment . . . . .	TB	M5-085
Parts List Additlons . . . . .	TB	M5-016
Parts List Correctlons . . . . .	TB	M5-049
	TB	M4-074
Tachometer-drive Oil Leak . . . . .	TB	M4-050
Transmission Gears, design change . . . . .	TB	M4-019
Valve Clearance Specification . . . . .	TB	M5-085

### TX500A

Assembly Manual . . . . .	LIT-11663-71-73	
Owner's Manual . . . . .	LIT-11623-71-00	
Service Manual . . . . .	LIT-11613-71-01	
Air Cleaner Modification . . . . .	TB	M4-018
Carburetor Jetting . . . . .	TB	M4-052
Cylinder & Cylinder Head Gaskets . . . . .	TB	M4-099
Cylinder Head Torque . . . . .	TB	M4-085
Idle Adjustment . . . . .	TB	M5-085
Parts List Additlon . . . . .	TB	M5-016
Parts List Correctlons . . . . .	TB	M5-049

Rear Brake Camshaft Modification .....	TB	M4-005
Tachometer-drive Oil Leak .....	TB	M4-050
Transmission Gears, design change .....	TB	M4-019
Valve Clearance Specification .....	TB	M5-085

**XS500B**

Assembly Manual .....	LIT-11663-71-73	.... Same as TX500A
Owner's Manual .....	LIT-11623-71-01	
Service Manual .....	LIT-11616-01-46	.... Combined 75 ~ 78 XS500s

Front Fork Modification .....	TB	M5-012
Idle Adjustment .....	TB	M5-085
1975 Service Data .....	TB	M4-100
Parts List Addition .....	TB	M5-016
Parts List Corrections .....	TB	M5-049
Valve Clearance Specification .....	TB	M5-085

**XS500C**

Assembly Manual .....	LIT-11666-00-18	
Owner's Manual .....	LIT-11626-00-17	
Service Manual .....	LIT-11616-01-46	.... Combined 75 ~ 78 XS500s

Brake Drag .....	TB	M6-047
Brake Pedal Replacement .....	TB	M6-017
Cylinder Seal Size & Selection .....	TB	M6-044
1976 Service Data .....	TB	M6-016
Parts List Corrections .....	TB	M6-021

**XS500D**

Assembly Manual .....	LIT-11666-00-18	.... Same as XS500C
Owner's Manual .....	LIT-11626-00-51	
Service Manual .....	LIT-11616-01-46	.... Combined 75 ~ 78 XS500s

Cam-chain Tensioner, redesigned .....	TB	M7-026
Cylinder Seal Size & Selection .....	TB	M6-044
Drive Chain & Master Link .....	TB	M7-052
Drive Chain, new .....	TB	M7-030
1977 Service Data .....	TB	M6-062

**XS500E**

Assembly Manual .....	LIT-11666-00-18	.... Same as XS500C
Consumer Information .....	LIT-11656-00-77	
Owner's Manual .....	LIT-11626-00-77	
Service Manual .....	LIT-11616-00-77	

Anti-squeal Caliper Retainer .....	TB	M8-023
1978 Service Data .....	TB	M7-040





**XJ650G**

Assembly Manual . . . . . LIT-11666-01-94  
Consumer Information . . . . . LIT-11656-01-94  
Owner's Manual . . . . . LIT-11626-01-94  
Service Manual . . . . . LIT-11616-01-94

Clutch Chatter . . . . . TB M80-072  
HC/CO Specifications . . . . . TB M80-019  
1980 Service Data . . . . . TB M80-009  
Starter Motor Sealing . . . . . TB M80-036

**XJ650H**

Assembly Manual . . . . . LIT-11666-01-94 . . . . Same as XJ650G  
Consumer Information . . . . . LIT-11656-02-32  
Owner's Manual . . . . . LIT-11626-02-32  
Service Manual . . . . . LIT-11616-02-94 . . . . Same as XJ650G

1981 Service Data . . . . . TB M80-049  
Owner's Manual Corrections . . . . . TB M80-093  
Technical Publications . . . . . TB M80-039

**XJ650LH**

Assembly Manual . . . . . LIT-11666-01-94 . . . . Same as XJ650G  
Consumer Information . . . . . LIT-11656-02-33  
Owner's Manual . . . . . LIT-11626-02-33  
Service Manual . . . . . LIT-11616-02-94 . . . . Same as XJ650G

1981 Service Data . . . . . TB M80-050  
Owner's Manual Corrections . . . . . TB M80-093

**XJ650J**

Assembly Manual . . . . . LIT-11666-01-94 . . . . Same as XJ650G  
Consumer Information . . . . . LIT-11656-02-87  
Owner's Manual . . . . . LIT-11626-02-87  
Service Manual . . . . . LIT-11616-02-87 . . . . Supp to XJ650G (01-94)

1982 Service Data . . . . . TB M81-033

**XJ650LJ**

Assembly Manual . . . . . LIT-11666-02-85  
Consumer Information . . . . . LIT-11656-02-85  
Owner's Manual . . . . . LIT-11626-02-85  
Service Manual . . . . . LIT-11616-02-85 . . . . Supp to XJ650G (01-94)

1982 Service Data . . . . . TB M82-008



**STREET**

**XJ650RJ**

- Assembly Manual . . . . . LIT-11666-02-86
- Consumer Information . . . . . LIT-11656-02-86
- Owner's Manual . . . . . LIT-11626-02-86
- Service Manual . . . . . LIT-11616-02-86 . . . . Supp to XJ650G,H,LH (01-94)
  
- 1982 Service Data . . . . . TB M81-035

**XS1**

- Parts List Corrections . . . . . TB M4-037

**XS1B**

- Parts List Corrections . . . . . TB M4-037

**XS2**

- Parts List Corrections . . . . . TB M4-037

**XS650B**

- Assembly Manual . . . . . LIT-11664-47-00 . . . . Same as TX650A
- Owner's Manual . . . . . LIT-11624-47-01
- Service Manual . . . . . LIT-11616-01-51 . . . . Combined 74 ~ 77 XS650s
  
- Front Fork Modification . . . . . TB M5-012
- Headlight Mount, design change . . . . . TB M5-090
- 1975 Service Data . . . . . TB M4-080
- Parts List Corrections . . . . . TB M5-048
- Piston & Piston Ring, design change . . . . . TB M5-022
- Steering Crown Modification . . . . . TB M5-012

**XS650C**

- Assembly Manual . . . . . LIT-11666-01-19
- Owner's Manual . . . . . LIT-11626-00-18
- Service Manual . . . . . LIT-11616-01-52 . . . . Combined 74 ~ 77 XS650s
  
- Headlight Mount, design change . . . . . TB M5-090
- 1976 Service Data . . . . . TB M5-065
- Parts List Corrections . . . . . TB M5-075

**XS650D**

- Assembly Manual . . . . . LIT-11666-01-19 . . . . Same as XS650C
- Owner's Manual . . . . . LIT-11626-00-52
- Service Manual . . . . . LIT-11616-01-52 . . . . Combined 74 ~ 77 XS650s
  
- Drive Chain & Master Link . . . . . TB M7-052
- Drive Chain, new . . . . . TB M7-030
- 1977 Service Data . . . . . TB M6-052
- Parts List Corrections . . . . . TB M6-045
- Transmission Modification . . . . . TB M7-023



**XS650E**

Assembly Manual . . . . .	LIT-11666-01-19 . . . .	Same as XS650C
Consumer Information . . . . .	LIT-11656-00-76	
Owner's Manual . . . . .	LIT-11626-00-76	
Service Manual . . . . .	LIT-11616-XS-61 . . . .	Combined 78 ~ 80 XS650s
Anti-squeal Callper Retainer . . . . .		TB M8-023
1978 Service Data . . . . .		TB M7-042

**XS650SE**

Assembly Manual . . . . .	LIT-11666-01-19 . . . .	Same as XS650C
Consumer Information . . . . .	LIT-11656-00-91	
Owner's Manual . . . . .	LIT-11626-00-91	
Service Manual . . . . .	LIT-11616-XS-61 . . . .	Combined 78 ~ 80 XS650s
Anti-squeal Callper Retainer . . . . .		TB M8-023
Factory Modification Campaign . . . . .		TB M80-022
1978 Service Data . . . . .		TB M7-071

**XS650F**

Assembly Manual . . . . .	LIT-11666-01-03 . . . .	Combined 76 ~ 79 XS650s
Consumer Information . . . . .	LIT-11656-01-16	
Owner's Manual . . . . .	LIT-11626-01-16	
Service Manual . . . . .	LIT-11616-XS-61 . . . .	Combined 78 ~ 80 XS650s
Battery Vent Tube Routing . . . . .		TB M8-032
Carburetor Synchronization . . . . .		TB M79-030
Factory Modification Campaign . . . . .		TB M80-022
Fuel Petcock Exchange . . . . .		TB M80-02
1979 Service Data . . . . .		TB M8-040
Oil Seepage Diagnosis & Repair . . . . .		TB M79-058

**XS650SF**

Assembly Manual . . . . .	LIT-11666-01-03 . . . .	Combined 76 ~ 79 XS650s
Consumer Information . . . . .	LIT-11656-01-17	
Owner's Manual . . . . .	LIT-11626-01-65 . . . .	Combined XS650-2F
Service Manual . . . . .	LIT-11616-XS-61 . . . .	Combined 78 ~ 80 XS650s
Battery Vent Tube Routing . . . . .		TB M8-032
Carburetor Synchronization . . . . .		TB M79-030
Factory Modification Campaign . . . . .		TB M80-022
Fuel Petcock Exchange . . . . .		TB M80-022
1979 Service Data . . . . .		TB M8-026A
Oil Seepage Diagnosis & Repair . . . . .		TB M79-058
Tubeless Tire Information . . . . .		TB M8-030A

**XS650-2F**

Assembly Manual . . . . .	LIT-11666-01-03 . . . .	Combined 76 ~ 79 XS650s
Consumer Information . . . . .	LIT-11656-01-17	
Owner's Manual . . . . .	LIT-11626-01-65 . . . .	Combined XS650SF
Service Manual . . . . .	LIT-11616-XS-61 . . . .	Combined 78 ~ 80 XS650s

## STREET

Battery Vent Tube Routing .....	TB	M8-032
Carburetor Synchronization .....	TB	M79-030
Factory Modification Campaign .....	TB	M80-022
Fuel Petcock Exchange .....	TB	M80-022
1979 Service Data .....	TB	M79-006
Oil Seepage Diagnosis & Repair .....	TB	M79-058

## XS650G

Assembly Manual .....	LIT-11666-01-86	....	Supp to XS650E (01-03)
Consumer Information .....	LIT-11656-01-86		
Owner's Manual .....	LIT-11626-01-86		
Service Manual .....	LIT-11616-XS-61	....	Combined 78 ~ 80 XS650s
1980 Service Data .....	TB	M79-048	
Tail Lamp, proper mounting .....	TB	M79-059	

## XS650SG

Assembly Manual .....	LIT-11666-01-75	....	Supp to XS650E (01-03)
Consumer Information .....	LIT-11656-01-75		
Owner's Manual .....	LIT-11626-01-75		
Service Manual .....	LIT-11616-XS-61	....	Combined 78 ~ 80 XS650s
1980 Service Data .....	TB	M79-037	

## XS650H

Assembly Manual .....	LIT-11666-02-30	....	Supp to XS650G (01-86)
Consumer Information .....	LIT-11656-02-30		
Owner's Manual .....	LIT-11626-02-30	....	Combined XS650SH
Service Manual .....	LIT-11616-02-30	....	Supp to 78 ~ 80 XS650s (XS-61)
1981 Service Data .....	TB	M80-035A	

## XS650SH

Assembly Manual .....	LIT-11666-02-31		
Consumer Information .....	LIT-11656-02-31		
Owner's Manual .....	LIT-11626-02-30	....	Combined XS650H
Service Manual .....	LIT-11616-02-30	....	Supp to 78 ~ 80 XS650s (XS-61)
1981 Service Data .....	TB	M80-060	

## XS650SJ

Assembly Manual .....	LIT-11666-02-90		
Consumer Information .....	LIT-11656-02-90		
Owner's Manual .....	LIT-11626-02-90		
Service Manual .....	LIT-11616-02-90		
1982 Service Data .....	TB	M81-037A	

**TX750**

Assembly Manual . . . . . LIT-11663-41-73  
 Owner's Manual . . . . . NA  
 Service Manual . . . . . LIT-11613-41-73

Connecting Rod Change . . . . . TB M4-065  
 Connecting Rod Insert Size . . . . . TB M4-028  
 Primary Drive/Driven Gears . . . . . TB M4-013  
 Rear Brake Camshaft Modification . . . . . TB M4-005

**TX750A**

Assembly Manual . . . . . LIT-11663-41-73 . . . . Same as TX750  
 Owner's Manual . . . . . LIT-11623-41-02  
 Service Manual . . . . . LIT-11613-41-73 . . . . Same as TX750

Battery Box Modification . . . . . TB M4-029  
 Connecting-rod Insert Size . . . . . TB M4-028  
 Setup Program . . . . . TB M4-040

**XJ750RH**

Assembly Manual . . . . . LIT-11666-02-34  
 Consumer Information . . . . . LIT-11656-02-34  
 Owner's Manual . . . . . LIT-11626-02-34  
 Service Manual . . . . . LIT-11616-02-34 . . . . Supp to XJ650G (01-94)

Auxillary Lamp . . . . . TB M81-008  
 1981 Service Data . . . . . TB M81-007

**XJ750J**

Assembly Manual . . . . . LIT-11666-02-84  
 Consumer Information . . . . . LIT-11656-02-84  
 Owner's Manual . . . . . LIT-11626-02-84  
 Service Manual . . . . . LIT-11616-02-85 . . . . Supp to XJ750RH (02-34) & XJ650G  
 (01-94)

1982 Service Data . . . . . TB M82-006

**XJ750RJ**

Assembly Manual . . . . . LIT-11666-02-34 . . . . Same as XJ750RH  
 Consumer Information . . . . . LIT-11656-02-83  
 Owner's Manual . . . . . LIT-11626-02-83  
 Service Manual . . . . . LIT-11616-02-34 . . . . Same as XJ750RH, supp to XJ650G  
 (01-94)

1982 Service Data . . . . . TB M81-034

[www.legends-yamaha-enduros.com](http://www.legends-yamaha-enduros.com)

**STREET**

**XS750D**

Assembly Manual . . . . . LIT-11666-00-20  
Owner's Manual . . . . . LIT-11626-00-19  
Service Manual . . . . . LIT-11616-01-48 . . . . Combined 77 ~ 78 XS750s

Accessory Notice . . . . .	TB	M7-013
Brake Drag . . . . .	TB	M6-047
Clutch Boss Nut Replacement . . . . .	TB	M6-020
Clutch Pushrod Seal Leakage . . . . .	TB	M8-013
Cylinder Seal Size & Selection . . . . .	TB	M6-044
Driveline Cushion Modification . . . . .	TB	M6-039A
Driveline Modification . . . . .	TB	M7-029
Float Pin Repair Kit . . . . .	TB	M79-015
Front Wheel Setup . . . . .	TB	M6-043
Instrument Installation . . . . .	TB	M6-036
1976 Service Data . . . . .	TB	M6-018A
Oil Pump Assemblies . . . . .	TB	M8-022
Oil Sump Capacity . . . . .	TB	M7-022
Oil Sump Modification . . . . .	TB	M7-022
Parts List Corrections . . . . .	TB	M6-031
Performance Tuning . . . . .	TB	M6-033
Product Safety Modification Campaign . . . . .	TB	M8-004
Shift Cam Modification . . . . .	TB	M8-004
Special Accessory Notice . . . . .	TB	M7-013
Special Tools . . . . .	TB	M7-011
Transmission Modification . . . . .	TB	M6-030
	TB	M7-023

**XS750-2D**

Assembly Manual . . . . . LIT-11666-00-53 . . . . Supp to XS750D (00-20)  
Owner's Manual . . . . . LIT-11626-00-53  
Service Manual . . . . . LIT-11616-01-48 . . . . Combined 77 ~ 78 XS750s

Accessory Notice . . . . .	TB	M7-013
Bearing Housing Modification . . . . .	TB	M7-050
Clutch Pushrod Seal Leakage . . . . .	TB	M8-013
Driveline Modification . . . . .	TB	M7-029
Float Pin Repair Kit . . . . .	TB	M79-015
Middle-drive Bearing Modification . . . . .	TB	M7-051
1977 Service Data . . . . .	TB	M6-063
Oil Pump Assemblies . . . . .	TB	M8-022
Oil Sump Capacity . . . . .	TB	M7-022
Oil Sump Modification . . . . .	TB	M7-022
Product Safety Modification Campaign . . . . .	TB	M8-004
Shift Cam Modification . . . . .	TB	M8-004
Special Accessory Notice . . . . .	TB	M7-013
Special Tools . . . . .	TB	M7-011
Transmission Modification . . . . .	TB	M7-023

**XS750E**

Assembly Manual . . . . . LIT-11666-01-04  
 Consumer Information . . . . . LIT-11656-00-72  
 Owner's Manual . . . . . LIT-11626-00-72  
 Service Manual . . . . . LIT-11616-01-48 . . . . Combined 77 ~ 78 XS750s

Anti-squeal Calliper Retainer . . . . . TB M8-023  
 Bearing Housing Modification . . . . . TB M7-050  
 Clutch Pushrod Seal Leakage . . . . . TB M8-013  
 Engine Mounting Bolts . . . . . TB M7-054  
 Middle-Drive Bearing Modification . . . . . TB M7-051  
 1978 Service Data . . . . . TB M7-038A  
 Oil Consumption Diagnosis & Repair . . . . . TB M79-016  
 Oil Pump Assemblies . . . . . TB M8-022  
 Oil Separator Tube . . . . . TB M7-054  
 Product Safety Modification Campaign . . . . . TB M8-004  
 Rectifier/Regulator Unit . . . . . TB M7-061  
 Shift Cam Modification . . . . . TB M8-004  
 Shift Mechanism Adjustment . . . . . TB M79-031  
 Spark Plug Lead Modification . . . . . TB M7-054

**XS750SE**

Assembly Manual . . . . . LIT-11666-01-07  
 Consumer Information . . . . . LIT-11656-00-90  
 Owner's Manual . . . . . LIT-11626-00-90  
 Service Manual . . . . . LIT-11616-01-48 . . . . Combined 77 ~ 78 XS750s

Anti-squeal Calliper Retainer . . . . . TB M8-023  
 Clutch Pushrod Seal Leakage . . . . . TB M8-013  
 Factory Modification Campaign . . . . . TB M80-022  
 Fairing Installation Modification . . . . . TB M8-018  
 Fuel Petcock Exchange . . . . . TB M80-022  
 1978 Service Data . . . . . TB M7-073  
 Oil Consumption Diagnosis & Repair . . . . . TB M79-016  
 Oil Pump Assemblies . . . . . TB M8-022  
 Product Safety Modification Campaign . . . . . TB M8-004  
 Shift Cam Modification . . . . . TB M8-004  
 Shift Mechanism Adjustment . . . . . TB M79-031

**XS750F**

Assembly Manual . . . . . LIT-11666-01-14 . . . . Supp to XS750E (01-04)  
 Consumer Information . . . . . LIT-11656-01-14  
 Owner's Manual . . . . . LIT-11626-01-14  
 Service Manual . . . . . LIT-11616-XS-70 . . . . Combined 77 ~ 79 XS750s

Carburetor Synchronization . . . . . TB M79-030  
 Connecting Rod Numbering . . . . . TB M79-024  
 Fairing Quartz Headlamp Conversion . . . . . TB M8-038  
 1979 Service Data . . . . . TB M8-042  
 Oil Consumption Diagnosis & Repair . . . . . TB M79-016  
 Tubeless Tire Information . . . . . TB M8-030A



## STREET

### XS750SF

Assembly Manual . . . . . LIT-11666-01-07 . . . . Same as XS750SE  
Consumer Information . . . . . LIT-11656-01-15  
Owner's Manual . . . . . LIT-11626-01-15  
Service Manual . . . . . LIT-11616-XS-70 . . . . Combined 77 ~ 79 XS750s

Carburetor Synchronization . . . . . TB M79-030  
Connecting Rod Numbering . . . . . TB M79-024  
Factory Modification Campaign . . . . . TB M80-022  
Fairing Quartz Headlamp Conversion . . . . . TB M8-038  
Fuel Petcock Exchange . . . . . TB M80-022  
1979 Service Data . . . . . TB M8-027A  
Oil Consumption Diagnosis & Repair . . . . . TB M79-016  
Tubeless Tire Information . . . . . TB M8-030A

### XV750H

Assembly Manual . . . . . LIT-11666-02-35  
Consumer Information . . . . . LIT-11656-02-35  
Owner's Manual . . . . . LIT-11626-02-35  
Service Manual . . . . . LIT-11616-02-35

Basic Tool Kit . . . . . TB M81-013  
Battery Cable Routing . . . . . TB M81-012  
Carburetor Tuning . . . . . TU 10/19/81  
Carburetor Vent Blockage . . . . . TU 12/2/81  
Camshaft Timing . . . . . TU 7/16/81  
Engine Guard Recovery Campaign . . . . . TB M81-023  
Helmet Holder Modification . . . . . TB M81-002  
1981 Service Data . . . . . TB M80-101A  
Oil Filter Installation . . . . . TB M81-027  
Oil Filter Modification . . . . . TB M81-019  
Rear Hub Spline Lubrication . . . . . TU 8/25/81

### XV750J

Assembly Manual . . . . . LIT-11666-02-35 . . . . Same as XV750H  
Consumer Information . . . . . LIT-11656-02-81  
Owner's Manual . . . . . LIT-11626-02-81  
Service Manual . . . . . LIT-11616-02-35 . . . . Same as XV750H

Carburetor Tuning . . . . . TU 10/19/81  
Carburetor Vent Blockage . . . . . TU 12/2/81  
Camshaft Timing . . . . . TU 7/16/81  
1982 Service Data . . . . . TB M81-026  
Rear Hub Spline Lubrication . . . . . TU 8/25/81

### XS850G

Assembly Manual . . . . . LIT-11666-01-79  
Consumer Information . . . . . LIT-11656-01-79  
Owner's Manual . . . . . LIT-11626-01-79  
Service Manual . . . . . LIT-11616-01-79 . . . . Combined XS850SG

1980 Service Data . . . . . TB M79-061  
Rear Springs, heavy-duty . . . . . TB M80-027





## STREET

Engine Guard Recovery Campaign .....	TB	M81-023
1981 Service Data .....	TB	M81-017A
Oil Filter Installation .....	TB	M81-027
Oil Filter Modification .....	TB	M81-019

## XV920J

Assembly Manual .....	LIT-11666-02-80	
Consumer Information .....	LIT-11656-02-80	
Owner's Manual .....	LIT-11626-02-80	
Service Manual .....	LIT-11616-02-80	.... Supp to XV750H (02-35)
Carburetor Tuning .....	TU	10/19/81
Carburetor Vent Blockage .....	TU	12/30/81
Camshaft Timing .....	TU	7/16/81
1982 Service Data .....	TB	M81-059A
Rear Hub Spline Lubrication .....	TU	8/25/81

## XV920RJ

Assembly Manual .....	LIT-11666-02-39	.... Same as XV920RH
Consumer Information .....	LIT-11656-02-79	
Owner's Manual .....	LIT-11626-02-79	
Service Manual .....	LIT-11616-02-39	.... Same as XV920RH, supp to XV750H (02-35)
Carburetor Tuning .....	TU	10/19/81
Carburetor Vent Blockage .....	TU	12/30/81
Camshaft Timing .....	TU	7/16/81
1982 Service Data .....	TB	M81-052

## XS1100E

Assembly Manual .....	LIT-11666-00-81	
Consumer Information .....	LIT-11656-00-81	
Owner's Manual .....	LIT-11626-00-81	
Service Manual .....	LIT-11616-00-81	
Anti-squeal Calliper Retainer .....	TB	M8-023
Clutch Basket and Spacer .....	TB	M8-017
Exhaust Pipe, new .....	TB	M79-073
Head Gasket Replacement .....	TB	M81-010
1978 Service Data .....	TB	M7-066
Pickup Coil .....	TB	M79-045
Pickup Coil Mount Shlm .....	TB	M8-008
Rear Hub Spline Lubrication .....	TU	8/25/81
Special Tools .....	TB	M8-009

## XS1100F

Assembly Manual .....	LIT-11666-01-12	
Consumer Information .....	LIT-11656-01-12	
Owner's Manual .....	LIT-11626-01-12	
Service Manual .....	LIT-11616-XS-11	.... Combined XS1100E,SF

Carburetor Synchronization . . . . .	TB	M79-030
Connecting Rod Numbering . . . . .	TB	M79-024
Exhaust Pipe, new . . . . .	TB	M79-073
Head Gasket Replacement . . . . .	TB	M81-010
1979 Service Data . . . . .	TB	M8-025A
Pickup Coll . . . . .	TB	M79-045
Rear Hub Spline Lubrication . . . . .	TU	8/25/81
Tubeless Tire Information . . . . .	TB	M8-030A

**XS1100SF**

Assembly Manual . . . . .	LIT-11666-01-13
Consumer Information . . . . .	LIT-11656-01-13
Owner's Manual . . . . .	LIT-11626-01-13
Service Manual . . . . .	LIT-11616-XS-11 . . . . Combined XS1100E,F

Carburetor Synchronization . . . . .	TB	M79-030
Clutch Cable Routing . . . . .	TB	M79-023
Connecting Rod Numbering . . . . .	TB	M79-024
Fairing Quartz Headlamp Conversion . . . . .	TB	M8-038
Head Gasket Replacement . . . . .	TB	M81-010
1979 Service Data . . . . .	TB	M8-048
Pickup Coll . . . . .	TB	M79-045
Rear Hub Spline Lubrication . . . . .	TU	8/25/81
Supp Service Manual Correction . . . . .	TB	M79-018
Tubeless Tire Information . . . . .	TB	M8-030A

**XS1100G**

Assembly Manual . . . . .	LIT-11666-01-74 . . . . Supp to XS1100E,F (XS-11)
Consumer Information . . . . .	LIT-11656-02-10
Owner's Manual . . . . .	LIT-11626-02-10
Service Manual . . . . .	LIT-11616-01-74 . . . . Supp to XS1100SF (01-12)

1980 Service Data . . . . .	TB	M79-063
Pickup Coll . . . . .	TB	M79-045
Rear Hub Spline Lubrication . . . . .	TU	8/25/81
Rear Springs, heavy-duty . . . . .	TB	M80-027
Vacuum Advance . . . . .	TB	M81-020

**XS1100LG**

Assembly Manual . . . . .	LIT-11666-01-13 . . . . Same as XS1100SF
Consumer Information . . . . .	LIT-11656-02-10
Owner's Manual . . . . .	LIT-11626-02-10
Service Manual . . . . .	LIT-11616-01-74 . . . . Supp to XS1100SF (01-12)

Exhaust Pipe Cleaning . . . . .	TB	M80-028
1980 Service Data . . . . .	TB	M79-076
Rear Hub Spline Lubrication . . . . .	TU	8/25/81
Vacuum Advance . . . . .	TB	M81-020

## STREET

### XS1100SG

Assembly Manual.....	LIT-11666-01-13	....	Same as XS1100SF		
Consumer Information.....	LIT-11656-01-78				
Owner's Manual.....	LIT-11626-01-78				
Service Manual.....	LIT-11616-01-74	....	Supp to XS1100SF (01-12)		
1980 Service Data.....				TB	M79-064
Pickup Coll.....				TB	M79-045
Rear Hub Spline Lubrication.....				TU	8/25/81
Rear Springs, heavy-duty.....				TB	M80-026
Vacuum Advance.....				TB	M81-020

### XS1100H

Assembly Manual.....	LIT-11666-02-40				
Consumer Information.....	LIT-11656-02-40				
Owner's Manual.....	LIT-11626-02-40	....	Combined XS1100SH		
Service Manual.....	LIT-11616-02-40	....	Supp to 78 ~ 80 XS1100s (XS-12)		
1981 Service Data.....				TB	M80-077
Owner's Manual Correction.....				TB	M80-084
Rear Hub Spline Lubrication.....				TU	8/25/81
Vacuum Advance.....				TB	M81-020

### XS1100LH

Assembly Manual.....	LIT-11666-02-41	....	Same as XS1100H		
Consumer Information.....	LIT-11656-02-42				
Owner's Manual.....	LIT-11626-02-40	....	Combined XS1100H		
Service Manual.....	LIT-11616-02-42	....	Supp to 78 ~ 80 XS1100s (XS-12)		
Clutch Cable Routing.....				TB	M80-043
1981 Service Data.....				TB	M80-054
Rear Hub Spline Lubrication.....				TU	8/25/81
Vacuum Advance.....				TB	M81-020

### XS1100SH

Assembly Manual.....	LIT-11666-02-41				
Consumer Information.....	LIT-11656-02-41				
Owner's Manual.....	LIT-11626-02-40	....	Combined XS1100H		
Service Manual.....	LIT-11616-02-40	....	Supp to 78 ~ 80 XS1100s (XS-12)		
Clutch Cable Routing.....				TB	M80-043
1981 Service Data.....				TB	M80-055
Rear Hub Spline Lubrication.....				TU	8/25/81
Vacuum Advance.....				TB	M81-020

### XS1100J

Assembly Manual.....	LIT-11666-02-78				
Consumer Information.....	LIT-11656-02-78				
Owner's Manual.....	LIT-11626-02-78				
Service Manual.....	LIT-11616-02-78				
1982 Service Data.....				TB	M82-005
Rear Hub Spline Lubrication.....				TU	8/25/81

# ENDURO

## GT1

Assembly Manual . . . . . LIT-11663-93-73  
Owner's Manual . . . . . NA  
Service Manual . . . . . LIT-11613-67-73

Parts List Corrections . . . . . TB M4-045

## GT80A

Assembly Manual . . . . . LIT-11663-93-73 . . . . Same as GT1/MX  
Owner's Manual . . . . . LIT-11623-93-02  
Service Manual . . . . . LIT-11613-67-73 . . . . Same as GT1/MX

Front Fork Modification . . . . . TB M4-073  
Parts List Corrections . . . . . TB M4-045

## GT80B

Assembly Manual . . . . . LIT-11663-93-73 . . . . Same as GT1/MX  
Owner's Manual . . . . . LIT-11623-93-03  
Service Manual . . . . . LIT-11613-93-01 . . . . Combined GT80MX

1975 Service Data . . . . . TB M4-059

## GT80C

Assembly Manual . . . . . LIT-11666-00-08  
Owner's Manual . . . . . LIT-11626-00-09  
Service Manual . . . . . LIT-11613-93-01 . . . . Same as GT80B,MXB

1976 Service Data . . . . . TB M5-056  
Parts List Corrections . . . . . TB M5-079

## GT80E

Assembly Manual . . . . . LIT-11666-01-06  
Consumer Information . . . . . LIT-11656-00-75  
Owner's Manual . . . . . LIT-11626-00-75  
Service Manual . . . . . LIT-11616-GT-80

1978 Service Data . . . . . TB M8-005

## GT80F

Assembly Manual . . . . . LIT-11666-01-06 . . . . Same as GT80E  
Consumer Information . . . . . LIT-11656-01-28  
Owner's Manual . . . . . LIT-11626-01-28  
Service Manual . . . . . LIT-11616-GT-80 . . . . Same as GT80E

1979 Service Data . . . . . TB M8-035

## GT80G

Assembly Manual . . . . . LIT-11666-01-68 . . . . Supp to GT80E (01-06)  
Consumer Information . . . . . LIT-11656-01-68  
Owner's Manual . . . . . LIT-11626-01-68  
Service Manual . . . . . LIT-11616-GT-81 . . . . Combined 78 ~ 80 GT80s

1980 Service Data . . . . . TB M79-049

[www.legends-yamaha-enduros.com](http://www.legends-yamaha-enduros.com)

## ENDURO

### DT80H

Assembly Manual . . . . .	LIT-11666-01-68	Same as GT80G, supp to GT80E (01-06)
Consumer Information . . . . .	LIT-11656-02-43	
Owner's Manual . . . . .	LIT-11626-02-43	
Service Manual . . . . .	LIT-11616-GT-81	Same as combined 78 ~ 80 GT80s
1981 Service Data . . . . .		TB M80-057

### DT80J

Assembly Manual . . . . .	LIT-11666-01-68	Same as GT80G, supp to GT80E (01-06)
Consumer Information . . . . .	LIT-11656-03-05	
Owner's Manual . . . . .	LIT-11626-03-05	
Service Manual . . . . .	LIT-11616-03-05	Supp to 78 ~ 81 models (GT-81)
1982 Service Data . . . . .		TB M81-044

### DT100A

Assembly Manual . . . . .	LIT-11664-37-03	Combined DT125A/175A
Owner's Manual . . . . .	LIT-11624-37-00	
Service Manual . . . . .	LIT-11616-01-04	Combined 74 ~ 76 DT100/125/175s
Crank Wheel, new design . . . . .		TB M4-027A
Ignition Timing . . . . .		TB M4-003
Parts List Corrections . . . . .		TB M4-043
Throttle Guide . . . . .		TB M4-015

### DT100B

Assembly Manual . . . . .	LIT-11664-37-03	Same as DT100A/125A/175A
Owner's Manual . . . . .	LIT-11624-37-11	
Service Manual . . . . .	LIT-11616-01-04	Combined 74 ~ 76 DT100/125/175s
1975 Service Data . . . . .		TB M4-055

### DT100C

Assembly Manual . . . . .	LIT-11666-00-04	
Owner's Manual . . . . .	LIT-11626-00-04	
Service Manual . . . . .	LIT-11616-01-04	Combined 74 ~ 76 DT100/125/175s
Clutch Pushrod Modification . . . . .		TB M7-015
Fuel Cock Modification . . . . .		TB M7-016
1976 Service Data . . . . .		TB M5-057
Parts List Corrections . . . . .	<a href="http://www.legendaryyamaharenduros.com">www.legendaryyamaharenduros.com</a>	TB M5-076
Silencer Modification . . . . .		TB M7-018

**DT100D**

Assembly Manual . . . . . LIT-11666-00-36  
 Owner's Manual . . . . . LIT-11626-00-36  
 Service Manual . . . . . LIT-11616-DT-11 . . . . Combined 77 ~ 80 DT100s

Battery Band . . . . . TB M6-055  
 Clutch Pushrod Modification . . . . . TB M7-015  
 1977 Service Data . . . . . TB M6-056  
 Oil Tank Inspection & Replacement . . . . . TB M6-055  
 Oil Tank Vent Pipe . . . . . TB M6-055

**DT100E**

Assembly Manual . . . . . LIT-11666-01-02  
 Consumer Information . . . . . LIT-11656-00-83  
 Owner's Manual . . . . . LIT-11626-00-83  
 Service Manual . . . . . LIT-11616-DT-11 . . . . Combined 77 ~ 80 models

Footrest & Sidestand Brackets . . . . . TB MB-034  
 Headlight Wiring . . . . . TB M79-020  
 1978 Service Data . . . . . TB M7-062

**DT100F**

Assembly Manual . . . . . LIT-11666-01-02 . . . . Same as DT100E  
 Consumer Information . . . . . LIT-11656-01-27  
 Owner's Manual . . . . . LIT-11626-01-27  
 Service Manual . . . . . LIT-11616-DT-11 . . . . Combined 77 ~ 80 models

Footrest & Sidestand Brackets . . . . . TB MB-034  
 Headlight Wiring . . . . . TB M79-020  
 1979 Service Data . . . . . TB MB-055

**DT100G**

Assembly Manual . . . . . LIT-11666-01-67 . . . . Supp DT100E (01-02)  
 Consumer Information . . . . . LIT-11656-01-67  
 Owner's Manual . . . . . LIT-11626-01-67  
 Service Manual . . . . . LIT-11616-DT-11 . . . . Combined 77 ~ 80 DT100s

1980 Service Data . . . . . TB M79-039

**DT100H**

Assembly Manual . . . . . LIT-11666-01-67 . . . . Same as DT100G, supp to DT100E  
 (01-02)  
 Consumer Information . . . . . LIT-11656-02-44  
 Owner's Manual . . . . . LIT-11626-02-44  
 Service Manual . . . . . LIT-11616-DT-11 . . . . Same as combined 77 ~ 80 DT100s

1981 Service Data . . . . . TB M80-063





## ENDURO

### DT100J

Assembly Manual . . . . .	LIT-11666-01-67 . . . . .	Same as DT100G, supp to DT100E (01-02)
Consumer Information . . . . .	LIT-11656-03-04	
Owner's Manual . . . . .	LIT-11626-03-04	
Service Manual . . . . .	LIT-11616-03-05 . . . . .	Supp to 77 ~ 79 DT100s (DT-10)
1982 Service Data . . . . .		TB M81-043

### AT2

Parts List Corrections . . . . .		TB M4-064
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### DT125A

Assembly Manual . . . . .	LIT-11664-37-07	
Owner's Manual . . . . .	LIT-11624-44-00	
Service Manual . . . . .	LIT-11616-01-04 . . . . .	Combined 74 ~ 76 DT100/125/175s
Front Wheel Parts . . . . .		TB M4-086
Parts List Correction . . . . .		TB M5-041
		TB M4-036
Throttle Guide . . . . .		TB M4-015

### DT125B

Assembly Manual . . . . .	LIT-11664-37-07 . . . . .	Same as DT125A
Owner's Manual . . . . .	LIT-11624-44-11	
Service Manual . . . . .	LIT-11616-01-04 . . . . .	Combined 74 ~ 76 DT100/125/175s
Front Wheel Parts . . . . .		TB M4-086
1975 Service Data . . . . .		TB M4-056
Parts List Correction . . . . .		TB M5-041

### DT125C

Assembly Manual . . . . .	LIT-11666-00-05	
Owner's Manual . . . . .	LIT-11626-00-05	
Service Manual . . . . .	LIT-11616-01-04 . . . . .	Combined 74 ~ 76 DT100/125/175s
Fuel Cock Modification . . . . .		TB M7-016
1976 Service Data . . . . .		TB M5-060
Parts List Corrections . . . . .		TB M5-077

### DT125E

Assembly Manual . . . . .	LIT-11666-00-70 . . . . .	Combined DT175E
Consumer Information . . . . .	LIT-11656-00-70	
Owner's Manual . . . . .	LIT-11626-00-70 . . . . .	Combined DT175E
Service Manual . . . . .	LIT-11616-DT-18 . . . . .	Combined 78 ~ 80 DT125/175s
1978 Service Data . . . . .		TB M7-024
Footrest & Sledstand Brackets . . . . .		TB M8-034
Spark Plug Change . . . . .		TB M7-068

**DT125F**

Assembly Manual . . . . . LIT-11666-01-26 . . . . Combined DT175F  
 Consumer Information . . . . . LIT-11656-01-53  
 Owner's Manual . . . . . LIT-11626-00-26 . . . . Combined DT175F  
 Service Manual . . . . . LIT-11616-DT-18 . . . . Combined 78 ~ 80 DT125/175s

1979 Service Data . . . . . TB M8-049

**DT125G**

Assembly Manual . . . . . LIT-11666-01-69 . . . . Combined DT175G, supp to DT125F  
 (01-26)  
 Consumer Information . . . . . LIT-11656-01-97  
 Owner's Manual . . . . . LIT-11626-01-69 . . . . Combined DT175G  
 Service Manual . . . . . LIT-11616-DT-18 . . . . Same as combined 78 ~ 80  
 DT125/175s

Battery Pad . . . . . TB M79-079  
 1980 Service Data . . . . . TB M79-041

**DT125H**

Assembly Manual . . . . . LIT-11666-01-69 . . . . Same as DT125G, supp to DT125F  
 (01-26)  
 Consumer Information . . . . . LIT-11656-02-45  
 Owner's Manual . . . . . LIT-11626-02-45  
 Service Manual . . . . . LIT-11616-DT-18 . . . . Same as combined 78 ~ 80  
 DT125/175s

1981 Service Data . . . . . TB M80-065

**XT125J**

Assembly Manual . . . . . LIT-11666-03-03 . . . . Combined XT200J  
 Consumer Information . . . . . LIT-11656-03-03  
 Owner's Manual . . . . . LIT-11626-03-03  
 Service Manual . . . . . LIT-11616-03-03 . . . . Combined XT200J

1982 Service Data . . . . . TB M82-009

**CT2**

Parts List Corrections . . . . . TB M4-064

**DT175A**

Assembly Manual . . . . . LIT-11664-37-03  
 Owner's Manual . . . . . LIT-11624-43-00  
 Service Manual . . . . . LIT-11616-01-04 . . . . Combined 74 ~ 76 DT100/125/175s

Front Wheel Parts . . . . . TB M4-036  
 Ignition Timing . . . . . TB M4-003  
 Parts List Corrections . . . . . TB M5-042  
 Throttle Guide . . . . . TB M4-015

## ENDURO

### DT175B

Assembly Manual . . . . .	LIT-11664-37-03 . . . .	Same as DT175A		
Owner's Manual . . . . .	LIT-11624-43-01			
Service Manual . . . . .	LIT-11616-01-04 . . . .	Combined 74 ~ 76	DT100/125/175s	
Front Wheel Parts . . . . .			TB	M4-086
1975 Service Data . . . . .			TB	M4-071
Parts List Corrections . . . . .			TB	M5-042

### DT175C

Assembly Manual . . . . .	LIT-11666-00-06			
Owner's Manual . . . . .	LIT-11626-00-06			
Service Manual . . . . .	LIT-11616-01-04 . . . .	Combined 74 ~ 76	DT100/125/175s	
Fuel Cock Modification . . . . .			TB	M7-016
1976 Service Data . . . . .			TB	M5-059
Parts List Corrections . . . . .			TB	M5-077

### DT175E

Assembly Manual . . . . .	LIT-11666-00-70 . . . .	Combined DT125E		
Owner's Manual . . . . .	LIT-11626-00-70 . . . .	Combined DT125E		
Service Manual . . . . .	LIT-11616-DT-18 . . . .	Combined 78 ~ 80	DT125/175s	
Footrest & Sidelstand Brackets . . . . .			TB	M8-034
1978 Service Data . . . . .			TB	M7-025
Spark Plug Change . . . . .			TB	M7-068

### DT175F

Assembly Manual . . . . .	LIT-11666-01-26 . . . .	Combined DT125F		
Consumer Information . . . . .	LIT-11656-01-54			
Owner's Manual . . . . .	LIT-11626-00-26 . . . .	Combined DT125F		
Service Manual . . . . .	LIT-11616-DT-18 . . . .	Combined 78 ~ 80	DT125/175s	
Footrest & Sidelstand Brackets . . . . .			TB	M8-034
1979 Service Data . . . . .			TB	M8-044

### DT175G

Assembly Manual . . . . .	LIT-11666-01-69 . . . .	Combined DT125G, supp to DT125F (01-26)		
Consumer Information . . . . .	LIT-11656-01-98			
Owner's Manual . . . . .	LIT-11626-01-69 . . . .	Combined DT125G		
Service Manual . . . . .	LIT-11616-DT-18 . . . .	Same as combined 78 ~ 80	DT125/175s	
Battery Pad . . . . .			TB	M79-079
1980 Service Data . . . . .	<a href="http://www.legends-yamaha-enduro.com">www.legends-yamaha-enduro.com</a>		TB	M79-044

### DT175H

Assembly Manual . . . . .	LIT-11666-01-69 . . . .	Supp to DT175F (01-26)		
Consumer Information . . . . .	LIT-11656-03-46			
Owner's Manual . . . . .	LIT-11626-02-45 . . . .	Combined DT125H		
Service Manual . . . . .	LIT-11616-DT-18 . . . .	Same as DT175F		
1981 Service Data . . . . .			TB	M80-058

**XT200J**

Assembly Manual . . . . . LIT-11666-03-03 . . . . Combined XT125J  
 Consumer Information . . . . . LIT-11656-03-02  
 Owner's Manual . . . . . LIT-11626-03-02  
 Service Manual . . . . . LIT-11616-03-03 . . . . Combined XT125J

1982 Service Data . . . . . TB M82-010

**DT250A**

Assembly Manual . . . . . LIT-11664-38-00 . . . . Combined DT360A  
 Owner's Manual . . . . . LIT-11624-38-00  
 Service Manual . . . . . LIT-11614-50-00 . . . . Combined DT360A

Air Box Leak . . . . . TB M4-083  
 Parts List Corrections . . . . . TB M4-039  
 Throttle Guide . . . . . TB M4-015

**DT250B**

Assembly Manual . . . . . LIT-11664-00-04 . . . . Combined DT400B  
 Owner's Manual . . . . . LIT-11624-38-01 . . . . Combined DT400B  
 Service Manual . . . . . LIT-11615-00-00 . . . . Combined DT400D

Air Box Leak . . . . . TB M4-104  
 Fuel Cock Modification . . . . . TB M7-016  
 1975 Service Data . . . . . TB M4-076  
 Parts List Corrections . . . . . TB M5-030  
 . . . . . TB M5-073  
 Transmission Gears, new design . . . . . TB M5-028

**DT250C**

Assembly Manual . . . . . LIT-11666-00-07  
 Owner's Manual . . . . . LIT-11626-00-07 . . . . Combined DT400C  
 Service Manual . . . . . LIT-11615-00-00 . . . . Same as DT250B/400B

Fuel Cock Modification . . . . . TB M7-016  
 1976 Service Data . . . . . TB M5-058  
 Parts List Corrections . . . . . TB M5-073

**DT250D**

Assembly Manual . . . . . LIT-11666-00-40 . . . . Combined DT400D  
 Owner's Manual . . . . . LIT-11626-00-40 . . . . Combined DT400D  
 Service Manual . . . . . LIT-11616-01-44 . . . . Combined 77 ~ 78 DT250/400s

Fuel Tank Pad . . . . . TB M6-067  
 1977 Service Data . . . . . TB M6-065

**DT250E**

Assembly Manual . . . . . LIT-11666-00-40 . . . . Same as DT250D/400D  
 Consumer Information . . . . . LIT-11656-01-79  
 Owner's Manual . . . . . LIT-11626-00-74 . . . . Combined DT400E  
 Service Manual . . . . . LIT-11616-01-44 . . . . Combined 77 ~ 78 DT250/400s

1978 Service Data . . . . . TB M7-041  
 Footrest & Side Stand Brackets . . . . . TB M8-034

## ENDURO

### DT250F

Assembly Manual . . . . . LIT-11666-01-25  
Consumer Information . . . . . LIT-11656-01-55  
Owner's Manual . . . . . LIT-11626-01-25  
Service Manual . . . . . LIT-11616-01-25

1979 Service Data . . . . . TB M79-005  
Footrest & Sidestand Brackets . . . . . TB M8-034

### XT250G

Assembly Manual . . . . . LIT-11666-01-91  
Consumer Information . . . . . LIT-11656-01-91  
Owner's Manual . . . . . LIT-11626-01-91  
Service Manual . . . . . LIT-11616-01-91

1980 Service Data . . . . . TB M80-010

### XT250H

Assembly Manual . . . . . LIT-11666-01-91 . . . . Same as XT250G  
Consumer Information . . . . . LIT-11656-02-47  
Owner's Manual . . . . . LIT-11626-02-47  
Service Manual . . . . . LIT-11616-01-91 . . . . Same as XT250G

1981 Service Data . . . . . TB M80-052

### XT250J

Assembly Manual . . . . . LIT-11666-01-91 . . . . Same as XT250G,H  
Consumer Information . . . . . LIT-11656-03-01  
Owner's Manual . . . . . LIT-11626-03-01  
Service Manual . . . . . LIT-11616-03-01 . . . . Supp to XT250G (01-91)

1982 Service Data . . . . . TB M81-038

### DT360A

Assembly Manual . . . . . LIT-11664-38-00 . . . . Combined DT250A  
Owner's Manual . . . . . LIT-11624-45-00  
Service Manual . . . . . LIT-11614-50-00 . . . . Combined DT250A

Air Box Leak . . . . . TB M4-083  
Parts List Corrections . . . . . TB M4-039  
Throttle Guide . . . . . [www.legends-yamaha-enduros.com](http://www.legends-yamaha-enduros.com) TB M4-015  
Wiring Diagram Correction . . . . . TB M5-001

### DT400B

Assembly Manual . . . . . NA  
Owner's Manual . . . . . LIT-11625-00-00 . . . . Combined DT250E  
Service Manual . . . . . LIT-11615-00-00 . . . . Combined DT250B

Air Box Leak . . . . . TB M4-104  
Fuel Cock Modification . . . . . TB M7-016  
Left-hand Crank Wheel . . . . . TB M5-021  
1975 Service Data . . . . . TB M4-094

Parts List Corrections.....	TB	M5-030
.....	TB	M5-073
Transmission Gears, new design.....	TB	M5-028
Wiring Diagram Correction.....	TB	M5-001

**DT400C**

Assembly Manual.....	LIT-11666-00-07	....	Combined DT250C
Owner's Manual.....	LIT-11626-00-08	....	Combined DT250E
Service Manual.....	LIT-11615-00-00	....	Same as DT250B/400B

Fuel Cock Modification.....	TB	M7-016
1976 Service Data.....	TB	M5-066
Parts List Corrections.....	TB	M5-073

**DT400D**

Assembly Manual.....	LIT-11666-00-40	....	Combined DT250D
Owner's Manual.....	LIT-11626-00-40	....	Combined DT250D
Service Manual.....	LIT-11616-01-44	....	Combined 1977 ~ 78 DT250/400s

Carburetion Changes.....	TB	M6-067
Fuel Tank Pad.....	TB	M6-067
1977 Service Data.....	TB	M6-066

**DT400E**

Assembly Manual.....	LIT-11666-00-40	....	Same as DT250D/400D
Consumer Information.....	LIT-11656-01-74		
Owner's Manual.....	LIT-11626-00-74	....	Combined DT250E
Service Manual.....	LIT-11616-01-44	....	Combined 1977 ~ 78 DT250/400s

1978 Service Data.....	TB	M7-036
Footrest & Sidestand Brackets.....	TB	M8-034

**XT500C**

Assembly Manual.....	LIT-11666-00-24		
Owner's Manual.....	LIT-11626-00-23		
Service Manual.....	LIT-11616-01-50	....	Combined 1976 ~ 79 SR,TT,XT500s

Crankcase Cover, replacement.....	TB	M80-021
1976 Service Data.....	TB	M5-087
Parts List Corrections.....	TB	M6-011
Special Tools.....	TB	M5-089

**XT500D**

Assembly Manual.....	LIT-11666-00-05	....	Same as XT500C
Owner's Manual.....	LIT-11626-00-54		
Service Manual.....	LIT-11616-01-50	....	Combined 1976 ~ 79 SR,TT,XT500s

Crankcase Cover, replacement.....	TB	M80-021
1977 Service Data.....	TB	M6-051

## ENDURO

### XT500E

Assembly Manual . . . . . LIT-11666-01-05 . . . . Same as XT500C  
Consumer Information . . . . . LIT-11656-00-82  
Owner's Manual . . . . . LIT-11626-00-82  
Service Manual . . . . . LIT-11616-XT-50 . . . . Combined 1978 ~ 80 XT500s  
  
1978 Service Data . . . . . TB M7-060A

### XT500F

Assembly Manual . . . . . LIT-11666-01-05 . . . . Same as XT500C  
Consumer Information . . . . . LIT-11656-01-22  
Owner's Manual . . . . . LIT-11626-01-22  
Service Manual . . . . . LIT-11616-XT-50 . . . . Combined 1978 ~ 80 XT500s  
  
1979 Service Data . . . . . TB M8-041A  
Oil Pump, new . . . . . TB M8-024

### XT500G

Assembly Manual . . . . . LIT-11666-01-71  
Consumer Information . . . . . LIT-11656-01-71  
Owner's Manual . . . . . LIT-11626-01-71  
Service Manual . . . . . LIT-11616-XT-50 . . . . Combined 1978 ~ 80 XT500s  
  
Low Speed Pulser Coll . . . . . TB M79-072  
1980 Service Data . . . . . TB M79-053

### XT500H

Assembly Manual . . . . . LIT-11666-01-71 . . . . Same as XT500G  
Consumer Information . . . . . LIT-11656-02-48  
Owner's Manual . . . . . LIT-11626-02-48  
Service Manual . . . . . LIT-11616-XT-50 . . . . Same as comb 1978 ~ 80 XT500s  
  
1981 Service Data . . . . . TB M80-059

### XT500J

Assembly Manual . . . . . LIT-11666-00-00  
Consumer Information . . . . . LIT-11656-00-00  
Owner's Manual . . . . . LIT-11626-00-00  
Service Manual . . . . . LIT-11616-00-00  
  
1982 Service Data . . . . . TB M82-013  
Owners Manual Correction . . . . . TB M82-014

# OFF-ROAD

## PW50H

Assembly Manual . . . . . LIT-11666-02-49  
Owner's Manual . . . . . LIT-11626-02-49  
Service Manual . . . . . LIT-11616-02-49

Enrichener Cable Modification . . . . . TB M81-001  
1981 Service Data . . . . . TB M80-088

## PW50J

Assembly Manual . . . . . LIT-11666-02-49 . . . . Same as PW50H  
Owner's/Service . . . . . LIT-11626-03-10

1982 Service Data . . . . . TB M81-042

## YZ50G

Assembly Manual . . . . . LIT-11666-01-73  
Owner's/Service . . . . . LIT-11626-01-73

1980 Service Data . . . . . TB M79-036

## YZ60H

Assembly Manual . . . . . LIT-11666-02-57  
Owner's/Service . . . . . LIT-11626-02-57

1981 Service Data . . . . . TB M80-067

## YZ60J

Assembly Manual . . . . . LIT-11666-02-57 . . . . Same as YZ60H  
Owner's/Service . . . . . LIT-11626-03-19

1982 Service Data . . . . . TB M81-049

## GTMX

Assembly Manual . . . . . LIT-11663-93-73  
Owner's Manual . . . . . NA  
Service Manual . . . . . LIT-11613-67-73

Parts List Corrections . . . . . TB M4-045

[www.legends-yamaha-enduro.com](http://www.legends-yamaha-enduro.com)

## GTMXA

Assembly Manual . . . . . LIT-11663-93-73 . . . . Same as GT1/MX  
Owner's Manual . . . . . LIT-11623-67-02  
Service Manual . . . . . LIT-11613-67-73 . . . . Same as GT1/MX

Front Fork Modification . . . . . TB M4-073  
Parts List Corrections . . . . . TB M4-045



## OFF-ROAD

### GTMXB

Assembly Manual . . . . . LIT-11663-93-73 . . . . Same as GT1/MX  
Owner's Manual . . . . . LIT-11623-67-01  
Service Manual . . . . . LIT-11613-93-01 . . . . Combined GT80B

1975 Service Data . . . . . TB M4-060

### GTMXC

Assembly Manual . . . . . LIT-11666-00-08 . . . . Combined GT80C  
Owner's Manual . . . . . LIT-11626-00-10  
Service Manual . . . . . LIT-11613-93-01 . . . . Same as GT80B/MXB

1976 Service Data . . . . . TB M5-068  
Parts List Corrections . . . . . TB M5-079

### GTMXD

Assembly Manual . . . . . LIT-11666-00-08 . . . . Same as GT80C/GTMXC  
Owner's Manual . . . . . LIT-11626-00-35  
Service Manual . . . . . LIT-11613-93-01 . . . . Same as GT80B/MXB

Crankshaft Assembly . . . . . TB M7-031  
1977 Service Data . . . . . TB M7-009

### GTMXE

Assembly Manual . . . . . LIT-11666-00-08 . . . . Same as GT80C/GTMXC  
Owner's Manual . . . . . LIT-11626-00-97  
Service Manual . . . . . LIT-11616-00-75

1978 Service Data . . . . . TB M7-035

### GTMXF

Assembly Manual . . . . . LIT-11666-00-08 . . . . Same as GT80C/GTMXC  
Owner's Manual . . . . . LIT-11626-01-57  
Service Manual . . . . . LIT-11616-00-75 . . . . Same as GTMXF

1979 Service Data . . . . . TB M8-036

### MX80G

Assembly Manual . . . . . LIT-11666-01-77 . . . . Supp to GT80E (01-06)  
Owner's/Service . . . . . LIT-11626-01-77

1980 Service Data . . . . . TB M79-047

### MX80H

Assembly Manual . . . . . LIT-11666-01-77 . . . . Same as MX80G, supp to GT80E  
(01-06)  
Owner's/Service . . . . . LIT-11626-02-50

1981 Service Data . . . . . TB MB0-066

**MX80J**

Assembly Manual . . . . . LIT-11666-01-77 . . . . Same as MX80G, supp to GT80E  
(01-06)  
Owner's/Service . . . . . LIT-11626-03-09  
  
1982 Service Data . . . . . TB M81-045

**TY80B**

Assembly Manual . . . . . LIT-11664-51-00 . . . . Same as TY80A  
Owner's/Service . . . . . LIT-11624-51-01  
  
1975 Service Data . . . . . TB M4-098

**YZ80A**

Assembly Manual . . . . . NA  
Owner's/Service . . . . . LIT-11624-62-00  
  
Big End Bearing, optional . . . . . TB M5-011  
Parts List Corrections . . . . . TB M4-041

**YZ80B**

Assembly Manual . . . . . LIT-11664-00-05  
Owner's/Service . . . . . LIT-11624-62-01  
  
Big End Bearing, optional . . . . . TB M5-011  
1975 Service Data . . . . . TB M4-070  
Oil Tank Vent Tube Routing . . . . . TB M4-075

**YZ80C**

Assembly Manual . . . . . LIT-11666-00-15  
Owner's/Service . . . . . LIT-11626-00-14  
  
1976 Service Data . . . . . TB M5-053  
Parts List Correction . . . . . TB M6-027

**YZ80D**

Assembly Manual . . . . . LIT-11666-00-42 . . . . Supp to YZ80C (00-15)  
Owner's/Service . . . . . LIT-11626-00-42  
  
Front Brake Wire Holder . . . . . TB M6-057  
1977 Service Data . . . . . TB M6-060

**YZ80E**

Assembly Manual . . . . . LIT-11666-00-88  
Owner's/Service . . . . . LIT-11626-00-88  
  
Frame Reinforcement Kit . . . . . TB M8-016  
Magneto Flywheel Plate Washer . . . . . TB M8-020  
1978 Service Data . . . . . TB M7-055  
Owner's Manual Correction . . . . . TB M7-076

## OFF-ROAD

### YZ80F

Assembly Manual . . . . .	LIT-11666-01-36 . . . .	Supp to YZ80E (00-88)	
Owner's/Service . . . . .	LIT-11626-01-36		
1979 Service Data . . . . .			TB M8-050

### YZ80G

Assembly Manual . . . . .	LIT-11666-01-81		
Owner's/Service . . . . .	LIT-11626-01-81		
Inlet Port Bridge Modification . . . . .			TB M79-078
1980 Service Data . . . . .			TB M79-040
Swingarm Pivot Shaft . . . . .			TB M79-060
Warranty Statement . . . . .			TB M79-067

### YZ80H

Assembly Manual . . . . .	LIT-11666-02-58		
Owner's/Service . . . . .	LIT-11626-02-58		
Air Filter Service . . . . .			TB M80-080
1981 Service Data . . . . .			TB M80-062

### YZ80J

Assembly Manual . . . . .	LIT-11666-03-18 . . . .	Supp to YZ/IT BAM (03-31)	
Owner's/Service . . . . .	LIT-11626-03-18		
1982 Service Data . . . . .			TB M81-055

### MX100A

Assembly Manual . . . . .	LIT-11664-27-00 . . . .	Combined all 1974 MX's & SC's	
Owner's Manual . . . . .	LIT-11624-02-00 . . . .	Combined MX125A	
Service Manual . . . . .	LIT-11614-27-02 . . . .	Combined 1973 ~ 74 MX's	
Crank Wheel, new design . . . . .			TB M4-027A
Magneto, design change . . . . .			TB M4-012A
Parts List Corrections . . . . .			TB M5-046
			TB M4-044

### MX100B

Assembly Manual . . . . .	LIT-11664-27-00 . . . .	Same as MX100A	
Owner's Manual . . . . .	LIT-11624-02-01 . . . .	Combined MX125B	
Service Manual . . . . .	LIT-11614-27-02 . . . .	Combined 1973 ~ 74 MX's	
1975 Service Data . . . . .			TB M4-057
Parts List Corrections . . . . .			TB M5-046

### MX100F

Assembly Manual . . . . .	LIT-11666-01-63 . . . .	Supp to DT100D (00-36)	
Owner's/Service . . . . .	LIT-11626-01-63 . . . .	Use with LIT-11616-DT-11	
1979 Service Data . . . . .			TB M79-001

**MX100G**

Assembly Manual . . . . . LIT-11666-01-70 . . . . Supp to MX100F (01-63) & DT100F  
(00-36)  
Owner's/Service . . . . . LIT-11626-01-70

1980 Service Data . . . . . TB M79-043

**MX100H**

Assembly Manual . . . . . LIT-11666-01-70 . . . . Same as MX100G, supp to MX100F  
(01-63) & DT100F (00-36)  
Owner's/Service . . . . . LIT-11626-02-51 . . . . Use with LIT-11616-DT-11

1981 Service Data . . . . . TB M80-069

**MX100J**

Assembly Manual . . . . . LIT-11666-01-70 . . . . Same as MX100G, supp to MX100F  
(01-63) & DT100F (00-36)  
Owner's/Service . . . . . LIT-11626-03-08

1982 Service Data . . . . . TB M81-046

**YZ100C**

Assembly Manual . . . . . LIT-11666-00-28  
Owner's/Service . . . . . LIT-11626-00-29

Chain Tensioner Block . . . . . TB M6-038  
Cylinder Relief . . . . . TB M6-032  
1976 Service Data . . . . . TB M6-002  
Shift Cam Modification . . . . . TB M6-014  
Shift Cam Stopper, new . . . . . TB M6-014  
Transmission Shifting . . . . . TB M6-007

**YZ100D**

Assembly Manual . . . . . LIT-11666-00-28 . . . . Same as YZ100C  
Owner's/Service . . . . . LIT-11626-00-43

Clutch Pushrod Modification . . . . . TB M7-015  
1977 Service Data . . . . . TB M7-007

**YZ100E**

Assembly Manual . . . . . LIT-11666-00-88  
Owner's/Service . . . . . LIT-11626-00-88

1978 Service Data . . . . . TB M7-056

**YZ100F**

Assembly Manual . . . . . LIT-11666-01-62 . . . . Combined YZ125F, supp to  
YZ100E/125F  
Owner's/Service . . . . . LIT-11626-01-62 . . . . Combined YZ125F

1979 Service Data . . . . . TB M8-046

## OFF-ROAD

### YZ100G

Assembly Manual . . . . . LIT-11666-01-84  
Owner's/Service . . . . . LIT-11626-01-84

1980 Service Data . . . . . TB M79-066  
Warranty Statement . . . . . TB M79-067

### YZ100H

Assembly Manual . . . . . LIT-11666-02-59  
Owner's/Service . . . . . LIT-11626-02-59

1981 Service Data . . . . . TB M80-079

### YZ100J

Assembly Manual . . . . . LIT-11666-03-17 . . . . Supp to YZ/IT BAM (03-31)  
Owner's/Service . . . . . LIT-11626-03-17

1982 Service Data . . . . . TB M82-002

### IT125G

Assembly Manual . . . . . LIT-11666-01-82  
Owner's/Service . . . . . LIT-11626-01-82

1980 Service Data . . . . . TB M79-068  
Owner's/Service Manual Corrections . . . . . TB M80-017

### IT125H

Assembly Manual . . . . . LIT-11666-02-53  
Owner's/Service . . . . . LIT-11626-02-53

1981 Service Data . . . . . TB M80-061

### MX125A

Assembly Manual . . . . . LIT-11664-27-00 . . . . Combined all 1974 MX's & SC's  
Owner's Manual . . . . . LIT-11624-02-00 . . . . Combined MX100A  
Service Manual . . . . . LIT-11614-27-02 . . . . Combined 1973 ~ 75 MX's

Magneto, design change . . . . . TB M4-012A  
Parts List Correction . . . . . TB M5-038

### MX125B

Assembly Manual . . . . . LIT-11664-27-00 . . . . Same as MX125A  
Owner's Manual . . . . . LIT-11624-02-01 . . . . Combined MX100B  
Service Manual . . . . . LIT-11614-27-02 . . . . Combined 1973 ~ 75 MX's

1975 Service Data . . . . . TB M4-058  
Parts List Correction . . . . . TB M5-038

**MX125C**

Assembly Manual . . . . . LIT-11666-00-12  
 Owner's/Service . . . . . LIT-11626-00-25

1976 Service Data . . . . . TB M5-055

**YT125G**

Assembly Manual . . . . . LIT-11666-01-89  
 Owner's Manual . . . . . LIT-11626-01-89  
 Service Manual . . . . . LIT-11616-01-89

Brake Adjustment & Modification . . . . . TB M80-090  
 Chain Tensioner, Improved . . . . . TB M81-003  
 1980 Service Data . . . . . TB M79-069  
 Recoil Starter Operation & Maintenance . . . . . TB M80-070  
 Shift Linkage Free Play . . . . . TB M80-089  
 Tire Pressure Information . . . . . TB M79-077

**YT125H**

Assembly Manual . . . . . LIT-11666-02-65  
 Owner's Manual . . . . . LIT-11626-02-65  
 Service Manual . . . . . LIT-11616-02-65 . . . . . Supp to YT125G (01-89)

Chain Guide . . . . . TB M81-009  
 Chain Tensioner & Case Installation . . . . . TB M81-004A  
 1981 Service Data . . . . . TB M80-075  
 Recoil Starter Operation & Maintenance . . . . . TB M80-070

**YT125J**

Assembly Manual . . . . . LIT-11666-02-65 . . . . . Same as YT125G  
 Owner's Manual . . . . . LIT-11626-03-21 . . . . . Combined YT175J  
 Service Manual . . . . . LIT-11616-02-65 . . . . . Same as YT125H, supp to YT125G  
 (01-89)

Brake Pad Exchange . . . . . TB M81-041  
 Connecting Rod Bearing . . . . . TU 1/20/82  
 1982 Service Data . . . . . TB M81-047  
 Rear Brake Adjustment . . . . . TB M81-029  
 Recoil Starter . . . . . TU 11/16/81

**YZ125B**

Assembly Manual . . . . . NA  
 Owner's/Service . . . . . LIT-11624-53-00 . . . . . Same as YZ-A

1975 Service Data . . . . . TB M4-077

## OFF-ROAD

### YZ125C

Assembly Manual . . . . . LIT-11666-00-16

Owner's/Service . . . . . LIT-11626-37-00

Clutch Assembly, Improved . . . . .	TB	M5-067
Clutch Pushrod Modification . . . . .	TB	M7-015
Connecting Rod, design change . . . . .	TB	M5-032
Drive Chain Adjustment . . . . .	TB	M5-035
Footpeg Modification . . . . .	TB	M5-004
1976 Service Data . . . . .	TB	M5-005
Parts List Corrections . . . . .	TB	M5-029
Shift Cam Modification . . . . .	TB	M6-014
Shift Cam Stopper, modification . . . . .	TB	M5-017
Shift Cam Stopper, new . . . . .	TB	M6-014
Shifter Modification . . . . .	TB	M5-004
Silencer/Spark Arrestor . . . . .	TB	M5-025
Transmission Oil Level Inspection . . . . .	TB	M5-015
Transmission Shifting . . . . .	TB	M6-007

### YZ125D

Assembly Manual . . . . . LIT-11666-00-44

Owner's/Service . . . . . LIT-11626-00-44

Chain Tensioner & Chain Guide . . . . .	TB	M7-021
Gear Shifting Adjustment . . . . .	TB	M7-010
1977 Service Data . . . . .	TB	M6-068
Suspension Tuning . . . . .	TB	M7-003

### YZ125E

Assembly Manual . . . . . LIT-11666-00-87

Owner's/Service . . . . . LIT-11626-00-99 . . . . Combined YZ100F

1978 Service Data . . . . .	TB	M7-063
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### YZ125F

Assembly Manual . . . . . LIT-11666-01-62 . . . . Combined YZ100F, supp to  
YZ100E/125E

Owner's/Service . . . . . LIT-11626-01-62 . . . . Combined YZ100F

1979 Service Data . . . . .	TB	M8-051
Product Safety Modification . . . . .	TB	M8-054

### YZ125G

Assembly Manual . . . . . LIT-11666-02-05

Owner's/Service . . . . . LIT-11626-02-05

Carburetor Modification . . . . .	TB	M80-001
Cylinder Relief . . . . .	TB	M80-012
1980 Service Data . . . . .	TB	M79-081
Shift Drum Segment Screw . . . . .	TB	M80-020
Warranty Statement . . . . .	TB	M79-067

**YZ125H**

Assembly Manual . . . . . LIT-11666-02-60 . . . . Combined YZ250H/465H  
 Owner's/Service . . . . . LIT-11626-02-60

1981 Service Data . . . . . TB M80-085

**YZ125J**

Assembly Manual . . . . . LIT-11666-03-16 . . . . Supp to YZ/IT BAM (03-31)  
 Owner's/Service . . . . . LIT-11626-03-16

Monoshock Service . . . . . TB M82-007  
 1982 Service Data . . . . . TB M81-056

**YZ125X**

Assembly Manual . . . . . LIT-11666-00-25  
 Owner's/Service . . . . . LIT-11626-00-28

Chain Tensioner Block . . . . . TB M6-038  
 1976 Service Data . . . . . TB M6-001  
 Shift Cam Stopper, new . . . . . TB M6-014  
 Shift Cam Modification . . . . . TB M6-014  
 Suspension Tuning . . . . . TB M6-004A  
 Transmission Shifting . . . . . TB M6-006

**IT175D**

Assembly Manual . . . . . LIT-11666-00-56  
 Owner's/Service . . . . . LIT-11626-00-56

Gear Shifting Adjustment . . . . . TB M7-010  
 1977 Service Data . . . . . TB M7-004  
 Suspension Tuning . . . . . TB M7-003

**IT175E**

Assembly Manual . . . . . LIT-11666-00-84 . . . . Supp to IT175D (00-56)  
 Owner's/Service . . . . . LIT-11626-00-84

1978 Service Data . . . . . TB M7-048

**IT175F**

Assembly Manual . . . . . LIT-11666-01-38  
 Owner's/Service . . . . . LIT-11626-01-38

1979 Service Data . . . . . TB M8-039

**IT175G**

Assembly Manual . . . . . LIT-11666-01-82  
 Owner's/Service . . . . . LIT-11626-01-82

1980 Service Data . . . . . TB M80-003  
 Owner's/Service Manual Correction . . . . . TB M80-004



## OFF-ROAD

### IT175H

Assembly Manual . . . . . LIT-11666-03-54  
Owner's/Service . . . . . LIT-11626-03-54

1981 Service Data . . . . . TB M80-076

### IT175J

Assembly Manual . . . . . LIT-11666-03-13 . . . . Supp to YZ/IT BAM (03-31)  
Owner's/Service . . . . . LIT-11626-03-13

1982 Service Data . . . . . TB M82-001

### MX175A

Assembly Manual . . . . . LIT-11664-27-00 . . . . Combined 1974 MX's & SC's  
Owner's Manual . . . . . NA  
Service Manual . . . . . LIT-11614-27-02 . . . . Comb 1973 ~ 74 MX's & SC500s

Parts List Corrections . . . . . TB M4-016

### MX175B

Assembly Manual . . . . . LIT-11664-27-00 . . . . Same as 1974 MX's & SC's  
Owner's Manual . . . . . LIT-11624-55-01  
Service Manual . . . . . LIT-11614-27-02 . . . . Same as 1973 ~ 74 MX's & SC500s

1975 Service Data . . . . . TB M4-092

### MX175F

Assembly Manual . . . . . LIT-11666-01-64 . . . . Supp to DT175F (01-26)  
Owner's/Service . . . . . LIT-11626-01-64 . . . . Use with LIT-11616-00-70

1979 Service Data . . . . . TB M8-056

### MX175G

Assembly Manual . . . . . LIT-11666-01-64 . . . . Same as MX175F  
Owner's/Service . . . . . LIT-11626-01-76

1980 Service Data . . . . . TB M79-042

### MX175H

Assembly Manual . . . . . LIT-11666-01-26 . . . . Same as DT175F  
Owner's/Service . . . . . LIT-11626-02-52 . . . . Use with LIT-11616-DT-11

1981 Service Data . . . . . TB M80-068

[www.legends-yamaha-enduros.com](http://www.legends-yamaha-enduros.com)

**TY175B**

Assembly Manual . . . . . NA  
 Owner's/Service . . . . . LIT-11625-25-00 . . . . Supp to DT175A (01-04)

1975 Service Data . . . . . TB M4-106  
 Parts List Corrections . . . . . TB M6-006  
 . . . . . TB M5-040  
 Shift Cam Stopper Modification . . . . . TB M5-017

**TY175C**

Assembly Manual . . . . . LIT-11666-00-10  
 Owner's/Service . . . . . LIT-11626-00-11

Clutch Pushrod Modification . . . . . TB M7-015  
 1976 Service Data . . . . . TB M5-054

**YT175J**

Assembly Manual . . . . . LIT-11666-03-20  
 Owner's Manual . . . . . LIT-11626-03-21 . . . . Combined YT125J  
 Service Manual . . . . . LIT-11616-03-20

1982 Service Data . . . . . TB M81-048A  
 Owner's Manual Correction . . . . . TB M81-032  
 Rear Brake Adjustment . . . . . TB M81-029  
 Recoil Starter . . . . . TU 11/16/81  
 Trail Performance Improvement . . . . . TB M81-030

**YT175K**

Assembly Manual . . . . . LIT-11666-03-20 . . . . Same as YT175J  
 Owner's Manual . . . . . LIT-11626-03-34  
 Service Manual . . . . . LIT-11616-03-34 . . . . Supp to YT175J (03-20)

1983 Service Data . . . . . TB M82-015

**YZ175C**

Assembly Manual . . . . . LIT-11666-00-25  
 Owner's/Service . . . . . LIT-11626-00-12

Chain Tensioner Block . . . . . TB M6-038  
 1976 Service Data . . . . . TB M6-015  
 Suspension Tuning . . . . . [www.legends-yamaha-enduros.com](http://www.legends-yamaha-enduros.com) . . . . TB M6-004A

**IT250D**

Assembly Manual . . . . . LIT-11666-00-57 . . . . Combined IT400D  
 Owner's/Service . . . . . LIT-11626-00-57 . . . . Combined IT400D

1977 Service Data . . . . . TB M7-005  
 Suspension Tuning . . . . . TB M7-003

## OFF-ROAD

### IT250E

Assembly Manual . . . . . LIT-11666-00-57 . . . . Same as IT250D/400D  
Owner's/Service . . . . . LIT-11626-00-89 . . . . Combined IT400E

1978 Service Data . . . . . TB M7-057

### IT250F

Assembly Manual . . . . . LIT-11666-01-37 . . . . Combined IT400F  
Owner's/Service . . . . . LIT-11626-01-37 . . . . Combined IT400F

1979 Service Data . . . . . TB M79-002

### IT250G

Assembly Manual . . . . . LIT-11666-01-72 . . . . Combined IT425G  
Owner's/Service . . . . . LIT-11626-01-72 . . . . Combined IT425G

1980 Service Data . . . . . TB M79-050A

### IT250H

Assembly Manual . . . . . LIT-11666-02-55  
Owner's/Service . . . . . LIT-11626-02-56 . . . . Combined IT465H

1981 Service Data . . . . . TB M80-096  
Oil Capacity Corrections . . . . . TB M80-099  
Owner's/Service Manual Corrections . . . . . TB M80-095  
Sidestand Modification . . . . . TB M80-098A

### IT250J

Assembly Manual . . . . . LIT-11666-03-12 . . . . Supp to YZ/IT BAM (03-31)  
Owner's/Service . . . . . LIT-11626-03-12 . . . . Combined IT465J

1982 Service Data . . . . . TB M81-039

### MX250

Shift Cam, replacement . . . . . TB M80-013

### MX250A

Assembly Manual . . . . . LIT-11664-27-00 . . . . Combined 1973 MX's SC's  
Owner's Manual . . . . . LIT-11623-63-01 . . . . Combined MX360A; SC500A  
Service Manual . . . . . LIT-11614-27-02 . . . . Comb 1973 ~ 74 MX's & SC500s

Parts List Corrections . . . . . TB M4-072  
Shift Cam, replacement . . . . . [www.legend-yamaha-enduros.com](http://www.legend-yamaha-enduros.com) . . . . . TB M80-013

**MX250B**

Assembly Manual . . . . . LIT-11664-00-02 . . . . Combined MX400B  
 Owner's Manual . . . . . LIT-11623-64-00 . . . . Combined MX400B

Air Filter Installation . . . . . TB M5-003  
 Drive Chain Adjustment . . . . . TB M5-035  
 1975 Service Data . . . . . TB M4-112  
 Parts List Corrections . . . . . TB M5-034  
 Primary Drive Gear Nut Torque . . . . . TB M5-024A  
 Shifter Adjustment Screw . . . . . TB M5-002  
 Silencer/Spark Arrestor . . . . . TB M5-025

**TT250G**

Assembly Manual . . . . . LIT-11666-01-92  
 Owner's Manual . . . . . LIT-11626-01-92  
 Service Manual . . . . . LIT-11616-01-92

1980 Service Data . . . . . TB M80-007  
 Owner's Manual Correction . . . . . TB M80-015

**TT250H**

Assembly Manual . . . . . LIT-11666-01-92 . . . . Same as TT250G  
 Owner's Manual . . . . . LIT-11626-02-63  
 Service Manual . . . . . LIT-11616-01-92 . . . . Same as TT250G

1981 Service Data . . . . . TB M80-053

**TT250J**

Assembly Manual . . . . . LIT-11666-01-92 . . . . Same as TT250G  
 Owner's Manual . . . . . LIT-11626-03-07  
 Service Manual . . . . . LIT-11616-01-92 . . . . Same as TT250G

1982 Service Data . . . . . TB M81-051

**TY250A**

Assembly Manual . . . . . LIT-11664-38-01  
 Owner's/Service . . . . . LIT-11624-34-00

Carburetion . . . . . TB M4-006  
 Carburetion Tuning . . . . . TB M4-088  
 Fork Cap Bolt . . . . . TB M4-031  
 Off-road Lighting . . . . . TB M4-024  
 Parts List Corrections . . . . . TB M5-014  
 Performance Tuning . . . . . TB M4-020

**TY250C**

Assembly Manual . . . . . LIT-11666-00-25  
 Owner's/Service . . . . . LIT-11626-00-24

1976 Service Data . . . . . TB M5-070



**YZ250F**

Assembly Manual . . . . . LIT-11666-01-33 . . . . Combined YZ400F  
 Owner's/Service . . . . . LIT-11626-01-33 . . . . Combined YZ465G

1979 Service Data . . . . . TB M8-052  
 Suspension Tuning Specifications . . . . . TB M79-014

**YZ250G**

Assembly Manual . . . . . LIT-11666-01-85 . . . . Combined YZ465G  
 Owner's/Service . . . . . LIT-11626-01-85 . . . . Combined YZ465G

Air Filter Sealing . . . . . TB M80-011  
 Cylinder Relief . . . . . TB M80-012  
 1980 Service Data . . . . . TB M79-055  
 Shift Drum Segment Screw . . . . . TB M80-020  
 Transmission Oil Capacity . . . . . TB M79-080  
 Warranty Statement . . . . . TB M79-067

**YZ250H**

Assembly Manual . . . . . LIT-11666-02-60 . . . . Combined YZ125H/465H  
 Owner's/Service . . . . . LIT-11626-02-61

1981 Service Data . . . . . TB M80-086  
 Oil Capacity Corrections . . . . . TB M80-099

**YZ250J**

Assembly Manual . . . . . LIT-11666-03-15 . . . . Combined YZ490J, supp to YZ/IT  
 BAM (03-31)

Owner's/Service . . . . . LIT-11626-03-15

Cylinder Head Torque . . . . . TU 12/30/81  
 Monoshock Service . . . . . TB M82-007  
 1982 Service Data . . . . . TB M81-057  
 Rear Axle and Chain Guide Alignments . . . . . TU 2/9/81  
 Rear Sprocket Bolt Torque . . . . . TU 12/30/81  
 YEIS Hose Modification . . . . . [www.legends-yamaha-enduros.com](http://www.legends-yamaha-enduros.com) TU 12/30/81

**MX360**

Assembly Manual . . . . . NA  
 Owner's Manual . . . . . NA  
 Service Manual . . . . . LIT-11614-27-02 . . . . Comb 1973 ~ 74 MX's and SC500s

Piston, design change . . . . . TB M4-025  
 Piston replacement . . . . . TB M4-048  
 Shift Cam, replacement . . . . . TB M80-013

## OFF-ROAD

### MX360A

Assembly Manual . . . . .	LIT-11664-27-00 . . . . .	Combined 1973 MX's & SC's
Owner's Manual . . . . .	LIT-11623-63-01 . . . . .	Combined MX250A; SC500A
Service Manual . . . . .	LIT-11614-27-02 . . . . .	Comb 1973 ~ 74 MX's & SC500s
Parts List Corrections . . . . .		TB M4-072
Piston, design change . . . . .		TB M4-025
Piston Replacement . . . . .		TB M4-048
Shift Cam, replacement . . . . .		TB M80-013

### YZ360

Parts List Corrections . . . . .		TB M4-046
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### YZ360A

Assembly Manual . . . . .	NA	
Owner's/Service . . . . .	LIT-11624-53-00 . . . . .	Combined YZ125A/250A
Cylinder Sleeve, improved . . . . .		TB M5-007A

### YZ360B

Assembly Manual . . . . .	LIT-11664-00-06 . . . . .	Combined YZ250B
Owner's/Service . . . . .	LIT-11624-83-00 . . . . .	Combined YZ250B
Air Cleaner Modification . . . . .		TB M4-095
Crankcase Cover Gasket . . . . .		TB M5-074
Cylinder Sleeve, Improved . . . . .		TB M5-007A
Drive Chain Adjustment . . . . .		TB M5-035
Monocross Suspension, parts . . . . .		TB M4-113
Monocross Suspension Tuning . . . . .		TB M4-089
Monocross Suspension Warning Label . . . . .		TB M4-054
1975 Service Data . . . . .		TB M4-079
Parts List Corrections . . . . .		TB M5-033
		TB M4-108
		TB M4-113
Rear Sprocket Studs . . . . .		TB M5-008
Shift Fork Modification . . . . .		TB M5-037
Suspension Tuning . . . . .		TB M4-089
Swingarm, design change . . . . .		TB M4-111
Third Pinion Gear Modification . . . . .		TB M5-037

### IT400C

Assembly Manual . . . . .	LIT-11666-00-27	
Owner's/Service . . . . .	LIT-11626-00-31	
1976 Service Data . . . . .		TB M6-003
Parts List Correction . . . . .		TB M6-041

**IT400D**

Assembly Manual . . . . . LIT-11666-00-57 . . . . Combined IT250D  
 Owner's/Service . . . . . LIT-11626-00-57 . . . . Combined IT250D

Crankcase Epoxy Plug . . . . . TB M7-012  
 1977 Service Data . . . . . TB M7-006  
 Suspension Tuning . . . . . TB M7-003

**IT400E**

Assembly Manual . . . . . LIT-11666-00-77 . . . . Same as IT250D/400D  
 Owner's/Service . . . . . LIT-11616-00-89 . . . . Combined IT250F

1978 Service Data . . . . . TB M7-059

**IT400F**

Assembly Manual . . . . . LIT-11666-01-37 . . . . Combined IT250F  
 Owner's/Service . . . . . LIT-11626-01-37 . . . . Combined IT250F

1979 Service Data . . . . . TB M79-003

**MX400B**

Assembly Manual . . . . . LIT-11664-00-02 . . . . Combined MX250B  
 Owner's/Service . . . . . LIT-11623-64-00 . . . . Combined MX250B

Air Filter Installation . . . . . TB M5-003  
 Drive Chain Adjustment . . . . . TB M5-035  
 Left-hand Crank Wheel . . . . . TB M5-021  
 1975 Service Data . . . . . TB M4-105  
 Parts List Corrections . . . . . TB M5-031  
 Primary Drive Gear Nut Torque . . . . . TB M5-024A  
 Rear Sprocket Studs . . . . . TB M5-008  
 Shifter Adjustment Screw . . . . . TB M5-002  
 Silencer/Spark Arrestor . . . . . TB M5-025

**YZ400C**

Assembly Manual . . . . . LIT-11666-00-14 . . . . Combined YZ250C  
 Owner's/Service . . . . . LIT-11626-00-13

Chain Tensioner Block . . . . . TB M6-038  
 1976 Service Data . . . . . TB M5-093  
 Parts List Corrections . . . . . [www.legends-yamaha-enduros.com](http://www.legends-yamaha-enduros.com) TB M6-008  
 Rotor and Primary-drive Nut Torque . . . . . TB M6-012

**YZ400D**

Assembly Manual . . . . . LIT-11666-00-46 . . . . Combined YZ250D  
 Owner's/Service . . . . . LIT-11626-00-46 . . . . Combined YZ250D

Crankcase Epoxy Plugs . . . . . TB M7-012  
 1977 Service Data . . . . . TB M6-070  
 Suspension Tuning . . . . . TB M7-003



## OFF-ROAD

### YZ400E

Assembly Manual . . . . . LIT-11666-00-86  
Owner's/Service . . . . . LIT-11626-00-86

1978 Service Data . . . . . TB M7-058

### YZ400F

Assembly Manual . . . . . LIT-11666-01-33 . . . . Combined YZ250F  
Owner's/Service . . . . . LIT-11626-01-32

1979 Service Data . . . . . TB M8-053  
Suspension Tuning Specifications . . . . . TB M79-014

### IT425G

Assembly Manual . . . . . LIT-11666-01-72 . . . . Combined IT250G  
Owner's/Service . . . . . LIT-11626-01-72 . . . . Combined IT250G

1980 Service Data . . . . . TB M79-051

### IT465H

Assembly Manual . . . . . LIT-11666-02-56  
Owner's/Service . . . . . LIT-11626-02-56 . . . . Combined IT250H

1981 Service Data . . . . . TB M80-097A  
Oil Capacity Corrections . . . . . TB M80-099  
Owner's/Service Manual Corrections . . . . . TB M80-095  
Sidestand Modification . . . . . TB M80-098A

### IT465J

Assembly Manual . . . . . LIT-11666-03-15 . . . . Supp to YZ/IT BAM (03-31)  
Owner's/Service . . . . . LIT-11626-03-12 . . . . Combined IT250J

1982 Service Data . . . . . TB M81-040

### YZ465G

Assembly Manual . . . . . LIT-11666-01-85 . . . . Combined YZ250G  
Owner's/Service . . . . . LIT-11626-01-85 . . . . Combined YZ250G

Air Filter Sealing . . . . . TB M80-011  
1980 Service Data . . . . . TB M79-074A  
Shift Drum Segment Screw . . . . . TB M80-020  
Transmission Oil Capacity . . . . . TB M79-080  
Warranty Statement . . . . . TB M79-067

### YZ465H

Assembly Manual . . . . . LIT-11666-02-60 . . . . Combined YZ125H/250H  
Owner's/Service . . . . . LIT-11626-02-62

1981 Service Data . . . . . TB M80-087  
Oil Capacity Corrections . . . . . TB M80-099

**YZ490J**

Assembly Manual . . . . . LIT-11666-03-15 . . . . Combined YZ250J, supp to YZ/IT  
BAM (03-31)  
Owner's/Service . . . . . LIT-11626-03-14

Cylinder Head Torque . . . . . TU 12/30/81  
Monoshock Service . . . . . TB M82-007  
1982 Service Data . . . . . TB M81-058  
Rear Axle and Chain Guide Alignment . . . . . TU 2/9/82  
Rear Sprocket Bolt Torque . . . . . TU 12/30/81  
YEIS Hose Modification . . . . . TU 12/30/81

**SC500**

Assembly Manual . . . . . NA  
Owner's Manual . . . . . NA  
Service Manual . . . . . LIT-11614-27-02 . . . . Comb 1973 ~ 74 MX's & SC500s

CDI Ignition Exchange . . . . . TB M4-032A  
Parts List Corrections . . . . . TB M4-040  
Piston Modification . . . . . TB M4-026

**SC500A**

Assembly Manual . . . . . LIT-11664-27-00 . . . . Combined all 1974 MX's & SC's  
Owner's Manual . . . . . LIT-11623-63-01 . . . . Combined MX250A/360A  
Service Manual . . . . . LIT-11614-27-02 . . . . Comb 1973 ~ 74 MX's & SC500s

Off-road Lighting . . . . . TB M4-022  
Parts List Corrections . . . . . TB M4-040  
Piston Modification . . . . . TB M4-026

**TT500C**

Assembly Manual . . . . . LIT-11666-00-21  
Owner's Manual . . . . . LIT-11626-00-20  
Service Manual . . . . . LIT-11616-01-50 . . . . Comb 1976 ~ 79 SR,TT,XT Models

Crankcase Cover, replacement . . . . . TB M80-021  
1976 Service Data . . . . . TB M5-069  
Parts List Corrections . . . . . [www.legends-yamaha-endless.com](http://www.legends-yamaha-endless.com) TB M5-083  
Special Tools . . . . . TB M5-089

**TT500D**

Assembly Manual . . . . . LIT-11666-00-21 . . . . Same as TT500C  
Owner's Manual . . . . . LIT-11626-00-55  
Service Manual . . . . . LIT-11616-01-50 . . . . Comb 1976 ~ 81 SR,TT,XT Models

Crankcase Cover, replacement . . . . . TB M80-021  
1977 Service Data . . . . . TB M6-042

**OFF-ROAD**

**TT500E**

Assembly Manual . . . . . LIT-11666-00-21 . . . . Same as TT500C  
Owner's Manual . . . . . LIT-11626-00-78  
Service Manual . . . . . LIT-11616-01-50 . . . . Comb 1976 ~ 81 SR,TT,XT Models  
  
1978 Service Data . . . . . TB M7-047

**TT500F**

Assembly Manual . . . . . LIT-11666-00-21 . . . . Same as TT500C  
Owner's Manual . . . . . LIT-11626-01-23  
Service Manual . . . . . LIT-11616-01-50 . . . . Comb 1976 ~ 81 SR,TT,XT Models  
  
1979 Service Data . . . . . TB M79-004  
Oil Pump, new . . . . . TB M8-024

**TT500G**

Assembly Manual . . . . . LIT-11666-00-21 . . . . Same as TT500C  
Owner's Manual . . . . . LIT-11626-01-80  
Service Manual . . . . . LIT-11616-01-50 . . . . Comb 1976 ~ 81 SR,TT,XT Models  
  
1980 Service Data . . . . . TB M79-052

**TT500H**

Assembly Manual . . . . . LIT-11666-00-21 . . . . Same as TT500C  
Owner's Manual . . . . . LIT-11626-02-64  
Service Manual . . . . . LIT-11616-01-50 . . . . Comb 1976 ~ 81 SR,TT,XT Models  
  
1981 Service Data . . . . . [www.legendas-gamalin-andreas.com](http://www.legendas-gamalin-andreas.com) . . . . . TB M80-056

[www.legends-yamaha-enduros.com](http://www.legends-yamaha-enduros.com)