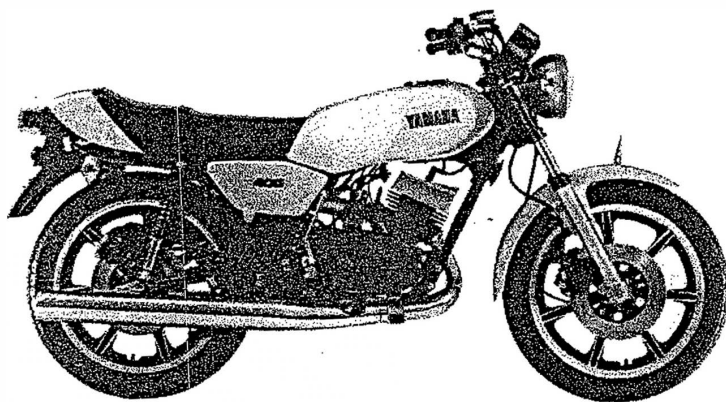


RD250F



RD400F

FOREWORD

This Parts List is related to the parts in use for the Yamaha RD250F/RD400F. When you are ordering replacement parts for the RD250F/RD400F, refer to this Parts List and cite both part numbers and part names correctly.

Modifications or additions which have been made after issue of the Parts List will be announced in the Yamaha Parts News.

It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts List on hand to keep it up-to-date.

Abbreviations

The following abbreviations are used in this Parts List.

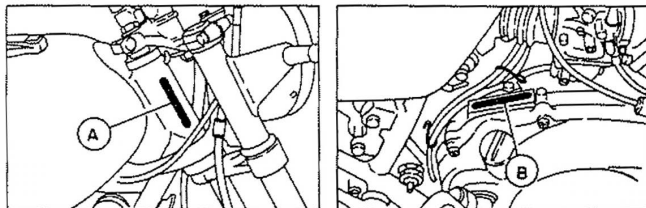
- U.R. Use size (thickness) and/or number as required.
- U.N. Use as many as you need.
- F# Frame No. (Applicable machine No.)

Parts, which are to be supplied in the form of assemblies, are listed with an indentation of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE CARBURETOR ASS'Y
 . JET, pilot
 . NOZZLE, main

Initial Serial No. and Color Code

	RD250F	RD400F
(A) Frame Serial No.	3M3-000101 and following	3M4-000101 and following
(B) Engine Serial No.	3M3-000101 and following	3M4-000101 and following



Color Code	Color Name
33	Yamaha Black
93	Chrome Plated
98	Low Gloss Black
Y9	New Pearl White

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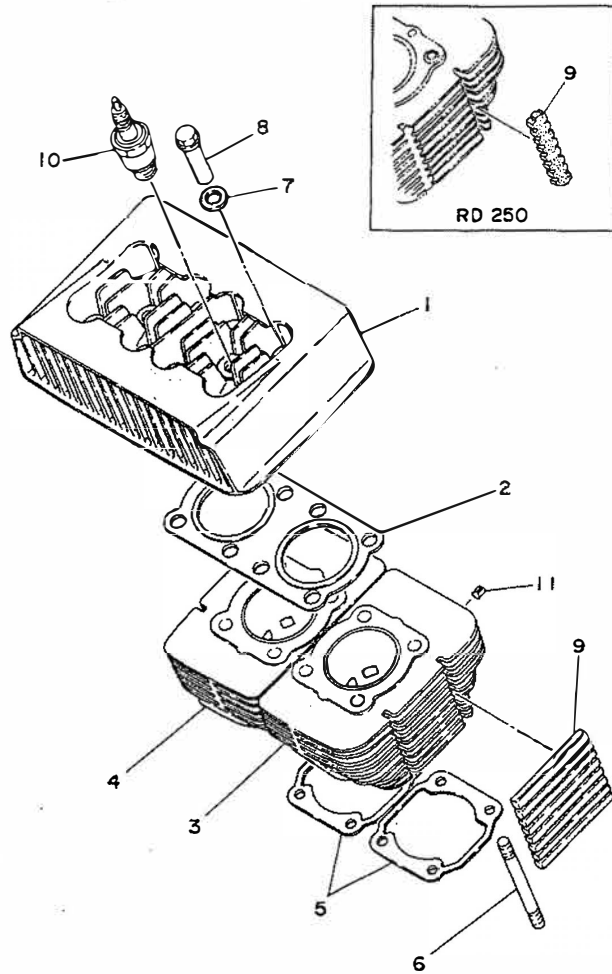
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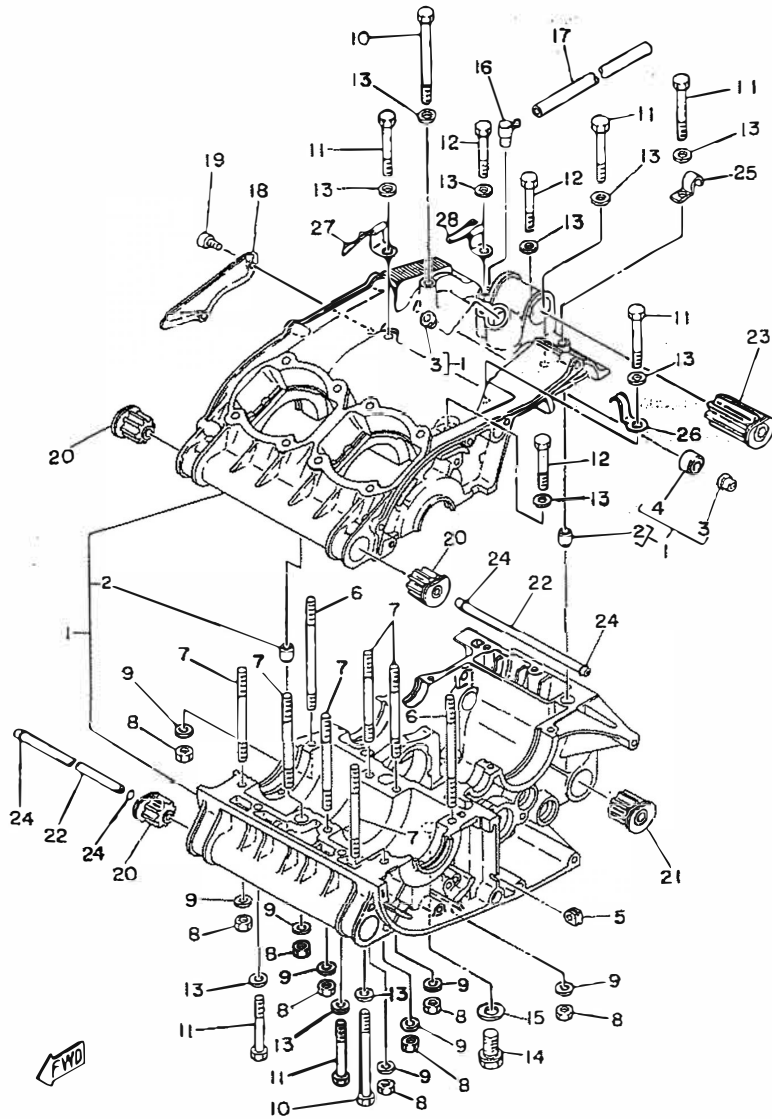


Ref.No.	Part No.	Description	Q'ty		Remarks
			250	400	
1	3M3-11111-00	HEAD, cylinder	1		
	3J7-11111-00	HEAD, cylinder		1	G.
2	3M3-11181-01	GASKET, cylinder head	1		
	3J7-11181-01	GASKET, cylinder head		1	G.
3	3M3-11311-00	CYLINDER, left	1		
	2R9-11311-01	CYLINDER, left		1	G.
4	3M3-11321-00	CYLINDER, right	1		
	2R9-11321-01	CYLINDER, right		1	G.
5	278-11351-01	GASKET, cylinder	2	2	
6	90116-08065	BOLT, stud (276-11361-00)	8		
	90116-08232	BOLT, stud		8	G.
7	90201-12362	WASHER, plate (278-11175-00)	8	8	G.
8	90179-08090	NUT	8		
	90179-08026	NUT		8	G.
9	1A0-11162-02	ABSORBER 2	4		
	2V0-11162-00	ABSORBER 2		2	G.
10	94701-00046	PLUG, spark (B-9ES)	2	2	G.
11	91609-30010	PIN, spring		2	G.

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FWD

Fig. 2 CRANKCASE



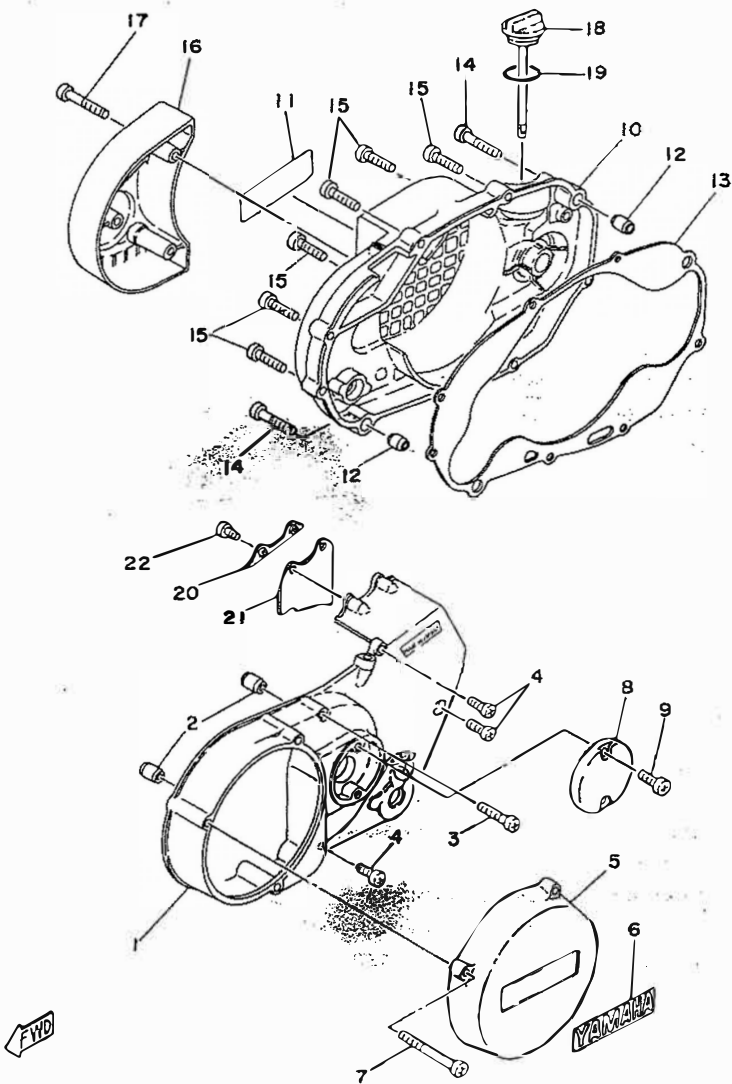
2

Ref.No.	Part No.	Description	Q'ty		Remarks
			250	400	
2-1	1A0-15100-02	CRANKCASE ASS'Y		1	
	2R9-15100-00	CRANKCASE ASS'Y		1	
2	91810-05016	. PIN, dowel (8.4-12-16)	2	2	
3	90381-08002	. BUSHING (214-17843-00)	2	2	
4	90380-14040	. BUSHING (278-17833-00)	1	1	
5	90480-01148	GROMMET (136-82545-00)	1	1	
6	90116-08232	BOLT, stud	2	2	
7	90116-08064	BOLT, stud (248-11361-00)	6	6	
8	95301-08600	NUT, hexagon	8	8	
9	92901-08200	WASHER, plain	8	8	
10	97321-06090	BOLT, hexagon	1	2	
11	97321-06055	BOLT, hexagon	4	6	
12	97321-06045	BOLT, hexagon	3	3	
13	92901-06200	WASHER, plain	8	11	
14	90340-14010	PLUG, screw	1	1	
15	137-15353-00	GASKET, drain plug (14.5-21-1.5)	1	1	
16	498-15371-00	BREATHER	1	1	
17	90446-07008	HOSE (248-15373-00 5-150)	1	1	
18	278-15492-01	COVER	1	1	
19	98501-05010	SCREW, panhead	2	2	
20	1A1-15316-00	DAMPER, engine mount		4	
21	1A1-15326-00	DAMPER, engine mount		2	
22	1A1-15317-00	SPACER, engine mount		2	
23	1A1-15336-00	DAMPER, engine mount		2	
24	93210-11073	O-RING		4	
25	90462-05004	CLAMP (278-15485-00)	1	1	
26	90462-06025	CLAMP	1	1	
27	90465-06093	CLAMP	1	1	
28	90465-06094	CLAMP	1	1	

Fig.

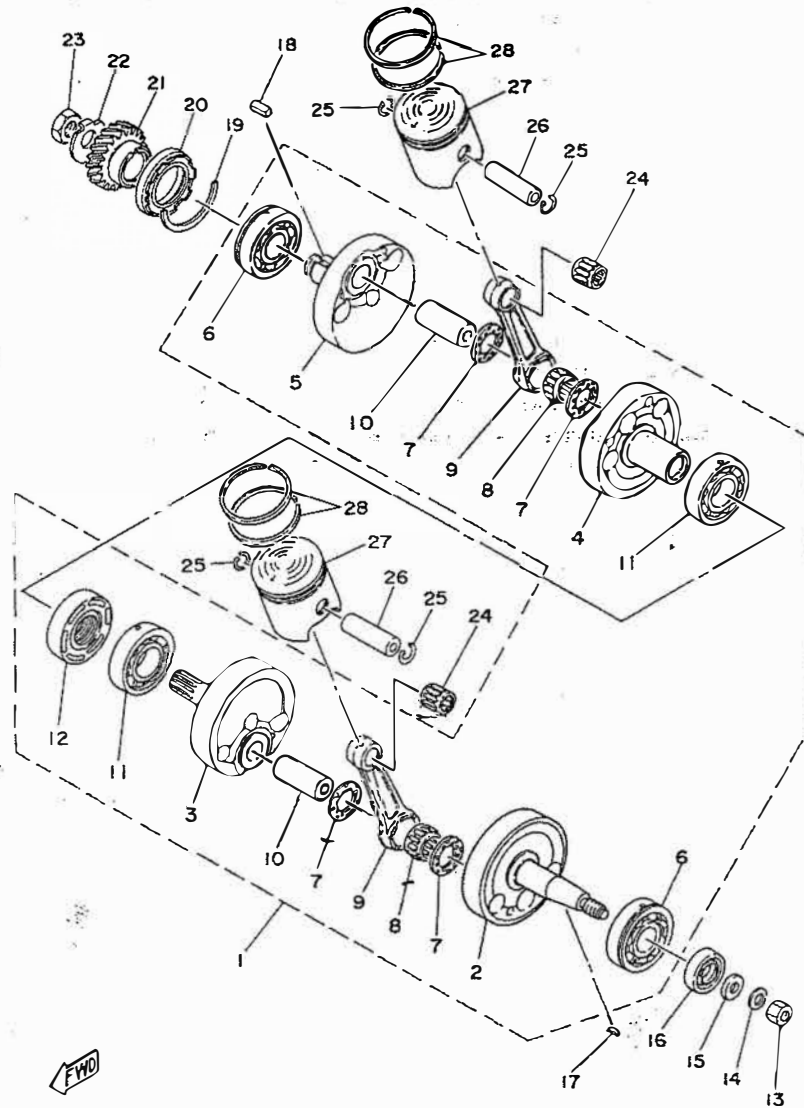
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Fig. 3 CRANKCASE COVER



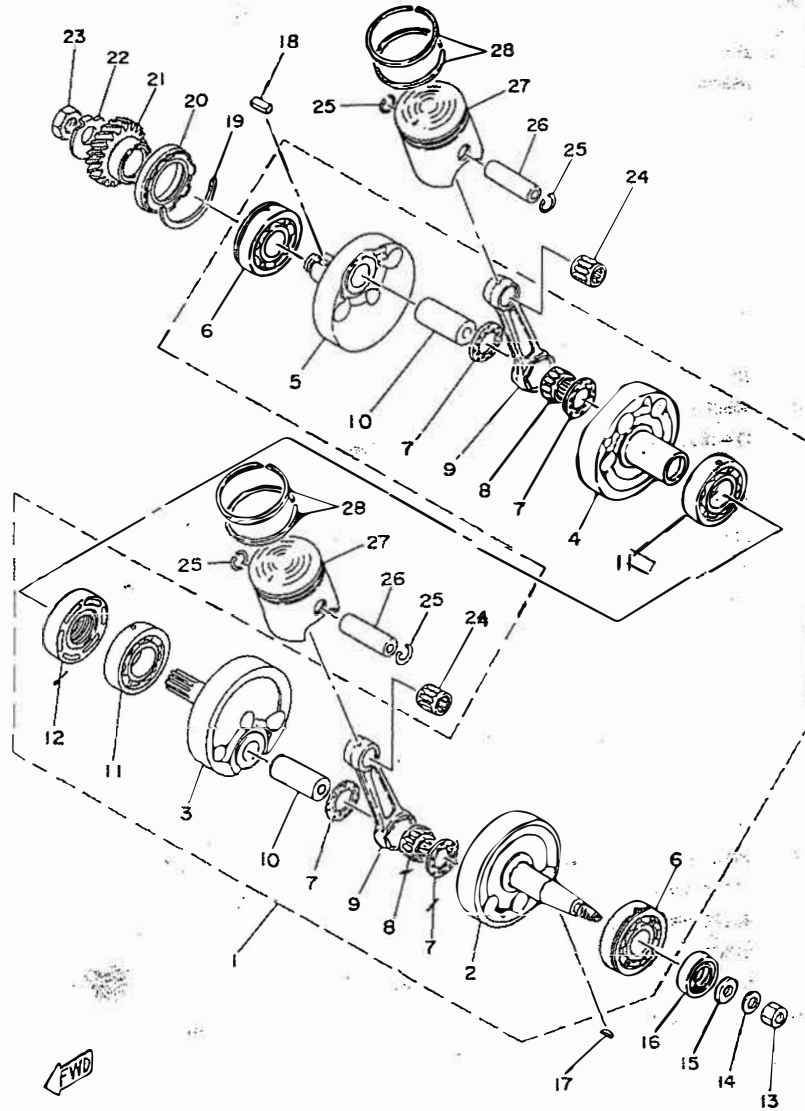
Ref.No.	Part No.	Description	Q'ty		Remarks
			250	400	
3-1	1A0-15411-01	COVER, crankcase left	1		
	2V0-15411-00	COVER, crankcase left		1	
2	91830-22016	PIN, dowel (8.4-12-16)	2	2	
3	92506-06035	SCREW, panhead	1	1	
4	92506-06020	SCREW, panhead	3	3	
5	1A0-15415-00	COVER, generator	1	1	
6	1A0-15435-00	EMBLEM	1	1	
7	92506-06070	SCREW, panhead	3	3	
8	1A0-15417-00	COVER, cap	1	1	
9	92506-06020	SCREW, panhead	2	2	
10	1A0-15421-00	COVER, crankcase right	1	1	
11	1A0-15435-00	EMBLEM	1	1	
12	91810-05016	PIN, dowel (8.4-12-16)	2	2	
13	1A0-15461-00	GASKET, crankcase cover right	1	1	
14	92506-06040	SCREW, panhead	2	2	
15	92506-06030	SCREW, panhead	7	7	
16	1A0-15416-00	COVER, oil pump	1	1	
17	92506-06045	SCREW, panhead	3	3	
18	360-15363-01	PLUG, oil level	1	1	
19	93210-27194	O-RING (2.5-27)	1	1	
20	1A0-15491-00	PROTECTOR, cover	1	1	
21	1A0-15497-00	PLATE, dust seal	1	1	
22	98506-05012	SCREW, panhead	2	2	

Fig. 4 CRANK PISTON



Ref.No.	Part No.	Description	Q'ty		Remarks
			250	400	
4	1	2R8-11400-00		1	
		2R9-11400-00		1	C
2		2R8-11412-00		1	
		2R9-11412-00		1	S
3		2R8-11422-00		1	
		2R9-11422-00		1	S
4		2R8-11432-00		1	
		2R9-11432-00		1	S
5		2R8-11442-00		1	
		2R9-11442-00		1	S
6		93306-30508		2	S
7		90209-22071		4	S
8		93310-422E5		2	S
		93310-422G4		2	S
9		2R8-11651-00		2	
		2T2-11651-00		2	S
10		2R8-11681-00		2	
		2R9-11681-00		2	S
11		93306-20604		2	S
12		278-11515-00		1	S
13		90170-12067		1	
14		92901-12100		1	
15		90201-12593		1	
16		93103-25108		1	
17		90280-05013		1	
18		90282-07006		1	
19		278-17424-00		1	
20		93103-40077		1	
21		1A0-16111-00		1	
		1A1-16111-00		1	
22		90215-18131		1	
23		90170-18182		1	

Fig. 4 CRANK : PISTON



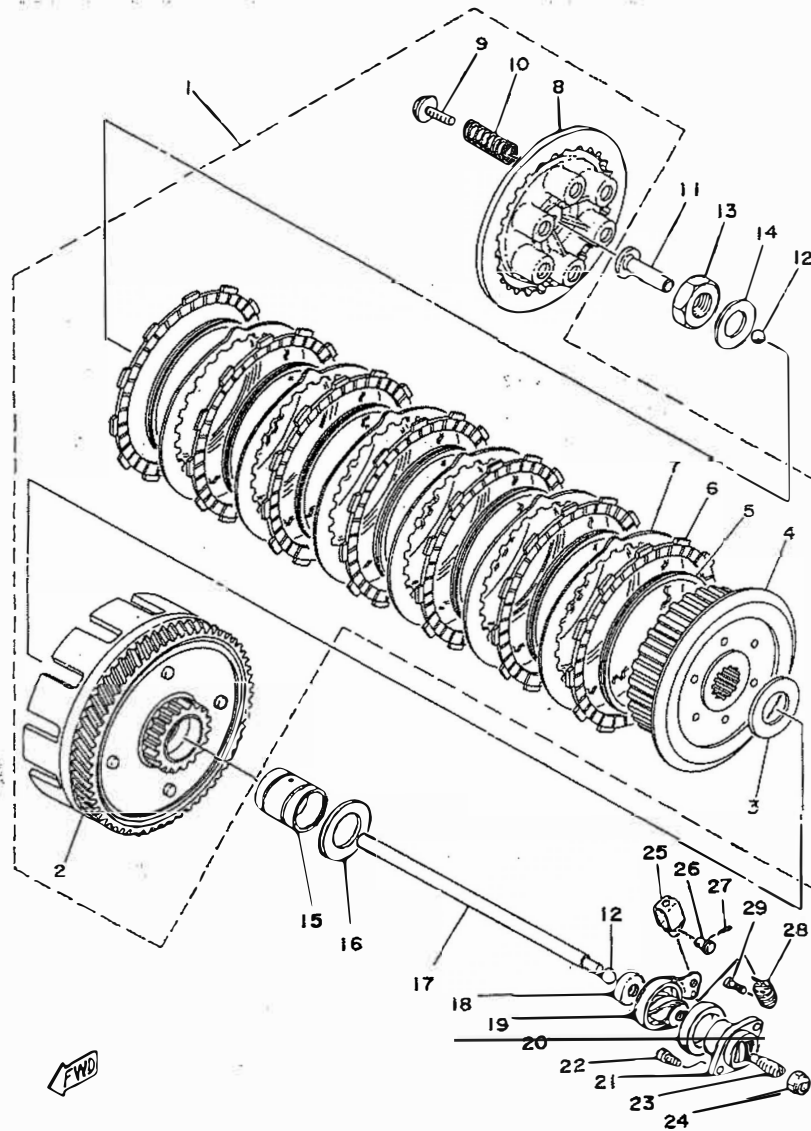
Qty
400
Remarks

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Ref.No.	Part No.	Description	Qty		Remarks
			250	400	
4-24	93310-216A3	BEARING, con-rod small end	2		
	93310-216E1	BEARING, con-rod small end		2	
25	93450-17025	CIRCLIP (137-11634-00)	4	4	
	280-11633-00	PIN, piston	2		
26	278-11633-00	PIN, piston		2	
	3M3-11631-00-96	PISTON (53.96mm STD)		U.R. 2	
27	3M3-11631-00-98	PISTON (53.98mm STD)			
	3M3-11635-00	PISTON (54.25mm 1st O.S)	2		Alternate Parts
	3M3-11636-00	PISTON (54.50mm 2nd O.S)	2		Alternate Parts
	3M3-11637-00	PISTON (54.75mm 3rd O.S)	2		Alternate Parts
	3M3-11638-00	PISTON (55.00mm 4th O.S)	2		Alternate Parts
	3J7-11631-00-96	PISTON (63.96mm STD)		U.R. 2	
	3J7-11631-00-98	PISTON (63.98mm STD)			
	3J7-11635-00	PISTON (64.25mm 1st O.S)	2		Alternate Parts
28	3J7-11636-00	PISTON (64.50mm 2nd O.S)	2		Alternate Parts
	3J7-11637-00	PISTON (64.75mm 3rd O.S)	2		Alternate Parts
	3J7-11638-00	PISTON (65.00mm 4th O.S)	2		Alternate Parts
	2R8-11610-00	PISTON RING SET (STD)	2s		
28	2R8-11610-10	PISTON RING SET (1st O.S)	2s		Alternate Parts
	2R8-11610-20	PISTON RING SET (2nd O.S)	2s		Alternate Parts
	2R8-11610-30	PISTON RING SET (3rd O.S)	2s		Alternate Parts
	2R8-11610-40	PISTON RING SET (4th O.S)	2s		Alternate Parts
3J7-11601-00	3J7-11601-00	PISTON RING SET (STD)		2s	
	3J7-11601-10	PISTON RING SET (1st O.S)		2s	Alternate Parts
	3J7-11601-20	PISTON RING SET (2nd O.S)		2s	Alternate Parts
	3J7-11601-30	PISTON RING SET (3rd O.S)		2s	Alternate Parts
3J7-11601-40	3J7-11601-40	PISTON RING SET (4th O.S)		2s	Alternate Parts

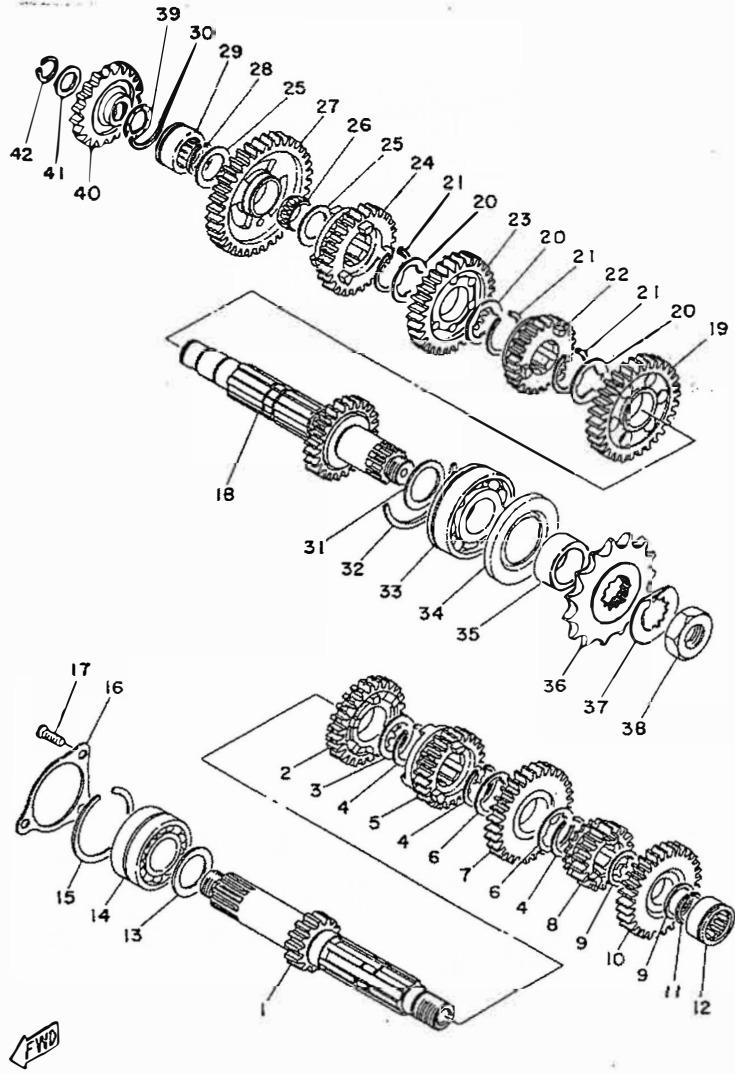
G
G
G
G

Fig. 5 - CLUTCH



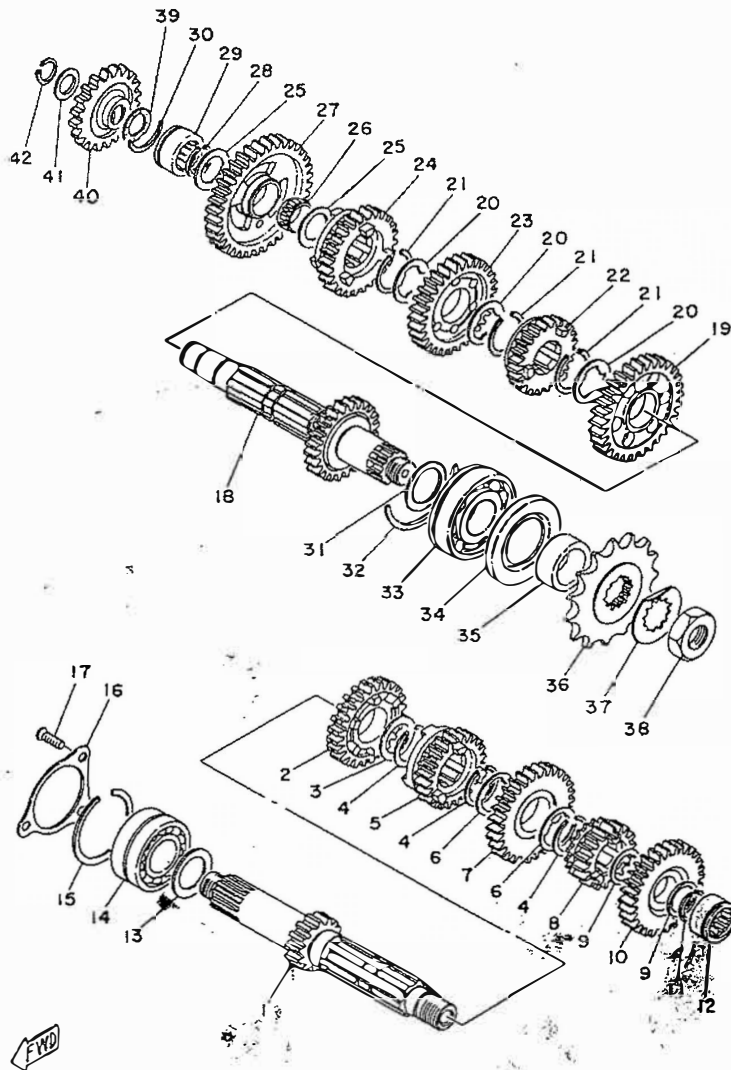
Ref.No.	Part No.	Description	Q'ty		Remarks
			250	400	
5-1	2R8-16301-00	CLUTCH ASS'Y	1		
	2R9-16301-00	CLUTCH ASS'Y	1		
2	2R8-16150-00	PRIMARY DRIVEN GEAR COMP. (68T)	1		
	2R9-16150-00	PRIMARY DRIVEN GEAR COMP. (66T)	1		
3	360-16154-00	PLATE, thrust (25.2-44-3)	1	1	
4	1A0-16371-00	BOSS, clutch	1	1	
5	278-16367-00	RING, cushion	7	7	
6	360-16321-00	PLATE, friction	7	7	← 5Y1-16321-00
7	498-16325-00	PLATE, clutch	6	6	
8	1A0-16351-00	PLATE, pressure	1	1	
9	90159-06010	SCREW, with washer	6	6	
10	90501-23138	SPRING (168-16333-00)	6	6	
11	174-16356-00	ROD, push	1	1	
12	93505-16006	BALL (5/16 inch)	2	2	
13	90170-18089	NUT, hexagon (156-16174-00)	1	1	
14	214-16119-00	SPRING, belleville	1	1	
15	278-16181-01	SPACER	1	1	
16	360-16154-00	PLATE, thrust (25.2-44-3)	1	1	
17	328-16357-00	ROD, push	1	1	
18	237-15389-00	SEAL, push rod	1	1	
19	360-16340-00	PUSH LEVER ASS'Y	1	1	
20	214-16347-01	SEAL, dust	1	1	
21	256-16396-01	HOUSING, push screw	1	1	
22	98501-05012	SCREW, panhead	2	2	
23	90113-08021	BOLT, set (256-16343-01)	1	1	
24	90179-08179	NUT	1	1	
25	214-16389-00	JOINT	1	1	
26	90240-06005	PIN, with hole (214-16379-00)	1	1	
27	91401-10010	PIN, cotter	1	1	
28	90506-10069	SPRING, tension (360-16345-00)	1	1	
29	132-16346-00	HOOK, spring	1	1	

Fig. 6- TRANSMISSION



Ref.No.	Part No.	Description	Q'ty		Remarks
			250	400	
6-1	1A0-17411-00	AXLE, main (14T)	1	1	
2	521-17141-00	GEAR, 4th pinion (24T)	1	1	
3	90201-25490	WASHER, plate (152-17226-00)	1	1	
4	93440-25019	CIRCLIP (25 ϕ special)	3	3	
5	1A1-17131-00	GEAR, 3rd pinion (22T)	1	1	
6	90209-21105	WASHER (328-17216-00)	2	2	
7	2R8-17161-00	GEAR, 6th pinion (27T)	1	1	
8	1A1-17121-00	GEAR, 2nd pinion (18T)	1	1	
9	90201-20266	WASHER, plate (132-17216-00)	2	2	
10	2R8-17151-00	GEAR, 5th pinion (26T)	1	1	
11	93410-20009	CIRCLIP (S-20)	1	1	
12	93311-22005	BEARING	1	1	
13	168-17428-01-03	SHIM, drive axle (25-34-0.3)	} U.R. U.R.	1	1
	168-17428-01-05	SHIM, drive axle (25-34-0.5)			
14	93305-20502	BEARING (B5205)	1	1	
15	93440-52009	CIRCLIP (52 ϕ special)	1	1	
16	360-17471-00	PLATE, bearing cover	1	1	
17	92701-06015	SCREW, flathead	3	3	
18	1A0-17420-00	DRIVE AXLE ASS'Y (25T)	1	1	
19	360-17221-00	GEAR, 2nd wheel (32T)	1	1	
20	90209-21105	WASHER (328-17216-00)	3	3	
21	93440-25019	CIRCLIP (25 ϕ special)	3	3	
22	521-17261-00	GEAR, 6th wheel (24T)	1	1	
23	360-17231-00	GEAR, 3rd wheel (29T)	1	1	
24	521-17241-00	GEAR, 4th wheel (26T)	1	1	
25	90201-20276	WASHER, plate (328-17116-00)	2	2	
26	93310-22057	BEARING	1	1	
27	360-17211-00	GEAR, 1st wheel (36T)	1	1	
28	93410-20009	CIRCLIP (S-20)	1	1	
29	93311-42032	BEARING	1	1	
30	278-17425-00	CIRCLIP	1	1	
31	168-17428-01-03	SHIM, drive axle (25-34-0.3)	} U.R. U.R.	1	1
	168-17428-01-05	SHIM, drive axle (25-34-0.5)			

Fig. 6 TRANSMISSION



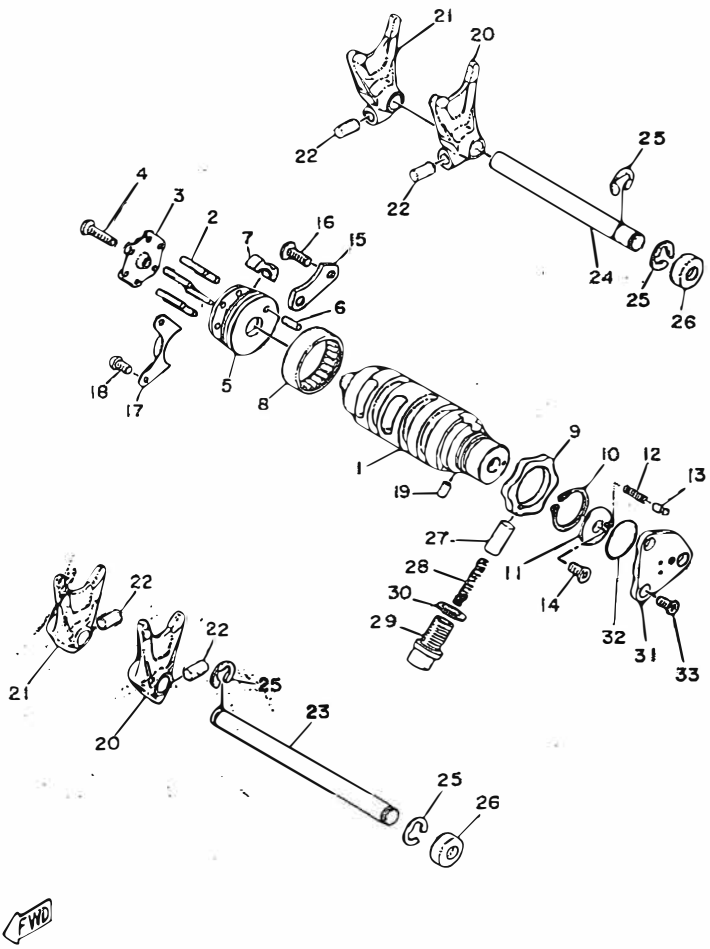
Ref.No.	Part No.	Description	Qty		Remarks
			250	400	
6-32	278-17424-00	CIRCLIP	1	1	
33	93306-30504	BEARING (B6305)	1	1	
34	93102-35054	OIL SEAL (SD-35-62-6)	1	1	
35	90387-25192	COLLAR (169-17462-00)	1	1	
36	1A0-17461-70	SPROCKET, drive (17T)	1		
	1A1-17461-70	SPROCKET, drive (17T)		1	
37	90215-21121	WASHER, lock	1	1	
38	90179-18020	NUT, lock (152-17463-00)	1	1	
39	90206-15055	WASHER, wave	1	1	
40	2R8-15651-00	GEAR, sprocket idle (26T)	1	1	
41	164-17417-00-10	SHIM, main axle (15.2-20-1)	1	1	
42	93410-15005	CIRCLIP (S-15)	1	1	

Fig. 7 SHIFTER

Q'ty
250 400

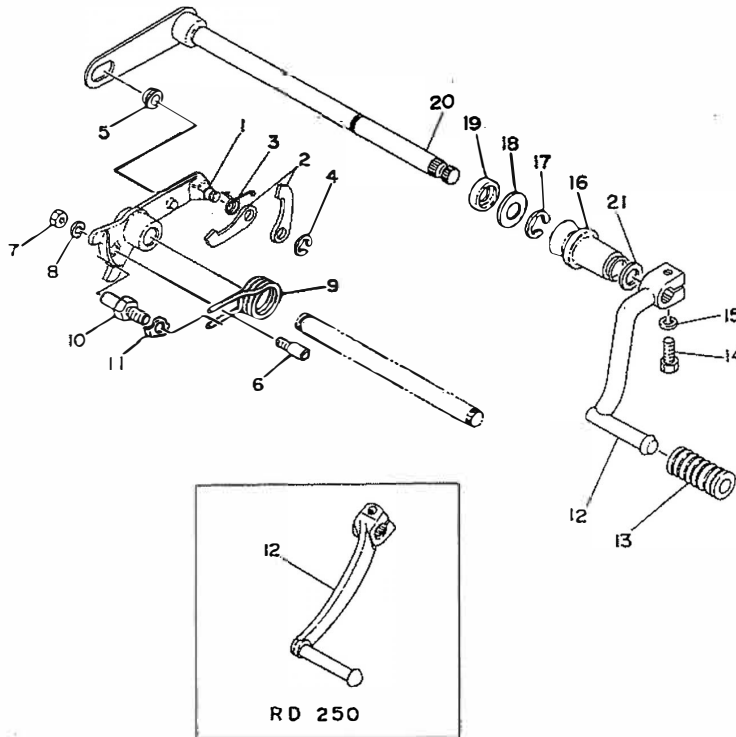
Remarks

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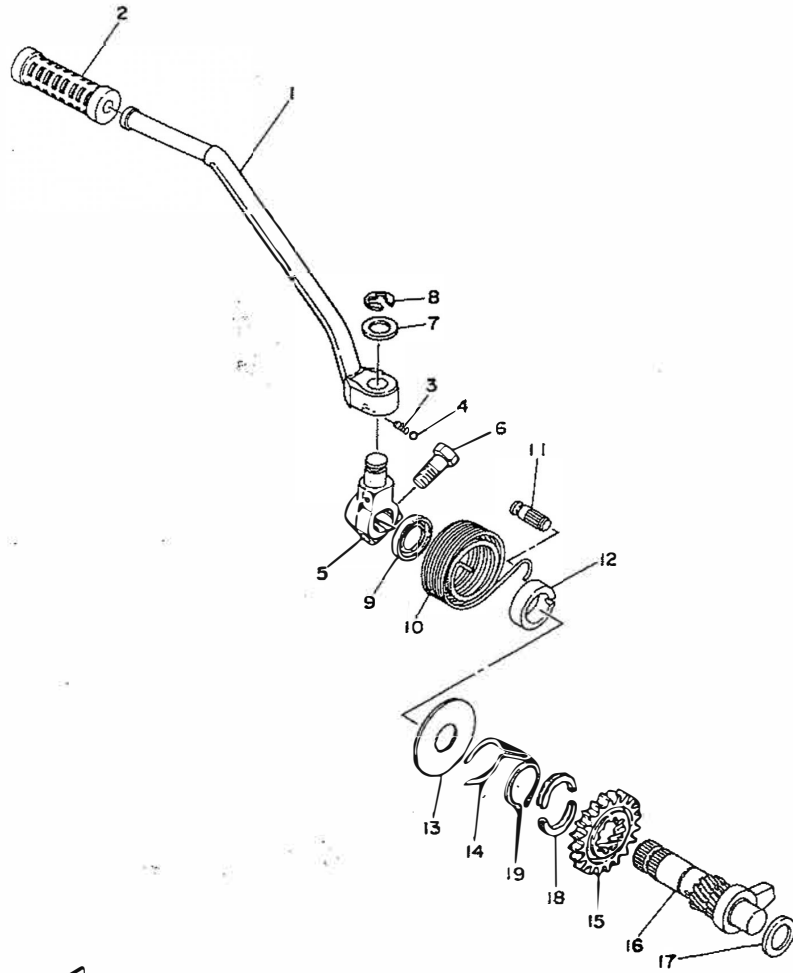
Ref.No.	Part No.	Description	Q'ty		Remarks
			250	400	
7-1	360-18541-00	CAM, shift	1	1	
2	93604-22050	PIN, dowel (4-21.8)	6	6	
3	328-18561-00	PLATE, side	1	1	
4	98701-05020	SCREW, flathead	1	1	
5	328-18185-00	SEGMENT	1	1	
6	93604-14012	PIN, dowel (4-13.8)	1	1	
7	328-18352-10	PLATE, pawl	1	1	
8	93315-23612	BEARING	1	1	
9	360-18141-01	PLATE, stopper	1	1	
10	93410-30012	CIRCLIP (S-30)	1	1	
11	278-18566-00	PLATE, side	1	1	
12	90501-06022	SPRING, compression (278-18545-00)	1	1	
13	278-18542-00	POINT, neutral	1	1	
14	98701-05012	SCREW, flathead	1	1	
15	328-18562-00	PLATE, stopper 2	1	1	
16	92701-06015	SCREW, flathead	2	2	
17	328-18179-00	GUIDE, change lever	1	1	
18	98501-05010	SCREW, panhead	2	2	
19	93604-08071	PIN, dowel (4-8)	1	1	
20	328-18511-01	FORK, shift 1	2	2	
21	328-18512-01	FORK, shift 2	2	2	
22	90250-08017	PIN (278-18552-00)	4	4	
23	278-18531-00	BAR, shift fork guide 1	1	1	
24	278-18535-00	BAR, shift fork guide 2	1	1	
25	93430-10016	CIRCLIP (E-10)	4	4	
26	90338-22009	PLUG, blind (278-18149-00)	2	2	
27	278-18547-02	STOPPER, cam	1	1	
28	90501-10062	SPRING, compression (278-18557-00)	1	1	
29	90149-14031	SCREW (278-18577-03)	1	1	
30	137-15353-00	GASKET, drain plug	1	1	
31	278-82540-01	NEUTRAL SWITCH ASS'Y	1	1	
32	93210-29147	O-RING (2.4-29.4)	1	1	
33	98701-05012	SCREW, flathead	3	3	

Fig. 8 SHIFTER 2



Ref.No.	Part No.	Description	Q'ty		Remarks
			250	400	
8-1	2R8-18128-00	BRACKET	1	1	
2	328-18151-00	LEVER, change 3	2	2	
3	90508-08007	SPRING, torsion (214-18123-00)	1	1	
4	93430-07012	CIRCLIP (E-7)	1	1	
5	214-18178-00	ROLLER, change lever 1	1	1	
6	90149-06017	SCREW (214-18186-00)	1	1	
7	95301-06600	NUT, hexagon	1	1	
8	92901-06100	WASHER, spring	1	1	
9	90508-32055	SPRING, torsion (278-18124-00)	1	1	
10	278-18127-00	STOPPER, screw	1	1	
11	90215-08015	WASHER, lock (214-18139-02)	1	1	
12	2R8-18111-00-93	PEDAL, change	1	1	
	2V0-18111-00	PEDAL, change	1	1	
13	132-18113-01	COVER, change pedal	1	1	
14	97311-06020	BOLT, hexagon	1	1	
15	92901-06100	WASHER, spring	1	1	
16	278-18131-00	BOOT, sealing	1	1	
17	93430-10016	CIRCLIP (E-10)	1	1	
18	90201-12575	WASHER, plate	1	1	
19	93101-12004	OIL SEAL (S-12-22-5)	1	1	
20	2R8-18101-00	CHANGE SHAFT ASS'Y	1	1	
21	93104-11056	OIL SEAL (SO-12-17-2.5)	1	1	

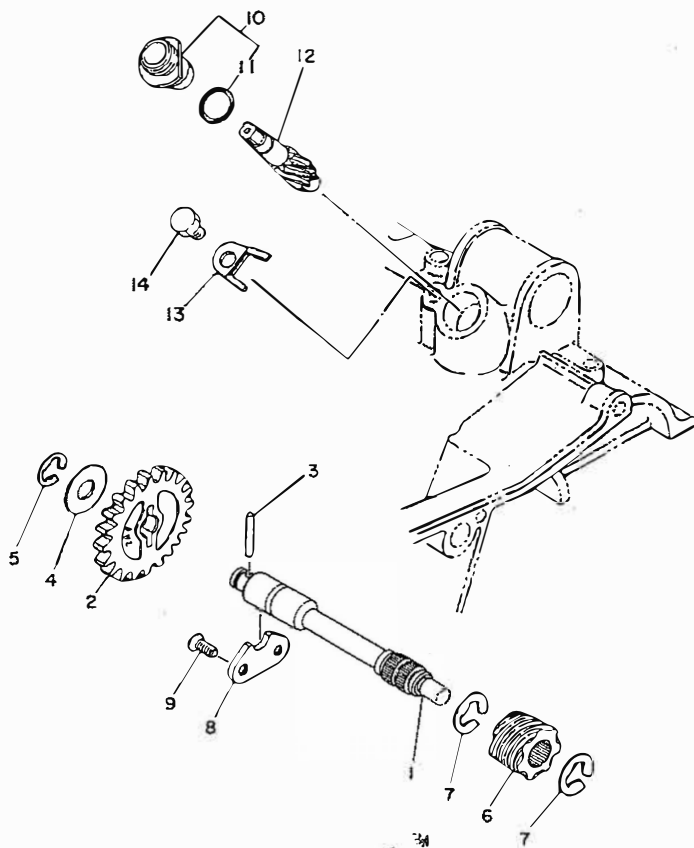
Fig. 9 KICK STARTER



FWD

Ref.No.	Part No.	Description	Q'ty		Remarks
			250	400	
9- 1	2R8-15611-00-93	CRANK, kick	1	1	
2	156-15618-01	COVER, kick lever	1	1	
3	90501-12081	SPRING, compression (278-15622-00)	1	1	
4	93507-32009	BALL (7/32 inch)	1	1	
5	278-15621-00	BOSS, kick crank	1		
	1A1-15621-00	BOSS, kick crank		1	
6	97321-08030	BOLT, hexagon	1	1	
7	90201-15340	WASHER, plate (15.5-25-1.6)	1	1	
8	93430-10016	CIRCLIP (E-10)	1	1	
9	93104-20007	OIL SEAL (SO-20-30-4.5)	1	1	
10	90508-30051	SPRING, torsion (278-15665-00)	1	1	
11	248-15668-00	STOPPER, kick spring	1	1	
12	2R8-15666-00	SPACER	1	1	
13	2R8-15676-00	COVER, spring	1	1	
14	90468-26091	CLIP	1	1	
15	2R8-15641-00	GEAR, kick (22T)	1	1	
16	2R8-15660-00	KICK AXLE ASS'Y	1	1	
17	136-17417-00-10	SHIM, main axle (17.2-28-1)	1	1	
18	248-15654-00	HOLDER, kick gear	2	2	
19	93410-30012	CIRCLIP (S-30)	1	1	

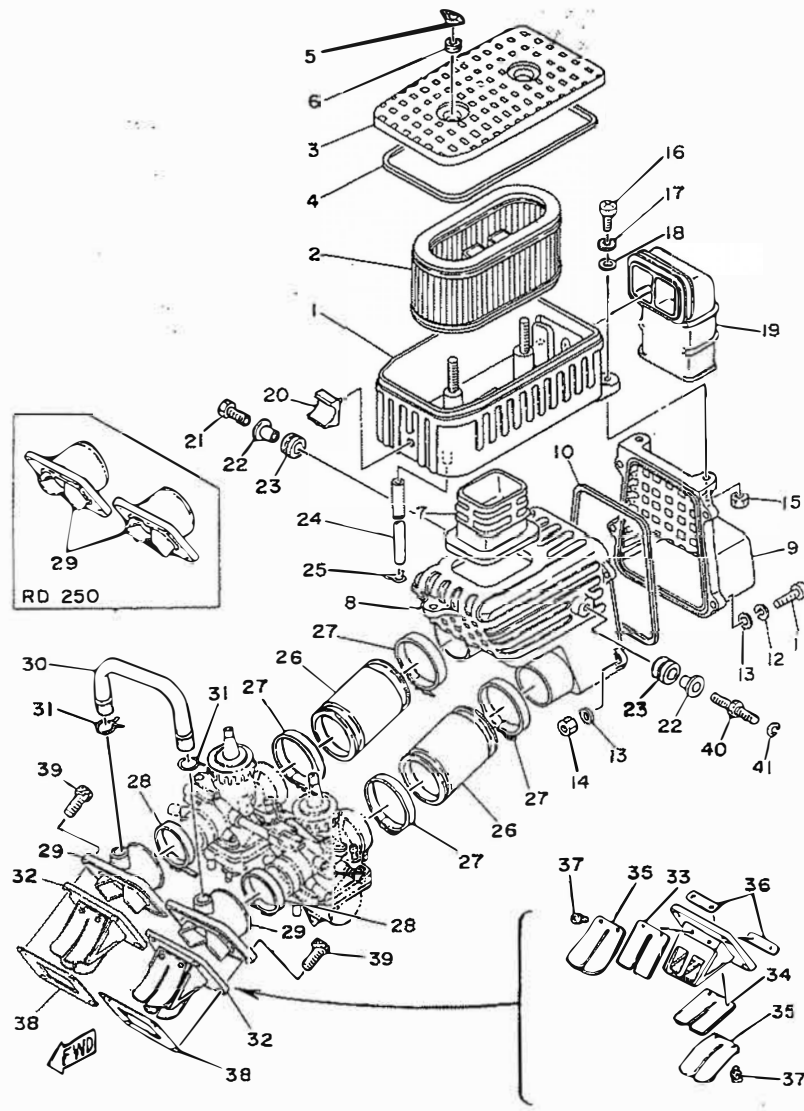
FIG. 10 TACHOMETER GEAR



Ref.No.	Part No.	Description	Q'ty		Remarks
			250	400	
10- 1	2R8-17861-00	AXLE	1	1	
2	2R8-17851-00	GEAR, primary	1		
	2R9-17851-00	GEAR, primary		1	
3	93603-22028	PIN, dowel (3-21.8)	1	1	
4	90201-10135	WASHER, plate (102-18138-00)	1	1	
5	93430-08006	CIRCLIP (E-8)	1	1	
6	2R8-17831-00	GEAR, drive	1	1	
7	93430-10016	CIRCLIP (E-10)	2	2	
8	278-17812-00	STOPPER	1	1	
9	98701-05012	SCREW, flathead	2	2	
10	353-17810-00	HOUSING ASS'Y	1	1	
11	93210-13016	O-RING (1.8-13)	1	1	
12	2R8-17841-00	GEAR, driven	1	1	
13	214-17812-00	STOPPER	1	1	
14	97301-06010	BOLT, hexagon	1	1	

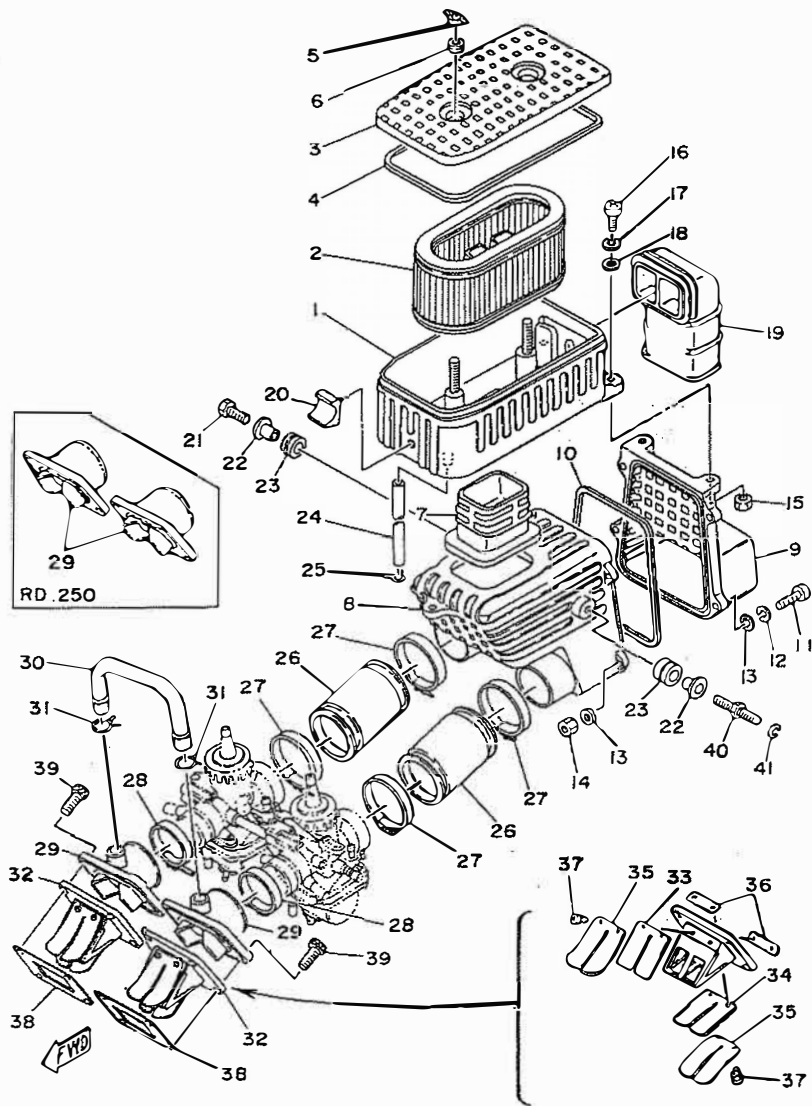
Fig. 11 INTAKE

Q'ty
250 400
Remarks



Ref. No.	Part No.	Description	Q'ty		Remarks
			250	400	
11- 1	1A0-14411-00	CASE, air cleaner	1	1	
2	1A2-14451-00	ELEMENT, cleaner	1	1	
3	1A0-14412-00	CAP, air cleaner	1	1	
4	1A0-14457-01	SEAL, air cleaner 1	1	1	
5	90175-06012	NUT, wing	2	2	
6	90202-05101	WASHER, plate	2	2	
7	2R9-14419-00	PIPE	1	1	
8	1A0-14431-00	SILENCER BOX 1	1	1	
9	1A0-14441-00	SILENCER BOX 2	1	1	
10	1A0-14467-01	SEAL, air cleaner 2	1	1	
11	98501-05025	SCREW, panhead	4	4	
12	92901-05100	WASHER, spring	4	4	
13	92901-05200	WASHER, plain	8	8	
14	95301-05600	NUT, hexagon	4	4	
15	95302-06600	NUT, hexagon	2	2	
16	92501-06020	SCREW, panhead	3	3	
17	92901-06100	WASHER, spring	3	3	
18	92901-06600	WASHER, plate	3	3	
19	3J7-14437-00	DUCT	1	1	
20	1A0-14435-01	DAMPER	1	1	
21	97301-06020	BOLT, hexagon	1	1	
22	90387-07391	COLLAR (437-21633-00)	2	2	
23	90480-14102	GROMMET (214-21717-00)	2	2	
24	90445-09078	HOSE (132-24311-00 5-190)	2	2	
25	90467-08003	CLIP (101-24356-00)	2	2	
26	1A0-14453-01	JOINT, air cleaner	2	2	
27	90460-49058	CLAMP, hose (278-14455-00)	4	4	
28	90460-43053	CLAMP, hose (304-14455-70)	2	2	
29	345-13565-71	JOINT, carburetor	2		
	2R9-13565-00	JOINT, carburetor	2		
30	2R9-14465-00	PIPE, balance	1		
31	90467-15012	CLIP (806-24358-00)	2		

Fig. 11 INTAKE

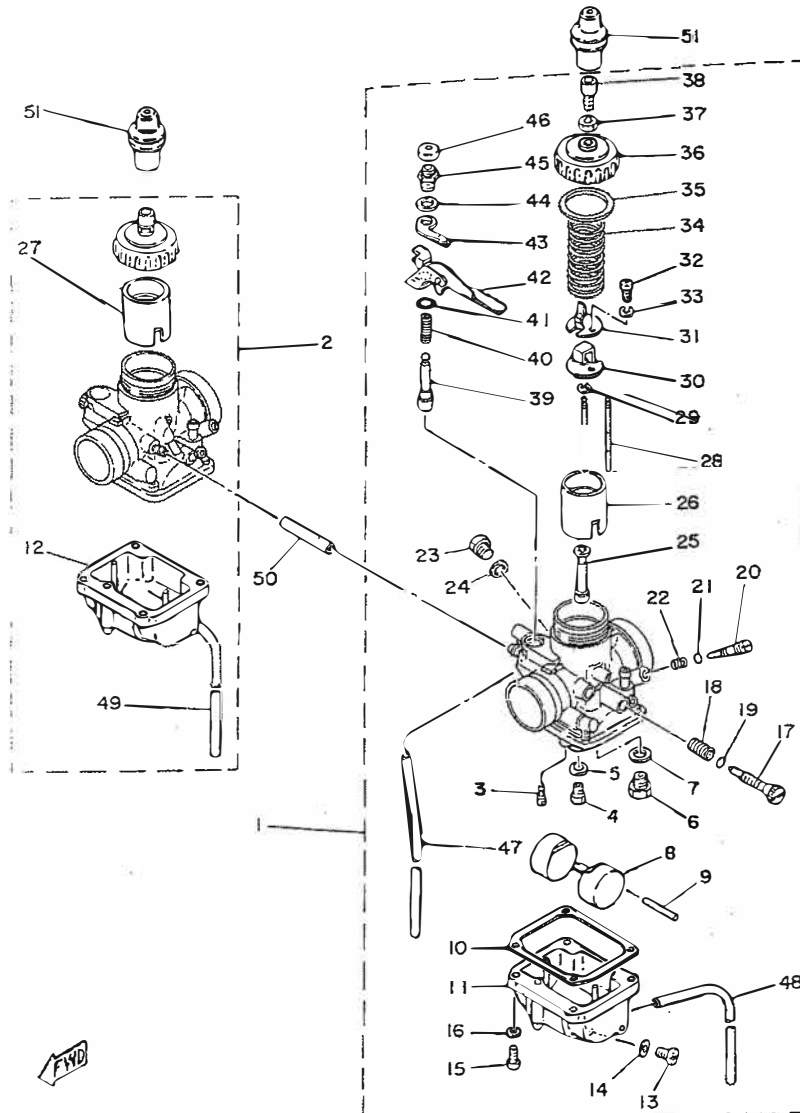


14

Ref.No.	Part No.	Description	Qty		Remarks
			250	400	
11-32	1A0-13610-00	REED VALVE ASS'Y	2		
	2R9-13610-00	REED VALVE ASS'Y		2	
33	1A0-13613-00	. REED, valve	2	2	
34	1A0-13613-00	. REED, valve		2	
	2R9-13613-00	. REED, valve		2	
35	345-13616-70	. STOPPER, reed valve	4	4	
36	1A0-13624-00	. PLATE, reed valve	4	4	
37	97602-03110	. SCREW, panhead	8	8	
38	1A1-13621-01	PACKING, valve seat	2	2	
39	91316-06025	BOLT	8	8	
40	2V0-14428-00	BOLT	1	1	
41	92901-06100	WASHER, spring	1	1	

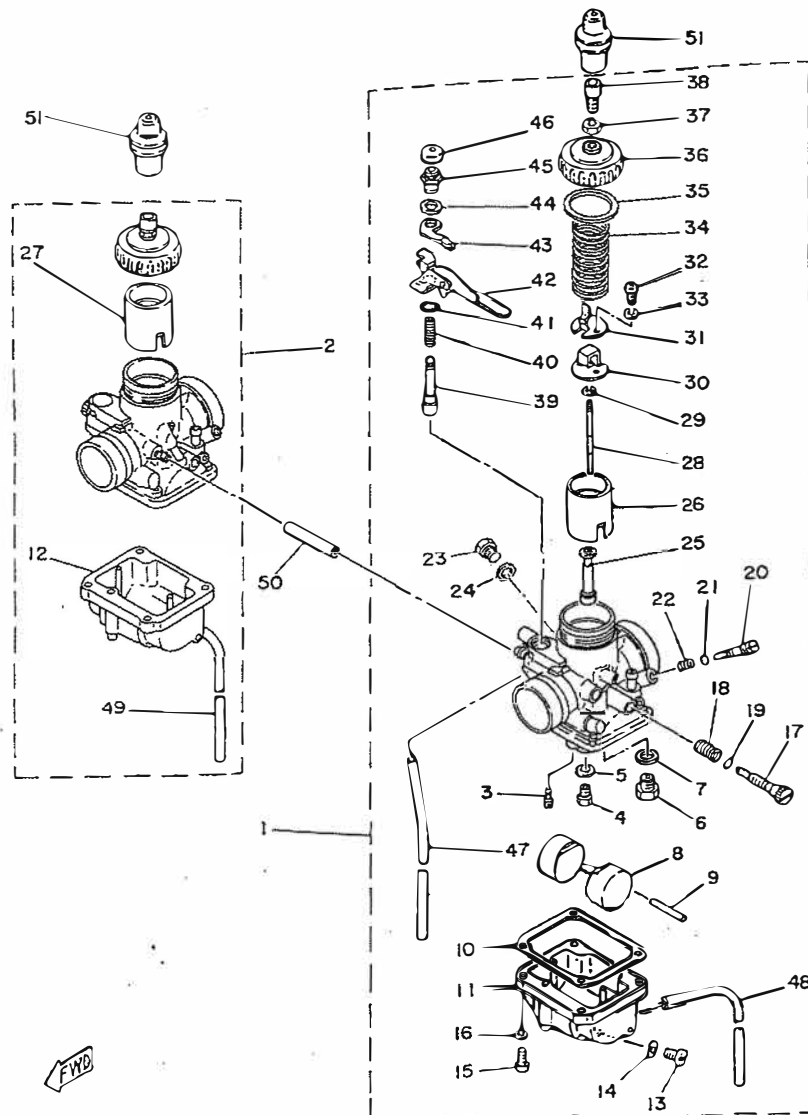
Fig. 12 CARBURETOR

Q'ty	Remarks
250 400	
2	
2	
2 2	
2	
2	
4 4	
4 4	
8 8	
2 2	
8 8	
1 1	
1 1	



Ref. No.	Part No.	Description	Q'ty		Remarks
			250	400	
12-1	3M3-14101-00	CARBURETOR ASS'Y, left		1	
	2R9-14101-00	CARBURETOR ASS'Y, left		1	
2	3M3-14102-00	CARBURETOR ASS'Y, right		1	
	2R9-14102-00	CARBURETOR ASS'Y, right		1	
3	193-14142-22	. JET, pilot (#22.5)		2	
	193-14142-25	. JET, pilot (#25)		2	
4	137-14143-22	. JET, main (#110)		U.R. U.R. 2 2	STD: 250
	137-14143-23	. JET, main (#115)			STD: 400
	137-14143-24	. JET, main (#120)			
	137-14143-25	. JET, main (#125)			
5	137-14153-00	. WASHER, main jet	2	2	
6	168-14190-25	. VALVE SEAT ASS'Y (#2.5)	2	2	
7	214-14195-00	. WASHER, valve seat	2	2	
8	1A0-14185-00	. FLOAT	2	2	
9	127-14186-00	. PIN, float	2	2	
10	360-14184-01	. GASKET, float chamber	2	2	
11	1A0-14181-14	. BODY, float chamber left	1	1	
12	1A0-14183-00	. BODY, float chamber right	1	1	
13	266-14191-00	. PLUG, drain	2	2	
14	266-14126-00	. PACKING	2	2	
15	98501-04016	. SCREW, panhead	8	8	
16	92901-04100	. WASHER, spring	8	8	
17	493-14122-00	. SCREW, throttle	2	2	
18	493-14133-00	. SPRING, throttle stop	2	2	
19	214-14147-00	. O-RING	2	2	
20	525-14123-00	. SCREW, air adjusting	2	2	
21	354-14147-00	. O-RING	2	2	
22	127-14134-00	. SPRING, air adjusting	2	2	
23	1A0-14991-00	. PLUG, screw	2	2	
24	256-14956-01	. WASHER	2	2	
25	360-14141-36	. NOZZLE, main (O-6)	2		
	2R9-14141-38	. NOZZLE, main (O-8)		2	

Fig. 12 CARBURETOR

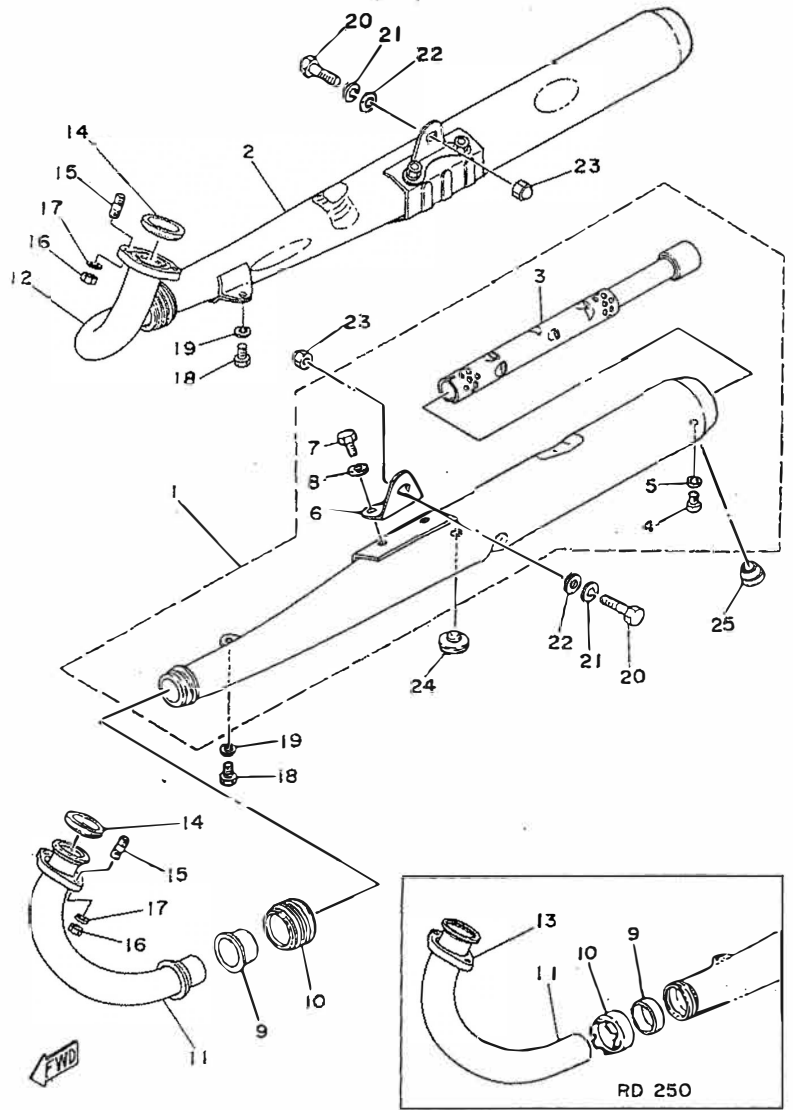


Ref.No.	Part No.	Description	Q'ty		Remarks
			250	400	
12-26	1A0-14112-20	. VALVE, throttle left (#2.0)	1		
	1A0-14112-25	. VALVE, throttle left (#2.5)		1	
27	1A0-14113-20	. VALVE, throttle right (#2.0)	1		
	1A0-14113-25	. VALVE, throttle right (#2.5)		1	
28	522-14116-01	. NEEDLE (5L1-4)	2		
	316-14116-06	. NEEDLE (5J6-3)		2	
29	164-14137-00	. CLIP	2	2	
30	1A0-14243-00	. PLATE	2	2	
31	1A0-14253-00	. PLATE, spring	2	2	
32	98502-03010	. SCREW, panhead	4	4	
33	92901-03100	. WASHER, spring	4	4	
34	360-14131-00	. SPRING, throttle valve	2	2	
35	246-14126-00	. PACKING	2	2	
36	802-14158-00	. TOP, mixing chamber	2	2	
37	802-14161-00	. NUT, wire adjusting	2	2	
38	360-14124-20	. SCREW, wire adjusting	2	2	
39	1A0-14171-00	. PLUNGER	1	1	
40	256-14135-00	. SPRING, plunger	1	1	
41	93220-09001	. O-RING	1	1	
42	1A0-14175-00	. LEVER, starter left	1	1	
43	170-14178-00	. PLATE, starter lever	1	1	
44	1A0-14179-00	. WASHER, starter lever	1	1	
45	500-14174-00	. CAP, plunger	1	1	
46	802-14173-00	. COVER, plunger cap	1	1	
47	1A0-14197-00	. HOSE, air vent	2	2	
48	1A0-14196-00	. HOSE, overflow left	1	1	
49	1A0-14193-00	. HOSE, overflow right	1	1	
50	90445-09056	HOSE (360-14485-00)	1	1	
51	1A0-14169-00	CAP	2	2	

Fig.13 EXHAUST

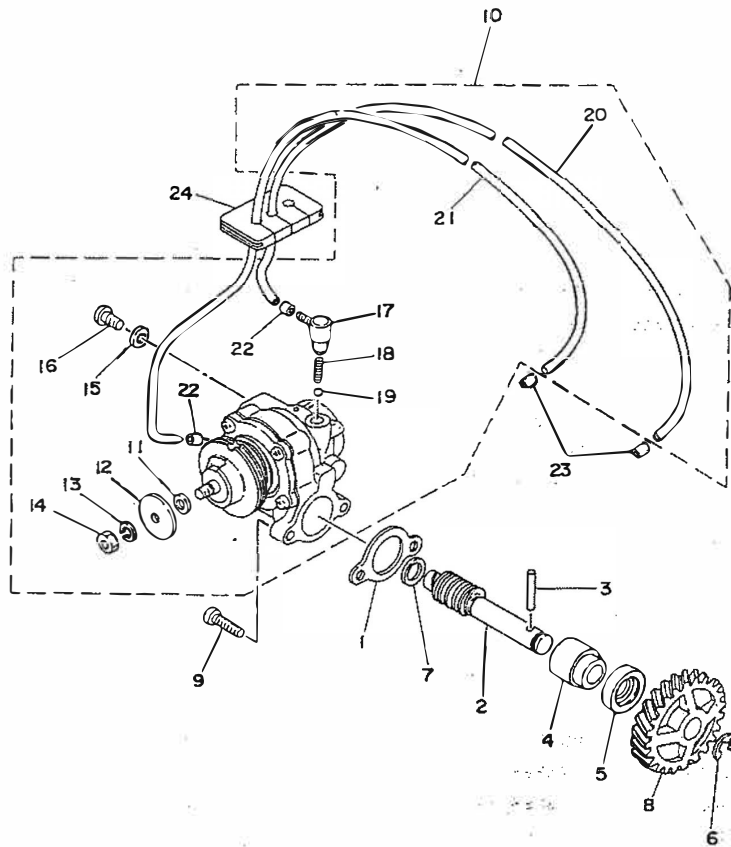
Q'ty	Remarks
250 400	

1	
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2	
2	
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1	
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1	
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1	
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2	
1	
1	
1	
1	
2	



Ref.No.	Part No.	Description	Q'ty		Remarks
			250	400	
13- 1	2R8-14710-00	MUFFLER ASS'Y, left	1		
	2R9-14710-00	MUFFLER ASS'Y, left		1	
2	2R8-14720-00	MUFFLER ASS'Y, right	1		
	2R9-14720-00	MUFFLER ASS'Y, right		1	
3	521-14753-00	. SILENCER	2	2	
4	92501-06010	. SCREW, panhead	2	2	
5	92901-06100	. WASHER, spring	2	2	
6	2R9-1471L-00	. STAY, muffler left	1	1	
	2R9-1472L-00	. STAY, muffler right	1	1	
7	97301-08012	. BOLT, hexagon	4	4	
8	92901-08200	. WASHER, plain	4	4	
9	2R8-14714-00	GASKET, muffler joint	2		
	2R9-14714-01	GASKET, muffler joint		2	
10	2R8-14713-00	NUT, muffler joint	2		
	2R9-14615-00	JOINT, exhaust		2	
11	3M3-14611-01	PIPE, exhaust left	1		
	2R9-14611-00	PIPE, exhaust left		1	
12	3M3-14621-01	PIPE, exhaust right	1		
	2R9-14621-00	PIPE, exhaust right		1	
13	2R8-14612-00	NUT, ring	2		
14	1A0-14613-00	GASKET, exhaust pipe	2	2	
15	90116-08166	BOLT, stud	4	4	
16	95303-08600	NUT, hexagon	4	4	
17	92901-08100	WASHER, spring	4	4	
18	97301-08014	BOLT, hexagon	2	2	
19	92901-08100	WASHER, spring	2	2	
20	823-21481-00	BOLT	2	2	
21	92901-10100	WASHER, spring	2	2	
22	92901-10200	WASHER, plain	2	2	
23	95301-10800	NUT, crown	2	2	
24	1A0-27114-00	STOPPER, main stand	1	1	
25	90480-14153	GROMMET	2	2	

Fig 10

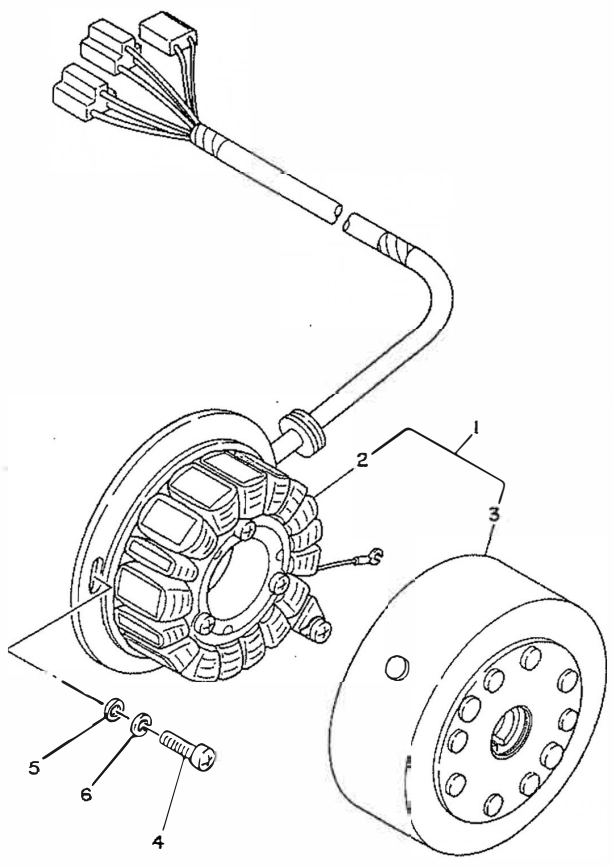


Ref.No.	Part No.	Description	Q'ty		Remarks	
			250	400		
14	1	126-13116-00	GASKET, pump case	1	1	
2	522-13175-01	SHAFT, worm		1		
	275-13175-01	SHAFT, worm			1	
3	93603-22028	PIN, dowel (3-22)		1	1	
4	137-13176-00	METAL, worm shaft outer		1	1	
5	93101-10002	OIL SEAL (S-10-22-7)		1	1	
6	93430-08006	CIRCLIP (E-8)		1	1	
7	90201-08624	WASHER, plate (8.2-11-1.0)		1	1	
8	1A0-13178-00	GEAR, pump drive (22T)		1		
	1A1-13178-00	GEAR, pump drive (21T)			1	
9	98501-05016	SCREW, panhead		2	2	
10	1A0-13101-01	OIL PUMP ASS'Y		1		
	2R9-13101-00	OIL PUMP ASS'Y			1	
11	137-13137-00-03	SHIM, plunger (5.8-10-0.3)		1	1	} U.R. U.R.
	137-13137-00-05	SHIM, plunger (5.8-10-0.5)		1	1	
12	137-13138-01	PLATE, adjusting		1	1	
13	92901-05100	WASHER, spring		1	1	
14	95301-05600	NUT, hexagon		1	1	
15	90430-04004	GASKET (137-13187-00)		1	1	
16	98901-04008	SCREW, bind		1	1	
17	353-13552-01	NOZZLE		2	2	
18	278-13169-00	SPRING, compression		2	2	
19	93505-32002	BALL (5/32 inch)		2	2	
20	90445-05302	HOSE (3-420)		1	1	
21	90445-05301	HOSE (3-240)		1	1	
22	90468-02033	CLIP (214-13164-00)		2	2	
23	90468-02033	CLIP (214-13164-00)		2	2	
24	278-13174-00	HOLDER, oil pipe		1	1	

FWD

Fig. 15 A. C. GENERATOR

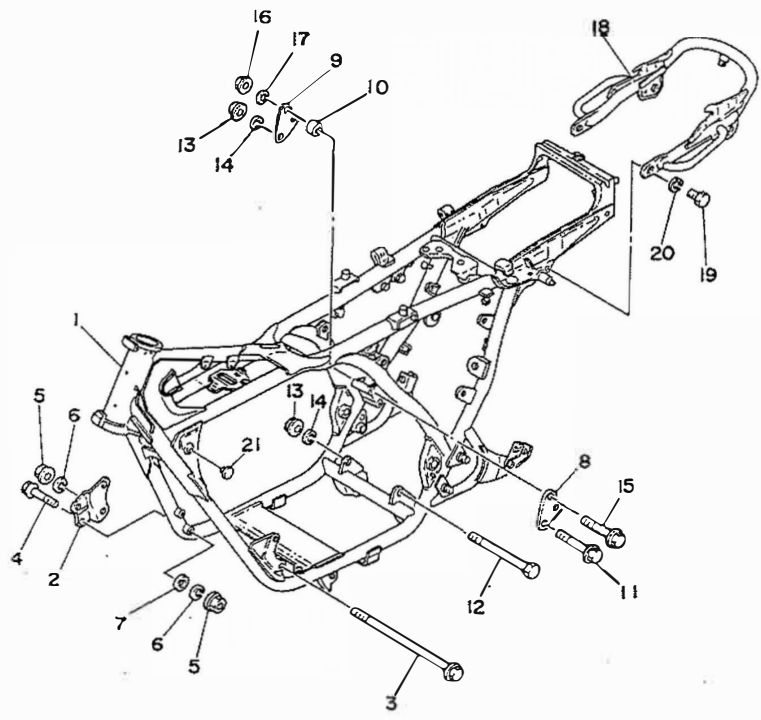
Q'ty	Remarks
50 400	
1 1	
1 1	
1 1	
1 1	
1 1	
1 1	
1 1	
1 1	
1 1	
2 2	
1 1	
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1 1	
1 1	
2 2	
2 2	
2 2	
1 1	
1 1	
2 2	
2 2	
2 2	
1 1	



Ref.No.	Part No.	Description	Q'ty		Remarks
			250	400	
15- 1	2R8-81400-50	A.C. GENERATOR ASS'Y	1	1	
2	2R8-81410-50	. STATOR ASS'Y	1	1	
3	2R8-81450-50	. ROTOR ASS'Y	1	1	
4	90153-06007	SCREW (341-22331-00)	2	2	
5	90201-06045	WASHER, plate (6-14-2)	2	2	
6	92901-06100	WASHER, spring	2	2	

Fig 10

Remarks

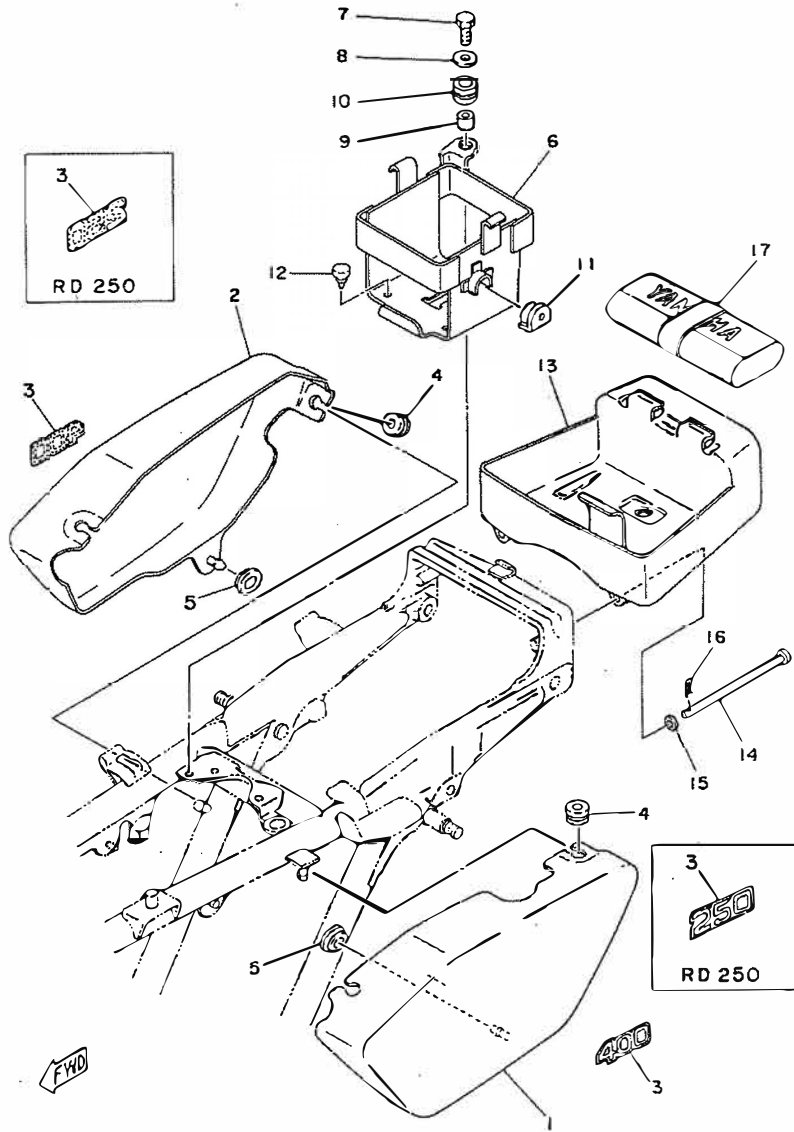


Ref.No.	Part No.	Description	Q'ty		Remarks
			250	400	
16	1	3M3-21110-00-33	1	1	Yamaha Black
		3J7-21110-00-33	1	1	(Except for Australia Yamaha Black
2		1A0-21317-00-33	1	1	Yamaha Black
3		90105-08033	2	2	
4		95821-08055	2	2	
5		95701-08100	4	4	
6		92901-08100	4	4	
7		92901-08200	2	2	
8		1A0-21315-00	1		
		1A1-21315-00		1	
9		1A0-21316-00	1		
		1A1-21315-00		1	
10		90387-10516	1		
11		95821-10080	1		
		95821-10070		1	
12		90101-10313	1	1	
13		95701-10100	2	2	
14		92901-10100	2	2	
15		95821-08070	2	2	
16		95701-08100	2	2	
17		92901-08100	2	2	
18		1A0-21645-10	1	1	
19		97301-08020	2	2	
20		92901-08100	2	2	
21		90338-04010	2	2	

Fig. 17 SIDE COVER · BOX

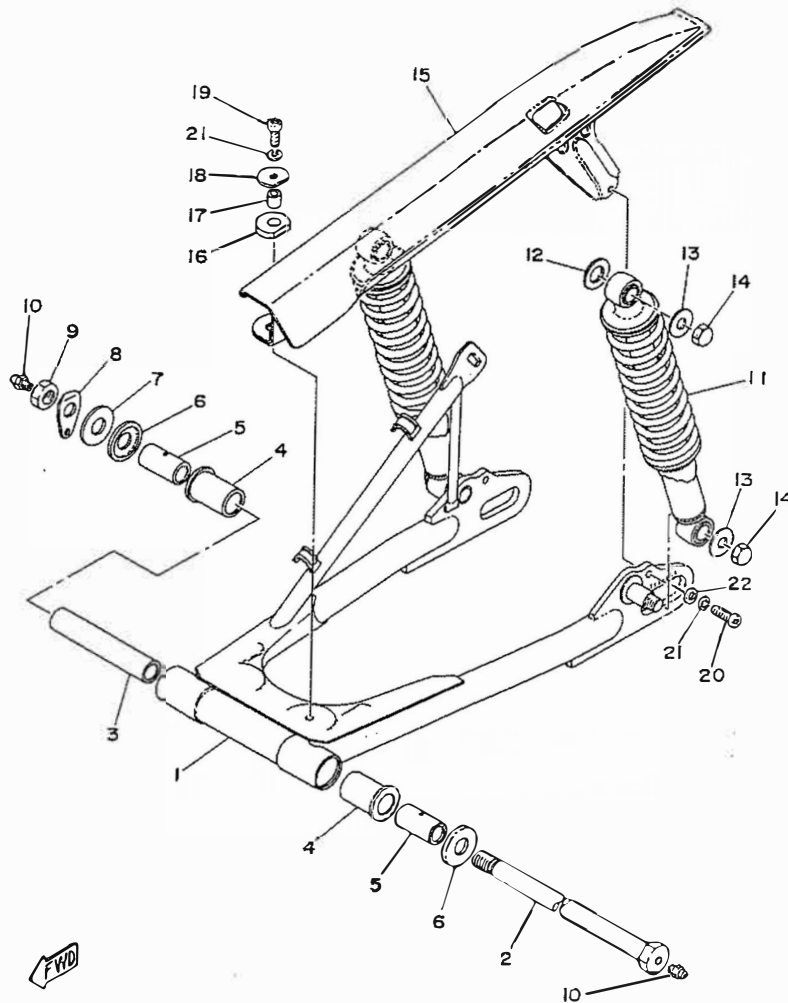
Q'ty	Remarks
250 400	

1	Yamaha Black
1	(Except for Australia
1	Yamaha Black
1	Yamaha Black
2	
2	
4	
4	
4	
2	
1	
1	
1	
2	
2	
2	
2	
2	
2	
2	
2	
2	
2	



Ref.No.	Part No.	Description	Q'ty		Remarks
			250	400	
17-	1	2V0-21711-00-Y9 COVER, side left	1	1	New Pearl White
	2	2V0-21721-00-Y9 COVER, side right	1	1	New Pearl White
	3	3M3-21783-00 EMBLEM		2	
		3M4-21783-00 EMBLEM		2	
	4	90480-12053 GROMMET	4	4	
	5	90480-01141 GROMMET (371-21747-00)	2	2	
	6	2V0-21170-00 BOX COMP.	1	1	
	7	97301-06025 BOLT, hexagon	1	1	
	8	90201-06380 WASHER, plate (6.5-20-1.6)	1	1	
	9	90387-07390 COLLAR	1	1	
	10	90480-14102 GROMMET (214-21717-00)	1	1	
	11	1A0-21746-01 DAMPER, battery box	2	2	
	12	141-21717-00 DAMPER, side cover	4	4	
	13	2V0-21107-00 TOOL BOX COMP.	1	1	
	14	91701-05120 PIN, clevis	2	2	
	15	92901-05600 WASHER, plate	2	2	
	16	90468-10050 CLIP (156-83525-00)	2	2	
	17	2R8-28100-10 TOOL ASS'Y	1	1	

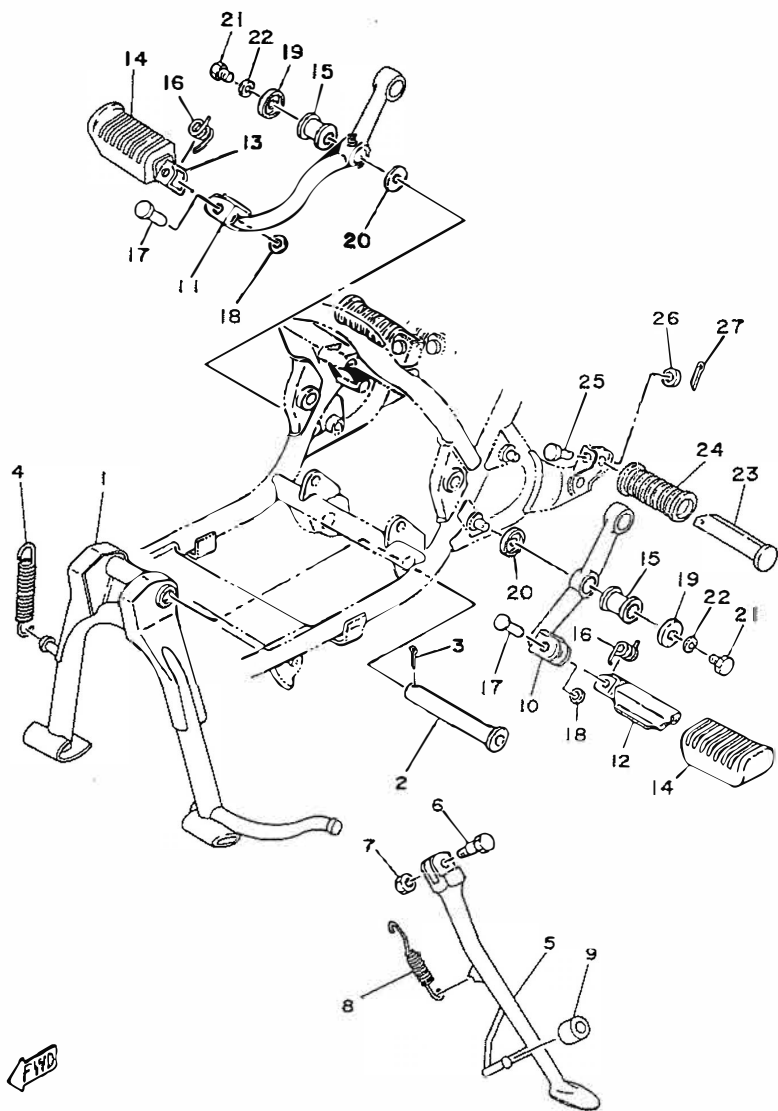
Fig. 18 REAR ARM · REAR CUSHION · CHAIN CASE



22

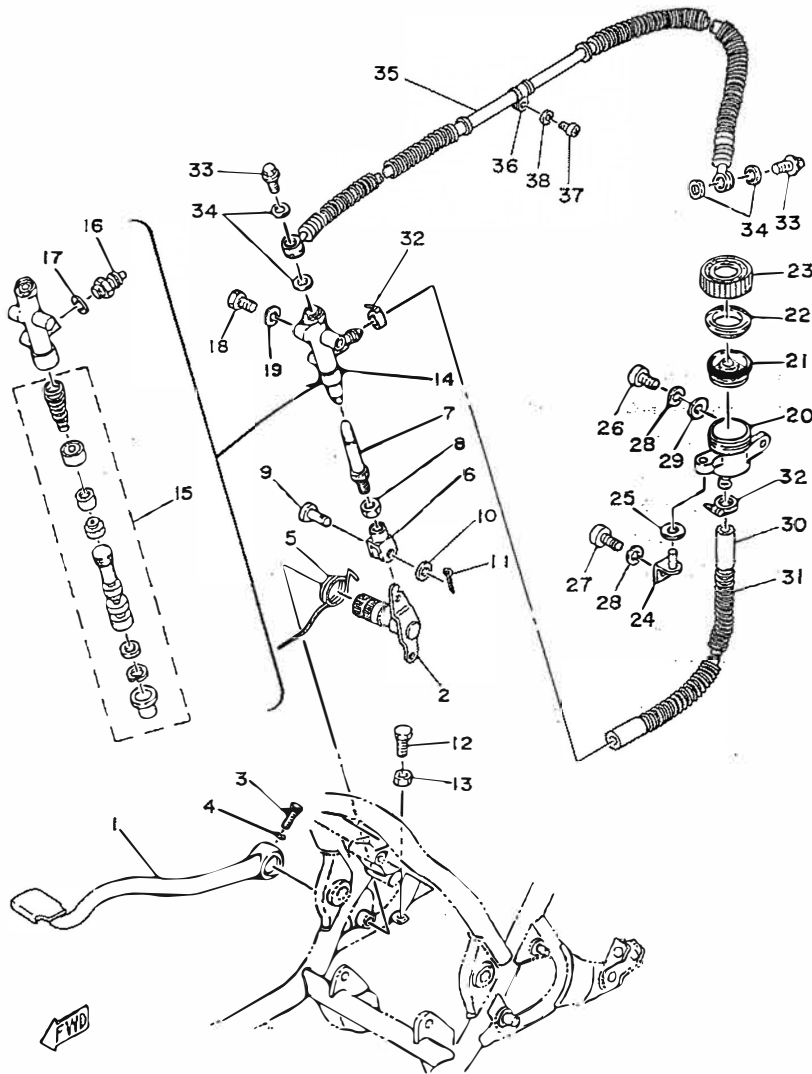
Ref.No.	Part No.	Description	Q'ty		Remarks
			250	400	
18- 1	2R8-22110-00-33	REAR ARM COMP.	1	1	Yamaha Black
2	2R8-22141-00	SHAFT, pivot	1	1	
3	90387-16128	COLLAR (150-22126-00)	1	1	
4	90386-22018	BUSHING (148-22123-00)	2	2	
5	90387-16226	COLLAR (150-22124-00)	2	2	
6	1A0-22128-00	COVER, thrust	2	2	
7	156-22127-00	SHIM, rear arm	U.N.	U.N.	
8	1A0-22149-00	WASHER, lock	1	1	
9	90170-14174	NUT, hexagon	1	1	
10	93700-06004	NIPPLE, grease	2	2	
11	1A1-22210-22-33	REAR CUSHION ASS'Y	2	2	
12	90201-14218	WASHER, plate (135-22243-00)	2	2	
13	90201-10140	WASHER, plate (10-25-2)	4	4	
14	90176-10013	NUT, cap	4	4	
15	1A0-22311-00-33	CASE, chain	1	1	Yamaha Black
16	278-22332-00	DAMPER, chain case	1	1	
17	90387-07389	COLLAR (256-21544-00)	1	1	
18	90209-06034	WASHER (278-22316-00)	1	1	
19	92501-06020	SCREW, panhead	1	1	
20	92501-06018	SCREW, panhead	1	1	
21	92901-06100	WASHER, spring	2	2	
22	92901-06600	WASHER, plate	1	1	

Fig. 19 STAND · FOOTREST



Ref.No.	Part No.	Description	Q'ty		Remarks
			250	400	
19	1	278-27111-00	1	1	
	2	278-27112-00	1	1	
	3	91401-30025	1	1	
	4	90506-35058	1	1	
	5	1A0-27311-00-33	1	1	Yamaha Black
	6	90109-08034	1	1	
	7	95301-08700	1	1	
	8	90507-25023	1	1	
	9	278-27314-00	1	1	
	10	2R8-27411-01-33	1	1	Yamaha Black
	11	2R8-27421-00-33	1	1	Yamaha Black
	12	1L9-27451-01	1	1	
	13	1L9-27461-01	1	1	
	14	1A0-27413-00	2	2	
	15	90480-20195	4	4	
	16	90508-20023	2	2	
	17	90243-08006	2	2	
	18	90201-06042	2	2	
	19	90209-08150	4	4	
	20	90209-12157	4	4	
	21	97326-08016	4	4	
	22	92901-08100	4	4	
	23	120-27431-00	2	2	
	24	120-27433-00	2	2	
	25	91701-06035	2	2	
	26	90201-20279	2	2	
	27	91401-16012	2	2	

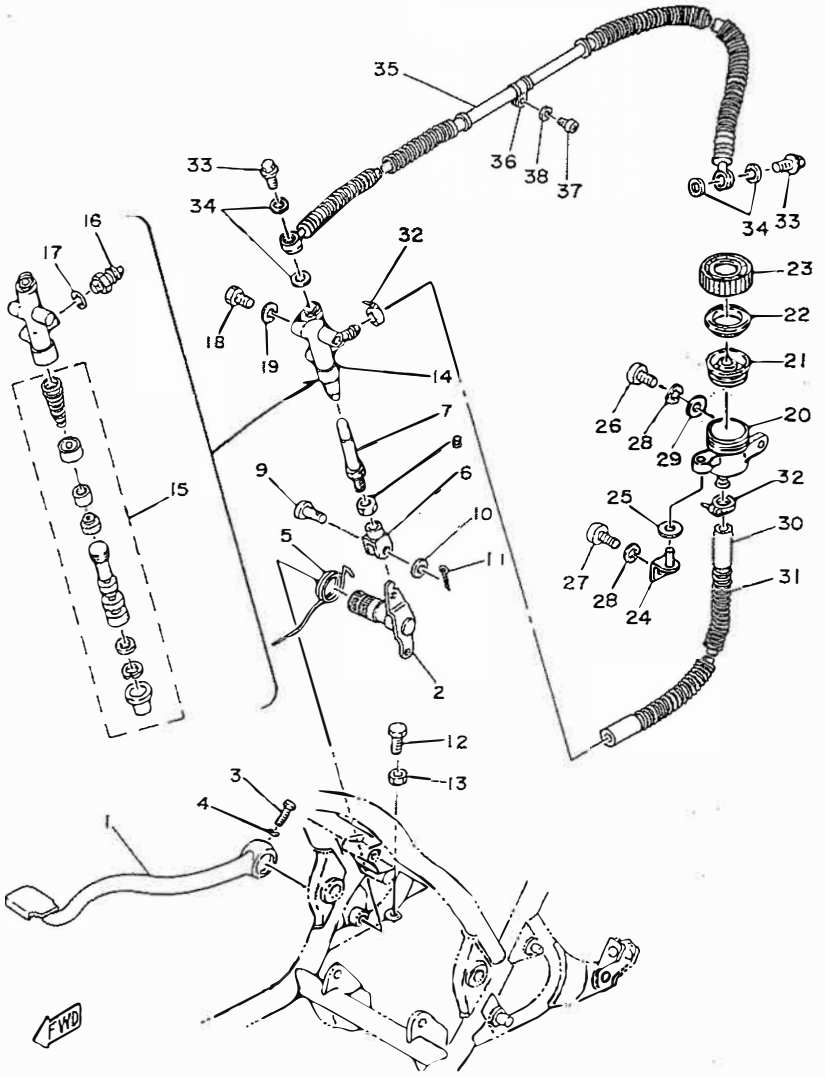
Fig. 20 BRAKE PEDAL - REAR MASTER CYLINDER



Ref.No.	Part No.	Description	Qty		Remarks
			250	400	
20-	1	2R8-27211-00-33	1	1	Yamaha Black
	2	2V0-27212-00	1	1	
	3	90109-06468	1	1	
	4	92901-06100	1	1	
	5	2R8-27216-00	1	1	
	6	1A1-27222-01	1	1	
	7	1A1-27231-01	1	1	
	8	95301-08700	1	1	
	9	90240-08013	1	1	
	10	90201-08083	1	1	
	11	91401-16012	1	1	
	12	97301-06020	1	1	
	13	95301-06700	1	1	
	14	2V0-25850-50	1	1	MASTER CYLINDER ASS'Y, rear
	15	1A1-20000-50	1	1	. CYLINDER KIT, master
	16	1A1-25899-50	1	1	. BOLT, union
	17	1A1-25898-50	1	1	. GASKET
	18	97326-08016	2	2	BOLT, hexagon
	19	92906-08100	2	2	WASHER, spring
	20	1A1-25894-01	1	1	TANK, reservoir
	21	360-25854-00	1	1	DIAPHRAGM, reservoir
	22	360-25855-01	1	1	GASKET, diaphragm
	23	1A1-25852-00	1	1	CAP, reservoir
	24	1A1-21798-00	1	1	BRACKET, reservoir tank
	25	90201-06050	1	1	WASHER, plate
	26	92501-06018	1	1	SCREW, panhead
	27	92501-06015	1	1	SCREW, panhead
	28	92901-06100	2	2	WASHER, spring
	29	92901-06600	1	1	WASHER, plate
	30	1A1-25895-00	1	1	HOSE, reservoir
	31	90501-10406	1	1	SPRING, compression
	32	90460-16088	2	2	CLAMP, hose
	33	90401-10034	2	2	BOLT, union

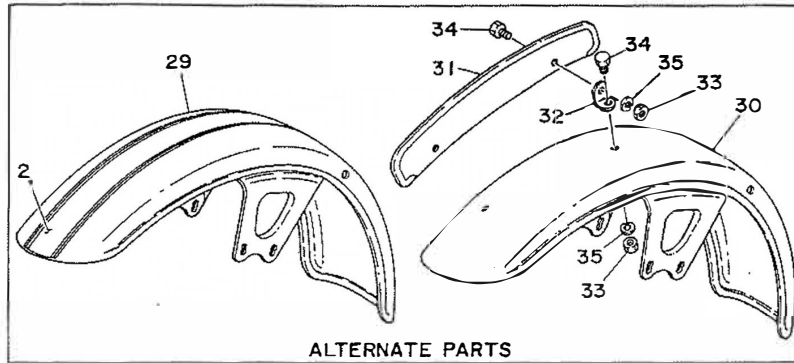
Fig. 20 BRAKE PEDAL - REAR MASTER CYLINDER

Qty		Remarks
250	400	
1	1	Yamaha Black
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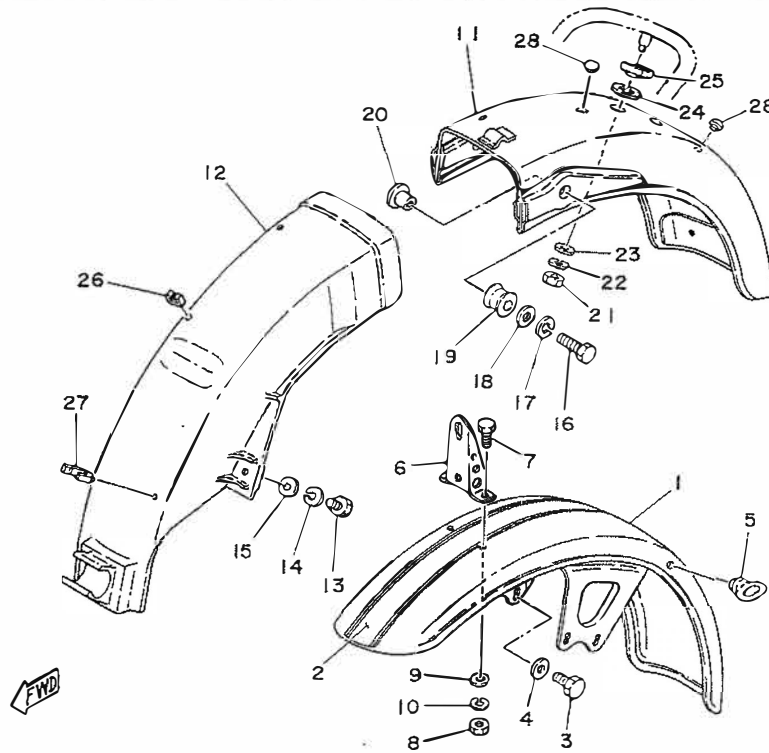


Ref.No.	Part No.	Description	Qty		Remarks
			250	400	
20-34	90201-10118	WASHER, plate (10.2-14-10)	4	4	
35	2R8-25872-50	HOSE, brake	1	1	
36	90461-10034	CLAMP	1	1	
37	92506-06012	SCREW, panhead	1	1	
38	92906-06100	WASHER, spring	1	1	

Fig. 21 FRONT FENDER - REAR FENDER



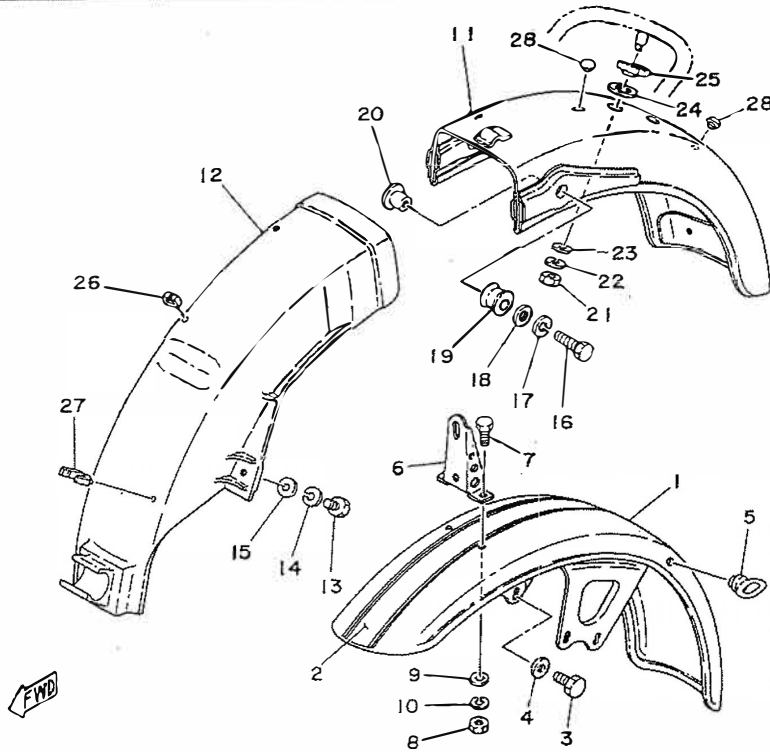
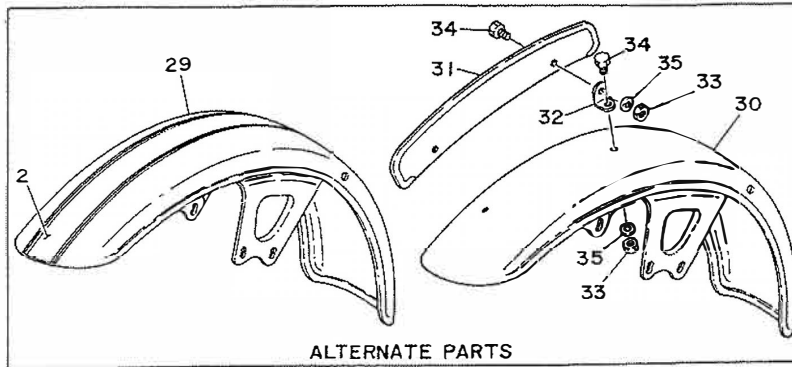
ALTERNATE PARTS



Ref.No.	Part No.	Description	Qty		Remarks
			250	400	
21- 1	1A6-21510-00-Y9	FRONT FENDER COMP.	1	1	New Pearl White
2	2V0-21571-00	GRAPHIC, front fender	1	1	
3	90101-08253	BOLT	4	4	
4	92901-08200	WASHER, plain	4	4	
5	1A0-21518-00	HOLDER, wire	1	1	
6	1A6-21581-00	PLATE, fitting	1	1	
7	97301-06010	BOLT, hexagon	2	2	
8	95301-06600	NUT, hexagon	2	2	
9	92901-06200	WASHER, plain	2	2	
10	92901-06100	WASHER, spring	2	2	
11	1A0-21610-11-98	REAR FENDER COMP.	1	1	Low Gloss Black
12	1A0-21629-01	MUD, guard	1	1	
13	97301-06016	BOLT, hexagon	2	2	
14	92901-06100	WASHER, spring	2	2	
15	92901-06600	WASHER, plate	2	2	
16	97301-10035	BOLT, hexagon	2	2	
17	92901-10100	WASHER, spring	2	2	
18	92901-10600	WASHER, plate	2	2	
19	168-21639-00	DAMPER, rear	2	2	
20	90179-10220	NUT	2	2	
21	95301-06600	NUT, hexagon	1	1	
22	92901-06100	WASHER, spring	1	1	
23	90201-06073	WASHER (156-24187-00)	1	1	
24	90202-15105	WASHER, plate	1	1	
25	1A2-21638-00	DAMPER, rear fender	1	1	
26	90464-08020	CLAMP	2	2	
27	90464-16025	CLAMP	1	1	
28	170-21746-00	DAMPER, cleaner stopper	2	2	
ALTERNATE PARTS					
29	1A0-21510-02-Y9	FRONT FENDER COMP.	1	1	New Pearl White
30	1A0-21510-10-Y9	FRONT FENDER COMP.	1	1	New Pearl White
31	122-21582-81-33	PLATE, front number	1	1	

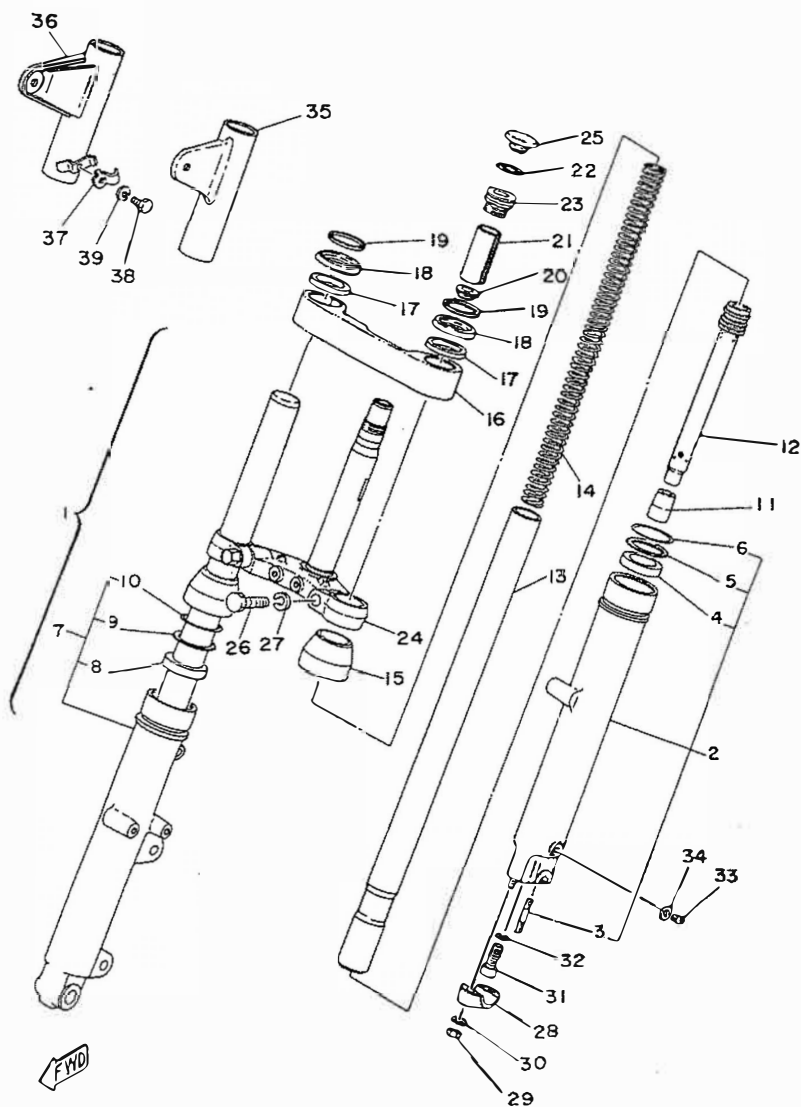
Fig. 21 FRONT FENDER - REAR FENDER

Q'ty	Remarks
1 1	New Pearl White
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1 1	Low Gloss Black
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1 1	New Pearl White
1 1	New Pearl White
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Ref.No.	Part No.	Description	Q'ty		Remarks
			250	400	
21-32	173-21581-80	PLATE, fitting	2	2	
33	95301-06600	NUT	4	4	
34	97301-06012	BOLT	4	4	
35	92901-06100	WASHER, spring	4	4	

Fig. 22 FRONT FORK



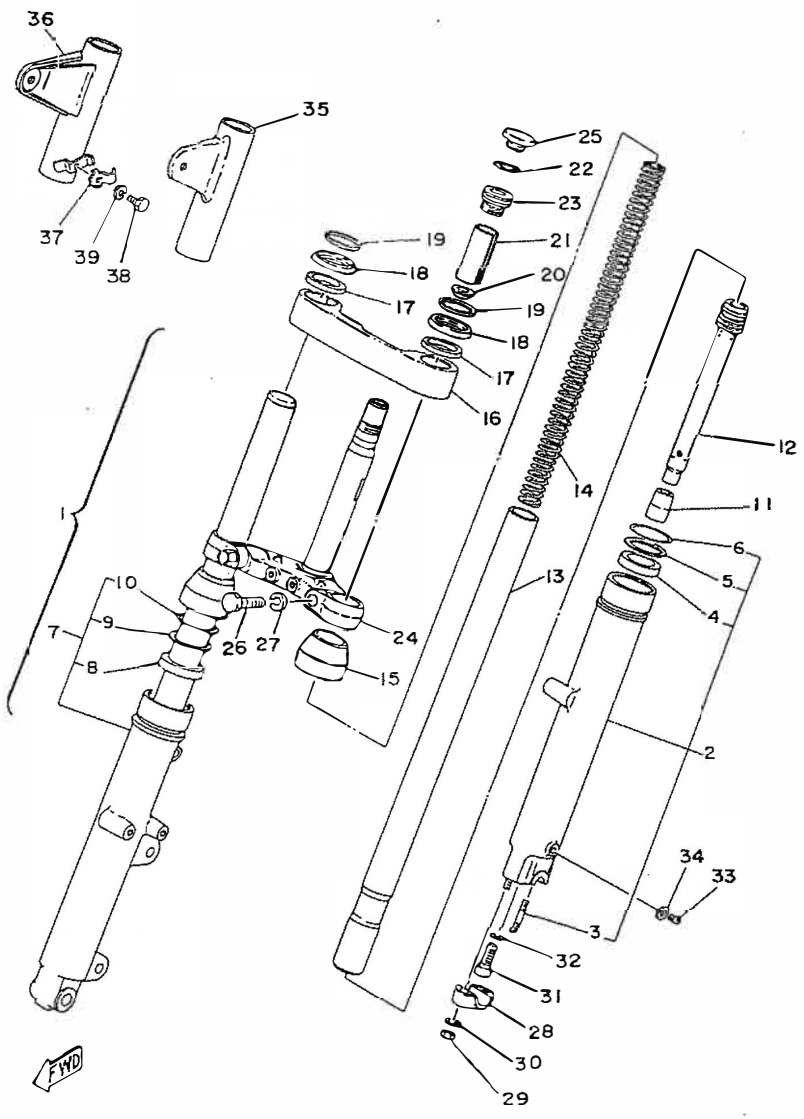
Ref.No.	Part No.	Description	Qty		Remarks
			250	400	
22- 1	2V0-23101-00	FRONT FORK ASS'Y	1	1	
2	2R8-23126-00-38	. TUBE, outer left	1	1	
3	90116-08261	. . BOLT, stud	2	2	
4	1T3-23145-00	. . OIL SEAL	1	1	
5	341-23146-50	. . WASHER, oil seal	1	1	
6	341-23156-50	. . CLIP, oil seal	1	1	
7	2R8-23136-00-38	. TUBE, outer right	1	1	
8	1T3-23145-00	. . OIL SEAL	1	1	
9	341-23146-50	. . WASHER, oil seal	1	1	
10	341-23156-50	. . CLIP, oil seal	1	1	
11	1W1-23173-L0	. TAPER SPINDLE	2	2	
12	2R8-23170-00	. CYLINDER COMP., front fork	2	2	
13	2R8-23110-00	. INNER TUBE COMP.	2	2	
14	2R8-23141-01	. SPRING, fork	2	2	
15	1T3-23144-50	. SEAL, dust	2	2	
16	2R8-23122-00	. COVER, outer	1	1	
17	2R8-23163-00	. PACKING	2	2	
18	2R8-23116-00	. GUIDE, cover under	2	2	
19	2R8-23115-00	. GUIDE, cover upper	2	2	
20	58323142-00	. SEAT, spring upper	2	2	
21	1U6-23118-M0	. SPACER	2	2	
22	240-23114-00	. PACKING	2	2	
23	1U6-23111-M1	. BOLT, cap	2	2	
24	2V0-23340-00-33	. UNDER BRACKET COMP.	1	1	Yamaha Black
25	1U6-23168-M0	. CAP, front fork	2	2	
26	306-23346-60	. BOLT, under bracket	2	2	
27	92901-12100	. WASHER, spring	2	2	
28	291-23167-61	. HOLDER, axle	1	1	
29	90185-08054	. NUT, U	2	2	
30	92901-08600	. WASHER, plate	2	2	
31	278-23181-50	. BOLT	2	2	
32	509-23158-L0	. PACKING	2	2	
33	122-23119-01	. PLUG, drain	2	2	

Fig. 22 FRONT FORK

Q'ty
250 400
Remarks

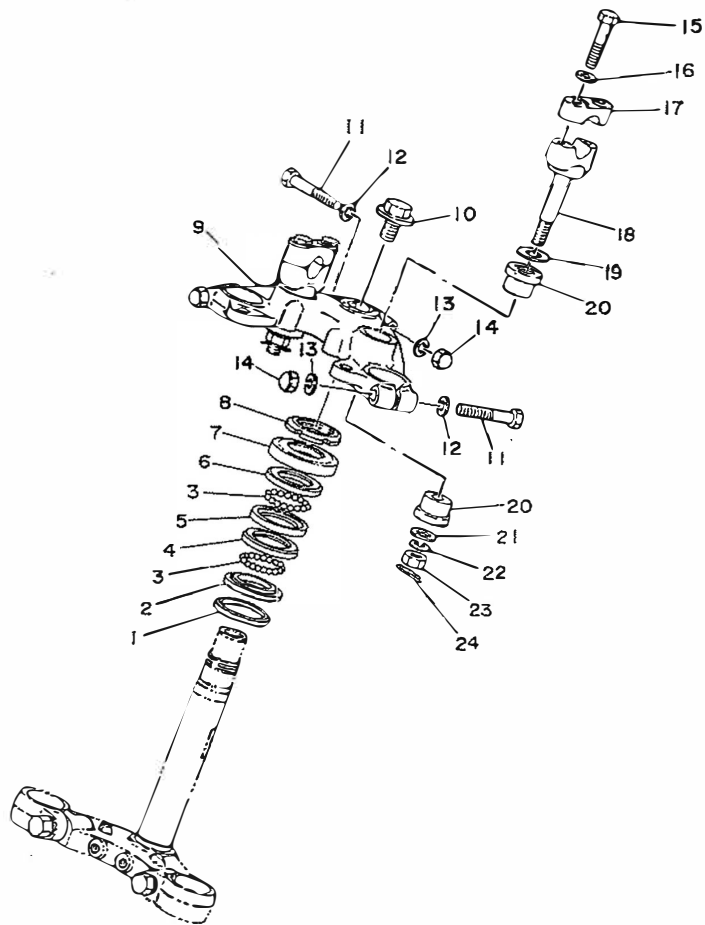
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Yamaha Black



Ref.No.	Part No.	Description	Q'ty		Remarks
			250	400	
22-34	122-23129-00	. GASKET, drain plug	2	2	
35	2V0-23121-00-33	COVER, upper left	1	1	Yamaha Black
36	2V0-23131-00-33	COVER, upper right	1	1	Yamaha Black
37	1A0-23164-00	STAY, fitting	1	1	
38	97301-06012	BOLT, hexagon	1	1	
39	92901-06100	WASHER, spring	1	1	

Fig. 23 STEERING



FWD

30

Ref.No.	Part No.	Description	Q'ty		Remarks
			250	400	
23- 1	164-23462-00	SEAL, dust	1	1	
2	156-23411-00	RACE, ball 1	1	1	
3	93501-04011	BALL (1/4 inch)	38	38	
4	156-23412-00	RACE, ball 2	1	1	
5	183-23412-00	RACE, ball 2	1	1	
6	183-23411-00	RACE, ball 1	1	1	
7	136-23415-00	COVER, ball race	1	1	
8	90179-25033	NUT (137-23454-00)	1	1	
9	2V0-23435-00-98	CROWN, handle	1	1	Low Gloss Black
10	90105-14102	BOLT	1	1	
11	97323-08055	BOLT, hexagon	3	3	
12	92901-08600	WASHER, plate	3	3	
13	92901-08100	WASHER, spring	3	3	
14	95303-08800	NUT, crown	3	3	
15	90106-08032	BOLT, round hexagon	4	4	
16	92901-08600	WASHER, plate	4	4	
17	1E6-23441-00-98	HOLDER, handle upper	2	2	Low Gloss Black
18	1E6-23442-00	HOLDER, handle under	2	2	
19	90201-12195	WASHER, plate (167-22243-00)	2	2	
20	90385-12027	BUSHING	4	4	
21	90201-10146	WASHER, plate	2	2	
22	92901-10100	WASHER, spring	2	2	
23	95302-10700	NUT, hexagon	2	2	
24	90468-12006	CLIP (136-25375-00)	2	2	

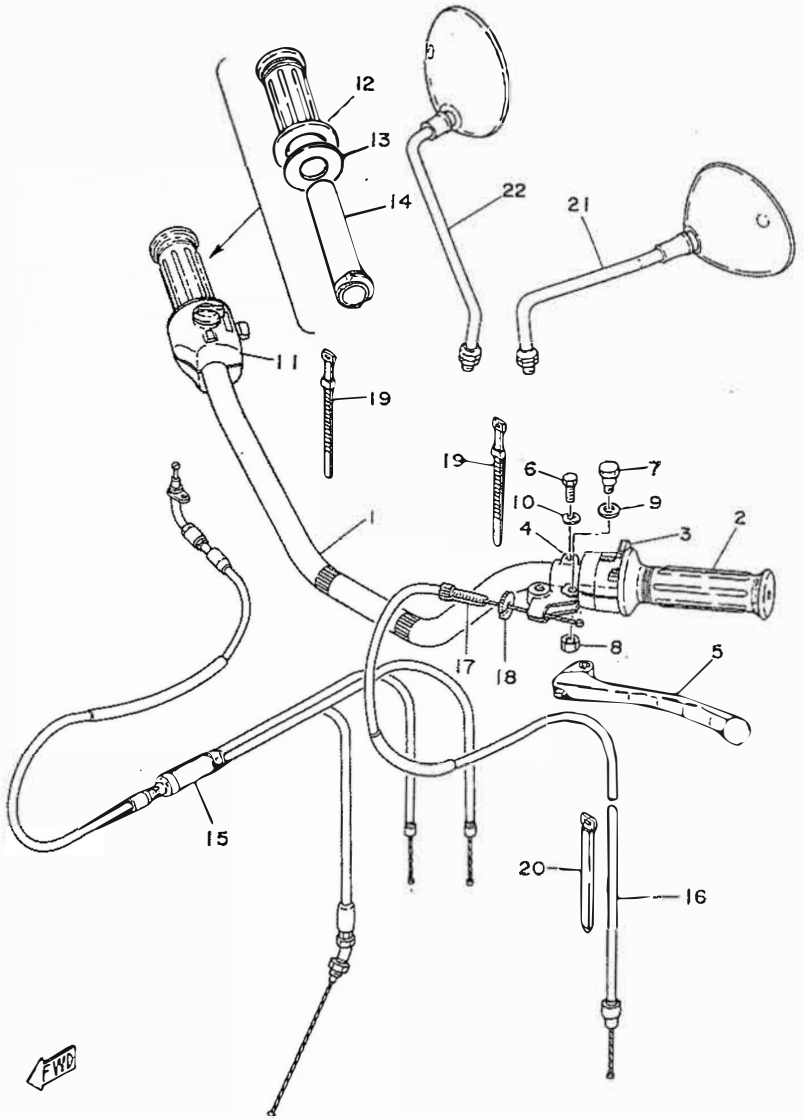
Fig. 24 HANDLE · WIRE

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Remarks

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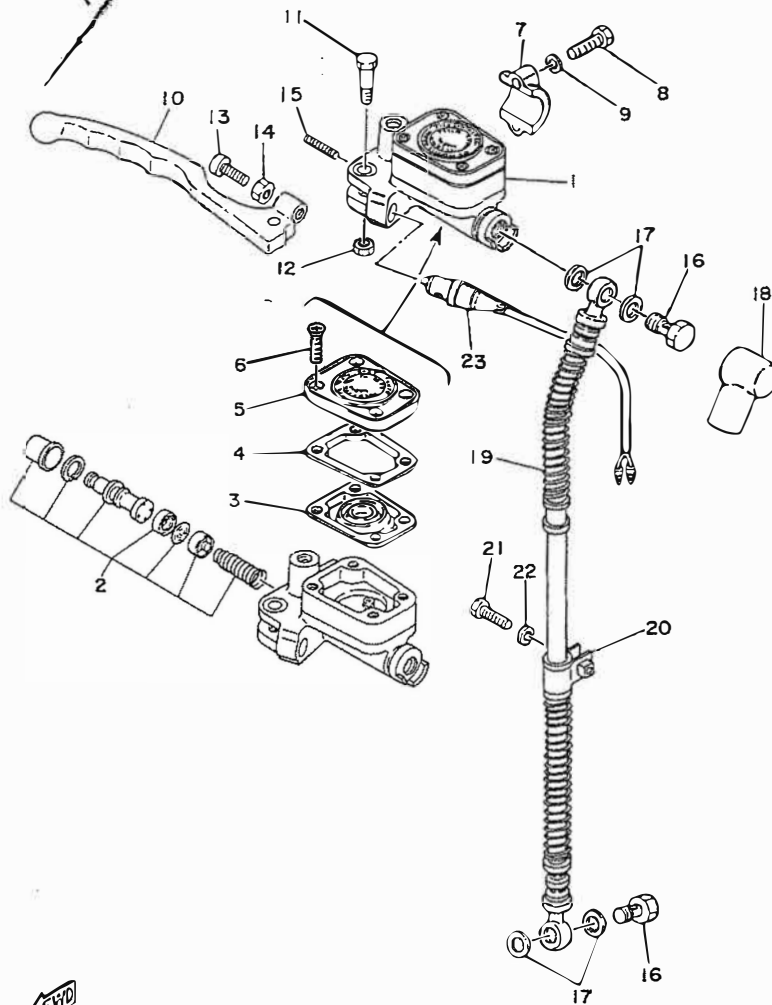
Low Gloss Black

Low Gloss Black



Ref.No.	Part No.	Description	Qty		Remarks
			250	400	
24-1	2R8-26111-20	HANDLE	1		
	2R9-26111-20	HANDLE		1	
	278-26111-02	HANDLE	1	1	Alternate Parts Except for Australia Up Handle
2	1E6-26241-00	GRIP, left	1	1	
3	2R8-83972-00-98	SWITCH, handle 4	1	1	Low Gloss Black
4	341-82911-00	HOLDER, lever left	1	1	
5	2W1-83912-00	LEVER, left	1	1	
6	97301-06022	BOLT, hexagon	1	1	
7	90109-06410	BOLT	1	1	
8	95601-06100	NUT, U	1	1	
9	90201-08083	WASHER (156-27226-00)	1	1	
10	92901-06100	WASHER, spring	1	1	
11	2R8-83975-00-98	SWITCH, handle 2	1	1	Low Gloss Black
12	1A0-26242-01	GRIP, right	1	1	
13	278-26249-00	RING, leaf	1	1	
14	1A0-26243-01	TUBE, guide	1	1	
15	1A2-26260-20	WIRE CYLINDER ASS'Y	1	1	
	1A0-26260-00	WIRE CYLINDER ASS'Y	1	1	Alternate Parts Except for Australia for Up Handle
16	1A2-26335-21	WIRE, clutch	1	1	
	1A0-26335-10	WIRE, clutch	1	1	Alternate Parts Except for Australia for Up Handle
17	90123-08046	BOLT, wire adjusting	1	1	
18	90179-08148	NUT (168-26344-00)	1	1	
19	437-83936-00	BAND, switch cord	2	2	
20	366-82591-00	BAND	1	1	
21	1J7-26290-12	BACK MIRROR ASS'Y, left	1	1	Convex Mirror
	1J7-26290-51	BACK MIRROR ASS'Y, left	1	1	Flat Mirror
22	1J7-26290-02	BACK MIRROR ASS'Y, right	1	1	Convex Mirror
	1J7-26290-41	BACK MIRROR ASS'Y, right	1	1	Flat Mirror

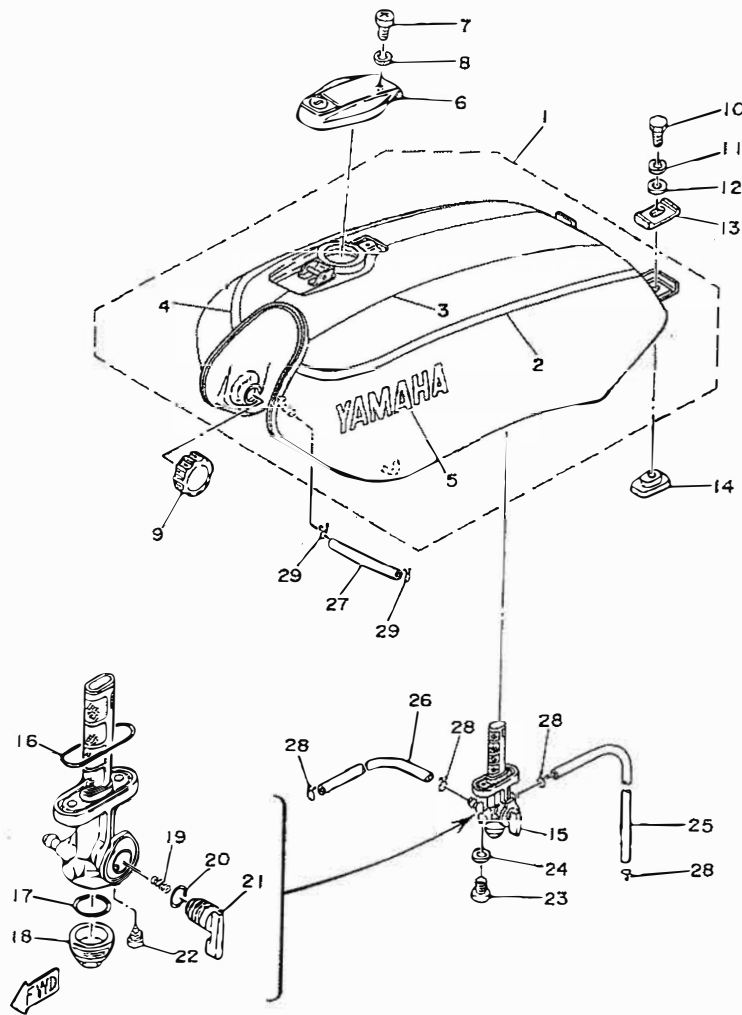
Fig. 23 STR MASTER CYLINDER · BRAKE HOSE



Ref.No.	Part No.	Description	Q'ty		Remarks
			250	400	
25- 1	1E7-25850-02	MASTER CYLINDER ASS'Y, front	1	1	
2	535-20000-10	CYLINDER KIT, master	1	1	
3	1A0-25854-01	DIAPHRAGM, reservoir	1	1	
4	1A0-25855-01	GASKET, reservoir	1	1	
5	1A0-25893-01	RESERVOIR CAP ASS'Y	1	1	
6	1A0-25824-01	SCREW	4	4	
7	1J3-25867-00	BRACKET, master	1	1	
8	97321-06025	BOLT, hexagon	2	2	
9	92901-06100	WASHER, spring	2	2	
10	2W1-83922-00	LEVER, right	1	1	
11	90109-06465	BOLT	1	1	
12	95601-06100	NUT, U	1	1	
13	90149-06131	SCREW	1	1	
14	90170-06010	NUT (306-83927-00)	1	1	
15	90501-10312	SPRING (306-83924-00)	1	1	
16	90401-10034	BOLT, union	2	2	
17	90201-10118	WASHER (10.2-14-1.0)	4	4	
18	360-25862-00	BOOT, master cylinder	1	1	
19	2R8-25872-20	HOSE, brake	1	1	
	2R8-25872-00	HOSE, brake	1	1	Alternate Parts Except for Australia for Up Handle
20	2R8-25876-00	HOLDER, brake hose	1	1	
21	97301-06025	BOLT, hexagon	1	1	
22	92901-06100	WASHER, spring	1	1	
23	1A0-83980-30	FRONT STOP SWITCH ASS'Y	1	1	

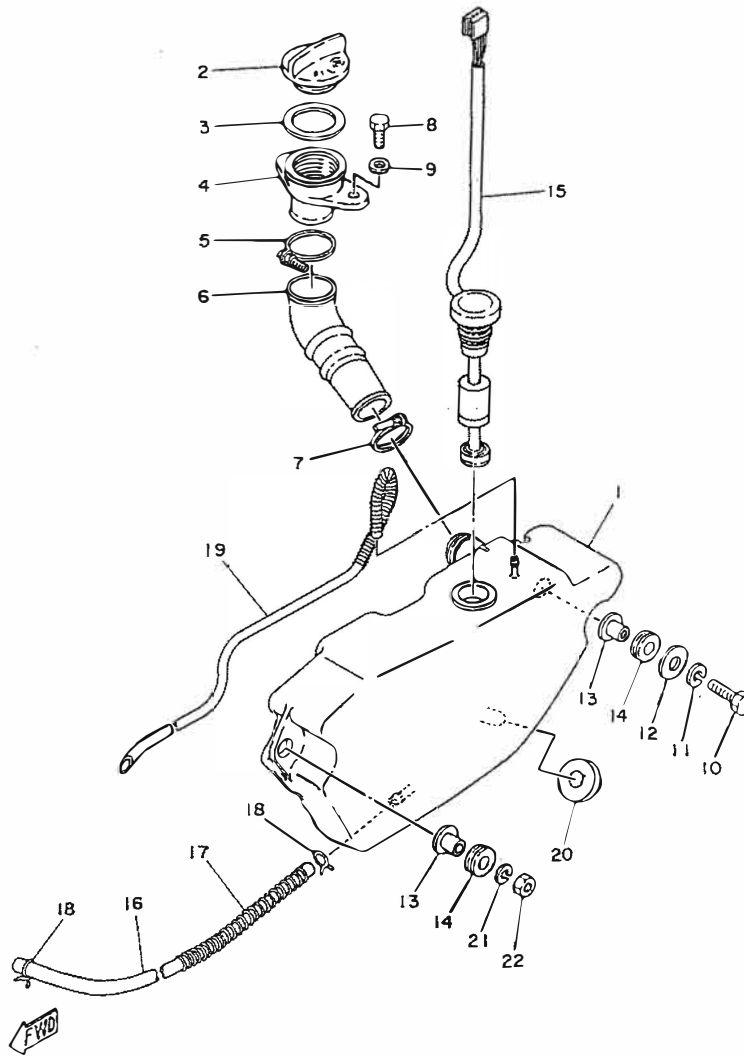
Fig. 26 FUEL TANK

by
400
Remarks



Ref.No.	Part No.	Description	Q'ty		Remarks
			250	400	
26- 1	2V0-24110-10-01	FUEL TANK COMP.	1	1	New Pearl White
2	2V0-24244-00	. GRAPHIC, fuel tank 1	1	1	
3	2V0-24245-00	. GRAPHIC, fuel tank 2	1	1	
4	2V0-24246-00	. GRAPHIC, fuel tank 3	1	1	
5	2V0-24161-00	. EMBLEM	2	2	
6	2V0-24602-00	CAP ASS'Y	1	1	
7	98501-05008	SCREW, panhead	1	1	
8	92901-05100	WASHER, spring	1	1	
9	278-24181-00	DAMPER, locating	2	2	
10	97301-06012	BOLT, hexagon	2	2	
11	92901-06100	WASHER, spring	2	2	
12	90209-06186	WASHER	2	2	
13	1A0-24186-00	WASHER, special	2	2	
14	1A0-24181-00	DAMPER, locating	2	2	
15	1A0-24500-02	FUEL COCK ASS'Y	1	1	
16	214-24512-00	. GASKET, body	1	1	
17	498-24522-00	. O-RING	1	1	
18	1A0-24521-01	. CUP, filter	1	1	
19	1A0-24529-01	. SPRING	1	1	
20	1A0-24512-00	. O-RING	1	1	
21	1A0-24524-01	. LEVER, cock	1	1	
22	619-24535-00	. SCREW	1	1	
23	90149-06011	SCREW (256-24143-00)	2	2	
24	90202-06010	WASHER, plate (178-14766-00)	2	2	
25	90445-09082	HOSE (647-24313-00 5-150)	1	1	
26	90445-09094	HOSE (168-24312-00 5-210)	1	1	
27	90445-09078	HOSE	1	1	
28	90467-08003	CLIP (101-24356-00)	4	4	
29	90467-09006	CLIP	2	2	

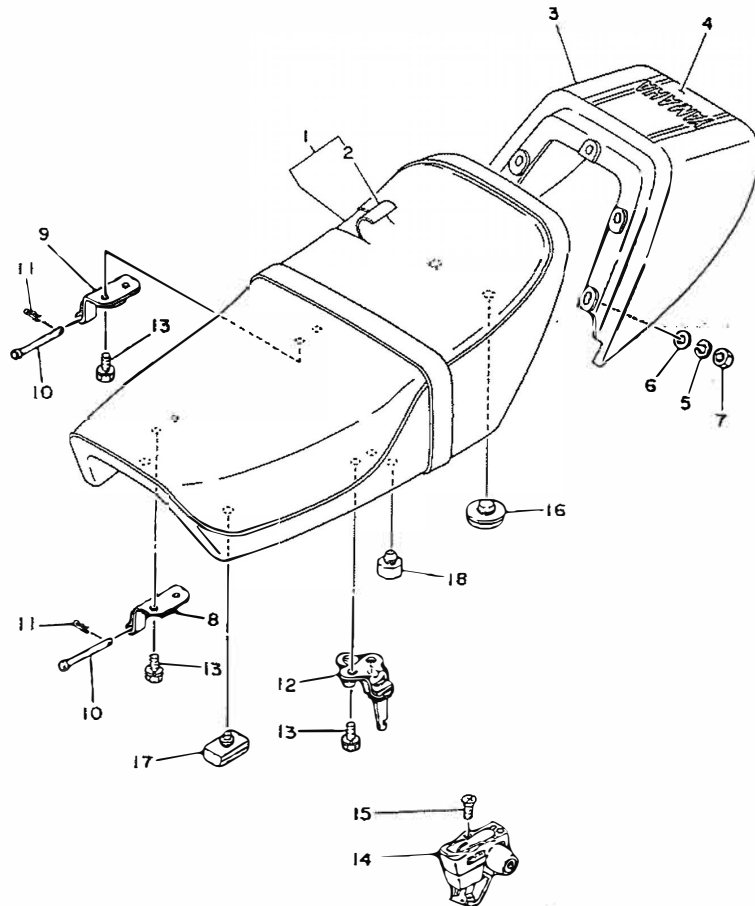
Fig. 27 OIL TANK



Ref.No.	Part No.	Description	Q'ty		Remarks
			250	400	
27- 1	2V0-21751-00	TANK, oil	1	1	
2	1A0-21771-00	CAP, oil tank	1	1	
3	90430-27124	GASKET	1	1	
4	360-21752-00	TUBE, filler	1	1	
5	90460-30009	CLAMP, hose (360-21765-00)	1	1	
6	360-21753-00	TUBE, oil connector	1	1	
7	90460-28007	CLAMP, hose (360-21755-00)	1	1	
8	97301-06016	BOLT, hexagon	2	2	
9	90201-06055	WASHER, plate (6.5-16-1.0)	2	2	
10	97301-06025	BOLT, hexagon	1	1	
11	92901-06100	WASHER, spring	1	1	
12	90201-06380	WASHER, plate	1	1	
13	90387-07391	COLLAR	2	2	
14	90480-14102	GROMMET (214-21717-00)	2	2	
15	1A0-85720-03	OIL LEVEL GAUGE ASS'Y	1	1	
16	90445-09122	HOSE (278-21766-00)	1	1	
17	90501-08410	SPRING, compression	1	1	
18	90467-08003	CLIP (101-24356-00)	2	2	
19	2V0-21745-01	PIPE, oil tank breather	1	1	
20	90480-14088	GROMMET	1	1	
21	92901-06100	WASHER, spring	1	1	
22	95301-06600	NUT	1	1	

Fig. 28 SEAT

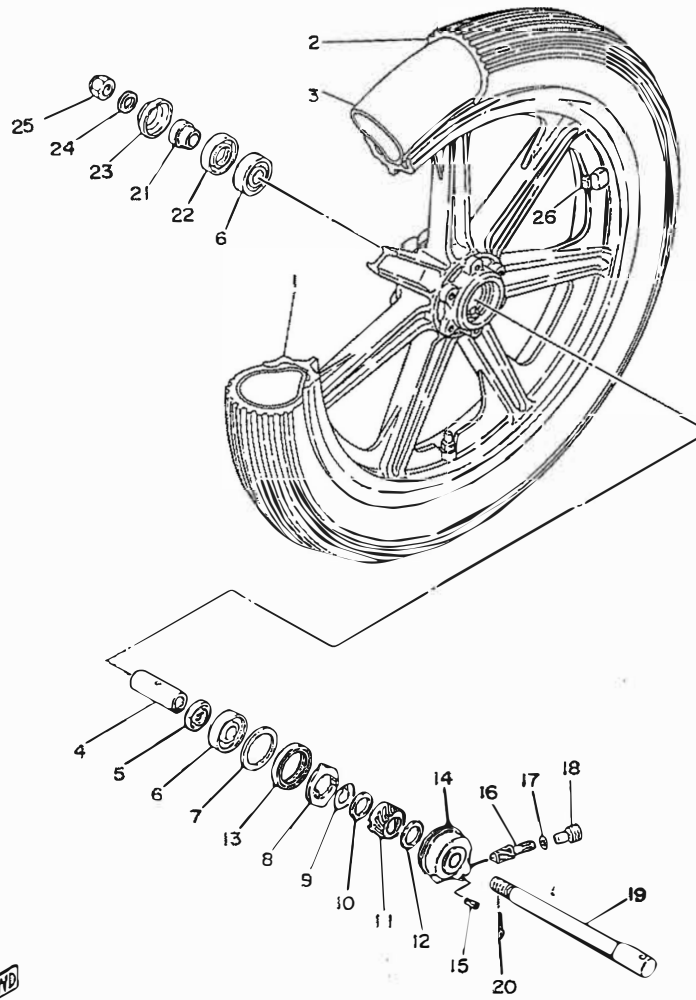
Q'ty
50 400
Remarks



Ref.No.	Part No.	Description	Q'ty		Remarks
			250	400	
28- 1	2V0-24730-90	DOUBLE SEAT ASS'Y	1	1	
2	2V0-24731-00	. COVER, double seat	1	1	
3	2V0-24756-00-Y9	COVER, tail	1	1	New Pearl White
4	2V0-24757-00	GRAPHIC, tail cover	1	1	
5	92901-05100	WASHER, spring	5	5	
6	92901-05200	WASHER, plain	5	5	
7	95301-05600	NUT, hexagon	5	5	
8	248-24726-00-33	HINGE, seat	1	1	Yamaha Black
9	1A0-24726-00	HINGE, seat	1	1	
10	91702-05055	PIN, clevis	2	2	
11	90468-10050	CLIP (156-83525-00)	2	2	
12	371-24728-01	BRACKET, seat	1	1	
13	90101-06304	BOLT	6	6	
14	1A0-24705-00	SEAT LOCK ASS'Y	1	1	
15	92706-06012	SCREW, flathead	2	2	
16	1T4-24741-00	PAD, seat	2	2	
17	214-24724-00	DAMPER, seat	2	2	
18	278-27114-00	STOPPER, main stand	1	1	

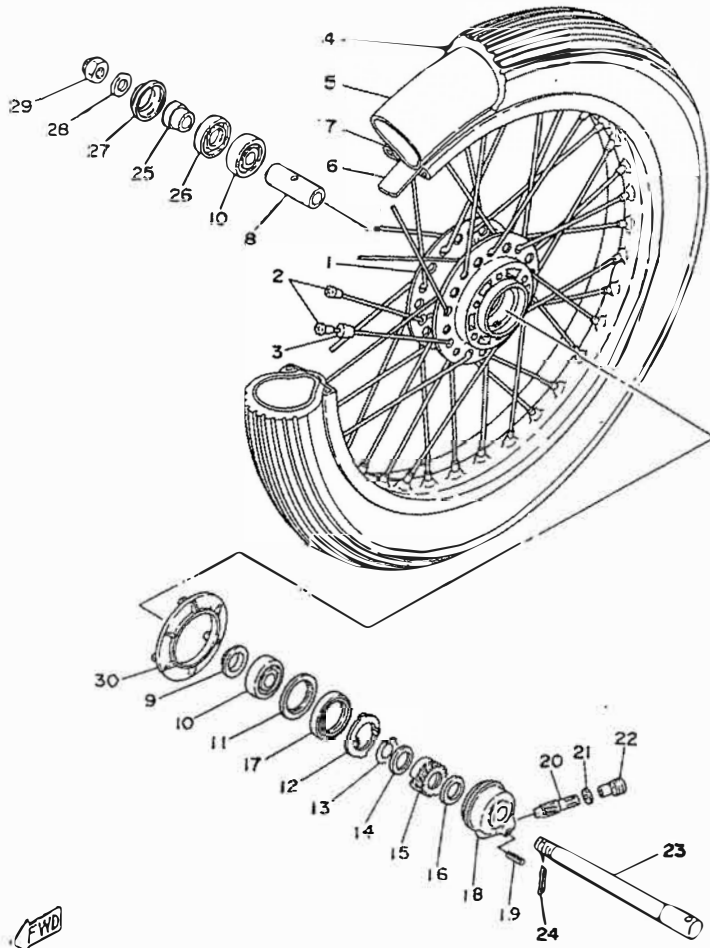
FRONT

Fig. 29 FRONT WHEEL (CASTING WHEEL TYPE)



Ref.No.	Part No.	Description	Q'ty		Remarks
			250	400	
29- 1	2V0-25168-00-98	WHEEL, cast front	1	1	
2	94130-18243	TIRE, front (3.00S-18-4PR)	1		
	94132-18281	TIRE, front (3.25S-18-4PR)		1	
3	94230-18084	TUBE, front (3.00-18)	1	1	
4	90560-15161	SPACER	1	1	
5	2R6-25115-00	FLANGE, spacer	1	1	
6	93306-30206	BEARING (B6302ZZ)	2	2	
7	341-25846-00	RETAINER, clutch meter	1	1	
8	341-25149-00	CLUTCH, meter	1	1	
9	341-25137-00	RING, stop	1	1	
10	90201-25286	WASHER, plate (341-25147-00)	1	1	
11	351-25135-00	GEAR, drive (27T)	1		
	2A2-25135-00	GEAR, drive (28T)		1	
12	90201-25490	WASHER, plate (152-17226-00)	1	1	
13	93105-45017	OIL SEAL (SDD-45-56-6)	1	1	
14	404-25191-00	HOUSING, gear unit	1	1	
15	91609-20014	PIN, spring	1	1	
16	351-25138-00	GEAR, meter (10T)	1		
	2A2-25138-00	GEAR, meter (10T)		1	
17	102-18416-00	SHIM, rod (6.2-9.5-0.8)	1	1	
18	306-25136-00	BUSHING	1	1	
19	1L9-25181-00	SHAFT, wheel	1	1	
20	91401-30030	PIN, cotter	1	1	
21	90387-15550	COLLAR	1	1	
22	93102-22014	OIL SEAL (SD-22-42-7)	1	1	
23	401-25367-00	COVER, dust	1	1	
24	92901-14200	WASHER, plain	1	1	
25	90171-14020	NUT, castle	1	1	
26	1A1-25399-00	BALANCER, wheel (10g)			} U.N.U.N.
	1A1-25398-01	BALANCER, wheel (20g)			
	2M0-25399-00	BALANCER, wheel (30g)			

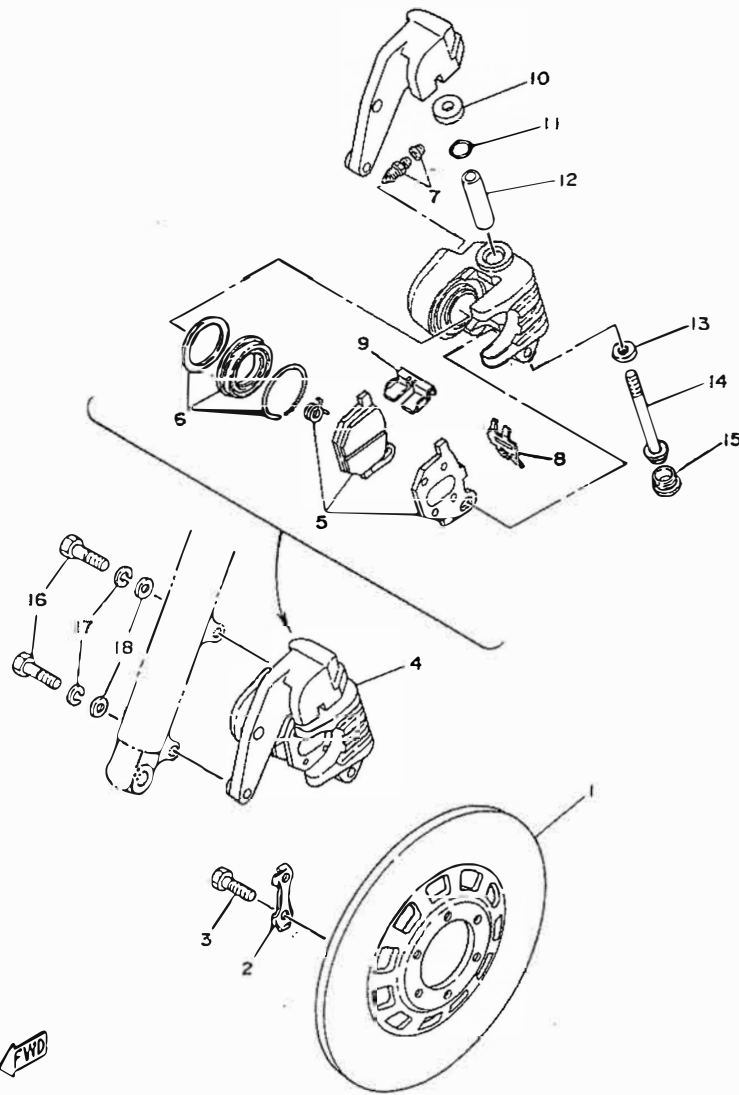
Fig. 30 FRONT WHEEL (SPOKE WHEEL TYPE)



Ref. No.	Part No.	Description	Q'ty		Remarks
			250	400	
30-1	1L9-25111-00	HUB, front	1	1	
2	351-25104-00	SPOKE SET	1s	1s	
3	166-25398-00	BALANCER, wheel			U.N. U.N.
4	04130-18168	TIRE, front (3.00S-18-4PR)	1		
	04130-18243	TIRE, front (3.00S-18-4PR)		1	
5	04230-18012	TUBE, front (3.00-18)	1		
	04230-18084	TUBE, front (3.00-18)		1	
6	04330-18010	BAND, rim (3.00-18)	1		
	04325-18064	BAND, rim (2.60-18)		1	
7	04413-18084	RIM (1.85B-18)	1	1	
8	90560-15161	SPACER	1	1	
9	1.46-25115-00	FLANGE, spacer	1	1	
10	03306-30203	BEARING (B6302Z)	2	2	
11	341-25846-00	RETAINER, clutch meter	1	1	
12	341-25149-00	CLUTCH, meter	1	1	
13	341-25137-00	RING, stop	1	1	
14	90201-25286	WASHER, plate (152.17226-00)	1	1	
15	2A2-25135-00	GEAR, drive	1	1	
16	90201-25490	WASHER, plate (152.17226-00)	1	1	
17	03105-45017	OIL SEAL (SDD-45-56-6)	1	1	
18	404-25191-00	HOUSING, gear unit	1	1	
19	91609-20014	PIN, spring	1	1	
20	2A2-25138-00	GEAR, meter	1	1	
21	102-13415-00	SHIM, rod (6.2-9.5-0.0)	1	1	
22	306-25136-00	BUSHING	1	1	
23	1L9-25131-00	SHAFT, wheel	1	1	
24	91401-30030	PIN, cotter	1	1	
25	90387-15550	COLLAR	1	1	
26	93102-22014	OIL SEAL (SD-22-42-7)	1	1	
27	401-25367-00	COVER, dust	1	1	
28	92901-14200	WASHER, plain	1	1	
29	90171-14020	NUT, castle	1	1	
30	1L9-25847-00	COVER, housing	1	1	

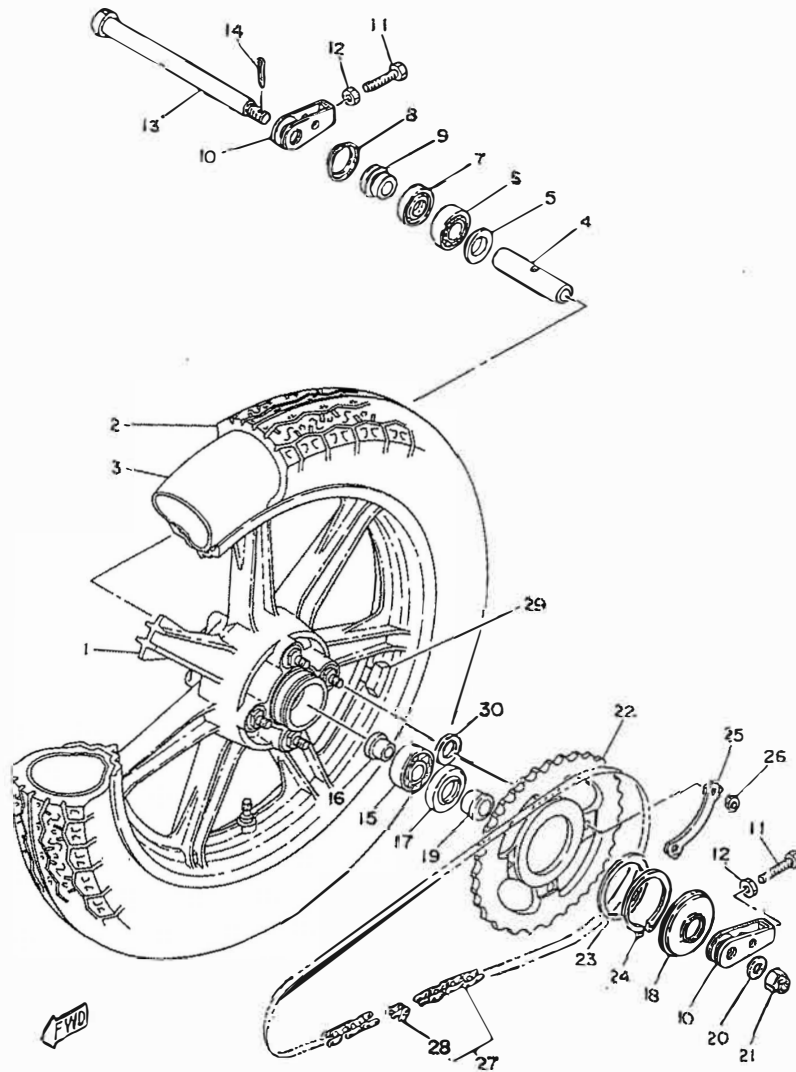
Fig. 31 FRONT DISK BRAKE · CALIPER

Fig.



Ref.No.	Part No.	Description	Q'ty		Remarks
			250	400	
31- 1	1L9-25831-00	DISK, brake	1	1	
2	1J3-25834-01	WASHER, lock	3	3	
3	90101-08312	BOLT, hexagon	6	6	
4	2V0-25810-00	FRONT CALIPER ASS'Y	1	1	
5	2R8-W0045-00	. CALIPER PAD KIT	1	1	
6	2G2-W0047-00	. CALIPER SEAL KIT	1	1	
7	1J3-W0048-00	. SCREW, bleed with cap	1	1	
8	2G2-25919-00	. PAD, spring	1	1	
9	2V0-25849-00	. RETAINER	1	1	
10	90201-08689	. WASHER, plate (8.2-28-4.5)	1	1	
11	2G2-W0044-00	. O-RING SET	1	1	
12	2G2-25838-00	. SLEEVE	1	1	
13	90201-09690	. WASHER, plate (9-20-3.2)	1	1	
14	2G2-25821-00	. BOLT, swing	1	1	
15	2G2-25916-00	. CAP, swing bolt	1	1	
16	90101-10308	BOLT, hexagon	2	2	
17	92901-10100	WASHER, spring	2	2	
18	92901-10200	WASHER, plain	2	2	

Fig. 32 REAR WHEEL (CASTING WHEEL TYPE)



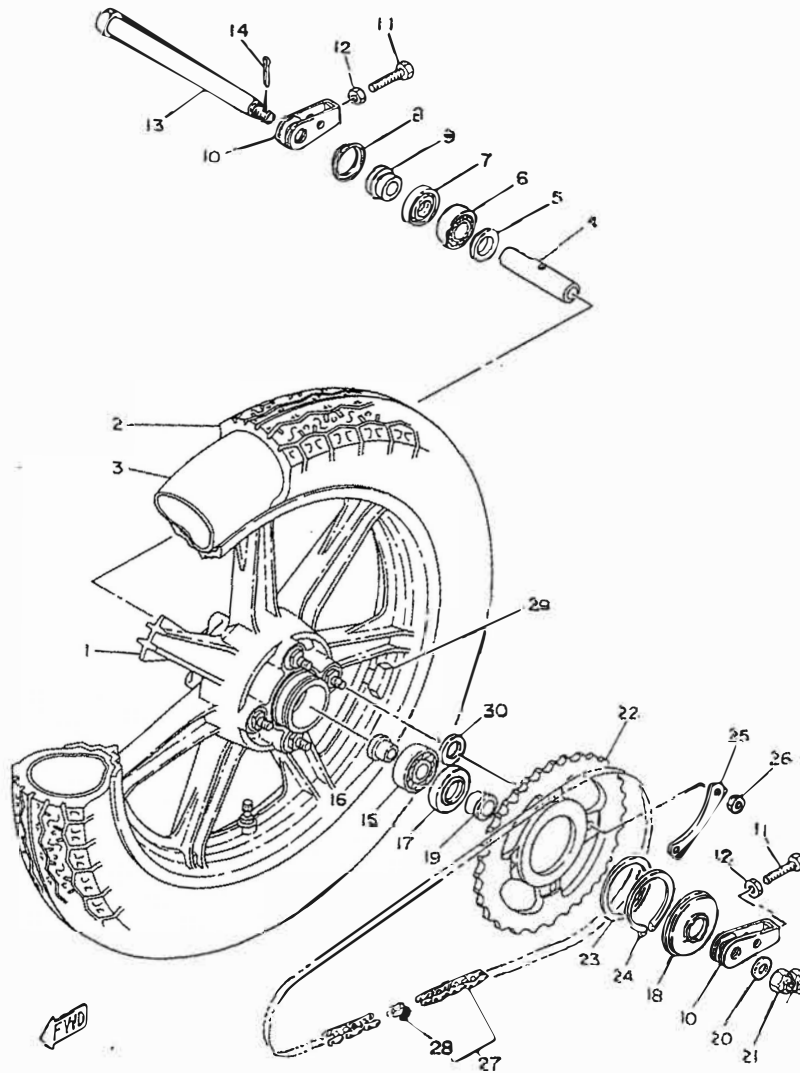
Ref.No.	Part No.	Description	Qty		Remarks
			250	400	
32-1	2A2-WA622-00-08	WHEEL, cast rear	1	1	
2	66132-18104	TIRE, rear (3.26S-18.4PR)	1		
	94136-18200	TIRE, rear (3.50S-18.4PR)		1	
3	66222-18020	TUBE, rear (3.26-18)	1		
	94235-18085	TUBE, rear (3.50-18)		1	
4	1J3-26317-00	SPACER, bearing	1	1	
5	1A1-26115-00	FLANGE, spacer	1	1	
6	93306-30309	BEARING (B6302Z)	1	1	
7	93102-28022	OIL SEAL (SO.28.47.7)	1	1	
8	1J3-26118-00	COVER, dust	1	1	
9	90387-17536	COLLAR	1	1	
10	168-26289-10	PULLER, chain	2	2	
11	90101-08024	BOLT (168-25279-00)	2	2	
12	96201-08700	NUT	2	2	
13	1J3-26381-00	SHAFT, rear wheel	1	1	
14	91401-30030	PIN, center	1	1	
15	93306-30417	BEARING (B18304Z)	1	1	
16	1A1-26377-00	COLLAR, shaft	1	1	
17	93104-27026	OIL SEAL (SO.27.42.5)	1	1	
18	119-25367-00	COVER, hub dust	1	1	
19	90387-17551	COLLAR	1	1	
20	92901-14200	WASHER, plain	1	1	
21	90171-14020	NUT, castle (275-25382-00)	1	1	
22	2R8-26436-20	GEAR, sprocket wheel (36T)	1	1	
	2R8-25438-20	GEAR, sprocket wheel (38T)	1	1	STD
23	90201-66585	WASHER (66.5-80-2)	1	1	
24	93410-65040	CIRCLIP (6-2)	1	1	
25	1J1-26412-00	WASHER, lock	2	2	
26	95302-12700	NUT, hexagon	4	4	
27	94580-10096	CHAIN (DK50DS-96L)	1	1	
28	94685-30011	JOINT, chain	1	1	

30303
30304

6303
6304

1/D O/D JMK
17 47 18 39
20 52 15

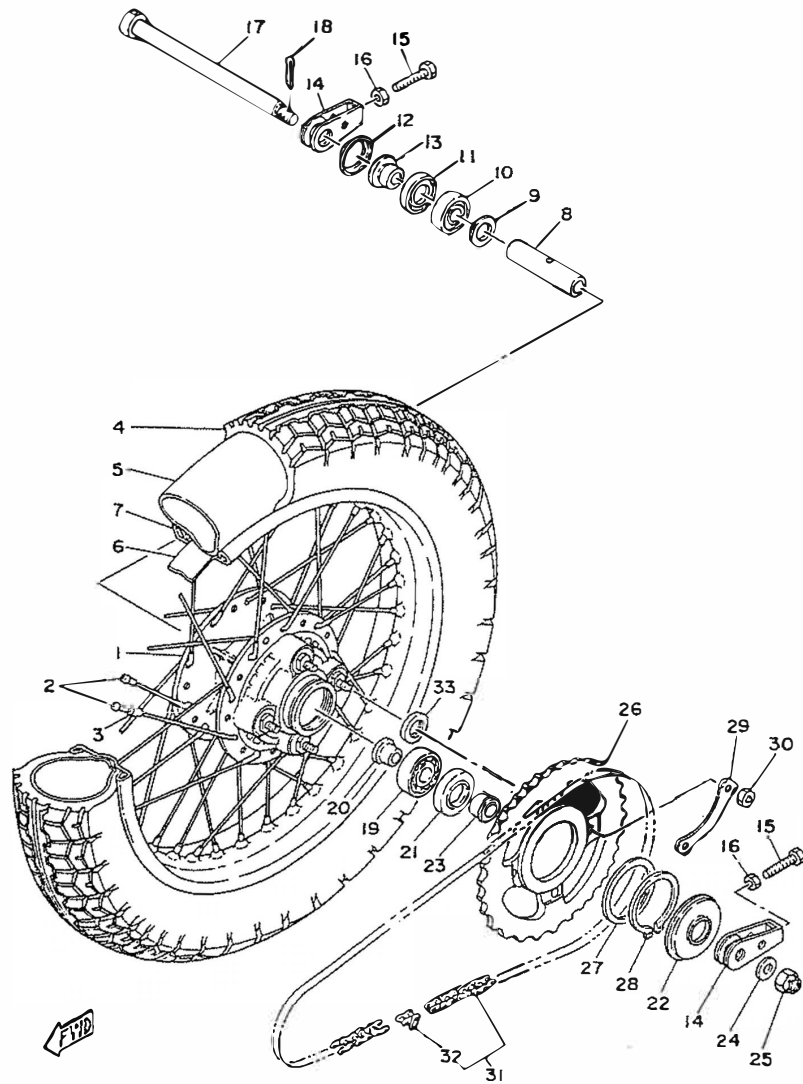
Fig. 32 REAR WHEEL (CASTING WHEEL TYPE)



Ref.No.	Part No.	Description	Qty		Remarks
			250	400	
32-29	1A1-25300-00	BALANCER, wheel (10g)	}		U.N.: U.N.
	1A1-25300-01	BALANCER, wheel (20g)			
	2M0-25300-00	BALANCER, wheel (30g)			
30	90287-20666	COLLAR	1	4	

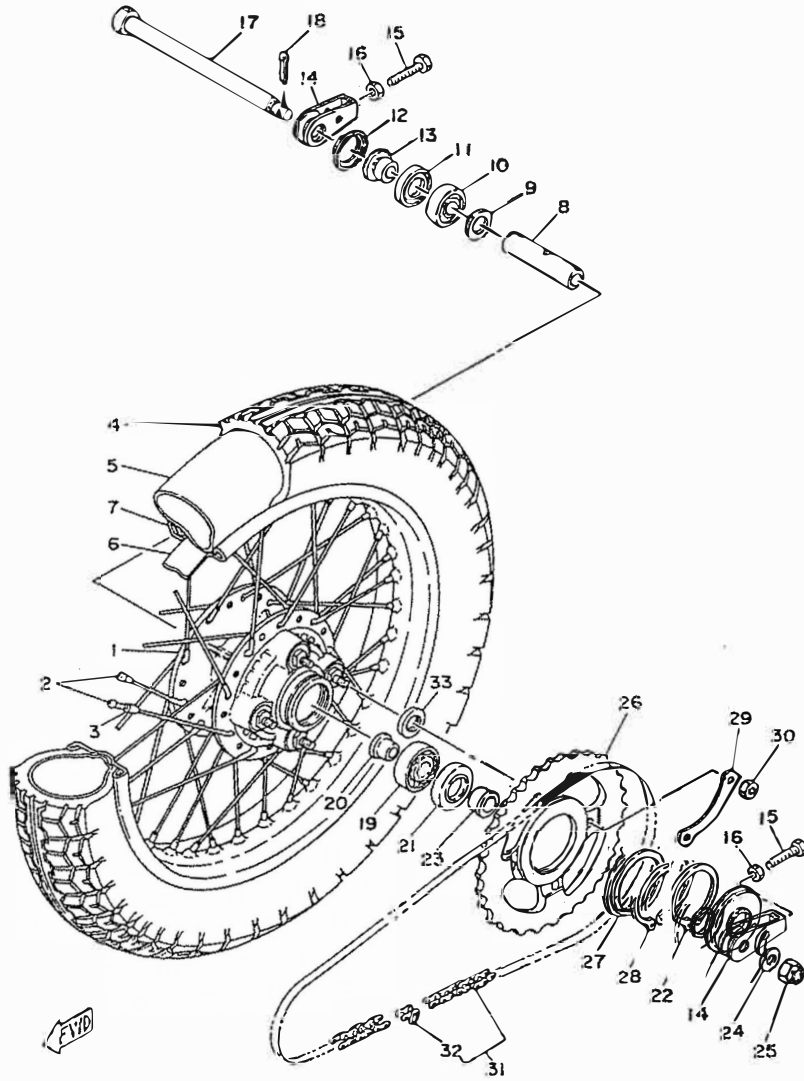
Fig. 33 REAR WHEEL (SPOKE WHEEL TYPE)

Remarks



Ref.No.	Part No.	Description	Q'ty		Remarks
			250	400	
33- 1	1U5-W2531-00	HUB, rear	1	1	
2	1J3-25304-01	SPOKE SET	1s	1s	
3	156-25398-00	BALANCER, wheel	U.N.	U.N.	
4	94132-18194	TIRE, rear (3.25S-18-4PR)	1		
	94135-18280	TIRE, rear (3.50S-18-4PR)		1	
5	94232-18020	TUBE, rear (3.25-18)	1		
	94235-18085	TUBE, rear (3.50-18)		1	
6	94325-18064	BAND, rim (2.50-18)	1	1	
7	94418-18181	RIM (1.85-18)	1	1	
8	1J3-25317-00	SPACER, bearing	1	1	
9	152-25115-00	FLANGE, spacer	1	1	
10	93306-30306	BEARING (86303)	1	1	
11	93102-28022	OIL SEAL (SD-28-47-7)	1	1	
12	1J3-25118-00	COVER, hub dust	1	1	
13	90387-17536	COLLAR	1	1	
14	168-25389-10	PULLER, chain	2	2	
15	90101-08034	BOLT (168-25379-00)	2	2	
16	95301-08700	NUT	2	2	
17	1J3-25381-00	SHAFT, rear wheel	1	1	
18	91401-30030	PIN, cotter	1	1	
19	93306-30416	BEARING (86304RS)	1	1	
20	1A1-25377-00	COLLAR, shaft	1	1	
21	93104-27026	OIL SEAL (SO-27-52-5)	1	1	
22	1L9-25367-00	COVER, hub dust	1	1	
23	90387-17551	COLLAR	1	1	
24	92901-14200	WASHER, plain	1	1	
25	90171-14020	NUT, castle	1	1	
26	2R8-25440-20-33	GEAR, sprocket wheel (40T)	1	1	Yamaha Black
27	90201-66585	WASHER, plate (66.5-80-2)	1	1	
28	93410-65040	CIRCLIP (S-65)	1	1	
29	1J3-25412-00	WASHER, lock	2	2	
30	95302-12700	NUT, hexagon	4	4	
31	94580-10098	CHAIN (DK50DS-98L)	1	1	

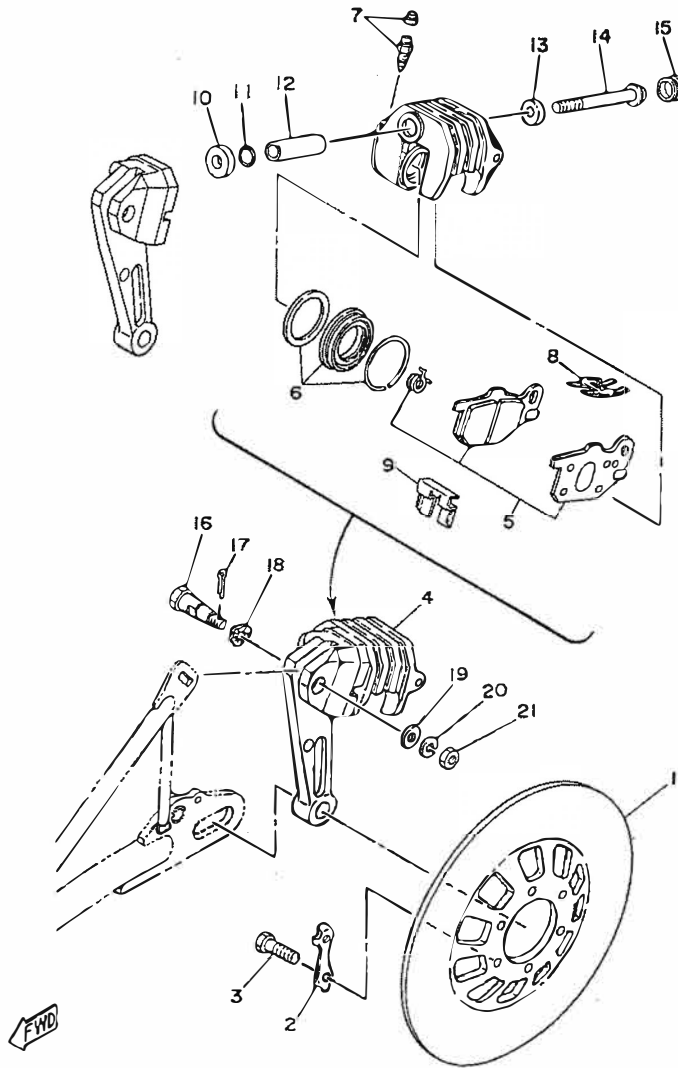
Fig. 33 REAR WHEEL (SPOKE WHEEL TYPE)



Ref.No.	Part No.	Description	Q'ty		Remarks
			250	400	
33-32	04685-30011	. JOINT, chain	1	1	
33	90387-20565	COLLAR	4	4	

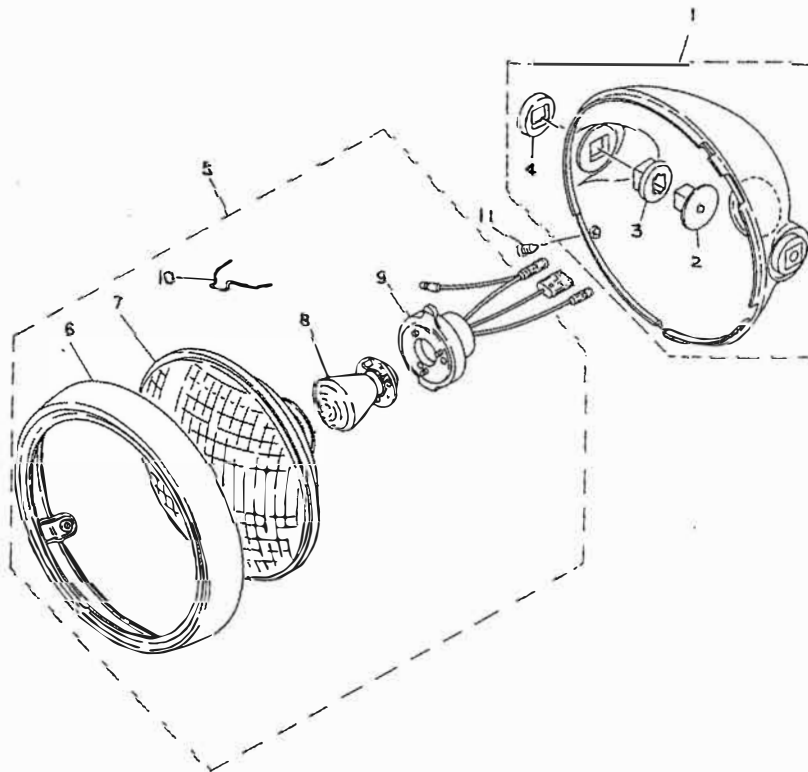
Fig. 34 REAR DISK BRAKE · CALIPER

Remarks



Ref.No.	Part No.	Description	Q'ty		Remarks
			250	400	
34-1	1L9-25831-00	DISK, brake	1	1	
2	1J3-25834-01	WASHER, lock	3	3	
3	90101-08312	BOLT, hexagon	6	6	
4	2V0-25810-50	REAR CALIPER ASS'Y	1	1	
5	2R8-W0045-00	CALIPER PAD KIT	1	1	
6	2G2-W0047-00	CALIPER SEAL KIT	1	1	
7	1J3-W0048-00	SCREW, bleed with cap	1	1	
8	2G2-25919-00	PAD, spring	1	1	
9	2V0-25849-00	RETAINER	1	1	
10	90201-08689	WASHER, plate (8.2-28-4.5)	1	1	
11	2G2-W0044-00	O-RING SET	1	1	
12	2G2-25838-00	SLEEVE	1	1	
13	90201-09690	WASHER, plate (9-20-3.2)	1	1	
14	2G2-25821-00	BOLT, swing	1	1	
15	2G2-25916-00	CAP, swing bolt	1	1	
16	90109-08454	BOLT	1	1	
17	91401-20015	PIN, cotter	1	1	
18	90206-12034	WASHER, wave (826-18195-00)	1	1	
19	92901-08600	WASHER, plate	1	1	
20	92901-08100	WASHER, spring	1	1	
21	90170-08158	NUT, hexagon	1	1	

Fig. 35 HEAD LAMP

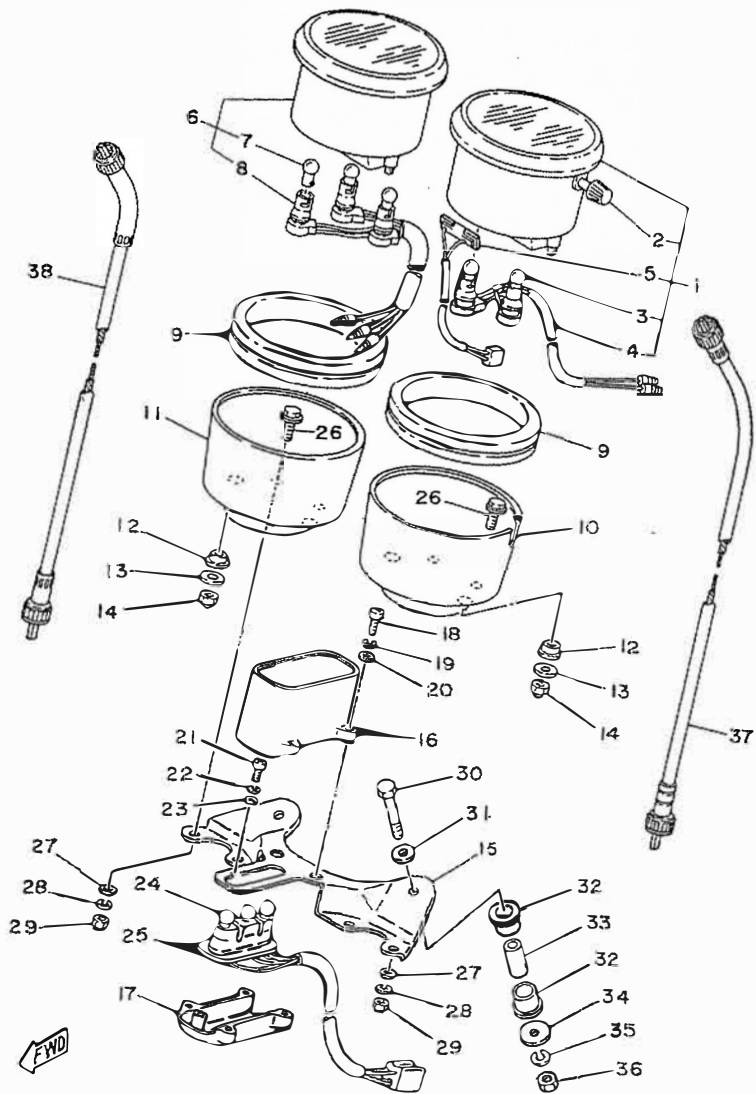


FWD

Ref. No.	Part No.	Description	Q'ty		Remarks
			Req	Assy	
35- 1	1A0-84320-80-93	HEAD LAMP BODY ASS'Y	1	1	Vehicle Dash
2	499-84145-00	. COLLAR	2	2	
3	499-84163-60	. BUSHING	2	2	
4	499-84164-60	. BUSHING	2	2	
5	1A0-84310-01	HEAD LAMP UNIT ASS'Y	1	1	
6	1A2-84315-45	. RIM, head lamp	1	1	
7	1A0-84320-01	. LENS ASS'Y	1	1	
8	1A0-84214-01	. BULB, head lamp (12V-45/45W)	1	1	
9	1A0-84312-01	. SOCKET ASS'Y	1	1	
10	272-84324-21	. SPRING, reflector box	2	2	
11	90152-06006	. SCREW, rim fitting	1	1	

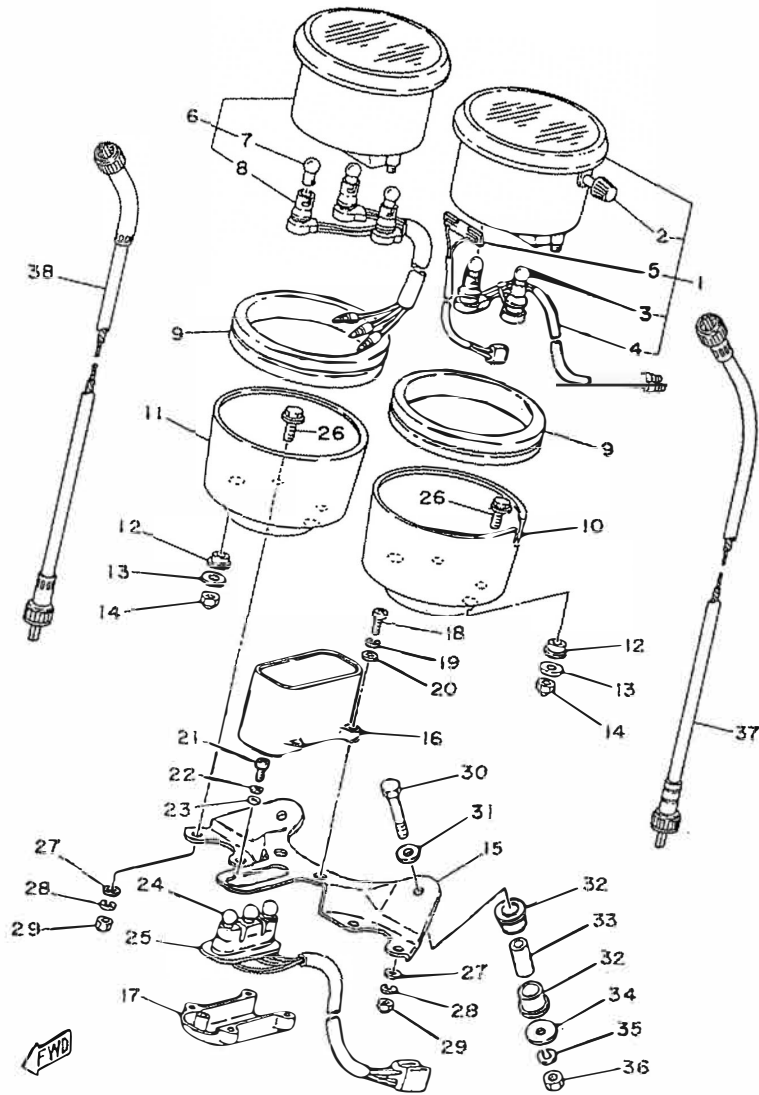
Fig. 36 SPEEDOMETER · TACHOMETER

Q'ty	Remarks
00	
	Yamaha Black
2	
2	
2	
1	
1	
1	
1	
1	
3	
1	



Ref.No.	Part No.	Description	Q'ty		Remarks	
			250	400		
36	1	3M3-83570-F0	SPEEDOMETER ASS'Y	1	1	Km/h
		3M3-83570-G0	SPEEDOMETER ASS'Y	1	1	Mile/h
2	584-83573-71	. KNOB, trip meter		1	1	
3	123-83516-21	. BULB (12V-3.4W)		2	2	
4	584-83536-01	. SOCKET CORD ASS'Y		1	1	
5	2J2-83556-00	. SOCKET CORD ASS'Y		1	1	
6	3M3-83540-F0	TACHOMETER ASS'Y		1	1	
7	123-83516-21	. BULB (12V-3.4W)		3	3	
8	1J3-83520-01	. SOCKET CORD ASS'Y		1	1	
9	584-83513-00	DAMPER, meter		2	2	
10	584-83507-00	COVER, speedometer		1	1	
11	584-83508-00	COVER, tachometer		1	1	
12	584-83523-00	DAMPER, meter cover fitting		4	4	
13	90201-05031	WASHER, plate		4	4	
14	95303-05800	NUT, crown		4	4	
15	2M0-83519-00	BRACKET, meter		1	1	
16	2L0-83568-A0	PILOT BOX, upper		1	1	
17	2G2-83569-A0	PILOT BOX, under		1	1	
18	98506-04012	SCREW, panhead		4	4	
19	92906-04100	WASHER, spring		4	4	
20	92906-04600	WASHER, plate		4	4	
21	98501-04008	SCREW, panhead		1	1	
22	92901-04100	WASHER, spring		1	1	
23	92901-04600	WASHER, plate		1	1	
24	123-83516-21	BULB (12V-3.4W)		3	3	
25	2L0-83509-A0	SOCKET CORD ASS'Y		1	1	
26	584-83546-00	BOLT		4	4	
27	92901-06200	WASHER, plain		4	4	
28	92901-06100	WASHER, spring		4	4	
29	95303-06800	NUT, crown		4	4	
30	97306-06040	BO LT, hexagon		2	2	
31	92906-06600	WASHER, plate		2	2	
32	584-83541-00	DAMPER		4	4	

Fig. 36 SPEEDOMETER - TACHOMETER

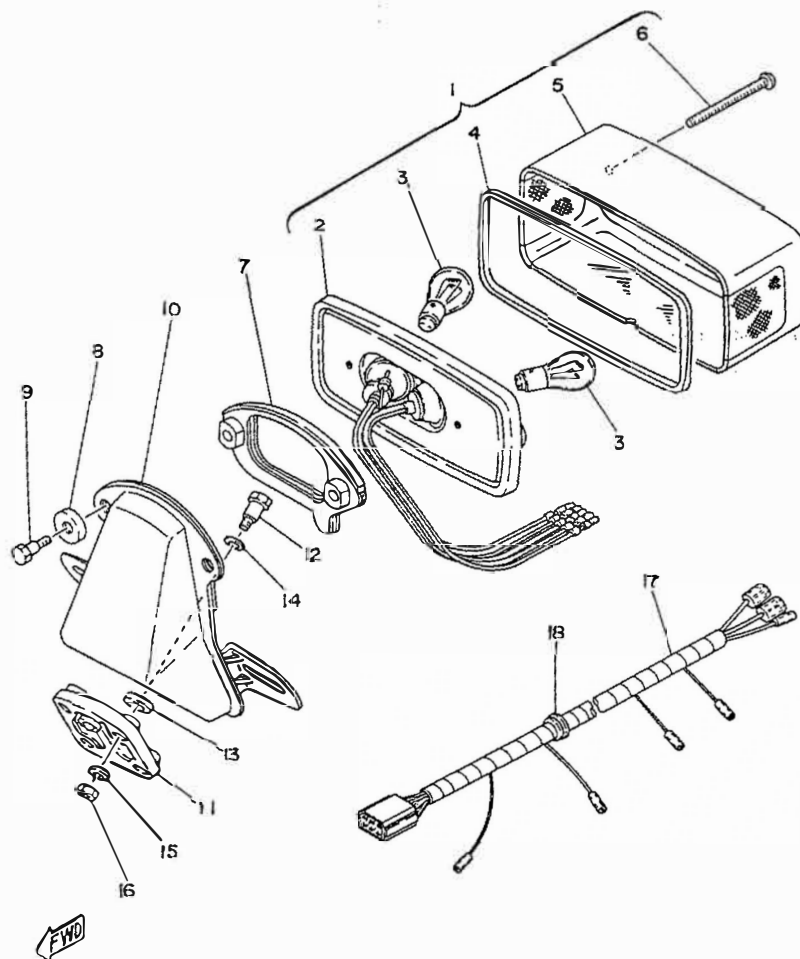


Ref.No.	Part No.	Description	Q'ty		Remarks
			250	400	
36-33	90387-06249	COLLAR	2	2	
34	90201-06390	WASHER, plate	2	2	
35	92901-06100	WASHER, spring	2	2	
36	96301-06600	NUT, hexagon	2	2	
37	2L0-83560-00	SPEEDOMETER CABLE ASS'Y	1	1	
38	360-83560-01	TACHOMETER CABLE ASS'Y	1	1	

Fig. 37 TAIL LAMP

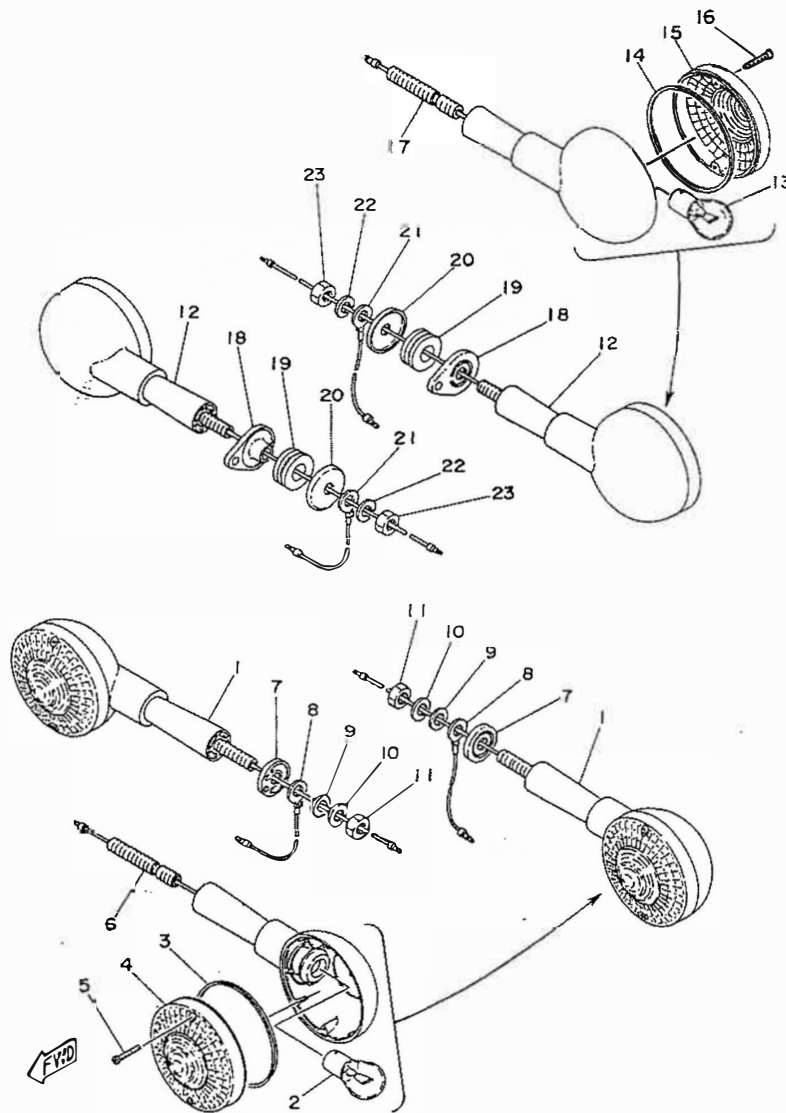
10 Remarks

2
2
2
1
1



Ref.No.	Part No.	Description	Q'ty		Remarks
			250	100	
37- 1	2A2-84710-60	TAIL LAMP UNIT ASS'Y	1	1	
2	2A2-84711-60	BASE, tail lamp	1	1	
3	256-84714-61	BULB, tail lamp (12V-27/8W)	2	2	
4	1A0-84723-60	GASKET, tail lens	1	1	
5	1A0-84721-60	LENS, tail lamp	1	1	
6	1A0-84724-60	SCREW, lens fitting	2	2	
7	1A0-84712-60	SEAT, base	1	1	
8	2H7-84754-00	WASHER, special	2	2	
9	1A0-84726-60	BOLT, tail lamp	2	2	
10	2A2-84751-80-33	BRACKET, license	1	1	Yamaha Black
11	1A2-84753-00	DAMPER	1	1	
12	90100-06022	BOLT (338-84552-00)	4	4	
13	1A2-84753-10	DAMPER	4	4	
14	92901-08200	WASHER, plain	4	4	
15	92901-06100	WASHER, spring	4	4	
16	95301-06600	NUT, hexagon	4	4	
17	2R3-84717-00	CORD, tail lamp	1	1	
18	90480-16112	GROMMET (395-84613-00)	1	1	

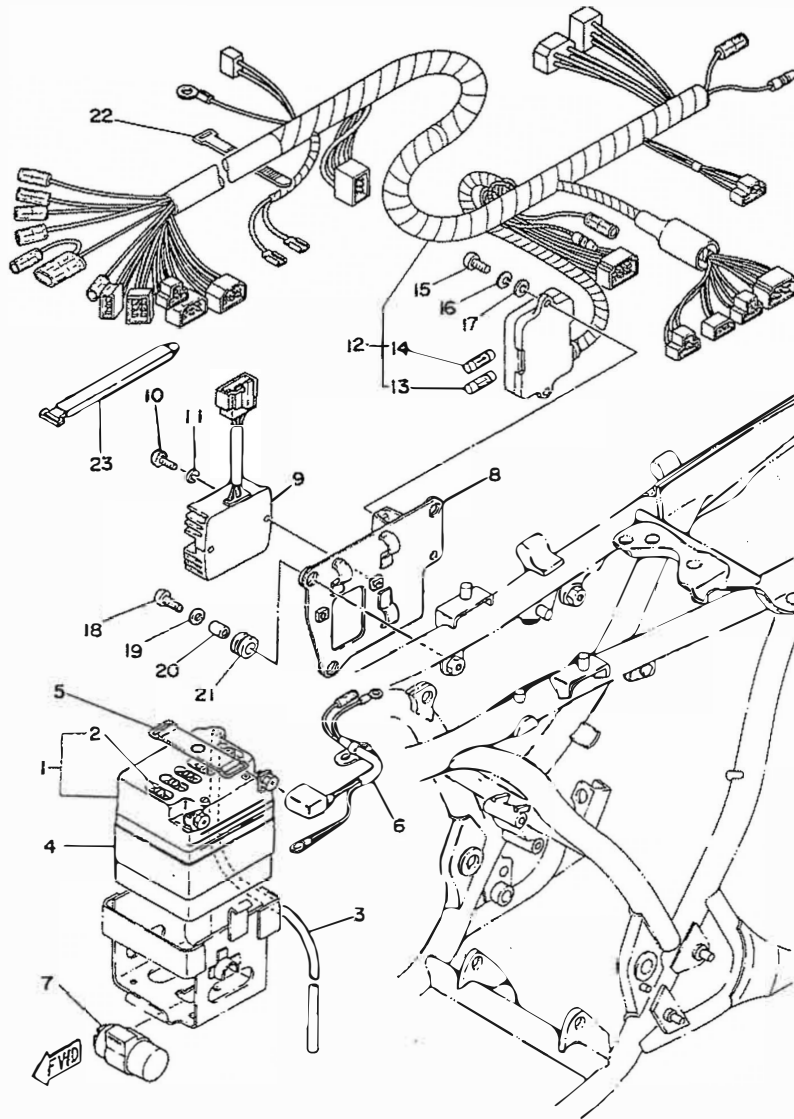
Fig. 38 FLASHER LAMP



Ref.No.	Part No.	Description	Qty		Remarks
			250	400	
38- 1	360-83310-71-93	FRONT FLASHER LAMP ASS'Y	2	2	
2	256-83311-70	. BULB, flasher (12V-27W)	2	2	
3	341-83313-70	. GASKET, flasher lens	2	2	
4	341-83312-70	. LENS, flasher	2	2	
5	341-83333-70	. SCREW, lens fitting	4	4	
6	360-83367-00	. BOLT, stud	2	2	
7	360-83316-00	COLLAR, flasher front	2	2	
8	371-82519-00	WIRE, earth lead	2	2	
9	92901-08200	WASHER, plain	2	2	
10	92901-08100	WASHER, spring	2	2	
11	95301-08600	NUT, hexagon	2	2	
12	360-83330-21-93	REAR FLASHER LAMP ASS'Y	2	2	
13	256-83311-70	. BULB, flasher (12V-27W)	2	2	
14	341-83313-70	. GASKET, flasher lens	2	2	
15	341-83312-70	. LENS, flasher	2	2	
16	341-83333-70	. SCREW, lens fitting	4	4	
17	360-83367-00	. BOLT, stud	2	2	
18	360-83326-00	COLLAR, flasher rear	2	2	
19	90480-18128	GROMMET (360-83321-00)	2	2	
20	90201-08612	WASHER (8.5-30-1.6)	2	2	
21	256-83336-01	CORD	2	2	
22	92901-08100	WASHER, spring	2	2	
23	95301-08600	NUT, hexagon	2	2	

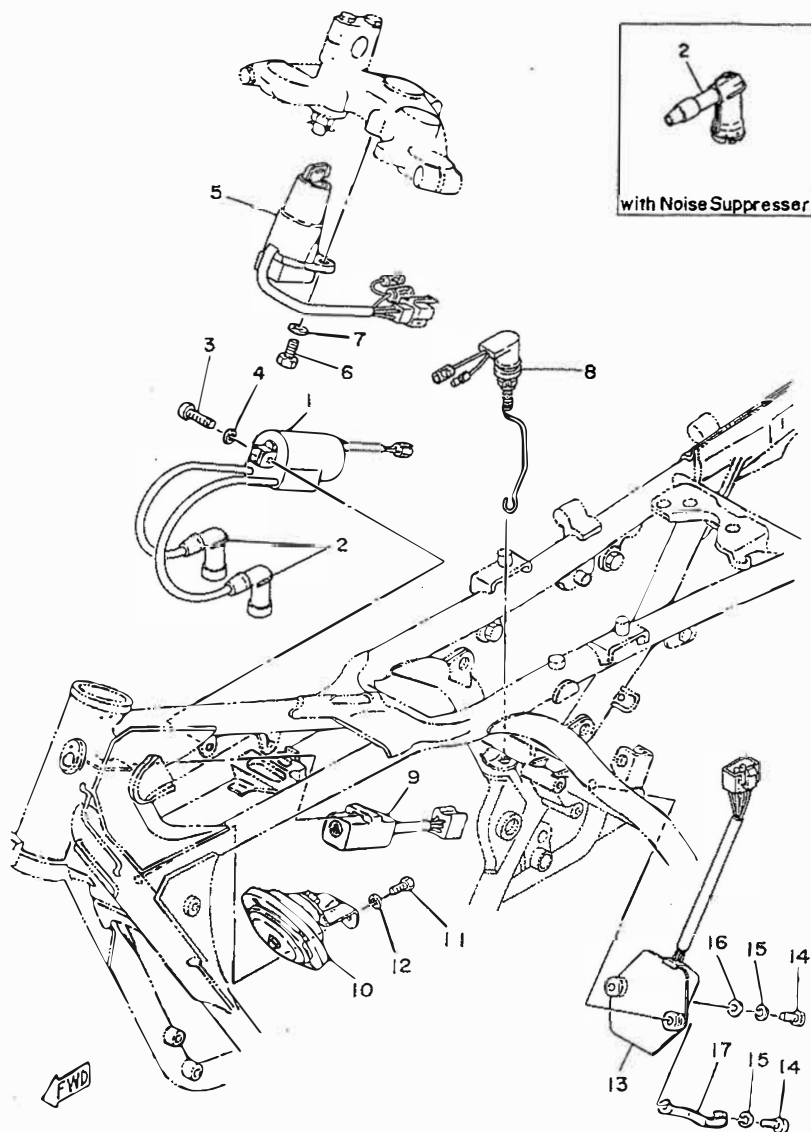
Fig. 39 ELECTRICAL 1

Remarks



Ref.No.	Part No.	Description	Q'ty		Remarks
			250	400	
39- 1	118-82110-71	BATTERY ASS'Y		U.R.	
	118-82110-80	BATTERY ASS'Y	1	1	
2	104-82111-20	. CAP, battery	6	6	
3	90445-08433	HOSE	1	1	
4	235-82124-00	BAND, battery	1	1	
5	122-82131-00	BAND, battery	1	1	
6	1A0-82117-00	WIRE, lead	1	1	
7	1A0-83350-70	FLASHER RELAY ASS'Y	1	1	
8	2R8-21543-00	PLATE 1	1	1	
9	2J2-81960-A0	RECTIFIER REGULATOR ASS'Y	1	1	
10	92501-06015	SCREW, panhead	2	2	
11	92901-06100	WASHER, spring	2	2	
12	3M3-82590-10	WIRE HARNESS ASS'Y	1	1	
13	1A0-82151-00	. FUSE (10A)	3	3	
14	1A0-82161-00	. FUSE (20A)	2	2	
15	98501-05016	SCREW, panhead	2	2	
16	92901-05100	WASHER, spring	2	2	
17	92901-05600	WASHER, plate	2	2	
18	92501-06015	SCREW, panhead	3	3	
19	90201-06052	WASHER, plate (136-22316-00)	3	3	
20	90387-07389	COLLAR (256-21544-00)	3	3	
21	90480-13018	GROMMET	3	3	
22	256-83936-00	BAND	1	1	
23	341-26397-01	BAND	1	1	

Fig. 40 ELECTRICAL 2



Ref.No.	Part No.	Description	Qty		Remarks
			250	400	
40- 1	2R8-82310-50	IGNITION COIL ASS'Y	1	1	
2	166-82370-20	PLUG CAP ASS'Y	2	2	
	808-82370-10	PLUG CAP ASS'Y	2	2	with Noise Suppressor
3	92501-06025	SCREW, panhead	2	2	
4	92901-06100	WASHER, spring	2	2	
5	3M3-82508-10	MAIN SWITCH/STEERING LOCK ASS'Y	1	1	
6	97301-06020	BOLT, hexagon	2	2	
7	92901-06600	WASHER, plate	2	2	
8	2R8-82530-00	STOP SWITCH ASS'Y	1	1	
9	1A0-83395-02	FLASHER CANCELLING UNIT	1	1	
10	1A0-83371-21	HORN	1	1	
11	97321-06016	BOLT, hexagon	2	2	
12	92901-06100	WASHER, spring	2	2	
13	2R8-85540-50	C.D.I. UNIT ASS'Y	1	1	
14	92501-06020	SCREW, panhead	2	2	
15	92901-06100	WASHER, spring	2	2	
16	92901-06200	WASHER, plain	1	1	
17	90465-08135	CLAMP	1	1	

Q'ty	Remarks
50 400	
1	
2	2
2	2 with Noise Suppressor
2	2
2	2
2	2
1	1
2	2
2	2
1	1
1	1
1	1
2	2
2	2
2	2
1	1
2	2
2	2
1	1
1	1

REPAIR KIT

Fig. 41 REPAIR KIT

Ref.No.	Part No.	Description	Q'ty		Remarks	Ref.No.	Part No.	Description	Q'ty		Remarks	
			250	400					250	400		
41-1	3M3-11630-00	PISTON ASS'Y (STD)	2s			41-6	2R8-11660-00	CONNECTING ROD ASS'Y	2s			
	3M3-11630-10	PISTON ASS'Y (1st O.S)	2s				2T2-11660-00	CONNECTING ROD ASS'Y		2s		
	3M3-11630-20	PISTON ASS'Y (2nd O.S)	2s				7	90209-22071	WASHER (164-11686-00)	4	4	Ref. No. 4-7
	3M3-11630-30	PISTON ASS'Y (3rd O.S)	2s				8	93310-422E5	BEARING, con-rod big end	2	2	4-8
	3M3-11630-40	PISTON ASS'Y (4th O.S)	2s					93310-422G4	BEARING, con-rod big end		2	4-8
	3J7-11630-00	PISTON ASS'Y (STD)		2s			9	2R8-11651-00	ROD, connecting	2		4-9
	3J7-11630-10	PISTON ASS'Y (1st O.S)		2s				2T2-11651-00	ROD, connecting		2	4-9
	3J7-11630-20	PISTON ASS'Y (2nd O.S)		2s			10	2R8-11681-00	PIN, crank	2		4-10
	3J7-11630-30	PISTON ASS'Y (3rd O.S)		2s				2R8-11681-00	PIN, crank		2	4-10
	3J7-11630-40	PISTON ASS'Y (4th O.S)		2s			11	93310-216A3	BEARING, con-rod small end	2		4-24
2	93450-17025	CIRCLIP (137-11634-00)	4	4	Ref. No. 4-26	93310-216E1	BEARING, con-rod small end		2	4-24		
3	280-11633-00	PIN, piston	2		4-26	12	3M3-W0001-00	GASKET KIT	1s			
	278-11633-00	PIN, piston	2		4-26		3M4-W0001-00	GASKET KIT		1s		
4	3M3-11631-00-96	PISTON (STD)	2		4-27	13	3M3-11181-01	GASKET, cylinder head	1		1-2	
	3M3-11635-00	PISTON (1st O.S)	2				3J7-11181-01	GASKET, cylinder head		1	1-2	
	3M3-11636-00	PISTON (2nd O.S)	2			14	278-11351-01	GASKET, cylinder	2	2	1-5	
	3M3-11637-00	PISTON (3rd O.S)	2			15	137-15353-00	GASKET, drain plug	1	1	2-15	
	3M3-11638-00	PISTON (4th O.S)	2			16	93210-11073	O-RING		4	2-24	
	3J7-11631-00-96	PISTON (STD)		2			17	1A0-15461-00	GASKET, crankcase cover right	1	1	3-13
	3J7-11635-00	PISTON (1st O.S)		2			18	93210-27194	O-RING (2.5-27)	1	1	3-19
	3J7-11636-00	PISTON (2nd O.S)		2			19	137-15353-00	GASKET, drain plug	1	1	7-30
	3J7-11637-00	PISTON (3rd O.S)		2			20	93210-29147	O-RING (2.4-29.4)	1	1	7-32
	3J7-11638-00	PISTON (4th O.S)		2			21	93210-13016	O-RING (1.8-13)	1	1	10-11
5	2R8-11610-00	PISTON RING SET (STD)	2s		4-28	22	1A1-13621-01	PACKING, valve seat	2	2	11-28	
	2R8-11610-10	PISTON RING SET (1st O.S)	2s			23	360-14184-01	GASKET, float chamber	2	2	12-10	
	2R8-11610-20	PISTON RING SET (2nd O.S)	2s			24	2R8-14714-00	GASKET, muffler joint		2	13-9	
	2R8-11610-30	PISTON RING SET (3rd O.S)	2s				2R9-14714-01	GASKET, muffler joint		2	13-9	
	2R8-11610-40	PISTON RING SET (4th O.S)	2s			25	1A0-14613-00	GASKET, exhaust pipe	2	2	13-14	
	3J7-11601-00	PISTON RING SET (STD)		2s			26	126-13115-00	GASKET, burner base	1	1	14-1
	3J7-11601-10	PISTON RING SET (1st O.S)		2s			27	90430-04004	GASKET, (137-13137-00)	1	1	14-15
	3J7-11601-20	PISTON RING SET (2nd O.S)		2s			28	2R8-W0003-00	OIL SEAL KIT	1s	1s	
	3J7-11601-30	PISTON RING SET (3rd O.S)		2s			29	93103-2510R	OIL SEAL (SW-25-40-10)	1	1	4-16
	3J7-11601-40	PISTON RING SET (4th O.S)		2s			30	93103-40077	OIL SEAL (SW-40-62-10)	1	1	4-20

Fig. 41 REPAIR KIT

Remarks	Ref.No.	Part No.	Description	Q'ty		Remarks
				250	400	
	41-31	237-15389-00	.SEAL, push rod	1	1	Ref. No. 5-18
	32	234-16347-01	.SEAL, dust	1	1	5-20
	33	93102-35054	.OIL SEAL (SD-35-62-6)	1	1	6-34
	34	93101-12004	.OIL SEAL (S-12-22-5)	1	1	8-19
	35	93104-11056	.OIL SEAL (S-12-17-2.5)	1	1	8-21
	36	93104-20007	.OIL SEAL (SO-20-30-4.5)	1	1	9-9
	37	93101-10002	.OIL SEAL (S-10-22-7)	1	1	14-5
Ref. No. 4-7						
4-8						
4-8						
4-9						
4-9						
4-10						
2 4-10						
4-24						
2 4-24						
1s						
1-2						
1 1-2						
2 1-5						
1 2-15						
4 2-24						
1 3-13						
1 3-19						
1 7-30						
1 7-32						
1 10-11						
2 11-38						
2 12-10						
13-9						
2 13-9						
2 13-14						
1 14-1						
1 14-15						
1s						
1 4-16						
1 4-20						

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Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.
1A0-11162-02	1- 9	1A0-15415-00	3- 5	1A0-24521-01	26-18	1A1-13178-00	14- 8	1A2-84315-45	35- 6	1L9-25831-00	34- 1
1A0-13101-01	14-10	1A0-15416-00	3-16	1A0-24524-01	26-21	1A1-13621-01	11-38	1A2-84753-00	37-11	1L9-25847-00	30-30
1A0-13178-00	14- 8	1A0-15417-00	3- 8	1A0-24529-01	26-19	1A1-15316-00	2-20	1A2-84753-10	37-13	1L9-27451-01	19-12
1A0-13610-00	11-32	1A0-15421-00	3-10	1A0-24705-00	28-14	1A1-15317-00	2-22	1A6-21510-00-Y9	21- 1	1L9-27461-01	19-13
1A0-13613-00	11-33	1A0-15435-00	3- 6	1A0-24726-00	28- 9	1A1-15326-00	2-21	1A6-21581-00	21- 6	1T3-23144-50	22-15
	11-34		3-11	1A0-25824-01	25- 6	1A1-15336-00	2-23	1E6-23441-00-98	23-17	1T3-23145-00	22- 4
1A0-13624-00	11-36	1A0-15461-00	3-13	1A0-25854-01	25- 3	1A1-15621-00	9- 5	1E6-23442-00	23-18		22- 8
1A0-14112-20	12-26	1A0-15491-00	3-20	1A0-25855-01	25- 4	1A1-16111-00	4-21	1E6-26241-00	24- 2	1T4-24741-00	28-16
1A0-14112-25	12-26	1A0-15497-00	3-21	1A0-25893-01	25- 5	1A1-17121-00	6- 8	1E7-25850-02	25- 1	1U5-W2531-00	33- 1
1A0-14113-20	12-27	1A0-16111-00	4-21	1A0-26242-01	24-12	1A1-17131-00	6- 5	1J3-W0048-00	31- 7	1U6-23111-M1	22-23
1A0-14113-25	12-27			1A0-26243-01	24-14	1A1-17461-70	6-36			1U6-23118-M0	22-21
1A0-14169-00	12-51	1A0-16351-00	5- 8	1A0-26240-00	24-15	1A1-20000-50	20-15	1J3-25118-00	32- 8	1U6-23168-M0	22-25
1A0-14171-00	12-39	1A0-16371-00	5- 4	1A0-26335-10	24-16	1A1-21315-00	16- 8			1W1-23173-L0	22-11
1A0-14175-00	12-42	1A0-17411-00	6- 1	1A0-27114-00	13-24			1J3-25304-01	33- 2	102-18416-00	29-17
1A0-14179-00	12-44	1A0-17420-00	6-18	1A0-27311-00-33	19- 5	1A1-21798-00	20-24	1J3-25317-00	32- 4		30-21
1A0-14181-14	12-11	1A0-17461-70	6-36	1A0-27413-00	19-14	1A1-22210-22-33	18-11			104-82111-20	39- 2
1A0-14183-00	12-12	1A0-21315-00	16- 8	1A0-82117-00	39- 6	1A1-25115-00	32- 5	1J3-25381-00	32-13	118-82110-71	39- 1
1A0-14185-00	12- 8	1A0-21316-00	16- 9	1A0-82151-00	39-13	1A1-25377-00	32-16			118-82110-80	39- 1
1A0-14193-00	12-49	1A0-21317-00-33	16- 2	1A0-82161-00	39-14			1J3-25412-00	32-25	120-27431-00	19-23
1A0-14196-00	12-48	1A0-21510-02-Y9	21-29	1A0-83350-70	39- 7	1A1-25398-01	29-26			120-27433-00	19-24
1A0-14197-00	12-47	1A0-21510-10-Y9	21-30	1A0-83371-21	40-10			1J3-25834-01	31- 2	122-21582-81-33	21-31
1A0-14243-00	12-30	1A0-21518-00	21- 5	1A0-83395-02	40- 9	1A1-25399-00	29-26			122-23119-01	22-33
1A0-14253-00	12-31	1A0-21610-11-98	21-11	1A0-83980-30	25-23			1J3-25867-00	25- 7	122-23129-00	22-34
1A0-14411-00	11- 1	1A0-21629-01	21-12	1A0-84310-01	35- 5	1A1-25852-00	20-23	1J3-83520-01	36- 8	122-82131-00	39- 5
1A0-14412-00	11- 3	1A0-21645-10	16-18	1A0-84312-01	35- 9	1A1-25894-01	20-20	1J7-26290-02	24-22	123-83516-21	36- 3
1A0-14431-00	11- 8	1A0-21746-01	17-11	1A0-84314-01	35- 8	1A1-25895-00	20-30	1J7-26290-12	24-21		36- 7
1A0-14435-01	11-20	1A0-21771-00	27- 2	1A0-84320-01	35- 7	1A1-25898-50	20-17	1J7-26290-41	24-22		36-24
1A0-14441-00	11- 9	1A0-22128-00	18- 6	1A0-84330-60-33	35- 1	1A1-25899-50	20-16	1J7-26290-51	24-21	126-13116-00	14- 1
1A0-14453-01	11-26	1A0-22149-00	18- 8	1A0-84712-60	37- 7	1A1-27222-01	20- 6	1L9-25111-00	30- 1	127-14134-00	12-22
1A0-14457-01	11- 4	1A0-22311-00-33	18-15	1A0-84721-60	37- 5	1A1-27231-01	20- 7	1L9-25181-00	29-19	127-14186-00	12- 9
1A0-14467-01	11-10	1A0-23164-00	22-37	1A0-84723-60	37- 4	1A2-14451-00	11- 2			132-16346-00	5-29
1A0-14613-00	13-14	1A0-24181-00	26-14	1A0-84724-60	37- 6	1A2-21638-00	21-25	1L9-25367-00	32-18	132-18113-01	8-13
1A0-14991-00	12-23	1A0-24186-00	26-13	1A0-84726-60	37- 9	1A2-26260-20	24-15			136-17417-00-10	9-17
1A0-15100-02	2- 1	1A0-24500-02	26-15	1A0-85720-03	27-15	1A2-26335-21	24-16	1L9-25831-00	31- 1	136-23415-00	23- 7
1A0-15411-01	3- 1	1A0-24512-00	26-20								

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Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.
137-13137-00-03	14-11	173-21581-80	21-32	2M0-25399-00	32-29	2R8-17831-00	10- 6	2R8-81450-50	15- 3	2R9-16301-00	5- 1
137-13137-00-05	14-11	174-16356-00	5-11	2M0-83519-00	36-15	2R8-17841-00	10-12	2R8-82310-50	40- 1	2R9-17851-00	10- 2
137-13138-01	14-12	183-23411-00	23- 6	2R6-25115-00	29- 5	2R8-17851-00	10- 2	2R8-82530-00	40- 8	2R9-26111-20	24- 1
137-13176-00	14- 4	183-23412-00	23- 5	2R8-W0003-00	41-28	2R8-17861-00	10- 1	2R8-83972-00-98	24- 3	2T2-11650-00	41- 6
137-14143-22	12- 4	193-14142-22	12- 3	2R8-W0045-00	31- 5	2R8-18101-00	8-20	2R8-83975-00-98	24-11	2T2-11651-00	4- 9
137-14143-23	12- 4	193-14142-25	12- 3		34- 5	2R8-18111-00-93	8-12	2R8-84717-00	37-17	2V0-11162-00	1- 9
137-14143-24	12- 4	2A2-W2533-00-98	32- 1	2R8-11400-00	4- 1	2R8-18128-00	8- 1	2R8-85540-50	40-13	2V0-14428-00	11-40
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