

MODEL HT1-M

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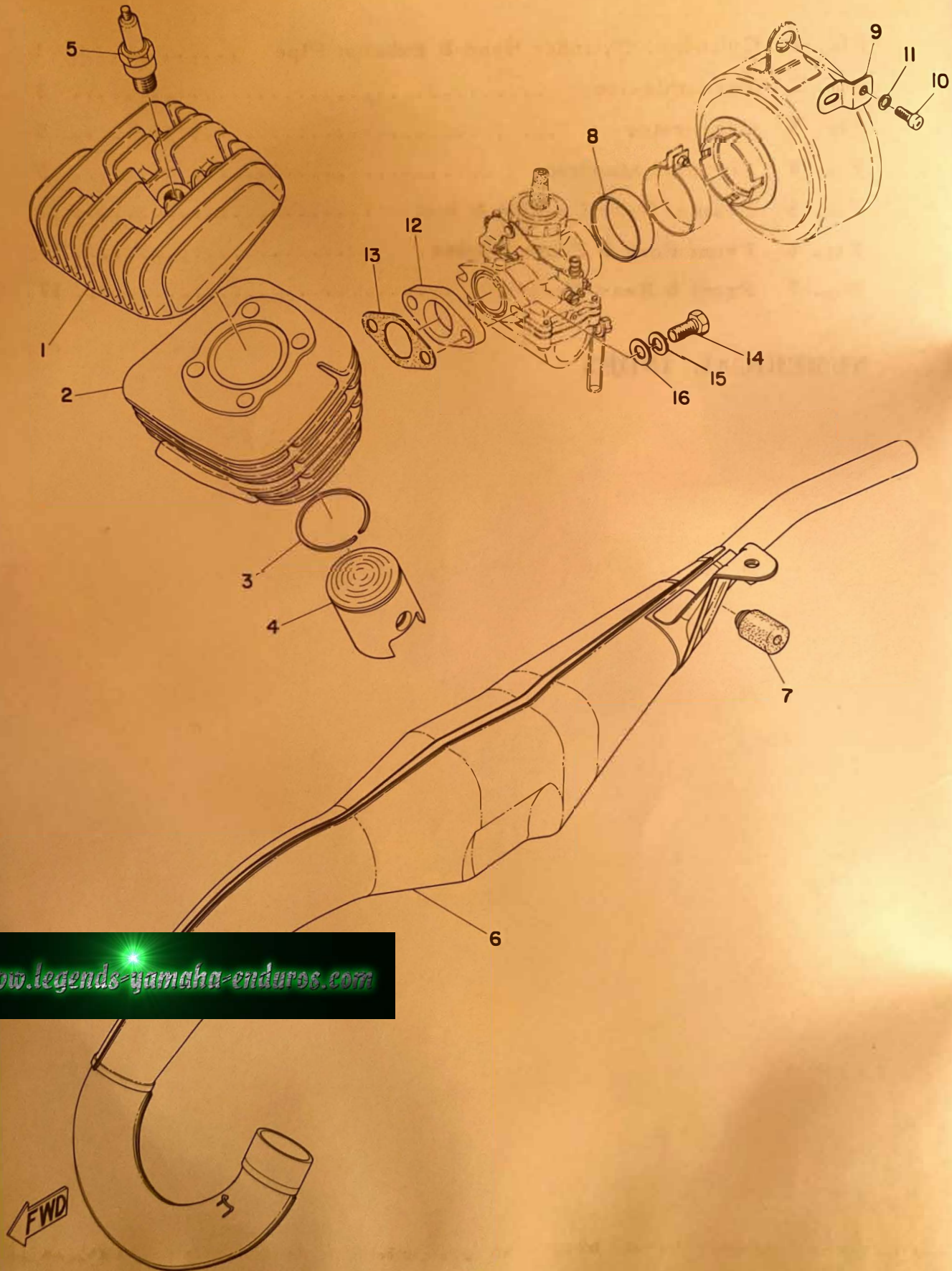
This Parts List is for the exclusive parts for the HT1-M.
Please refer to HT1 Parts List for the parts not listed in
this publication.

CONTENTS

Fig. 1	Cylinder, Cylinder Head & Exhaust Pipe	1
Fig. 2	Transmission	3
Fig. 3	Carburetor	5
Fig. 4	Flywheel Magneto	9
Fig. 5	Frame, Rear Cushion & Seat	11
Fig. 6	Front Fork & Front Fender	13
Fig. 7	Front & Rear Wheel	17

NUMERICAL INDEX

Fig. 1 CYLINDER, CYLINDER HEAD & EXHAUST PIPE



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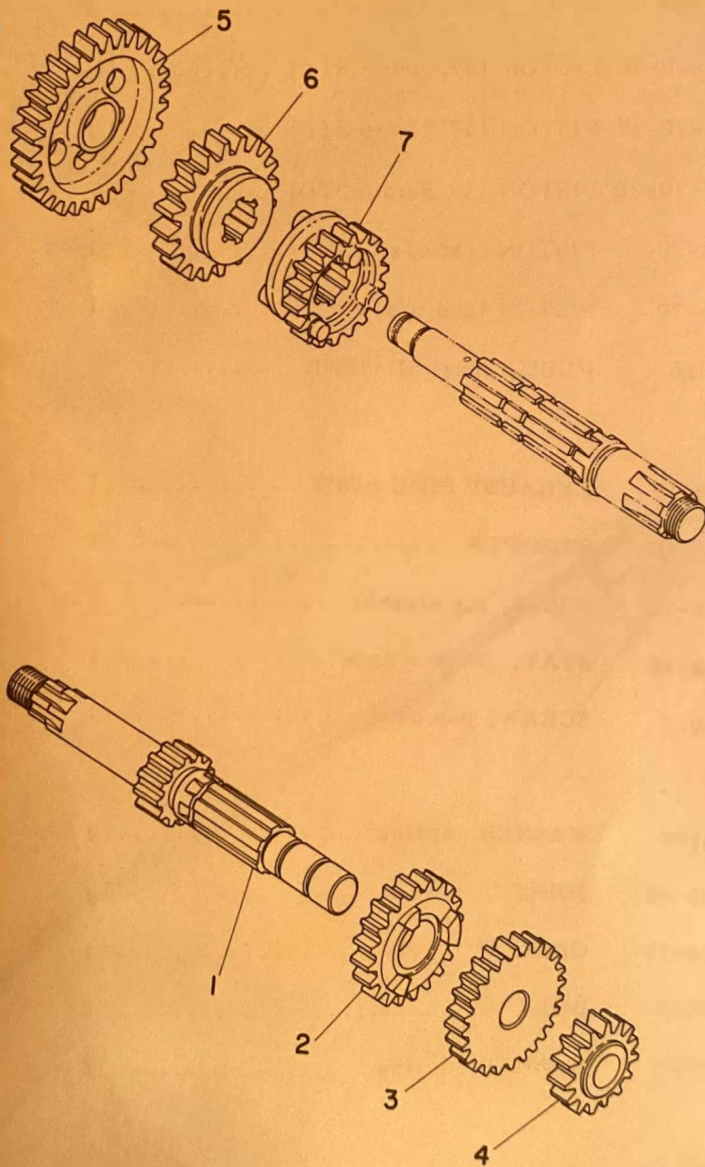
FWD

CYLINDER, CYLINDER HEAD & EXHAUST PIPE

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
1-1	276-11111-70	HEAD, cylinder	1		
1-2	276-11311-70	CYLINDER	1		
1-3	276-11611-70	RING, piston (STD.)	1		
	276-11611-80	RING, piston (1st o/s)	1		Alternate
	276-11611-90	RING, piston (2nd o/s)	1		Alternate
1-4	276-11631-70-96	PISTON (49.96mm STD)	} U.R 1		
	276-11631-70-97	PISTON (49.97mm STD)			
	276-11631-70-98	PISTON (49.98mm STD)			
	276-11635-70	PISTON (1st o/s)	1		Alternate
	276-11636-70	PISTON (2nd o/s)	1		Alternate
1-5	94700-00016	PLUG, spark (B-9EN).....	1		
1-6	276-14610-70	EXHAUST PIPE ASS'Y	1		
1-7	276-14768-70	STOPPER	1		
1-8	276-14453-70	JOINT, air cleaner	1		
1-9	276-14498-70	STAY, cleaner case	1		
1-10	92501-06015	SCREW, pan head	1		
1-11	92901-06100	WASHER, spring	1		
1-12	248-13555-00	JOINT	1		
1-13	248-13556-70	GASKET	1		
1-14	97201-08030	BOLT	2		
1-15	92901-08100	WASHER, spring	2		
1-16	92901-08200	WASHER, plain	2		

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Fig. 2 TRANSMISSION

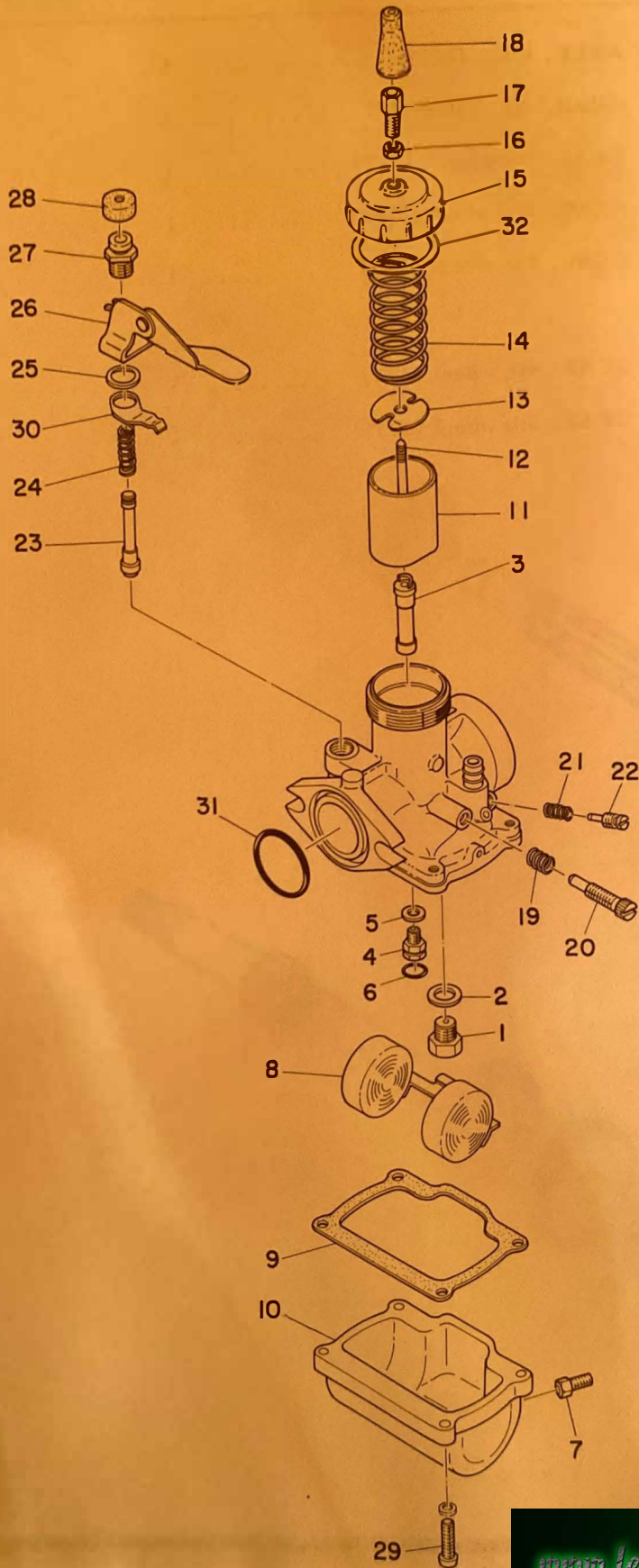


TRANSMISSION

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
2-1	276-17411-00	AXLE, main (12T)	1		
2-2	265-17141-00	GEAR, 4th pinion (22T)	1		
2-3	265-17151-00	GEAR, 5th pinion (23T)	1		
2-4	265-17121-01	GEAR, 2nd pinion (16T)	1		
2-5	265-17211-00	GEAR, 1st wheel (34T)	1		
2-6	265-17241-00	GEAR, 4th wheel (24T)	1		
2-7	265-17251-00	GEAR, 5th wheel (22T)	1		

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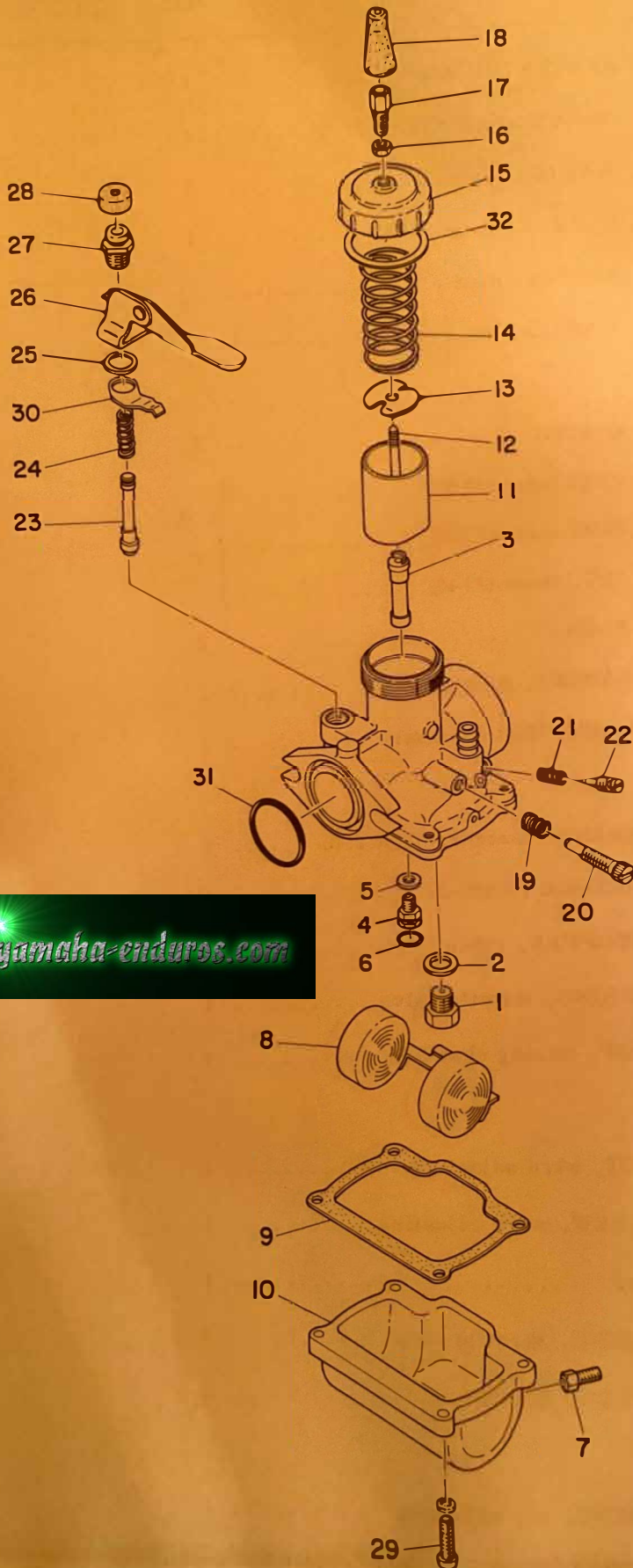
Fig. 3 CARBURETOR



CARBURETOR

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
3-0-1	276-14101-70	CARBURETOR ASS'Y	1		
3-1	168-14190-20	. VALVE SEAT ASS'Y (#2.0)	1		
3-2	214-14195-00	. WASHER, valve seat	1		
3-3	248-14141-28	. NOZZLE, main (N-8)	1		
3-4	248-14145-01	. SETTER, needle jet	1		
3-5	137-14153-00	. WASHER, main jet	1		
3-6	93210-04121	. O-RING	1		
3-7	137-14143-24	. JET, main (#120)	} U.R. 1		STD
	137-14143-26	. JET, main (#130)			
	137-14143-28	. JET, main (#140)			
3-8	156-14185-00	. FLOAT	1		
3-9	156-14184-00	. GASKET, float chamber	1		
3-10	248-14181-01	. BODY, float chamber	1		
3-11	204-14112-20	. VALVE, throttle (C.A 2.0)	1		
3-12	156-14116-07	. NEEDLE (4DH7-2)	1		
3-13	246-14132-00	. STOPPER, cable	1		
3-14	248-14131-00	. SPRING, throttle valve	1		
3-15	802-14158-00	. TOP, mixing chamber	1		
3-16	802-14161-00	. NUT, wire adjusting	1		
3-17	127-14124-20	. SCREW, wire adjusting	1		
3-18	802-14169-00	. CAP	1		
3-19	137-14133-00	. SPRING, throttle stop	1		
3-20	204-14122-00	. SCREW, throttle	1		
3-21	127-14134-00	. SPRING, air adjusting	1		

Fig. 3 CARBURETOR



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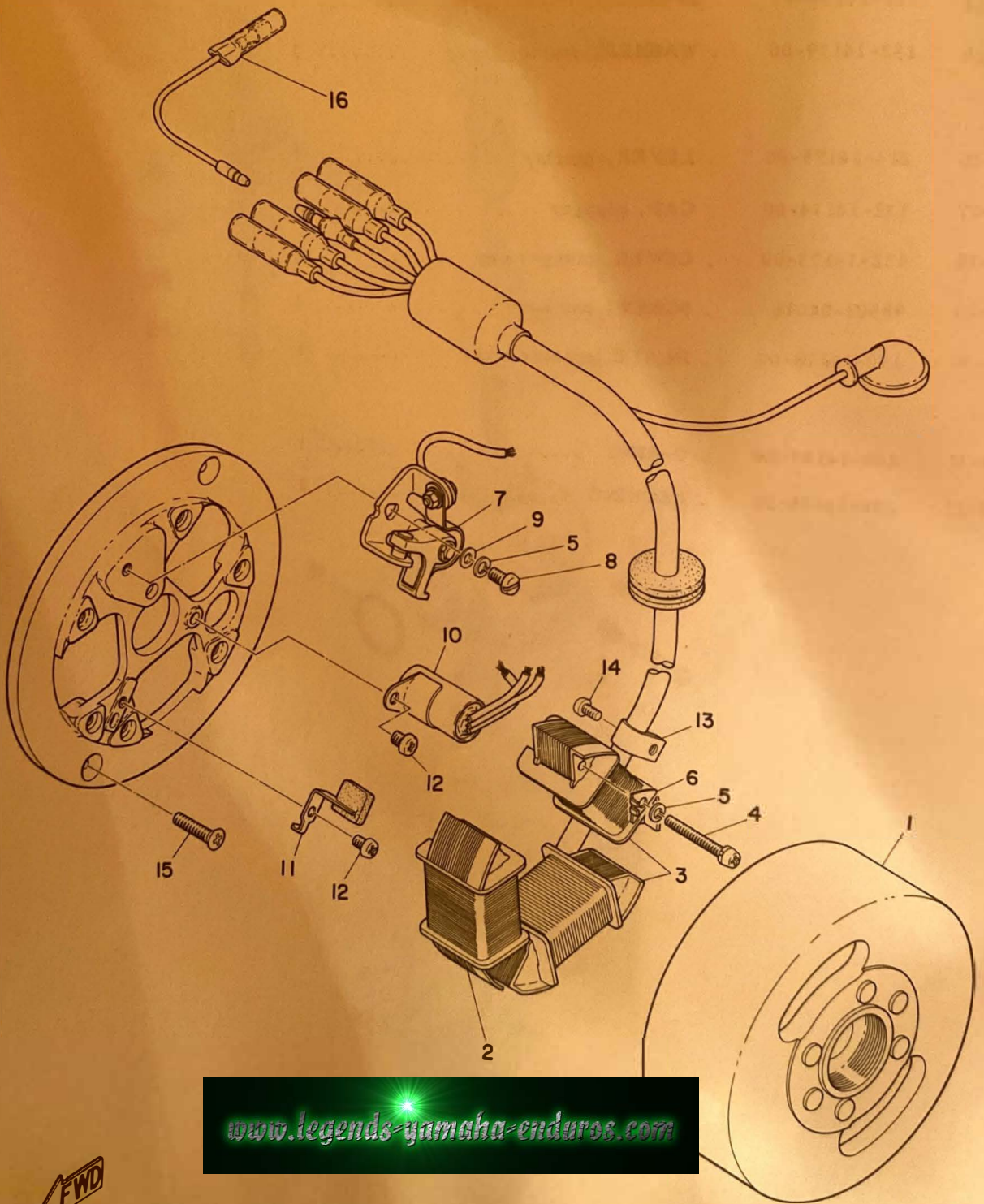


CARBURETOR

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
3-22	152-14123-00	• SCREW, air adjusting	1		
3-23	132-14171-00	• PLUNGER, starter	1		
3-24	156-14135-00	• SPRING, plunger	1		
3-25	132-14179-00	• WASHER, starter lever	1		
3-26	214-14175-00	• LEVER, starter	1		
3-27	132-14174-00	• CAP, plunger	1		
3-28	132-14173-00	• COVER, plunger cap	1		
3-29	98502-04016	• SCREW, pan head	4		
3-30	170-14178-00	• PLATE, starter lever	1		
3-31	248-14147-00	• O-RING	1		
3-32	246-14126-00	• PACKING	1		

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Fig. 4 FLYWHEEL MAGNETO



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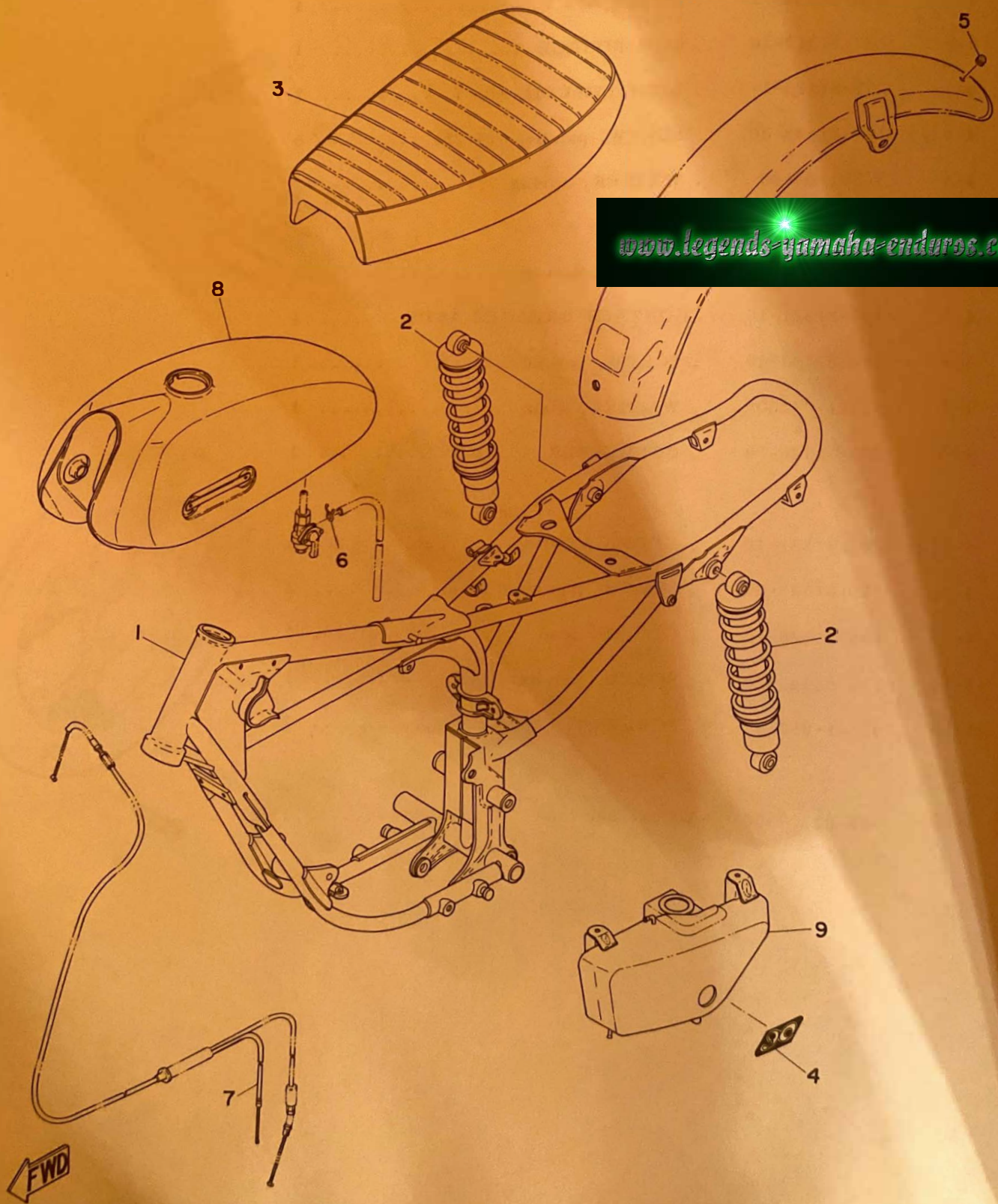
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FLYWHEEL MAGNETO

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
4-0-1	276-81300-11	FLYWHEEL MAGNETO ASS'Y	1		
4-1	276-81350-11	. ROTOR ASS'Y	1		
4-2	277-81312-10	. COIL SOURCE	1		
4-3	276-81313-11	. LIGHTING COIL ASS'Y	2		
4-4	110-81348-20	. SCREW, pan head (4-25)	6		
4-5	92901-04100	. WASHER, spring	7		
4-6	277-81332-10	. PLATE, timing	1		
4-7	207-81321-10	. CONTACT BREAKER ASS'Y	1		
4-8	110-81347-20	. SCREW, pan head (4-12)	1		
4-9	92901-04200	. WASHER, plain	1		
4-10	277-81326-10	. CONDENSER	1		
4-11	207-81331-10	. LUBRICATOR	1		
4-12	110-81345-20	. SCREW, pan head (4-6)	2		
4-13	109-81328-10	. CLAMP, lead	1		
4-14	110-81345-20	. SCREW, pan head (4-6)	1		
4-15	98701-05015	. SCREW, flat head	2		
4-16	319-82319-00	WIRE, sub lead	1		



Fig. 5 FRAME, REAR CUSHION & SEAT

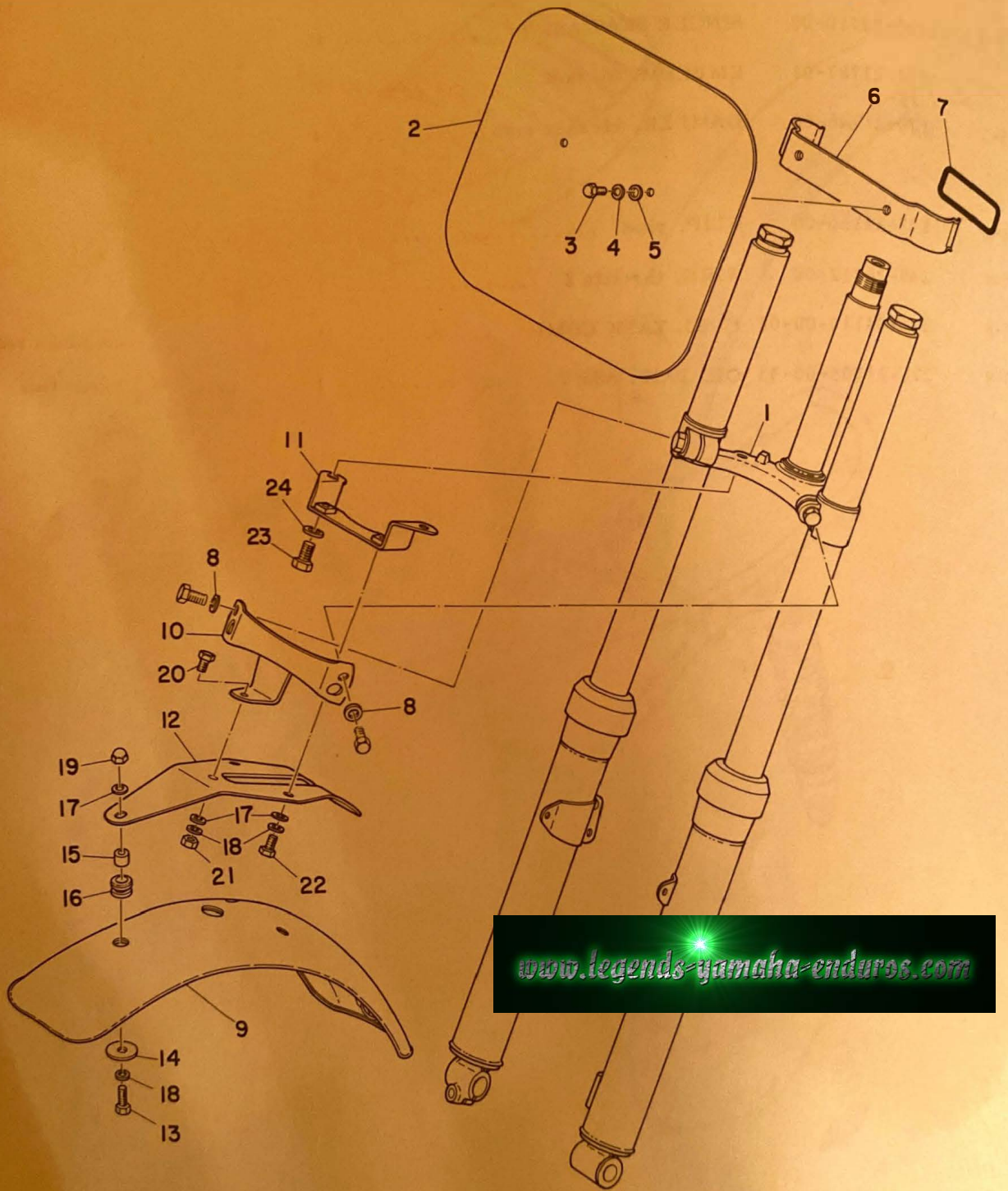


FRAME, REAR CUSHION & SEAT

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
5-1	277-21110-01-33	FRAME COMP.	1		
5-2	248-22210-21	REAR CUSHION ASS'Y	2		
5-3	319-24710-00	SINGLE SEAT ASS'Y	1		
5-4	277-21787-01	EMBLEM, oil tank	1		
5-5	170-21746-00	DAMPER, cleaner stop	4		
5-6	143-24356-00	CLIP, pipe	1		
5-7	248-26312-00	WIRE, throttle 2	1		
5-8	276-24110-00-01	FUEL TANK COMP	1		Competition Yellow
5-9	276-21705-00-33	OIL TANK ASS'Y	1		Yamaha Black

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Fig. 6 FRONT FORK & FRONT FENDER



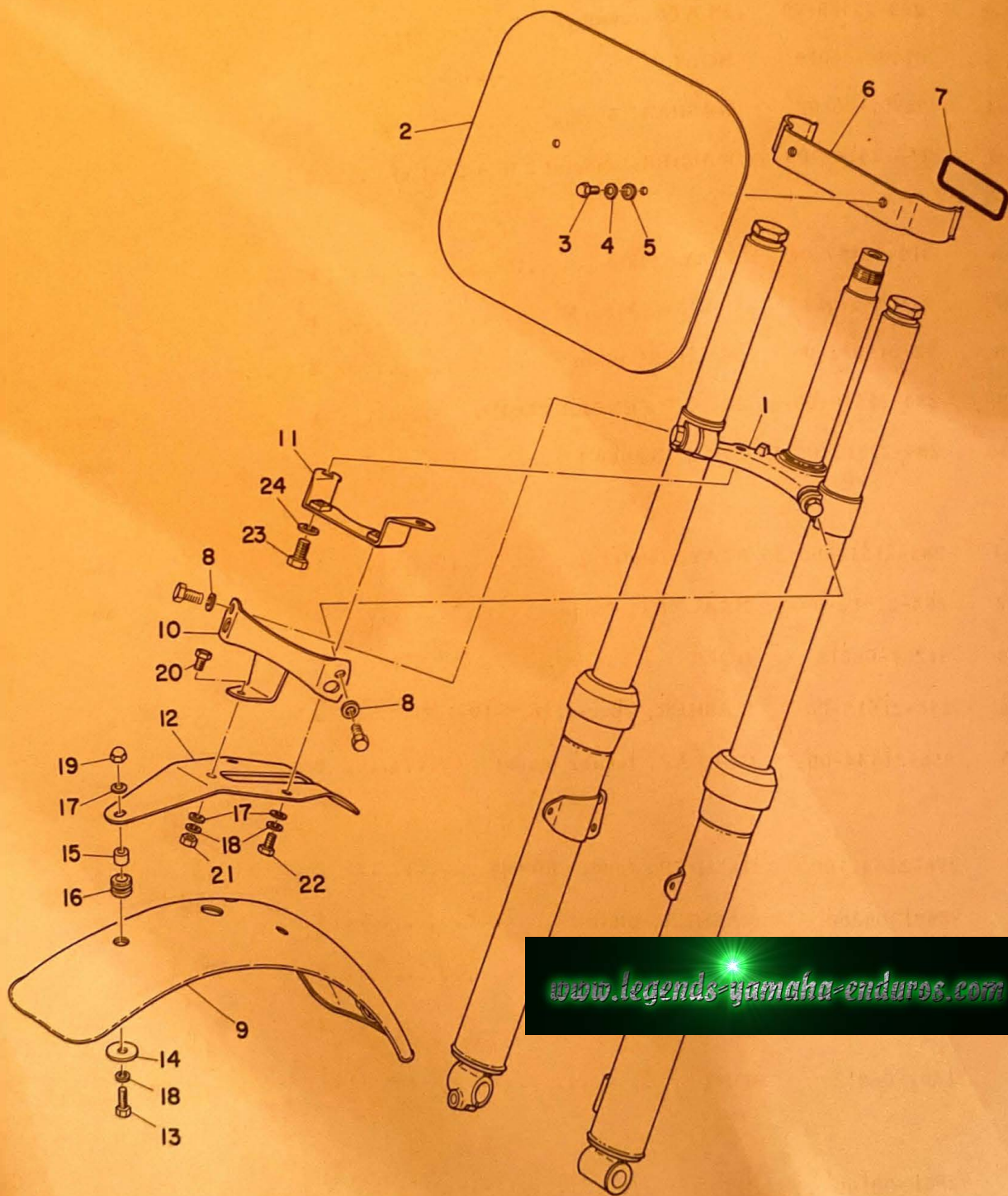
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FRONT FORK & FRONT FENDER

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
6-0-1	319-23100-50-35	FRONT FORK ASS'Y	1		Silver
6-1	276-23340-50-33	. UNDER BRACKET COMP.	1		Yamaha Black
6-2	263-23485-00	PLATE, number	1		
6-3	91201-06015	BOLT	2		
6-4	92901-06100	WASHER, spring	2		
6-5	156-24187-00	WASHER, special 2 (6.5-26-1.6) ...	2		
6-6	319-23487-00	STAY, plate	1		
6-7	93210-67057	O-RING (3-66.5)	1		
6-8	92901-08200	WASHER, plain	2		
6-9	284-21510-00-35	FRONT FENDER COMP.	1		Silver
6-10	284-21513-00-35	STAY, fender 1	1		Silver
6-11	284-21514-00-35	STAY, fender 2	1		Silver
6-12	284-21512-00-35	BRACKET, fender	1		Silver
6-13	91201-06018	BOLT	2		
6-14	256-21615-00	WASHER, special (6.5-19-1.2)	2		
6-15	256-21544-00	COLLAR, fender mount	2		
6-16	256-21541-00	DAMPER, fender mount	2		
6-17	92901-06200	WASHER, plain	5		
6-18	92901-06100	WASHER, spring	5		
6-19	92803-06700	NUT, crown	2		
6-20	91201-06012	BOLT	1		
6-21	92801-06100	NUT	1		

Fig. 6 FRONT FORK & FRONT FENDER



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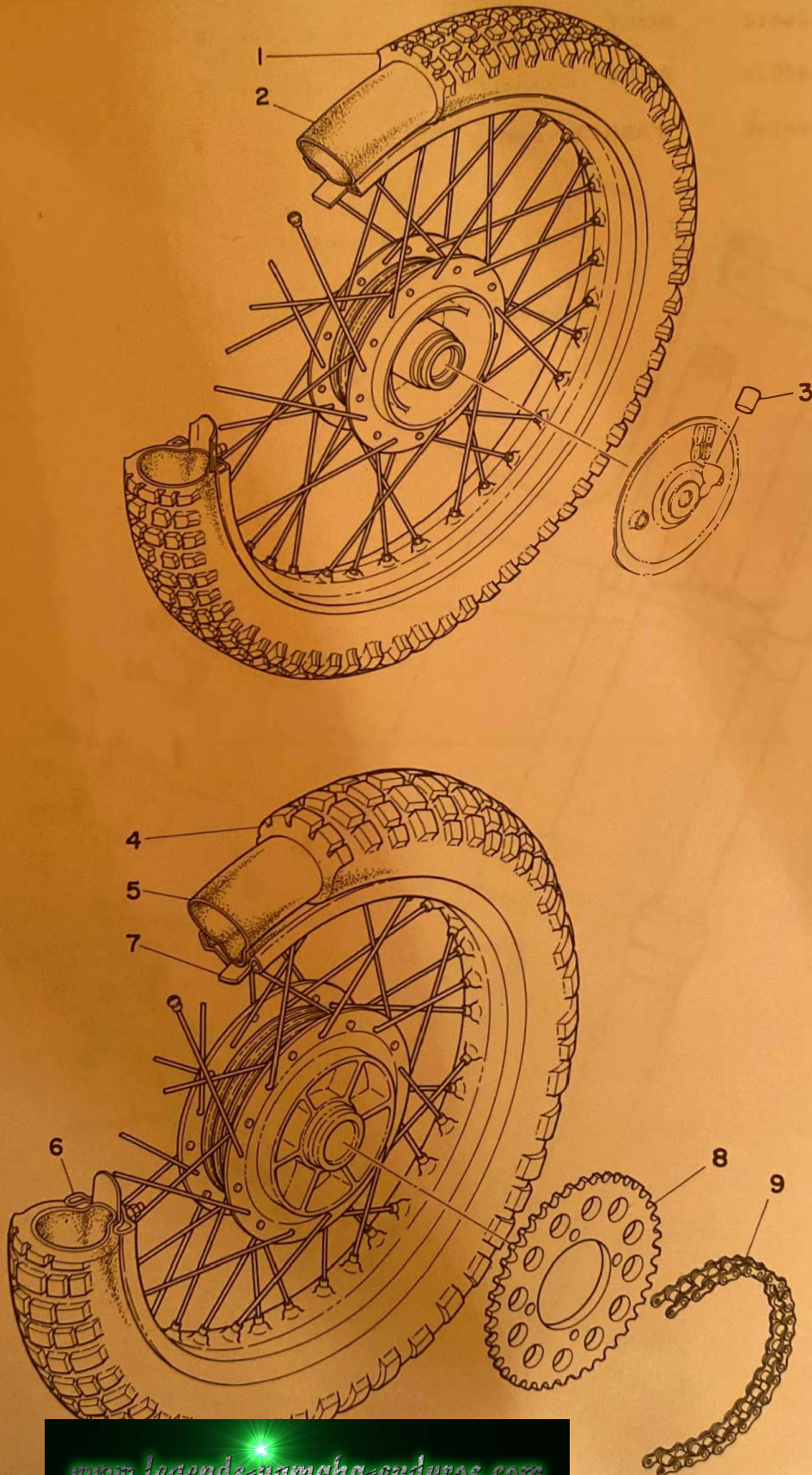


FRONT FORK & FRONT FENDER

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
6-22	91201-06012	BOLT	2		
6-23	97201-08015	BOLT	2		
6-24	92901-08100	WASHER, spring	2		

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Fig. 7 FRONT & REAR WHEEL



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FRONT & REAR WHEEL

Ref. No.	Part No.	Description	Q'ty	Applicable Machine No.	Remarks
7-1	94130-18073	TIRE, front (3.00-18-4PR)	1		
7-2	94230-18012	TUBE (3.00-18)	1		
7-3	288-25139-00	PLUG, blind	1		
7-4	94132-18074	TIRE, rear (3.25-18-4PR)	1		
7-5	94232-18020	TUBE (3.25-18)	1		
7-6	94416-18018	RIM (1.60-18)	1		
7-7	94332-18016	BAND, rim	1		
7-8	276-25449-10	GEAR, sprocket wheel (49T)	} U. R 1		STD
	276-25452-10	GEAR, sprocket wheel (52T)			
7-9	94504-28108	CHAIN (DK428-108L)	1		

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NUMERICAL INDEX

Ref No.	Parts No.	Ref No.	Parts No.	Ref No.	Parts No.
4-13	109-81328-10	3- 3	248-14141-28	4- 0-1	276-81300-11
4-12	110-81345-20	3- 4	248-14145-01	4- 3	276-81313-11
4-14	110-81345-20	3-31	248-14147-00	4- 1	276-81350-11
4- 8	110-81347-20	3-10	248-14181-01	5- 1	277-21110-01-33
4- 4	110-81348-20	5- 2	248-22210-21	5- 4	277-21787-01
3-17	127-14124-20	5- 7	248-26312-00	4- 2	277-81312-10
3-21	127-14134-00	6-16	256-21541-00	4-10	277-81326-10
3-23	132-14171-00	6-15	256-21544-00	4- 6	277-81332-10
3-28	132-14173-00	6-14	256-21615-00	6- 9	284-21510-00-35
3-27	132-14174-00	6- 2	263-23485-00	6-12	284-21512-00-35
3-25	132-14179-00	2- 4	265-17121-01	6-10	284-21513-00-35
3-19	137-14133-00	2- 2	265-17141-00	6-11	284-21514-00-35
3- 7	137-14143-24	2- 3	265-17151-00	7- 3	288-25139-00
3- 7	137-14143-26	2- 5	265-17211-00	6- 0-1	319-23100-50-35
3- 7	137-14143-28	2- 6	265-17241-00	6- 6	319-23487-00
3- 5	137-14153-00	2- 7	265-17251-00	5- 3	319-24710-00
5- 6	143-24356-00	1- 1	276-11111-70	4-16	319-82319-00
3-22	152-14123-00	1- 2	276-11311-70	3-15	802-14158-00
3-12	156-14116-07	1- 3	276-11611-70	3-16	802-14161-00
3-24	156-14135-00	1- 3	276-11611-80	3-18	802-14169-00
3- 9	156-14184-00	1- 3	276-11611-90	6-20	91201-06012
3- 8	156-14185-00	1- 4	276-11631-70-96	6-22	91201-06012
6- 5	156-24187-00	1- 4	276-11631-70-97	6- 3	91201-06015
3- 1	168-14190-20	1- 4	276-11631-70-98	6-13	91201-06018
3-30	170-14178-00	1- 4	276-11635-70	1-10	92501-06015
5- 5	170-21746-00	1- 4	276-11636-70	6-21	92801-06100
3-11	204-14112-20	3- 0-1	276-14101-70	6-19	92803-06700
3-20	204-14122-00	1- 8	276-14453-70	4- 5	92901-04100
4- 7	207-81321-10	1- 9	276-14498-70	4- 9	92901-04200
4-11	207-81331-10	1- 6	276-14610-70	1-11	92901-06100
3-26	214-14175-00	1- 7	276-14768-70	6- 4	92901-06100
3- 2	214-14195-00	2- 1	276-17411-00	6-18	92901-06100
3-32	246-14126-00	5- 9	276-21705-00-33	6-17	92901-06200
3-13	246-14131-00	6- 1	276-23340-50-33	1-15	92901-08100
1-12	248-13555-00	5- 8	276-24110-00-01	6-24	92901-08100
1-13	248-13556-70	7- 8	276-25449-10	1-16	92901-08200
3-14	248-14131-00	7- 8	276-25452-10	6- 8	92901-08200

NUMERICAL INDEX

Ref No.	Parts No.	Ref No.	Parts No.	Ref No.	Parts No.
3- 6	93210-04121				
6- 7	93210-67057				
7- 1	94130-18073				
7- 4	94132-18074				
7- 2	94230-18012				
7- 5	94232-18020				
7- 7	94332-18016				
7- 6	94416-18018				
7- 9	94504-28108				
1- 5	94700-00016				
6-23	97201-08015				
1-14	97201-08030				
3-29	98502-04016				
4-15	98701-05015				

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