



YAMAHA

PARTS LIST

MODEL TY175B

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NOTICE

ALL PART NUMBERS CONTAINED IN THIS CATALOGUE ARE COMPRISED OF TEN DIGITS. WHEN ORDERING, PLEASE ADD TWO ZEROS TO THE END OF EACH PART NUMBER REQUIRED TO CONVERT THE TEN DIGITS INTO THE NEW TWELVE DIGIT NUMBERS.

YAMAHA MOTOR CO., LTD.

YAMAHA

PARTS LIST

MODEL TY175B

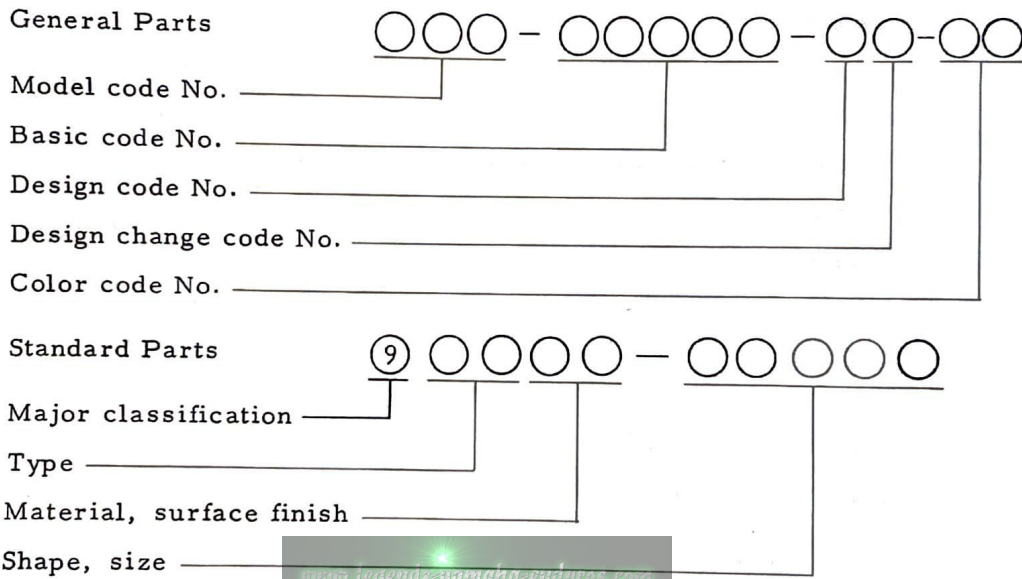
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FOREWORD

This Parts List relates to the parts in use for the Yamaha TY175B. When you are ordering replacement parts for the TY175B, refer to this Parts List and quote both part numbers and part names correctly.

1. Structure of Part No.

Yamaha parts are divided largely into two categories; general parts and standard parts, and each part No. has the following structure:



Note: Every standard No. begins with 9.

2. How to Use this Parts List

- (1) Except for steel balls (whose size is indicated in inches), the size of all parts is indicated in millimeters in the following manner.

Pipe (rubber or vinyl) Inside diameter - length

O-ring Section area - inside diameter

Washer, shim, collar Inside diameter - outside diameter - thickness (length)

- (2) Parts, which are to be supplied in the form of assemblies, are listed with an indentation of one letter's space, and a dot (.) is put

against the name of each part. If any two different assemblies (e.g., right and left side components) consist of almost the same type components, these two assemblies are listed in two lines, and then the names of component parts are listed in the subsequent lines with an indention as mentioned earlier. The quantity of parts is given in the following manner; that is, in the case of parts being the same in type between the right and left, a total quantity of parts is given. On the other hand, if the right and left side parts are different in type, the quantity of part(s) on each side is given.

Example

Description	Q'ty
CARBURETOR ASS'Y, left	1
CARBURETOR ASS'Y, right	1
. JET, pilot	2
. NOZZLE, main	2
.	
.	
.	
. LEVER, starter, left	1
. LEVER, starter, right	1

(3) Key to Symbols

U.R.	Use size (thickness) and/or number as required
T	Number of teeth in a gear
V	Voltage for light bulbs
S	"S" type oil seal or "S" type circlip
SD	"SD" type oil seal
SO	"SO" type oil seal
SW	"SW" type oil seal
E	"E" type circlip
R	"R" type circlip
F/No.	Frame No. (Applicable machine No.)

- (4) The right and left in relation to parts are determined on the basis of the rider facing toward the front.
- (5) This Parts List is based on the model in the production line on Oct. , 20, 1974. Accordingly, if any modifications which have been made to parts will be announced in the Yamaha Parts News. It is advisable that according to the Yamaha Parts News, You will make necessary corrections to the Parts List on hand to keep it up-to dated.

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NUMERICAL INDEX

ENGINE

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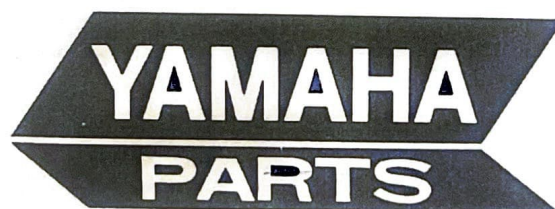
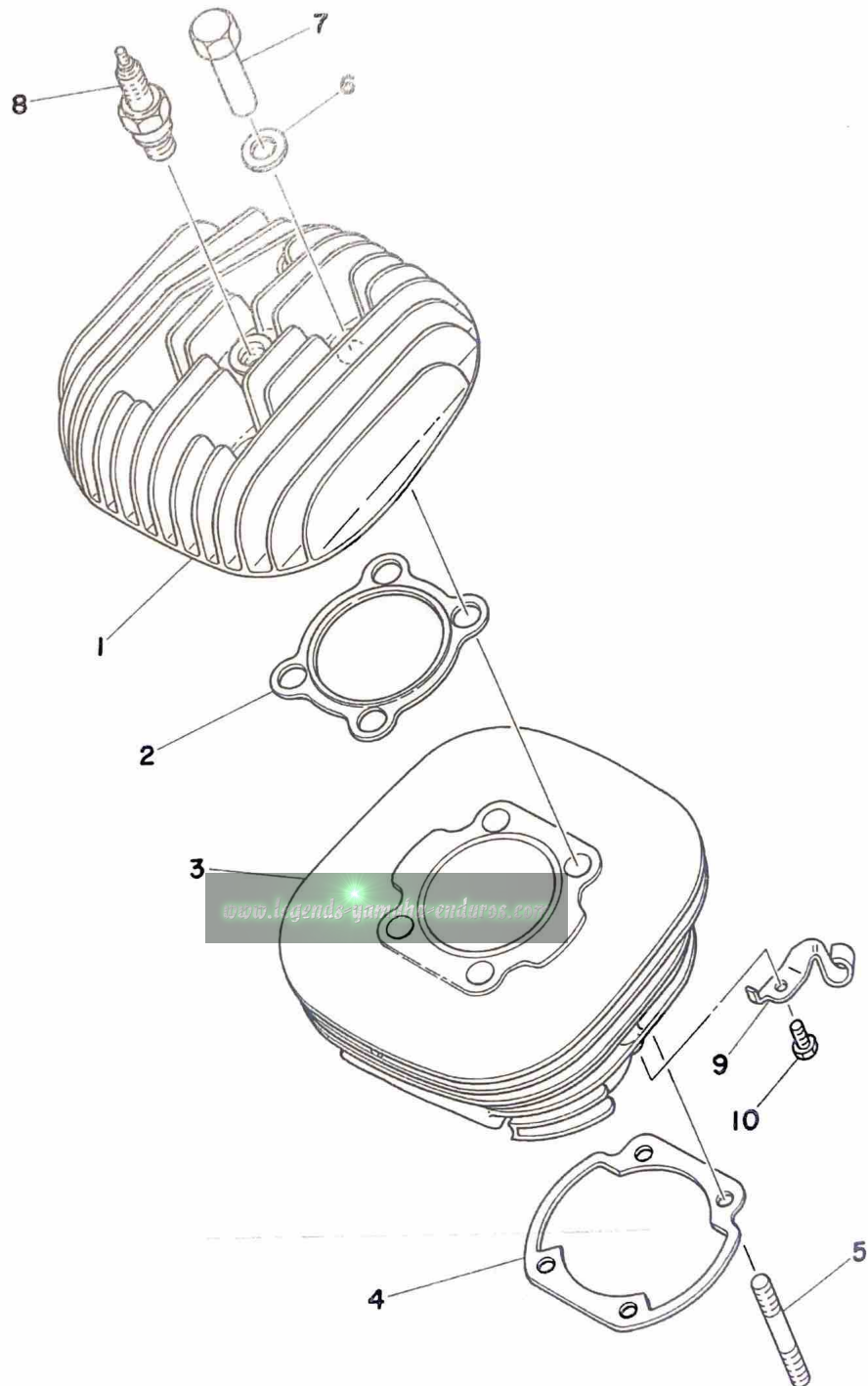


Fig. 1 CYLINDER HEAD · CYLINDER

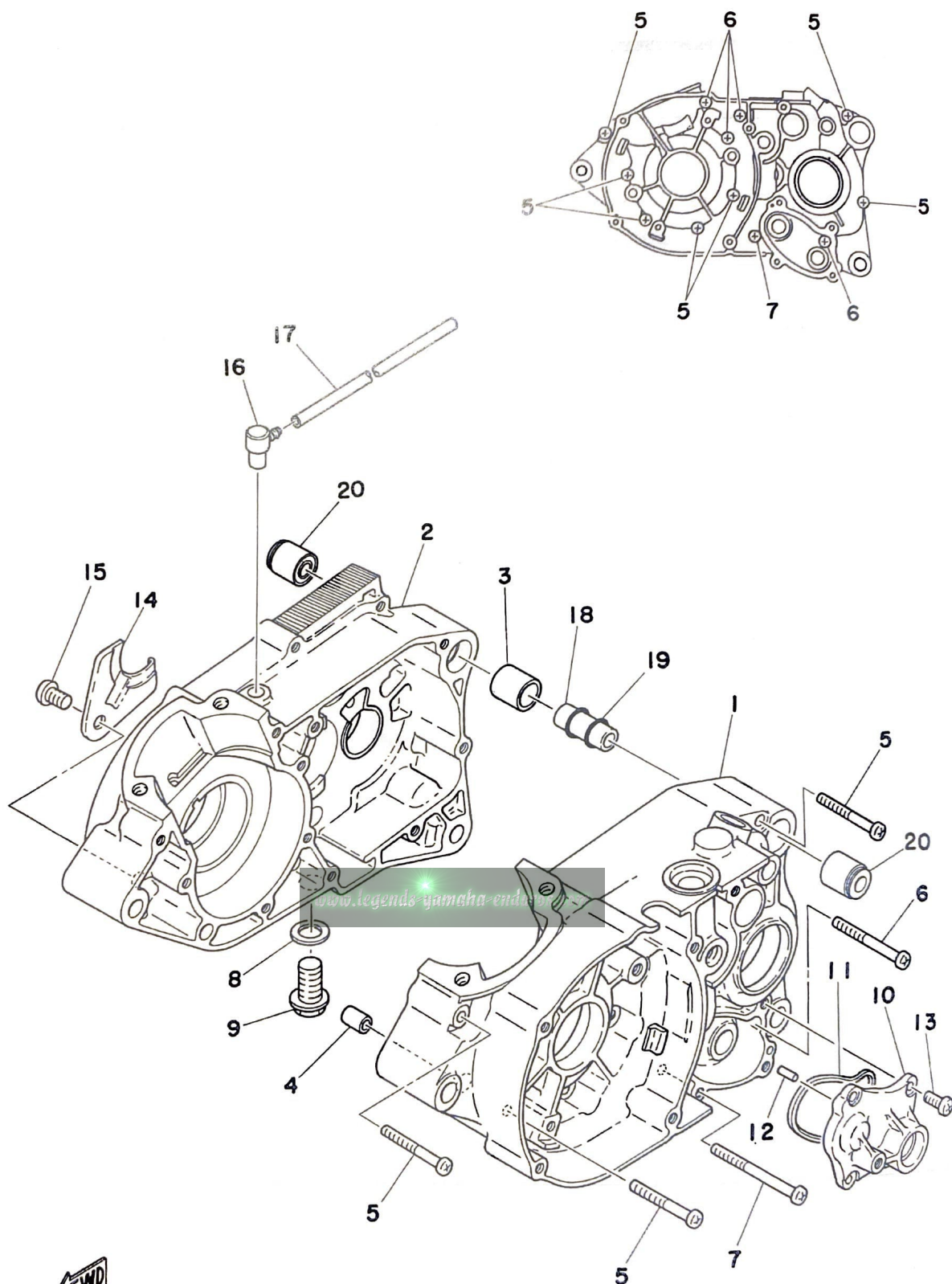


CYLINDER HEAD · CYLINDER

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
1- 1	525-11111-00	HEAD, cylinder	1		
1- 2	251-11181-00	GASKET, cylinderhead	1		
1- 3	525-11311-00	CYLINDER	1		
1- 4	248-11351-00	GASKET, cylinder	1		
1- 5	90116-08064	BOLT (248-11361-00)	4		
1- 6	90201-12362	WASHER, plate (278-11175-00) ..	4		
1- 7	90179-08025	NUT (248-11171-01)	4		
1- 8	94701-00044	PLUG, spark (B-7ES)	1		
1- 9	525-15441-01	HOLDER, clutch wire	1		
1-10	91201-06012	BOLT	1		

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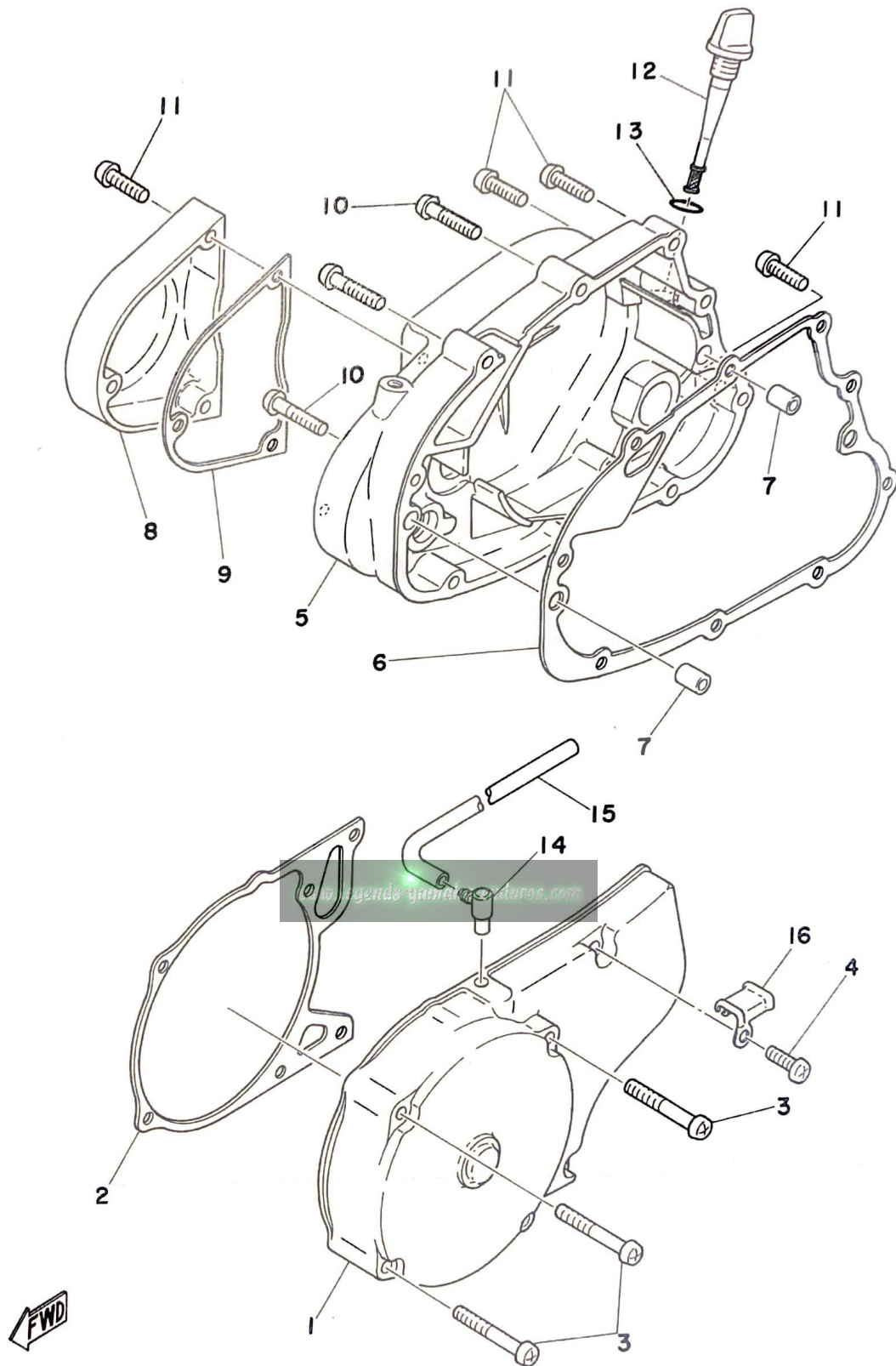
Fig. 2 CRANKCASE



CRANKCASE

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
2- 1	525-15111-00	CASE, crank left	1		
2- 2	525-15121-00	CASE, crank right	1		
2- 3	91810-19020	PIN, dowel (16.5-20-20)	1		
2- 4	91810-02015	PIN, dowel (6.4-10-15)	1		
2- 5	92501-06045	SCREW, panhead	7		
2- 6	92501-06055	SCREW, panhead	4		
2- 7	92501-06065	SCREW, panhead	1		
2- 8	90430-12038	GASKET (132-15353-00)	1		
2- 9	90340-12005	PLUG, straight (132-15351-00) ..	1		
2-10	437-15419-01	COVER, shifter	1		
2-11	401-15449-00	RING, rubber	1		
2-12	93603-12007	PIN, dowel (3-11.8)	2		
2-13	92501-06015	SCREW, panhead	4		
2-14	304-15128-00	HOLDER, right	1		
2-15	92501-08012	SCREW, panhead	1		
2-16	498-15371-00	BREATHER	1		
2-17	90445-07177	HOSE (395-14197-00)	1		
2-18	401-15317-00	SPACER, engine mount	1		
2-19	93210-11073	O-RING (2.4-10.8)	2		
2-20	328-15316-00	DAMPER, engine mount	2		

Fig. 3 CRANKCASE COVER

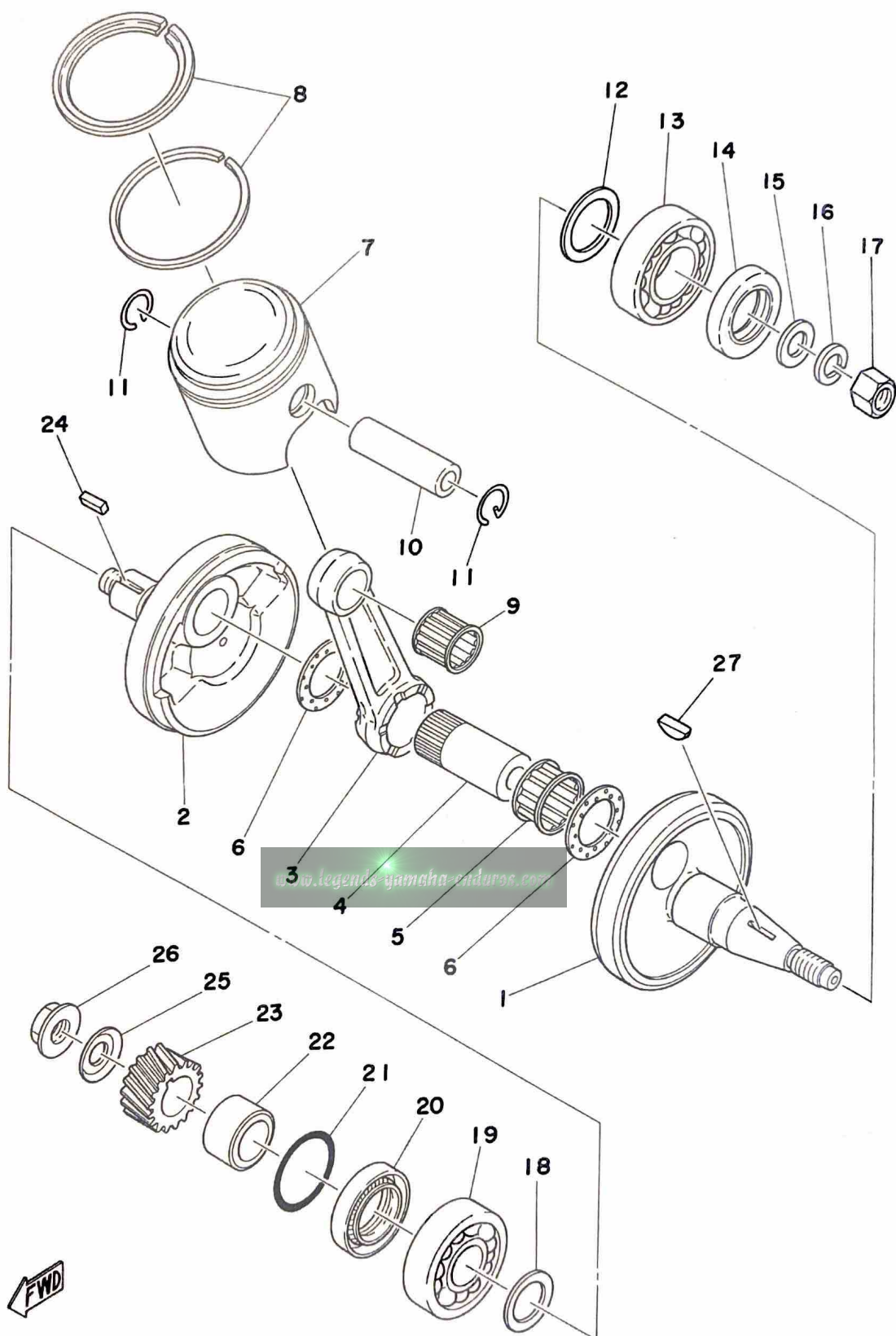


CRANKCASE COVER

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
3- 1	525-15411-00	COVER, crankcase left	1		
3- 2	525-15455-00	GASKET, crankcase cover left ..	1		
3- 3	92501-06050	SCREW, panhead	4		
3- 4	92501-06020	SCREW, panhead	1		
3- 5	525-15431-00	COVER, crankcase right	1		
3- 6	401-15451-00	GASKET, crankcase cover right	1		
3- 7	91810-02015	PIN, dowel (6.4-10-15)	2		
3- 8	525-15416-00	COVER, oil pump	1		
3- 9	402-15456-00	GASKET, oil pump cover	1		
3-10	92501-06035	SCREW, panhead	5		
3-11	92501-06025	SCREW, panhead	7		
3-12	525-15362-01	PLUG, oil level	1		
3-13	93210-14104	O-RING (A-2.4-13.8)	1		
3-14	498-15371-00	BREATHING	1		
3-15	90445-07177	HOSE (395-14197-00)	1		
3-16	90461-10016	CLAMP	1		

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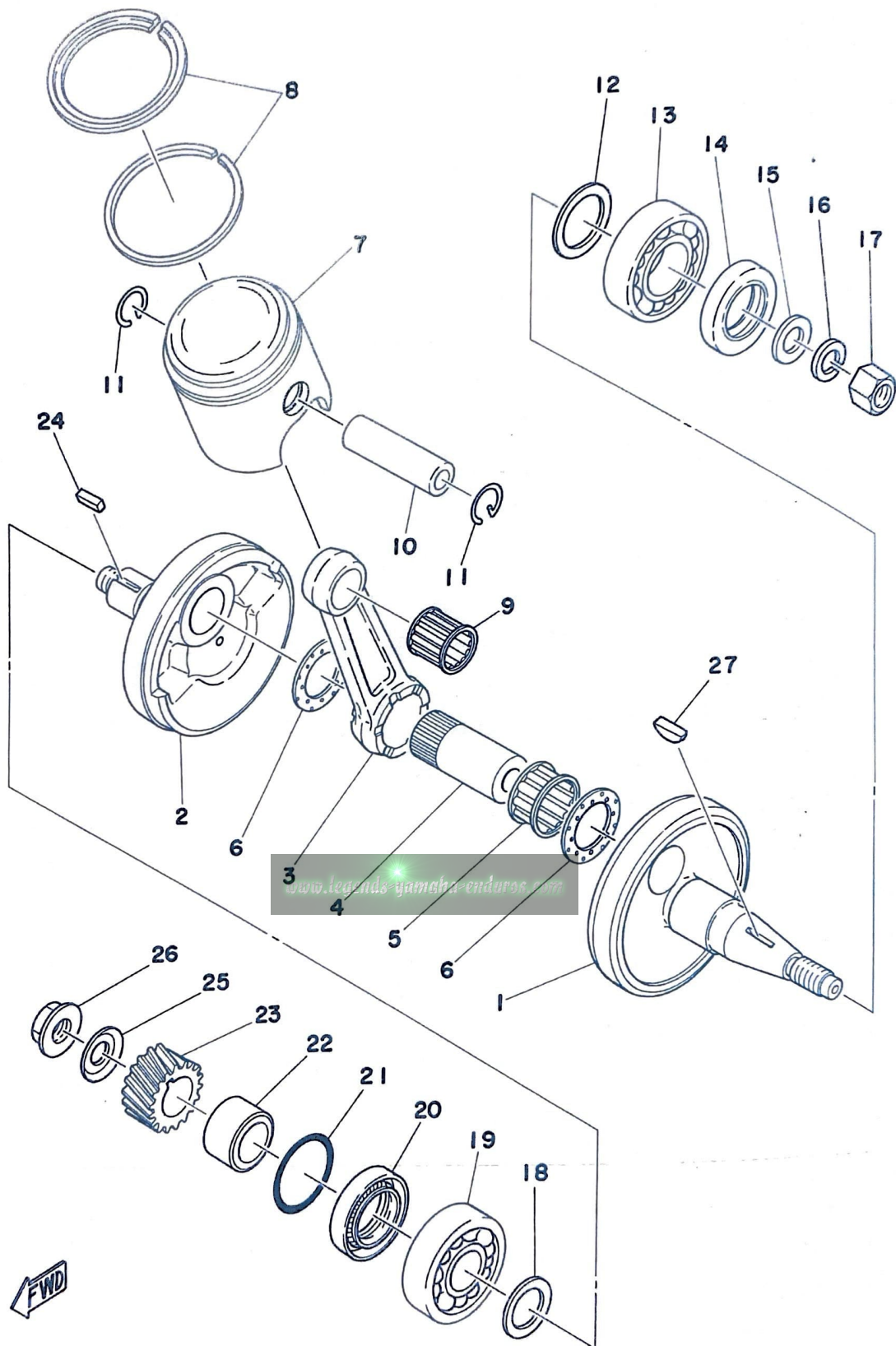
Fig. 4 CRANK · PISTON



CRANK - PISTON

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
4- 0-1	525-11400-00	CRANK ASS'Y	1		
4- 1	525-11412-00	. CRANK, left	1		
4- 2	525-11422-00	. CRANK, right	1		
4- 3	248-11651-01	. ROD, connecting	1		
4- 4	525-11681-00	. PIN, crank	1		
4- 5	93310-42231	. BEARING, con-rod big end ...	1		
4- 6	90209-22071	. WASHER (164-11685-00)	2		
4- 7	⁴⁴³ 458 -11631-0 3 -96	PISTON (65.96 mm STD)	1	U.R	
	458-11631-00-98	PISTON (65.98 mm STD)			
	⁴⁴³ 458 -11635-0 3	PISTON (66.25 mm 1st O.S)	1		Alternate Parts
	⁴⁴³ 458 -11636-0 3	PISTON (66.50 mm 2nd O.S)	1		Alternate Parts
	⁴⁴³ 458 -11637-0 3	PISTON (66.75 mm 3rd O.S)	1		Alternate Parts
	⁴⁴³ 458 -11638-0 3	PISTON (67.00 mm 4th O.S)	1		Alternate Parts
4- 8	⁴⁴³ 458 -11610-00	PISTON RING SET (STD)	1S		
	⁴⁴³ 458 -11610-10	PISTON RING SET (1st O.S)	1S		Alternate Parts
	⁴⁴³ 458 -11610-20	PISTON RING SET (2nd O.S)	1S		Alternate Parts
	⁴⁴³ 458 -11610-30	PISTON RING SET (3rd O.S)	1S		Alternate Parts
	⁴⁴³ 458 -11610-40	PISTON RING SET (4th O.S)	1S		Alternate Parts
4- 9	93310-21679	BEARING, con-rod small end ...	1		
4-10	251-11633-00	PIN, piston	1		
4-11	93450-17025	CIRCLIP (137-11634-00 17 ϕ special)	2		
4-12	132-11561-00-03	SHIM, crank (25.5-35-0.3) ...	1	U.R	
	132-11561-00-05	SHIM, crank (25.5-35-0.5) ...			
4-13	93306-20517	BEARING (6205)	1		
4-14	93102-25061	OIL SEAL (SD-25-40-8)	1		
4-15	90201-12535	WASHER	1		
4-16	92901-12100	WASHER, spring	1		
4-17	90170-12181	NUT LOCK	1		

Fig. 4 CRANK · PISTON



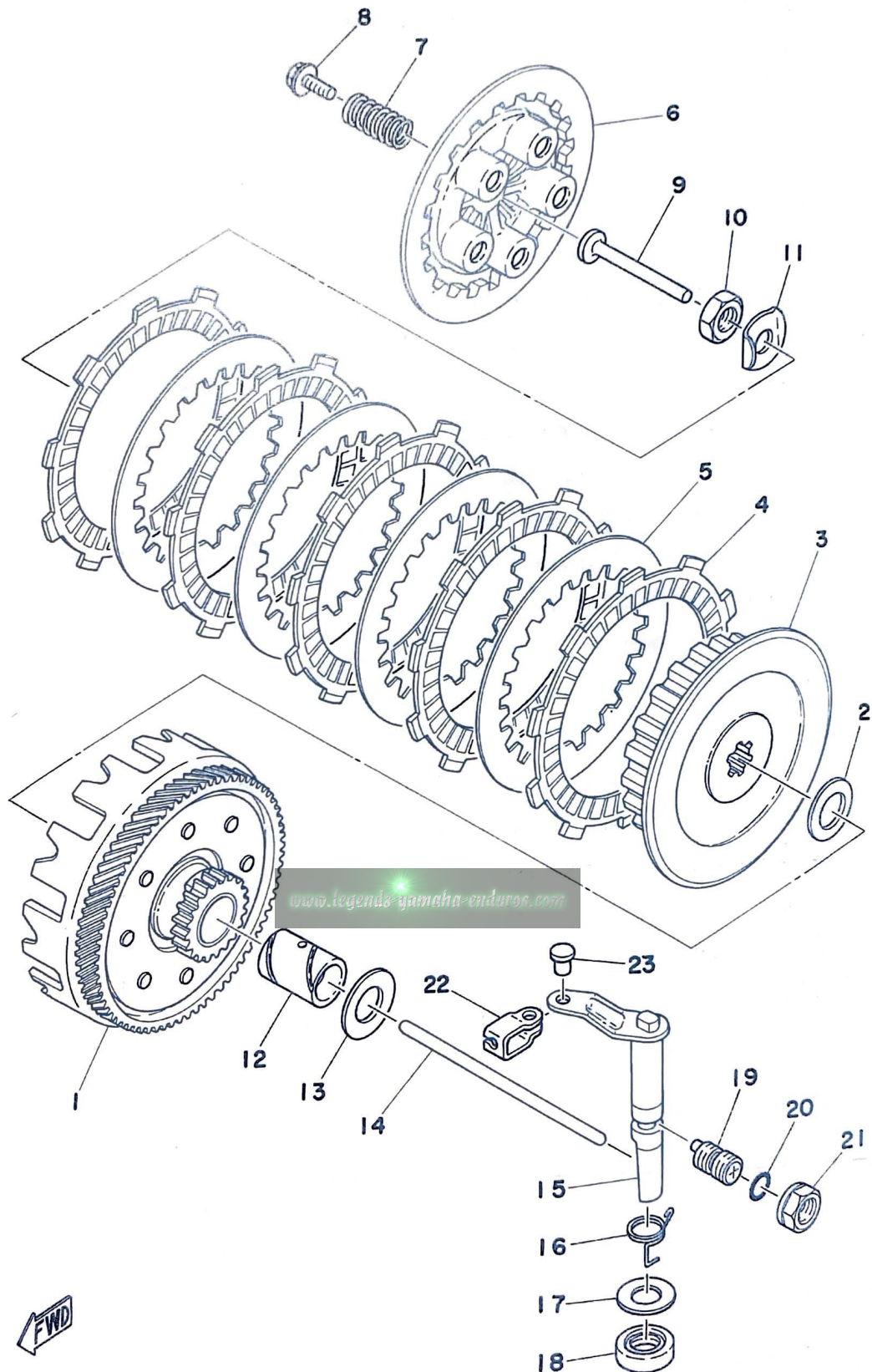
CRANK · PISTON

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
4-18	136-11561-00-03	SHIM, crank (20-30-0.3)	1	U.R.	
	136-11561-00-04	SHIM, crank (20-30-0.4)			
	136-11561-00-05	SHIM, crank (20-30-0.5)			
	136-11561-00-06	SHIM, crank (20-30-0.6)			
	136-11561-00-07	SHIM, crank (20-30-0.7)			
4-19	93306-30405	BEARING (6304)	1		
4-20	93103-28011	OIL SEAL (SW-28-40-8)	1		
4-21	93210-18023	O-RING (A-1.2-17.6)	1		
4-22	90387-20488	COLLAR, distance	1		
4-23	525-16111-00	GEAR, primary drive (19T)	1		
4-24	90282-05005	KEY, straight (353-11546-00) ...	1		
4-25	90208-12015	WASHER (164-16119-00)	1		
4-26	90179-12044	NUT (353-16144-00)	1		
4-27	90280-05013	KEY, woodruff	1		

ALTERNATE PARTS

4- 0-2	⁴⁴³ 458 -11630-00	PISTON ASS'Y (STD)	1	}	Ref. No. 7, 8, 10, 11
	⁴⁴³ 458 -11630-10	PISTON ASS'Y (1st O.S)	1		
	⁴⁴³ 458 -11630-20	PISTON ASS'Y (2nd O.S)	1		
	⁴⁴³ 458 -11630-30	PISTON ASS'Y (3rd O.S)	1		
	⁴⁴³ 458 -11630-40	PISTON ASS'Y (4th O.S)	1		

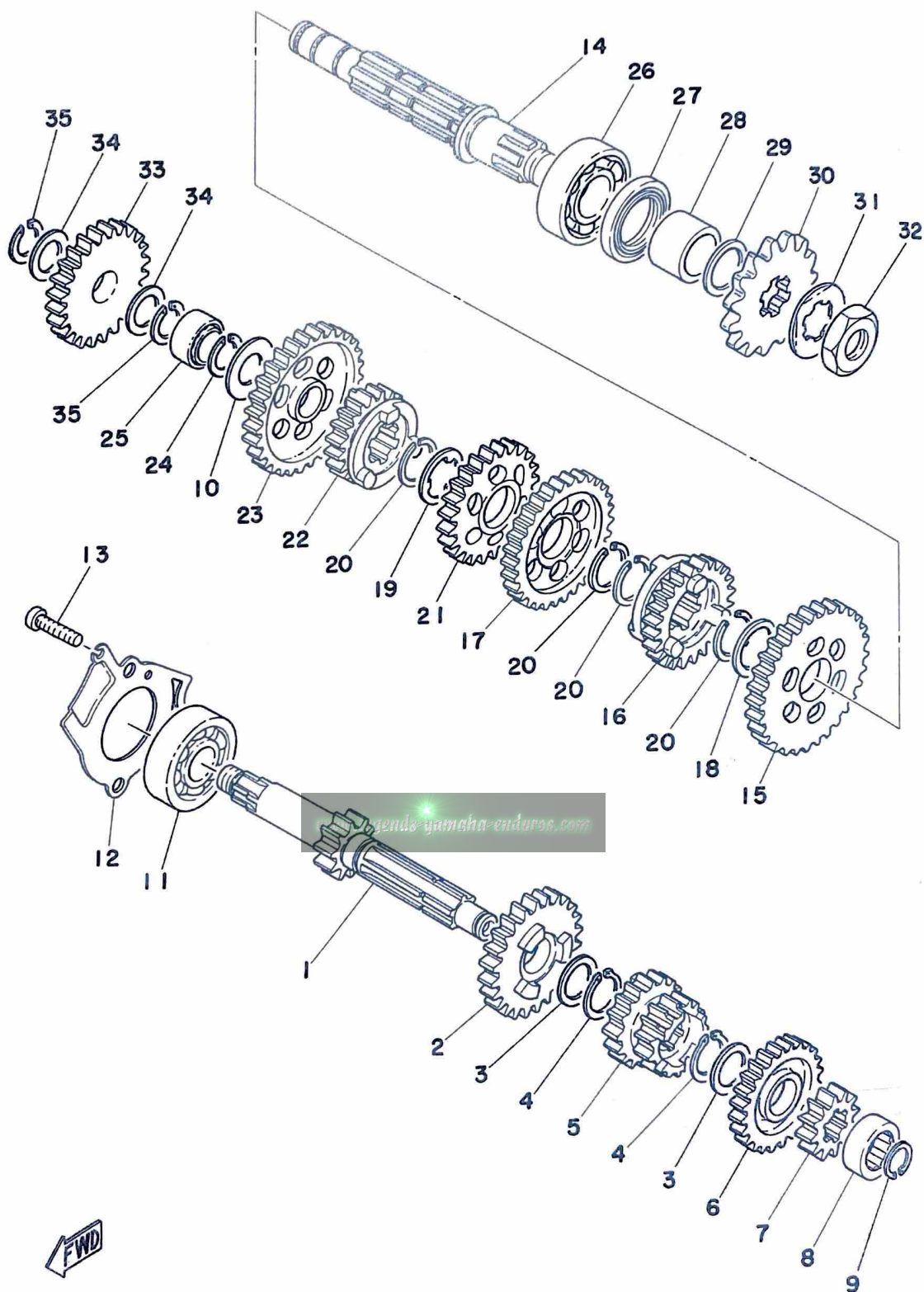
Fig. 5 CLUTCH



CLUTCH

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
5- 0-1	525-16301-00	CLUTCH ASS'Y	1		
5- 1	525-16150-00	. PRIMARY DRIVEN GEAR COMP. (74T)	1		
5- 2	122-16164-00	. PLATE, thrust left	1		
5- 3	525-16371-00	. BOSS, clutch	1		
5- 4	525-16321-00	. PLATE, friction	5		
5- 5	137-16325-70	. PLATE, clutch 2	4		
5- 6	525-16351-00	. PLATE, pressure	1		
5- 7	90501-20125	. SPRING, compression (132-16333-00)	5		
5- 8	90119-05001	. BOLT, hexagon with washer ..	5		
5- 9	137-16356-00	ROD, push 1	1		
5-10	90170-12060	NUT, hexagon (137-16377-00) ...	1		
5-11	90215-12007	WASHER, lock	1		
5-12	90560-17147	SPACER	1		
5-13	90201-17543	WASHER, plate	1		
5-14	525-16357-00	ROD, push 2	1		
5-15	525-16380-00	AXLE, push lever	1		
5-16	90508-14132	SPRING, torsion (401-16345-00)	1		
5-17	90201-14217	WASHER, plate (150-25153-00) ..	1		
5-18	93104-14004	OIL SEAL (SO-14-25-5)	1		
5-19	90149-12097	SCREW	1		
5-20	93210-10096	O-RING (A-2.4-9.8)	1		
5-21	90179-12197	NUT	1		
5-22	214-16389-00	JOINT	1		
5-23	90243-06016	PIN	1		

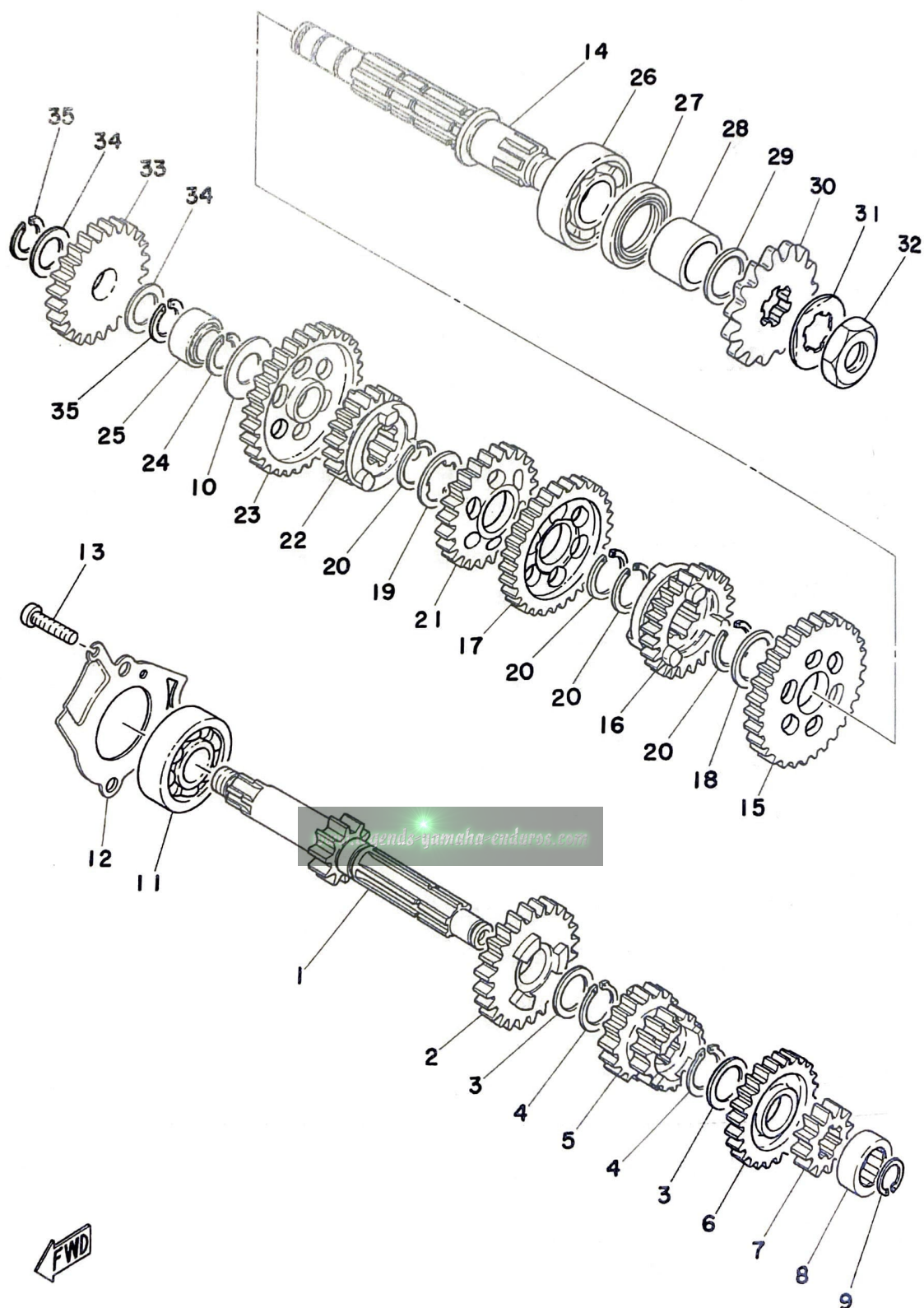
Fig. 6 TRANSMISSION



TRANSMISSION

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
6- 1	525-17411-00	AXLE, main (11 T)	1		
6- 2	525-17161-00	GEAR, 6th pinion (26T)	1		
6- 3	90201-17545	WASHER, plate	2		
6- 4	93410-17037	CIRCLIP (S-17)	2		
6- 5	525-17131-00	GEAR, 3rd, 4th pinion (16T, 19T)	1		
6- 6	525-17151-00	GEAR, 5th pinion (23T)	1		
6- 7	525-17121-00	GEAR, 2nd pinion (13T)	1		
6- 8	93318-31305	BEARING (11000)	1		
6- 9	93440-13042	CIRCLIP (13 ϕ special)	1		
6-10	164-17427-00-06	SHIM, drive axle (15.6-30-0.6)	1		
6-11	93306-30304	BEARING (B6303Z)	1		
6-12	525-17471-00	PLATE, bearing cover	1		
6-13	92501-06012	SCREW, panhead	2		
6-14	525-17421-00	AXLE, drive	1		
6-15	525-17221-00	GEAR, 2nd wheel (32T)	1		
6-16	525-17251-00	GEAR, 5th wheel (23T)	1		
6-17	525-17231-01	GEAR, 3rd wheel (30T)	1		
6-18	90201-20266	WASHER, plate (132-17216-00)	1		
6-19	90209-16133	WASHER	1		
6-20	93410-20038	CIRCLIP	4		
6-21	525-17241-01	GEAR, 4th wheel (27T)	1		
6-22	525-17261-00	GEAR, 6th wheel (20T)	1		
6-23	525-17211-00	GEAR, 1st wheel (34T)	1		
6-24	93440-15012	CIRCLIP (15 ϕ special)	1		
6-25	93318-31515	BEARING (18000)	1		
6-26	93306-20402	BEARING (B6204)	1		
6-27	93102-26042	OIL SEAL (SD-26-38-5)	1		
6-28	90387-20491	COLLAR	1		

Fig. 6 TRANSMISSION

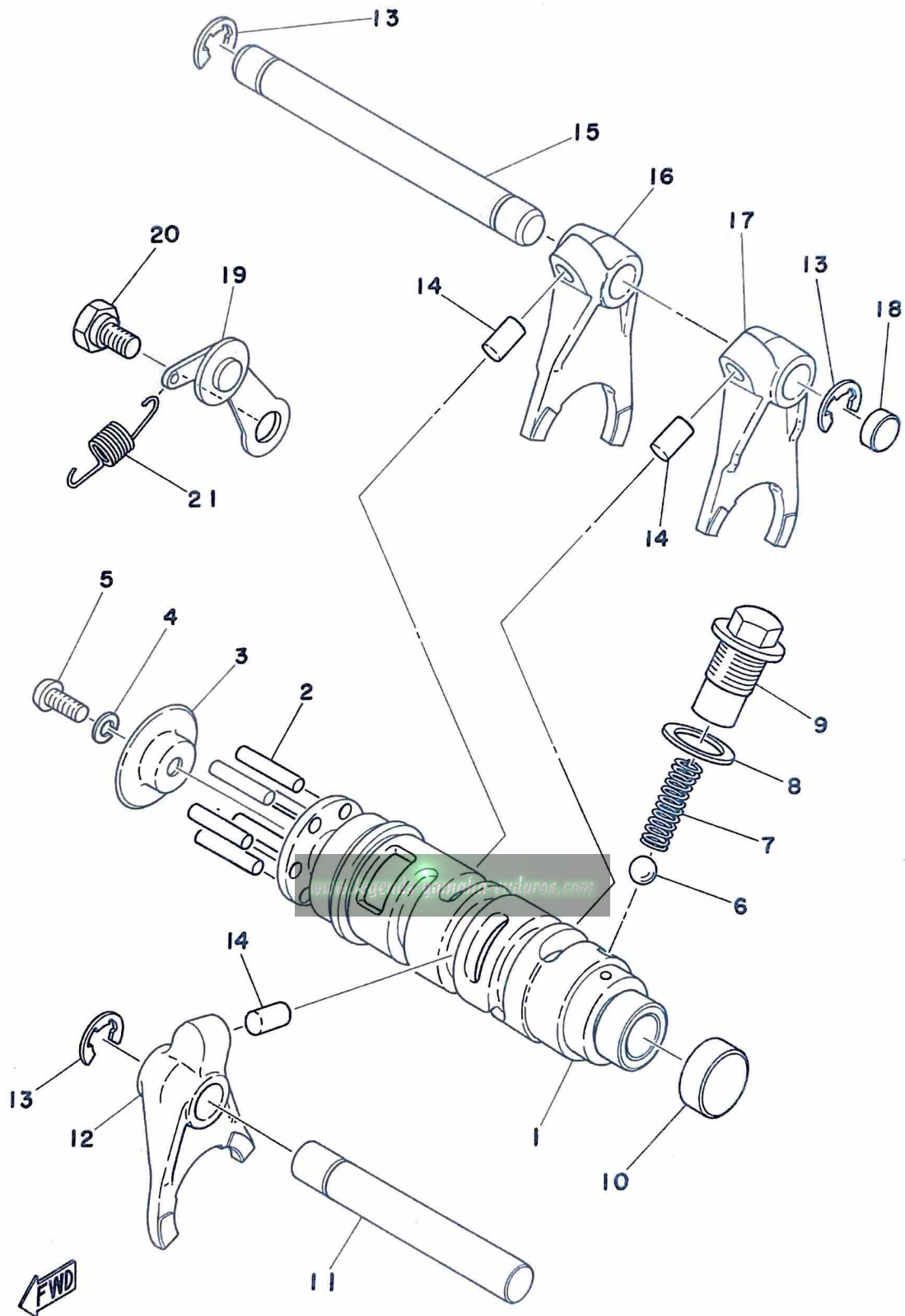


TRANSMISSION

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
6-29	90201-20266	WASHER, plate (132-17216-00) ..	1		
6-30	174-17461-20	GEAR, sprocket drive (12T)	} U.R. 1		STD
	174-17461-30	GEAR, sprocket drive (13T)			
	174-17461-40	GEAR, sprocket drive (14T)			
6-31	90215-16020	WASHER, lock (102-17464-00) ...	1		
6-32	90179-16018	NUT (102-17463-00)	1		
6-33	525-15651-00	GEAR, kick idle (25T)	1		
6-34	137-17417-00-05	SHIM (15.5-22-0.5)	2		
6-35	93440-15012	CIRCLIP (15 ϕ special)	2		

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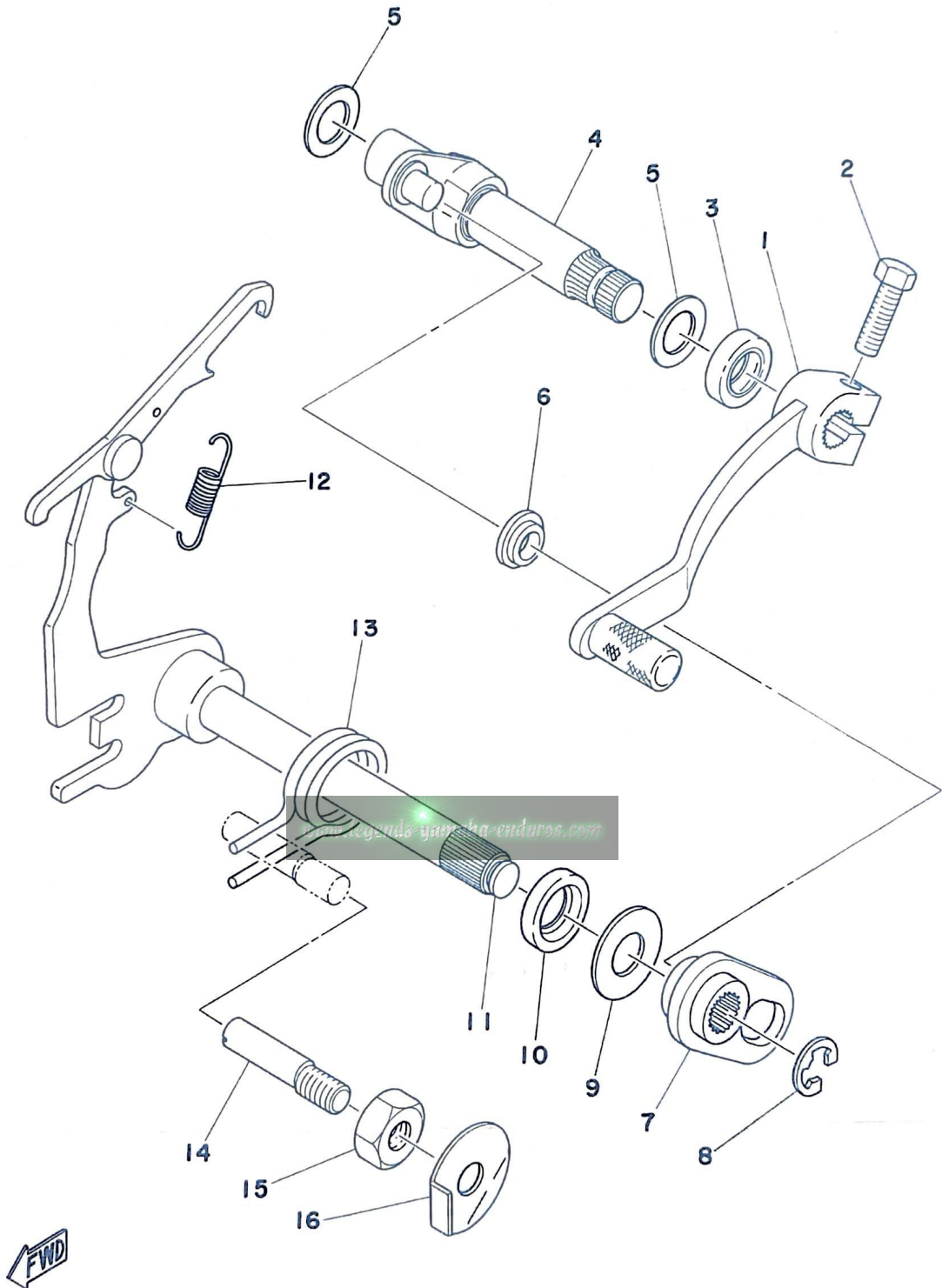
Fig. 7 SHIFTER 1



SHIFTER 1

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
7- 1	525-18541-00	CAM, shift	1		
7- 2	93604-22050	PIN, dowel (4-21.8)	6		
7- 3	525-18561-00	PLATE, side	1		
7- 4	92901-05100	WASHER, spring	1		
7- 5	98501-05012	SCREW, panhead	1		
7- 6	93505-16006	BALL (5/16 inch)	1		
7- 7	90501-12083	SPRING, compression (174-18558-00)	1		
7- 8	137-15353-00	GASKET, drain plug (14.5-21-1.5)	1		
7- 9	90109-14385	SCREW, spring	1		
7-10	90338-20023	PLUG (363-17481-00)	1		
7-11	257-18531-00	BAR, shift fork guide	1		
7-12	525-18512-00	FORK, shift 2	1		
7-13	93430-08006	CIRCLIP (E-8)	3		
7-14	90250-06013	PIN, straight (257-18552-00)	3		
7-15	363-18535-00	BAR, shift fork guide 2	1		
7-16	525-18513-00	FORK, shift 3	1		
7-17	525-18511-00	FORK, shift 1	1		
7-18	90338-10063	PLUG www.legend-yamaha-outboard.com	1		
7-19	525-18140-00	STOPPER LEVER ASS'Y	1		
7-20	90109-06001	BOLT (132-18177-00)	1		
7-21	90506-09112	SPRING, tension	1		

Fig. 8 SHIFTER 2

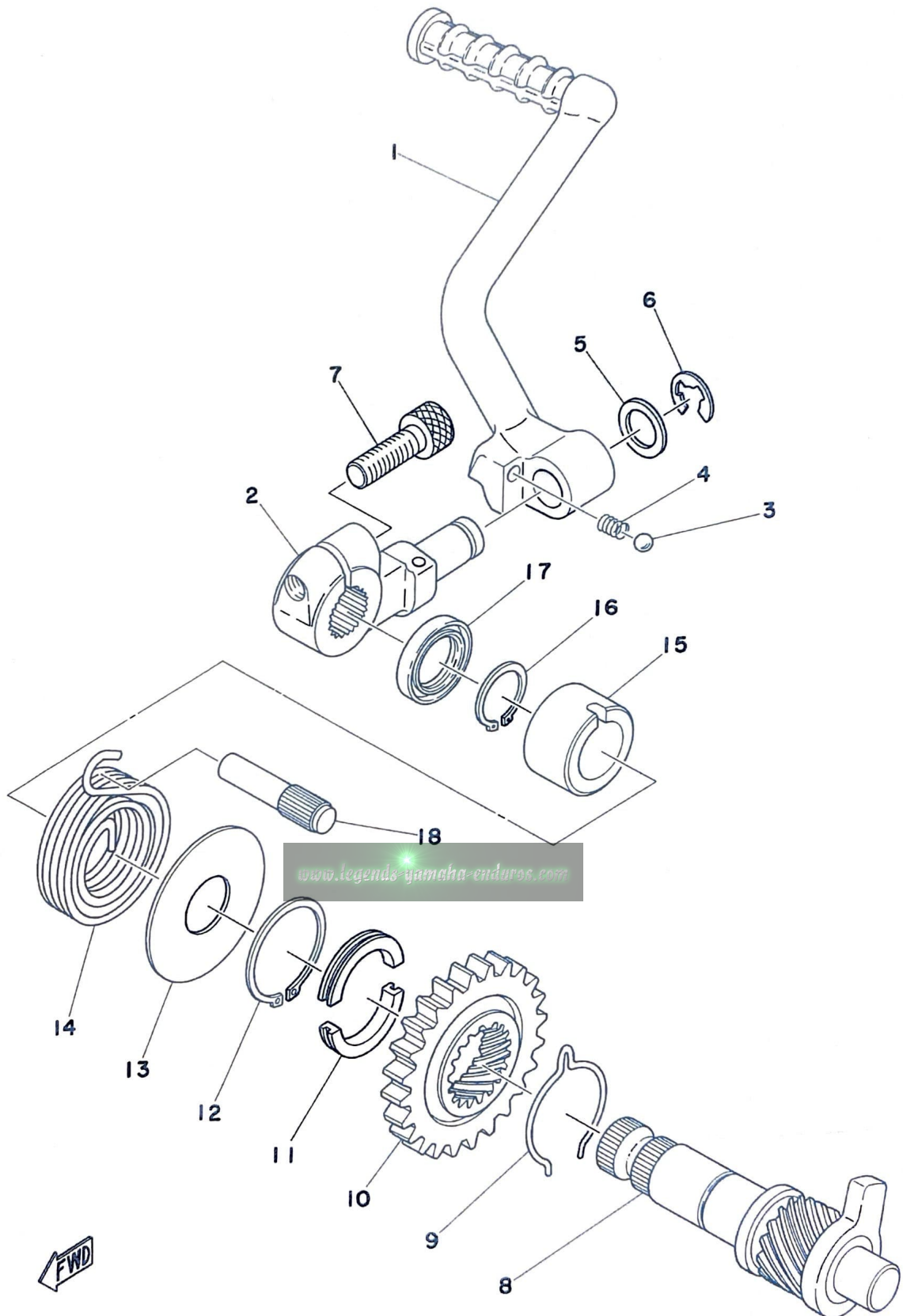


SHIFTER 2

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
8- 1	525-18111-00-93	PEDAL, change	1		
8- 2	91101-06020	BOLT	1		
8- 3	93109-12012	OIL SEAL (SDO-12-19-5)	1		
8- 4	401-18102-00	CHANGE SHAFT 2 ASS'Y	1		
8- 5	401-18334-00	SHIM (12-20-0.8)	2		
8- 6	401-18178-00	ROLLER, change lever	1		
8- 7	401-18152-01	LEVER, change 4	1		
8- 8	93430-08006	CIRCLIP (E-8)	1		
8- 9	90201-12183	WASHER, plate (132-18137-00) ..	1		
8-10	93101-12060	OIL SEAL (S-12-21-4)	1		
8-11	525-18101-00	CHANGE SHAFT ASS'Y	1		
8-12	90506-09009	. SPRING, tension (132-18123-00)	1		
8-13	90508-25273	SPRING, torsion	1		
8-14	90149-08096	SCREW	1		
8-15	90170-08029	NUT, hexagon (248-18134-00) ...	1		
8-16	90215-08014	WASHER, lock (248-18139-00) ..	1		

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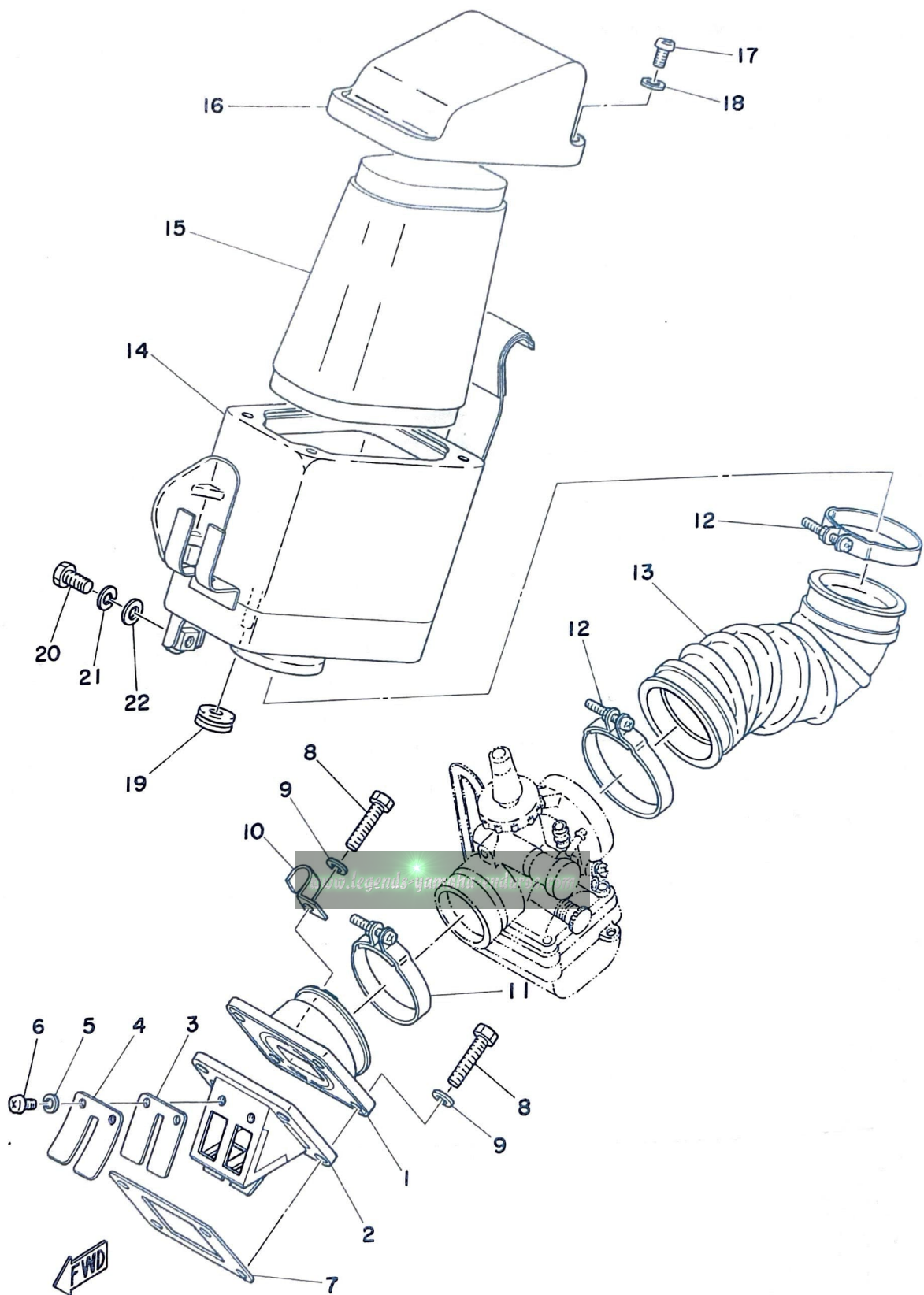
Fig. 9 KICK STARTER



KICK STARTER

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
9- 1	525-15611-00-93	CRANK, kick	1		
9- 2	525-15621-00-91	BOSS, kick crank	1		
9- 3	93507-32009	BALL (7/32 inch)	1		
9- 4	90501-12081	SPRING, compression (278-15622-00)	1		
9- 5	90201-12541	WASHER, plate	1		
9- 6	93430-08007	CIRCLIP (E-8)	1		
9- 7	91316-08025	BOLT	1		
9- 8	525-15660-00	KICK AXLE ASS'Y	1		
9- 9	315-15687-00	CLIP, kick	1		
9-10	315-15641-00	GEAR, kick (27T)	1		
9-11	248-15654-00	HOLDER, kick gear	2		
9-12	93410-30012	CIRCLIP (S-30)	1		
9-13	401-15676-00	COVER, spring	1		
9-14	90508-26041	SPRING, torsion (401-15665-00)	1		
9-15	401-15666-00	SPACER	1		
9-16	93410-17008	CIRCLIP (S-17)	1		
9-17	93101-17062	OIL SEAL (S-17-25-4)	1		
9-18	257-15668-00	STOPPER, kick spring	1		

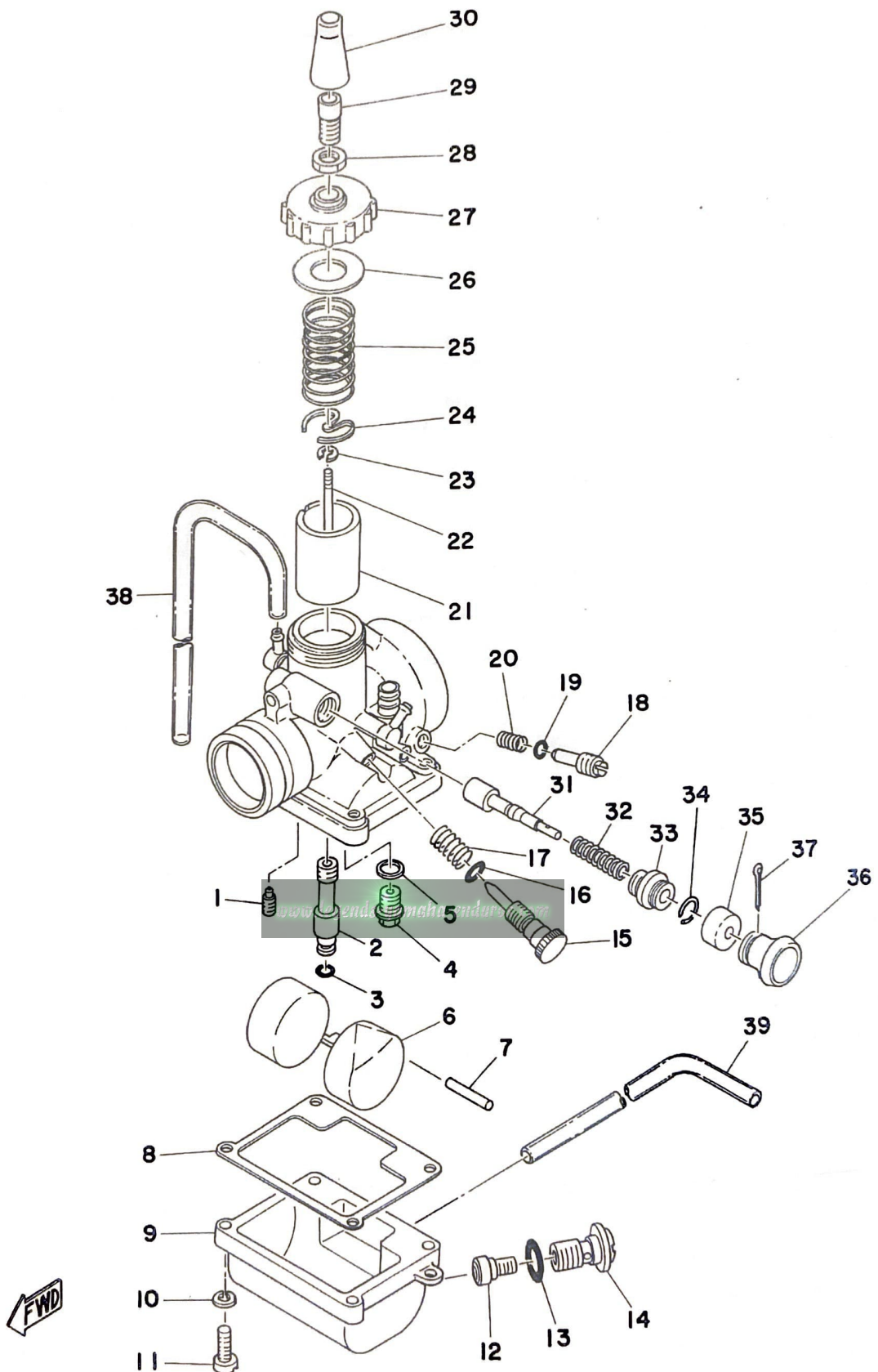
Fig. 10 INTAKE



INTAKE

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
10- 1	525-13565-00	JOINT, carburetor	1		
10- 2	314-13610-01	REED VALVE ASS'Y	1		
10- 3	314-13613-00	. REED, valve	2		
10- 4	314-13616-01	. STOPPER, reed valve	2		
10- 5	92901-03100	. WASHER, spring	4		
10- 6	98512-03008	. SCREW, panhead	4		
10- 7	314-13621-02	PACKING, valve seat	1		
10- 8	91201-06025	BOLT	4		
10- 9	92901-06100	WASHER, spring	4		
10-10	90462-05005	CLAMP (363-15485-01)	1		
10-11	90460-43053	CLAMP, hose (304-14455-70) ...	1		
10-12	90460-51059	CLAMP, hose (304-14455-00) ...	2		
10-13	525-14453-00	JOINT, air cleaner	1		
10-14	525-14411-00	CASE, air cleaner	1		
10-15	525-14451-01	ELEMENT, air cleaner	1		
10-16	525-14412-01	CAP, air cleaner case	1		
10-17	98501-04008	SCREW, panhead	4		
10-18	92901-04200	WASHER, plain	4		
10-19	90480-10091	DAMPER (214-21746-00)	1		
10-20	97301-06012	BOLT	1		
10-21	92901-06100	WASHER, spring	1		
10-22	90201-06067	WASHER, plate	1		

Fig. 11 CARBURETOR



CARBURETOR

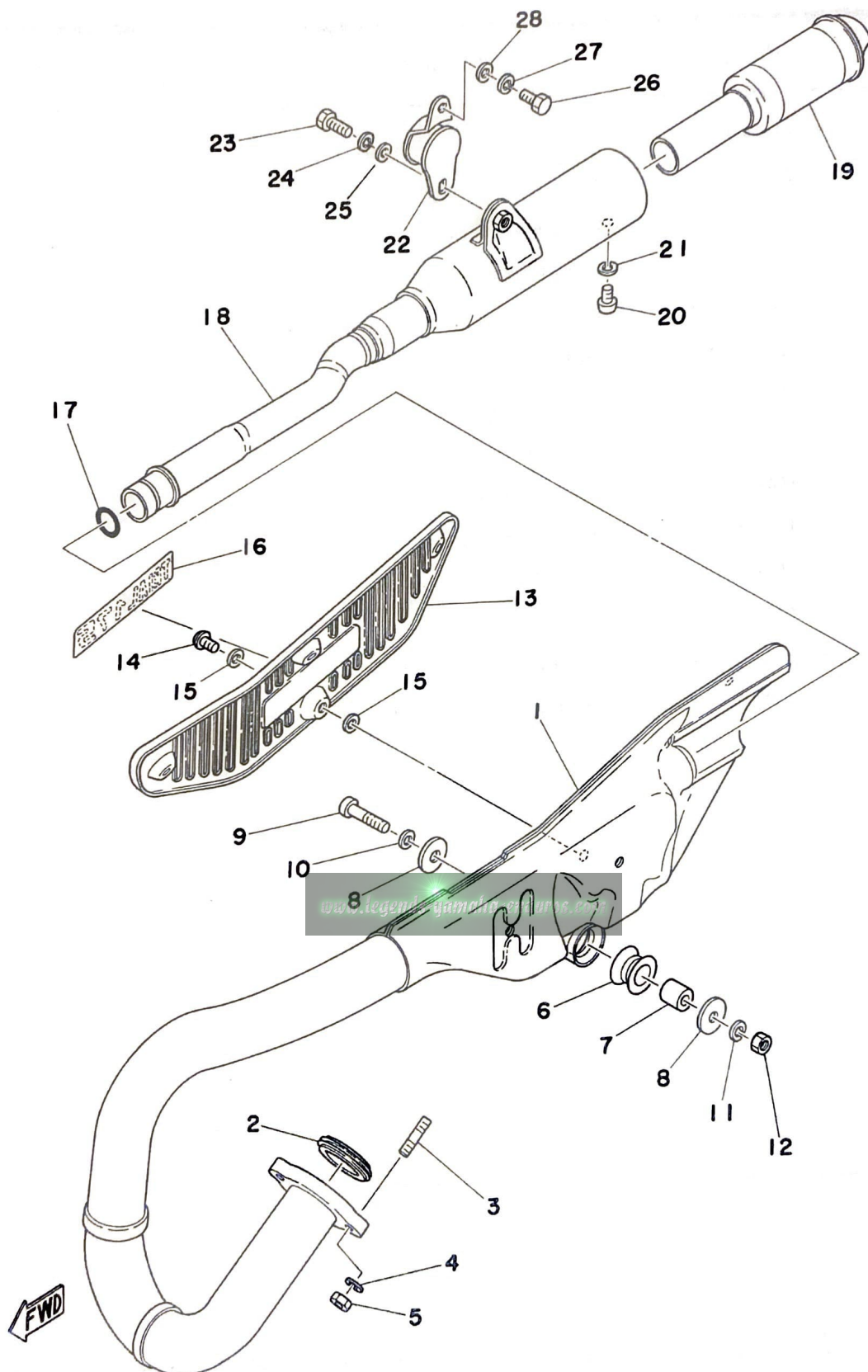
Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
11- 0-1	525-14101-60	CARBURETOR ASS'Y	1		
11- 1	260-14142-25	. JET, pilot (#25)	1		
11- 2	493-14141-30	. NOZZLE, main (0-0)	1		
11- 3	214-14147-00	. O-RING	1		
11- 4	353-14190-18	. VALVE SEAT ASS'Y (#1.8)	1		
11- 5	127-14195-00	. WASHER, valve seat	1		
11- 6	525-14185-00	. FLOAT	1		
11- 7	137-14186-00	. PIN, float	1		
11- 8	304-14184-00	. GASKET, float chamber	1		
11- 9	493-14181-00-33	. BODY, float chamber	1		
11-10	92902-04100	. WASHER, spring	4		
11-11	98502-04014	. SCREW, panhead	4		
11-12	137-14143-34	. JET, main (#170)	} U. R 1		STD
	137-14143-36	. JET, main (#180)			
	137-14143-38	. JET, main (#190)			
11-13	93220-09001	. O-RING	1		
11-14	493-14166-00	. BOLT, banjo	1		
11-15	493-14122-00	. SCREW, throttle	1		
11-16	361-14147-00	. O-RING	1		
11-17	493-14133-00	. SPRING, throttle stop	1		
11-18	493-14123-00	. SCREW, air adjusting	1		
11-19	354-14147-00	. O-RING	1		
11-20	174-14134-00	. SPRING, air adjusting	1		
11-21	304-14112-30	. VALVE, throttle (#3.0)	1		
11-22	493-14116-01	. NEEDLE (4V1-3)	1		
11-23	164-14137-00	. CLIP	1		
11-24	137-14136-00	. SEAT, spring	1		
11-25	276-14131-00	. SPRING, throttle valve	1		

CARBURETOR

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
11-26	193-14126-00	. PACKING	1		
11-27	525-14158-00-33	. TOP, mixing chamber	1		
11-28	802-14161-00	. NUT, wire adjusting	1		
11-29	127-14124-00	. SCREW, wire adjusting	1		
11-30	802-14169-00	. CAP	1		
11-31	304-14171-00	. PLUNGER, starter	1		
11-32	156-14135-00	. SPRING, plunger	1		
11-33	152-14174-00	. CAP, plunger	1		
11-34	152-14138-00	. CLIP, plunger	1		
11-35	132-14173-00	. COVER, plunger cap	1		
11-36	304-14261-00	. HOLDER	1		
11-37	91402-16015	. PIN, cotter	1		
11-38	493-14197-00	. PIPE, air vent (3-250)	2		
11-39	183-14196-00	. PIPE, over flow (5-160)	1		

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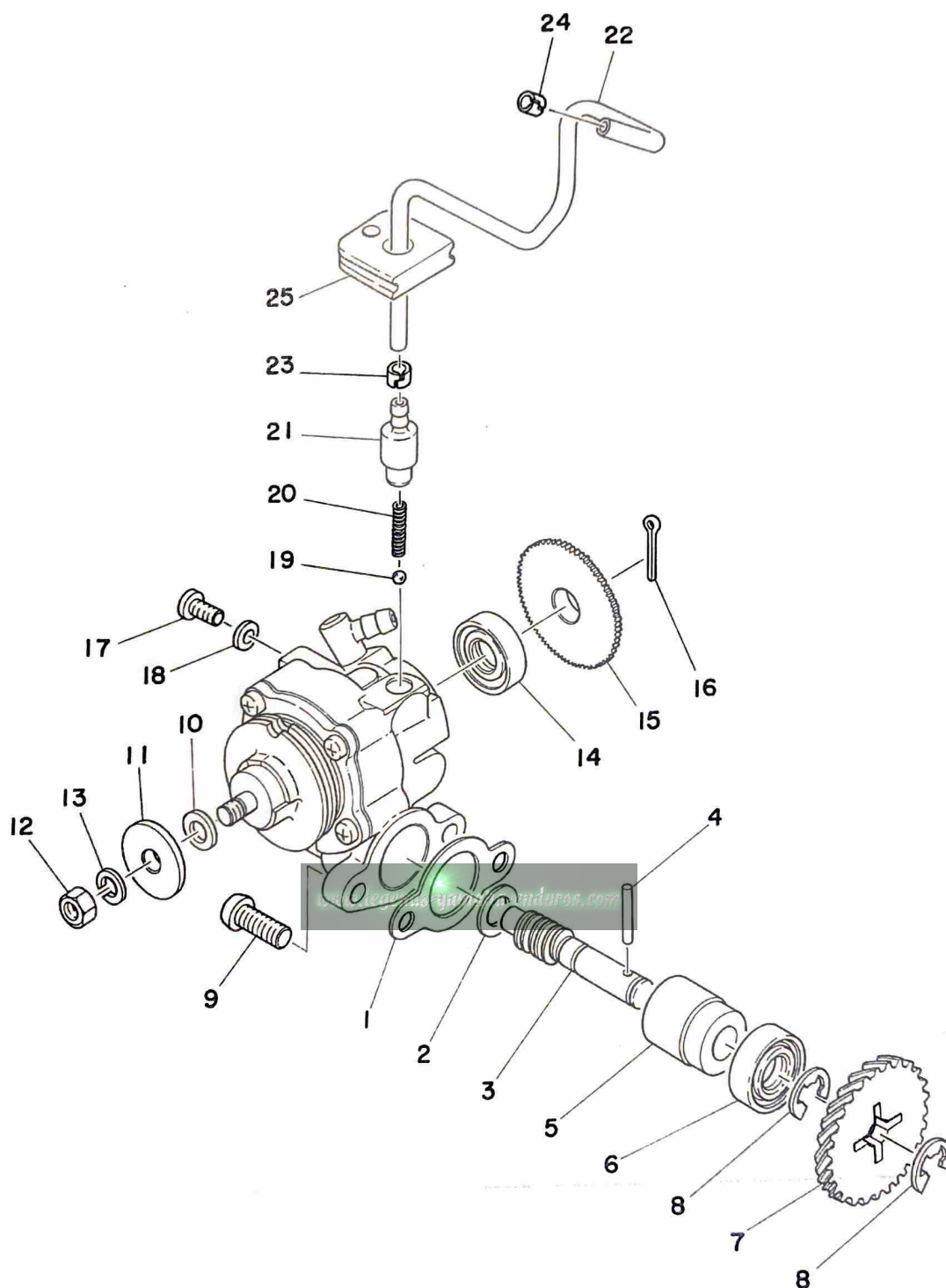
Fig. 12 EXHAUST



EXHAUST

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
12- 1	525-14610-01	EXHAUST PIPE ASS'Y	1		
12- 2	152-14613-00	GASKET, exhaust pipe	1		
12- 3	90116-06016	BOLT, stud	2		
12- 4	92901-06100	WASHER, spring	2		
12- 5	95301-06600	NUT	2		
12- 6	168-21639-00	DAMPER, rear	1		
12- 7	90387-08258	COLLER (8.3-15-1.5)	1		
12- 8	90201-08113	WASHER, plate (611-48556-30)	2		
12- 9	90101-08131	BOLT, hexagon	1		
12-10	92901-08600	WASHER, plate	1		
12-11	92901-08100	WASHER, spring	1		
12-12	98801-08200	NUT	1		
12-13	525-14718-00-26	PROTECTOR, muffler	1		Competition Yellow
12-14	91903-06010	SCREW, bind	4		
12-15	90202-06010	WASHER, plate (178-14766-00)	8		
12-16	525-21787-00	EMBLEM, protector	1		
12-17	93210-19216	O-RING (2.2-19.0)	1		
12-18	525-14753-00	SILENCER	1		
12-19	434-14752-00	PIPE, outlet	1		
12-20	92501-06010	SCREW, panhead	1		
12-21	92901-06100	WASHER, spring	1		
12-22	363-14782-10	STAY, muffler	1		
12-23	97201-08018	BOLT	1		
12-24	92901-08100	WASHER, spring	1		
12-25	92901-08600	WASHER, plate	1		
12-26	91101-06015	BOLT	1		
12-27	92901-06100	WASHER, spring	1		
12-28	92901-06600	WASHER, plate	1		

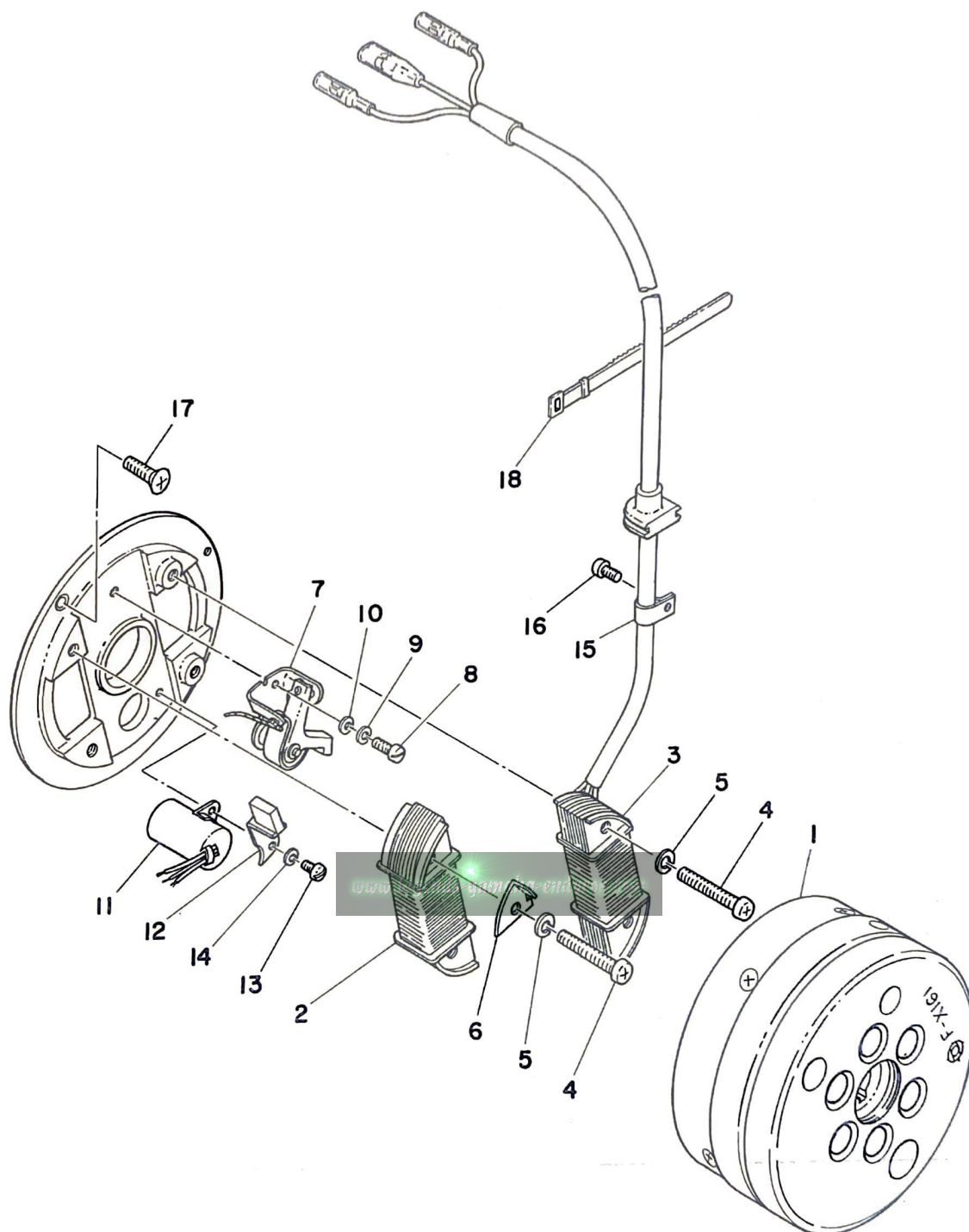
Fig. 13 OIL PUMP



OIL PUMP

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
13- 1	126-13116-00	GASKET, pump case	1		
13- 2	256-17837-00	SHIM	1		
13- 3	525-13175-01	SHAFT, worm	1		
13- 4	93603-22028	PIN, dowel (3-21.8)	1		
13- 5	137-13176-00	METAL, worm shaft outer	1		
13- 6	93101-10002	OIL SEAL (S-10-22-7)	1		
13- 7	353-13178-00	GEAR, drive	1		
13- 8	93430-08006	CIRCLIP (E-8)	2		
13- 9	98501-05015	SCREW, panhead	2		
13- 0-1	525-13101-00	OIL PUMP ASS'Y	1		
13-10	137-13137-00-05	. SHIM, plunger (5.8-10-0.05)	}	U.R.	
	137-13137-00-10	. SHIM, plunger (5.8-10-0.1)			
	137-13137-00-30	. SHIM, plunger (5.8-10-0.3)			
13-11	137-13138-01	. PLATE, adjusting	1		
13-12	98801-05200	. NUT	1		
13-13	92901-05100	. WASHER, spring	1		
13-14	93101-10001	. OIL SEAL (S-10-21-5)	1		
13-15	137-13128-00	. PLATE, starter	1		
13-16	91401-12018	. PIN, cotter	1		
13-17	98901-04008	. SCREW, bind	1		
13-18	90430-04004	. GASKET (137-13187-00)	1		
13-19	93505-32002	. BALL (5/32 inch)	1		
13-20	90501-02018	. SPRING (278-13169-00)	1		
13-21	402-13552-00	. NOZZLE	1		
13-22	90445-05278	. HOSE	1		
13-23	90468-02033	. CLIP (214-13164-00)	1		
13-24	90468-02033	CLIP (214-13164-00)	1		
13-25	525-13174-00	HOLDER, oil pipe	1		

Fig. 14 FLYWHEEL MAGNETO



FLYWHEEL MAGNETO

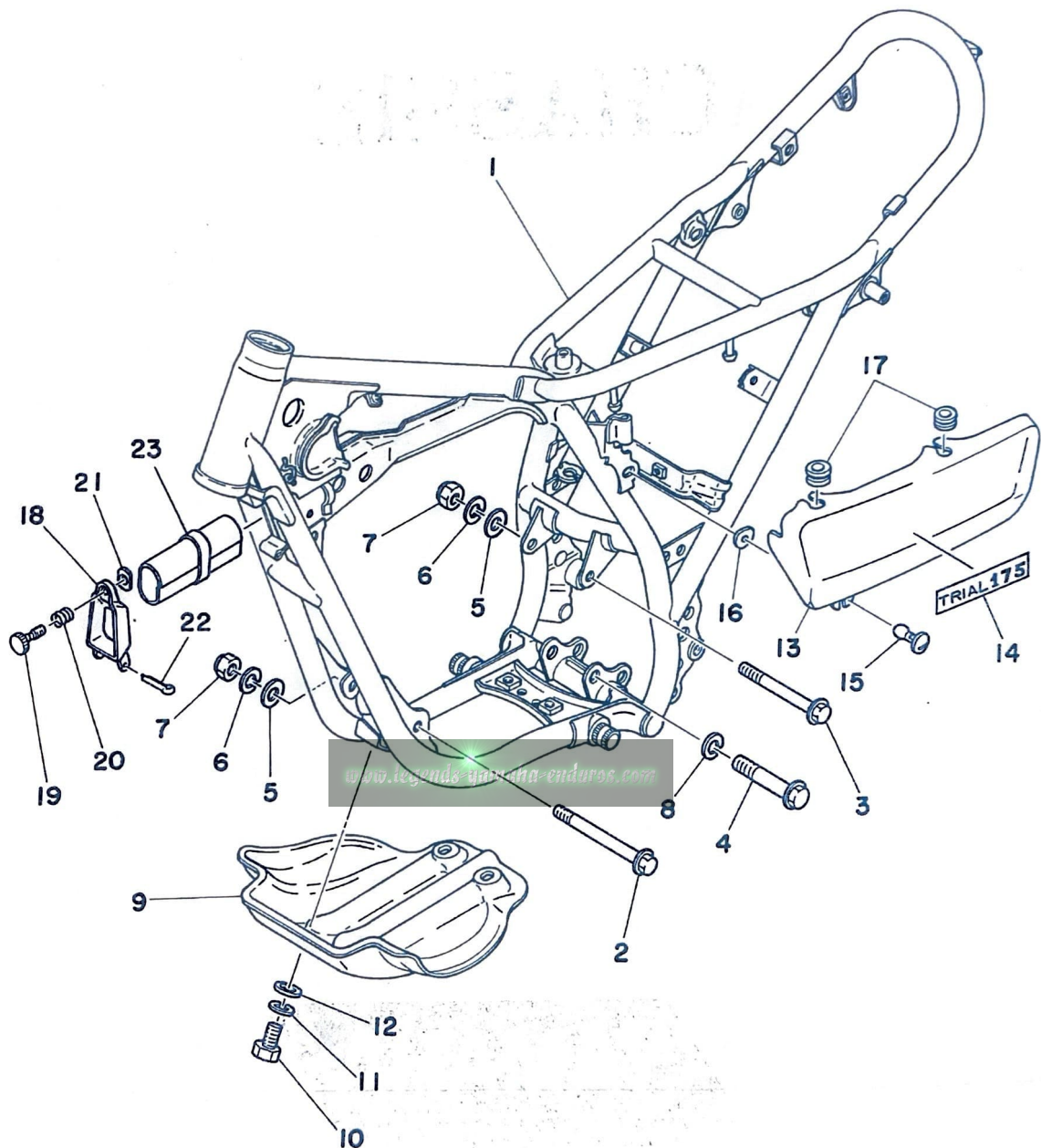
Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
14- 0-1	525-81300-11	FLYWHEEL MAGNETO ASS'Y ..	1		
14- 1	525-81350-10	. ROTOR ASS'Y	1		
14- 2	461-81312-10	. COIL, source	1		
14- 3	525-81313-10	. COIL, lighting	1		
14- 4	98501-05035	. SCREW, panhead	4		
14- 5	92901-05100	. WASHER, spring	4		
14- 6	434-81332-10	. PLATE, timing	1		
14- 7	434-81321-10	. CONTACT BREAKER ASS'Y ...	1		
14- 8	110-81346-20	. SCREW, panhead	1		
14- 9	92901-04100	. WASHER, spring	1		
14-10	92901-04600	. WASHER, plain	1		
14-11	207-81326-10	. CONDENSER	1		
14-12	207-81331-10	. LUBRICATOR	1		
14-13	165-81145-21	. SCREW, panhead	1		
14-14	92901-04100	. WASHER, spring	1		
14-15	109-81328-10	. CLAMP, lead	1		
14-16	165-81145-21	. SCREW, panhead	1		
14-17	92701-06012	SCREW, flathead	2		
14-18	168-83936-01	BAND, switch cord	1		

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Fig. 15 FRAME · SIDE COVER



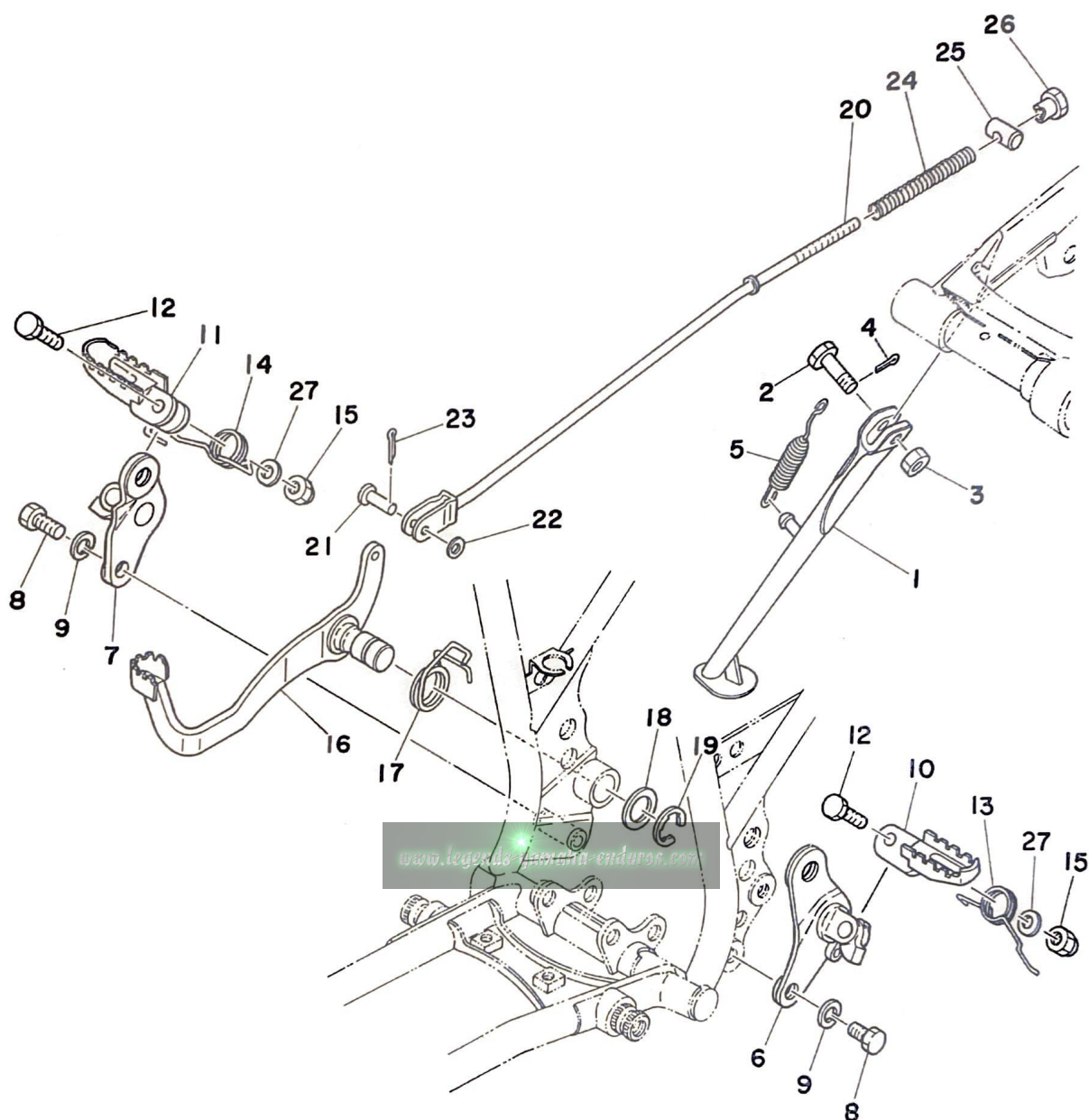
FRAME · SIDE COVER

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
15- 1	525-21110-00-35	FRAME COMP.	1		Silver
15- 2	90105-08024	BOLT, engine mounting 1	1		
15- 3	90105-08022	BOLT, hexagon	1		
15- 4	90105-10037	BOLT, hexagon	1		
15- 5	90209-08050	WASHER	2		
15- 6	92901-08100	WASHER, spring	2		
15- 7	90185-08054	NUT, U	2		
15- 8	92901-10100	WASHER, spring	1		
15- 9	525-21471-00-39	PROTECTOR, engine	1		
15-10	97301-08018	BOLT	4		
15-11	92901-08100	WASHER, spring	4		
15-12	92901-08600	WASHER, plain	4		
15-13	525-21711-00-26	COVER, side left	1		Competition Yellow
15-14	525-21787-00	EMBLEM, trial	1		
15-15	371-21714-00	KNOB, side cover	1		
15-16	90480-01141	GROMMET (371-21747-00)	1		
15-17	90480-12053	DAMPER, side cover	2		
15-18	461-28171-00	COVER, tool box	1		
15-19	434-28172-00	KNOB, tool box	1		
15-20	90501-10187	SPRING	1		
15-21	90179-06036	NUT	1		
15-22	91401-30040	PIN, cotter	1		
15-23	525-28100-10	TOOL ASS'Y	1		

Fig. 16 REAR ARM · REAR CUSHION · CHAIN CASE



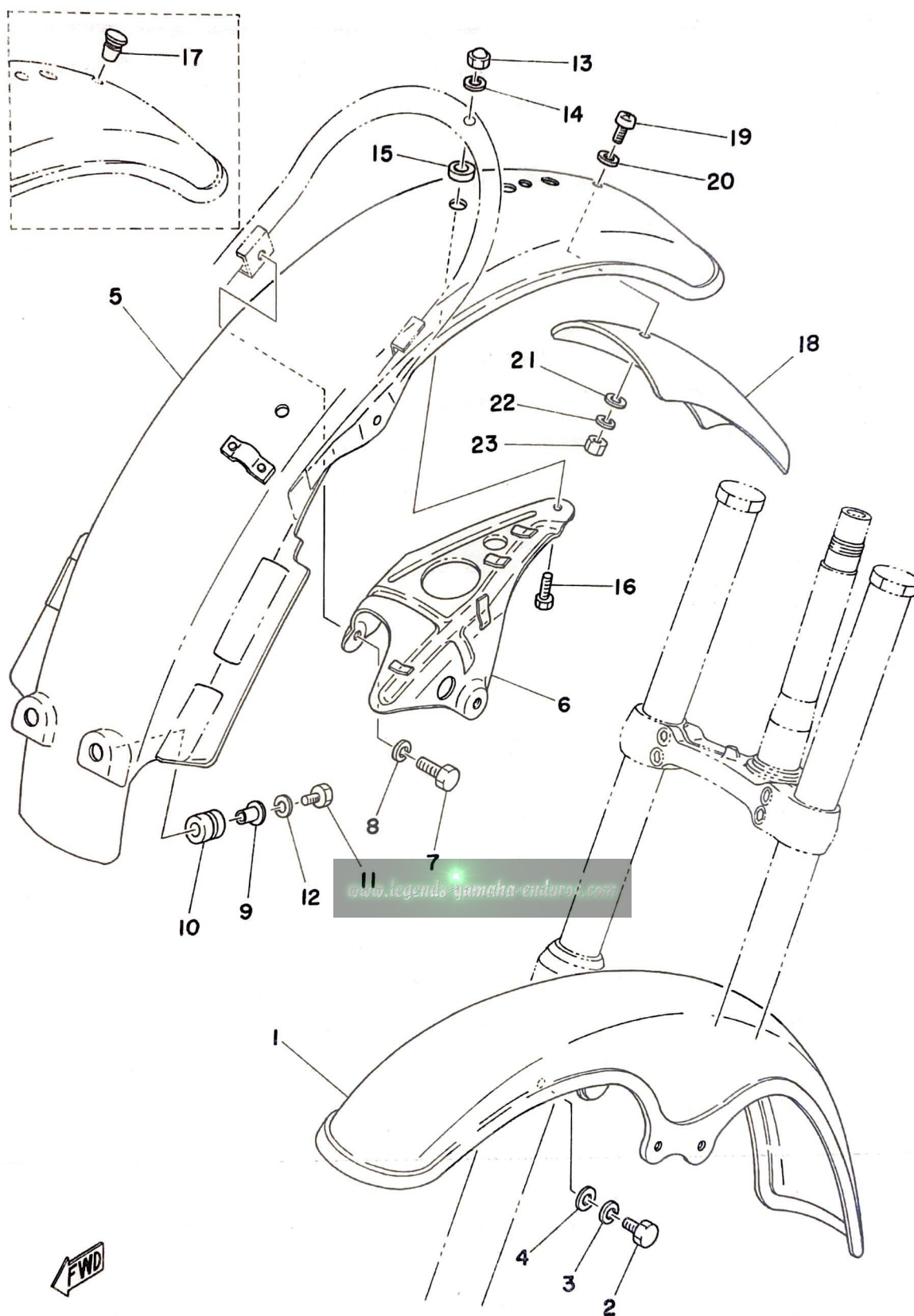
Fig. 17 STAND · FOOTREST · BRAKE PEDAL



STAND · FOOTREST · BRAKE PEDAL

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
17- 1	493-27311-00	STAND, side	1		
17- 2	90102-10006	BOLT, hexagon (278-27317-00) ..	1		
17- 3	90171-10012	NUT, castle	1		
17- 4	91401-20025	PIN, cotter	1		
17- 5	90507-29008	SPRING	1		
17- 6	525-27412-00	BRACKET, footrest left	1		
17- 7	525-27422-00	BRACKET, footrest right	1		
17- 8	97321-08015	BOLT, hexagon	2		
17- 9	92901-08100	WASHER, spring	2		
17-10	434-27411-00	FOOTREST, left	1		
17-11	434-27412-00	FOOTREST, right	1		
17-12	90101-08376 ²⁵⁰	BOLT	2		
17-13	90508-26266	SPRING, torsion	1		
17-14	90508-26267	SPRING, torsion	1		
17-15	95601-08100	NUT U	2		
17-16	525-27211-00	PEDAL, brake	1		
17-17	90508-35264	SPRING, return	1		
17-18	90201-17256	WASHER, plate (256-15615-00) ..	1		
17-19	93430-12022	CIRCLIP (E-12)	1		
17-20	276-27231-00	ROD, brake	1		
17-21	90240-06006	PIN, with holl (248-27228-00) ...	1		
17-22	92901-06600	WASHER, plate	1		
17-23	91401-25012	PIN, cotter	1		
17-24	90501-10245	SPRING (180-27236-00)	1		
17-25	90249-12008	PIN (156-27237-00)	1		
17-26	90179-06176	NUT	1		
17-27	90201-08382	WASHER, plate	2		

Fig. 18 FRONT FENDER · REAR FENDER



FRONT FENDER · REAR FENDER

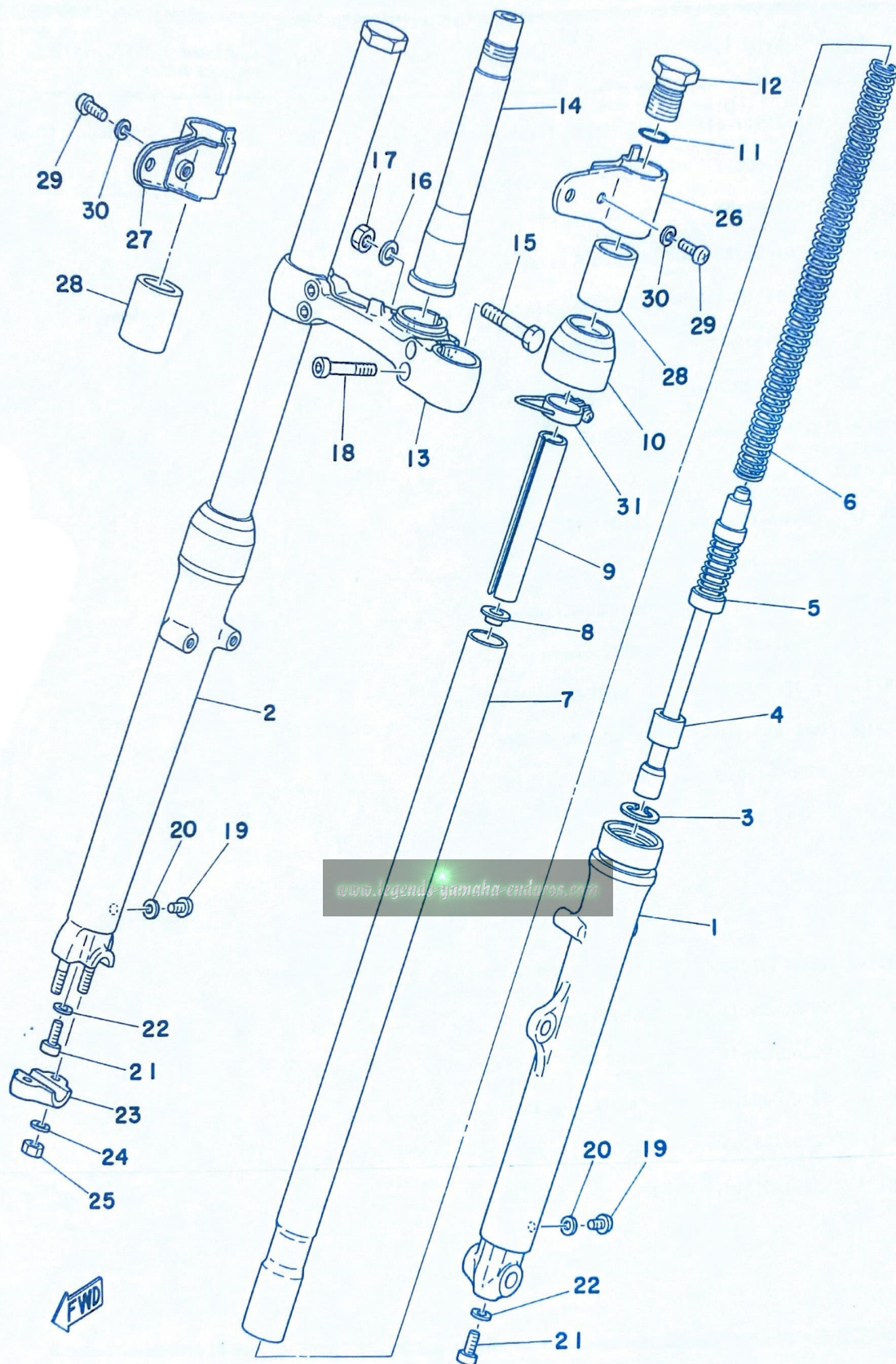
Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
18- 1	493-21511-01-36	FENDER, front	1		White
18- 2	97301-06015	BOLT	4		
18- 3	92901-06100	WASHER, spring	4		
18- 4	92901-06600	WASHER, plain	4		
18- 5	525-21610-00-36	FENDER, rear	1		White
18- 6	525-21617-00	BRACKET, rear fender	1		
18- 7	97301-06025	BOLT	2		
18- 8	92901-06100	WASHER, spring	2		
18- 9	437-21633-00	COLLAR	2		
18-10	90480-14102	GROMMET (214-21717-00)	2		
18-11	97301-06015	BOLT	2		
18-12	92901-06100	WASHER, spring	2		
18-13	95301-06800	NUT, crown	1		
18-14	92901-06100	WASHER, spring	1		
18-15	322-21541-00	DAMPER, fender	1		
18-16	97301-06018	BOLT	1		
18-17	90338-06018	PLUG	1		

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ALTERNATE PARTS

18-18	434-84550-00	LICENCE BRACKET ASS'Y	1		
18-19	98506-05012	SCREW, panhead	2		
18-20	90201-05034	WASHER (814-77218-00)	2		
18-21	92901-05200	WASHER, plain	2		
18-22	92901-05100	WASHER, spring	2		
18-23	95301-05600	NUT	2		

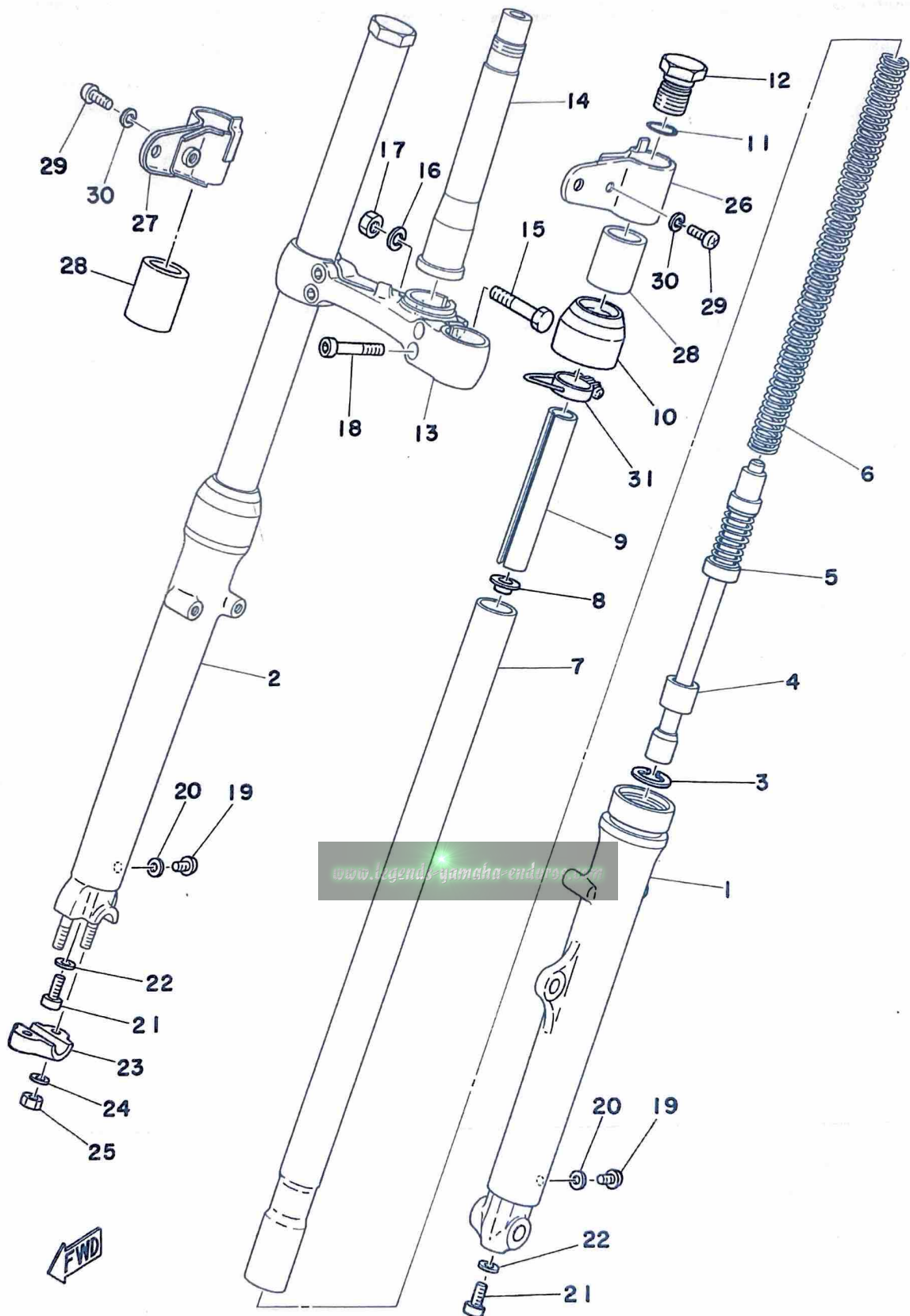
Fig. 19 FRONT FORK



FRONT FORK

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
19- 0-1	525-23101-00	FRONT FORK ASS'Y	1		
19- 1	525-23126-00	. TUBE, outer left	1		
19- 2	525-23136-00	. TUBE, outer right	1		
19- 3	535-23156-00	.. RING, snap	2		
19- 4	535-23171-00	. PISTON, front fork	2		
19- 5	525-23170-00	. CYLINDER front fork	2		
19- 6	525-23141-00	. SPRING, front fork	2		
19- 7	525-23124-00	. TUBE, inner	2		
19- 8	437-23117-01	. GUIDE, spring	2		
19- 9	525-23118-00	. SPACER	2		
19-10	535-23144-00	. SEAL, dust	2		
19-11	146-23114-00	. PACKING (O-RING)	2		
19-12	248-23111-01	. BOLT, cap	2		
19-13	525-23345-00	. UNDER BRACKET COMP. ...	1		
19-14	434-23341-00	. SHAFT, steering	1		
19-15	322-23356-00	. BOLT	1		
19-16	92901-10100	. WASHER, spring	1		
19-17	322-23357-00	. NUT	1		
19-18	322-23346-00	. BOLT, under bracket	4		
19-19	122-23119-01	. PLUG, drain	2		
19-20	122-23129-00	. GASKET, drain plug	2		
19-21	91311-08020	. BOLT	2		
19-22	214-23158-00	. PACKING	2		
19-23	315-23167-50	. HOLDER	1		
19-24	90201-08544	. WASHER, plate	2		
19-25	90170-08176	. NUT	2		
19-26	525-23121-00-93	COVER, upper left	1		
19-27	525-23131-00-93	COVER, upper right	1		

Fig. 19 FRONT FORK

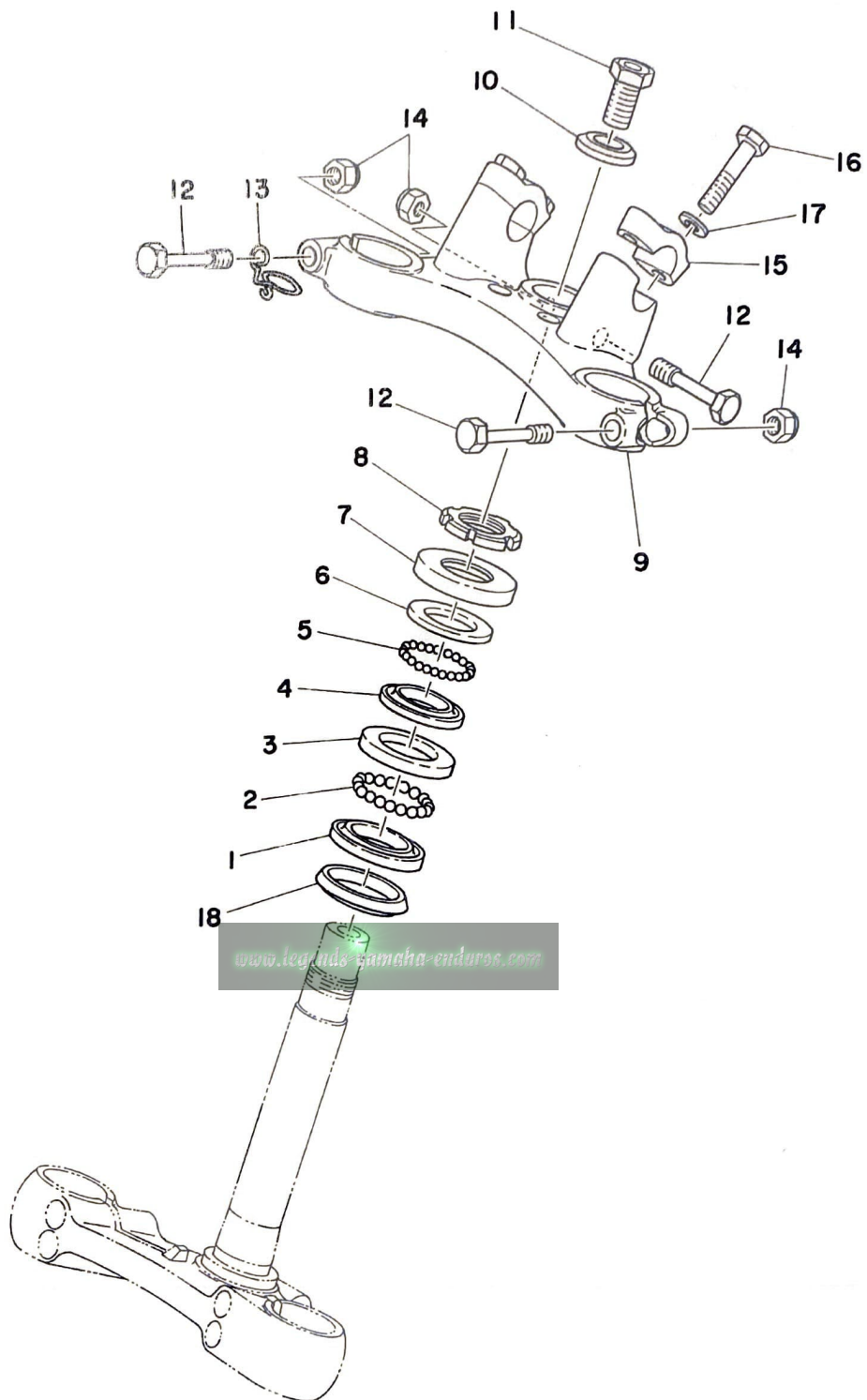


FRONT FORK

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
19-28	525-23163-00	PACKING	2		
19-29	92503-06018	SCREW, panhead	2		
19-30	92903-06100	WASHER, spring	2		
19-31	525-23318-01	HOLDER, wire	1		

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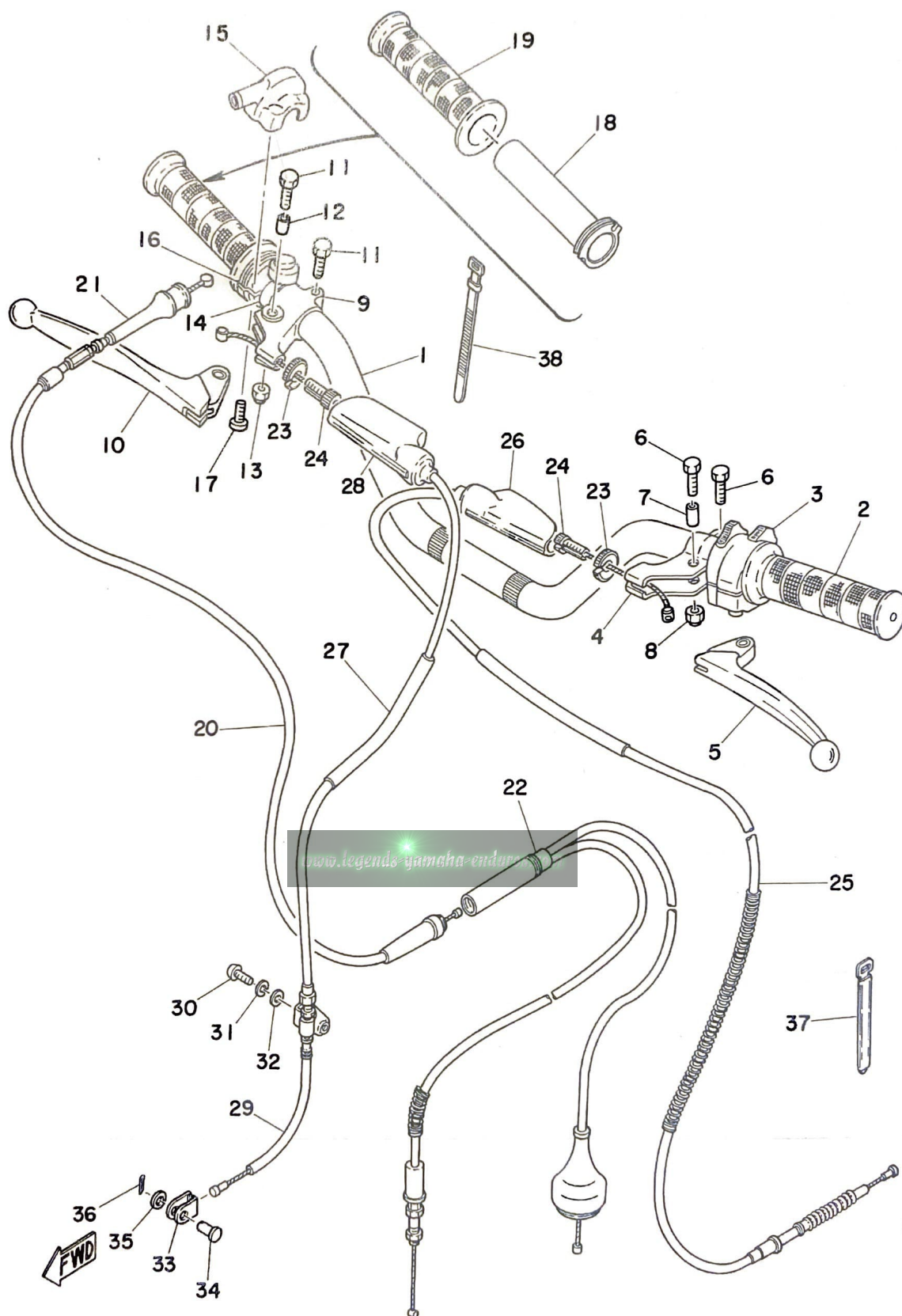
Fig. 20 STEERING



STEERING

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
20- 1	156-23411-00	RACE, ball 1	1		
20- 2	93501-04011	BALL (1/4 inch)	19		
20- 3	156-23412-00	RACE, ball 2	1		
20- 4	122-23412-00	RACE, ball 2	1		
20- 5	93503-16010	BALL (3/16 inch)	22		
20- 6	122-23411-00	RACE, ball 1	1		
20- 7	122-23416-00	COVER, ball race	1		
20- 8	90179-25033	NUT (137-23454-00)	1		
20- 9	525-23435-00	CROWN, handle	1		
20-10	90209-14022	WASHER (214-23443-00)	1		
20-11	90109-14235	BOLT, steering fitting	1		
20-12	97323-08055	BOLT	3		
20-13	525-23319-00	HOLDER, wire	1		
20-14	95601-08100	NUT, U	3		
20-15	401-23441-00-38	HOLDER, handle upper	2		
20-16	97323-08035	BOLT	4		
20-17	92903-08100	WASHER, spring	4		
20-18	164-23462-00	SEAL, dust dust.gerd-yamaha-entores.com	1		

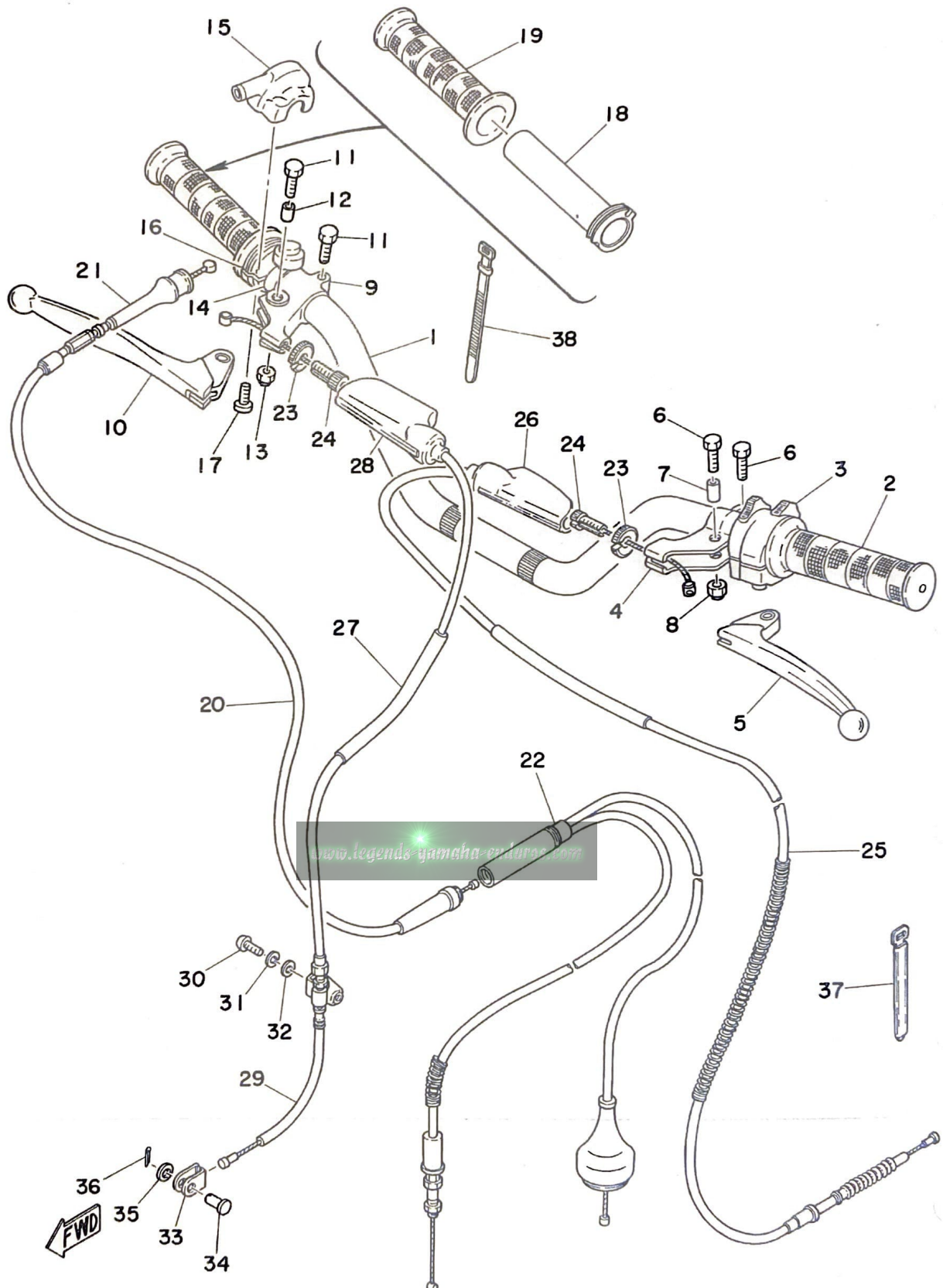
Fig. 21 HANDLE · WIRE



HANDLE · WIRE

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
21- 1	525-26111-01	HANDLE	1		
21- 2	493-26241-00	GRIP, left	1		
21- 3	434-83975-00	SWITCH, handle 2	1		
21- 0-1	214-82910-03	LEVER HOLDER ASS'Y, left ...	1		
21- 4	214-82911-01	. HOLDER, lever left	1		
21- 5	214-83912-01	. LEVER, left	1		
21- 6	97303-06025	. BOLT	2		
21- 7	214-83913-00	. COLLAR, lever	1		
21- 8	90185-06034	. NUT, U	1		
21- 0-2	233-82920-33	LEVER HOLDER ASS'Y, right ..	1		
21- 9	233-82921-31	. HOLDER, lever right	1		
21-10	233-83922-91	. LEVER, right	1		
21-11	97303-06025	. BOLT	2		
21-12	214-83913-00	. COLLAR, lever	1		
21-13	90185-06034	. NUT, U	1		
21-14	483-83976-00	SWITCH, handle 1	1		
21-15	493-26281-00	CAP, grip upper	1		
21-16	493-26282-00	CAP, grip under	1		
21-17	98503-05020	SCREW, panhead	2		
21-18	434-26243-10	TUBE, guide	1		
21-19	493-26242-00	GRIP, right	1		
21-20	525-26311-00	WIRE, throttle 1	1		
21-21	322-26316-00	. BOOT, throttle	1		
21-22	525-26312-00	WIRE, throttle 2	1		
21-23	90179-08162	NUT, wire adjusting	2		
21-24	90123-08046	BOLT, wire adjusting	2		
21-25	525-26335-00	WIRE, clutch	1		
21-26	382-26372-01	. COVER, lever	1		

Fig. 21 HANDLE · WIRE

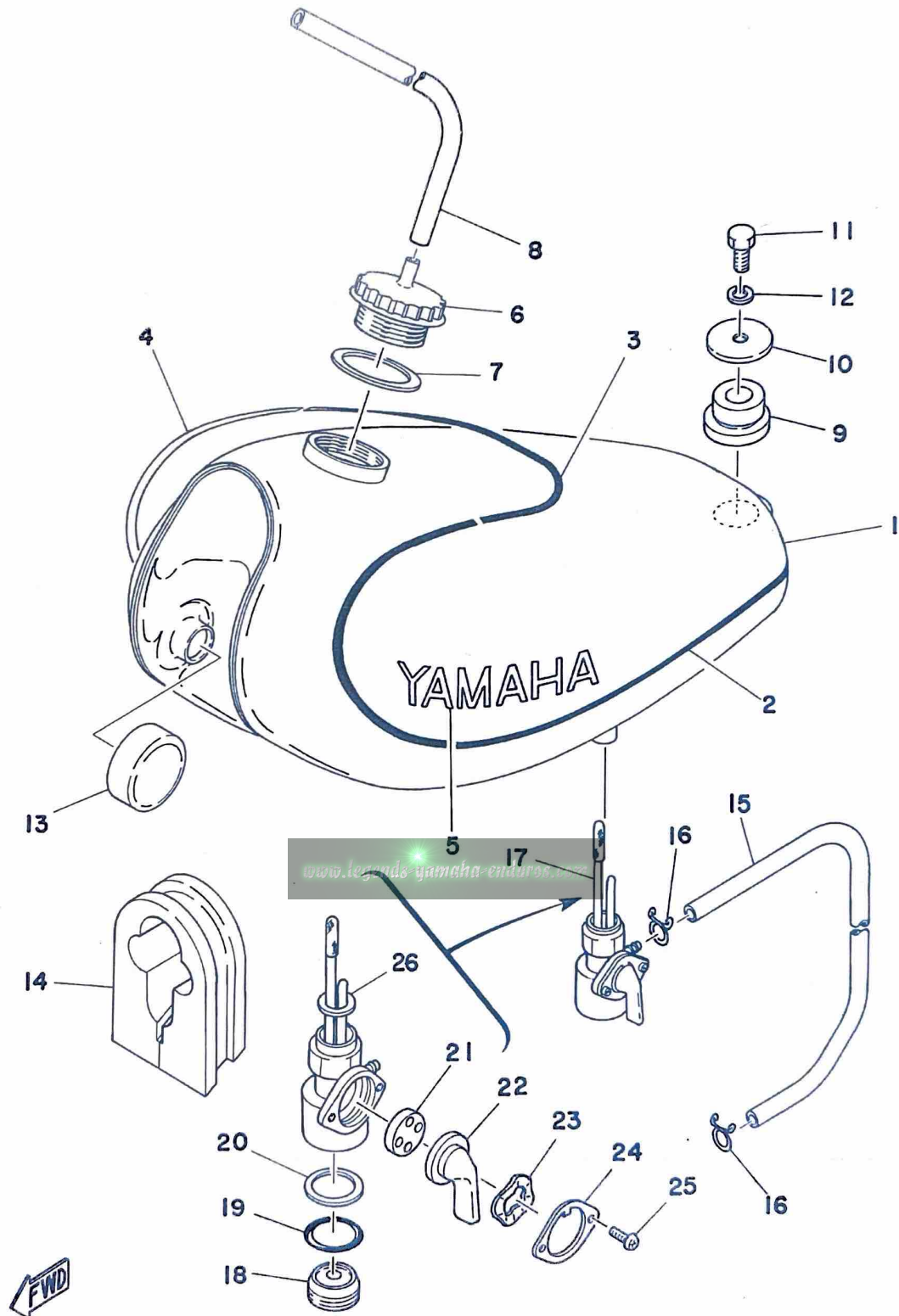


HANDLE · WIRE

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
21-27	434-26341-03	WIRE, brake front	1		
21-28	382-26372-01	. COVER, lever	1		
21-29	434-26342-01	. BOOT, wire	1		
21-30	92501-06015	SCREW, panhead	1		
21-31	92901-06100	WASHER, spring	1		
21-32	92901-06200	WASHER, plain	1		
21-33	156-26347-00	JOINT, wire	1		
21-34	90240-08012	PIN, with holl (156-27229-00) ...	1		
21-35	90201-08083	WASHER, plate (156-27226-00) ..	1		
21-36	91401-20012	PIN, cotter	1		
21-37	168-83936-00	BAND, switch cord	2		
21-38	168-83936-01	BAND, switch cord	2		

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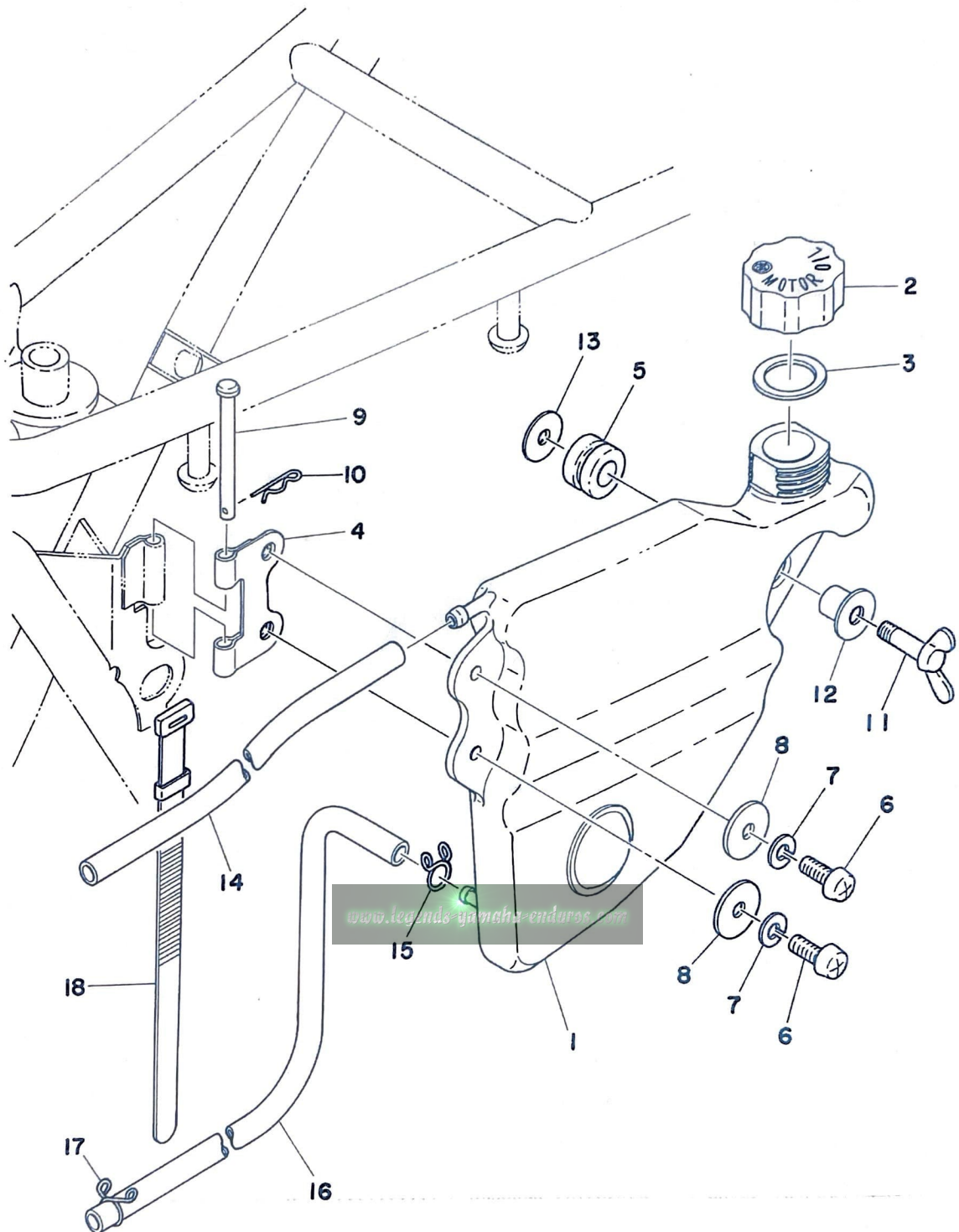
Fig. 22 FUEL TANK



FUEL TANK

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
22- 1	525-24110-00-01	FUEL TANK COMP.	1		White
22- 2	525-24246-00	. STRIPE, fuel tank 1	1		
22- 3	525-24247-00	. STRIPE, fuel tank 2	1		
22- 4	525-24248-00	. STRIPE, fuel tank 3	1		
22- 5	322-24161-00	. EMBLEM, fuel tank	2		
22- 6	322-24611-00	BODY, cap	1		
22- 7	90430-37052	GASKET (322-24612-00)	1		
22- 8	90445-09073	HOSE	1		
22- 9	90480-25135	DAMPER (322-24182-00)	1		
22-10	90209-08098	WASHER (341-83348-00)	1		
22-11	97301-08015	BOLT	1		
22-12	92901-08100	WASHER, spring	1		
22-13	278-24181-00	DAMPER, locating	2		
22-14	434-24183-00	DAMPER, locating	1		
22-15	90445-09238	PIPE, breather	1		
22-16	90467-09005	CLIP (810-24356-00)	2		
22-17	434-24500-01	FUEL COCK ASS'Y	1		
22-18	434-24521-00	. CUP, filter	1		
22-19	132-24522-00	. O-RING	1		
22-20	434-24576-00	. GASKET, filter	1		
22-21	137-24523-00	. VALVE	1		
22-22	168-24524-00	. LEVER, cock	1		
22-23	132-24518-00	. WASHER, wave	1		
22-24	132-24525-00	. PLATE, lever fitting left	1		
22-25	193-81145-20	. SCREW, panhead	2		
22-26	434-24532-00	. GASKET, fuel cock	1		

Fig. 23 OIL TANK

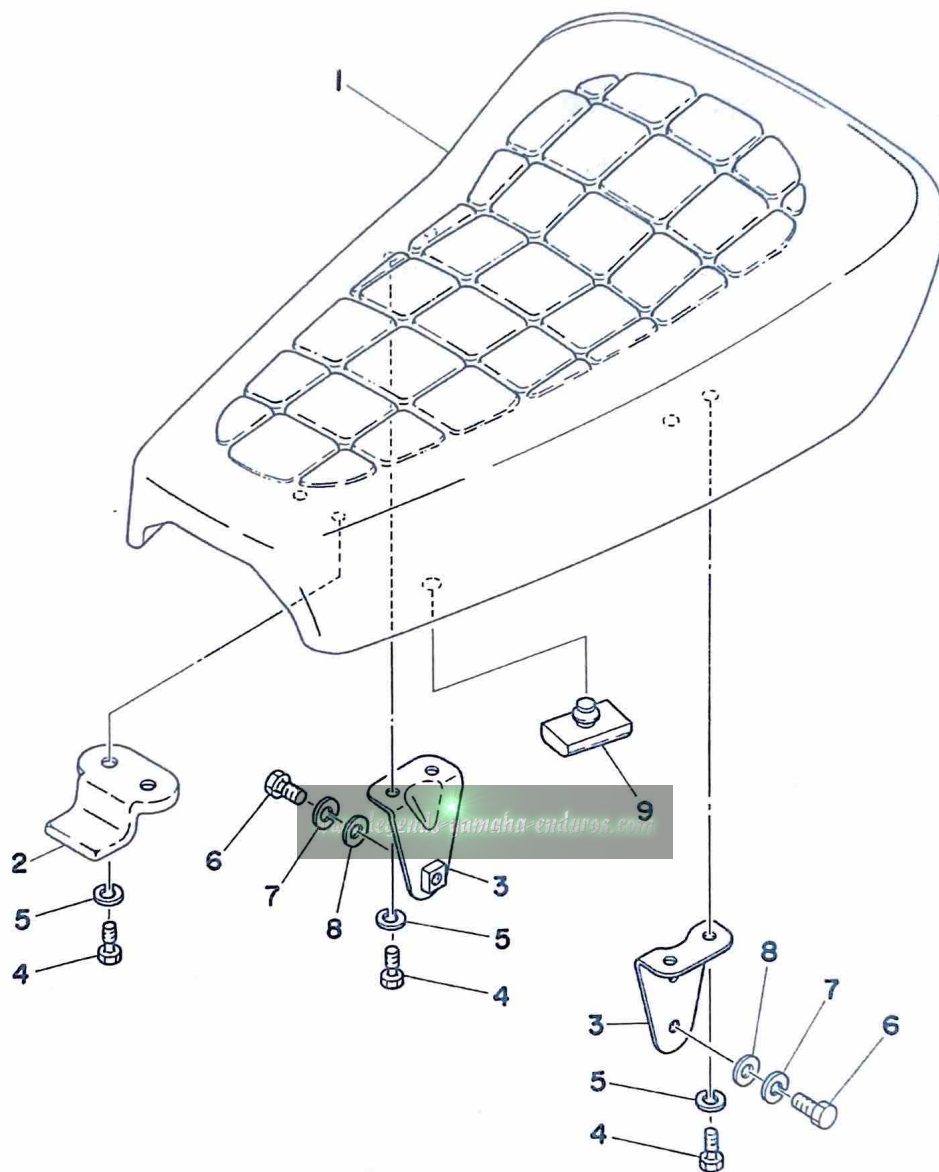


OIL TANK

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
23- 1	525-21751-00	TANK, oil	1		
23- 2	434-21771-00	BODY, cap	1		
23- 3	90430-18067	GASKET, cap	1		
23- 4	525-21797-00	HINGE, oil tank	1		
23- 5	90480-14102	GROMMET (214-21717-00)	1		
23- 6	92501-06015	SCREW, panhead	2		
23- 7	92901-06100	WASHER, spring	2		
23- 8	90201-06339	WASHER, special (6.5-22-1.6) ..	2		
23- 9	91501-05055	PIN, clevis	1		
23-10	90468-10050	CLIP (156-83525-00)	1		
23-11	90122-06001	BOLT, tank fitting	1		
23-12	90387-06388	COLLAR (322-21544-00)	1		
23-13	90179-06013	NUT, latch clamp	1		
23-14	90445-09117	HOSE (170-21766-00)	1		
23-15	90467-10008	CLIP (143-24356-00)	2		
23-16	90445-09113	HOSE (296-24311-00)	1		
23-17	90467-08003	CLIP (101-23560-00)	1		
23-18	256-83936-00	BAND, switch cord	1		

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Fig. 24 SEAT

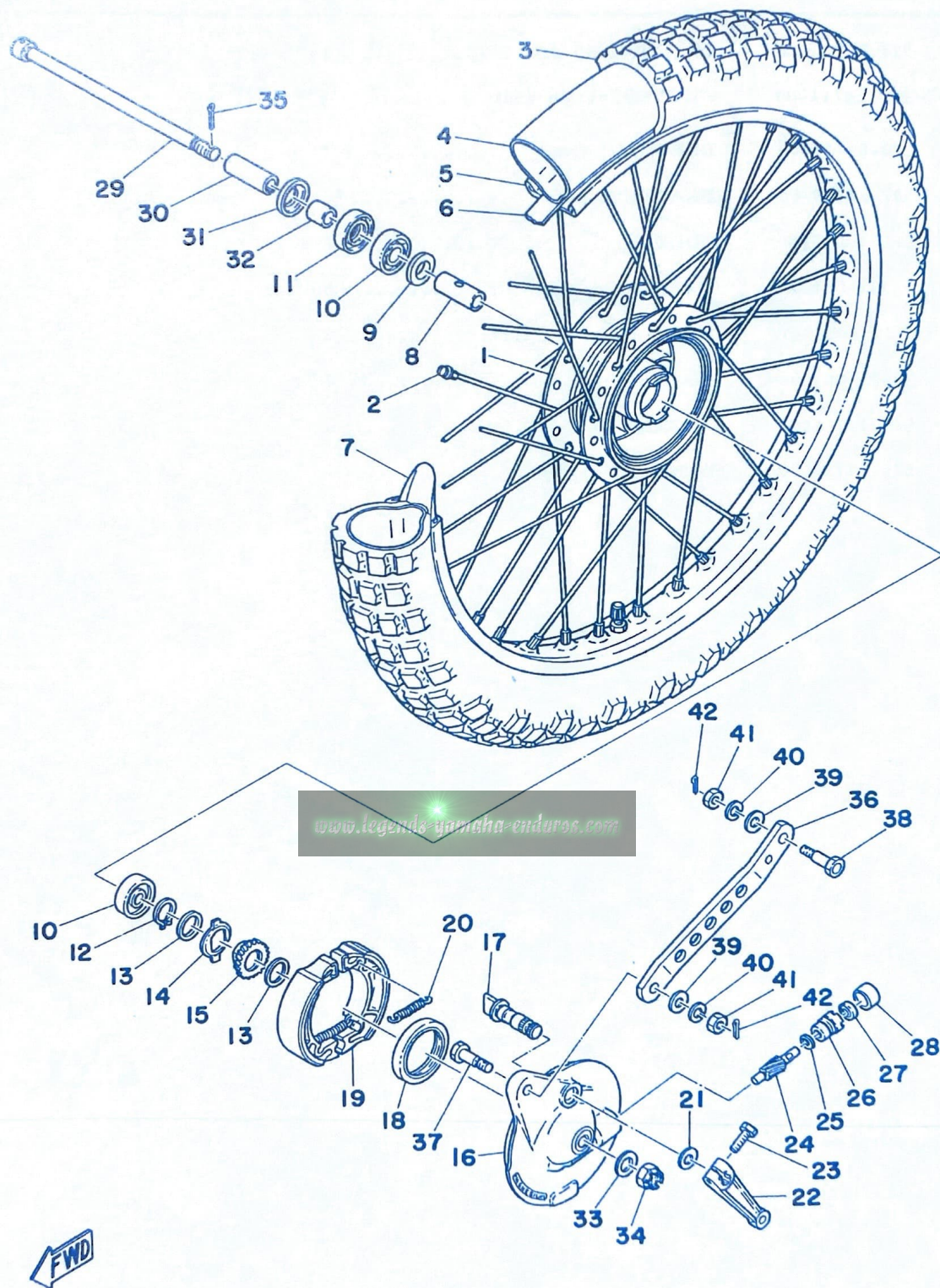


SEAT

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
24- 1	525-24710-00	SINGLE SEAT ASS'Y	1		
24- 1-1	525-24711-00	. COVER, single seat	1		
24- 2	322-24748-00	BRACKET, front	1		
24- 3	509-24738-00	BRACKET, rear	2		
24- 4	97301-06012	BOLT	6		
24- 5	92901-06100	WASHER, spring	6		
24- 6	97301-06012	BOLT	2		
24- 7	92901-06100	WASHER, spring	2		
24- 8	92901-06600	WASHER, plain	2		
24- 9	525-24724-00	DAMPER, seat	4		

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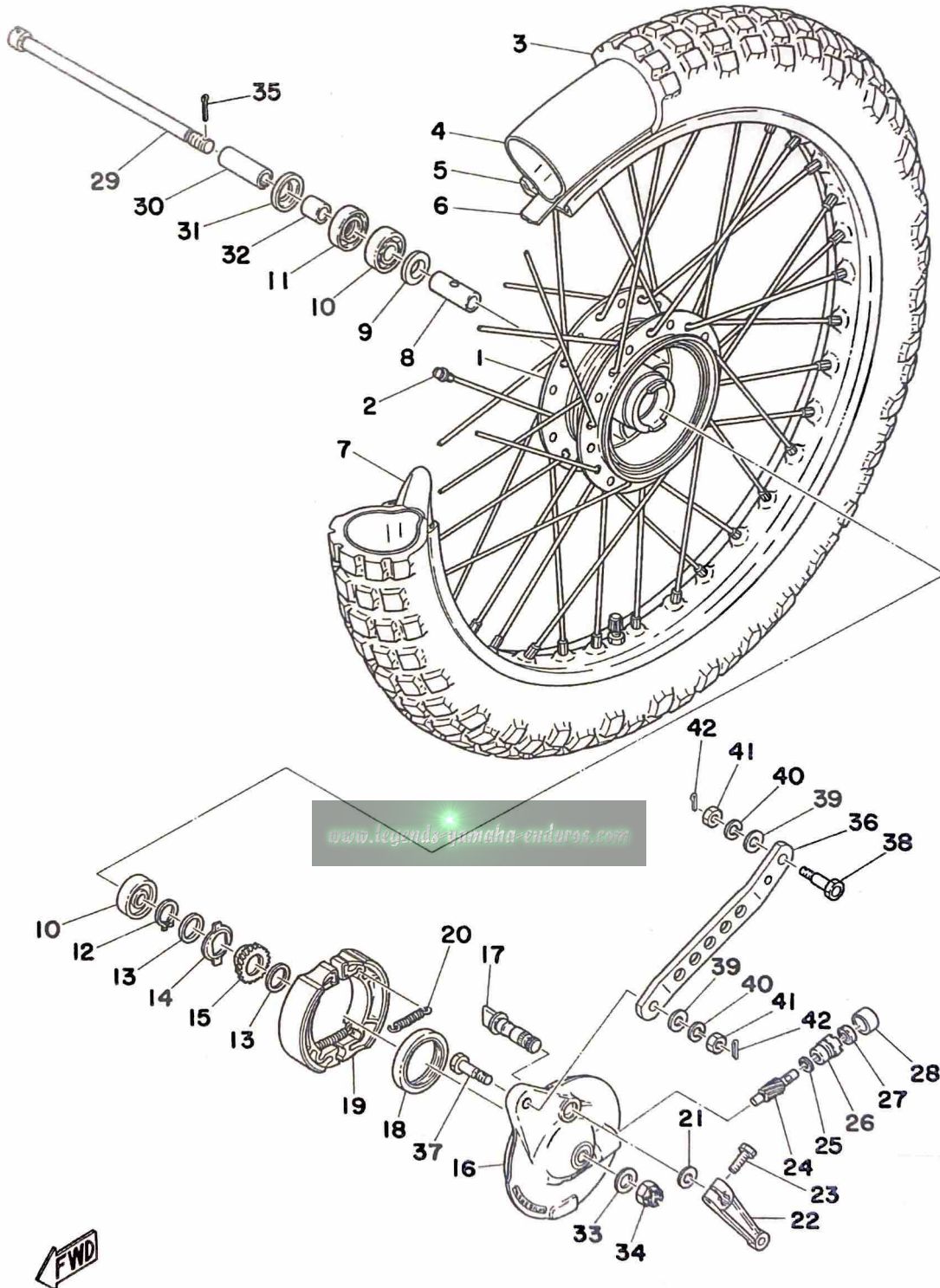
Fig. 25 FRONT WHEEL



FRONT WHEEL

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
25- 1	248-25111-00-38	HUB, front	1		
25- 2	345-25104-00	SPOKE SET	1S		
25- 3	94127-21151	TIRE, front (2.75-21-4PR)	1		
25- 4	94227-21031	TUBE, front (2.75-21)	1		
25- 5	94414-21155	RIM, front (1.40-21)	1		
25- 6	94327-21024	BAND, rim (2.75-21)	1		
25- 7	214-25194-00	SPACER, bead	1		
25- 8	90560-12138	SPACER (183-25117-00)	1		
25- 9	109-25315-00	FLANGE, spacer	1		
25-10	93306-30103	BEARING (6301Z)	2		
25-11	93102-18008	OIL SEAL (SD-18-37-8)	1		
25-12	93410-20009	CIRCLIP (S-20)	1		
25-13	90201-20269	WASHER, plate (183-25147-00) ..	2		
25-14	183-25149-00	CLUTCH, meter	1		
25-15	248-25135-10	GEAR, drive (30T)	1		
25-16	434-25121-02	PLATE, brake shoe	1		
25-17	434-25151-00	CAMSHAFT	1		
25-18	93105-47007	OIL SEAL (SDD-47-58-7)	1		
25-19	437-25130-00	BRAKE SHOE COMP.	1		
25-20	90506-16034	SPRING, tension (102-25333-00)	2		
25-21	137-25159-00	SEAL, camshaft	1		
25-22	401-25155-00	LEVER, camshaft	1		
25-23	97301-06020	BOLT	1		
25-24	248-25138-10	GEAR, meter (10T)	1		
25-25	90201-07076	WASHER, plate (183-25146-00) ..	1		
25-26	109-25136-00	BUSHING	1		
25-27	93104-07003	OIL SEAL (SO-7-14-4)	1		
25-28	90338-18014	PLUG (288-25139-00)	1		

Fig. 25 FRONT WHEEL



FRONT WHEEL

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
25-29	401-25181-00	SHAFT, wheel	1		
25-30	90387-12100	COLLAR (315-25186-00)	1		
25-31	183-25118-00	COVER, hub dust	1		
25-32	90387-12095	COLLAR (183-25183-00)	1		
25-33	92901-12600	WASHER, plain	1		
25-34	90171-12005	NUT, castle	1		
25-35	91401-30025	PIN, cotter	1		
25-36	434-25171-01	BAR, tension	1		
25-37	90109-08234	BOLT	1		
25-38	90109-08380	BOLT, tension bar 2	1		
25-39	92901-08600	WASHER, plate	2		
25-40	92901-08100	WASHER, spring	2		
25-41	95301-08700	NUT, hexagon	2		
25-42	91401-20012	PIN, cotter	2		

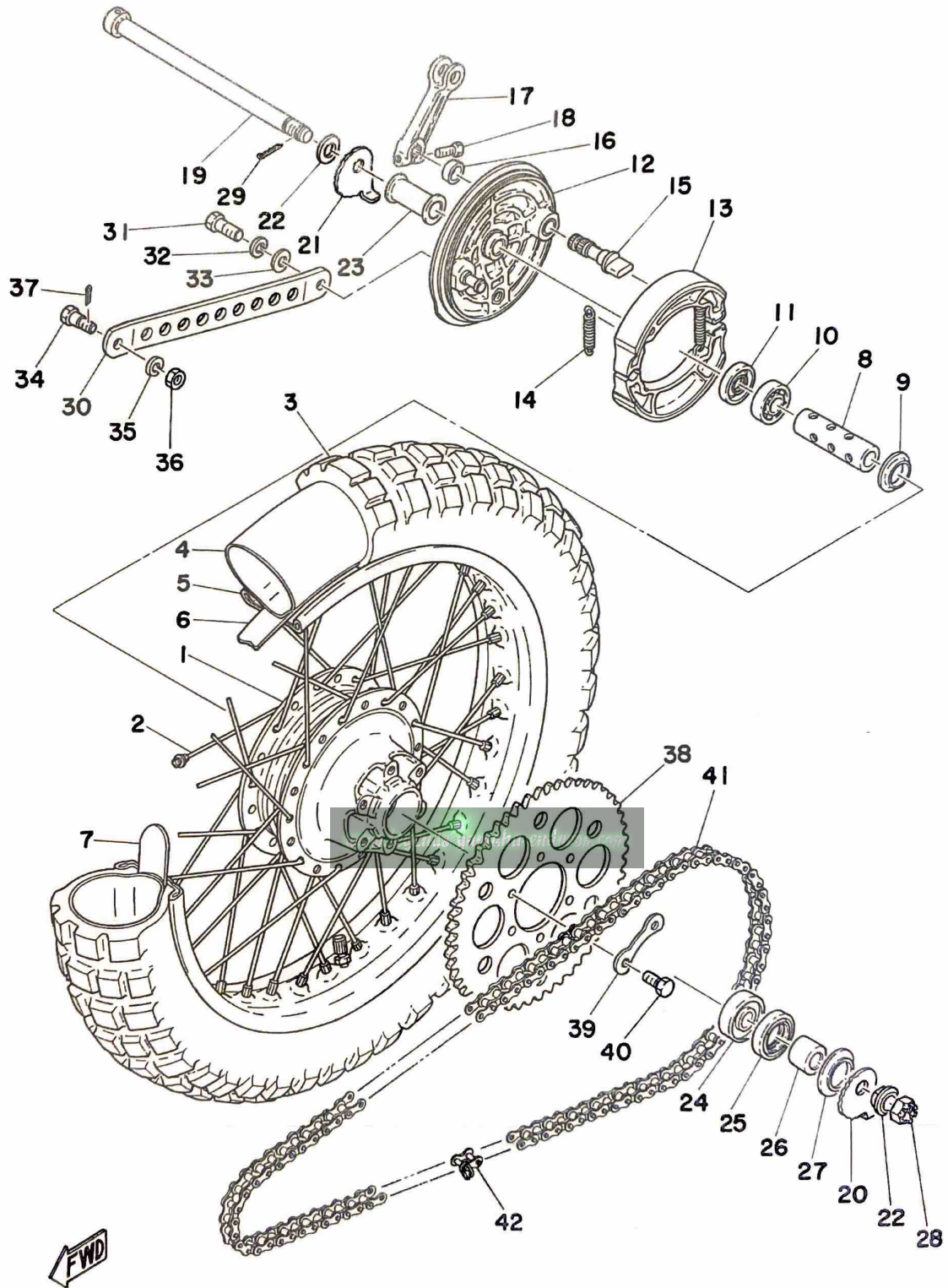
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This technical diagram illustrates the exploded view of a motorcycle rear wheel assembly. The components are numbered 1 through 42. The main assembly includes a tire (1), a wheel rim (2), a hub (3), and a chain sprocket (38). The chain (41) is shown with its links (42) and a master link (40). The hub assembly includes a hub shell (13), a hub nut (14), a hub washer (15), a hub key (16), a hub pin (17), a hub nut (18), a hub washer (19), a hub pin (20), a hub washer (21), a hub pin (22), a hub washer (23), a hub pin (24), a hub washer (25), a hub pin (26), a hub washer (27), a hub pin (28), a hub washer (29), a hub pin (30), a hub washer (31), a hub pin (32), a hub washer (33), a hub pin (34), a hub washer (35), a hub pin (36), a hub washer (37), a hub pin (38), a hub washer (39), a hub pin (40), a hub washer (41), and a hub pin (42). The diagram also shows a separate view of the hub assembly (13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42) and a view of the chain (41) and master link (40).

REAR WHEEL

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
26- 1	434-25311-01	HUB, rear	1		
26- 2	434-25304-00	SPOKE SET	15		
26- 3	94140-18150	TIRE, rear (4.00-18-4PR)	1		
26- 4	94240-18024	TUBE, rear (4.00-18)	1		
26- 5	94418-18154	RIM, rear (1.85-18)	1		
26- 6	94340-18022	BAND, rim (4.00-18)	1		
26- 7	214-25394-00	SPACER, bead	2		
26- 8	434-25317-00	SPACER, bearing	1		
26- 9	148-25115-00	FLANGE, spacer	1		
26-10	93306-20204	BEARING (6202Z)	1		
26-11	93104-22018	OIL SEAL (SO-22-35-5)	1		
26-12	434-25321-01	PLATE, brake shoe	1		
26-13	437-25330-00	BRAKE SHOE COMP.	2		
26-14	90506-16036	SPRING, tension (183-25333-00)	1		
26-15	248-25351-00	CAMSHAFT	1		
26-16	148-25359-00	SEAL, camshaft	1		
26-17	434-25355-01	LEVER, camshaft	1		
26-18	97301-06020	BOLT	1		
26-19	525-25381-00	SHAFT, wheel	1		
26-20	525-25388-00	PULLER, chain left	1		
26-21	525-25389-00	PULLER, chain right	1		
26-22	90201-15238	WASHER	1		
26-23	90387-15490	COLLAR	1		
26-24	93306-30203	BEARING (6302Z)	1		
26-25	93106-26005	OIL SEAL (DD-26-42-8)	1		
26-26	90387-15489	COLLAR	1		
26-27	401-25367-00	COVER, dust	1		

Fig. 26 REAR WHEEL

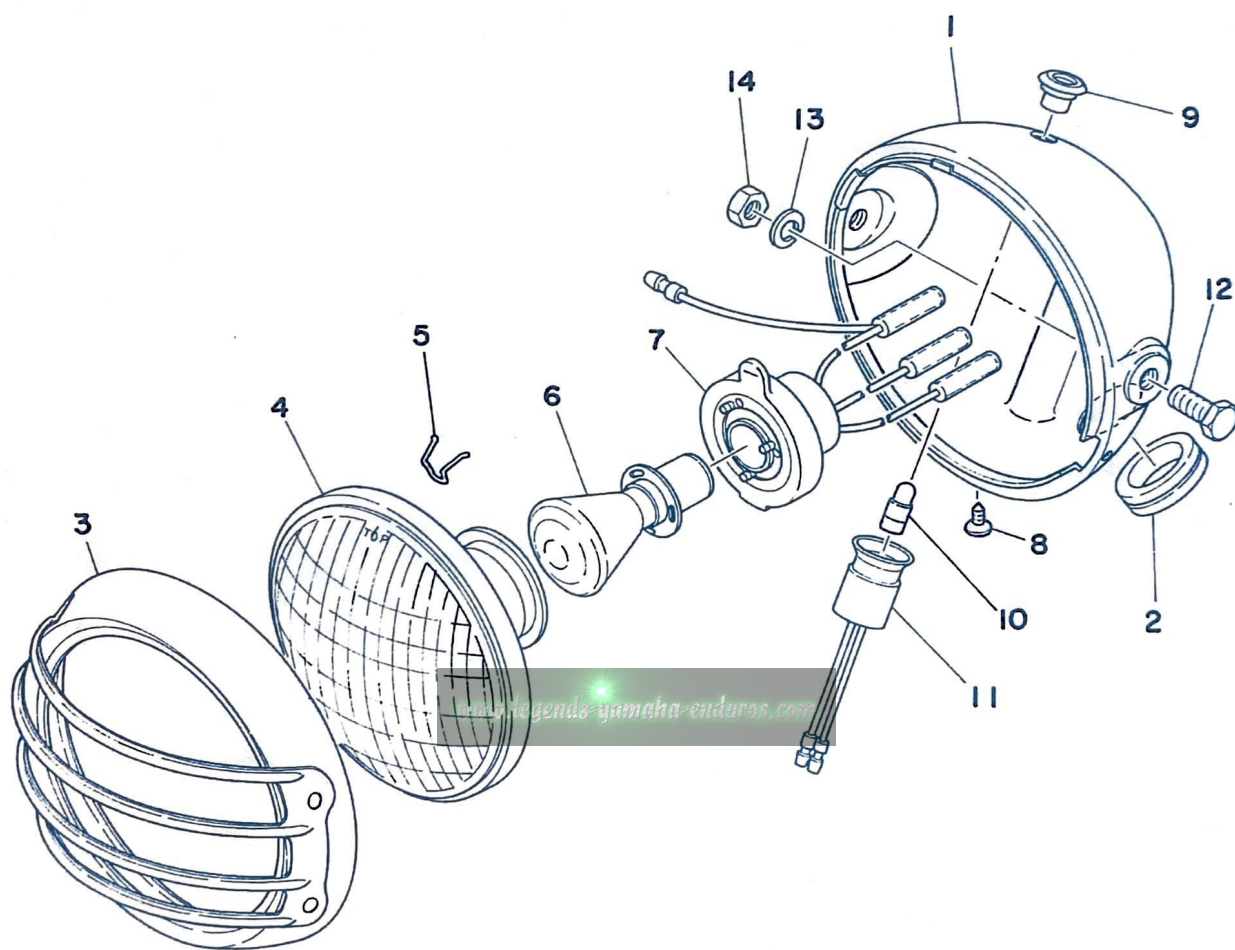


REAR WHEEL

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
26-28	90171-14006	NUT, castle (214-25182-01)	1		
26-29	91401-30030	PIN, cotter	1		
26-30	434-25371-01	BAR, tension	1		
26-31	90101-10254	BOLT	1		
26-32	92901-10100	WASHER, spring	1		
26-33	92901-10600	WASHER, plate	1		
26-34	90109-08063	BOLT (109-25373-00)	1		
26-35	92901-08100	WASHER, spring	1		
26-36	95301-08700	NUT, hexagon	1		
26-37	91401-25018	PIN, cotter	1		
26-38	525-25451-00	GEAR, sprocket wheel	1		
26-39	214-25412-00	WASHER, lock	3		
26-40	90109-08377	BOLT	6		
26-41	94524-28114	CHAIN (DK428-114L)	1		
26-42	94604-28001	. JOINT, chain	1		

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Fig. 27 HEAD LAMP

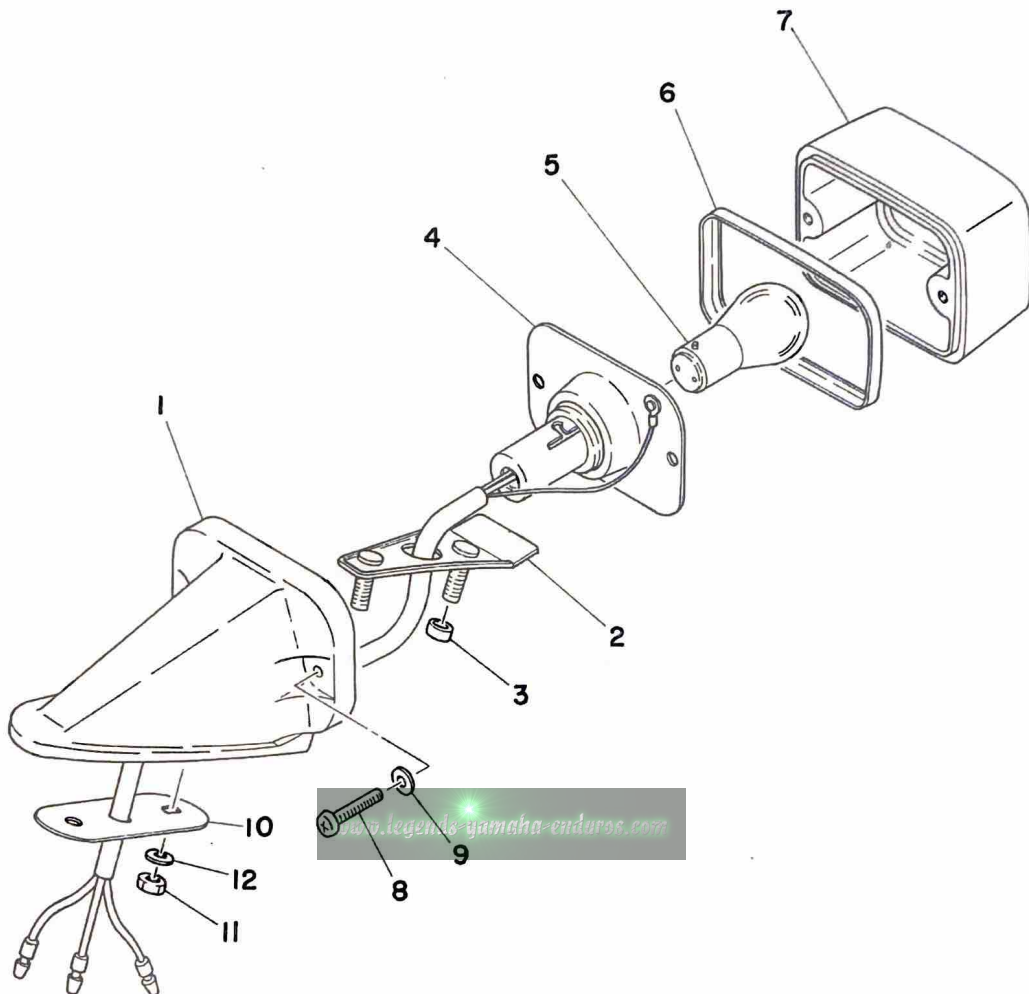


HEAD LAMP

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
27- 1	434-84130-60-36	HEAD LAMP BODY ASS'Y	 1		White
27- 2	150-84153-00	. GROMMET	 1		
27- 0-1	434-84110-60	HEAD LAMP UNIT ASS'Y	 1		
27- 3	493-84115-60	. RIM, head lamp	 1		
27- 4	525-84120-60	. LENS ASS'Y	 1		
27- 5	195-84324-00	. SPRING, reflector set	 3		
27- 6	251-84114-00	. BULB, head lamp (6V-25/25W)	1		
27- 7	434-841 ¹² 40 -60	. SOCKET CORD ASS'Y	 1		
27- 8	195-84325-00	SCREW, rim fitting	 1		
27- 0-2	214-84101-61	PILOT LAMP ASS'Y	 1		
27- 9	256-84357-61	. BODY, pilot lamp	 1		
27-10	104-83517-10	. BULB, pilot lamp (6V-1.5W)	.. 1		
27-11	214-84150-61	. SOCKET CORD ASS'Y	 1		
27-12	97303-08020	BOLT, hexagon	 2		
27-13	92901-08100	WASHER, spring	 2		
27-14	95301-08600	NUT	 2		

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Fig. 28 TAIL LAMP

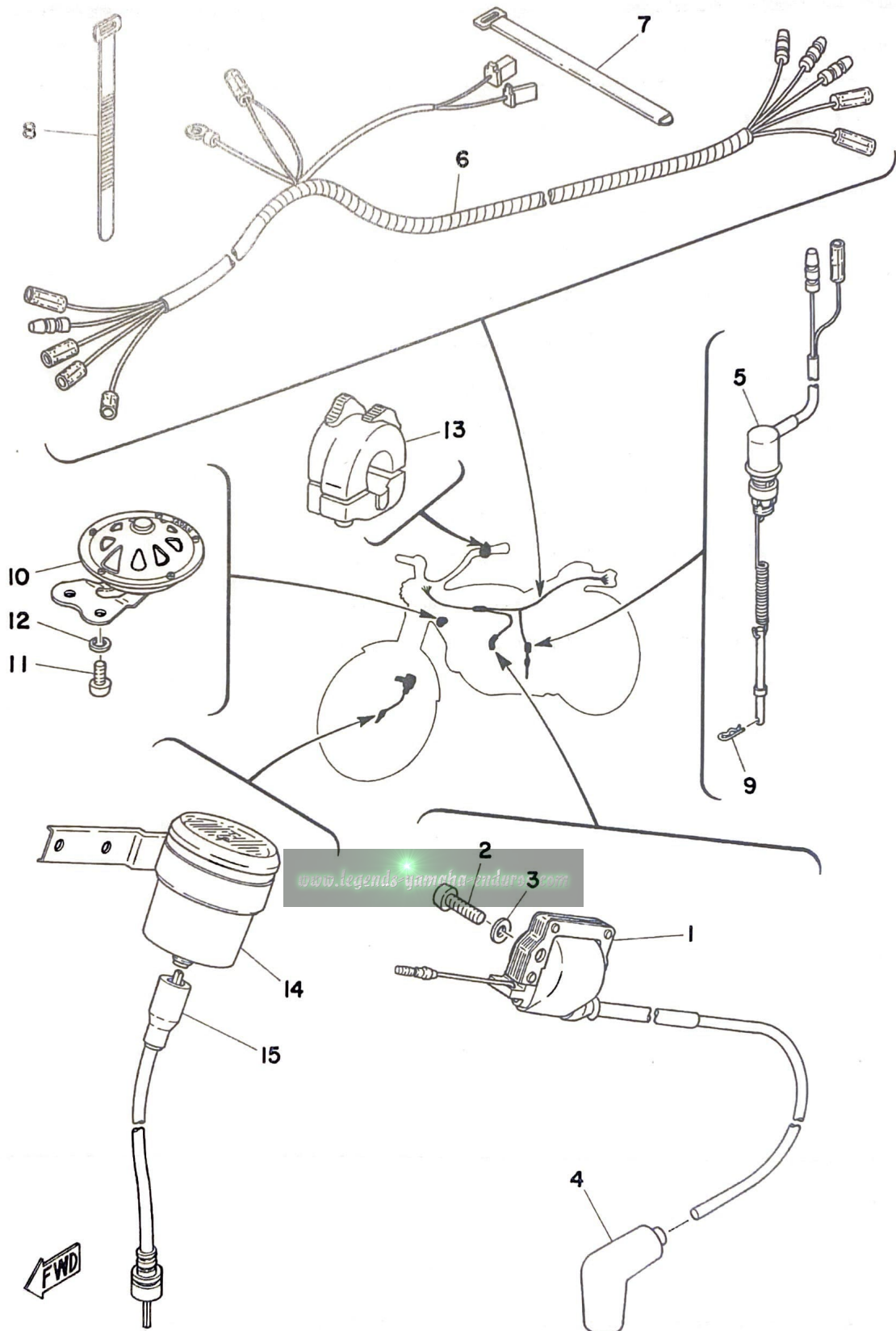


TAIL LAMP

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
28- 0-1	434-84500-62	TAIL LAMP ASS'Y	1		
28- 1	434-84519-62	. COVER	1		
28- 2	434-84511-62	. BASE, tail lamp	1		
28- 3	434-84557-60	. COLLAR	2		
28- 4	434-84517-60	. SOCKET ASS'Y	1		
28- 5	122-84514-30	. BULB, tail lamp (6V-17/5.3 W)	1		
28- 6	434-84515-61	. RIM, tail lamp	1		
28- 7	434-84521-69	. LENS, tail lamp	1		
28- 8	434-84524-61	. SCREW	2		
28- 9	434-84522-61	. WASHER, special 2	2		
28-10	434-84525-00	WASHER, special 1	1		
28-11	95301-05600	NUT	2		
28-12	92901-05100	WASHER, spring	2		

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Fig. 29 ELECTRICAL



ELECTRICAL

Ref. No.	Parts No.	Description	Q'ty	Applicable Machine No.	Remarks
29- 1	525-82310-40	IGNITION COIL ASS'Y	1		
29- 2	92501-06025	SCREW, panhead	2		
29- 3	92901-06200	WASHER, plain	2		
29- 4	294-82370-00	PLUG CAP ASS'Y	1		
29- 5	525-82530-00	STOP SWITCH ASS'Y	1		
29- 6	525-82590-50	WIRE HARNESS ASS'Y	1		
29- 7	168-83936-00	BAND, switch cord	1		
29- 8	341-26397-01	BAND	2		
29- 9	90468-12007	CLIP (102-25375-00)	1		

ALTERNATE PARTS

29-10	434-83380-10	HORN	1		
29-11	92501-06012	SCREW, panhead	2		
29-12	92901-06100	WASHER, spring	2		
29-13	434-83973-00	SWITCH, handle 3	1		
29-14	434-83510-10	SPEEDOMETER ASS'Y	1		Km/h
	434-83510-30	SPEEDOMETER ASS'Y	1		Mile/h
29-15	434-83550-00	SPEEDOMETER CABLE ASS'Y ..	1		

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27-10	104-83517-10	5- 5	137-16325-70	14-11	207-81326-10
25-26	109-25136-00	5- 9	137-16356-00	14-12	207-81331-10
25- 9	109-25315-00	6-34	137-17417-00	11- 3	214-14147-00
14-15	109-81328-10	22-21	137-24523-00	5-22	214-16389-00
14- 8	110-81346-20	25-21	137-25159-00	19-22	214-23158-00
5- 2	122-16164-00	19-11	146-23114-00	25- 7	214-25194-00
19-19	122-23119-01	26- 9	148-25115-00	26- 7	214-25394-00
19-20	122-23129-00	26-16	148-25359-00	26-39	214-25412-00
20- 6	122-23411-00	27- 2	150-84153-00	21- 0-1	214-82910-03
20- 4	122-23412-00	11-34	152-14138-00	21- 4	214-82911-01
20- 7	122-23416-00	11-33	152-14174-00	21- 5	214-83912-01
28- 5	122-84514-30	12- 2	152-14613-00	21- 7	214-83913-00
13- 1	126-13116-00	11-32	156-14135-00	21-12	214-83913-00
11-29	127-14124-00	20- 1	156-23411-00	27- 0-2	214-84101-61
11- 5	127-14195-00	20- 3	156-23412-00	27-11	214-84150-61
4-12	132-11561-00-03	21-33	156-26347-00	21- 0-2	233-82920-33
4-12	132-11561-00-05	11-23	164-14137-00	21- 9	233-82921-31
11-35	132-14173-00	6-10	164-17427-00-06	21-10	233-83922-01
22-23	132-24518-00	20-18	164-23462-00	1- 4	248-11351-00
22-19	132-24522-00	14-13	165-81145-21	4- 3	248-11651-01
22-24	132-24525-00	14-16	165-81145-21	9-11	248-15654-00
4-18	136-11561-00-03	12- 6	168-21639-00	19-12	248-23111-01
4-18	136-11561-00-04	22-22	168-24524-00	25- 1	248-25111-00-38
4-18	136-11561-00-05	21-37	168-83936-00	25-15	248-25135-10
4-18	136-11561-00-06	29- 7	168-83936-00	25-24	248-25138-10
4-18	136-11561-00-07	14-18	168-83936-01	26-15	248-25351-00
13-15	137-13128-00	21-38	168-83936-01	1- 2	251-11181-00
13-10	137-13137-00-05	11-20	174-14134-00	4-10	251-11633-00
13-10	137-13137-00-10	6-30	174-17461-20	27- 6	251-84114-00
13-10	137-13137-00-30	6-30	174-17461-30	13- 2	256-17837-00
13-11	137-13138-01	6-30	174-17461-40	23-18	256-83936-00
13- 5	137-13176-00	11-39	183-14196-00	27- 9	256-84357-61
11-24	137-14136-00	25-31	183-25118-00	9-18	257-15668-00
11-12	137-14143-34	25-14	183-25149-00	7-11	257-18531-00
11-12	137-14143-36	11-26	193-14126-00	11- 1	260-14142-25
11-12	137-14143-38	22-25	193-81145-20	11-25	276-14131-00
11- 7	137-14186-00	27- 5	195-84324-00	17-20	276-27231-00
7- 8	137-15353-00	27- 8	195-84325-00	22-13	278-24181-00

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Ref No.	Parts No.	Ref No.	Parts No.	Ref No.	Parts No.
29- 4	294-82370-00	8- 4	401-18102-00	14- 7	434-81321-10
11-21	304-14112-30	8- 7	401-18152-01	14- 6	434-81332-10
11-31	304-14171-00	8- 6	401-18178-00	29-10	434-83380-10
11- 8	304-14184-00	8- 5	401-18334-00	29-14	434-83510-10
11-36	304-14261-00	16- 6	401-22127-00	29-14	434-83510-30
2-14	304-15128-00	16- 7	401-22128-01	29-15	434-83550-00
10- 2	314-13610-01	20-15	401-23441-00-38	29-13	434-83973-00
10- 3	314-13613-00	25-22	401-25155-00	21- 3	434-83975-00
10- 4	314-13616-01	25-29	401-25181-00	27- 0-1	434-84110-60
10- 7	314-13621-02	26-27	401-25367-00	27- 1	434-84130-60-36
9-10	315-15641-00	13-21	402-13552-00	27- 7	434-84140-60
9- 9	315-15687-00	3- 9	402-15456-00	28- 0-1	434-84500-62
19-23	315-23167-50	12-19	434-14752-00	28- 2	434-84511-62
18-15	322-21541-00	23- 2	434-21771-00	28- 6	434-84515-61
19-18	322-23346-00	16-13	434-22153-00-91	28- 4	434-84517-60
19-15	322-23356-00	16-11	434-22179-00-93	28- 1	434-84519-62
19-17	322-23357-00	16-17	434-22210-00	28- 7	434-84521-69
22- 5	322-24161-00	19-14	434-23341-00	28- 9	434-84522-61
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